

**ZWZ**

# **Bearing Integral Catalogue**



**WAFANGDIAN BEARING GROUP CORP., LTD.**

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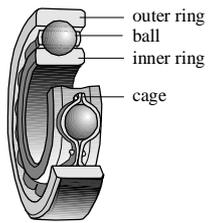
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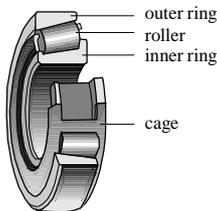
## The Structure and Characteristics of Rolling Bearings

### The Structures of Rolling Bearings

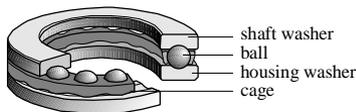
A rolling bearing normally consists of rings (inner ring and outer ring), rolling elements and cage. Between inner ring (or shaft washer) and outer ring (or housing washer) have a number of rolling elements between them, which are held by the cage to keep the rolling element with certain distance to ensure smooth rolling.



(Deep groove ball bearing)



(Tapered roller bearing)



(Thrust ball bearing)

Figure 1. Structure example

### Rings (inner ring and outer ring)

The surface which carrying bearing load, is fit for the raceway of rolling element. The raceway appears groove shape, generally the cross section are the arch type, the diameter is slightly larger than ball diameter. Generally, the inner ring and outer ring work with shaft and housing respectively. The inner ring and outer ring of thrust bearing are also called the shaft washer and housing washer respectively.

### Rolling Elements

Rolling elements have two types, one of which is balls and the other one is rollers. The rollers can be cylindrical rollers, needle rollers, tapered rollers and spherical rollers and etc.

### Cage

The cage is applied to embrace the rolling elements partially to ensure a distance between the two neighbor rollers in the circumferential direction, and moving along with the rollers. The cage can be pressed cages, solid machined cages or engineering plastic cages. Comparing with the full complement (balls or rollers) bearings, the bearings with cages have less friction and are suitable for the high-speed rotation condition.

## The Classification of Rolling Bearings

Based on the different contact angles, rolling elements can be divided into radial bearings and thrust bearings. Or according to the structures of the rolling elements and rings, they can be classified into deep groove ball bearings, self-aligning ball bearings, angular contact ball bearings, thrust ball bearings, cylindrical roller bearings, needle roller bearings, self-aligning roller bearings, tapered roller bearings, thrust spherical roller bearings and so on. According to the number of rows of rolling elements, it can also be divided into single row, double row and multi-row (e.g. three-row, four-row) bearings. For general classification of bearings, refer to Figure 2.

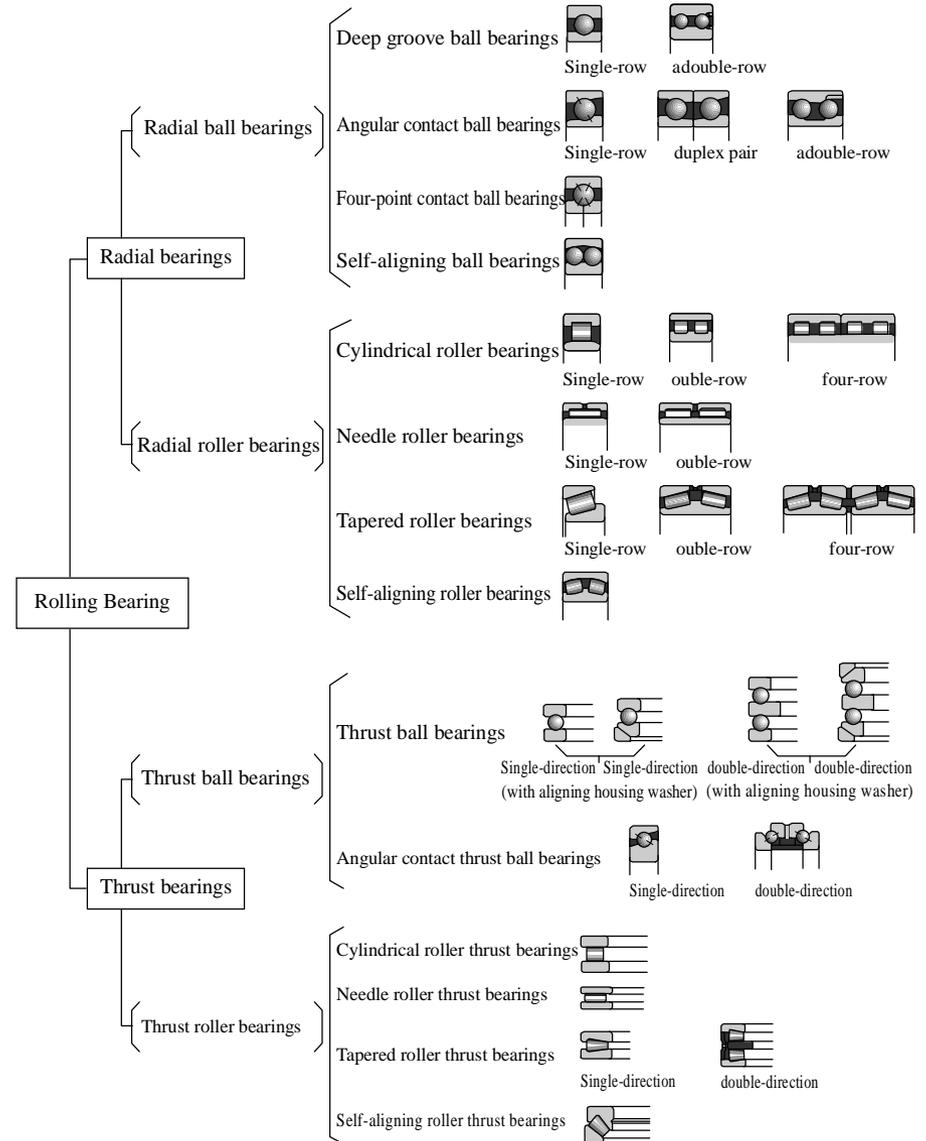


Figure 2. The bearing classification

## The characteristics of Rolling Bearings

1. Low starting friction coefficient, flexible while starting .
2. Good interchangeable property, easy for maintain and replacement.
3. Lubricated easily and less lubricant consumed, easy to seal and maintain .
4. Most of bearings can carry the axial and radial load simultaneously.
5. Applied easily under high or low temperature condition.
6. Bearing rigidity can be reinforced by applying preload.
7. Relative small radial clearance, high rotation precision.

## The System of Bearing Code

### The Basic Bearing Code

#### The standard bearings

Each standard bearing, designed by ZWZ, has a basic code, which usually consists of three, four or five digitals, or combined with letters and digitals.

The meaning of digitals (or letters and digitals) is as below:

--The initial digital, letter or letter group indicates bearing type.

--The second and the third digital indicates the dimensional series. The second digital stands for the width (height) series, the third

digital stands for the diameter series.

--The last two digitals of the basic bearing code multiplied by 5 will be the bore diameter in millimeter.

Under certain cases, the digital standing for the types of bearing or the first digital standing for the dimension series are default. The default digitals have been listed with the brackets in

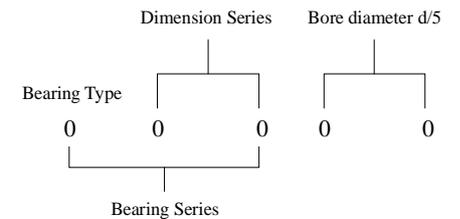


Table 1

(0)32	1(0)2	223	302	4(2)2	510	(6)(0)2	719	811
(0)33	(1)22	213	303	4(2)3	511	(6)(0)3	7(1)0	812
(0)40	1(0)3	232	310		512	6(0)2	7(0)2	822
(0)49	(1)23	222	313		513	6(0)3	7(0)3	823
		241	318		514	6(0)4	7(0)4	871
		231	319			6(1)0	2344	872
		240	320		522	16(0)0	2347	874
		230	322		523	617	2349	893
		249	323		524	618		894
		239	329			619	5600	
		248	330		532	637	7600	
		238	331		533			
		202	332		534			
		203						
		204	3500		542			
			3700		543			
		294	3800		544			
		293						
		292						

Table 1 (Continued)

911	N10	NUP (0) 2	UC2	QJ10
912	N (0) 2	NUP22	UC3	QJ18
913	N22	NUP (0) 3		QJ19
914	N (0) 3	NUP23	UEL2	QJ29
	N23		UEL3	QJ39
991	N (0) 4	NF (0) 2		QJ2
992		NF (0) 3	UK2	QJ3
993	NU10	NF23	UK3	
994	NU (0) 2			QJF10
995	NU22	NN30		QJF18
	NU (0) 3	NNU49		QJF19
922	NU23			QJF29
923				QJF39
924	NJ (0) 4			QJF2
	NJ (0) 2			QJF3
	NJ22			
	NJ (0) 3			
	NJ23			
	NJ (0) 4			

## The code of bearing types

- 0- Double-row angular contact ball bearing
- 1- Self-aligning ball bearing
- 2- Self-aligning roller bearing and thrust self-aligning roller bearing
- 3- Tapered roller bearing
- 4- Double-row deep groove ball bearing
- 5- Thrust ball bearing
- 6- Deep groove ball bearing
- 7- Angular contact ball bearing
- 8- Cylindrical roller thrust bearing
- 9- Tapered roller thrust bearing

## The non-standard bearings

In recent year, due to the types of non-standard bearings increasing gradually, there are some unique, special and new products appears in the market, in order to let these product to compete in the global market, provide convenience for sell the products in domestic market, it is necessary to formulate the code system. The non-standard bearing code is consists of basic code and prefix & suffix code.

## N- Cylindrical roller bearing

If there are one or more letters followed "N", the code will represents rib structure or types of the bearings. such as NJ, NU, NUP, NN stands for double-row or multi-row cylindrical roller bearing.

## Needle roller bearing

NA or NK is normally used to express needle roller bearings.

U- Spherical outside surface ball bearing

QJ- Four-point contact ball bearing

The basic code of the non-standard bearing consists of two parts, one is the bearing type code and the other is Indication of dimensions for bearing basic dimension .

The indication of of dimensions according to the two methods as follows.

1. Non-standard bearing represents by dimension series number a) Standard bore

diameter and non-standard outside diameter or width (height)

The non-standard outside diameter or width (height) should be indicated by a letter following basic bearing code of a bearing, which has a most similar diameter series or width (height

series) with this non-standard bearing. This bearing can be determined through comparing the standard OD dimension or width (height) dimension, or following the extensive rule of the standard boundary dimension. Please refer to Table 1.

b) Non-standard bore diameter, outside diameter and width

The non-standard bore diameter, outside diameter and width (height) should be indicated by indefinite series code because the comparison with standard dimension or, extensive rule of the standard boundary dimension is not available. Please refer to Table 2 for the indefinite series code of ZWZ bearings.

Table 1

Letter	Meaning
X1	Non-standard outside diameter
X2	Non-standard width (height)
X3	Non-standard outside diameter and width (height) (Standard bore diameter)

Table 2

Type of Bearing	Basic Bearing Code
Double-row angular contact ball bearing	4600
Self-aligning ball bearing	1600
Spherical roller bearing	20600
Tapered roller bearing	30600
Double-row tapered roller bearing with double-raceway cup	350600
Double-row tapered roller bearing with double-raceway cone	370600
Four-row tapered roller bearing	380600
Double-row deep groove ball bearing	40600
Thrust ball bearing	51700
Double-direction thrust ball bearing	52700
Deep groove ball bearing	6600
Angular contact ball bearing	7600
Four-point contact ball bearing (split inner bearing race)	QJ600
Four-point contact ball bearing (split outer bearing race)	QJF600
Thrust angular-contact ball bearing	561700
Double-direction angular contact ball thrust bearing	232700
Cylindrical roller thrust bearing	81700
Double-direction cylindrical roller thrust bearing	82700
Tapered roller thrust bearing	91700
Double-direction tapered roller thrust bearing	92700
Cylindrical roller bearing	N600, NU600, NJ600, NF600 NUP600, NN600, NNU600
Self-aligning roller thrust bearing	21700

Note: "00" stands for any proper bore diameter code of bearing.

2. Non-standard bearing indicated by bore diameter code, please refer to Table 3 for the bore diameter code of the non-standard bearing.

Table 3

Inner diameter	Indication method
Standard dimension	Reference to the present standard.
Non-standard dimension	<p>Bore diameter is indicated by the quotient divided by 5 if this bore diameter is smaller than 500mm and can be divided by 5.</p> <p>Other bore diameter are indicated with the actual bore diameter value (mm) or additive letter. When the bore diameter value (mm) is integer or with one place decimal, it can be indicated with this dimension directly, but be separated from the dimension series code with "/";</p> <p>When the actual bore diameter value (mm) is with two or more places decimals, the dimension is indicated with the integral part and expressed with X4.</p> <p>For example, NCF6/27X4V, it indicates the cylindrical roller bearing, indefinite series, with the bore diameter of 27.762 and full filling with rollers.</p>

Example 1:

66/6.4 Deep groove ball bearing, indefinite series, bore diameter is 6.4mm.

Example 2:

61936X1M Deep groove ball bearing, non-standard outside diameter, close to diameter series 9.

Example 3:

62/14.5 Deep groove ball bearing, dimension series 02, bore diameter is 14.5mm.

Example 4:

52706 Double-direction thrust ball bearing, indefinite series, bore diameter is 30mm.

When the code of several non-standard bearings are the same, which belong to the same type but with the slightly different dimensions, they are distinguished by adding "-" mark and add sequence number 1, 2, 3..... after each code name.

For example, 61956X1M  
61956X1M-1  
61956X1M-2

The prefix and suffix code for non-standard bearing according to the rules of present standard and this system.

Illustration of Cage Structure and Material Code:

SN	Bearing Type	Illustration of cage structure and material code
1	Deep Groove Ball Bearing	1) While bearing outer diameter $D \leq 400$ mm, select steel plates (strips) or brass sheet (strips) pressed cage, the suffix code of the cage not marked.

Illustration of Cage Structure and Material Code:

SN	Bearing Type	Illustration of cage structure and material code
1	Deep Groove Ball Bearing	<p>2) While bearing outer diameter <math>D &gt; 400</math>mm, select brass solid cage, the suffix code of the cage not marked; while select outer ring guided and brass cage, cage suffix code marked as MA.</p> <p>3) While the cage suffix code not mark the guiding method, it means inner ring guided.</p>
2	Self-aligning ball bearing	<p>1) While bearing outer diameter <math>D \leq 200</math>mm, select steel plates (strips) pressed cage, the suffix code of the cage not marked.</p> <p>2) While bearing outer diameter <math>D &gt; 200</math>mm, select brass solid cage, the suffix code of the cage not marked.</p>
3	Cylindrical roller bearing	<p>1) While select composite cage, the suffix code of the cage not marked.</p> <p>2) While select pressed cage, the suffix code of the cage marked as J. If the different structure of pressed cage, successively expressed by J, J1, J2, J3.....</p> <p>3) While select groove type cage, the suffix code of the cage marked as CJ.</p> <p>4) While select brass solid cage, the suffix code of the cage marked as M.</p> <p>5) While the bearing outer diameter <math>D &gt; 400</math>mm, select steel solid cage, the suffix code of the cage not marked, but if the guiding method is inner or outer ring guided, shall mark the corresponding suffix code of the cage material and guiding method (outer ring guided expressed by A, inner ring guided expressed by B)</p>
4	Double-row cylindrical roller bearing	Not marked while select brass solid cage.
5	Spherical roller bearing	<p>1) While select brass solid cage, the suffix code of the cage not marked.</p> <p>2) While select pressed cage, the code expressed by "C", "CC".</p> <p>3) While select other solid cage, shall mark the suffix code accordingly.</p> <p>4) If guided by outer ring, shall mark the corresponding suffix code of the cage material and guiding method "A"</p>
6	Angular contact ball bearing	<p>1) Angular contact ball bearing with split inner bearing or two-piece outer ring (three point or four point contact), while selecting solid brass cage, the suffix code of cage not marked.</p> <p>2) Angular contact ball bearing and its variants While bearing outer diameter <math>D \leq 250</math>mm, contact angle <math>\alpha = 15^\circ</math> ,</p>

Illustration of Cage Structure and Material Code:

SN	Bearing Type	Illustration of cage structure and material code
6	Angular contact ball bearing	25° select phenolic cloth laminated tube solid cage; $\alpha = 40^\circ$ select steel sheet pressed cage; the suffix code of the cage all not marked. While bearing outer diameter $D > 250\text{mm}$ , select brass or duralumin solid cage; the P5, P4, P2 level bearing product select phenolic cloth laminated tube solid cage; The angular contact ball bearing with counter bore on inner ring and its variants select phenolic cloth laminated tube solid cage; suffix code of cage not marked. 3) Double row angular contact ball bearing, select steel plate (sheet) pressed cage, the suffix code of cage not marked.
7	Tapered roller bearing	1) While bearing outer diameter $D \leq 650\text{mm}$ , select steel plate pressed cage, the suffix code of cage not marked. 2) While bearing outer diameter $D > 650\text{mm}$ , select steel solid pin-type cage, the suffix code of cage not marked.
8	Thrust ball bearing	1) While bearing outer diameter $D \leq 250\text{mm}$ , select steel plate (sheet) pressed cage, the suffix code of cage not marked. 2) While bearing outer diameter $D > 250\text{mm}$ , select solid brass cage, the suffix code of cage not marked. Other suffix code marked accordingly.
9	Thrust angular contact ball bearing	Single & double direction thrust angular contact ball bearing While bearing outer diameter $D \leq 650\text{mm}$ , select brass solid cage, the suffix code of cage not marked. While bearing outer diameter $D > 650\text{mm}$ , select steel solid cage, the suffix code of cage not marked.
10	Thrust cylindrical roller bearing	While bearing outer diameter $D \leq 500\text{mm}$ , select brass solid cage, the suffix code of cage not marked. While bearing outer diameter $D > 500\text{mm}$ , select steel solid cage, the suffix code of cage not marked. Other suffix code marked accordingly.
11	Thrust spherical roller bearing	Select brass solid cage, the suffix code of cage not marked, other suffix code marked accordingly.
12	Thrust tapered roller bearing	Select brass solid cage, the suffix code of cage not marked, other suffix code marked accordingly.

## The illustration to the Change of Dimensions and Structures

The suffix YA plus number indicates various kinds of technical changes. Please refer to the suffix illustration for details.

If one type of bearing has two changes on its structure, the bearing is indicated with YA plus two digitals. For example, /YA12, it indicates the surface of outer ring and inner bore of inner ring vary from the standard design. The specific change can be referenced to the product catalogue or the supplemented technical requirements.

If one type of bearing has two or more changes on its structure at the same time, the bearing is indicated with YAD.

Note:

If the bearing suffix has Y and another letter or the appended number, it is suggested to reference the product catalogue or the supplemented technical requirements, in order to know the specific change.

## The illustration to the Change of Technical Requirements

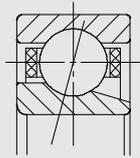
The suffix YB appended with digitals indicates all variations of the technical requirements. More details please refer to the specification of bearing suffix.

If one type of bearing has two changes on the technical requirements in the same time, the bearing is indicated by YB appended with two digitals. For example, /YB12, see specific change to the product catalogue or supplemented technical requirements.

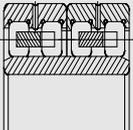
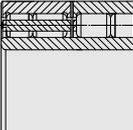
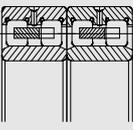
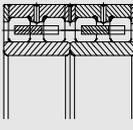
If one type of bearing has more than two changes on the technical requirements in the same time, indicated by /YBD.

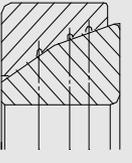
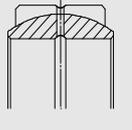
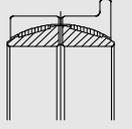
If one type of bearing has changes both on the structure and the technical requirements in the same time, the bearing is indicated with /YAB.

## Prefix of Bearing and Bearing Components

Code	Meaning	Example
B	Angular contact ball bearing with counter bore on inner ring	 B
F	If "F" added before the bearing series code of the inch tapered roller bearing, it indicates the cage of bearing.	Example: 25580/25520 Bearing Code of the Cage: F25500

## Prefix of Bearing and Bearing Components

Code	Meaning	Example
FC	Four-row cylindrical roller bearing with double outer ring and single inner ring without rib.	 FC
FC··ZW	Four-row cylindrical roller bearing with single inner ring, double outer rings with double ribs on each outer ring, double-row roller come together.	 FC··ZW
FCD	Four-row cylindrical roller bearing with double outer rings and double inner rings without rib.	 FCD
FCDP	Four-row cylindrical roller bearing, double outer rings, outer ring only have central rib but with loose rib, double inner rings, without rib.	 FCDP
G-	<p>Represent bearing inner space or outer spacer in the inch series tapered roller bearing.</p> <p>The express method of inner spacer: add "G-" before the code of inch series inner ring assembly.</p> <p>The express method of outer spacer: add "G-" before the code of outer ring.</p>	<p>Example: M224749D/M24710-M224710D Bearing inner spacer expressed as: G-M224749D</p> <p>Bearing outer spacer expressed as: G-M224710</p>

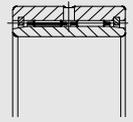
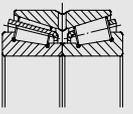
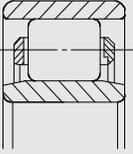
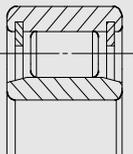
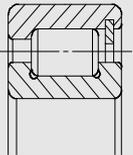
Code	Meaning	Example
GAC	Thrust plain bearing	 GAC
GE··ES	Plain radial bearing	 GE··ES
GET··CXs	Self lubricated self-aligning plain radial bearing, special series, and inner ring merged with bronze alloy, double gapped axially.	 GET··CXs
GET··CHS	Self-aligning plain radial bearing, special series, and inner ring merged with bronze alloy, double half outer ring.	 GET··CHS
GET··FHS	Self-aligning plain radial bearing, special series, outer ring merged with special self-lubricated material, double half outer ring.	 GET··FHS

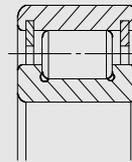
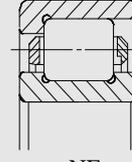
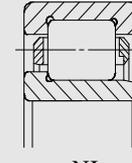
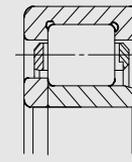
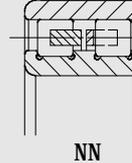
## Prefix of Bearing and Bearing Components

Code	Meaning	Example
GS	Cylindrical roller thrust bearing housing washer.	GS
HJ	Separate thrust collar	HJ
HJR	Right angle retaining ring	 HJR, HJR1, HJR2
HJR1	Right angle retaining ring, dimension is different with HJR	
HJR2	Right angle retaining ring, dimension is different with HJR & HJR1	
HK	Open type pressed outer ring needle roller bearing	HK
IR-	Inner ring of radial bearing	IR-

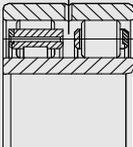
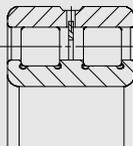
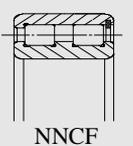
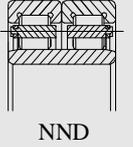
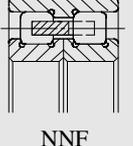
Code	Meaning	Example
IW-	Shaft washer of thrust bearing	IW-
K	1. Assembly of rolling element and cage  2. The rings and rolling elements or only the rings of inch tapered roller bearing are made from the high carbon chromium bearing steel.	 K K3979/K3920
K1	For the inch series tapered roller bearing, the rings and rolling elements or only the ring are made by 100CrMo7.	
K2	For the inch series tapered roller bearing, the rings and rolling elements or only the ring are made by ZGCr15.	
KIW-	Thrust bearing without housing washer.	
KOW-	Thrust bearing without shaft washer.	
L	Separable inner ring or outer ring of the separable bearing	LFC4056188
LR	The inner ring assembly or outer ring assembly of separable bearing	
N	Cylindrical roller bearing, inner ring with double ribs, outer ring without rib.	N

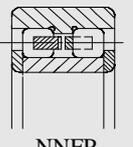
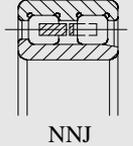
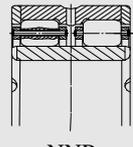
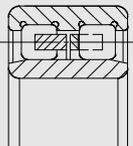
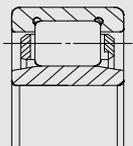
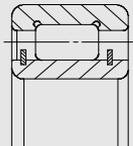
## Prefix of Bearing and Bearing Components

Code	Meaning	Example
NA	1. Needle roller bearing	 NA
	2. Timken double-row cylindrical roller bearing with wide cone, no central spacer.	 NA551002/NA551701D
NB	Cylindrical roller bearing without rib.	 NB
NBCL	Cylindrical roller bearing, outer ring without rib but with double snap rings, inner ring without rib.	 NBCL
NCF	NF+ snap ring	 NCF...V

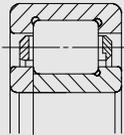
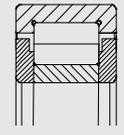
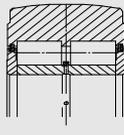
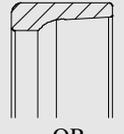
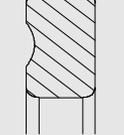
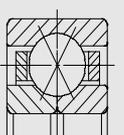
Code	Meaning	Example
NCL	Cylindrical roller bearing, outer ring without rib but with double snap rings, inner ring with double ribs.	 NCL...V
NF	Cylindrical roller bearing, inner ring with double ribs, outer ring with single rib.	 NF
NJ	Cylindrical roller bearing, outer ring with double ribs, inner ring with single rib.	 NJ
NJP	Cylindrical roller bearing, outer ring with double ribs, inner ring without rib but with loose rib.	 NJP
NN	Double-row cylindrical roller bearing, inner ring with three ribs, outer ring without rib.	 NN

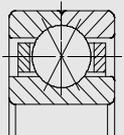
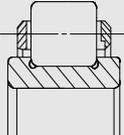
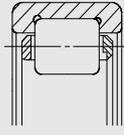
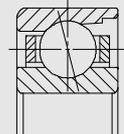
## Prefix of Bearing and Bearing Components

Code	Meaning	Example
NNB	Double-row cylindrical roller bearing, double inner ring and outer ring without rib.	 NNB
NNCL	Double-row cylindrical roller bearing, inner ring with three ribs, outer ring without rib but with central spacer.	 NNCL
NNCF	Double-row cylindrical roller bearing, inner ring with three ribs, outer ring with single rib and with snap ring on the other side.	 NNCF
NND	Double-row cylindrical roller bearing, single inner ring, double outer rings with double ribs.	 NND
NNF	Double-row cylindrical roller bearing, double inner rings, single outer ring with central rib and no rib on both sides.	 NNF

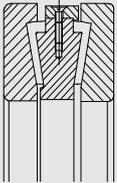
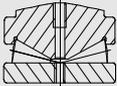
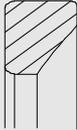
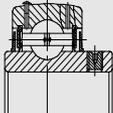
Code	Meaning	Example
NNFP	Double-row cylindrical roller bearing, single inner ring, with loose ring on two sides, single outer ring with central rib and no rib on both sides.	 NNFP
NNJ	Double-row cylindrical roller bearing, outer ring with three ribs, inner ring with single rib.	 NNJ
NNP	Double-row cylindrical roller bearing, inner ring with no rib, outer ring with central rib and with loose rib on both faces.	 NNP
NNU	Double-row cylindrical roller bearing, outer ring with three ribs, inner ring with no rib.	 NNU
NU	Cylindrical roller bearing, outer ring with double ribs, inner ring without rib.	 NU
NUCL	Cylindrical roller bearing, inner ring with no rib but with double snap rings	 NUCL

## Prefix of Bearing and Bearing Components

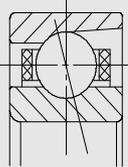
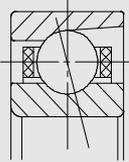
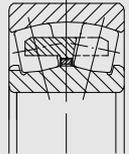
Code	Meaning	Example
NUP	Cylindrical roller bearing, outer ring with double ribs, inner ring with single rib and loose rib.	 NUP
NUTR	Cylindrical roller bearing, full components, with loose rib.	 NUTR...XS
NNTR	Double-row cylindrical roller bearing, full components	 NNTR
OR	Outer ring of radial bearing	 OR
OW	Housing washer of thrust bearing	 OW
QJ	Four-point contact bearing, two piece inner rings.	 QJ

Code	Meaning	Example
QJF	Four-point contact bearing, two piece outer rings.	 QJF
R	1. Bearing with inseparable inner ring or outer ring. 2. If "R" is added before bearing series code in the inch tapered roller bearing, it indicates the tapered roller.	Example: The designation of 392/393 roller is R395
RN	N type cylindrical roller bearing without outer ring.	 RN
RNU	NU type cylindrical roller bearing without inner ring.	 RNU
S	Separable angular contact ball bearing.	

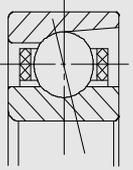
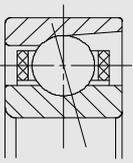
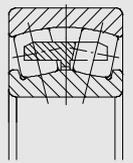
## Prefix of Bearing and Bearing Components

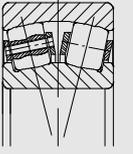
Code	Meaning	Example
T	<p>1. Tapered roller bearing, the boundary dimension complying with GB273.1 appendix A. For example, T 2ED 020 T- Tapered roller bearing</p> <p>2- Angle series code (reference to GB273.1 appendix B) ED- Series code (reference to GB273.1 appendix B) 020- Inner ring 20mm</p> <p>2. Timken tapered roller thrust bearing</p>	 <p style="text-align: center;">T</p>
TTSX	Full component tapered roller bearings with convex spherical shaft washer used on screw down mechanism of rolling mill.	 <p style="text-align: center;">TTSX</p>
U	Aligning seat washer	 <p style="text-align: center;">U</p>
UC	Spherical out surface ball bearing with set screw.	 <p style="text-align: center;">UC</p>
WS	Shaft washer of cylindrical roller thrust bearing.	 <p style="text-align: center;">WS</p>

## Suffix of Bearing and Bearing Components

Code	Meaning	Example
-1,-2... A	<p>It indicates the non-standard series X1,X2, YA2,...</p> <p>1. Angular contact ball bearing, nominal contact angle <math>\alpha=30^\circ</math></p> <p>2. Tapered roller bearing, contact angle <math>\alpha</math> and the outside diameter D1 not conform to the national standard, same as there are two or more <math>\alpha, D1</math> which is different from the national standard in one code, it will be indicated with A1, A2... by sequence. 3. Outer ring guided</p>	 <p style="text-align: center;">A</p> <p>Example: 32930X2A</p> <p>Example: 61936MA</p>
AC	Angular contact ball bearing, nominal contact angle $\alpha=25^\circ$	 <p style="text-align: center;">AC</p>
ACA	Aligning roller bearing with movable central rib and asymmetrical rollers.	 <p style="text-align: center;">ACA</p>
/AS	The needle roller bearing outer ring with lubrication hole, the additional number indicates to the number of oil holes.	
/ARS	The needle roller bearing outer ring with oil groove and oil hole, the additional number indicates to the number of oil holes	

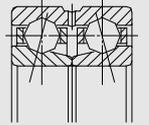
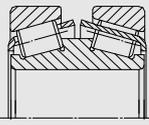
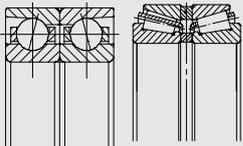
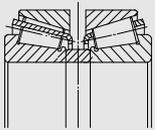
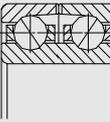
## Suffix of Bearing and Bearing Components

Code	Meaning	Example
A6	Inch tapered roller bearing, assembly of chamfer differed from TIMKEN, if the assembly of chamfer in one code have two or more bearings different from TIMKEN, it will be indicated with A61, A62...	Example: KLM48548A6/ KLM48510A6
B	1. Angular contact ball bearing, nominal contact angle $\alpha=40^\circ$ .  2. Tapered roller bearing, contact angle enlarged (enlarge with one larger angle series)  3. Inner ring guided.	 B  Example: 61836MB
C	1. Angular contact ball bearing, nominal contact angle $\alpha=15^\circ$ .  2. Spherical roller bearing, inner ring with no rib but movable central rib, with symmetrical rollers, pressed steel cage.  3. Matched pair tapered roller bearing, when the axial clearance not complying with ZWZ standard, the mean value of the axial clearance should be directly added after C.	 C  Example: 32032T112/DBC345 mean axial clearance is 0.345
CA	Spherical roller bearing, inner ring with no rib in the middle, small ribs on outside of inner ring, filling with symmetrical rollers, solid brass cage.	 CA

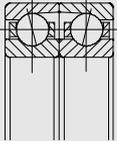
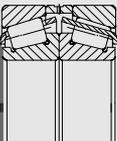
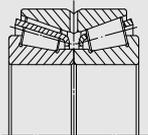
Code	Meaning	Example
CAB	CA type spherical roller bearing, pierced rollers, with pin type cage.	 CAB
CABC	CAB type spherical roller bearing, roller guiding methods improved (roller surface roughness, raceway surface roughness, change of heat treatment method), in order to reduce friction.	
CAC	CA type spherical roller bearing, roller guiding methods improved (roller surface roughness, raceway surface roughness, change of heat treatment method), in order to reduce friction.	
CAZ	CA type spherical roller bearing with symmetrical roller, with middle rib, solid cage.	
CB	Continuous casting machine bearing.	
CC	C type spherical roller bearing, roller guiding method improved (roller surface roughness, raceway surface roughness, change of heat treatment method), in order to reduce friction.	
CD	The dowel hole on the oil groove.	
/CM	Clearance of the deep groove ball bearing for electrical motor.	
/CN	0 group clearances. /CN combined with the letter H, M or L, it indicates the clearance scope decreased in half; or combined with P, it indicates the clearance scope deviated.	

## Suffix of Bearing and Bearing Components

Code	Meaning	Example
/CN	Example: /CNH 0 group clearance decreased in half, belonging to the upper part. /CNM 0 group clearance decreased in half, belonging to the middle part. /CNL 0 group clearance decreased in half, belonging to the lower part. /CNP clearance scope lies in the upper part of 0 group clearance and the lower part of C3 grade.	
/C1	Clearance conforms to the standard group 1.	
<b>/C2</b>	<b>Clearance conforms to the standard group 2.</b>	
/C3	Clearance conforms to the standard group 3.	
/C4	Clearance conforms to the standard group 4.	
/C5	Clearance conforms to the standard group 5. Letter H, M, L or P can follow directly after the clearance code, it indicates the clearance scope decreased in half or deviated, see explanation of /CN, but P must be added after the lower clearance grade. For example, /C3P clearance scope lies in the upper part of group C3 and the lower part of grade C4.	
/C9	Bearing clearance not conforms to the present standard. When two or more clearances in one code are different from the present standard, it will be indicated with the added digitals, such as C91, C92...	Example: NN3020K/C9 NN3020K/C9 l indicates the two clearance it is different with current standard.
/C9T	The clearance of double-row cylindrical roller bearing's raceway are different.	

Code	Meaning	Example
/CR	When the matched pair tapered roller bearings have the radial clearance requirements, the mean value of clearance will be added after CR.	Example: 32048X2AT171/DBCR275 Tapered roller bearing back-to back arrangement, mean radial clearance is 0.275.
/CRA9	The radial bearing clearance none standard, requirements to axial clearance.	
D	1.Double row angular contact ball bearing, double inner ring, contact angle $\alpha=45^\circ$ ? 2.Double row tapered roller bearing, no inner spacer or outer spacer, un-grinded end face. 3.Inch tapered roller bearing, inner ring with double raceway or outer ring with double raceway. 4.Split bearing.	D 
/DB	Two single deep groove ball bearings or angular contact ball bearings or tapered roller bearings used for the back to back paired mounting.	
/DBY	Two single-row tapered roller bearing, for back to back mounting, with inner spacer, without outer spacer.	
/DC	Double row angular contact ball bearing with double outer ring.	

## Suffix of Bearing and Bearing Components

Code	Meaning	Example
/DF	Two single deep groove ball bearings or angular contact ball bearings or tapered roller bearings used for the face to face paired mounting.	 <p>DF</p>  <p>DF</p>
/DH	Single direction thrust bearing with two housing washers.	
/DS	Single direction thrust bearing with two shaft washers.	
/DT	Two single deep groove ball bearings or angular contact ball bearings or tapered roller bearings used for the same direction tandem paired mounting.	
D1	Double row tapered roller bearing, with no inner spacer, grinded end face.	 <p>D1</p>
E	Inside design is changed, enhanced structure.	
F	The materials of steel, nodular cast iron or power metallurgical solid cage are indicated by the added digitals. F1- Carbon steel F2- Graphite steel F3- Nodular cast iron	<p>Example: 239/1180CAKF1/W33, Cage is made by 45 Steel</p>

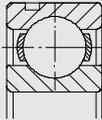
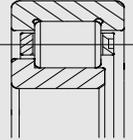
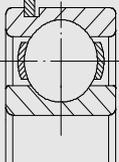
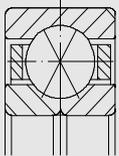
Code	Meaning	Example
F	F4- Powder metallurgy FA- Steel, nodular cast iron or power metallurgical solid cage, outer ring guided. FB- steel, nodular cast iron or power metallurgical solid cage, inner ring guided. FE- steel solid cage-phosphorized.	
-FS	Felt-ring sealed.	
/FT	Five set tandem arranged bearing.	
G1	Gear quenched.	
/GP	Dimension tolerance equals to level 0, rotating precision equals to level 5.	
/HA	Ring rolling elements and cage or only the ring and rolling elements are made from vacuum smelted bearing steel.	Example: 7309BM/HADBYA3
/HC	Ring and rolling elements or only ring or rolling elements are made from case hardened steel(/HC-20Cr2Ni4A; /HC1-20Cr2Mn2MoA; /HC2-15Mn).	Example: 3519/500/HC
/HCE	If the metric series bearing, indicates rings and rolling elements are choose high quality carburized steel.	
/HCER	For the metric series bearing, only the roller is are made by high quality carburized steel.	
/HCG2I	Indicates the outer ring & rolling elements are made by carburized steel, inner ring made by GCr18Mo.	
/HCI	Indicates the inner ring made by carburized steel.	

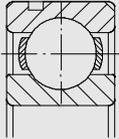
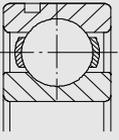
## Suffix of Bearing and Bearing Components

Code	Meaning	Example
/HCO	Indicates the outer ring made by carburized steel.	
/HCOI	Indicates only the outer ring & inner ring made by carburized steel.	
/HCOR	Indicates only the outer ring & rolling element are made by carburized steel.	
/HCR	To distinguish the bearing with same designations, only the rolling elements are made by carburized steel.	
/HE	Ring, rolling elements and cage or only the ring and rolling elements are made by electroslag remelting bearing steel (military first grade steel) ZGCr15.	
/HG	Ring, rolling elements and cage or only the ring and rolling elements are made by electroslag remelting bearing steel (military first grade steel) ZGCr15.	
/HG2CR	Indicates the bearing ring is made by GCr18Mo, rolling elements is made by carburized steel.	
/HG2I	If belongs to radial bearing, indicates the inner ring is made by GCr18Mo, outer ring & rolling elements is made by GCr15. If belongs to thrust ball bearing, indicates that the shaft washer is made by GCr18Mo, housing washer & rolling elements are made by GCr15.	
/HG2O	Indicates the bearing outer ring made by GCr18Mo.	
/HN	Ring and rolling elements are made by heat resistant steel (/HN-GCr4Mo4V; /HN1-Cr14Mo4;/HN2-Cr15Mo4V; /HN3-W18Cr4V).	

Code	Meaning	Example
/HP	Ring and rolling elements are made from beryllium bronze or other anti-magnetic materials. When material is changed, it is indicated by the added digitals.	
/HQ	Ring and rolling elements are made from the unusual materials (/HQ- plastic; /HQ1-ceramic alloy)	
/HU	Ring, rolling elements and cage or only the ring and rolling elements are made from the unhardened stainless steel 1Cr18Ni9Ti.	
/HV	Ring, rolling elements and cage or only the ring and rolling elements are made from the unhardened stainless steel (/HV-9Cr18; /HV1-9Cr18Mo).	
J	Pressed steel cage. When material is changed, it is indicated with the added digitals.	
JA	Pressed steel cage, outer ring guided.	
JE	Pressed unhardened steel cage after phosphating.	
JR	Cage is riveted with two unhardened steel sheets( for large size thrust ball bearing).	
JW	Cage is welded with unhardened steel sheet.	
K	Tapered bore bearing. Conicity is 1: 12.	Example: 24040CAK30/W33
K30	Tapered bore bearing. Conicity is 1: 30.	
L	Light alloy solid cage. When the material of cage is changed, it is indicated with the appended digitals.	
L3	Zinky aluminum alloy ZznA127Cu2 or material is ZA30-C-Q/WZ.J41362.	
LA	Light alloy solid cage, outer ring guided.	
LB	Light alloy solid cage, inner ring guided.	

## Suffix of Bearing and Bearing Components

Code	Meaning	Example
/LM	Cage is made by magnesium alloy.	
-LS	Dust proof ring.	
M	Brass solid cage.	Example: NU315M
MA	Brass solid cage, outer ring guided.	Example: 6034MA
MB	Brass solid cage, inner ring guided.	
N	Bearing with snap groove on outer ring.	 N
NB	Bearing with narrow inner ring.	
NB1	Bearing with narrow inner ring, one side is narrow.	 NB1
NR	Bearing with snap groove and snap ring on outer ring.	 NR
N1	Bearing with a positional notch on outer ring.	
N2	Bearing with two or more symmetrical positional notch on outer ring.	 N1*2

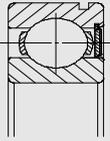
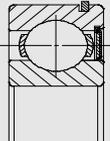
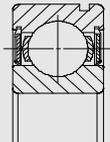
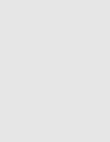
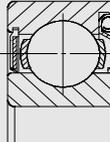
Code	Meaning	Example
N4	N+N2 Positional notch and snap groove are not on the same side.	 N4
N6	N+N2 Positional notch and snap groove are on the same side.	 N4
/P0	Tolerance grade conforms to the standard P0, code is omitted.	
/P6	Tolerance grade conforms to the standard P6.	
/P6X	Tolerance grade conforms to the standard P6X.	
/P5	Tolerance grade conforms to the standard P5.	
/P5C2H	Tolerance level comply with 5 level in standard, clearance is the upper limit in group 2.	
/P4	Tolerance grade conforms to the standard P4.	
/P2	Tolerance grade conforms to the standard P2.	
Q	Bronze solid cage, indicated with the appended digitals, which means different materials. Q1- Aluminum iron manganese bronze. Q2- Silicon iron zinc bronze. Q3- Silicon nickel bronze. Q4- Aluminum bronze. Q5- Stannum bronze (ZQSn10-1).	

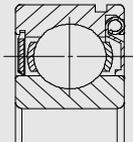
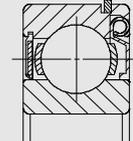
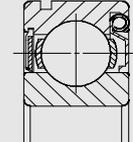
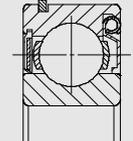
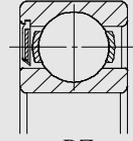
## Suffix of Bearing and Bearing Components

Code	Meaning	Example
/QB	Four sets of bearings in pair tandem matched and back to back mounting.	 /QB
/QF	Four sets of bearings in pair tandem matched and face to face mounting.	 /QF
/QT	Four sets of bearings in tandem mounting.	 /QT
/QBT	Four sets of bearings, three in tandem and one in back to back mounting.	 /QBT
/QFT	Four sets of bearings, three in tandem and one in face to face mounting.	 /QFT
/QR	Four deep groove ball bearings or cylindrical roller bearings combined, radial lode distributed equally.	 /QR
R	Bearing with snap rib on outer ring (convex outer ring).	
R1	Track roller snap ring groove dimension comply with DZN471 standard.	

Code	Meaning	Example
R2	Track roller snap ring groove dimension comply with WRE standard.	
R3	Track roller snap ring groove dimension comply with JIS standard.	
R4	Track roller snap ring groove dimension comply is not standard.	
-RS	Bearing with frame system rubber seal ring (contact system)	
-RS1	Bearing with frame system rubber seal ring (contact system), the material of seal ring is sulfureted rubber.	
-RS2	Bearing with frame system rubber seal ring (contact system), the material of seal ring is fluoride rubber.	
-2RS	Bearing with RS sealed on both sides.	
-2RS1	Bearing with RS1 sealed on both sides.	
-2RS2	Bearing with RS2 sealed on both sides.	
-RSN	RS+N Sealed on the opposite side of snap groove.	
-RS1N	RS1+N	
-RS2N	RS2+N	
-RSNR	RS+NR Sealed on the opposite side of snap ring.	
-RS1NR	RS1+NR	
-RS2NR	RS2+NR	

## Suffix of Bearing and Bearing Components

Code	Meaning	Example
-RSNB	RS+NR Sealed on the opposite side of snap ring.	 RSNB, RS1NB, RS2NB
-RS1NB	RS1+N	
-RS2NB	RS2+N	
-RSNBR	RS+NR Sealed on the same side of snap ring.	 RSNBR, RS1NBR, RS2NBR
-RS1NBR	RS1+NR	
-RS2NBR	RS2+NR	
-2RSN	2RS+N	 2RSN, 2RS1N, 2RS2N
-2RS1N	2RS1+N	
-2RS2N	2RS2+N	
-2RSNR	2RS+NR	 2RSNR, 2RS1NR, 2RS2NR
-2RS1NR	2RS1+NR	
-2RS2NR	2RS2+NR	
-RSZ	RS+Z Bearing with frame type rubber sealing ring (contact system) on one side and with shield on the other side.	 RSZ, RS1Z, RS2Z
-RS1Z	RS+Z	
-RS2Z	RS2+Z	

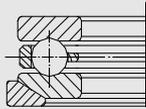
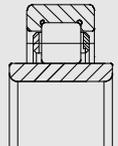
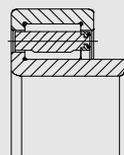
Code	Meaning	Example
-RSZN	RS+Z+N Sealed on the other side of snap groove.	 RSZN, RS1ZN, RS2ZN
-RS1ZN	RS1+Z+N	
-RS2ZN	RS2+Z+N	
-RSZNR	RS+Z+NR Sealed on the other side of snap ring.	 RSZNR, RS1ZNR, RS2ZNR
-RS1ZNR	RS1+Z+NR	
-RS2ZNR	RS2+Z+NR	
-RSZNB	RS+Z+N Sealed on the same side of snap groove.	 RSZNB, RS1ZNB, RS2ZNB
-RS1ZNB	RS1+Z+N	
-RS2ZNB	RS2+Z+N	
-RSZNBR	RS+Z+NR Sealed on the same side of snap ring.	 RSZNBR, RS1ZNBR, RS2ZNBR
-RS1ZNBR	RS1+Z+NR	
-RS2ZNBR	RS2+Z+NR	
-RZ	Bearing with frame type rubber sealing ring (non-contact type).	 -RZ

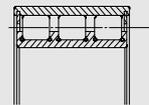
## Suffix of Bearing and Bearing Components

Code	Meaning	Example
-2RZ S /SP /S0 /S1 /S2 /S3 /S4 SC	Bearing with RZ sealed on both sides. Martensite quenching. Ultra precision grade, dimension tolerance equals to P5, rotating precision equals to P4. Bearing ring tempered in high temperature, which can reach to 150°C . Bearing ring tempered in high temperature, which can reach to 200°C . Bearing ring tempered in high temperature, which can reach to 250°C . Bearing ring tempered in high temperature, which can reach to 300°C . Bearing ring tempered in high temperature, which can reach to 350°C . Radial bearing with outer cover.	
SC-Z	Radial bearing with outer cover and shield.	
T	1. When the assemble height dimension of the matched pair tapered roller bearing not conform to the standard specification, the assemble height dimension will be added directly after T. 2. Phenolic cloth laminated tube solid cage	Example: 32032T112/DBC345 Tapered roller bearing back-to-back arrangement, stand high is 112

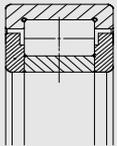
Code	Meaning	Example
/T	If the starting torque of bearing has special requirements, digital added after indicates the starting torque.	
/RT	If the rotating torque of bearing has special requirements, digital added after indicates the rotating torque.	
TA	Phenolic cloth laminated tube, outer ring guided.	
TB	Phenolic cloth laminated tube, inner ring guided.	
/TBT	Three sets of bearings in tandem and face to face arrangement.	
TH	Engineering plastic cage.	
/TFT	Glass fibre-reinforced phenolic resin cage (tube shape)	
TN	TN1- Nylon TN2- Polyamide (PA) TN3- Polyimide TN4- Polycarbonate TN5- Paraformaldehyde	
/TT	Three sets of bearings in tandem arrangement.	

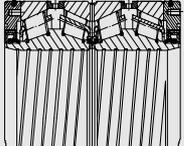
## Suffix of Bearing and Bearing Components

Code	Meaning	Example
U	Thrust ball bearing with spherical seat washer.	 U
/UP	Super precision grade, dimension tolerance equals to P4, rotating precision is higher than P4.	
V	Full complement rolling elements (no cage).	
/V	Vibrating speed group of bearing. The appended digital indicates different groups. V1- vibrating speed group conforms to the standard V1 group. V2- vibrating speed group conforms to the standard V2 group. V3- vibrating speed group conforms to the standard V3 group.	
VB	Vibration Screen Bearing.	
WB	Bearing with wide inner ring (Both sides wide).	 WB
WB1	Bearing with wide inner ring (Single side wide).	 WB1

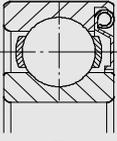
Code	Meaning	Example
WC	Bearing with wide outer ring.	 WC
/W124	Indicates precision electronic motor bearing (execute standard Q/WZ.14124).	
/W20	Bearing with three lubricating oil holes on outer ring (no oil groove).	
/W20A	Bearing with four lubricating oil holes on outer ring (no oil groove)	
/W20C	Bearing with six lubricating oil holes on outer ring (no oil groove)	
/W20D	Bearing with eight lubricating oil holes on outer ring (no oil groove)	
/W20T	Bearing with three lubricating oil holes on inner ring (no oil groove)	
/W23	Bearing with six lubricating oil holes on inner ring.	
/W26	Indicates the metallurgical bearings (execute standard Q/WZ.J14281)	
/W281	Bearing with oil groove and three lubricating oil holes on outer ring.	
/W33	Bearing with oil groove and four lubricating oil holes on outer ring.	
/W33A	Bearing with twelve lubricating holes on outer ring.	
/W33D	Bearing with eight lubricating holes on inner ring.	
/W33T	Bearing with six lubricating holes on inner ring.	
/WN26	Bearing with oil groove and six lubricating oil holes on outer ring.	

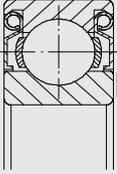
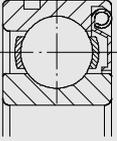
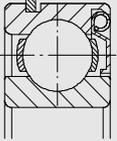
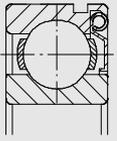
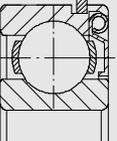
## Suffix of Bearing and Bearing Components

Code	Meaning	Example
/W33X	Bearing with oil groove and six lubricating oil holes on outer ring.	
/W33XB	Bearing outer ring with six lubricating oil hole, and the diameter of the oil hole is $\phi 15$ .	
/W512	/W512 W23+W33	
/W513	/W513 W26+W33	
/W518	/W518 W20+W26	
/W519	/W519 W33X+WN26	
/W520	/W520 W33+WN26	
/WN33	/WN33 Bearing with oil groove and three lubricating oil holes on inner ring.	
X	Full complement cylindrical roller bearing with loose rib.	 <p style="text-align: center;">X</p>

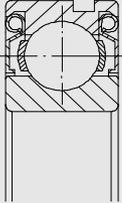
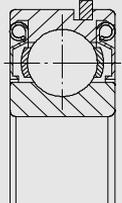
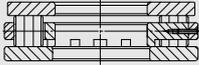
Code	Meaning	Example
X1	Non-standard outer diameter.	
X2	Non-standard width(height).	
X3	Non-standard outer diameter, width (height) (standard bore diameter).	Example:NCF6/27X4V
X4	Inner diameter select the integer of non-standard bearing, while inner diameter is not integer and have two and more decimal places, indicated by X4 as select integer of the figures.	Cylindrical roller bearing, Inner diameter is 27.762, Full complement rolling element.
-XRS	Four row tapered roller bearing, with multi sealed parts. (more than two sealings)	 <p style="text-align: center;">-XRS 380680-XRS/HC</p>
/Y	Y Combines with another letter (such as YA, YB) or more digitals to identify the change of the non-series which can not be indicated with the present suffix code. YA- Structure change. YA1- Outside surface of outer ring has changed comparing to standard design. YA2- Bore of inner ring has changed comparing to the standard design. YA3- End face of bearing ring has changed comparing to the standard design. YA4- Raceway of bearing ring has changed comparing to the standard design. YA5- Bearing rolling elements has changed comparing to the standard design. YA6- Bearing mounting chamfer has changed comparing to the standard design. YA7- Bearing rib or flange has changed comparing to the standard design.	

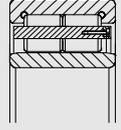
## Suffix of Bearing and Bearing Components

Code	Meaning	Example
/Y	<p>YA8- Bearing cage structure changed.</p> <p>YA9- Bearing contact angle has changed comparing to the standard design.</p> <p>YA10- Double-row tapered roller bearing, inner spacer with oil groove and oil hole.</p> <p>YAB- Structure and technical specification has changed at the same time.</p> <p>YAD- One type of bearing has two or more changes on structure.</p> <p>YB- Technical specification has changed.</p> <p>YB1-Surface of bearing ring has plated coating.</p> <p>YB2- Bearing dimension and tolerance changed.</p> <p>YB3- Surface roughness of bearing ring changed.</p> <p>YB4- Heat treating specification (e.g. hardness) changed.</p> <p>YB5- Structure and position tolerance have special requirements.</p> <p>YBD- One type of bearing has two or more changes on technical specification.</p>	
ZH	Thrust bearing with shielded housing washer.	
ZL	Seal spring compression ring.	
ZS	Thrust bearing with shielded shaft washer.	
-Z	Bearing with shield on one side.	

Code	Meaning	Example
-ZZ	Bearing with shields on both sides.	
-ZN	Z+N: Shield is on the different side of snap groove.	
-ZNR	Z+NR: Shield is on the other side of snap groove and snap ring.	
-ZNB	Z+NB: Shield is on the same side of snap groove.	
-ZNBR	Z+NR: Shield is on the same side of snap groove and snap ring.	

## Suffix of Bearing and Bearing Components

Code	Meaning	Example
/Z	Z1- vibrating acceleration rating group conforms to the standard Z1 group. Z2- vibrating acceleration rating group conforms to the standard Z2 group. Z3- vibrating acceleration rating group conforms to the standard Z3 group.	
-2ZN	2Z+N: Bearing with shields on both sides, outer ring with snap groove.	 2ZN
-2ZNR	2Z+NR: Bearing with shields on both sides, outer ring with snap groove and snap ring.	 2ZNR
/ZP	Dimensional tolerance equals to grade 6, rotating precision equals to grade 5.	
-ZT	Thrust cylindrical roller bearing, three row roller lean against together.	 ZT

Code	Meaning	Example
ZW	Double-row needle rollers and cage assembly.	 ZW
/Z	Four-row cylindrical roller bearing, tow-row roller lean against together. The bearing vibration acceleration rated group. The appended digital indicates different groups.	

1) The quantities of the bearing collocation group

- /D- two sets of bearings
- /T- three sets of bearings.
- /Q- four sets of bearings.
- /P- five sets of bearings.
- /S- six sets of bearings.

2) Bearing arrangement of the bearing collocation

- B- Back to back
- F- Face to face
- T- Tandem arrangement
- G- Universal matching
- BT- Back to back & Tandem.
- FT- Face to face & Tandem
- BC- Back to back tandem arrangement in pairs.
- FC- Face to face tandem arrangement in pairs.

Notes: 1) & 2) can combines several kinds of collocation types. Details please see the meaning of bearing suffix code and examples.

3) The radial clearance in collocation, pre-load and allocation of axial- load.

The test appended after the collocation code indicates the property:

GA-Light pre-load. Pre-load value relative small (deep groove and angular contact ball bearing).

GB-Medium pre-load. Pre-load value larger than GA (deep groove and angular contact ball bearing).

GC- Heavy pre-load. Pre-load value larger than GB (Deep groove and angular contact ball bearing).

Gxxx- pre-load is xxx special preload value ( append pre-load value after the code directly, unit is N)

For angular contact ball bearing,"G" can be omitted.

G- Special pre-load, the number append directly express the magnitude of pre-load.

CA- Axial clearance is relative small (deep groove and angular contact ball bearing).  
CB- Axial clearance is larger than CA (deep groove and angular contact ball bearing).

CB- Axial clearance is larger than CB (deep groove and angular contact ball bearing).  
 CG- Axial clearance is 0 (tapered roller bearing)  
 R- Radial clearance equally distributed.  
 Example 1: 7210C/DBGA- angular contact ball bearing 7210C, contact angle  $\alpha=15^\circ$ , back to back arrangement with light pre-load.  
 Example 2: 6210/DFGA-deep groove ball bearing 6210, after grinded endface, face to face arrangement, with light pre-load.  
 Example 3: 7210C/TFT- angular contact ball bearing 7210C, contact angle  $\alpha=15^\circ$  three sets matched arrangement, two sets of tandem arrangement and one set of face

to face arrangement.  
 Example 4: 7210AC/QBT- angular contact ball bearing 7210AC, contact angle  $\alpha=25^\circ$ , four sets matched arrangement, three sets of tandem arrangement and 1 set back to back arrangement.  
 Example 5: NU210/QTR cylindrical roller bearing NU210, four sets matched arrangement, pre-load uniformly distributed.  
 Example 6: 7210C/PT angular contact ball bearing 7210C, contact angle  $\alpha=15^\circ$ , five sets tandem arrangement.  
 Example 7: 7210C/G325-angular contact ball bearing 7210C, contact angle  $\alpha=15^\circ$ , special pre-load value is 325N.

## Case of the Combination of Bearing Basic Code and Suffix

1. 6212-2RS/HAP93YA5  
 Basic code 6212 deep groove ball bearing, with inner diameter equals to 60mm.  
 Suffix code 2RS, with double side sealing ring.  
 HA Rings and rolling elements material is vacuum-degassed steel.  
 P63 Tolerance level comply with level 6 required, internal clearance of bearing comply with group 3.  
 YA5 Rolling element design is different with 6212-2RS.

2. FC3854168Q1/HG2P69YA4  
 Basic code FC3854168, four-row cylindrical roller bearing, single inner ring, double outer ring, inner diameter 190mm, outer diameter 270mm, width 168mm.  
 Suffix code Q1 indicates the cage material is bronze (ZCuAl10Fe3Mn2).  
 HG2 Ring material select GCr18Mo.  
 P69 Tolerance level comply with grade 5 required in the standard. Bearing internal clearance not comply with current standard.  
 YA4 bearing raceway on the ring have different design with standard design.

3. 22316X2CAK3/HAC9W33YA8  
 Spherical roller bearing with basic code 22316, inner diameter 80mm.  
 Suffix code X2 indicates the bearing ring width is different with standard design.  
 CA type solid cage, symmetrical roller, inner ring without center rib, 2 small ribs on each end.  
 Tapered bore, conicity 1:12.  
 F3 cage material choose nodular cast iron.  
 HA bearing ring choose vacuum-degassed steel.

C9 bearing internal clearance not comply with current standard  
 W33 bearing outer ring have lubricating oil groove and three lubricating hole.  
 YA8 cage structure have different design other than standard design  
 4. 3806/685.8-XRS/HCC9  
 Basic code 3806/685.8, four-row tapered roller bearing, inner diameter is 685.8mm, Indefinite boundary dimension series.  
 Suffix code XRS with double sealing ring on both side. Double inner ring with sealing ring, outer ring double side with O shape ring, multi position sealing.  
 HC bearing ring and rolling element use carburized steel (G20Cr2Ni4).  
 C9 bearing internal clearance not comply with current standard.

## The illustration to the Sequence of Bearing Code

Bearing Code	Prefix Code	Components of Bearing	
	Basic Code		
Suffix Code	1	Internal structure changed	
	2	Sealing, dust-proof, ring changed	
	3	Cage and its material	
	4	Bearing material	
	5	Tolerance grade	
	6	Clearance	
	7	Application	
	8	Vibration features	
	9	Heat treatment features	
	10	Lubrication features	
	11	The structure and technical requirement change not in serial (YA/YB) and etc.	

While composing the ZWZ bearing designations, the suffix code is located on the right side after the basic code with distance of half of Chinese characters (except the designation including "-" or "/" when there are more changed items, follows the sequence in the form above from left to right. While the change content after group 4 (including group

4), separate by "/" before the designation with previous code. The last 2 group changed items, which after the 4 groups changes, when the shown number or test meaning can make confusion, space half Chinese characters between 2 designation.  
 Example: 6215-2RS/HAP63 V2YA7

## The Description for the Drawn up of Current Bearing Code

**Deep Groove Ball Bearing**  
 While /YA7 in the suffix code, it means inner ring flange diameter have different design with standard design.

**Cylindrical Roller Bearing**  
 The different kinds of drawings coexists in ZWZ system.  
 The boundary dimensions comply with national standard have two types, enhanced type and none enhanced type.  
 Enhanced type with the letter "E", none enhanced type doesn't have letter "E".  
 While cage choose composite cage, cage suffix code not marked.

Example: N314E: composite cage, enhanced structure.

N314EM: brass cage, enhanced structure.

N314M: brass cage, none enhanced structure.

## Spherical Roller Bearing

1. Symmetrical roller, pressed cage, basic code appended with "C" or "CC".
2. Asymmetrical roller, half cage old structure type, directly shown by basic code.
3. Symmetrical roller, solid cage, appended "CA", basic code while involves other changes, see the illustration of the bearing suffix code.
4. Symmetrical roller, solid cage, with inner spacer, append "ACA" after basic code\*is transition code.

## Four-point angular contact ball bearing

Because of the four-point contact angular contact ball bearing manufactured by ZWZ basically adopt brass cage, while select brass cage, cage suffix code not marked.

## Tapered Roller Bearing

The different kinds of drawings coexists in ZWZ system\*the boundary dimension comply with the requirements old national and new national standard in two conditions. According to the conditions of ZWZ, for the single-row tapered roller bearing which boundary dimensions not comply with new national boundary dimensions, due to the contact angle and raceway diameter also different with new national standard, so that indicated by "X2A" after bearing code.

Example 32028X2A

X2: Indicates bearing width and bearing ring width different with new national standard.

A: Contact angle, outer ring raceway dimension is different with new national standard.

Double & four- row tapered roller bearing, the boundary dimension not comply with new national standard, indicated by X2 directly after basic code.

For the same type non-standard bearing with minor differences in its boundary dimensions and with same bearing code, use mark "-" appended with serial number 1,2,3..... to distinguish each other.

Example:

352948X2

352948X2-1

## Spherical Roller Thrust Bearing

1. Asymmetrical roller, select brass solid cage, directly shown by basic code.
2. Asymmetrical roller, select pressed cage, appended with "J" after bearing code, if two kinds of pressed cage coexists, use letter "E" to distinguish one kind of cage.

Example:

29424: Brass solid cage

29424E: pressed cage

29424J: pressed cage, roller diameter, roller quantities is different with 29424E.

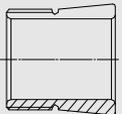
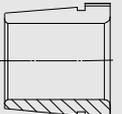
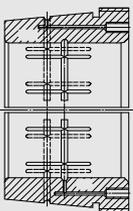
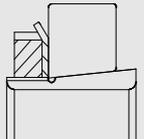
3. Old structure 9069000 type, change to new code 29000/YAD

Example:

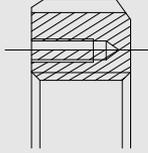
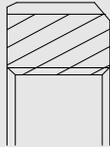
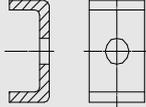
Old code: 9069244

New code: 29244/YAD

## Accessories of Rolling Bearing

Code	Meaning	Example
A	Adapter sleeve	 A
AH	Standard designed withdrawal sleeve Appended letter or number after AH means the different structure of withdrawal sleeve: AH- withdrawal sleeve with conicity 1:12 AH2- withdrawal sleeve with conicity 1:30 AHX- withdrawal sleeve with conicity 1:12 and Thread size different with original.	 AH
AOH	Withdrawal sleeve, with oil passage and oil groove for mounting and dismounting by oil press methods, other design is same as AH type design.	 AOH
H	Adapter sleeve	 H

## Accessories of Rolling Bearing

Code	Meaning	Example
HM	Locknut, indicate metric series trapezoidal thread.	 HM
KM	Lock nut, indicates metric series normal thread	 KM
MB	Locking washer straight inner jaw.	 MB
MBA	Locking washer indicate inner jaw bending inside.	
MBB	Locking washer indicate inner jaw bending outside.	
MS	Locking clip The above accessories when the design if different with standard design, expressed by "C" after the code, if there are several dimensions different with standard dimensions appended C1, C2 ..... after code in sequence Example: AH3164C AH3164C1	 MS

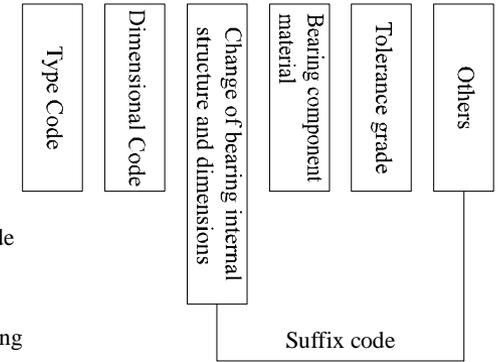
## Draw up Method of Special Type Bearing

### Slewing bearing coding method

1. Constitute of designation and coding method  
Designation contains 3 parts:  
Type code, dimensional code, suffix code  
The express method shown as follows.

#### 2. Type Code

HAW- parallel roller arrangement slewing bearing outer ring with gear.  
HSB- four-point contact slewing bearing without gear.  
HSW- four point contact slewing bearing, gear on outer ring.  
HSN-four point contact slewing bearing, gear on inner ring.  
HSQB- four-point contact slewing bearing without gear(ring structure different with HSB).  
HSQW- four-point contact slewing bearing, gear on outer ring(ring structure different with HSB).  
HSQN-four-point contact slewing bearing, gear on inner ring(ring structure different with HSB).  
HTB- Thrust ball slewing bearing without gear.  
HY1B- single shaft washer double housing washer three-row roller slewing bearing.  
HYB- single housing washer, double shaft washer three-row roller slewing bearing.  
HYS- slewing bearing upper level with cylindrical roller, lower level with steel ball.  
HYW- single housing washer with gear double shaft washer, three-row roller slewing bearing.  
HY1N- single shaft washer with gear, double housing washer three-row roller slewing bearing.



HJB- cross roller slewing bearing.  
HJW- cross roller slewing bearing outer ring with gear.  
HJN- cross roller slewing bearing inner ring with gear.

3. Illustration method of dimensional code  
Directly indicated by rotary center diameter dimension. The rotary center diameter dimension means the rotary center of upper and lower roller.

#### 4. Suffix code

Use this to express the variation of internal structure, dimension, component material, tolerance level, clearance and etc.  
Because of this type of bearing belongs to special purpose bearing, technical requirement very complicate, most of the content directly marked on the product drawings, so only define item as follows:  
a) four-point contact angular contact slewing bearing, cross roller slewing bearings, while it is double raceway, appended "D" after the rotary center diameter dimension.  
Example: HSN 410D  
b) While for the same type of bearing, its rotary center diameter dimension is same, but the

boundary dimension and structure is different. Use "X" after rotary center diameter dimension, to express the variation of its dimension and structure, for the same type, same rotary center diameter have different kinds of changes, than use "X1" "X2".....in sequence

Example:HSN1535X

c) For the same type of bearing, only the dimension of the location hole is different, than use "K" to express.

Example:HJB2800K

To express the location hole dimension is different with the standard HJB2800 bearing in the catalogue.

d) For same type of bearing, both with full complement rolling element and also have isolate block, the isolate block structure indicated by letter "A".

Example:HSB1094, HSB1094A

e) While bearing component is made by material other than 42CrMo, than use suffix code "C" to express.

f) Bearing tolerance level according to the regulation of normal purpose bearing code.

## The Selection of Bearing

There are diverse kinds, types and dimensions of rolling bearings. In order to perform the expected performance of the mechanical devices, it is critical to choose the most appropriate bearings.

In bearing selection, there are many elements needs to be considered, study, evaluate from different aspects, the relevant procedure of bearing selection are not special regulated, but the general sequence are listed as follows:

Working conditions of the mechanical device and the bearings.

- Define the requirements to bearings.

- Choose the type of the bearing.

- Choose the configuration pattern of the bearing

- Choose the dimensions of the bearing.

- Choose the specifications of the bearing

- Choose the mounting method for the bearing

## The Operating Conditions and Environment Conditions of Bearing

Correct identify the position of application in the mechanical device and the use conditions & surrounding conditions are the pre-conditions of choosing the proper bearing. For this purpose, the following figures and informations are required:

The functions and structure of the mechanical device.

- The position of application.

- Loads (magnitude and directions).

- Rotate speed.

- Vibration and shock.

Bearing temperature (surrounding temperature and rises).

Surrounding ambience (corrosion, cleanness, lubrication).

## The Selection of Bearing Type

Items of Analyses		Methods of selection
Mounting space	Those the bearing type which can be installed into the mounting space	Since the rigidity and strength of the shaft have been considered in the designing, the shaft neck must be determined at first. But there are too many dimensional series and types, the most appropriate type must be chosen.
Load	Strength, direction and nature of the load [the load carrying capacity is indicated by basic load rating whose value is provided in the bearing dimension tables]	The load is rich in variations, such as the amount of the load, whether there is only radial load or not, whether the axial load is in single-direction or double direction, the amount of vibration or shock and others. These factors must be considered before choosing the most appropriate bearing type. Normally, the radial load carrying capacity is increasing as following sequences listed as follows, when bearings with the same ID : [Deep Groove Ball Bearing < Angular Contact Ball Bearings < Cylindrical Roller Bearings < Tapered Roller Bearings < Spherical Roller Bearings]

## The Selection of Bearing Type

Items of Analyses		Methods of selection
Rotating speed	The bearing type which suitable for the mechanical rotations. [the limit valor of rotating speed is indicated by limiting speed (rpm) whose figures are provide in the bearing dimension tables.]	The limit speed of the bearing is not only determined by the bearings type but also limited by bearing dimensions, cage type, precision, load carrying conditions, and lubrication methods. These factors must be considered when selecting bearings. The following bearings are applied for high speed rotation: [Deep Groove Ball Bearings, Angular Contact Ball Bearings, Cylindrical Roller Bearings]
Running Accuracy	Those can satisfy the running accuracy requirements. [The dimensional accuracy and running accuracy have been standardized according to national standards (GB)in bearing types.]	Machine tool spindles, gas turbines and control machines entail high rotation precision, high speed and low friction. Bearings with precision degree 5 or over should be applied in the cases. Normally the following bearings are applied: [Deep Groove Ball Bearings, Angular Contact Ball Bearings, Cylindrical Roller Bearings]
Rigidity	Those can satisfy the rigidity of mechanical shaft system. [When bearing carrying load, the contact surface between the rolling elements an the raceways can have elastic deformation. "High rigidity" means such elastic deformation shall occurs in smaller amount.]	

Items of Analyses		Methods of selection
The relative leaning of the inner ring and outer ring	Reason of leading to the relative leaning of the inner ring and outer ring must be analyzed (such as the load - induced bending of the shaft, poor precision of the shaft and housing or mounting error), and the bearings that fit these conditions should be chosen. [The permissible sloping angle is indicated in the notes to the tables of bearing dimensions]	If the relative leaning between the inner ring and outer ring is too big, the inside load thereof shall do harm to the bearings. So bearing types that can carry this leaning should be chosen. Normally, the allowable sloping angle increased with the following order: [Cylindrical Roller Bearings, Tapered Roller Bearing, Deep Groove Ball Bearings (Angular Contact Ball Bearings), Thrust Ball (Spherical Roller) Bearings]
Mounting and dismounting	Check the frequency and methods of mounting and dismounting of the bearings regularly.	If mounting and dismounting frequently, choosing Cylindrical roller bearings with separable inner ring and outer ring, needle roller bearings and tapered roller bearings is comparatively convenient. With adapter or withdrawal sleeve, self-aligning ball bearing with tapered bore and spherical roller bearings with tapered bore are convenient for mounting and dismounting.

## The Selection of bearing Collocation

Normally, the shaft is supported by two bearings in radial and axial directions. At the moment , one side of the bearings is called the fix-end bearing which carries the loads both in radial ans. The other one is called the free-end bearing that only carries the radial load and the bearing can comparatively move in the axial direction in order to solve the problems of expansion of the shaft caused by changed in the temperature and the clearance error in mounting.

For the fix-end bearing, it must be chosen from which the axial movement can be prevented. For the free-end bearing, it must be chosen to use its sliding surface to make axial movement (such as cylindrical roller bearings) or use its mounting surface to move (such as radial ball bearings). On the comparatively short shaft, if there are no differences between the two bearings, the bearings that only move in the fixed single axial direction (such as radial thrust ball bearings) are preferable.

## Bearings on the fixing end and the free end

Content		Applicable bearing types
Bearings on the fixed end	Fix the bearing in the axial direction. Choose bearings that can carry both the radial load and the axial load. In order to carry double-direction axial load, strength must be considered according to the amount of the axial load while mounting.	Deep groove ball bearings Combined angular contact ball bearings Self-aligning ball bearings Cylindrical roller bearings with flanges (NUP and NH types.) Double-row tapered roller bearings Spherical roller bearings
Bearings on the free end	The bearing must adapt to the shaft expansion caused by the changes in temperature while working and adjust the bearing position in the axial direction. Only the bearing with separable inner ring and outer ring that can carry radial load should be chosen. With non-separable bearings, there should be a clearance between the outer ring and housing in order to adapt the bearing to the shaft expansion in the axial direction. Sometimes, the adaptation is achieved with the contact surface between the shaft and the inner ring.	Separable cylindrical roller bearings (NU or N type) Non-separable types Deep groove ball bearings Combined angular contact ball bearings (back-to-back arrangement) Double-row angular contact ball bearings Self-aligning ball bearings Double-row tapered roller bearings (3700 type) Spherical roller bearings
Regardless of fixed end or free end	When the distance between the two bearings is small, and the effects of shaft expansion are not important, two angular contact ball bearings or tapered roller bearings that can carry axial load can be used together in face-to-face or back-to-back arrangement. Use screw nut or filling piece to adjust the axial clearance after mounting.	Deep groove ball bearings Angular contact ball bearings Self-aligning ball bearings Cylindrical roller bearings (NJ and NF types) Tapered roller bearings Spherical roller bearings
Vertical shaft	Bearings that can carry both radial load and axial load should be chosen for the fixing end. If the axial load is too big, use the combination of thrust bearings and radial bearing. Similarly, only bearings that can carry radial load should be used to adapt to the shaft expansion.	For fixed end Combined angular contact ball bearing (back-to-back arrangement) Double-row tapered roller bearings (3700 type) Combined thrust bearing and radial bearing arrangements

## The Specification of Bearing Collocation

Bearing collocation		Application abstracts	Application position
Fixed-end	Free-end		
		·Suitable for carrying larger axial load in double directions ·Use the stacking mount angular contact ball bearing to replace double-row angular contact ball bearing in the fixing-end.	Worm and gear Reducer
		·Suitable for the situation of mounting error and shaft deflection. ·Not only can carry large radial load, but also can carry the axial load with certain limits	Rolling mill Reducer of table rolls Walking wheel of bridge crane
		·Wide applied in high speed rotation. ·Not suitable for the situation that shaft deflection and bearing eccentricity might happen.	Medium-sized motor Air-blower
		·Suitable for the situation of high speed rotation, heavy axial load or shock load. ·Suitable for the interference fit required for inner ring and outer ring, because of separable bearings. ·Not suitable for the situation that shaft deflection and bearing eccentricity might happen.	Main electric motor of railway vehicle
		·Suitable for the situation that the axial load is not very large. ·Suitable for the interference fit required for inner ring and outer ring	Calendar roll of papermaking Vehicle shaft of Diesel locomotive

## The Specification of Bearing Collocation

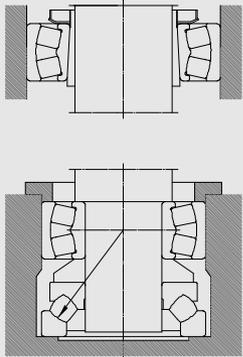
Bearing collocation		Application abstracts	Application position
Fixed-end	Free-end		
		<ul style="list-style-type: none"> <li>·Suitable for the high speed rotation and the situation that the radial load is large and the axial load exists at the same time</li> <li>·In order to make deep groove ball bearings free from radial load, there is a gap between outer ring and housing.</li> </ul>	Transmission of diesel locomotive
		<ul style="list-style-type: none"> <li>·Suitable for carrying large load or shock load</li> <li>·This application requires the high rigidity of the fixing-end and bearings are mounted in back-to-back arrangement and pre-loaded</li> <li>·This application also requires to improve the precision of shaft and housing and reduce mounting error</li> </ul>	Rolling mill Lathe spindle

Bearing collocation	Application abstracts	Application position
Regardless of fix-end or free-end		
	<ul style="list-style-type: none"> <li>·Normally used in small-size mechanisms or for carrying small load</li> <li>·When applying pre-load, a spring or shim, the thickness of which has been adjusted, can be used on one side of outer ring end face</li> </ul>	Small-sized motor Small-sized reducer Small-sized pump
 back-to-back arrangement   face-to-face arrangement	<ul style="list-style-type: none"> <li>·In order to improve the rigidity of shaft through pre-load application. Widely used in the situation of high rotation speed and large axial load.</li> <li>·Back-to-back arrangement is fit for carrying torque.</li> <li>·When applying pre-load, a spring or shim, the thickness of which has been adjusted, can be used on one side of outer ring end face</li> </ul>	Machine tool spindle

Bearing collocation	Application abstracts	Application position
Regardless of fix-end or free-end		
 back-to-back arrangement   face-to-face arrangement	<ul style="list-style-type: none"> <li>·Suitable for carrying large load or shock load</li> <li>·Suitable for improving the rigidity of shaft through pre-loading</li> <li>·Back to back arrangement is in order to carry torque.</li> <li>·Face-to-face arrangement is convenient for mounting when inner ring requires interference fit. Suitable for the situation of mounting error</li> <li>·Pay attention to the adjustment of pre-load when pre-load is applied.</li> </ul>	Reducer Axle shaft of automobile

Bearing collocation	Application abstracts	Application position
Vertical shaft		
	<ul style="list-style-type: none"> <li>·Use stacking mount angular contact ball bearing in fixing end, using cylindrical bearing in free end. Suitable for high speed rotation.</li> </ul>	Vertical motor Vertical pump

## The Specification of Bearing Collocation

Bearing collocation	Application abstracts	Application position
Vertical shaft		
	·Suitable for low speed, heavy load and the axial load is greater than radial load. ·Suitable for the situation that can generate the bending of shaft and eccentricity.	Central shaft of crane Vertical pump

## The Selection of Bearing Dimension

### Bearing Life

When bearing rotating while carrying load, material fatigue shall happen even under normal operating conditions due to the effects of alternating load on the raceways of rings and the rolling surface of the rolling elements, and it will cause scaling damage to the raceways and the sliding surface (called flaking of spalling).

The total number of rotations before such scaling happens is called the "(Fatigue) life" of the bearing.

The bearing (fatigue) life varies greatly, even if those with the same structure, dimensions, materials and manufacturing processes under the same rotation conditions.

Because the material fatigue is of diversity, it must be considered statistically. Suppose a group of bearings of the same specification are operated individually under the same working conditions. After a certain period of time, the total rotation which 90% bearing not occurs rolling fatigue is called "Bearing's basic rating life" (namely, the life with 90% reliability). When the bearings rotate at constant speed, the life can also be expressed with total rotation time.

In fact, however, other damage or impair may happen besides fatigue scaling.

The damage of impair may be avoided by choosing the correct bearing, mounting method and lubrication.

## Basic Dynamic Load Rating

Basic dynamic load rating indicates the fatigue resistant capacity (i.e. load carrying capacity). It indicates that with pure radial load (for radial bearings) applied, and under the condition of inner ring rotating and fixed outer ring (or vice versa), the basic rating life can reach 1 million rotations. The basic load rating for radial bearings and thrust bearing is called radial basic load rating respectively, indicated by Cr and Ca, whose values are provided in the bearing dimension tables.

## Basic life rating

Formula (1) shows the relations among basic dynamic load rating, equivalent dynamic load rating and basic life rating. When the bearing rotates in constant speed, it is more convenient to express the life rating in time, as shown in formula (2).

In addition, for railway vehicles or automobiles, it is more common to use distance of movement (km) to express the life of relative bearings, as shown in formula (3).

(Total rotation number)

$$L_{10} = \left(\frac{C}{P}\right)^p \dots\dots\dots (1)$$

(Time)

$$L_{10h} = \left(\frac{10^6}{60n}\right)^p \dots\dots\dots (2)$$

(Distance of movement)

$$L_{10s} = \pi D L_{10} \dots\dots\dots (3)$$

Where

- $L_{10}$  basic life rating, 10<sup>6</sup> rotations
- $L_{10h}$  basic life rating, h
- $L_{10s}$  basic life rating, km
- P: equivalent dynamic load rating, N{kgf}
- C: basic dynamic load rating, N{kgf}
- n: rotation speed, rpm
- p: life index, rpm
- ball bearing.....P=3  $\frac{10}{3}$
- roller bearing.....P=
- D: diameter of the wheel or tire, mm

Therefore, we assume the working conditions of the bearing are: equivalent dynamic load is P, rotation speed is n, then the basic dynamic load rating that satisfies the design requirement of the bearing can be calculated with formula (4). From the dimension tables, we can select the bearing that can meet the requirement of value C, then we can define the dimension of the bearing.

$$C = P \left( L_{10h} \times \frac{60n}{10^6} \right)^{\frac{1}{p}} \dots\dots\dots (4)$$

Use life factor (fh) and speed factor (fn) and get the following formula:

$$L_{10h} = 500fh^p \dots\dots\dots (5)$$

Life factor:

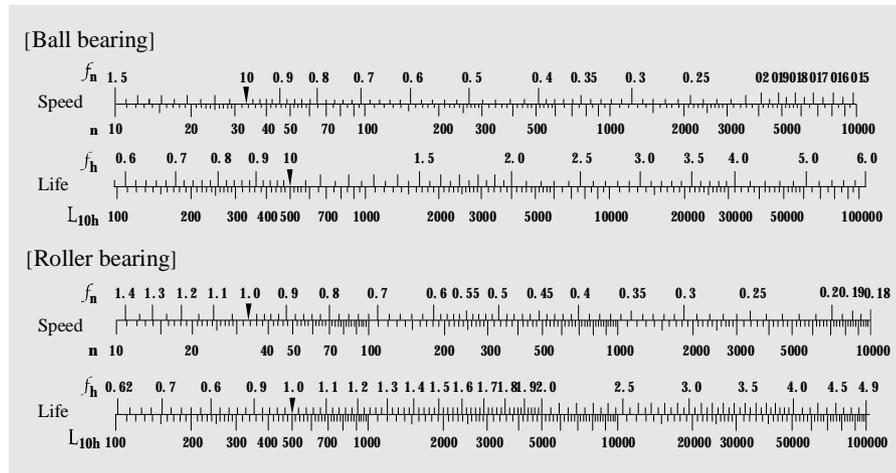
$$fh = fn \frac{C}{P} \dots\dots\dots (6)$$

Speed factor:

$$f_n = \left( \frac{10^6}{500 \times 60n} \right)^{\frac{1}{p}}$$

$$= (0.03n)^{\frac{1}{p}} \dots\dots\dots (7)$$

We can easily get  $f_h$ ,  $f_n$  and  $L_{10h}$  with the calculated figure [Reference figure].



## The Modified Basic Dynamic Load Rating Based on Temperature and Stabilizing Treatment of Bearing

When applied in high temperature, the internal microstructure in the material shall change and the hardness shall be decreased, while the basic dynamic load rating shall be smaller than in normal temperature. And if the changed microstructure in the material shall not recover even when the bearing is put back in the normal temperature again. Therefore, under high temperature conditions, the basic dynamic load ratings must be multiplied by the temperature factors listed in table 1 for correction purpose.

Table 1 Temperature factors

Working temperature °C	125	150	175	200	250
Temperature factor (fT)	1	1	0.95	0.90	0.75

If working in the temperature of over 120°C for a very long time, the dimensions for bearings processed by normal heat treatment shall change greatly, measures must be taken to stabilized the dimensions. The code names for these stabilization measures and the applicable temperature ranges are provided in Table 2. The hardness of the

bearing, however, shall be reduced with the above treatment. Sometimes, the basic dynamic load rating will also decrease.

Table 2 Measures for dimensional stabilization

Code name	Relative temperature range
S <sub>0</sub>	Over 100°C to 150°C
S <sub>1</sub>	Over 150°C to 200°C
S <sub>2</sub>	Over 200°C to 250°C

## Correction of Life Rating

Formula (1) shows the basic life rating ( $L_{10h}$ ) of 90% reliability. Based on different applications, high-reliability life with reliability being over 90% will be required under come conditions.

In addition, special materials sometimes shall elongate the bearing life, even lubrication or differences in working conditions can have effects on bearing life. The bearing life after taking these factors into consideration is called the corrected life rating, which is calculated with formula (8).

$$L_{na} = a_1 a_2 a_3 L_{10} \dots\dots\dots (8)$$

Where ,

- $L_{na}$ : corrected life rating,  $10^6$  revolutions  
 ( i.e. the life with 100-n% reliability (n% loss rate) after taking the bearing features and operating conditions into consideration. )
- $L_{10}$ : basic life rating,  $10^6$  rotations (reliability of 90%)

- $a_1$ : Reliability life correction factor  
 ..... referring to (1)
- $a_2$ : Special raw-material performance life correction factor..... referring to (2)
- $a_3$ : Bearing performance correction factor in application condition..... referring to (3)

Note: When selecting bearing dimensions according reliability over 90%  $L_{na}$ , shall pay special attention to the strength of shaft and housing.

(1) Reliability factor  $a_1$   
 When calculating the corrected life rating for those with reliability of greater than 90% (i.e. the loss if not greater than 10%), factor  $a_1$  in Table 3 should be employed.

(1) Reliability factor  $a_1$   
 When calculating the corrected life rating for those with reliability of greater than 90% (i.e. the loss if not greater than 10%), factor  $a_1$  in Table 3 should be employed.

Table 3 Reliability factor  $a_1$

Reliability, %	$L_{na}$	$a_1$
90	$L_{10a}$	1
95	$L_{5a}$	0.62
96	$L_{4a}$	0.53
97	$L_{3a}$	0.44
98	$L_{2a}$	0.33
99	$L_{1a}$	0.21

(2) Special raw-material performance life correction factor  $a_2$   
 The bearing characteristics relate to service life may vary with the bearing materials (type of steel, quality), processing technique and design. In these cases, the factor  $a_1$  should be used for correction purpose.  
 If the material is high quality vacuum degassed

bearing steel or with quite minimum amount of inclusion,  $a_2 > 1$ .  
For normal bearing material steel,  $a_2 = 1$ .

(3) **Bearing performance correction factor in application condition  $a_3$**   
This factor  $a_3$  is used for correction purpose when the bearings are applied in conditions (especially lubrication) that shall affect the service life of the bearings.

Can select  $a_3 = 1$  under normal lubricating conditions, and choose  $a_3 > 1$  if in excellent conditions.

Under the following circumstances, choose  $a_3 < 1$ :

- If the kinematic viscosity of the lubricant decreases during the working time of the bearing:  
Ball bearings.....less than  $13\text{mm}^2/\text{s}$  {13ces}  
Roller bearings.....less than  $20\text{mm}^2/\text{s}$  {20ces}
- When the rotational speed is extremely low, the product of the pitch diameter of the rolling

elements and the rotational speed is less than 10000.

- When the lubricant mix with impurities.
  - Large relative lean between inner ring and outer ring
- [Note] When the hardness decreases under high temperature circumstance circumstances, the basic dynamic load rating must be corrected (see Table 1)

## The Bearing Life Required by the Machinery

The requirement for bearing life must be reasonably defined. If the requirement is too high, the dimensions must be too big and the machine shall be respectively too heavy that lead to the diseconomy of the machine. If the requirement is too low, however, the bearing must be replaced very often. Normally, the bearing life may be defined according to the period of overhaul. The recommended life values for various bearings are provided in Table 4.

Table 4 Required Bearing Life (for reference)

Application conditions	Machines	Time (h)
Running in short time or discontinuously	Household electronic appliances, electrical tools, agricultural machines, winding engines	4000-8000
Not usually used but running with high reliability	Air conditioner motors, construction, machines, belt machines, elevators	8000-12000
Used discontinuously but running for long time periods	Mill roll necks, small motors, cranes	8000-12000
	General industrial motors, general gear devices	12000-20000
	Machine tools, vibration screens, crushers Compressors, pumps, important gear devices	20000-30000 40000-60000

Application conditions	Machines	Time (h)
Normally running over 8 hours daily or continuously for long time periods	Automatic elevators	12000-20000
	Centrifugal machines, air-conditioning equipment, air-blowers, wood processing machines, shafts for railway vehicles	20000-30000
	Large motors, mining elevators, main motors for railway vehicles, locomotives	40000-60000
	Paper-making machines	100000-200000
24-hour continuous running without stoppage	Running water equipment, power station equipment, mining drainage works	100000-200000

## Equivalent Dynamic Load

Bearings usually carry the combination of radial load and axial load, and the load conditions are varied, such as the changes in the amount and so on.

Therefore, the actual load can not be directly compared with its dynamic load rating.

In this case, it is necessary to convert the actual load into a perceived load with definite amount and direction that passes the bearing center. The bearing with this perceived load shall have the same life as with actual load and the same rotational speed.

This perceived load after conversion is called the equivalent dynamic load, indicated by P.

## The calculation of equivalent dynamic load

the equivalent dynamic load of the radial bearings and thrust bearings ( $\alpha \neq 90^\circ\text{C}$ ) can be calculated with formula below:

$$P = XF_r + YF_a \dots\dots\dots (9)$$

Where,

P: equivalent dynamic load, N {kgf}

( For radial bearings, it is expressed as  
Pr: radial dynamic load  
For thrust bearings, it is expressed as  
Pa: axial dynamic load )

Fr: radial load, N {kgf}

Fa: axial load, N {kgf}

X: radial load factor

Y: axial load factor

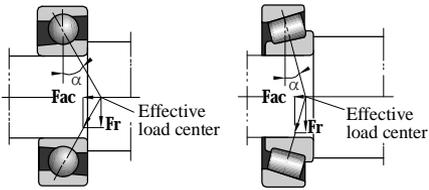
(Load factors X and Y are given in the bearing dimension tables.)

For single-row radial bearings, when  $\frac{F_a}{F_r} \leq e$ , let  $X=1$ ,  $Y=0$

Hence, in this cage equivalent dynamic load  $P_r = F_r$

[e indicates the critical value which is given in the bearing dimension tables.]

For single-row angular contact ball bearings and tapered roller bearings, as shown in Figure 1, since the axial component of force shall happen when the bearing carries radial load, normally two bearings are used in face-to-face or back-to-back arrangements.



[The location dimensions of effective load center are listed in the bearing dimension table]

Figure 1 Axial component of force

The axial component of force can be calculated with the following formula:

$$F_{ac} = \frac{F_r}{2Y} \quad (10)$$

The calculation method for the equivalent dynamic load of these bearings when they carry radial load and outside axial load are shown in Table 5.

Thrust ball bearings with  $\alpha=90^\circ$  can only carry axial load, therefore the equivalent dynamic load  $P_a=F_a$ .

The equivalent dynamic load of thrust spherical roller bearing can be calculated with following formula:

$$P_a = F_a + 1.2F_r \quad (11)$$

Where,  $\frac{F_r}{F_a} \leq 0.55$

Table 5 Calculation of equivalent dynamic load for two single-row angular contact ball bearings or tapered roller bearings matched in face-to-face or back-to back arrangement

Bearings collocations		Load conditions	Bearing	Axial load	Equivalent dynamic load
Back Collocation	Face Collocation				
		$\frac{F_{rB}}{2Y_B} + K_a \geq \frac{F_{rA}}{2Y_A}$	Bearing A	—	$P_A = XF_{rA} + Y_A \left( \frac{F_{rB}}{2Y_B} + K_a \right)$ $P_A < F_{rA}$ When, let $P_A = F_{rA}$
			Bearing B	—	$P_B = F_{rB}$
		$\frac{F_{rB}}{2Y_B} + K_a < \frac{F_{rA}}{2Y_A}$	Bearing A	—	$P_A = F_{rA}$
			Bearing B	—	$P_B = XF_{rB} + Y_B \left( \frac{F_{rA}}{2Y_A} - K_a \right)$ $P_B < F_{rB}$ When, let $P_B = F_{rB}$

Bearings collocations		Load conditions	Bearing	Axial load	Equivalent dynamic load
Back Collocation	Face Collocation				
		$\frac{F_{rB}}{2Y_B} \leq K_a + \frac{F_{rA}}{2Y_A}$	Bearing A	—	$P_A = F_{rA}$
			Bearing B	—	$P_B = XF_{rB} + Y_B \left( \frac{F_{rA}}{2Y_A} + K_a \right)$ $P_B < F_{rB}$ When, let $P_B = F_{rB}$
		$\frac{F_{rB}}{2Y_B} > \frac{F_{rA}}{2Y_A} + K_a$	Bearing A	—	$P_A = XF_{rA} + Y_A \left( \frac{F_{rB}}{2Y_B} - K_a \right)$ $P_A < F_{rA}$ When, let $P_A = F_{rA}$
			Bearing B	—	$P_B = F_{rB}$

Note:

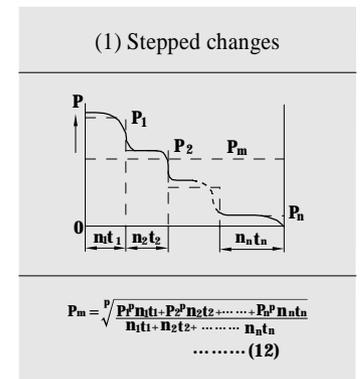
1. Applicable to situations where the internal clearance and pre-load equal 0 when the bearing is running.
2. The radial load is positive although it is in the opposite direction of the arrow in the above figure.

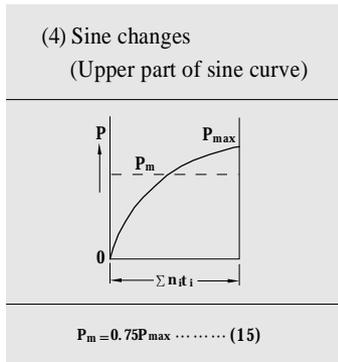
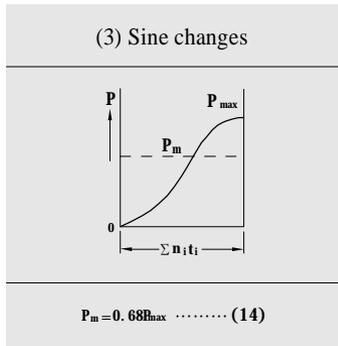
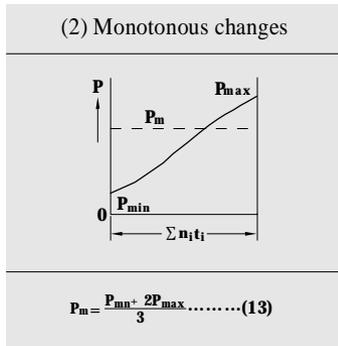
### The average equivalent dynamic load when the load changes

When the bearing carries a changing load in either amount or direction, it is necessary to calculate the average equivalent dynamic load which makes the bearing have the same life under actual changing circumstances.

The calculation methods for average equivalent dynamic load in changing situations are shown in (1) to (4).

In addition, as shown in Figure 5, the average equivalent dynamic load can be calculated with formula (16) when the static load rotational load are carried simultaneously.





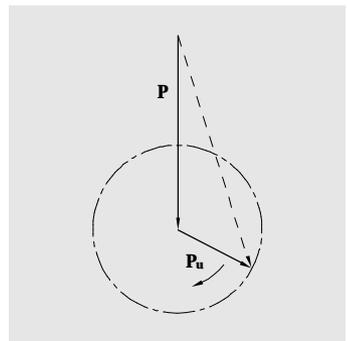
From (1) to (4) ,

- $P_m$ : Average Equivalent Dynamic Load, N {kgf}
- $P_1$ : {kgf} AEDL when rotational speed =  $n_1$  and effective time =  $t_1$ , N {kgf}
- $P_2$ : AEDL when rotational speed =  $n_2$  and effective time =  $t_2$ , N {kgf}
- $P_n$ : AEDL when rotational speed =  $n_n$  and effective time =  $t_n$ , N {kgf}
- $P_{min}$ : the minimum AEDL, N {kgf}
- $P_{max}$ : the maximum AEDL, N {kgf}
- $\Sigma n_i t_i$ :  $t_q \sim t_i$  the total rotation number within the time
- $P$ : life index
- For ball bearings,  $p=3$
- For roller bearings,  $p= \frac{10}{3}$

(Reference) Average rotation speed ( $n_m$ ) can be calculated with the following formula:

$$n_m = \frac{n_1 t_1 + n_2 t_2 + \dots + n_n t_n}{t_1 + t_2 + \dots + t_n}$$

(5) Static load and rotational load working together



$$P_m = f_m ( P + P_u ) \dots \dots \dots (16)$$

Where,

- $P_m$ : average equivalent dynamic load, N {kgf}
- $f_m$ : factor ( Figure 2)
- $P$ : static load, N {kgf}
- $P_u$ : rotational load, N {kgf}

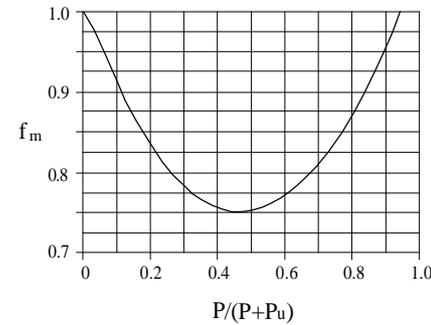


Figure 2 Factor  $f_m$

**Basic Static Load Rating**

Partial permanent deformation will happen to the contact surfaces of the rolling elements and raceways when the bearing carries too heavy the static load or work at extremely low rotational speed. The amount of deformation shall increase with the growing load and shall affect the normal rotation when it exceeds certain limit.

The basic static load rating means the static load which can produce stress in the center of contact surface between the rolling elements carrying the maximum load and the raceways, the contact stress can be calculated as the following:

- Self-aligning ball bearings  
4600Mpa {469kgf/sq.mm<sup>2</sup>}
- Other ball bearings  
4200Mpa {429kgf/sq.mm<sup>2</sup>}
- Roller bearings  
4000Mpa {408kgf/sq.mm<sup>2</sup>}

The total amount of permanent deformation of the rolling elements and raceway under such stress equaling 0.0001 times of the diameter of the rolling elements.

For radial bearings and thrust bearings, the basic static load rating is called radial basic static load rating and the axial basic static load rating, indicated by  $C_{or}$  and  $C_{oa}$  respectively. The values of them are given in the bearings dimension tables.

**Equivalent Static Load**

Equivalent static load rating is a perceived load. When the bearing is motionless or rotates at extremely low speed, the contact stress in the center of the surface between the rolling elements carrying maximum load and the raceway under such perceived load shall be the same as that will happen in actual load conditions.

The radial load and axial load passing the bearing central line is used as the equivalent static load rating of radial bearing and axial bearing respectively.

Equivalent static load rating can be calculated with the following formula:

[Radial bearing].....can be calculated by two formula below, choose the larger value.

$$P_{or} = X_o F_r + Y_o F_a \dots \dots \dots (17)$$

$$P_{or} = F_r \dots \dots \dots (18)$$

[Thrust bearing]

( $\alpha \neq **^\circ$ )

$$P_{oa} = X_o F_r + F_a \dots \dots \dots (19)$$

(However, the accuracy decreased when  $F_a < X_o F_a$ )

( $\alpha = **^\circ$ )

$$P_{oa} = F_a \dots \dots \dots (20)$$

Where,

- Por: radial equivalent static load rating, N {kgf}
- Poa: axial equivalent static load rating, N {kgf}
- Fr: radial load, N {kgf}
- Fa: axial load, N {kgf}
- Xo: radial static load factor
- Yo: axial static load factor ( Static factor Xo and Yo are given in the bearing dimension tables.)

## Safety Factors

Although the permissible equivalent static load depends on the basic static load rating of the

bearing, the use limit of the bearing restricted by the above-mentioned permanent deformation (the amount of partial surface hollow) will vary with the requirements on the functionality and the application conditions of the bearing.

Therefore, an empirical safety factor is defined in order to analyze the safe level of the basic static load rating.

$$f_s = \frac{C_o}{P_o} \dots\dots\dots (21)$$

Where,

- fs: safety factor ( Table 6)
- Co: basic static load rating, N {kgf}
- Po: equivalent static load, N {kgf}

Table 6 Safety factor

Application conditions		fs (minimum)	
		Ball bearing	Roller bearing
Rotating in normal way	High rotational precision	2	3
	Under normal conditions	1	1.5
	With shock load	1.5	3
Rotating rarely (sometimes oscillating)	Under normal conditions	0.5	1
	With shock load or unevenly-distributed load	1	2

[Note]: For thrust spherical roller bearings, let  $f_s \geq 4$ .

## The Preload of Bearing

During working and under the running condition, the bearings usually have proper internal clearance. In order to improve the rigidity or ruing accuracy of bearing under different working conditions, the bearing is preloaded to make it with certain negative internal clearance, i.e. taking some measures to generate certain predeformation among rolling elements, inner ring and outer ring to keep the condition of being pressed between inner ring and outer ring. This process measure is called pretension. It is normally applicable for angular contact ball bearing and tapered roller bearing.

## Purpose of Bearing Preload

To improve the axial and radial positioning accuracy of shaft and reduce the run-out of shaft.

To improve the rigidity of bearing

To avoid the bearing noise generated by vibration and resonance vibration

To keep correct relative position among rolling elements and rings.

## Types of Preload

Radial or axial pretension can be adopted according to different bearing type. The pretension is realized by applying preload between two pcs of bearings and make inner ring and outer ring have relative displacement.

## Positional Preload

In order to fix the relative axial position of bearing and improve the rigidity of bearing

## Constant Pressure Preload

The pretension is realized by a spring. Therefore, pre-pressure can be kept steadily even though the position between bearings may change due to temperature rise or load during operation.

Cylindrical bearing: radial preload.

Thrust bearing: axial preload.

Single-row angular contact ball bearing and tapered roller bearing:

Generally, they're applied axial preload and used with the other bearing of the same type in face-to-face arrangement or back-to-back arrangement.

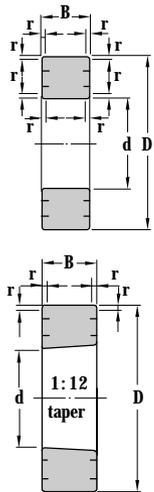
Deep groove ball is usually applied axial load. Normally, preload is adjusted under certain ambient temperature during mounting. (or preset according to this temperature ). During operating, if the temperature rise of shaft is greater than bearing block, the preload will be increased. And the preload amount of face-to-face arrangement increases greater than the preload amount of back-to-back arrangement.

## Bearing Data

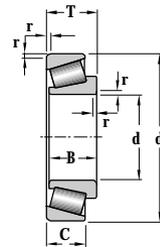
### Main Bearing Dimensions

The main dimensions of bearings indicate the boundary dimensions of inner ring, outer ring, width or height and chamfer and others that are used to describe the outline of the bearing. They are the necessary dimensions required for the mounting on the shaft or in the housing. These main dimensions have been standardized by international standard (ISO15). GB307 (main dimensions for rolling bearings) are also based on ISO standards.

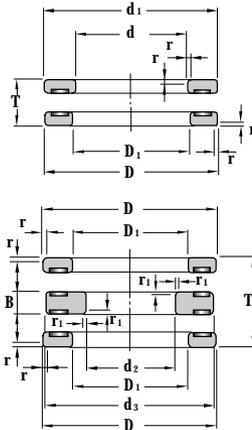
The national standards have defined the main dimensions according to types of radial bearings (except the regulations for tapered roller bearings) and thrust bearings. The details are provided in the bearing catalogue.



- (1) Radial bearing  
(Excluding tapered roller bearing)
- d: bearing nominal bore diameter
  - D: bearing nominal outer diameter
  - B: bearing nominal width
  - r: inner and outer rings chamfer dimension



- (2) Tapered roller bearing
- d: bearing nominal bore diameter
  - D: bearing nominal outer diameter
  - T: bearing nominal width (assembly width)
  - B: inner ring nominal width
  - C: outer ring nominal width
  - r: inner and outer rings chamfer dimension



- (3) Thrust bearing  
(single direction, double direction)
- Thrust bearing  
(Plain housing washer type)
- d: Shaft washer nominal bore diameter
  - d1: Shaft washer nominal outer diameter 2) of inner ring

- d2: Central shaft washer nominal bore diameter
- d3: Central shaft washer nominal outer diameter 2)
- D: Housing washer nominal out diameter
- D1: Housing washer nominal bore diameter 1)
- T: Nominal height of single direction bearing
- T1: Nominal height of double direction bearing
- B: Central shaft washer height
- r: Shaft washer and housing washer chamfer dimension 1)
- r1: Central shaft washer chamfer dimension 1)

[Note]

- 1). The minimum value is listed in bearing dimension tables
- 2). The maximum value is listed in bearing dimension tables.

### Bearing Tolerance

Rolling bearing precision class has been standardized and has been classified into 6 levels of P0, P6X, P6, P5, P4 and P2. The precision level increases beginning from P0. P0 class is applicable for normal purpose. When bearings are working in such conditions or circumstances as described in Table 1, P5 or even higher precision is needed.

Although the above mentioned precision class is made based on the ISO standard, it is named differently in some countries.

Applicable precision classes to all kinds of bearing types and comparisons among different countries' standards are listed in Table 2.

- Dimension precision (relative to axle and housing mounting)
  - Bore diameter, outer diameter, width and permissible deviation of assembly width
  - Permissible deviation of roller group inner and outer inscribed circle diameters
  - Permissible limit value of chamfer dimension
  - Permissible variation of width
  - Permissible deviation and variation of tapered bore
- Rotation precision (relative to rotation object's runout)
  - Permissible deviation and variation of tapered bore
  - Permissible radial and axial runout of inner and ring and outer ring
  - Permissible horizontal runout of inner ring
  - Permissible variation of outer diameter surface leaning slop
  - Permissible raceway thickness variation of thrust bearing

Table 1: Application examples of precision bearing

Performance requirements	Application	Applicable precision class
High runout precision of rolling elements is required	Acoustics, video device spindles(video, recorder) Radar, paraboloid antenna rotating axle Machine tools spindle Computer, disc driver spindle Roll neck for aluminum foil mill Bearings for multi-process rolling mills	P5,P4  P4 P5,P4,P2,ABEC9 P5,P4,P2,ABEC9 P5 P4
High rotation speed	Superchargers Jet propelled generator spindle, auxiliary machine Centrifugal separator Hydraulic natural gas pumps Turbine molecular pump spindle, protection bearing Machine tool spindle Tensioners	P5,P4 P5,P4  P5,P4 P5 P5,P4  P5,P4,P2,ABEC9 P5,P4
Low friction and small friction variation is required	Devices for control (synchronism motor, servo motor, gyro gimbal) Meters and instruments Machine tool spindles	P4,ABMA 7P  P5 P5,P4,P2,ABEC9

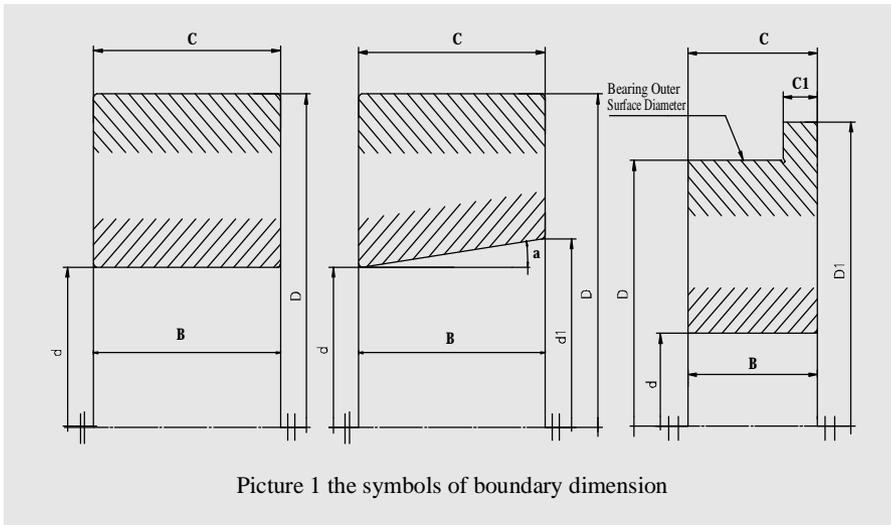
Table 2: Bearing type and applicable precision class

Bearing type		Applicable standard	Applicable precision class					
Deep groove ball bearings		GB307	<b>P0</b>	—	<b>P6</b>	<b>P5</b>	<b>P4</b>	<b>P2</b>
Angular contact ball bearings			<b>P0</b>	—	<b>P6</b>	<b>P5</b>	<b>P4</b>	<b>P2</b>
Self-aligning ball bearing			<b>P0</b>	—	—	—	—	—
Cylindrical roller bearings			<b>P0</b>	—	<b>P6</b>	<b>P5</b>	<b>P4</b>	<b>P2</b>
Tapered roller bearings	Metric series (single row)	GB307	<b>P0</b>	<b>P6X</b>	<b>P6</b>	<b>P5</b>	<b>P4</b>	—
	Metric series	SB/T53419-94	<b>P0</b>	—	—	—	—	—
	(double-row, four-row) inch series	SB/CO/T10-89	<b>Class4</b>	—	<b>Class2</b>	<b>Class3</b>	<b>Class0</b>	<b>Class0</b>
Spherical roller bearings		GB307	<b>P0</b>	—	—	—	—	—
Thrust ball bearings			<b>P0</b>	—	<b>P6</b>	<b>P5</b>	<b>P4</b>	—
Spherical thrust roller bearings			<b>P0</b>	—	—	—	—	—

## Tolerance symbols

Boundary dimension symbols (Figure 1)

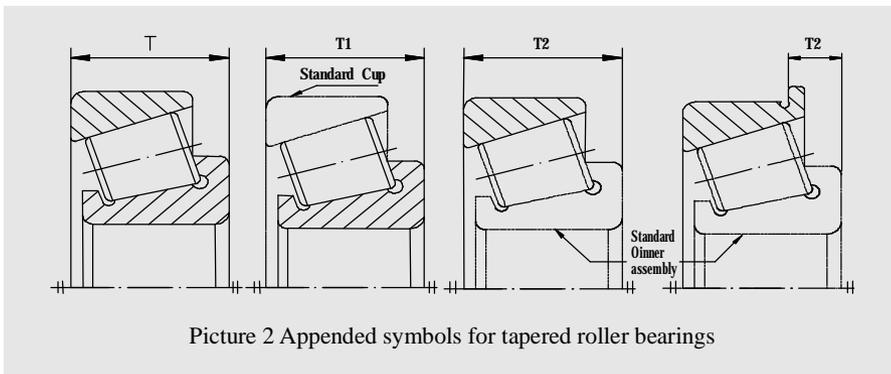
- d: Nominal bearing bore diameter
- d1: Basic diameter of basic tapered hole on theoretical big end
- $\Delta d_s$ : Deviation of single bore diameter
- $\Delta d_{mp}$ : Deviation of mean inner diameter on the single plain (for tapered hole,  $\Delta d_{mp}$  only refers to theoretical small end of inner bore)
- $\Delta d_{1mp}$ : Mean inner diameter deviation of basic tapered hole on theoretical big end
- $\Delta d_p$ : Amount of change of inner diameter on the single radial plain
- Vdmp: Mean inner diameter amount of change (only suitable for cylindrical bore)
- $\alpha$ : Nominal half taper angle
- D: Nominal bearing outer diameter
- D1: Nominal outer diameter of outer ring's flange
- $\Delta D_s$ : Single outer diameter deviation
- $\Delta D_{mp}$ : Mean outer diameter deviation on the single plain
- $\Delta D_{1s}$ : Single outer diameter deviation of outer ring's flange
- $\Delta D_p$ : Outer diameter variation on the single radial plain
- $\Delta D_{mp}$ : Mean variation of outer diameter
- B: Inner ring nominal width
- $\Delta B_s$ : Single width deviation of inner ring
- VBs: Width variation of inner ring
- C: Nominal width of outer ring
- C1: Nominal width of outer ring flange
- $\Delta C_s$ : Single width deviation of outer ring
- $\Delta C_{1s}$ : Single width deviation of outer ring flange
- VCs: Width variation of outer ring
- VC1s: Width variation of outer ring flange
- Kia: Radial runout of assembled bearing inner ring
- Kea: Radial runout of assembled bearing outer ring
- Sd: Inner ring reference face (back face) runout with bore
- SD1: Inclination variation of outer diameter generatrix with reference face (back face)
- Sia: Inclination variation of outer diameter generatrix to the flange back face
- Sea: Runout of assembly bearing's inner ring end face (back face) to the race way
- Sea1: Runout of flange back face to raceway of assembly bearings



Picture 1 the symbols of boundary dimension

Picture 2 Appended symbols for tapered roller bearings

- T: Nominal width of the bearing
- $\Delta T_s$ : Deviation of actual bearing assembly width
- T1: Effective width of cone assembled with master cup
- $\Delta T1_s$ : Deviation of single width of cone assembled with master cup
- T2: Effective width of cone assembled with master cup
- $\Delta T2_s$ : Deviation of single width of cup assembled with master cone



Picture 2 Appended symbols for tapered roller bearings

Tolerance value  
 Radial bearing (excluding tapered roller bearings)  
 Tolerance of P0 (Table 3, Table 4)

Table 3: Tolerance of Class P0 inner ring

d mm	$\Delta d_{mp}$		V <sub>dp</sub> <sup>2)</sup>			V <sub>dmp</sub>	K <sub>ia</sub>	$\Delta B_s$			V <sub>Bs</sub>	
			Diameter series					All	Normal	Revision <sup>3)</sup>		
			9	0, 1	234							
Over	To	High	Low	max	max	max	High	Low				
0.6 <sup>1)</sup>	2.5	0	-8	10	8	6	6	10	0	-40	-	12
2.5	10	0	-8	10	8	6	6	10	0	-120	-250	15
10	18	0	-8	10	8	6	6	10	0	-120	-250	20
18	30	0	-10	13	10	8	8	13	0	-120	-250	20
30	50	0	-12	15	12	9	9	15	0	-120	-250	20
50	80	0	-15	19	19	11	11	20	0	-150	-380	25
80	120	0	-20	25	25	15	15	25	0	-200	-380	25
120	180	0	-25	31	31	19	19	30	0	-250	-500	30
180	250	0	-30	38	38	23	23	40	0	-300	-500	30
250	315	0	-35	44	44	26	26	50	0	-350	-500	35
315	400	0	-40	50	50	30	30	60	0	-400	-630	40
400	500	0	-45	56	56	34	34	65	0	-450	-	50
500	630	0	-50	63	63	38	38	70	0	-500	-	60
630	800	0	-75	-	-	-	-	80	0	-750	-	70
800	1000	0	-100	-	-	-	-	90	0	-1000	-	80
1000	1250	0	-125	-	-	-	-	100	0	-1250	-	100
1250	1600	0	-160	-	-	-	-	120	0	-1600	-	120
1600	2000	0	-200	-	-	-	-	140	0	-2000	-	140

[Note]: 1) 0.6mm is included.

2) The values are not given for bearing diameter of series 7 and 8.

3) Suitable for inner ring or outer ring of a single bearing in matched pair or stacking mount, also suitable for inner ring of bearings with taper hole d\*50mm.

Table 4: Tolerance of Class P0 outer ring μm

D mm		Δ D <sub>mp</sub>		V <sub>Dp</sub> <sup>2)4)</sup>				V <sub>Dmp</sub> <sup>4)</sup>	K <sub>ea</sub>	Δ C <sub>s</sub>		V <sub>Cs</sub>	
				Open bearing		Capped bearing				High	Low	max	max
				9	0, 1	2, 3, 4	2, 3, 4						
Over	To	High	Low	max				max	max	High	Low	max	
2.5 <sup>1)</sup>	6	0	-8	10	8	6	10	6	15	Same as the ΔBs and VBS of the same bearing I.D.			
6	18	0	-8	10	8	6	10	6	15				
18	30	0	-9	12	9	7	12	7	15				
30	50	0	-11	14	11	8	16	8	20				
50	80	0	-13	16	13	10	20	10	25				
80	120	0	-15	19	19	11	26	11	35				
120	150	0	-18	23	23	14	30	14	40				
150	180	0	-25	31	31	19	38	19	45				
180	250	0	-30	38	38	23	-	23	50				
250	315	0	-35	44	44	26	-	26	60				
315	400	0	-40	50	50	30	-	30	70				
400	500	0	-45	56	56	34	-	34	80				
500	630	0	-50	63	63	38	-	38	100				
630	800	0	-75	94	94	55	-	55	120				
800	1000	0	-100	125	125	75	-	75	140				
1000	1250	0	-125	-	-	-	-	-	160				
1250	1600	0	-160	-	-	-	-	-	190				
1600	2000	0	-200	-	-	-	-	-	220				
2000	2500	0	-250	-	-	-	-	-	250				

[Note]:

- 1) 2.5mm is included.
- 2) The values are not given for bearing diameter of series 7 and 8.
- 3) The values are not given for bearing diameter of series 9, 0 and 1.
- 4) Suitable for the situation that inner or outer snap ring is not mounted or dismantled.
- 5) Only applicable for deep groove bearings.

Tolerance of P6 (Table 5, Table 6)

Table 5: Tolerance of Class P6 inner ring μm

d mm		Δ d <sub>mp</sub>		V <sub>dp</sub> <sup>2)</sup>			V <sub>dmp</sub>	K <sub>ia</sub>	Δ B <sub>s</sub>			V <sub>Bs</sub>
				Diameter series					All	Normal	Revision <sup>3)</sup>	
				9	0, 1	2 3 4						
Over	To	High	Low	max			max	max	High	Low	max	
0.6 <sup>1)</sup>	2.5	0	-7	7	9	5	5	5	0	-40	-	12
2.5	10	0	-7	7	9	5	5	6	0	-120	-250	15
10	18	0	-7	7	9	5	5	7	0	-120	-250	20
18	30	0	-8	8	10	6	6	8	0	-120	-250	20
30	50	0	-10	10	13	8	8	10	0	-120	-250	20
50	80	0	-12	15	15	9	9	10	0	-150	-380	25
80	120	0	-15	19	19	11	11	13	0	-200	-380	25
120	180	0	-18	23	23	14	14	18	0	-250	-500	30
180	250	0	-22	28	28	17	17	20	0	-300	-500	30
250	315	0	-25	31	31	19	19	25	0	-350	-500	35
315	400	0	-30	38	38	23	23	30	0	-400	-630	40
400	500	0	-35	44	44	26	26	35	0	-450	-	45
500	630		-40	50	50	30	30	40	0	-500	-	50

[Note]:

- 1) 0.6mm is included.
- 2) The values are not given for bearing diameter series of 7 and 8.
- 3) Suitable for inner ring or outer ring of a single bearing in matched pair or stacking mount, also suitable for inner ring of bearings with taper hole  $d \geq 50$ mm.

Table 6: Tolerance of Class P6 outer ring μm

D mm		Δ D <sub>mp</sub>		V <sub>Dp</sub> <sup>2)4)</sup>				V <sub>Dmp</sub> <sup>4)</sup>	K <sub>ea</sub>	ΔC <sub>s</sub>	V <sub>Cs</sub>		
				Open bearing		Capped bearing	V <sub>C1s</sub> <sup>5)</sup>				High	Low	max
				9	0, 1								
Over	To	High	Low	max				max	max	High	Low	max	
2.5 <sup>1)</sup>	6	0	-7	9	7	5	9	5	8	Same as the ΔBs and VBS of the same bearing I.D.			
6	18	0	-7	9	7	5	9	5	8				
18	30	0	-8	10	8	6	10	6	9				
30	50	0	-9	11	9	7	13	7	10				
50	80	0	-11	14	11	8	16	8	13				
80	120	0	-13	16	16	10	20	10	18				
120	150	0	-15	19	19	11	25	11	20				
150	180	0	-18	23	23	14	30	14	23				
180	250	0	-20	25	25	15	-	15	25				
250	315	0	-25	31	31	19	-	19	30				
315	400	0	-28	35	35	21	-	21	35				
400	500	0	-33	41	41	25	-	25	40				
500	630	0	-38	48	48	29	-	29	50				
630	800	0	-45	56	56	34	-	34	60				
800	1000	0	-60	75	75	45	-	45	75				

[Note]:

- 1) 2.5mm is included.
- 2) The values are not given for bearing diameter of series 7 and 8.
- 3) The values are not given for bearing diameter of series 9.
- 4) Suitable for the situation that inner or outer snap ring is not mounted or dismantled.
- 5) Only applicable for deep groove bearings.

Tolerance of P5 (Table 7, Table 8) μm

Table 7: Tolerance of Class P5 inner ring μm

d mm		Δ d <sub>mp</sub>		V <sub>dp</sub> <sup>2)</sup>		V <sub>dmp</sub>	K <sub>ia</sub>	S <sub>d</sub>	S <sub>ia</sub>	Δ B <sub>s</sub>			V <sub>Bs</sub>
				Diameter series						All	Normal	Revision <sup>4)</sup>	
				9	0, 1, 2, 3, 4								
Over	To	High	Low	max		max	max	max	max	High	Low		
0.6 <sup>1)</sup>	2.5	0	-5	5	4	3	4	7	7	0	-40	-250	5
2.5	10	0	-5	5	4	3	4	7	7	0	-40	-250	5
10	18	0	-5	5	4	3	4	7	7	0	-80	-250	5
18	30	0	-6	6	5	3	4	8	8	0	-120	-250	5
30	50	0	-8	8	6	4	5	8	8	0	-120	-250	5
50	80	0	-9	9	7	5	5	8	8	0	-150	-250	6
80	120	0	-10	10	8	5	6	9	9	0	-200	-380	7
120	180	0	-13	13	10	7	8	10	10	0	-250	-380	8
180	250	0	-15	15	12	8	10	11	13	0	-300	-500	10
250	315	0	-18	18	14	9	13	13	15	0	-350	-500	13
315	400	0	-23	23	18	12	15	15	20	0	-400	-630	15

[Note]:

- 1) 0.6mm is included.
- 2) The values are not given for bearing diameter series 7 and 8.
- 3) Only suitable for deep groove bearings.
- 4) Suitable for inner ring or outer ring of a single bearing in matched pair or stacking mount, also suitable for inner ring of bearings with taper hole  $d \geq 50\text{mm}$ .

Table 8: Tolerance of Class P5 outer ring

μm

D mm		Δ D <sub>mp</sub>		V <sub>Dp</sub> <sup>2)3)</sup>		V <sub>Dmp</sub>	K <sub>ea</sub>	S <sub>D</sub> <sup>4)</sup>	S <sub>ea</sub> <sup>4)5)</sup>	S <sub>ea1</sub> <sup>4)5)</sup>	Δ C <sub>s</sub>		V <sub>Cs</sub>	
				Diameter series							Δ C <sub>1s</sub> <sup>5)</sup>	V <sub>C<sub>1s</sub></sub> <sup>5)</sup>		
				9	0, 2, 3, 4									
Over	To	High	Low	max		max	max	max	max	max	High	Low	max	
2.5 <sup>1)</sup>	6	0	-5	5	4	3	5	8	8	11	Same as the ΔBs of the same bearing I.D.		5	
6	18	0	-5	5	4	3	5	8	8	11				5
18	30	0	-6	6	5	3	6	8	8	11				5
30	50	0	-7	7	5	4	7	8	8	11				5
50	80	0	-9	9	7	5	8	8	10	14				6
80	120	0	-10	10	8	5	10	9	11	16				8
120	150	0	-11	11	8	6	11	10	13	18				8
150	180	0	-13	13	10	7	13	10	14	20				8
180	250	0	-15	15	11	8	15	11	15	21				10
250	315	0	-18	18	14	9	18	13	18	25				11
315	400	0	-20	20	15	10	20	13	20	28				13
400	500	0	-23	23	17	12	23	15	23	33				15
500	630	0	-28	28	21	14	25	18	25	35				18
630	800	0	-35	35	26	18	30	20	30	42			20	

[Note]:

- 1) 2.5mm is included.
- 2) The values are not given for bearing diameter series 7 and 8.
- 3) The values are not given for closed bearings.
- 4) No suitable for bearings with flanged outer ring.
- 5) Only applicable for deep groove bearings.

Tolerance of P4 (Table 9, Table 10)

Table 9: Tolerance of Class P4 inner ring

μm

d mm		Δ d <sub>mp</sub>		Δ d <sub>s</sub> <sup>2)</sup>		V <sub>dp</sub> <sup>2)</sup>		V <sub>dmp</sub>	K <sub>ia</sub>	S <sub>d</sub>	S <sub>ia</sub>	V <sub>Bs</sub>			V <sub>Bs</sub>
						Diameter series						All	Normal	Revision <sup>3)</sup>	
						9	0,1,2,3,4								
Over	To	High	Low	High	Low	max		max	max	max	max	High	Low		
0.6 <sup>1)</sup>	2.5	0	-4	0	-4	4	3	2	2.5	3	3	0	-40	-250	2.5
2.5	10	0	-4	0	-4	4	3	2	2.5	3	3	0	-40	-250	2.5
10	18	0	-4	0	-4	4	3	2	2.5	3	3	0	-80	-250	2.5
18	30	0	-5	0	-5	5	4	2.5	3	4	4	0	-120	-250	2.5
30	50	0	-6	0	-6	6	5	3	4	4	4	0	-120	-250	3
50	80	0	-7	0	-7	7	5	3.5	4	5	5	0	-150	-250	4
80	120	0	-8	0	-8	8	6	4	5	5	5	0	-200	-380	4
120	180	0	-10	0	-10	10	8	5	6	6	7	0	-250	-380	5
180	250	0	-12	0	-12	12	9	6	8	7	8	0	-300	-500	6

[Note]:

- 1) 0.6mm is included.
- 2) Only suitable for diameter series of P0, P1, P2, P3 and P4.
- 3) The values are not given for bearing diameter series 7 and 8.
- 4) Only suitable for deep groove bearings.
- 5) Suitable for inner ring of a single bearing in matched pair or stacking mount.

Table 10: Tolerance of Class P4 outer ring μm

d mm	Δ d <sub>mp</sub>		Δ d <sub>s</sub> <sup>2)</sup>		V <sub>dp</sub> <sup>3)4)</sup>		V <sub>D<sub>mp</sub></sub>	K <sub>ea</sub>	S <sub>D</sub> <sup>5)</sup> S <sub>D1</sub> <sup>6)</sup>	S <sub>ea</sub> <sup>5)6)</sup>	S <sub>ea</sub> <sup>6)</sup>	Δ C <sub>s</sub> <sup>6)</sup>		V <sub>Bs</sub>
					Diameter series							High	Low	
					9	0,1,2,3,4								
Over	To	High	Low	High	Low	max	max	max	max	max	max	High	Low	max
2.5 <sup>1)</sup>	6	0	-4	0	-4	4	3	2	3	4	5	7	Same as the ΔBs of the same bearing I.D.	2.5
6	18	0	-4	0	-4	4	3	2	3	4	5	7		2.5
18	30	0	-5	0	-5	5	4	2.5	4	4	5	7		2.5
30	30	0	-5	0	-5	5	4	2.5	4	4	5	7		2.5
50	50	0	-6	0	-6	6	5	3	5	4	5	7		3
80	80	0	-7	0	-7	7	5	3.5	5	4	5	7		4
120	120	0	-8	0	-8	8	6	4	6	5	6	8		5
150	150	0	-9	0	-9	9	7	5	7	5	7	10		5
180	180	0	-10	0	-10	10	8	5	8	5	8	11		5
250	180	0	-10	0	-10	10	8	5	8	5	8	11		7
315	250	0	-11	0	-11	11	8	6	10	7	10	14		7
	315	0	-13		-13	13	10	7	11	8	10	14		7
	400	0	-15		-15	15	11	8	13	10	13	18		8

[Note]:

- 1) 2.5mm is included
- 2) Only suitable for diameter series of P0, P1, P2, P3 and P4
- 3) The values are not given for bearing diameter series 7 and 8
- 4) The values are not given for closed bearings
- 5) No suitable for bearings with flanged outer ring
- 6) Only applicable for deep groove bearings

Tolerance of P2 (Table 11, Table 12)

Table 11: Tolerance of Class P2 inner ring μm

d mm	Δ d <sub>mp</sub>		Δ d <sub>s</sub>		V <sub>dp</sub> <sup>2)</sup>	V <sub>amp</sub>	K <sub>ia</sub>	S <sub>d</sub>	S <sub>ia</sub> <sup>3)</sup>	Δ B <sub>s</sub>			V <sub>Bs</sub>	
										All	Normal	Revision		
Over	To	High	Low	High	Low	max	max	max	max	max	All	Normal	Revision	max
0.6 <sup>1)</sup>	2.5	0	-2.5	0	-2.5	2.5	1.5	1.5	1.5	1.5	0	-40	-250	1.5
2.5	10	0	-2.5	0	-2.5	2.5	1.5	1.5	1.5	1.5	0	-40	-250	1.5
10	18	0	-2.5	0	-2.5	2.5	1.5	1.5	1.5	1.5	0	-80	-250	1.5
18	30	0	-2.5	0	-2.5	2.5	1.5	2.5	1.5	2.5	0	-120	-250	1.5
30	50	0	-2.5	0	-2.5	2.5	1.5	2.5	1.5	2.5	0	-120	-250	1.5
50	80	0	-4	0	-4	4	2	2.5	1.5	2.5	0	-150	-250	1.5
80	120	0	-5	0	-5	5	2.5	2.5	2.5	2.5	0	-200	-380	2.5
120	150	0	-7	0	-7	7	3.5	2.5	2.5	2.5	0	-250	-380	2.5
150	180	0	-7	0	-7	7	3.5	5	4	5	0	-250	-380	4
180	250	0	-8	0	-8	8	4	5	5	5	0	-300	-500	5

[Note]: 1) 0.6mm is included in this dimension range.

2) The values are not given for bearing diameter series 7, 8 and 9.

3) Only suitable for deep groove bearings.

4) Refers to inner ring width deviation of single bearings when matched or group installed.

Table 12: Tolerance of Class P2 outer ring μm

D mm	Δ D <sub>mp</sub>		Δ D <sub>s</sub> <sup>2)</sup>		V <sub>dp</sub> <sup>2)</sup>	V <sub>Dmp</sub>	K <sub>ea</sub>	S <sub>D</sub> <sup>3)</sup> S <sub>D1</sub> <sup>4)</sup>	S <sub>ea</sub> <sup>3)4)</sup>	S <sub>ea</sub> <sup>4)</sup>	Δ C <sub>s</sub> <sup>4)</sup>		V <sub>Cs</sub> <sup>4)</sup> V <sub>C1s</sub> <sup>4)</sup>	
											High	Low		
Over	To	High	Low	High	Low	max	max	max	max	max	max	High	Low	max
2.5 <sup>1)</sup>	6	0	-2.5	0	-2.5	2.5	1.5	1.5	1.5	1.5	3	Same as the ΔBs of the same bearing I.D.	1.5	
6	18	0	-2.5	0	-2.5	2.5	1.5	1.5	1.5	1.5	3		1.5	
18	30	0	-4	0	-4	4	2	2.5	1.5	2.5	4		1.5	
30	50	0	-4	0	-4	4	2	2.5	1.5	2.5	4		1.5	
50	80	0	-4	0	-4	4	2	4	1.5	4	6		1.5	
80	120	0	-5	0	-5	5	2.5	5	2.5	5	7		2.5	
120	150	0	-5	0	-5	5	2.5	5	2.5	5	7		2.5	
150	180	0	-7	0	-7	7	3.5	5	2.5	5	7		2.5	
180	250	0	-8	0	-8	8	4	7	4	7	10		4	
250	315	0	-8	0	-8	8	4	7	5	7	10		5	
315	400	0	-10	0	-10	10	5	8	8	11	11		7	

[Note]: 1) 2.5mm is included.

2) Only suitable for open and closed bearings with diameter series of P0, P1, P2, P3 and P4.

3) Not suitable for bearings with flanged outer ring.

4) Only applicable for deep groove bearings.

Precision of metric tapered roller bearings

Tolerance of P0 (Table 13, Table 14 and Table 15)

Table 13: Diameter tolerance and radial runout of inner ring μm

d mm		Δ d <sub>mp</sub>		V <sub>dp</sub>	V <sub>dmp</sub>	K <sub>ia</sub>
Over	To	High	Low	max	max	max
10	18	0	-12	12	9	15
18	30	0	-12	12	9	18
30	50	0	-12	12	9	20
50	80	0	-15	15	11	25
80	120	0	-20	20	15	30
120	180	0	-25	25	19	35
180	250	0	-30	30	23	50
250	315	0	-35	35	26	60
315	400	0	-40	40	30	70
400	500	0	-45	45	34	80
500	630	0	-60	60	40	90
630	800	0	-75	75	45	100
800	1000	0	-100	100	55	115
1000	1250	0	-125	125	65	130
1250	1600	0	-160	160	80	150
1600	2000	0	-200	200	100	170

Table 14: Diameter tolerance and radial runout of outer ring μm

D mm		Δ D <sub>mp</sub>		V <sub>Dp</sub>	V <sub>Dmp</sub>	K <sub>ea</sub>
Over	To	High	Low	max	max	max
18	30	0	-12	12	9	18
30	50	0	-14	14	11	20
50	80	0	-16	16	12	25
80	120	0	-18	18	14	35
120	150	0	-20	20	15	40
150	180	0	-25	25	19	45
180	250	0	-30	30	23	50
250	315	0	-35	35	26	60
315	400	0	-40	40	30	70
400	500	0	-45	45	34	80
500	630	0	-50	50	38	100
630	800	0	-75	80	55	120
800	1000	0	-100	100	75	140
1000	1250	0	-125	130	90	160
1250	1600	0	-160	170	100	180
1600	2000	0	-200	210	110	200
2000	2500	0	-250	265	120	220

Table 15: Width-Inner ring, outer ring, single-row bearing and its assembly μm

d mm		Δ B <sub>s</sub>		Δ C <sub>s</sub>		Δ T <sub>s</sub>		Δ T <sub>1s</sub>		Δ T <sub>2s</sub>	
Over	To	High	Low	High	Low	High	Low	High	Low	High	Low
10	18	0	-120	0	-120	+200	0	+100	0	+100	0
18	30	0	-120	0	-120	+200	0	+100	0	+100	0
30	50	0	-120	0	-120	+200	0	+100	0	+100	0
50	80	0	-150	0	-150	+200	0	+100	0	+100	0
80	120	0	-200	0	-200	+200	-200	+100	-100	+100	-100
120	180	0	-250	0	-250	+350	-250	+150	-150	+200	-100
180	250	0	-300	0	-300	+350	-250	+150	-150	+200	-100
250	315	0	-350	0	-350	+350	-250	+150	-150	+200	-100
315	400	0	-400	0	-400	+400	-400	+200	-200	+200	-200
400	500	0	-450	0	-450	+450	-450	+225	-225	+225	-225
500	630	0	-500	0	-500	+500	-500	-	-	-	-
630	800	0	-750	0	-750	+600	-600	-	-	-	-
800	1000	0	-1000	0	-1000	+750	-750	-	-	-	-
1000	1250	0	-1250	0	-1250	+900	-900	-	-	-	-
1250	1600	0	-1600	0	-1600	+1050	-1050	-	-	-	-
1600	2000	0	-2000	0	-2000	+1200	-1200	-	-	-	-

Tolerance of P6X

The tolerance of diameter and radial runout of inner ring and outer ring diameter of this tolerance class are the same with those given for Class P0. Width tolerance values are listed in Table 16.

Table 16: Width-Inner ring, outer ring, single-row bearing and its assembly μm

d mm		Δ B <sub>s</sub>		Δ C <sub>s</sub>		Δ T <sub>s</sub>		Δ T <sub>1s</sub>		Δ T <sub>2s</sub>	
Over	To	High	Low	High	Low	High	Low	High	Low	High	Low
10	18	0	-50	0	-100	+100	0	+50	0	+50	0
18	30	0	-50	0	-100	+100	0	+50	0	+50	0
30	50	0	-50	0	-100	+100	0	+50	0	+50	0
50	80	0	-50	0	-100	+100	0	+50	0	+50	0
80	120	0	-50	0	-100	+100	0	+50	0	+50	0
120	180	0	-50	0	-100	+150	0	+50	0	+100	0
180	250	0	-50	0	-100	+150	0	+50	0	+100	0
250	315	0	-50	0	-100	+200	0	+100	0	+100	0
315	400	0	-50	0	-100	+200	0	+100	0	+100	0
400	500	0	-50	0	-100	+200	0	+100	0	+100	0

Tolerance of P5 (Table 17, Table 18)

Table 17: Inner ring and single row bearing width

μm

d mm		Δ dmp		V <sub>dp</sub>	V <sub>dmp</sub>	K <sub>ia</sub>	S <sub>d</sub>	Δ B <sub>s</sub>		Δ T <sub>s</sub>	
Over	To	High	Low	max	max	max	max	High	Low	High	Low
10	18	0	-7	5	5	5	7	0	-200	+200	-200
18	30	0	-8	6	5	5	8	0	-200	+200	-200
30	50	0	-10	8	5	6	8	0	-240	+200	-200
50	80	0	-12	9	6	7	8	0	-300	+200	-200
80	120	0	-15	11	8	8	9	0	-400	+200	-200
120	180	0	-18	14	9	11	10	0	-500	+350	-250
180	250	0	-22	17	11	13	11	0	-600	+350	-250
250	315	0	-25	19	13	13	13	0	-700	+350	-250
315	400	0	-30	23	15	15	15	0	-800	+400	-400
400	500	0	-35	28	17	20	17	0	-900	+450	-450
500	630	0	-40	35	20	25	20	0	-1100	+500	-500
630	800	0	-50	45	25	30	25	0	-1600	+600	-600
800	1000	0	-60	60	30	37	30	0	-2000	+750	-750
1000	1250	0	-75	75	37	45	40	0	-2000	+750	-750
1250	1600	0	-90	90	45	55	50	0	-2000	+900	-900

Tolerance of P4 (Table 19, Table 20)

Table 19: Inner ring and single row bearing width

μm

d mm		Δ dmp		Δ d <sub>s</sub>		V <sub>dp</sub>	V <sub>dmp</sub>	K <sub>ia</sub>	S <sub>d</sub>	S <sub>ia</sub>	Δ B <sub>s</sub>		Δ T <sub>s</sub>	
Over	To	High	Low	High	Low	max	max	max	max	max	High	Low	High	Low
10	18	0	-5	0	-5	4	4	3	3	3	0	-200	+200	-200
18	30	0	-6	0	-6	5	4	3	4	4	0	-200	+200	-200
30	50	0	-8	0	-8	6	5	4	4	4	0	-240	+200	-200
50	80	0	-9	0	-9	7	5	4	5	4	0	-300	+200	-200
80	120	0	-10	0	-10	8	5	5	5	5	0	-400	+200	-200
120	180	0	-13	0	-13	10	7	6	6	7	0	-500	+350	-250
180	250	0	-15	0	-15	11	8	8	7	8	0	-600	+350	-250
250	315	0	-18	0	-18	12	9	9	8	9	0	-700	+350	-250

Table 18: Outer ring

μm

D mm		Δ D <sub>mp</sub>		V <sub>Dp</sub>	V <sub>dmp</sub>	K <sub>ea</sub>	S <sub>D</sub> <sup>1)</sup> S <sub>D1</sub>	Δ c <sub>s</sub>	
Over	To	High	Low	max	max	max	max	High	Low
18	30	0	-8	6	5	6	8	Same as the ΔB <sub>s</sub> of the same bearing I.D.	
30	50	0	-9	7	5	7	8		
50	80	0	-11	8	6	8	8		
80	120	0	-13	10	7	10	9		
120	150	0	-15	11	8	11	10		
150	180	0	-18	14	9	13	10		
180	250	0	-20	15	10	15	11		
250	315	0	-25	19	13	18	13		
315	400	0	-28	22	14	20	13		
400	500	0	-33	26	17	24	17		
500	630	0	-38	30	20	30	20		
630	800	0	-45	38	25	36	25		
800	1000	0	-60	50	30	43	30		
1000	1250	0	-80	65	38	52	38		
1250	1600	0	-100	90	50	62	50		
1600	2000	0	-125	120	65	73	65		

Table 20: Outer ring

μm

D mm		Δ D <sub>mp</sub>		Δ D <sub>s</sub>		V <sub>Dp</sub>	V <sub>dmp</sub>	K <sub>ea</sub>	S <sub>D</sub> <sup>1)</sup> S <sub>D1</sub>	S <sub>ea</sub> <sup>1)</sup>	S <sub>seal</sub>	Δ C <sub>s</sub>	
Over	To	High	Low	High	Low	max	max	max	max	max	max	High	Low
18	30	0	-6	0	-6	5	4	4	4	5	7	Same as the ΔB <sub>s</sub> of the same bearing I.D.	
30	50	0	-7	0	-7	5	5	5	4	5	7		
50	80	0	-9	0	-9	7	5	5	4	5	7		
80	120	0	-10	0	-10	8	5	6	5	6	8		
120	150	0	-11	0	-11	8	6	7	5	7	10		
150	180	0	-13	0	-13	10	7	8	5	8	11		
180	250	0	-15	0	-15	11	8	10	7	10	14		
250	315	0	-18	0	-18	14	9	11	8	10	14		
315	400	0	-20	0	-20	15	10	13	10	13	18		

1) Not suitable for bearings with flanged outer ring.

1) Not suitable for bearings with flanged outer ring

Tolerance of P2 (Table 21, Table 22)

Table 21 Inner ring and single row bearing width μm

d mm		Δ d <sub>mp</sub>		Δ d <sub>s</sub>		V <sub>d<sub>p</sub></sub>	V <sub>d<sub>mp</sub></sub>	K <sub>ia</sub>	S <sub>d</sub>	S <sub>ia</sub>	Δ B <sub>s</sub>		Δ T <sub>s</sub>	
Over	To	High	Low	High	Low	max	max	max	max	max	High	Low	High	Low
10	18	0	-4	0	-4	2.5	1.5	2	1.5	2	0	-200	+200	-200
18	30	0	-4	0	-4	2.5	1.5	2.5	1.5	2.5	0	-200	+200	-200
30	50	0	-5	0	-5	3	2	2.5	2	2.5	0	-240	+200	-200
50	80	0	-5	0	-5	4	2	3	2	3	0	-300	+200	-200
80	120	0	-6	0	-6	5	2.5	3	2.5	3	0	-400	+200	-200
120	180	0	-7	0	-7	7	3.5	4	3.5	4	0	-500	+200	-250
180	250	0	-8	0	-8	7	4	5	5	5	0	-600	+200	-300
250	315	0	-8	0	-8	8	5	6	5.5	6	0	-700	+200	-300

Table 22: Outer ring μm

D mm		Δ D <sub>mp</sub>		Δ D <sub>s</sub>		V <sub>D<sub>p</sub></sub>	V <sub>D<sub>mp</sub></sub>	K <sub>ea</sub>	S <sub>D</sub> <sup>1)</sup>	S <sub>D1</sub>	S <sub>ea</sub>	S <sub>ea</sub> <sup>1)</sup>	Δ C <sub>s</sub>		
Over	To	High	Low	High	Low	max	max	max	max	max	max	max	High	Low	
18	30	0	-5	0	-5	4	2.5	2.5	1.5	2.5	4				
30	50	0	-5	0	-5	4	2.5	2.5	2	2.5	4				
50	80	0	-6	0	-6	4	2.5	4	2.5	4	6	Same as the ΔBs of the same bearing I.D.			
80	120	0	-6	0	-6	5	3	5	3	5	7				
120	150	0	-7	0	-7	5	3.5	5	3.5	5	7				
150	180	0	-7	0	-7	7	4	5	4	5	7				
180	250	0	-8	0	-8	8	5	7	5	7	10				
250	315	0	-9	0	-9	8	5	7	6	7	10				
315	400	0	-10	0	-10	10	6	8	7	8	11				

1) Not suitable for bearings with flanged outer ring

Outer ring flange of radial bearings

Radial ball bearing & Tapered roller bearing in different Tolerance grade

Table 23: Flanged outer ring tolerance μm

D <sub>1</sub> mm		D <sub>1s</sub>			
		Mounting flange		Non-mounting flange	
Over	To	High	Low	High	Low
-	10	0	-36	+220	-36
10	18	0	-43	+270	-43
18	30	0	-52	+330	-52
30	50	0	-62	+390	-62
50	80	0	-74	+460	-74
80	120	0	-87	+540	-87
120	180	0	-100	+630	-100
180	250	0	-115	+720	-115
250	315	0	-130	+810	-130
315	400	0	-140	+890	-140
400	500	0	-155	+970	-155
500	630	0	-175	+1100	-175
630	800	0	-200	+1250	-200
800	1000	0	-230	+1400	-230
1000	1250	0	-260	+1650	-260
1250	1600	0	-310	+1950	-310
1600	2000	0	-370	+2300	-370
2000	2500	0	-440	+2800	-440

Tapered bore, taper of 1:12 and 1:30 (Figure 3 and Figure 4)

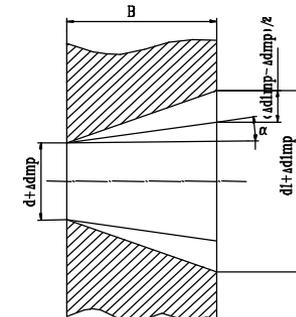
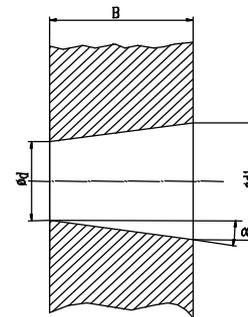


Figure 3: Theoretical tapered bore      Figure 4: Tapered bore with actual mean diameter and its deviation

Taper 1:12:

Nominal half taper angle  $=2^{\circ} 23' 9.4''=2.38594^{\circ} =0.041643$  radian

Basic diameter of theoretical large end of tapered bore

$$d_1 = d + \frac{1}{12} B$$

Taper 1:30:

Nominal half taper angle  $=0^{\circ} 57' 17.4''=0.95484^{\circ} =0.01667$  radian

$$d_1 = d + \frac{1}{30} B$$

Basic diameter of theoretical large end of tapered bore

The tolerance of tapered bore includes:

—Mean diameter tolerance indicated by limit value of actual mean diameter deviation  $\Delta d_{mp}$  of theoretical small end of tapered bore.

—Tapered tolerance indicated by limit value of the difference of actual mean diameter deviation of two ends of tapered bore.

—Diameter variation tolerance indicated by maximum value of inner diameter variation  $V_{dp}$  on any radial plain of tapered bore.

Tolerance of P0 (Table 24, Table 25)

Table 24: Tapered bore (1:12)

$\mu\text{m}$

D <sub>1</sub> mm		$\Delta d_{mp}$		$\Delta d_{1mp} - \Delta d_{mp}$		V <sub>dp</sub> <sup>1)2)</sup>
Over	To	High	Low	High	Low	max
10	10	+22	0	+15	0	9
18	18	+27	0	+18	0	11
30	30	+33	0	+21	0	13
50	50	+39	0	+25	0	16
80	80	+46	0	+30	0	19
120	120	+54	0	+35	0	22
180	180	+63	0	+40	0	40
250	250	+72	0	+46	0	46
315	315	+81	0	+52	0	52
400	400	+89	0	+57	0	57
500	500	+97	0	+63	0	63
630	630	+110	0	+70	0	70
800	800	+125	0	+80	0	-
1000	1000	+140	0	+90	0	-
1250	1250	+165	0	+105	0	-
1600	1600	+195	0	+125	0	-

[Note]: 1) Suitable for any single radial plane of bore.

2) Not suitable for diameter series 7 and 8.

Table 25: Tapered bore (1:30)

$\mu\text{m}$

D <sub>1</sub> mm		$\Delta d_{mp}$		$\Delta d_{1mp} - \Delta d_{mp}$		V <sub>dp</sub> <sup>1)2)</sup>
Over	To	High	Low	High	Low	max
50	80	+15	0	+30	0	19
80	120	+20	0	+35	0	22
120	180	+25	0	+40	0	40
180	250	+30	0	+46	0	46
250	315	+35	0	+52	0	52
315	400	+40	0	+57	0	57
400	500	+45	0	+63	0	63
500	630	+50	0	+70	0	70

[Note]: 1) Suitable for any single radial plain of bore.

2) Not suitable for diameter series 7 and 8.

Tolerance values of inch tapered roller bearings are listed in from Table 26 to Table 28

Table 26: I.D. tolerance of bearing cone

$\mu\text{m}$

d mm		$\Delta d_s$							
		CL4, 2		CL3		CL0		CL00	
Over	To	High	Low	High	Low	High	Low	High	Low
-	76.200	+13	0	+13	0	+13	0	+8	0
76.200	101.600	+25	0	+13	0	+13	0	+8	0
101.600	266.700	+25	0	+13	0	+13	0	+8	0
266.700	304.800	+25	0	+13	0	+13	0	-	-
304.800	609.600	+51	0	+25	0	+25	0	-	-

Table 27: Bearing O.D. tolerance and radial runout of cone and cup

$\mu\text{m}$

D mm		$\Delta D_s$						K <sub>ia</sub> , K <sub>ea</sub> , S <sub>ia</sub> , S <sub>ea</sub>				
		CL4, 2		CL3, 0		CL0		CL4	CL2	CL3	CL0	CL00
Over	To	High	Low	High	Low	High	Low	max	max	max	max	max
-	266.700	+25	0	+13	0	+8	0	51	38	8	4	2
266.700	304.800	+25	0	+13	0	-	-	51	38	8	4	-
304.800	609.600	+51	0	+25	0	-	-	51	38	18	-	-

Table 28: Bearing's width tolerance μm

d mm		Δ Ts					
		CL4, CL2		CL3, CL0		CL00	
Over	To	High	Low	High	Low	High	Low
-	101.600	+203	0	+203	-203	+203	-203
101.60	266.700	+356	-254	+203	-203	+203	-203
266.700	304.800	+356	-254	+203	-203	+203	-203
304.800	609.600	+381	-381	+203	-203	+203	-203

Tolerances of thrust bearings are listed in from Table 29 to Table 36

Table 29: Tolerance of P0 Shaft washer and bearing height μm

d and d2/mm		Δd <sub>mp</sub> , Δd <sub>mp</sub>		V <sub>dP</sub> V <sub>d2p</sub>	S <sub>i</sub>	ΔTs		ΔT <sub>1s</sub>	
Over	To	High	Low	max	max	High	Low	High	Low
—	18	0	-8	6	10	+20	-250	+150	-400
18	30	0	-10	8	10	+20	-250	+150	-400
30	50	0	-12	9	10	+20	-250	+150	-400
50	80	0	-15	11	10	+20	-300	+150	-500
80	120	0	-20	15	15	+25	-300	+200	-500
120	180	0	-25	19	15	+25	-400	+200	-600
180	250	0	-30	23	20	+30	-400	+250	-600
250	315	0	-35	26	25	+40	-400		
315	400	0	-40	30	30	+40	-500		
400	500	0	-45	34	30	+50	-500		
500	630	0	-50	38	35	+60	-600		
630	800	0	-75	55	40	+70	-750		
800	1000	0	-100	75	45	+80	-1000		
1000	1250	0	-125	95	50	+100	-1400		
1250	1600	0	-160	120	60	+120	-1600		
1600	2000	0	-200	150	75	+140	-1900		
2000	2500	0	-250	190	90	+160	-2300		

## Tolerance of thrust bearings

### Symbols

d: nominal bore diameter of single direction bearing shaft washer

d<sub>2</sub>: nominal bore diameter of double direction bearing shaft washer

Δ<sub>dmp</sub>: Single radial plane mean bore diameter deviation of single direction bearing shaft washer

Δ<sub>d2mp</sub>: Single radial plane mean bore diameter deviation of double direction bearing shaft washer

V<sub>dp</sub>: Single radial plane mean bore diameter variation of single direction bearing shaft washer

V<sub>d2p</sub>: Single radial plane mean bore diameter variation of double direction bearing shaft washer

D: nominal outer diameter of housing washer

Δ<sub>Dmp</sub>: Single radial plane mean outer diameter deviation of housing washer

Δ<sub>Dp</sub>: Single radial plane mean outer diameter variation of housing washer

S<sub>i</sub>: Variation of raceway thickness of shaft washer or central shaft washer

Remarks: only suitable for thrust ball bearing and thrust cylindrical roller bearing with contact angle of 90°

S<sub>e</sub>: Variation of raceway thickness of housing washer

Remarks: only suitable for thrust ball bearing and thrust cylindrical roller bearing with contact angle of 90°

T: Nominal height of single direction bearing

T<sub>1</sub>: Nominal height of double direction bearing

Δ<sub>Ts</sub>: Actual height deviation of single direction bearing

Δ<sub>T1s</sub>: Actual height deviation of double direction bearing

[Note]: For double direction bearings, the tolerances are only suitable for bearings which d<sub>2</sub> ≤ 190mm.

Table 30: Tolerance of P0 housing washer μm

D/mm		ΔD <sub>mp</sub>		V <sub>Dp</sub>	S <sub>e</sub>
Over	To	High	Low	max	max
10	18	0	-11	8	Same as shaft washer's Si value of the same bearing
18	30	0	-13	10	
30	50	0	-16	12	
50	80	0	-19	14	
80	120	0	-22	17	
120	180	0	-25	19	
180	250	0	-30	23	
250	315	0	-35	26	
315	400	0	-40	30	
400	500	0	-45	34	
500	630	0	-50	38	
630	800	0	-75	55	
800	1000	0	-100	75	
1000	1250	0	-125	95	
1250	1600	0	-160	120	
1600	2000	0	-200	150	
2000	2500	0	-250	190	
2500	2850	0	-300	225	

[Note]: For double direction bearings, the tolerances are only suitable for bearings which  $D \leq 360\text{mm}$ .

Table 31: Tolerance of P6 Shaft washer and bearing height μm

d and d2/mm		Δd <sub>mp</sub> , Δd <sub>mp</sub>		V <sub>dP</sub> V <sub>d2p</sub>	S <sub>i</sub>	ΔT <sub>s</sub>		ΔT <sub>1s</sub>	
Over	To	High	Low	max	max	High	Low	High	Low
—	18	0	-8	6	10	+20	-250	+150	-400
18	30	0	-10	8	10	+20	-250	+150	-400
30	50	0	-12	9	10	+20	-250	+150	-400
50	80	0	-15	11	10	+20	-300	+150	-500
80	120	0	-20	15	15	+25	-300	+200	-500
120	180	0	-25	19	15	+25	-400	+200	-600
180	250	0	-30	23	20	+30	-400	+250	-600
250	315	0	-35	26	25	+40	-400		
315	400	0	-40	30	30	+40	-500		
400	500	0	-45	34	30	+50	-500		
500	630	0	-50	38	35	+60	-600		
630	800	0	-75	55	40	+70	-750		
800	1000	0	-100	75	45	+80	-1000		
1000	1250	0	-125	95	50	+100	-1400		
1250	1600	0	-160	120	60	+120	-1600		
1600	2000	0	-200	150	75	+140	-1900		
2000	2500	0	-250	190	90	+160	-2300		

[Note]: For double direction bearings, the tolerances are only suitable for bearings which  $d2 \leq 190\text{mm}$ .

Table 32: Tolerance of P6 housing washer μm

D/mm		ΔD <sub>mp</sub>		V <sub>Dp</sub>	S <sub>e</sub>
Over	To	High	Low	max	max
10	18	0	-11	8	Same as shaft washer's Si value of the same bearing
18	30	0	-13	10	
30	50	0	-16	12	
50	80	0	-19	14	
80	120	0	-22	17	
120	180	0	-25	19	
180	250	0	-30	23	
250	315	0	-35	26	
315	400	0	-40	30	
400	500	0	-45	34	
500	630	0	-50	38	
630	800	0	-75	55	
800	1000	0	-100	75	
1000	1250	0	-125	95	
1250	1600	0	-160	120	
1600	2000	0	-200	150	
2000	2500	0	-250	190	
2500	2850	0	-300	225	

[Note]: For double direction bearings, the tolerances are only suitable for bearings which  $D \leq 360\text{mm}$ .

Table 33: Tolerance of P5 Shaft washer and bearing height μm

d and d2/mm		Δd <sub>mp</sub> , Δd <sub>mp</sub>		V <sub>dP</sub> V <sub>d2p</sub>	S <sub>i</sub>	ΔT <sub>s</sub>		ΔT <sub>1s</sub>	
Over	To	High	Low	max	max	High	Low	High	Low
—	18	0	-8	6	10	+20	-250	+150	-400
18	30	0	-10	8	10	+20	-250	+150	-400
30	50	0	-12	9	10	+20	-250	+150	-400
50	80	0	-15	11	10	+20	-300	+150	-500
80	120	0	-20	15	15	+25	-300	+200	-500
120	180	0	-25	19	15	+25	-400	+200	-600
180	250	0	-30	23	20	+30	-400	+250	-600
250	315	0	-35	26	25	+40	-400		
315	400	0	-40	30	30	+40	-500		
400	500	0	-45	34	30	+50	-500		
500	630	0	-50	38	35	+60	-600		
630	800	0	-75	55	40	+70	-750		
800	1000	0	-100	75	45	+80	-1000		
1000	1250	0	-125	95	50	+100	-1400		
1250	1600	0	-160	120	60	+120	-1600		
1600	2000	0	-200	150	75	+140	-1900		
2000	2500	0	-250	190	90	+160	-2300		

[Note]: For double direction bearings, the tolerances are only suitable for bearings which  $d2 \leq 190\text{mm}$ .

Table 34: Tolerance of P5 housing washer μm

D/mm		ΔD <sub>mp</sub>		V <sub>Dp</sub>	S <sub>e</sub>
Over	To	High	Low	max	max
10	18	0	-11	8	Same as shaft washer's Si value of the same bearing
18	30	0	-13	10	
30	50	0	-16	12	
50	80	0	-19	14	
80	120	0	-22	17	
120	180	0	-25	19	
180	250	0	-30	23	
250	315	0	-35	26	
315	400	0	-40	30	
400	500	0	-45	34	
500	630	0	-50	38	
630	800	0	-75	55	
800	1000	0	-100	75	
1000	1250	0	-125	95	
1250	1600	0	-160	120	
1600	2000	0	-200	150	
2000	2500	0	-250	190	
2500	2850	0	-300	225	

[Note]: For double direction bearings, the tolerances are only suitable for bearings which  $D \leq 360\text{mm}$ .

Table 35: Tolerance of P4 shaft washer and bearing height μm

d and d2/mm		Δd <sub>mp</sub> , Δd <sub>mp</sub>		V <sub>dP</sub> V <sub>d2p</sub>	S <sub>i</sub>	ΔT <sub>s</sub>		ΔT <sub>1s</sub>	
Over	To	High	Low	max	max	High	Low	High	Low
—	18	0	-7	5	2	+20	-250	+150	-400
18	30	0	-8	6	2	+20	-250	+150	-400
30	50	0	-10	8	2	+20	-250	+150	-400
50	80	0	-12	9	3	+20	-300	+150	-500
80	120	0	-15	11	3	+25	-300	+200	-500
120	180	0	-18	14	4	+25	-400	+200	-600
180	250	0	-22	17	4	+30	-400	+250	-600
250	315	0	-25	19	5	+40	-400		
315	400	0	-30	23	5	+40	-500		
400	500	0	-35	26	6	+50	-500		
500	630	0	-40	30	7	+60	-600		
630	800	0	-50	40	8	+70	-750		

[Note]: For double direction bearings, the tolerances are only suitable for bearings which  $d2 \leq 190\text{mm}$ .

Table 36: Tolerance P4 Housing washer

μm

D/mm		ΔD <sub>mp</sub>		V <sub>Dp</sub>	S <sub>e</sub>
Over	To	High	Low	max	max
10	18	0	-7	5	Same as shaft washer's Si value of the same bearing
18	30	0	-8	6	
30	50	0	-9	7	
50	80	0	-11	8	
80	120	0	-13	10	
120	180	0	-15	11	
180	250	0	-20	15	
250	315	0	-25	19	
315	400	0	-28	21	
400	500	0	-33	25	
500	630	0	-38	29	
630	800	0	-45	34	
800	1000	0	-60	45	

[Note]: For double direction bearings, the tolerances are only suitable for bearings which  $D \leq 360\text{mm}$ .

## Limit Dimension of Chamfer

(1) Radial bearings (except tapered roller bearings)

Unit: mm

r (min.) or r <sub>1</sub> (min.)	Nominal bore diameter of the bearing d mm		Radial	Axial
			r (min.) or r <sub>1</sub> (min.)	
	Over	To		
0.05	-	-	0.1	0.2
0.08	-	-	0.16	0.3
0.1	-	-	0.2	0.4
0.15	-	-	0.3	0.6
0.2	-	-	0.5	0.8
0.3	-	40	0.6	1
	40	-	0.8	1
0.6	-	40	1	2
	40	-	1.3	2
1	-	50	1.5	3
	50	-	1.9	3
1.1	-	120	2	3.5
	120	-	2.5	4
1.5	-	120	2.3	4
	120	-	3	5
2	-	80	3	4.5
	80	220	3.5	5
	220	-	3.8	6
0.3	-	280	4	6.5
	280	-	4.5	7
0.3	-	100	3.8	6
	100	280	4.5	6
	280	-	5	7
0.3	-	280	5	8
	280	-	5.5	8
4	-	-	6.5	9
5	-	-	8	10
6	-	-	10	13
7.5	-	-	12.5	17
9.5	-	-	15	19
12	-	-	18	24
15	-	-	21	30
19	-	-	25	38

(2) Metric tapered roller bearing

Unit: mm

r (min.) or r <sub>1</sub> (min.)	Bearing nominal bore diameter d or outer diameter D mm		Radial	Axial
			r (min.) or r <sub>1</sub> (min.)	
	Over	To		
0.3	-	40	0.7	1.4
	40	-	0.9	1.6
0.6	-	40	1.1	1.7
	40	-	1.3	2
1	-	50	1.6	2.5
	50	-	1.9	3
1.5	-	120	2.3	3
	120	250	2.8	3.5
	250	-	3.5	4
2	-	120	2.8	4
	120	250	3.	4.5
	250	-	4	5
2.5	-	120	3.5	5
	120	250	4	5.5
	250	-	4.5	6
3	-	120	4	5.5
	120	250	4.5	6.5
	250	400	5	7
	400	-	5.5	7.5
4	-	120	5	7
	120	250	5.5	7.5
	250	400	6	8
	400	-	6.5	8.5
5	-	180	6.5	8
	180	-	7.5	9
6	-	180	7.5	10
	180	-	9	11

(3) Thrust bearing Unit: mm

Basic tolerance

Unit: mm

r (min.) or r1 (min.)	Radial and Axial r (min.) or r1 (min.)	Basic dimension mm		Basic tolerance class IT										
		Over	To	IT1	IT2	IT3	IT4	IT5	IT6	IT7	IT8	IT9	IT10	
0.05	0.1	-	3	0.8	1.2	2	3	4	6	10	14	25	40	
0.08	0.16	3	6	1	1.5	2.5	4	5	8	12	18	30	48	
0.1	0.2	6	10	1	1.5	2.5	4	6	9	15	22	36	58	
0.15	0.3	10	18	1.2	2	3	5	8	11	18	27	43	70	
0.2	0.5	18	30	1.5	2.5	4	6	9	13	21	33	52	84	
0.3	0.8	30	50	1.5	2.5	4	7	11	16	25	39	62	100	
0.6	1.5	50	80	2	3	5	8	13	19	30	46	74	120	
1	2.2	80	120	2.5	4	6	10	15	22	35	54	87	140	
1.1	2.7	120	180	3.5	5	8	12	18	25	40	63	100	160	
1.5	3.5	180	250	4.5	7	10	14	20	29	46	72	115	185	
2	4	250	315	6	8	12	16	23	32	52	81	130	210	
2.1	4.5	315	400	7	9	13	18	25	36	57	89	140	230	
3	5.5	40	500	8	10	15	20	27	40	63	97	155	250	
4	6.5	500	630	9	11	16	22	30	44	70	110	175	280	
5	8	630	800	10	13	18	25	35	50	80	125	200	320	
6	10	800	1000	11	15	21	29	40	56	90	140	230	360	
7.5	12.5	1000	1250	13	18	24	34	46	66	105	165	260	420	
9.5	15	1250	1600	15	21	29	40	54	78	125	195	310	500	
12	18	1600	2000	18	25	35	48	65	92	150	230	370	600	
15	21	2000	2500	22	30	41	57	77	110	175	280	440	700	
19	25	2500	3150	26	36	50	69	93	135	210	330	540	860	

## Bearing Clearance

The bearing clearance, means before mounting the bearing to the shaft or housing, fix the inner ring or the outer ring and move the other unfixed ring in the radial or axial direction, the amount of movement is called the bearing clearance. According to the moving direction, it can be divided into radial clearance and axial clearance.

The amount of clearance while the bearing is rotating (the so-called working clearance) shall have effects on the rolling fatigue life, temperature rise, noise, vibration and other functions.

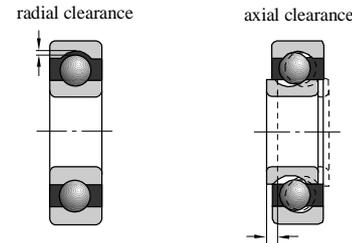


Figure 1: The clearance of the bearing

When measuring the clearance of bearing, in order to get the stable value of the clearance, normally a stated measuring load is put on the bearing. Therefore, the measured value is larger than the true clearance (called the theoretical clearance), which means the amount of the elastic deformation caused by the load increased. But for the rolling bearings, this elastic deformation can be ignored since it is comparatively small. Before the mounting, the internal clearance is normally expressed with the theoretical clearance.

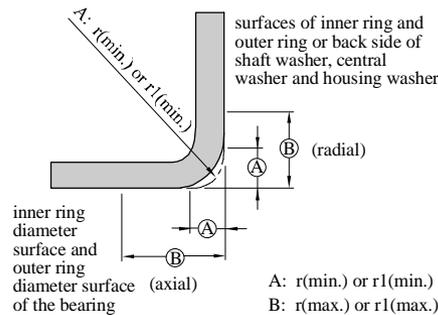
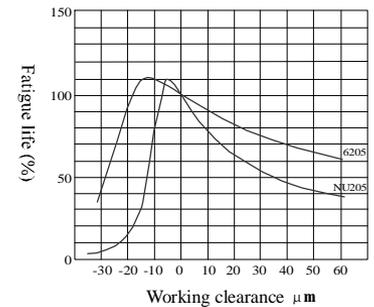
### The selection of the clearance

It is very important to choose bearing clearance and also an important factor for normal operation. Choosing proper bearing clearance

can make loads distributed reasonably among the bearing rolling elements, limit the axial and radial displacement of axle (or housing), make sure of bearing rotating precision, work normally in the specified temperature, reduce vibration and noise and improve bearing service life.

If the amount of expansion or contraction of the rings caused by the interference fit when mounting the bearing on the shaft or in the housing is deducted from the theoretical clearance, then we have the "Mounting Clearance". Furthermore, if the dimensional changed caused by the temperature difference inside the bearing is added to or reduced from the mounting clearance, we have the so-called "Effective Clearance". When the bearing rotates while carrying a certain magnitude of load in the machine, if the elastic deformation caused by the load is added to the effective clearance, then we have the "Working Clearance". As shown in Figure 2, when the working clearance is a slightly negative, the bearing has the longest service life. But with the negative clearance changing to be positive, the fatigue life shall decrease. Therefore, when choosing the clearance, it is preferred to choose the 0 or slightly positive working clearance.

Figure 2 Relation between the working clearance and the fatigue life.



When choosing bearing clearance, pay attention to these aspects as below:

1. Working condition of bearing, such as loads, temperature, rotation speed, etc.

2. Requirements for bearing operation performance ( rotating precision, friction torque, vibration, noise);

3. Reduction of bearing clearance caused by interference fit of bearing, axle and housing;

4. When bearing is running, temperature differences of inner and outer ring cause bearing clearance reducing.

5. Different expansion coefficients of the axle and housing cause increasing or decreasing of bearing clearance. According to operation experience, the most suitable working clearance of ball bearing is close to zero and for roller bearing, a bit of clearance should be kept. In the parts with good supporting rigidity as required, bearing is allowed to have pretension force of a certain value. Under normal working condition, it should firstly use basic group that can make bearing with proper working clearance. When the basic group can not meet usage requirement, auxiliary group clearance should be chosen. Auxiliary group of large clearance is suitable for when bearing, axle and housing adopting interference fit. Auxiliary group of small clearance is fit for occasions that high rotating precision is required, axial displacement of housing hole is strictly controlled and vibration and noise need to be reduced. In addition, when it need to improve bearing rigidity or reduce noise, the working clearance should adopt further negative value and when the bearing temperature rises rapidly, the working clearance need adopt further positive value, which should make a concrete analysis according to the usage condition.

The values of bearing clearances are shown in Tale 1 to Table 9.

Table 1 Radial clearance of deep groove ball bearings (cylindrical bore) μm

Nominal bore diameter d mm		Clearance									
		Group 2		Group 0		Group 3		Group 4		Group 5	
Over	To	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.
2.5	6	0	7	2	13	8	23	-	-	-	-
6	10	0	7	2	13	8	23	14	29	20	37
10	18	0	9	3	18	11	25	18	33	25	45
18	24	0	10	5	20	13	28	20	36	28	48
24	30	1	11	5	20	13	28	23	41	30	53
30	40	1	11	6	20	15	33	28	46	40	64
40	50	1	11	6	23	18	36	30	51	45	73
50	65	1	15	8	28	23	43	38	61	55	90
65	80	1	15	10	30	25	51	46	71	65	105
80	100	1	18	12	36	30	58	53	84	75	120
100	120	2	20	15	41	36	66	61	97	90	140
120	140	2	23	18	48	41	81	71	114	105	160
140	160	2	23	18	53	46	91	81	130	120	180
160	180	2	25	20	61	53	102	91	147	135	200
180	200	2	30	25	71	63	117	107	163	150	230
200	225	2	35	25	85	75	140	125	195	175	265
225	250	2	40	30	95	85	160	145	225	205	300
250	280	2	45	35	105	90	170	155	245	225	340
280	315	2	55	40	115	100	190	175	270	245	370
315	355	3	60	45	125	110	210	195	300	275	410
355	400	3	70	55	145	130	240	225	340	315	460
400	450	3	80	60	170	150	270	250	380	350	510
450	500	3	90	70	190	170	300	280	420	390	570
500	560	10	100	80	210	190	330	310	470	440	630
560	630	10	110	90	230	210	360	340	520	490	690
630	710	20	130	110	260	240	400	380	570	540	760
710	800	20	140	120	290	270	450	430	630	600	840
800	900	20	160	140	320	300	500	480	700	670	940
900	1000	20	170	150	350	330	550	530	770	740	1040
1000	1120	20	180	160	380	360	600	580	850	820	1150
1120	1250	20	190	170	410	390	650	630	920	890	1260

Table 2 Radial clearance of self-aligning ball bearings

(1) Radial clearance of self-aligning ball bearings with cylindrical bore  $\mu\text{m}$

Nominal bore diameter d mm		Clearance									
		Group 2		Group 0		Group 3		Group 4		Group 5	
Over	To	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.
2.5	6	1	8	5	15	10	20	15	25	21	33
6	10	2	9	6	17	12	25	19	33	27	42
10	14	2	10	6	19	13	26	21	35	30	48
14	18	3	12	8	21	15	28	23	37	32	50
18	24	4	14	10	23	17	30	25	39	34	52
24	30	5	16	11	24	19	35	29	46	40	58
30	40	6	18	13	29	23	40	34	53	46	66
40	50	6	19	14	31	25	44	37	57	50	71
50	65	7	21	16	36	30	50	45	69	62	88
65	80	8	24	18	40	35	60	54	83	76	108
80	100	9	27	22	48	42	70	64	96	89	124
100	120	10	31	25	56	50	83	75	114	105	145
120	140	10	38	30	68	60	100	90	135	125	175
140	160	15	44	35	80	70	120	110	161	150	210

(2) Radial clearance of self-aligning ball bearing with tapered bore  $\mu\text{m}$

Nominal bore diameter d mm		Clearance									
		Group 2		Group 0		Group 3		Group 4		Group 5	
Over	To	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.
18	24	7	17	13	26	20	33	28	42	37	55
24	30	9	20	15	28	23	39	33	50	44	62
30	40	12	24	19	35	29	46	40	59	52	72
40	50	14	27	22	39	33	52	45	65	58	79
50	65	18	32	27	47	41	61	56	80	73	99
65	80	23	39	35	57	50	75	69	98	91	123
80	100	29	47	42	68	62	90	84	116	109	144
100	120	35	56	50	81	75	108	100	139	130	170
120	140	40	68	60	98	90	130	120	165	155	205
140	160	45	74	65	110	100	150	140	191	180	240

Table 3 Radial clearance of cylindrical rolling bearing with cylindrical bore  $\mu\text{m}$

Nominal bore diameter d mm		Clearance									
		Group 2		Group 0		Group 3		Group 4		Group 5	
Over	To	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.
10	10	0	25	20	45	35	60	50	75	-	-
10	24	0	25	20	45	35	60	50	75	65	90
24	30	0	25	20	45	35	60	50	75	70	95
30	40	5	30	25	50	45	70	60	85	80	105
40	50	5	35	30	60	50	80	70	100	95	125
50	65	10	40	40	70	60	90	80	110	110	140
65	80	10	45	40	75	65	100	90	125	130	165
80	100	15	50	50	85	75	110	105	140	155	190
100	120	15	55	50	90	85	125	125	165	180	220
120	140	15	60	60	105	100	145	145	190	200	245
140	160	20	70	70	120	115	165	165	215	225	275
160	180	25	75	75	125	120	170	170	220	250	300
180	200	35	90	90	145	140	195	195	250	275	330
200	225	45	105	105	165	160	220	220	280	305	365
225	250	45	110	110	175	170	235	235	300	330	395
250	280	55	125	125	195	190	260	260	330	370	440
280	315	55	130	130	205	200	275	275	350	410	485
315	355	65	145	145	225	225	305	305	385	455	535
355	400	100	190	190	280	280	370	370	460	510	600
400	450	110	210	210	310	310	410	410	510	565	665
450	500	110	220	220	330	330	440	440	550	625	735

Table 4: Radial clearance of Self-aligning rolling bearings

(1) Self-aligning rolling bearings with cylindrical bore μm

Nominal bore diameter d mm		Clearance									
		Group 2		Group 0		Group 3		Group 4		Group 5	
Over	To	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.
14	18	10	20	20	35	35	45	45	60	60	75
18	24	10	20	20	35	35	45	45	60	60	75
24	30	15	25	25	40	40	55	55	75	75	95
30	40	15	30	30	45	45	60	60	80	80	100
40	50	20	35	35	55	55	75	75	100	100	125
50	65	20	40	40	65	65	90	90	120	120	150
65	80	30	50	50	80	80	110	110	145	145	180
80	100	35	60	60	100	100	135	135	180	180	225
100	120	40	75	75	120	120	160	160	210	210	260
120	140	50	95	95	145	145	190	190	240	240	300
140	160	60	110	110	170	170	220	220	280	280	350
160	180	65	120	120	180	180	240	240	310	310	390
180	200	70	130	130	200	200	260	260	340	340	430
200	225	80	140	140	220	220	290	290	380	380	470
225	250	90	150	150	240	240	320	320	420	420	520
250	280	100	170	170	260	260	350	350	460	460	570
280	315	110	190	190	280	280	370	370	500	500	630
315	355	120	200	200	310	310	410	410	550	550	690
355	400	130	220	220	340	340	450	450	600	600	750
400	450	140	240	240	370	370	500	500	660	660	820
450	500	140	260	260	410	410	550	550	720	720	900
500	560	150	280	280	440	440	600	600	780	780	1000
560	630	170	310	310	480	480	650	650	850	850	1100
630	710	190	350	350	530	530	700	700	920	920	1190
710	800	210	390	390	580	580	770	770	1010	1010	1300
800	900	230	430	430	650	650	860	860	1120	1120	1440
900	1000	260	480	480	710	710	930	930	1220	1220	1570

(2) Self-aligning rolling bearings with tapered bore μm

Nominal bore diameter d mm		Clearance									
		Group 2		Group 0		Group 3		Group 4		Group 5	
Over	To	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.
18	24	15	25	25	35	35	45	45	60	60	75
24	30	20	30	30	40	40	55	55	75	75	95
30	40	25	35	35	50	50	65	65	85	85	105
40	50	30	45	45	60	60	80	80	100	100	130
50	65	40	55	55	75	75	95	95	120	120	160
65	80	50	70	70	95	95	120	120	150	150	200
80	100	55	80	80	110	110	140	140	180	180	230
100	120	65	100	100	135	135	170	170	220	220	280
120	140	80	120	120	160	160	200	200	260	260	330
140	160	90	130	130	180	180	230	230	300	300	380
160	180	100	140	140	200	200	260	260	340	340	430
180	200	110	160	160	220	220	290	290	370	370	470
200	225	120	180	180	250	250	320	320	410	410	520
225	250	140	200	200	270	270	350	350	450	450	570
250	280	150	220	220	300	300	390	390	490	490	620
280	315	170	240	240	330	330	430	430	540	540	680
315	355	190	270	270	360	360	470	470	590	590	740
355	400	210	300	300	400	400	520	520	650	650	820
400	450	230	330	330	440	440	570	570	720	720	910
450	500	260	370	370	490	490	630	630	790	790	1000
500	560	290	410	410	540	540	680	680	870	870	1100
560	630	320	460	460	600	600	760	760	980	980	1230
630	710	350	510	510	670	670	850	850	1090	1090	1360
710	800	390	570	570	750	750	960	960	1220	1220	1500
800	900	440	640	640	840	840	1070	1070	1370	1370	1690
900	1000	490	710	710	930	930	1190	1190	1520	1520	1860

Table 5: Recommended radial clearance of double-row cylindrical rolling bearings with cylindrical bore μm

Nominal bore diameter d mm		Clearance					
		Group 1		Group 2		Group 3	
Over	To	min.	max.	min.	max.	min.	max.
	24	5	15	10	20	20	30
24	30	5	15	10	25	25	35
30	40	5	15	12	25	25	40
40	50	5	18	15	30	30	45
50	65	5	20	15	35	35	50
65	80	10	25	20	40	40	60
80	100	10	30	25	45	45	70
100	120	10	30	25	50	50	80
120	140	10	35	30	60	60	90
140	160	10	35	35	65	65	100
160	180	10	40	35	75	75	110
180	200	15	45	40	80	80	120
200	225	15	50	45	90	90	135
225	250	15	50	50	100	100	150
250	280	20	55	55	110	110	165
280	315	20	60	60	120	120	180
315	355	20	65	65	135	135	200
355	400	25	75	75	150	150	225
400	450	25	85	85	170	170	255
450	500	25	95	95	190	190	285

Table 6: Recommended radial clearance of double-row cylindrical rolling bearings with tapered bore μm

Nominal bore diameter d mm		Clearance			
		Group 1		Group 2	
Over	To	min.	max.	min.	max.
	24	10	20	20	30
24	30	15	25	25	35
30	40	15	25	25	40
40	50	17	30	30	45
50	65	20	35	35	50
65	80	25	40	40	60
80	100	35	55	45	70
100	120	40	60	50	80
120	140	45	70	60	90
140	160	50	75	65	100
160	180	55	85	75	110
180	200	60	90	80	120
200	225	60	95	90	135
225	250	65	100	100	150
250	280	75	110	110	165
280	315	80	120	120	180
315	355	90	135	135	200
355	400	100	150	150	225
400	450	110	170	170	255
450	500	120	190	190	285

Table 7: Radial clearance of four-row cylindrical rolling bearings (cylindrical bore)  $\mu\text{m}$

Nominal bore diameter d mm		Clearance									
		Group 2		Group 0		Group 3		Group 4		Group 5	
Over	To	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.
80	100	15	50	50	85	75	110	105	140	155	190
100	120	15	55	50	90	85	125	125	165	180	220
120	140	15	60	60	105	100	145	145	190	200	245
140	160	20	70	70	120	115	165	165	215	225	275
160	180	25	75	75	125	120	170	170	220	250	300
180	200	35	90	90	145	140	195	195	250	275	330
200	225	45	105	105	165	160	220	220	280	305	365
225	250	45	110	110	175	170	235	235	300	330	395
250	280	55	125	125	195	190	260	260	330	370	440
280	315	55	130	130	205	200	275	275	350	410	485
315	355	65	145	145	225	225	305	305	385	455	535
355	400	100	190	190	280	280	370	370	460	510	600
400	450	110	210	210	310	310	410	410	510	565	665
450	500	110	220	220	330	330	440	440	550	625	735
500	560	120	240	240	360	360	480	480	600	-	-
560	630	140	260	260	380	380	500	500	620	-	-
630	710	145	285	285	425	425	565	565	705	-	-
710	800	150	310	310	470	470	630	630	790	-	-
800	900	180	350	350	520	520	690	690	860	-	-
900	1000	200	390	390	580	580	770	770	960	-	-
1000	1120	220	430	430	640	640	850	850	1060	-	-
1120	1250	230	470	470	710	710	950	950	1190	-	-
1250	1400	270	530	530	790	790	1050	1050	1310	-	-

Table 8: Radial clearance of double-row and four-row tapered rolling bearings  $\mu\text{m}$

Nominal bore diameter d mm		Group 1		Group 2		Group 0		Group 3		Group 4		Group 5	
		min	max										
Over	To	min	max										
-	30	0	10	10	20	20	30	40	50	50	60	70	80
30	40	0	12	12	25	25	40	45	60	60	75	80	95
40	50	0	15	15	30	30	45	50	65	65	80	90	110
50	65	0	15	15	30	30	50	50	70	70	90	90	120
65	80	0	20	20	40	40	60	60	80	80	110	110	150
80	100	0	20	20	45	45	70	70	100	100	130	130	170
100	120	0	25	25	50	50	80	80	110	110	150	150	200
120	140	0	30	30	60	60	90	90	120	120	170	170	230
140	160	0	30	30	65	65	100	100	140	140	190	190	260
160	180	0	35	35	70	70	110	110	150	150	210	210	280
180	200	0	40	40	80	80	120	120	170	170	230	230	310
200	225	0	40	40	90	90	140	140	190	190	260	260	340
225	250	0	50	50	100	100	150	150	210	210	290	290	380
250	280	0	50	50	110	110	170	170	230	230	320	320	420
280	315	0	60	60	120	120	180	180	250	250	350	350	460
315	355	0	70	70	140	140	210	210	280	280	390	390	510
355	400	0	70	70	150	150	230	230	310	310	440	440	580
400	450	0	80	80	170	170	260	260	350	350	490	490	650
450	500	0	90	90	190	190	290	290	390	390	540	540	720
500	560	0	100	100	210	210	320	320	430	430	590	590	790
560	630	0	110	110	230	230	350	350	480	480	660	660	880
630	710	0	130	130	260	260	400	400	540	540	740	740	910
710	800	0	140	140	290	290	450	450	610	610	830	830	1100
800	900	0	160	160	330	330	500	500	670	670	920	920	1240
900	1000	0	180	180	360	360	540	540	720	720	980	980	1300
1000	1120	0	200	200	400	400	600	600	820				
1120	1250	0	220	220	450	450	670	670	900				
1250	1400	0	250	250	500	500	750	750	980				

Table 9: Radial clearance of four-point contact ball bearings μm

Nominal bore diameter d mm		Group 2		Group 0		Group 3		Group 4	
Over	To	min	max	min	max	min	max	min	max
-	18	15	55	45	85	75	115	105	145
18	40	26	66	56	106	96	146	136	186
40	60	36	86	76	126	116	166	156	206
60	80	46	96	86	136	126	176	166	216
80	100	56	116	96	156	136	196	176	236
100	140	66	136	116	176	156	216	196	256
140	180	76	156	136	196	176	236	216	276
180	220	96	176	156	216	196	256	236	296
220	260	115	195	175	235	215	295	275	335
260	300	135	215	195	275	255	335	295	355
300	350	155	235	215	295	275	355	335	415
350	400	175	265	245	325	305	385	365	465
400	500	205	305	285	385	355	455	435	525
500	600	255	355	335	445	425	545	525	615

## Bearing Material

The performance and reliability of rolling bearings mostly depend on bearing material property. The rolling bearings are required to suffer large force repeatedly on the interface between rings and rolling elements, meanwhile, keep the high precision rotation. So it is required that the materials of the rings and the rolling elements possess the characteristics of hardness coinciding with loading capacity, anti-fatigue and anti-wear, and dimensional steady under different conditions of rolling contact and lubrication. Too much non-metallic impurity can cause fatigue and chapping easily. The less the impurity is, the cleaner the

materials as well as the longer life of rolling bearings will be.

### Rings and rolling elements

High carbon chrome bearing steel is generally used for the rolling bearing rings and the rolling elements. The carburizing steel is used for the bearings with high impact load and alternating bending stress.

High carbon chrome bearing steel is the most widely used for the rolling bearings, which are required to adopt overall quenching way, the surface and bore of the bearing both are able to be hardened. Recently, the quality of the

bearing steel is being improved, the material property is improved greatly by vacuum degassed treatment and the oxygen content and non-metal content are reduced. Electroslag refining bearing steel with higher clean degree is used for bearings with long service life and high liability.

ZWZ heat treatment technology for rolling bearing rings and rolling elements ensures the dimensional steady under 120°C temperature. For higher operating temperature, special bearing heat treatment technology are demanded to ensure its dimensional steady. But this special technology will reduce bearing material's hardness and shorten bearing's fatigue life. For bearing whose operating temperature is more than 300°C, high temperature steel of hyperpyrexia hardness is used.

### Cage

The cage is applied to embrace the rolling elements partially to ensure a distance between the two neighbor rollers, in order to reduce operating friction and generated heat, keep the same distance between rolling elements and distribute load equably and prevent rolling elements from falling off from separable bearings, as well as to guide rolling elements. The cages can take functions in lubrication grease storage to improve bearings' lubrication. For the cage material, it is required to bear operating vibration and impacting strength and to ensure small friction with rolling elements. The material should be light and suitable for bearing's operating temperature.

ZWZ rolling bearing cages can be divided into pressed cage, solid cage and pin cage.

### Pressed cage

ZWZ pressed cage is generally made of cold-rolled and hot-rolled sheet steel which have

light weight and takes small space in bearings so that lubricant can go inside easily.

Pressed cage is usually used in deep groove ball bearing, spherical rolling bearing and most tapered rolling bearing.

### Solid cage

ZWZ solid cage is made of metal, phenolic bakelite and plastic.

Metal solid cage is usually made of brass, carbon steel and the etc. It is used in situations where cages of high strength are required and where the temperature is high.

Solid cage can be used where guide rib is needed. High speed bearing cage with guide rib is often made of light material, such as light alloy, phenolic bakelite and the etc. to endure its small inertia.

Plastic injection molding can be adopted when solid cage is made of glass fiber reinforced nylon 66 according to its outline suitable for the highest load requirement. Glass fiber reinforced nylon 66 has big flexibility, light weight and is suitable for vibration impact stress, acceleration or deceleration or mutual clapping of inner ring and outer ring. This bearing cage holds good property of lubrication and self-aligning. Cages made of glass fiber reinforced nylon 66 can be used in steady situations where the operating temperature is less than 120°C. Nylon will lose its flexibility under temperature lower than -40°C.

### Pin cage

Linked by hollow roller, pin and gasket, pin cage is mostly used in large size cylindrical rolling bearings and tapered rolling bearings. The cage's weight is light and can accommodate more rollers and heavier load.

## The Limit Speed of Bearing

The rotation speed of the bearing is mainly restricted by the increase in temperature due to the frictional heat generated inside the bearing. When the rotation speed exceeds certain limit, the bearing shall fail to continue rotating due to the burns.

Limit rotation speed of the bearing indicates the limit value of the rotation speed when there is no frictional heat that leads to the burns and the bearing can continuously rotate.

Therefore, the limit rotation speed of the bearing is subject to the bearing type, dimensions, precision, lubrication method, quality and amount of lubricant, material and design of retaining cage, loading conditions and other factors.

The limit rotation speed for different types of bearings using grease lubrication and oil lubrication are respectively given in the dimension tables of these bearings. These values indicate the limit values of rotation speed of the normal design bearings under normal loading conditions ( $C/P \geq 13$ ,  $F_a/F_r \leq 0.25$  or so). In addition, the lubricant may be better than others in property, according to types and brand, but it may not be suitable for high speed rotation.

## The Determination Method of Rolling Bearing's Limit Speed

Because of many factors influencing limit speed, there is no precise calculation method to define the limit speed of each kind of bearing. Only can put forward an approximate formula for calculating the limit speed according to the domestic and foreign usage

experience and test results. And provide the guidance to use reasonably. When choosing bearings, generally should not exceed the limit speed listed in sample books.

The limit speed listed in roller bearing sample books us given under certain assumptions, namely assume the equivalent dynamic load  $P < 0.1C$  ( $C$  means rating dynamic load of bearing); Lubrication and cooling condition is normal; The radial bearing can only carry radial loads and thrust bearing can only carry axial loads; Bearing precision is  $P_0$ .

Under the condition of the above assumptions, the bearing limit speed can be calculated by formula as below:

For radial bearing: $n_j = \frac{f_1 A}{D_m}$
For thrust bearing: $n_j = \frac{f_1 A}{\sqrt{DH}}$

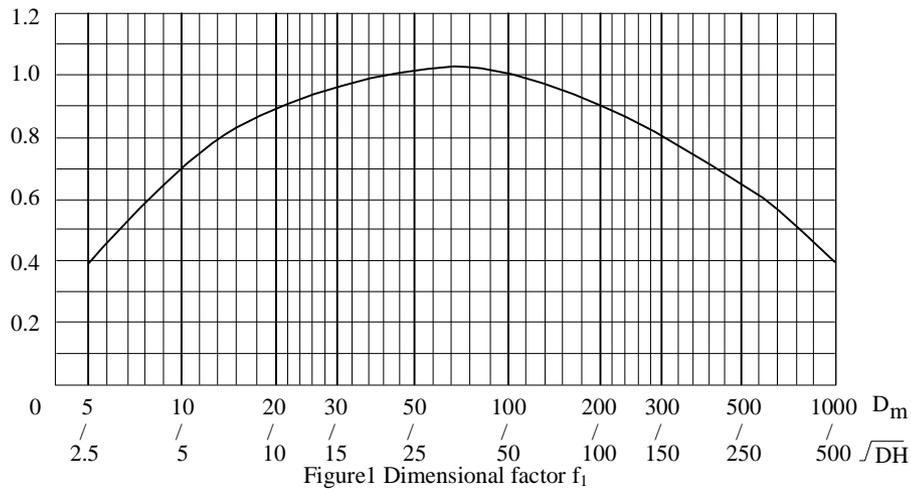
In the formular:

- $n_j$ —Limit speed of roller bearing (r/min)
- $D_m$ —Bearing average diameter
- $D_m = 0.5(D+d)$
- $d$ —Bearing inner diameter
- $D$ —Bearing outer diameter
- $H$ —Thrust bearing height
- $f_1$ —Dimensional factor that can check out according to  $D_m$  of radial bearing or  $\sqrt{DH}$  of thrust bearing in Figure 1;

The result is accurate to two digits and taken as in Table 2. When calculating the limit speed of needle bearing,  $D_m$  should be replaced by outer diameter of inner ring raceway. The value range of rlller bearing limit speed is listed in Table 2.

Table 1 Structural factor A ( $\times 10^4$ )

Bearing type	Grease lubrication	Oil lubrication
Deep groove ball bearing		
Single row	48	60
Single row with dust cover	48	60
Single row with seal ring	34	-
Single row with felt von seal ring	24	-
Single row with filling slot	38	48
Double-row with filling slot	30	38
Needle bearing		
Without cage	9	12
With cage	24	36
With cage drawn cup	20	28
Spherical roller bearing	28	34
Angular contact ball bearing	45	60
Single row	32	43
Double row	32	43
Mounting in pairs	36	48
Four-point contact		
Separated type		
(Magneto bearing)	48	60
Self-aligning ball bearing	38	48
Short cylindrical roller bearing	43	53
Tapered roller bearing	30	38
Single row	22	28
Double row	18	22
Four-row	9	13
Thrust ball bearing	6.7	9
Cylindrical roller thrust bearing	6.7	9
Tapered roller thrust bearing	-	18
Self-aligning thrust roller bearing		



## The Limit Speed of Rolling Bearing in Actual Application

There are many factors influencing limit speed, mainly these kinds as listed below:

### (1) Load amount

When bearings running with load condition of  $P > 0.1C$ , the contact stress of rolling elements and raceway increases, temperature rises, which influence the lubricant performance. As a result, the limit speed listed in sample books will be multiplied by load factor  $f_2$  as shown in Figure 2.

### (2) Load type and direction

If radial bearings carry combined loads of radial load and axial load, because the number of rolling elements withstanding load

increase and large friction heat, then multiply the limit speed value listed in sample books with load distribution factor  $f_3$  as shown in Figure 3.

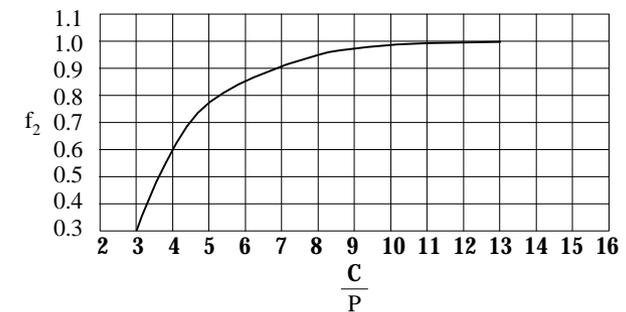
### (3) Lubricant and lubrication method

The limit speed listed in sample books belong to normal lubricating status, which means oil bath lubrication or drop lubrication, such as circulating oil lubrication, fog lubrication, splash lubrication, air-oil lubrication and so on. Then the limit speed of bearing can be improved by 1.5~2 times.

Experience proves that the limit speed can also be improved by enhancing bearing manufacture precision, increasing bearing clearance properly and adopting cage with special material and structure.

Table 2 Value range of limit speed

10	38	100	380	1000	3800	10000	38000
11	40	110	400	1100	4000	11000	40000
12	43	120	430	1200	4300	12000	43000
13	45	130	450	1300	4500	13000	45000
14	48	140	480	1400	4800	14000	48000
15	50	150	500	1500	5000	15000	50000
16	53	160	530	1600	5300	16000	53000
17	56	170	560	1700	5600	17000	56000
18	60	180	600	1800	6000	18000	60000
19	63	190	630	1900	6300	19000	63000
20	67	200	670	2000	6700	20000	67000
22	70	220	700	2200	7000	22000	70000
24	75	240	750	2400	7500	24000	75000
26	80	260	800	2600	8000	26000	80000
28	85	280	850	2800	8500	28000	85000
30	90	300	900	3000	9000	30000	90000
32	95	320	950	3200	9500	32000	95000
34	100	340	1000	3400	10000	34000	100000
36		360		3600		36000	



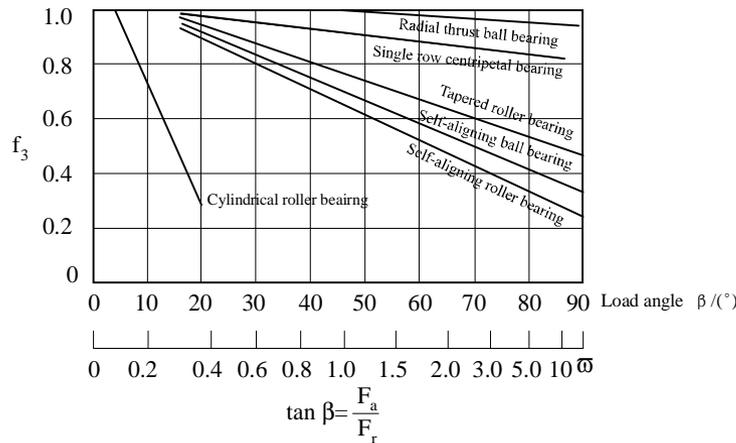


Figure 2 Load distribution factor f3

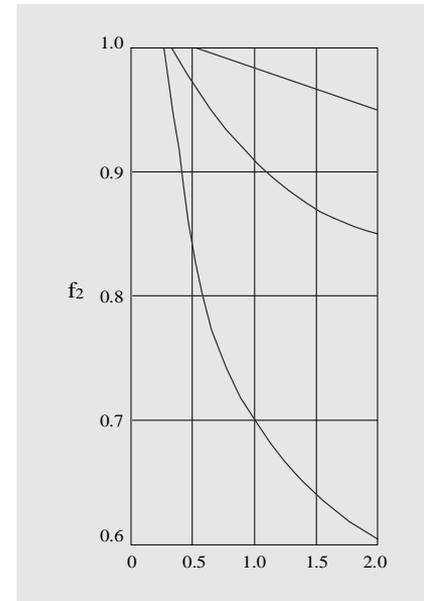


Figure 2: The correction factory f2 relative to the combined load f2

Correction of Limit Speed

When the loading condition is  $P > 0.1C$ , or when the axial load exceeds the radial load by over 25% in the combined load, the limit speed need to be corrected.

$$n_a = f_1 \cdot f_2 \cdot n \quad (1)$$

Where:

- na: the corrected limit rotational speed, rpm
- f1: the correction factor related to the loading condition (Figure 1)
- f2: the correction factor related to the combined load (Figure 2)
- n: the limit rotation speed under normal load conditions, rpm (see bearing dimension tables)
- C: the basic dynamic load rating
- P: the equivalent dynamic load
- Fr: radial load N{kgf}
- Fa: axial load N{kgf}

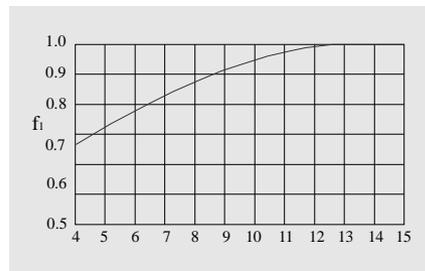


Figure 1: The correction factor fi relative to load condition f1

- (1) Apply precision bearing
- (2) Analyze the internal clearance of the bearing (considering the reduction in internal clearance caused by the temperature increase)
- (3) Analyze the type of cage material (For high speed rotation, cages of copper alloy or PF resins are preferred. Cages of synthetic resins are also workable.)
- (4) Analyze the lubricating method (Circular lubrication, spurt lubrication, oil spray or gas lubrications are suitable for high-speed rotations.)
- (5) Or the cage made of cutting phenolic resin. In addition, also suitable for cage made of resin at a high rotation speed.

The Limit Speed of the Bearing with Sealing Ring

The limit rotation speed of the ball bearing with contact seals (RS type) is confined by the linear speed or the contact surface of the seals. The allowable linear speed depends on the rubber quality of the seals.

Precautions of High Speed Rotation

When the bearing rotates at high speed, especially at rotation speed approaching or exceeding the limit rotation speed given in the dimension tables, attention must be paid to the following issues:

## Friction and Temperature Rise of Bearing

### Friction

Every friction can cause energy loss and hinder movement. Friction is the main reason for causing roller bearing heating, so it is also the key element to define working temperature of bearing. Friction depends on the load and several other factors in which the bearing type, size, rotation speed, lubricant property and lubricant amount are the most important. There are many reasons leading to friction, such as friction caused by sliding between rolling elements and raceway, sliding friction between rolling elements and cage, sliding friction between rolling elements and ring flange, friction caused by seal parts and so on.

### Approximate Calculation of Friction Torque

In order to be compared with the sliding bearing, the frictional torque of rolling bearings can be calculated according to the bore diameter of the bearings:

$$M = \mu P \frac{d}{2}$$

Where:

M: Frictional torque {kgf.mm}

$\mu$ : frictional factor (Table 1)

P: bearing load N{kgf}

d: nominal bore diameter of the bearing mm

The frictional factor  $\mu$  is greatly influenced by the bearing type, load, rotational speed and lubrication and so on. The reference frictional factor under normal stable rotational conditions is given in Table 1. For sliding bearings, normally  $\mu=0.01-0.02$ , sometimes 0.1-0.2.

Table 1 The frictional factor  $\mu$  for different bearings

Bearing type	Frictional factor $\mu$
Deep-groove ball bearing	<b>0.0010- 0.0015</b>
Angular contact ball bearing	<b>0.0012- 0.0020</b>
Self-aligning ball bearing	<b>0.0008- 0.0012</b>
Cylindrical rolling bearing	
Needle rolling bearings with full complement	<b>0.0025- 0.0035</b>
Caged needle rolling bearing	<b>0.0020- 0.0030</b>
Tapered rolling bearing	<b>0.0017- 0.0025</b>
Spherical rolling bearing	<b>0.0020- 0.0025</b>
Thrust ball bearing	<b>0.0010- 0.0015</b>
Spherical roller thrust bearing	<b>0.0020- 0.0025</b>

### Temperature Rise

Friction loss of bearing almost changes into heat, so the bearing temperature rises. The quantity of heat caused by friction moment can be expressed as the following formula:

$$Q=0.105 \times 10^{-6} M \cdot n$$

Q: Heat Kw

M: Friction moment N.m

n: Bearing rotation speed rpm

The heat produced and outflow heat keep balanced, then the bearing temperature will stay stable. Generally, temperature rises rapidly at the start of operation, but it will become stable when reaches normal condition. The bearing temperature will be different because of different generating heat, heat capacity of bearing boxing, cooling area, lubricating oil amount, environment temperature by the time of arriving stable condition. If it can not be stable and reach the stable condition, then it will be defined as abnormal. Reasons for abnormal temperature rise: too small bearing torque load and clearance, too big prepress, insufficient or sufficient lubricant, foreign matter coming into sealing device and so on.

## Fit of Bearing

### The Purpose of Fit

The purpose of fit is to make the inner ring or the outer ring fixed to the shaft or housing so that no bad circular slide shall happen on the fit surface.

The bad circular slide (called creep deformation) will bring about abnormal heat, scratches on the fit surface (hence making the ground iron power enter into the bearing), vibration and other problems, which cause the insufficient functioning of the bearing.

Therefore, since the bearing rotates with load, normally the rings must have interference fit so that they are fixed to the shaft or the housing.

### Dimensional tolerances and fits of shaft and housing

The dimensional tolerance of the metric shaft and housing bore have been standardized in the GB/T275-93 \*The fits of Rolling Bearings with Shaft and Housing\*. If the dimensional tolerances are available, we can define the fit of the bearing with the shaft or the housing.

The fit relations between the dimensional tolerances of the shaft and housing bore and the bearings with PO class precision degree are given in Figure 1.

### The Selection of Fit

The selection of fit is made according to the following principles.

According to the direction and nature of applied load and which of the two rings rotates, the load carried by each of the rings can be divided into rotational load, static load or indeterminate direction load. The ring carrying rotation load or indeterminate direction load should use

static fit (interference fit), and the ring carrying static load should use transitional fit or dynamic fit (clearance fit).

If the bearing load is big or there is vibrating or shock load, the interference fit should be increased. When using hollow shaft, bearing box with thin wall or light alloy or plastic bearing box, the interference should also be increased.

If high rotation precision is required, the high precision bearing should be used, and the dimension precision of the shaft or bearing box should be increased to avoid too much interference fit. If the interference is too big, the geometric precision of the shaft or bearing box shall affect the geometric shape of the bearing rings, and accordingly damage the bearing rotation precision.

If both inner ring and outer ring of non-separable bearing (such as deep groove ball bearing) adopt static fits, the mounting and dismounting of bearing is very inconvenient. It's better to adopt dynamic fit for inner ring or outer ring.

#### 1) Effects of the load nature

According to its nature, bearing load can be divided into inner ring rotation load, outer ring rotation load and indeterminate direction load..

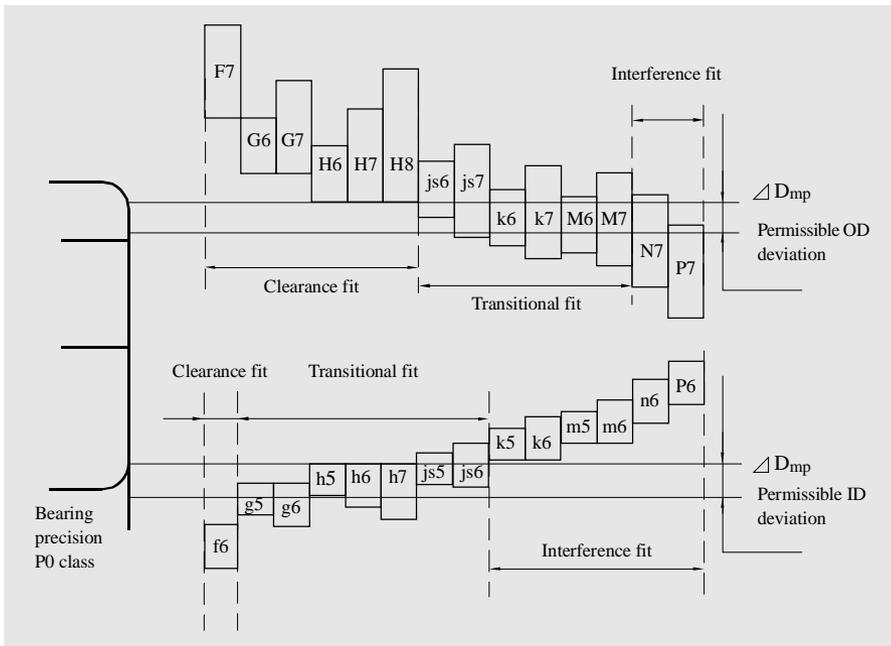


Figure1 Relations between dimension tolerances of shaft and housing bore and fit ( bearings of PO class precision).

Table1 Nature of load and relations with fit

Bearing rotational conditions	Figure example	Nature of load	Fit choice
Inner ring:rotating Outer ring:static Direction of load: fixed	 Static load	I.R. rotating load	I.R.: use static fit (interference fit)
Inner ring:static Outer ring:rotating Direction of load: Rotating simultaneously with outer ring	 Unbalanced load	O.R. static load	O.R.: use dynamic (clearance fit )

Bearing rotational conditions	Figure example	Nature of load	Fit choice
Inner ring: static Outer ring: rotating Direction of load: fixed	 Static load	I.R. static load	I.R. use dynamic fit (clearance fit)
Inner ring: rotating Outer ring : static Direction of load: Rotating simultaneously with inner ring	 Unbalance load	O.R. rotating load	O.R. use static fit (interference fit)

2) Effects of load magnitude

For inner ring with radial load, it is both compressed and expanded in the radial direction, and the circumference tends to increase slightly, therefore the initial interference will decrease.

The amount of decrease can be calculated with the following formula:

$$[ F_r \leq 0.25 C_0 ]$$

$$\Delta d_F = 0.08 \sqrt{\frac{d}{B}} \cdot F_r \times 10^{-3} \dots\dots\dots (1)$$

$$[ F_r > 0.25 C_0 ]$$

$$\Delta d_F = 0.02 \frac{F_r}{B} \times 10^{-3} \dots\dots\dots (2)$$

Where:

- ΔdF: a mount of decrease of the interference, mm
- d: bearing nominal bore diameter, mm
- B: nominal bore width, mm
- Fr: radial load, N {kgf}
- C0: basic static load rating, N{kgf}

Therefore, when the radial load is a heavy one ( exceeding the value of C0 by 25%), the fit must be tighter than that with light load. If there is the shock load, the fit must be even tighter.

3) Effects of the fit surface roughness

When taking the plastic deformation of the fit surface into consideration, the effective interference after fit is influenced by the processing quality of the fit surface. It can be approximately expressed with the following formula:

$$[\text{ground shaft}]$$

$$\Delta d_{\text{eff}} \approx \frac{d}{d+2} \Delta d \dots\dots\dots (3)$$

$$[\text{turned shaft}]$$

$$\Delta d_{\text{eff}} \approx \frac{d}{d+3} \Delta d \dots\dots\dots (4)$$

Where:

- $\Delta_{\text{deff}}$ : effective interference, mm
- $\Delta d$ : apparent interference, mm
- d: bearing nominal inner diameter, mm

#### 4) Effects of temperature

Generally speaking, the bearing temperature in operation is higher than the surrounding temperature, and if the bearing rotates with load, the temperature of the inner ring is higher than that of the shaft, and the heat expansion shall reduce the effective interference.

Now assume the temperature difference between the inside of the bearing and the surrounding temperature of the housing is  $\Delta t$ , we can presume that the temperature difference between the inner ring and the shaft on the fit surface is approximately  $(0.10 \sim 0.15) \Delta t$ .

The reduced amount of interference caused by temperature change can be calculated with the following formula:

$$\Delta d_t = (0.10 \text{ to } 0.15) \Delta t \cdot \alpha \cdot d$$

$$\approx 0.0015 \Delta t \cdot d \times 10^{-3} \dots \dots (5)$$

Where:

- $\Delta d_t$ : reduced amount of the interference caused by the temperature difference, mm
- $\Delta t$ : temperature difference between the inside of the bearing and the surrounding housing, °C
- a: linear expansion factor of bearing steel,  $(12.5 \times 10^{-6}) 1/^\circ\text{C}$
- d: bearing nominal bore diameter, mm

Therefore, when the temperature of the bearing is higher than that of the shaft, the fit must be very tight. On the other hand, the interference between the outer ring and housing may increase due to the temperature difference or linear expansion factor difference. Hence it must be noted when considering using the slide in the fit surface between the outer ring and the housing to adapt to the expansion.

#### 5) The maximum stress inside the bearing caused by the fit

When mounting the bearing with interference fit, sometimes the rings may expand or contract and then bring about stress.

If the stress is too big, the rings sometimes may break, to which attention must be paid.

The maximum stress inside the bearing caused by the fit can be calculated with the formula in Table2. As the reference value, it is safe to let the maximum interference not exceed 1/1000 of the shaft radius, or let the maximum stress should not exceed 120MPa {12kgf/mm<sup>2</sup>}.

#### 6) Others

When a much higher accuracy is required, the precision level of the shaft and housing should be increased. Compared with shaft, it is more difficult to process the housing and the precision level is low. Therefore, the loosened fit between the shaft and the housing is recommended.

When using hollow shaft or thin wall-thickness, the fit must be tighter than normal.

When using two half housings, the fit with the outer ring must be loosened. For housing of cast aluminum or light alloy, the fit must be tighter than normal.

Table2 the maximum stress inside the bearing caused by fit

Shaft and inner ring	
(hollow shaft)	$s = \frac{E}{2} \cdot \frac{\Delta_{\text{deff}}}{d} \cdot \frac{\left(1 - \frac{d_0^2}{d^2}\right) \left(1 + \frac{d^2}{D_i^2}\right)}{\left(1 - \frac{d_0^2}{D_i^2}\right)}$
(solid shaft)	$s = \frac{E}{2} \cdot \frac{\Delta_{\text{deff}}}{d} \cdot \left(1 + \frac{d^2}{D_i^2}\right)$
Housing bore and outer ring	
( $D_h \approx \infty$ )	$s = E \cdot \frac{\Delta_{\text{Deff}}}{D} \cdot \frac{\left(1 - \frac{D^2}{D_h^2}\right)}{\left(1 - \frac{D_e^2}{D_h^2}\right)}$
( $D_h = \infty$ )	$s = E \cdot \frac{\Delta_{\text{Deff}}}{D}$

- s: maximum stress, MPa {kgf/mm<sup>2</sup>}
- d: nominal bore diameter (shaft diameter), mm

- Di: inner ring raceway diameter, mm
- Ball bearing .....  $D_i = 0.2(D + 4d)$
- Rolling bearing .....  $D_i = 0.25(D + 3d)$

$\Delta_{\text{deff}}$ : effective interference of inner ring, mm

- do: hollow shaft radius, mm
- De: outer ring raceway diameter, mm
- Ball bearing .....  $D_e = 0.2(4D + d)$
- Rolling bearing .....  $D_e = 0.25(3D + d)$

D: bearing nominal outer diameter (housing bore diameter), mm

$\Delta_{\text{Deff}}$ : effective interference of outer ring, mm

- Dh: housing outer diameter, mm
- E: modulus of elasticity  $2.08 \times 10^5$  MPa {21200 kgf/mm<sup>2</sup>}

## Lubrication

Lubrication has important effects on the functions of the bearing. Whether the lubricant and the method are suitable or not shall influence the bearing life. That is to say, the lubrication is a necessary condition to assure the normal operation of bearing and the lubrication plays an important role in improving load-carry capability and service life of bearing.

### The Purpose of Lubrication

The purpose of bearing lubrication is to form a thin grease film on rolling or sliding surfaces in order to prevent the direct contact with the metals.

### The Effect of Lubrication

Reduce the friction of metals and slow down the wear.

The grease film formed expands the touching area and reduces the contacting stress.

Assure the rolling bearing can work normally under a high-frequency contact stress for a long time and elongates the bearing fatigue life.

Take away the heat generated by friction and reduce the temperature of bearing working surface in order to prevent burns.

Prevent the bearing from rust, dust and corrosion.

### Methods of Lubrication

The lubricating methods of rolling bearing include oil lubrication and grease lubrication.

### Oil Lubrication

Oil lubrication is applied to high-speed and

heat-resistant bearings and is effective for reducing vibration and lowering noise.

Oil lubrication has the following methods:

## 1). Oil drip lubrication

Oil drip lubrication can lubricate the bearing by dripping oil through the orifice of oil cup. The orifice of oil cup can be adjusted according to the magnitude of oil.

The advantage of lubrication method is the simple configuration and easy to use. But the disadvantage is that viscosity degree of oil can not be too high. Or it can not go through smoothly and influence the lubrication effect. So it is usually applied to rolling bearings with low speed and light load.

## 2). Oil bath lubrication

Oil bath lubrication can also be called soak oil lubrication that a part of bearing is dipped into the lubricant and make sure that every roller can be dipped into the lubricant when the bearing is working. Then the lubricant with rollers can go around other working parts of bearing. Considering the churning waste and temperature rise, in order to slow down the aging speed of lubrication, oil bath lubrication should not be adopted for the bearings with high rotation speed.

## 3) Splash lubrication

Splash lubrication is often adopted when rolling bearing works in closed gearing. It splashes the lubricant by using rotating parts, such as gear, swing oil plate and so on. The lubricant scatters on the bearing or flow into inside of rolling bearing through a designed oil groove along the box wall to lubricate rolling bearing. The used lubricant can mass again in the box for recycling. Since splash lubrication doesn't need any other accessorial equipment, it is

normally adopted by the gearing with simple and compact configuration. But the following three points should be paid more attention when using splash lubrication:

(1) The upside surface of the lubricant should not be too high, or the wastage caused by churning oil will be overmuch. And it can also cause granule abrasion because of the sediment such as grinding scraps taken from oil pool to bearing part when churning oil.

(2) The lubricant in the box should be often kept clean. Magnetism adsorber should be used in the oil pool to clear away grinding scraps and foreign matters for reducing granule abrasion.

(3) When designing the configuration, an oil trough for storing and a throttle orifice towards bearing could be set up against box wall to make bearing in the similar situation where they are oil bath lubricated and dripping oil lubricated for supplying lubricant and preventing from the lack of oil.

## 4) Oil cycling lubrication

Oil cycling lubrication is a way of actively lubricating for the parts of rolling bearing. It pumps the lubricant from oil box by a lift pump and transmits the lubricant into the rolling bearing supporting through an oil pipe and oil bore. Then the lubricant returns to the oil box through the orifice of bearing housing for reusing after being cooled and filtrated. Therefore, this method of lubrication can eliminate much more heat and simultaneously expel friction heat effectively. So it is applied to the bearing supporting with overload and high-speed rotation.

## 5) Oil jet lubrication

Oil jet lubrication is a kind of oil circulating

## 6). Oil mist lubrication

Oil mist lubrication is a kind of micro-lubricating. It meets the lubricating demand of rolling bearing with a spot of lubricant. Oil mist lubrication is to lubricate bearing with the oil mist that converted from lubricating oil in the oil mist generator. Actually, rolling bearing still keep the status of sparse lubricating condition since oil mist coagulate into oil droppings on the working surface of rolling bearing. To avoid the overmuch of oil supplying and increase of rolling bearing's working temperature caused by the augment of friction inside the oil, oil mist lubrication is normally adopted when the linear velocity of roller is quite high. Generally, the stress of oil mist is around 0.05~0.1bar. But the following two points should be paid much attention when adopt this lubrication method:

(1) The viscosity degree of lubricant should not exceed 340mm<sup>2</sup>/s (40°C) because exorbitant viscosity degree can not bring the effect of atomization.

(2) The oil mist after lubricating may spread with air partially and result in environment pollution. The oil mist should be collected by an oil-gas separator if necessary or eliminated by aerator.

## 7) Oil air lubrication

Use a piston quantitative distributor to transmit little oil to the constringent airflow inside the pipe at regular intervals and form a continuous flowing of oil against the wall of the pipe for supplying to bearing. The oil won't aging because of the new lubricant coming continuously.

Compressing the air can prevent the external impurities from breaking into the inside of bearing easily.

The little oil supplying can reduce the pollution to surrounding environment. Oil air lubrication use less oil than oil mist lubrication and has better stability, small friction moment, slowly temperature increasing. It is especially applied to high speed bearing.

## Grease Lubrication

Grease lubrication put inside the bearing can last a comparatively long time without replenishment and the sealing device is very simple. Therefore, it is extensively applied.

There are two methods for grease lubrication: one is to put the grease inside the sealed bearings in advance. The other is to fill the certain amount of grease inside the housing and refill it or change the grease inside at intervals.

Besides, for machines with several bearings requiring lubrication, the method of centralized greasing through pipes connecting with the places to be lubricated is adopted.

The effect of grease lubrication is to put the grease onto every motional surface of rolling bearing directly. But when lubricating the raceway of rolling bearing and sliding surface, the principles below must be followed:

(1) To lubricate bearings adequately, the grease should impenetrate to the working surface and the interspace of bearing.

(2) Some of grease should be remained on the working surface of rolling bearing and last for a period of time. But overmuch loss of grease by flowing away should be prevented.

(3) The flowing direction of inputting and venting of grease should be according to the seal for it is propitious to the venting of contamination.

(4) Reduce the amount of grease at full steam

when making sure well lubricated.

(5) Set up an exit hole at the end of flowing direction of grease in order to let the new grease can jostle the old one injected into the room and making sure the bearings are well lubricated.

## The Selection Rules of Oil Lubrication

From the invalidation instance of oil lubricated rolling bearing, we can see most of invalidations are caused by the low viscosity degree of lubricant. The lower viscosity degree of lubricant is, the smaller carrying capacity of oil film owns and the easier oil film breaks, when the metal material connect each other directly and doing relative motions inside the rolling bearing and leading the bearing life is shorted for the increase of friction and abrasion or the burn and rupture accident occurs. But if the viscosity degree is overmuch, it can cause the increase of friction. So the quantity of heat increases when churning the lubricant, that is to say, the consumed energy of the system will increase. On the other hand, for working under the condition of high-speed, high load and high temperature, the rolling bearing may have special demand of antirust, antioxidant, wearability and the increase of lubricant adsorbability. Therefore, for selecting lubricant, it is mainly to ensure the viscosity degree and additive kind or different lubricant with some additive.

The following are general principles for selecting lubricant:

### (1) Operating temperature

Operating temperature influences change of lubricant's viscosity and lubricating effect. So, when the operating temperature is lower, the

lower viscosity degree of lubricant should be selected; when the operating temperature is higher, the higher viscosity degree of lubricant or the lubricant with proper additive should be selected. For the different working temperatures, the viscosity degree of selected lubricant should varies synchronously. For example, much lower lubricant viscosity should be selected when lubricating bearings in north area or winter than in south area or summer. When the operating temperature varies frequently, the lubricant with excellent viscosity temperature quality should be selected. Namely, the viscosity degree of lubricant doesn't change a lot when the operating temperature ascending or descending to ensure that the thickness of oil film is controlled in a certain range steadily.

### (2) Motion speed

The higher rotation speed, the lower viscosity of lubricating oil should be selected to avoid moving resistance and more heat generated. On the contrary, under the situation of the lower rotation speed, using the higher viscosity will be beneficial to improve the ability of load for bearings.

### (3) Nature of the motion

In motion, there are impact, vibration, frequent changes of load ,speed and starting. Stop motion, rolling back frequently and intercourse or intermittence moving, they are not beneficial to form the oil film. Therefore, the lubricating oil with high viscosity should be adopted. Sometimes, would rather adopt lubricating grease, even the solid lubricating to make sure the reliable lubrication.

### (4) Working load

The bigger load of rolling bearings carries, the higher viscosity of the lubricant's viscosity

should be selected, the better oiliness and extreme-pressure property of lubricating oil should be selected as well, to avoid squeezing the lubricating oil from the friction pair, or producing the direct contact of metal.

### (5) Structure characteristics

The smaller rolling bearing's radial clearance is, the higher friction surface's processing precision is, the lower the viscosity of oil lubrication will be.

### (6) Environment condition

When the bearing works under the condition of humid , corrosive gas, lower temperature, dust, intense radiation, the lubricating oil is easily to be polluted. So the lubricating oil which has feature of water resistance, anti-corrosion, cold-resistant, anti-radiate. When the circumstance is water pollution, latex spray, humid air or heavy dust, choose lubricating grease, generally not suitable for lubricating oil .

### (7) Bearing precision

When the friction surface is crudity, generally, the high viscosity of oil lubrication should be selected so that it can carry partial relative high pressure caused by bad contact, but when the friction surface precision is high, the low viscosity of lubricant should be selected to reduce the unnecessary waste of energy loss and temperature rise.

### (8) Bearing hardness

When the hardness of bearing motion friction surface is low, the high viscosity degree of lubricant should be selected and the amount of oil should be rich. Contrarily, the viscosity degree of lubricant could be reduced.

## The Selection Rules of Grease Lubrication

Grease is made of thickener, additive and base oil. Base oil takes up about 70-95%, thickening agent takes about 30-50% and additive only in tiny percentage.

The method of choosing grease and oil are the same. It is mainly on the basis of bearing types and working conditions, for example the circumstance humidity, working temperature, speed parameter dmn, magnitude of load and the method of grease lubrication. Meanwhile, we should consider about some points below:

1) The dropping point of the grease should be 20-30°C higher than the working temperature to assure the lubricating effect.

2) Lubricating grease is not appropriate for circulation lube, because the grease flowability is bad, frictional resistance is big, mechanical efficiency is lower, heat conductivity coefficient is small . When the grease is used as dry oil for the concentrating lubrication, the cone penetration should be above 300 (1/10mm).

3) For the grease is not sensitive with normal temperature, and suitable for the different loads and high rotation speed, so mostly the grease are used in machine which is with high different temperatures and speed or with reverse and intermission movement. And they can also be used in the agriculture, architecture, mine field machine and so on.

4) Grease put inside the bearings is not easy to lose or be extruded, and needn't to be changed regularly. For these advantages they are easy to seal and they can seal themselves. The grease is mostly suitable for some special places which are better not to put in oil regularly, install complicated seal and can't be contaminated by the grease as well as high dust environment.

The general characteristics of grease normally used

Appellation	Brand No.	Titration temperature °C not lower than	Cone penetration	Operating temperature range °C	Characteristic and primary purpose
General lithium radicle grease	1	170	310~340	-20~120	Having anti-water and mechanical security. Normally used in the rolling and sliding part of machinery equipment. Grease is often adopted when lubricating rolling bearings.
	2	175	265~295		
	3	180	220~250		
Electrode tension lithium grease	0	170	355~385	-20~120	Having well mechanical security, anti-water, anti-permeating, electrode tension, extreme pressure antiwear property, the pumping capability. Normally used in the lubrication of heavy load machinery equipment, gear and bearings.
	1		316~340		
	2		265~295		
Calcium radicle grease	1	80	310~340	Temperatu<55	Often used in the bearing lubrication with small load and self-supporting lubricating. Also pint-sized machine in the lower temperature area.
	2	85	265~295		Be applied to medium-size and print-sized rolling bearing and the friction part of small load, high-speed machine in equipment with the temperature within 55°C.
	3	90	220~250		Medium motor rolling bearings, motor and friction part of medium load and medium rotating speed machine with the temperature below 60°C.

Appellation	Brand No.	Titration temperature °C not lower than	Cone penetration	Operating temperature range °C	Characteristic and primary purpose
Calcium radicle grease	4	95	175~205	Temperatu<55	Adopted by automotive water pump bearing, heavy load automatic machine bearing and other heavy load, low-speed machinery with the temperature below 60°C.
Calcium radicle grease	ZGN-1	120	250~290	80~100	Dissolving-resistant, water-resistant, with temperature 80 ~ 100°C (can not be used under low temperature). Railway engine, train, small size motor and dynamo as well as other high-temperature bearings.
	ZGN-2	135	200~240		

## The Application of Bearing Precautions For Use

Compared with normal mechanical parts, rolling bearings have high precision levels and attention must be paid to their applications:

- 1) Keep the bearing and its surrounding environment clean.
- 2) Apply the bearings carefully. Carelessness may cause strong shock to the bearing and may lead to scratches and breaks to the bearing.
- 3) Use appropriate tools.
- 4) Pay attention to preventing from rusting. The bearings should not be used in moist places. Gloves should be worn to prevent the sweat drops adhere to the bearing.
- 5) The operators must know bearings well.
- 6) Application instructions must be formulated for correct usage of the bearings.

- The bearing preservation
  - The washing of the bearing and surroundings
- Inspection on the mounting dimensions and the processing quality
- Mounting operation
- Inspection after mounting
- Dismounting operation
- Maintenance (regular inspection)
- Replenishment of lubricate

## The Storage of Bearing

The bearings are painted with rust-preventive oil and wrapped up with rust-preventive paper. The quality of the bearing can be ensured when the packaging is kept in good condition. It is recommended that the bearings are kept under air moist of 65% and in temperature 20°C and on shelves of 30cm above the ground

for long time storage. Besides, the storage should avoid direct sunshine and touching cold walls.

For the bearings with seals or shields, the characteristics of grease will be degraded after a long time storage. The bearings should be protected free of pollution and corrosion after they are taken out of original package. The large size bearings should be placed horizontally and the whole side face of bearings shall be supported. If the bearings have a small thickness and are placed vertically, the dead weight of rings and rolling elements shall result in permanent bearing deformation.

## The Mounting of Bearing

### 1. Preparation for the bearings

#### 1.1 The ambient of bearing mounting

The mounting of bearing shall be done in dry and dust free room as possible and mounting work also shall be away from the equipments with metalworking or generating metal debris and dust. When the mounting must be done without any protections (large size bearings often experience this situation), proper measures must be taken to prevent the bearings from dust and humid air until the mounting is finished.

#### 1.2 Preparation for the bearings

Do not open the packaging of the bearing until mounting operation since the bearing has received rust-prevention handling and been properly packaged. In addition, the lubricant applied on the bearing has good lubricating property. For bearings of general applications or bearings filled with lubricating grease, there is no need of washing before using the bearings. But for bearings applied to instruments or

rotating at high speed, washing with cleaning oil should be used to rid the bearings of the rust-preventive oil. In this case, the bearings may easily become rusty, therefore they should not be kept for a long time.

#### 1.3 The preparation for mounting tools

The mounting tools should be made from wood or light metal and the materials, which can generate chips, shall be avoided to use. The mounting tools shall be kept clean.

#### 1.4 The inspections on the shaft and housing

Wash the shaft and the housing to ensure that there are no burrs or scratches from machining. In no way should there be grinding agents (SiC, Al<sub>2</sub>O<sub>3</sub> and so on), foundry sand and smear metal.

Then check if the dimensions, shapes and processing quality of the shaft and housing are in conformity with the drawings.

As shown in Figure 1 and 2, measuring should be done at several places. Also it is necessary to inspect the dimensions of the fillet and the verticality of the abutment. Before mounting, lubricate the qualified shaft and housing on all the fit surfaces.

Figure1 The measuring position of the shaft diameter

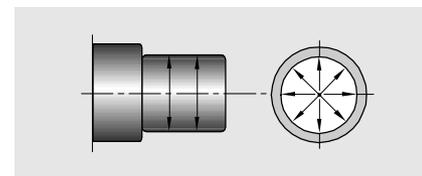
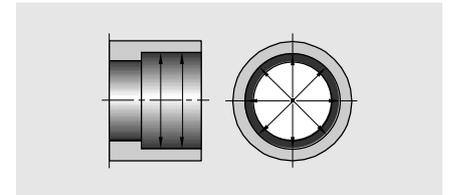
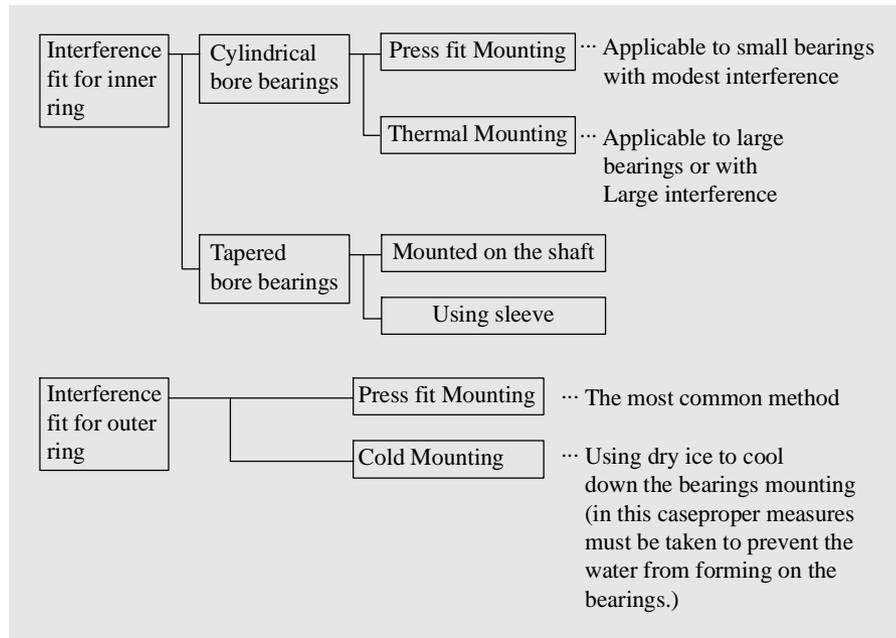


Figure 2 The measuring position of housing bore diameter



## 2. Classification of bearing mounting method

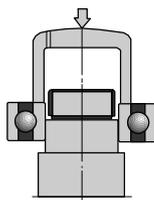
The mounting methods vary with the bearing types and fit conditions. Since in most cases it is the shaft that rotates, the inner ring and outer ring can use interference fit and clearance fit respectively. When the outer ring rotates, the interference fit should be used for it. The mounting methods can be divided into the following types when using interference fit, the details of which are shown in the following Table.



### 3. The mounting of cylindrical bore bearing

#### 3.1 Press fit mounting

Hydraulic press is normally used, sometimes adopt nuts and screws. Hammers can also be used if absolutely necessary.

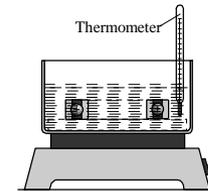


When inner ring of bearing is interference fit and need to be mounted on shaft, the pressure shall be applied on inner ring; When outer

ring of bearing is interference fit and need to be mounted in housing, the pressure shall be applied on outer ring. When both inner ring and outer ring are interference fit, a shim plate must be used to make sure pressure can be applied on both inner ring and outer ring simultaneously.

#### 3.2 Thermal mounting

This method heats the bearings to make it expand and then mount the bearing on the shaft. It can prevent the bearing from being affected by unnecessary external forces and finish the mounting within very short time. The heating methods mainly are oil bath and induction.



Heating by oil bath

The advantages of electric induction heating:

1. Clear, no pollution
2. Timing, constant temperature
3. Easy operation

When bearing is heated to the expected temperature (below 120°C), take it out and then mount it on the shaft quickly. Bearing will shrink along with cooling. Sometimes, the gap will occur between shaft shoulder and bearing end face, therefore the bearing should be pushed by tools towards shaft shoulder.

Due to the pre-lubricating grease or seal material has limitation with temperature, the heating temperature of the shielded or sealed bearing can not surpass 80\* and also such bearings can not be heated by oil bath. Make sure temperature is distributed uniformly when heating the bearings and no overheated positions.

#### 4. The mounting of tapered bore bearing

Most of the tapered bore bearings are mounted with interference fit of inner ring. Tapered bore bearing can be directly mounted to tapered shaft or to cylindrical shaft through adapter sleeve and withdrawal sleeve.

Interference degree is defined by checking clearance decreased volume or the axial displacement of the inner ring on tapered shaft. On certain circumstances, it can also be defined by testing lock angle of the locknut or the expansion volume of inner ring.

As for the tapered bore bearing, when the inner ring is pressed on the tapered shaft, adapter sleeve or withdrawal sleeve, interference degree will be increased and the radial clearance will be decreased. The interference degree can be defined through checking the decreased volume.

#### 4.1 Measure the decreased clearance volume

The measure method of using feeler gauge to check the radial clearance before and after mounting is only suitable for medium size and the extra large size bearing. The measured clearance must be at the position between the unloaded rollers and the raceway of outer ring. Before measuring, running the outer ring for several revolutions, and make sure the central lines of the outer ring and roller group are overlapped. In the first measure, feeler gauge should have a measuring value lower than the minimum value of the clearance, and then choose a thicker feeler gauge to measure the clearance for several times till feeler gauge meets resistance in the following situation when being moved.

Before mounting——measuring place is between outer ring and the highest roller;

After mounting——measuring place is between inner ring (outer ring) and the lowest roller, according to different cages.

#### 5. The mounting of outer ring

When mounting the outer ring to bearing box with interference fit, for the small size bearing, the outer ring can be pressed in normal temperature. When interference is big, the outer ring can be pressed through heating bearing box or cooling outer ring. When applying the dry ice or other refrigerant, the moisture in the air will agglomerate on the bearing, it must take the anti-rust measures.

## The Dismounting of Bearing

Dismounting of bearing is necessary for purposes of regular check and replacement of parts. Normally, the bearing shall be further used, as well as the shaft and bearing box. Therefore, dismounting must be considered during design in order not to damage bearing, shaft, bearing box or other parts. Tools for dismounting must be properly prepared. When dismounting the rings with static fit, the withdrawal force can only be applied to the said ring and should not work on the rings through rolling elements.

### The dismounting tools of bearing

The most proper dismounting tools for bearing are press machine. When it is applied, it is necessary to check if the axial lines of lift part of press machine and the dismantled bearing are perpendicular with each other. In addition, there are some other simple manual dismounting tools for bearings and they are also useful and convenient.

### The dismounting method of cylindrical bore bearing

As for the non-separable bearing, it should be dismantled firstly from the looser fit position (it is usual for the fit between outer ring and housing bore diameter), then pressed it out from the tight fit position by press machine. Provided the dismantled bearings would be used once again, it is not allowed to pass the dismounting force through rolling elements. Otherwise the rolling elements and raceway of ring will be damaged.

### The dismounting of tapered bore bearing

The medium size and small size bearings mounted on the tapered shaft neck can be

easily dismantled through pulling the inner ring with normal a puller. If applying the automatical aligning puller, damage on the shaft neck can be avoided when pulling out the bearing.

The bearings dismantled from the tapered shaft neck become loose in short time. Therefore, certain equipment should be added to prevent the bearings dropping from the shaft.

It is a simple and practical method to dismantle the large size bearings on the adapter sleeve by the hydraulic nut, but the bearing should be leaned against a supporting ring. Filling oil is a simpler way to dismantle, but the adapter sleeve must have oil raceway and oil slot. When dismantling the bearings on the withdrawal sleeve, it is a must to dismantle some axial lock equipments firstly, such as locknut and end gap, etc. As for the medium size and small size bearings, they can be dismantled by locknut, hook type wrench or punch wrench.

## The Maintenance of Bearing

Regular maintenance (regular check) must be carried out to ensure the play of the functions within a long time period.

Regular check is very important to improve the productivity and economy by finding the trouble or problem before such occurrence.

### Washing

Make appearance records of the bearings by photo or other methods before dismantling and check the bearings.

In addition, ensure the amount of lubricant left inside the bearing and analyze the lubricant by sampling before washing the bearing.

The bearing can be washed roughly or carefully, and a metal net or rack can be used in the bottom of container.

For rough washing, use a brush in the oil to clean the lubricant or any adhesive away. Rotating the bearing at this moment may damage the bearing surface due to the foreign matter inside.

For careful washing, rotate the bearing in the oil slowly and carefully.

The normally used cleaning agent is of neural nature, without water, diesel oil or kerosene. Sometimes lukewarm alkali liquid is used upon necessity.

Filtering of the cleaning agent is required to keep clean no matter which agent is used. Paint immediately the rust-preventing oil or grease on the bearing after washing.

### Check and make judgment

In order to judge whether the dismantled bearing can be reused or not, the dimensional precision, rotational precision, internal clearance should be especially checked, as well as the interference fit surface, raceway surface, rolling surface, cage and seals and so on. Concerning the results of such checks, please consult the bearing specialist for judgement.

The criteria for judgement vary with the mechanical functions and importance and the regularities of the checks. Replacement of the bearing must be done in case of the following damages:

There are cracks or defects on the bearing parts.

There are peelings-off from the raceways or the rolling surface.

## Identification of Bearing Problems

It is important for improvement in productivity and economy to identify or predict if there are any problems or troubles inside the bearing without dismantling it for check purposes.

The main identification methods are as below:

### 1) Identification through sound

Rich experience is required to identify the bearing problems or troubles by listening to the sound of the bearing. Much training in this respect is entailed to tell the sound of the bearing or that of other parts. It is recommended that a special worker should be responsible for this job. The sound of the bearings can be heard clearly when putting a stethoscope or the rod on the housing.

### 2) Identification through working temperature

This method uses comparisons, and is applied only in cases without big changes when the bearing is rotating. Therefore, continuous records of the temperature must be kept. The temperature not only increases but also presents irregular changes in case of trouble.

It is preferred to use these two methods together.

### 3) Identification through the status of the lubricant

Identify the trouble by taking samples of the lubricant and analyzing the dirty level and whether there is any foreign matter or metal particles inside. This method is especially effective for bearings that can not be approached for inspection or the large bearings.

## The Damages and Solutions of Bearing

There is no method to view directly when the bearing is operating, but it can be known abnormity by the status of noise, vibration, temperature and lubricant. Typical bearing injury examples are listed in following table:

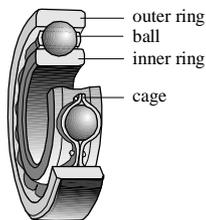
Item	Appearance	Possible reason	Solution
Peeling off	Peeling off and deformation of the rotational surface	Load too heavy or improper applications Mal-mounting Poor precision of the shaft or bearing box Clearance too small Intrusion of foreign matters Rusting Hardness decrease caused by abnormal high temperature	Re-consider the application conditions Consider other bearing specifications Re-consider the clearance Check the processing precision of the shaft and bearing box Consider the surrounding design Check the mounting method Check the lubricant and lubricating method
Burns	Overheat color varying, then burning, leading to failure to rotate	Clearance too small (including clearance for the deforming part) Insufficient lubrication or inappropriate lubricant Load too heavy (pre-load too heavy) Skewing rollers	Choose proper clearance (increasing clearance) Check lubricant type and ensuring amount Check application conditions Avoid positioning error Check surrounding design (including heat to bearing) Improve the mounting method
Cracks	Partial breach and even cracks	Shock load too heavy Interference too big Big peeling off and frictional cracks Poor precision of the mounting side (corner circle too big) Frictional cracks Mal-applications (using copper hammer, intrusion of big foreign matter)	Check the application conditions Set proper interference and check material quality Improve mounting and application method Prevent frictional cracks (check lubricants) Check bearing surrounding design

Item	Appearance	Possible reason	Solution
Cage damage	Loosening or broken rivet Broken cage	Torque load too big High speed rotation or speed changing too frequently Poor lubrication Intrusion of foreign matter Vibration too big Bad mounting (mounting in learning conditions) Abnormal increase in temperature (resin cage)	Check application conditions Check lubrication conditions Re-consider choice of cage Pay attention to application Consider rigidity of shaft and bearing box
Scratches	Rough surface with small deposit Scratches between the flanges of rings and the side surfaces of the rollers	Poor lubrication Intrusion of foreign matter Skewing rollers caused by learning Axial load too big leading to no lubricant on flange surface Roughness of the surface too big Big sliding of the rolling elements	Re-consider lubricant and lubricating method Check application method Set proper pre-load Reinforce the sealing function Use bearings correctly
Rusting corrosion	Rusting on all or part of the surface Rust on rolling elements in pitch shape	Poor maintenance Improper packaging Insufficient rust-preventive Intrusion of moist acid liquid Taking the bearing by hands	Maintenance to prevent rusting Reinforcing the sealing function Check the lubricant regularly Pay attention to bearing application
Corrosion	Red corroded particles in the fit surface	Insufficient amount of interference Small bearing oscillating angle Insufficient lubrication (or without lubrication) Not stable load Vibration in the transit	Check the interference and the condition of the lubricant Separable packing of inner rings and outer rings when in transit, pre-load shall prevail if the bearings are un-separable Re-consider choice of lubricant Re-consider choice of bearings

Item	Appearance	Possible reason	Solution
Wear	Surface worn, leading to dimension changes with scratches and traces	Foreign matters in the lubricant Poor lubrication Rollers skewing	Check lubricant and lubrication method Reinforce sealing function Prevent positioning error
Electric corrosion	Crater-like pits on the rolling surface and possible development of corrugation shape	Electrical current in the rolling surface	Use current by-pass value Adopt insulation to avoid current passing through inside of the bearing
Dent and bruise	Intrusion of solid foreign matter or pits in the surface caused by shock or scratches from mounting	Solid foreign matter intrusion Peels inside the bearing Shock from mal-mounting Peeling off Mounting in learning conditions	Improve mounting and application methods Prevent foreign matters from intruding Check other parts if caused by metal pieces
Creep deformation	Slippery ID surface and OD surface leading to mirror surface and sometimes blocking	Insufficient interference at the fit surface Sleeve not fastened enough Abnormal increase in temperature Load too heavy	Re-consider the interference amount Consider the application conditions Check precision of shaft and bearing box

## Product Characteristics

Deep groove ball bearing consists of four basic parts, which are inner raceway (inner ring), outer raceway (outer ring), steel balls and cage. With normal rotation, inner raceway, outer raceway and steel balls accommodate the load while the cage plays a role in separating the balls and keeping stable. Single-row deep groove ball bearing has a simple structure, non-split inner ring and outer ring and easy to be used so it is widely used bearing in machinery industry such as precision meter, low noise electric motor, automobile, motorcycle, woodworker, transmission shaft of textile machinery, mining machinery, electromechanical equipments, plastic machinery, office equipments, medical equipments, fitness equipments, national defense industry, aeronautic industry, aerospace industry, excise equipments and other general machinery. Single-row deep groove ball bearing is mainly used for accommodating radial load and certain axial load. When this bearing is given a larger radial clearance, this bearing will have a feature as radial thrust bearing to carry larger axial load and also can limit the axial movement in two directions. Different clearances allow a relative misalignment of inner ring and outer ring ranging from 8' to 16'.



(Deep groove ball bearing)

## Product Category

ZWZ manufactures following categories of Deep groove ball bearing currently:

- Single-row deep groove ball bearing
- Single-row deep groove ball bearing with shield(s)
- Single-row deep groove ball bearing with seal(s)
- Single-row deep groove ball bearing with snap groove or snap ring on outer ring

Single-row deep groove ball bearing is used for the applications without special requirements for mounting, sealing and interface.

Single-row deep groove ball bearing with shield(s) is used for the applications with difficulties in lubricating and checking lubrication or special situations. There is gap between shield(s) and inner ring. Single-row deep groove ball bearing with two shields has been filled with lubricant when manufacturing so it is unnecessary to wash and fill lubricant before mounting. It is also unnecessary to add lubricant within lubricating period during operating.

Single-row deep groove ball bearing with seal(s) has a seal or seals with steel frame. The seal is contact type and has a more superior waterproof property than Single-row deep groove ball bearing with shield(s). However, the rotational speed of this bearing is lower than Single-row deep groove ball bearing with shield(s) due to the larger friction force. Single-row deep groove ball bearing with snap groove or snap ring on outer ring simplifies the mounting in housing as a result of positioning with snap ring in axial direction.

## Dimension Range

The basic dimensions of Deep groove ball bearing manufactured by ZWZ are listed in dimension table.

Dimension range of bore diameter:

10mm - 1320mm

Dimension range of outer diameter:

30mm - 1600mm

Dimension range of overall width:

9mm - 300mm

## Tolerance

The standard tolerance of Deep groove ball bearing manufactured by ZWZ is Class normal, which conforms to GB307.1. Please refer to tolerances listed in the table of preface pages.

## Radial Clearance

The standard internal clearances of Deep groove ball bearing manufactured by ZWZ are C2, normal (C0), C3, C4 and C5, which conforms to GB4604. Please refer to radial clearances listed in the table of preface pages. The values are available for the bearings before mounting or without load.

The bearings with internal clearance larger or lower than standard values also can be developed.

X, Y factors please see following table:

Fa/Co	Normal					C3			C4						
	Fa/Fr ≤ e		Fa/Fr > e		e	Fa/Fr ≤ e		Fa/Fr > e	e		Fa/Fr ≤ e		Fa/Fr > e	e	
	X	Y	X	Y		X	Y	X	Y	X	Y	X	Y		
0.025	1	0	0.56	2.0	0.22	1	0	0.46	1.74	0.31	1	0	0.44	1.42	0.39
0.04	1	0	0.56	1.8	0.24	1	0	0.46	1.61	0.33	1	0	0.44	1.36	0.41
0.07	1	0	0.56	1.6	0.27	1	0	0.46	1.46	0.36	1	0	0.44	1.27	0.44
0.13	1	0	0.56	1.4	0.31	1	0	0.46	1.30	0.41	1	0	0.44	1.17	0.46
0.25	1	0	0.56	1.2	0.37	1	0	0.46	1.14	0.47	1	0	0.44	1.05	0.53
0.5	1	0	0.56	1.0	0.44	1	0	0.46	1.00	0.54	1	0	0.44	1.00	0.56

Dynamic Equivalent Load:

$$P_0 = Fr \text{ [kN]} \quad Fa/Fr \leq 0.8$$

$$P_0 = 0.6Fr + 0.5Fa \text{ [kN]} \quad Fa/Fr > 0.8$$

## Cage

Deep groove ball bearing has stamped steel cage or solid brass cage. When outer diameter is lower than 400mm, stamped steel cage is adopted without suffix after basic bearing number. When outer diameter is larger than 400mm, solid brass cage is adopted without suffix after basic bearing number.

## Allowable Angle Error

Deep groove ball bearing allows different relative misalignments of inner ring with outer ring by radial clearance as follows:

Radial clearance	Allowable angle error
Normal	8'
C3	12'
C4	16'

## Dynamic Equivalent Load:

$$P = XFr + YFa \text{ [kN]}$$

In the formula:

Fr: Radial load [kN]

Fa: Axial load [kN]

## Supplement Code

The definition of suffix code for deep groove ball bearing as follows:

- CN Normal group radial clearance, normally only for combine with following numbers to express relative narrow or the range of deviate.
- H The range of narrow clearance, equals to the upper half range of original clearance.
- L The range of narrow clearance, equals to the lower half range of original clearance.
- P The range of deviated clearance, equals to the upper half range of original clearance and the lower half of next group clearance.

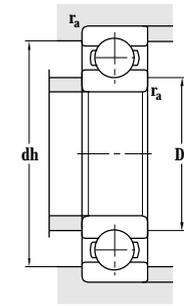
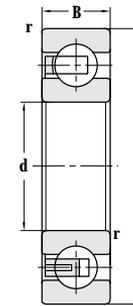
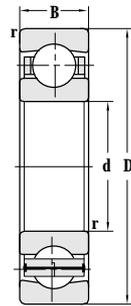
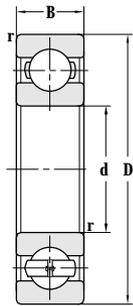
The letters above can also applicable to combine with following clearance group to respective meanings: C2,C3,C4 & C5, for example: C2H

- C2 Radial clearance smaller than normal group.
- C3 Radial clearance larger than normal group
- C4 Radial clearance larger than C3
- C5 Radial clearance larger than C4
- DB Two sets of single-row deep groove ball bearings with back to back arrangement
- DF Two sets of single-row deep groove ball bearings with face to face arrangement
- DT Two sets of single-row deep groove ball bearings with tandem arrangement
- E Internal design changed, enhanced structure
- J Pressed steel sheet cage
- M Brass solid cage, steel ball guided. The different design and material is identified by adding numbers after the letter M, such as M2
- MA Brass solid cage, outer ring guided.
- MB Brass solid cage, inner ring guided
- MT33 MT33 Lithium base grease. NLGI viscosity grade 3, temperature range -30°C to +120°C (standard filling amount)
- MT47 MT47 Lithium base grease. NLGI viscosity grade 2, temperature range -30°C to +110°C (standard filling amount)
- N Outer ring with snap groove
- NR Outer ring with snap groove and snap ring
- N1 Outer ring endface with groove
- P5 Dimensional accuracy and rotating accuracy comply with ISO tolerance grade 5
- P6 Dimensional accuracy and rotating accuracy comply with ISO tolerance grade 6
- P52 P5+C2
- P62 P6+C2
- P63 P6+C3
- RS Bearing with frame system rubber seal ring (contact type)

- 2RS Bearing with RS sealed on both sides.
- RS1 Bearing with frame system rubber seal ring (contact type), the material of seal ring is sulfureted rubber
- 2RS1 Bearing with RS1 sealed on both sides
- RS2 Bearing with frame system rubber seal ring (contact type), the material of seal ring is fluoride rubber
- 2RS2 Bearing with RS2 sealed on both sides.
- RZ Bearing with frame type rubber sealing ring (non-contact type)
- 2RZ Bearing with RZ sealed on both sides.
- Z Bearing with shield on one side.
- 2Z Bearing with shields on both sides.
- ZN Z+N Shield with the different side of snap groove
- ZNR Z+NR Shield is on the other side of snap groove and snap ring.
- ZNB Z+NB Shield is on the same side of snap groove.
- ZNBR Z+NR Shield is on the same side of snap groove and snap ring.
- 2ZN 2Z+N Bearing with shields on both sides, outer ring with snap groove.
- 2ZNR 2Z+NR Bearing with shields on both sides, outer ring with snap groove and snap ring.
- TH Glass fibre-reinforced phenolic resin cage (tube shape)
- V Full complement rolling element (without cage)

# Deep Groove Ball Bearing

d 10–26 mm

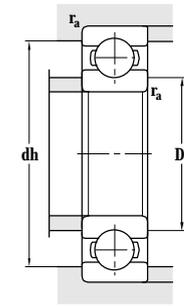
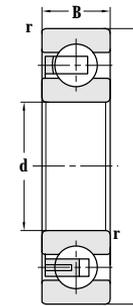
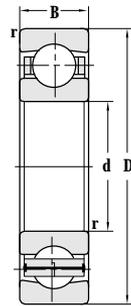
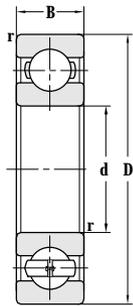


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>10</b>	30	9	0.6	6.50	3.00	24000	30000
<b>12</b>	32	10	0.6	6.50	3.00	22000	28000
<b>15</b>	35	11	0.6	8.00	4.00	19000	24000
<b>17</b>	40	12	0.6	9.10	5.00	17000	20000
	47	14	1	13.6	6.60	16000	19000
	47	14	1	13.6	6.60	16000	19000
	47	14	1	13.6	6.60	16000	19000
<b>20</b>	47	14	1	13.0	6.70	15000	18000
	47	14	1	13.0	6.70	15000	18000
	62	16	1	18.2	10.0	13000	16000
<b>22</b>	56	16	1.1	17.8	9.25	13000	16000
<b>23</b>	52	13	1	17.7	9.35	13000	16000
	56	15	1	18.5	9.30	12000	15000
	56	15	1	18.5	9.30	12000	15000
<b>25</b>	37	7	0.3	4.2	2.64	16000	19000
	42	9	0.3	7.30	4.55	16000	19000
	42	9	0.3	7.30	4.55	16000	19000
	47	12	0.6	11.4	6.28	15000	18000
	47	8	0.3	8.00	5.00	14000	17000
	47	12	0.6	10.0	5.85	14000	17000
	52	15	1	14.3	8.00	12000	15000
	52	15	1	14.3	8.00	12000	15000
	52	18	1	14.0	7.90	12000	15000
	62	17	1.1	22.4	11.5	11000	14000
	62	17	1.1	22.4	11.5	15000	19000
	68	18	1.1	26.3	12.9	11000	14000
	80	21	1.5	37.5	19.0	9000	11000
<b>26</b>	68	19.5	2	40.3	17.0	9500	12000

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>6200</b>	14	26	0.6	0.0277
<b>6201</b>	16	28	0.6	0.0365
<b>6202</b>	19	31	0.6	0.0431
<b>6203</b>	21	36	0.6	0.0661
<b>6303-WCH</b>	22.6	41.4	1	0.110
<b>6303-WC</b>	22.6	41.4	1	0.110
<b>6303-BYD</b>	22.6	41.4	1	0.110
<b>6204</b>	25	42	1	0.110
<b>6204TN1</b>	25	42	1	0.104
<b>6304X3/C3</b>	28	54	1	0.252
<b>63/22/C3</b>	29	47	1	0.183
<b>62/23-BYD</b>	29	43	1	0.117
<b>66/23/P53YB2</b>	29	47	1	0.169
<b>66/23/P53Z2</b>	29	47	1	0.172
<b>61805</b>	27	35	0.3	0.0227
<b>61905</b>	27	40	0.3	0.0415
<b>1000905</b>	27	40	0.3	0.0415
<b>6005</b>	29	43	0.6	0.078
<b>16005</b>	27	45	0.3	0.0562
<b>FL-6005/C3</b>	29	43	0.6	0.0787
<b>6205</b>	30	47	1	0.134
<b>6205TN1</b>	30	47	1	0.126
<b>62205</b>	30	47	1	0.159
<b>6305</b>	31.5	55.5	1	0.214
<b>FL-6305/P6</b>	31.5	55.5	1	0.214
<b>6305X3/C3YA5</b>	33	62	1	0.296
<b>6405</b>	33	72	1.5	0.530
<b>6605X2WB TN1/HA</b>	33	61	2	0.272

# Deep Groove Ball Bearing

d 28-40 mm

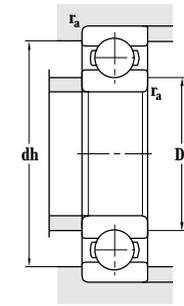
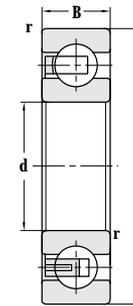
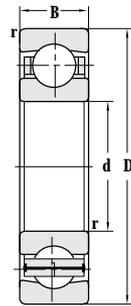
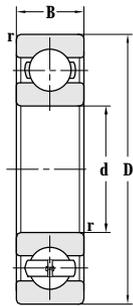


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>28</b>	68	18	1.1	32.5	13.0	9500	12000
	68	18	1.1	24.6	13.0	9500	12000
<b>28.575</b>	71.438	20.638	1.1	23.6	13.3	9400	11700
<b>30</b>	47	9	0.3	7.50	4.95	14000	17000
	55	9	0.3	10.6	6.75	12000	15000
	55	13	1	13.2	7.96	12000	15000
	59	22	0.4	13.0	8.00	10000	13000
	62	16	1	19.5	11.3	10000	13000
	72	19	1.1	28.4	15.4	9000	11000
	72	19	1.1	28.4	15.4	9000	11000
	90	23	1.5	44.5	23.0	8500	10000
<b>33</b>	72	17	1.1	22.5	13.6	9100	11000
<b>35</b>	47	7	0.3	3.90	3.00	13000	16000
	55	10	0.6	9.35	6.70	11000	14000
	62	14	1	16.0	10.3	10000	13000
	72	17	1.1	26.0	14.7	9000	11000
	80	21	1.5	33.4	19.2	8500	10000
	80	21	1.5	33.4	19.2	8500	10000
<b>40</b>	62	12	0.6	13.0	9.20	10000	13000
	68	15	1	16.8	11.6	9500	12000
	68	15	1	16.8	11.6	9500	12000
	80	18	1.1	31.2	18.2	8500	10000
	80	18	1.1	31.2	18.2	8500	10000
	80	18	1.1	31.2	18.2	8500	10000
	80	18	1.1	31.2	18.2	8500	10000
	80	18	1.1	31.2	18.2	8500	10000
	90	23	1.5	41.0	24.0	7500	9000
	90	23	1.5	41.0	24.0	7500	9000
	90	23	1.5	41.0	24.0	7500	9000

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>63/28/HA</b>	34.5	61.5	1	0.299
<b>63/28</b>	34.5	61.5	1	0.301
<b>66/28X4</b>	35	65	1	0.396
<b>61906</b>	32	45	0.3	0.0433
<b>16006</b>	32	53	0.3	0.0827
<b>6006</b>	34.6	50.4	1	0.121
<b>1-0005</b>	33	55	0.4	0.191
<b>6206</b>	35	57	1	0.218
<b>6306</b>	36.5	65.5	1	0.354
<b>6306TN1</b>	37	65	1	0.342
<b>6406</b>	38	82	1.5	0.805
<b>62/33</b>	40.5	64.5	1	0.308
<b>61807</b>	37	45	0.3	0.0292
<b>61907</b>	38.2	51.8	0.6	0.0779
<b>6007</b>	40	57	1	0.152
<b>6207</b>	41.5	65.5	1	0.294
<b>6307</b>	43	72	1.5	0.456
<b>6307TN1</b>	43	72	1.5	0.443
<b>6407</b>	43	92	1.5	0.919
<b>61908</b>	43.2	58.8	0.6	0.108
<b>6008</b>	44.6	63.4	1	0.191
<b>6008/C3</b>	44.6	63.4	1	0.191
<b>6208</b>	46.5	73.5	1	0.369
<b>6208/P6</b>	46.5	73.5	1	0.361
<b>6208/HAP6</b>	46.5	73.5	1	0.361
<b>6208/P5YB2</b>	46.5	73.5	1	0.361
<b>370208</b>	46.5	73.5	1	0.362
<b>6308/P5YB2</b>	48	82	1.5	0.642
<b>6308</b>	48	82	1.5	0.642
<b>6308TN1</b>	48	82	1.5	0.611
<b>6308/HA</b>	48	82	1.5	0.642

# Deep Groove Ball Bearing

d 40–50 mm

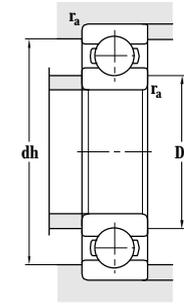
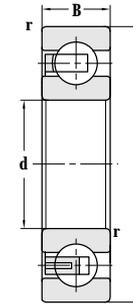
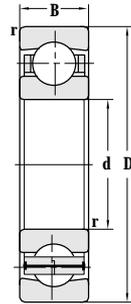
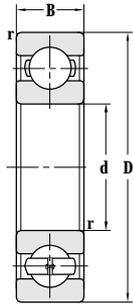


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>40</b>	90	23	1.5	41.0	24.0	7500	9000
	110	27	2	67.5	36.0	6700	8000
<b>41</b>	80	17	1.1	23.7	19.0	8500	10000
	80	17	1.1	29.1	17.9	8500	10000
<b>45</b>	58	7	0.3	6.50	5.00	9500	12000
	75	10	0.6	14.9	11.4	9000	11000
	75	16	1	20.0	14.0	9000	11000
	85	19	1.1	33.7	20.7	7500	9000
	85	19	1.1	33.7	20.7	7500	9000
	85	19	1.1	33.7	20.7	7500	9000
	85	19	1.1	33.7	20.7	7500	9000
	85	19	1.1	33.7	20.7	7500	9000
	85	19	1.1	33.7	20.7	7500	9000
	85	19	1.1	42.5	32.0	7500	9000
	90	20	1.1	41.0	24.4	7000	8500
	100	25	1.5	52.5	30.0	6700	8000
	100	25	1.5	52.5	30.0	6700	8000
	100	25	1.5	52.6	30.1	6700	8000
	100	25	1.5	52.7	30.2	6700	8000
	100	25	1.5	52.5	30.0	6700	8000
	100	25	1.5	52.5	30.0	6700	8000
100	25	1.5	52.5	30.0	6700	8000	
100	25	1.5	52.5	30.0	6700	8000	
120	29	2	73.0	43.0	6000	7000	
<b>50</b>	72	12	0.6	13.9	11.0	8500	10000
	80	10	0.6	15.4	12.3	8500	10000
	80	16	1	22.0	16.3	6500	10000
	80	16	1	22.0	16.3	6500	10000
	80	16	1	22.0	16.3	11000	13000
	80	16	1	22.0	16.3	6500	10000
	90	20	1.1	35.6	22.3	7100	8500
	90	20	1.1	35.6	22.3	7100	8500
	90	20	1.1	35.6	22.3	7100	8500
	90	20	1.1	35.6	22.3	7100	8500
	90	20	1.1	35.6	22.3	7100	8500

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>6308/C9YA4</b>	48	82	1.5	0.642
<b>6408</b>	49	101	2	1.20
<b>62/41/HAP53</b>	47.5	73.5	1	0.342
<b>62/41/P53</b>	47.5	73.5	1	0.353
<b>61809</b>	47	56	0.3	0.0391
<b>16009</b>	49	71	0.6	0.165
<b>6009</b>	50	70	1	0.246
<b>6209</b>	51.5	78.5	1	0.429
<b>6209TN1</b>	51.5	78.5	1	0.415
<b>6209K</b>	51.5	78.5	1	0.419
<b>6209MA</b>	51.5	78.5	1	0.492
<b>6209/YA1</b>	51.5	78.5	1	0.429
<b>209</b>	51.5	78.5	1	0.492
<b>6609TN1/YA1</b>	51.5	83.5	1	0.481
<b>6309/YB5</b>	53	92	1.5	0.850
<b>6309/HAC3V2YA7</b>	53	92	1.5	0.807
<b>309U2</b>	53	92	1.5	0.850
<b>309HU</b>	53	92	1.5	1.05
<b>6309A</b>	53	92	1.5	0.859
<b>6309</b>	53	92	1.5	0.850
<b>6309TN1</b>	53	92	1.5	0.809
<b>6409</b>	54	111	2	1.59
<b>61910</b>	53.2	68.8	0.6	0.128
<b>16010</b>	54	76	0.6	0.179
<b>6010</b>	55	75	1	0.255
<b>FL-6010</b>	55	75	1	0.255
<b>FL-6010/P6</b>	55	75	1	0.255
<b>FL-6010-QD</b>	55	75	1	0.255
<b>6210/HA</b>	56.5	83.5	1	0.504
<b>6210/C9YA6</b>	56.5	83.5	1	0.474
<b>6210</b>	56.5	83.5	1	0.474
<b>FL-6210</b>	56.5	83.5	1	0.474
<b>FL-6210-QD</b>	56.5	83.5	1	0.474

# Deep Groove Ball Bearing

d 50–60 mm

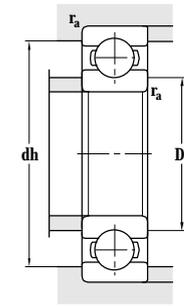
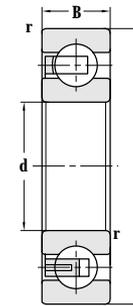
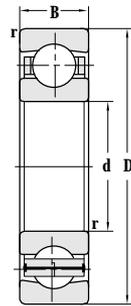
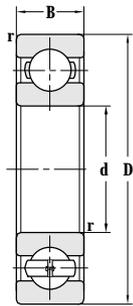


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>50</b>	90	26	1.1	35.6	22.3	7100	8500
	110	27	2	62.0	38.0	6300	7500
	110	27	2	62.0	38.0	6300	7500
	110	27	2	62.0	38.0	6300	7500
	110	27	2	62.0	38.0	6300	7500
	111	27	2.3	62.0	38.0	6300	7500
	111	27	2.3	62.0	38.0	6300	7500
	130	31	2.1	88.0	52.0	5300	6300
<b>55</b>	72	9	0.3	8.80	8.10	8500	10000
	80	13	1	15.9	13.2	8000	9500
	90	11	0.6	21.3	14.2	7500	9000
	90	18	1.1	29.0	20.7	7500	9000
	90	18	1.1	29.0	20.7	7500	9000
	90	11	0.6	18.6	15.2	7500	9000
	100	21	1.5	44.3	27.8	6300	7500
	100	21	1.5	44.3	27.8	6300	7500
	100	26	1.5	44.3	27.8	6300	7500
	120	29	2	71.5	45.0	5600	6700
	120	29	2	71.5	45.0	5600	6700
	120	29	2	71.5	45.0	5600	6700
	140	33	2.1	95.0	60.0	5000	6000
	<b>60</b>	85	13	1	17.0	15.1	7500
95		11	0.6	19.1	16.5	6700	8000
95		18	1.1	30.0	23.0	6700	8000
95		18	1.1	30.0	23.0	6700	8000
110		22	1.5	53.0	36.0	5600	7100
110		22	1.5	53.0	36.0	5600	7100
110		22	1.5	53.0	36.0	5600	7100
110		22	1.5	53.0	36.0	6000	7000
110		22	1.5	53.0	36.0	5600	7100
110		22	1.5	53.0	36.0	5600	7100
110		22	1.5	53.0	36.0	5600	7100
110		22	1.5	53.0	36.0	5600	7100
110		22	1.5	53.0	36.0	5600	7100
110		22	1.5	53.0	36.0	5600	7100
110		22	1.5	53.0	36.0	5600	7100

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>62210X2</b>	56.5	83.5	1	0.601
<b>6310</b>	59	101	2	1.12
<b>6310A</b>	59	101	2	1.12
<b>6310TN1</b>	59	101	2	1.06
<b>6310TN11</b>	59	101	2	1.06
<b>6310X1</b>	61	101	2	1.13
<b>810</b>	61	101	2	1.10
<b>6410</b>	61	119	2	1.91
<b>61811</b>	57	70	0.3	0.0845
<b>61911</b>	59.6	75.4	1	0.177
<b>7000111</b>	59	85	0.6	0.307
<b>6011</b>	61	84	1	0.384
<b>6011/C9YA2</b>	61	84	1	0.384
<b>16011</b>	58.2	86.8	0.6	0.255
<b>6211K</b>	63	92	1.5	0.620
<b>6211</b>	63	92	1.5	0.628
<b>62211X2</b>	63	92	1.5	0.759
<b>6311</b>	64	111	2	1.38
<b>6311TN1</b>	64	111	2	1.29
<b>6311/YA6</b>	64	111	2	1.37
<b>6411</b>	66	129	2	2.25
<b>61912</b>	64.5	80.5	1	0.201
<b>16012</b>	64	91	0.6	0.270
<b>6012</b>	66.5	88.5	1	0.416
<b>6012M</b>	66.5	88.5	1	0.497
<b>6212</b>	68	102	1.5	0.793
<b>6212-1</b>	68	102	1.5	0.772
<b>6212/HAP63YA5</b>	68	102	1.5	0.772
<b>6212/YA6</b>	68	102	1.5	0.793
<b>212</b>	68	102	1.5	0.793
<b>212U</b>	68	102	1.5	0.793
<b>212U1</b>	68	102	1.5	0.793
<b>6212/YA5</b>	68	102	1.5	0.772
<b>6212K</b>	68	102	1.5	0.781

# Deep Groove Ball Bearing

d 60–70 mm

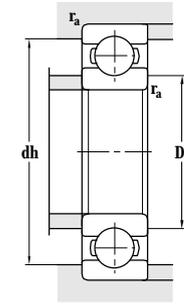
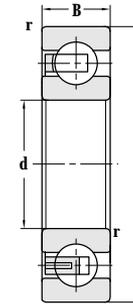
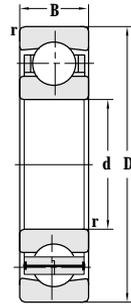
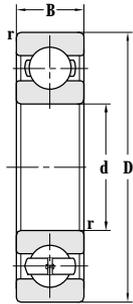


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>60</b>	130	31	2.1	82.0	50.0	5300	6300
	130	31	2.1	82.0	50.0	5300	6300
	130	31	2.1	82.0	50.0	5000	6000
	130	31	2.1	82.0	50.0	5000	6000
	130	31	2.1	82.0	50.0	5000	6000
	150	35	2.1	107	68.5	4800	5600
<b>65</b>	85	10	0.6	10.4	12.9	6700	8000
	90	13	1	19.9	17.5	6700	8000
	100	18	1.1	32.0	25.0	6300	7500
	100	18	1.1	32.0	25.0	6300	7500
	120	23	1.5	57.0	40.0	5300	6300
	120	23	1.5	57.0	40.0	5300	6300
	120	23	1.5	57.0	40.0	5300	6300
	120	23	1.5	57.0	40.0	5300	6300
	120	23	1.5	57.0	40.0	5300	6300
	120	23	1.5	57.0	40.0	5300	6300
	120	23	1.5	57.0	40.0	5300	6300
	140	33	2.1	95.0	59.5	4800	5600
	140	33	2.1	87.5	56.5	4800	5600
	140	33	2.1	92.5	59.5	4800	5600
	140	33	2.5	92.5	59.5	4800	5600
	140	33	2.1	92.5	59.5	4800	5600
160	37	2.1	118	78.5	4500	6300	
<b>70</b>	110	20	1.1	38.0	30.0	6000	7000
	110	20	1.1	38.0	30.0	6000	7000
	125	24	1.5	61.2	43.2	5000	6000
	125	24	1.5	61.2	43.2	5000	6000
	150	35	2.1	104	68.0	4500	5300
	150	35	2.1	104	68.0	4500	5300
	150	35	2.1	104	68.0	4500	5300
	150	35	2.1	107	68.0	4500	5300
	150	35	2.1	107	68.0	4500	5300
	150	35	2.1	107	68.0	4500	5300

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
6312A	<b>71</b>	119	2	1.750
6312	<b>71</b>	119	2	1.750
6312Q1	<b>71</b>	119	2	2.12
6312TN1	<b>71</b>	119	2	1.69
4E312QT		2	2	2.07
6412	<b>71</b>	139	2	2.72
61813Q1	<b>69</b>	81	0.6	0.119
61913	<b>70</b>	85	1	0.195
6013	<b>71.5</b>	93.5	1	0.428
6013M	<b>71.5</b>	93.5	1	0.553
6213	<b>73</b>	112	1.5	1.00
FL-6213-QD	<b>73</b>	112	1.5	1.00
6213MA	<b>73</b>	112	1.5	1.23
6213A	<b>73</b>	112	1.5	1.00
6213/YA5	<b>73</b>	112	1.5	1.05
213G	<b>73</b>	112	1.5	1.01
180213	<b>73</b>	112	1.5	1.06
6313	<b>76</b>	129	2	2.10
6313/W124	<b>77</b>	128	2	2.15
6313A	<b>76</b>	129	2	1.85
6313/YA6	<b>76</b>	129	2.5	2.09
6313M	<b>76</b>	129	2	2.67
6413	<b>76</b>	149	2	3.21
6014	<b>76.5</b>	103.5	1	0.624
6014M	<b>76.5</b>	103.5	1	0.743
6214	<b>78</b>	117	1.5	1.12
6214A	<b>78</b>	117	1.5	1.12
6314A	<b>81</b>	139	2	2.60
6314/P6CMV2	<b>81</b>	139	2	2.55
314U1	<b>81</b>	139	2	2.55
6314	<b>81</b>	139	2	2.57
6314/W124	<b>82</b>	138	2	2.57
6314/C9	<b>81</b>	139	2	2.57

# Deep Groove Ball Bearing

d 70–80 mm

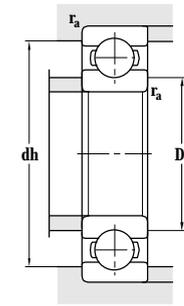
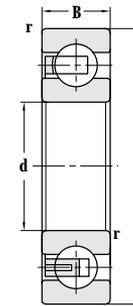
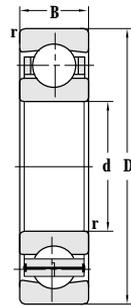
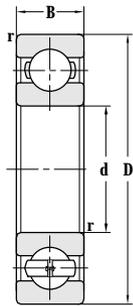


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>70</b>	150	35	2.1	107	68.0	4500	5300
	150	35	2.1	107	68.0	4500	5300
	180	42	3	136	100	3800	4500
<b>72</b>	110	20	1.1	38.0	31.0	5200	6500
	115	20	1.1	38.0	31.0	5600	6700
	115	20	1.1	38.0	31.0	5600	6700
<b>75</b>	105	16	1	26.5	23.5	5600	6700
	115	13	0.6	29.0	26.0	5600	6700
	115	13	0.6	29.0	26.0	5600	6700
	115	13	1.1	24.8	23.9	5600	6700
	130	25	1.5	66.0	50.0	4800	5600
	130	25	1.5	66.0	50.0	4800	5600
	130	25	1.5	66.0	50.0	4800	5600
	130	25	1.5	66.0	50.0	4800	5600
	130	31	1.5	66.0	50.0	4800	5600
	160	37	2.1	113	77	4300	5000
	160	37	2.1	113	77	4300	5000
	160	37	2.1	113	77	4300	5000
	160	37	2.1	113	77	4300	5000
	160	37	2.1	113	77	4300	5000
	160	37	2.1	113	77	4300	5000
	190	45	3	146	107	3600	4300
<b>80</b>	100	10	0.6	12.7	13.3	6000	7000
	110	16	1	27.5	25.0	5600	6700
	125	22	1.1	47.5	40.0	5300	6300
	125	22	1.1	47.5	40.0	6500	8000
	125	14	0.6	32.0	30.0	5300	6300
	125	22	1.1	47.5	40.0	5300	6300
	140	26	2	71.5	54.5	4500	5300
	140	26	2	71.5	54.5	4500	5300
	170	39	2.1	125	86.5	3800	4500
	170	39	2.1	125	86.5	3800	4500

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>6314/YA6</b>	81	139	2	2.58
<b>6314TN1</b>	81	139	2	2.50
<b>6414</b>	83	167	2.5	4.54
<b>60/72</b>	79.5	102.5	1	0.584
<b>6015</b>	81.5	108.5	1	0.630
<b>6015M</b>	81.5	108.5	1	0.804
<b>61915</b>	80	100	1	0.350
<b>16015</b>	81.5	108.5	0.6	0.546
<b>16015M</b>	81.5	108.5	0.6	0.546
<b>16015/YA6</b>	84.5	105.5	1	0.476
<b>6215</b>	83	122	1.5	1.21
<b>6215A</b>	83	122	1.5	1.21
<b>6215M</b>	83	122	1.5	1.46
<b>6215K</b>	83	122	1.5	1.18
<b>62215</b>	83	122	1.5	1.47
<b>6315</b>	86	149	2	3.03
<b>6315A</b>	86	149	2	3.03
<b>6315/CM</b>	86	149	2	3.02
<b>315U1</b>	86	149	2	3.02
<b>6315/YA8</b>	86	149	2	3.03
<b>6315M</b>	86	149	2	3.86
<b>6415</b>	88	177	2.5	5.88
<b>61816</b>	83.2	96.8	0.6	0.153
<b>61916</b>	85	105	1	0.350
<b>6016</b>	86.5	118.5	1	0.845
<b>FL-6016/P6</b>	86.5	118.5	1	0.845
<b>16016</b>	84	121	0.6	0.599
<b>6016M</b>	86.5	118.5	1	1.04
<b>6216A</b>	89	131	2	1.47
<b>6216</b>	89	131	2	1.47
<b>6316</b>	91	159	2	3.68
<b>6316/CM</b>	91	159	2	3.60

# Deep Groove Ball Bearing

d 80–90 mm

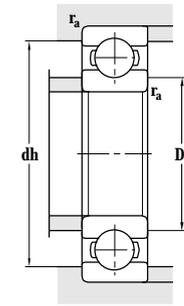
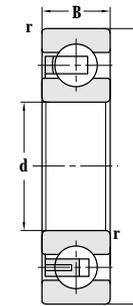
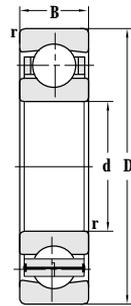
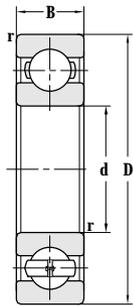


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>80</b>	170	39	2.1	125	86.5	3800	4500
	170	39	2.1	125	86.5	3800	4500
	200	48	3	160	122	3400	4000
<b>85</b>	120	18	1.1	30.3	27.0	5300	6300
	130	14	0.6	31.5	30.0	5000	6000
	130	22	1.1	47.5	40.0	5000	6000
	130	22	1.1	47.5	40.0	5000	6000
	150	28	2	84.0	62.0	4300	5000
	150	28	2	77.0	59.0	4300	5000
	150	28	2	84.0	62.0	4300	5000
	150	28	2	84.0	62.0	4300	5000
	150	28	2	84.0	62.0	4300	5000
	150	28	2	84.0	62.0	4300	5000
	150	28	2	77.0	59.0	4300	5000
	150	28	1	77.0	59.0	4300	5000
	180	41	3	102	96.5	3800	4500
	180	41	3	102	96.5	3800	4500
	180	41	3	102	96.5	3800	4500
	180	41	3	102	96.5	3600	4300
180	41	3	102	96.5	3800	4500	
210	52	4	170	132	3200	3800	
<b>88.9</b>	127	19.05	1.1	28.9	28.4	4400	5500
<b>90</b>	125	18	1.1	33.0	31.5	5000	6000
	125	18	1.1	33.0	31.5	5000	6000
	125	18	0.6	33.0	31.5	5000	6000
	140	24	1.5	58.5	50.0	4800	5600
	140	16	1	58.5	50.0	4800	5600
	140	24	1.5	58.5	50.0	4800	5600
	160	30	2	97.0	72.0	3800	4500
	160	30	2	73.5	72	3800	4500
	160	30	2	97.0	72.0	3800	4500
	190	43	3	144	108	3400	4000
	190	43	3	144	108	3400	4000

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>6316M/HQ1</b>	91	159	2	4.54
<b>6316A</b>	91	159	2	3.68
<b>6416</b>	93	187	2.5	6.84
<b>61917</b>	91	114	1	0.557
<b>16017</b>	89	126	0.6	0.636
<b>6017</b>	91.5	123.5	1	0.935
<b>6017M</b>	91.5	123.5	1	1.12
<b>6217</b>	94	141	2	1.85
<b>6217/W124</b>	94	141	2	1.85
<b>6217K</b>	94	141	2	1.81
<b>6217A</b>	94	141	2	1.85
<b>6217/HA</b>	94	141	2	1.80
<b>6217M</b>	94	141	2	1.91
<b>6217/CRA9W124</b>	94	141	2	1.85
<b>6217R/C3Z1YA6</b>	94	141	1	1.95
<b>6317</b>	98	167	2.5	4.33
<b>6317/P6CMV2</b>	98	167	2.5	4.33
<b>6317M</b>	98	167	2.5	4.97
<b>6317/CRA9W124</b>	99	166	2.5	4.29
<b>317U1</b>	98	167	2.5	4.33
<b>6417</b>	101	194	3	8.10
<b>66/88.9/YA2</b>	96.4	120.5	1	0.690
<b>61918</b>	96.5	118.5	1	0.572
<b>61918M</b>	96.5	118.5	1	0.680
<b>61918/YA6</b>	96.5	118.5	0.5	0.572
<b>6018</b>	98	132	1.5	1.15
<b>16018M</b>	95	135	1	0.990
<b>6018M</b>	98	132	1.5	1.36
<b>6218</b>	99	151	2	2.19
<b>6218/CRA9W124</b>	101	149	2	2.19
<b>218U1</b>	99	151	2	2.19
<b>6318</b>	103	177	2.5	4.97
<b>6318/CM</b>	103	177	2.5	4.97

# Deep Groove Ball Bearing

d 90-100 mm

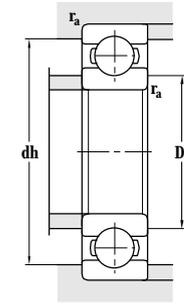
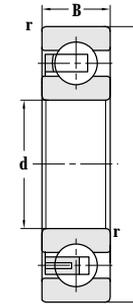
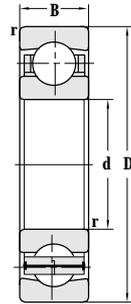
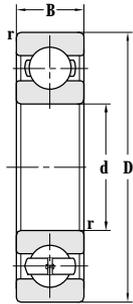


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>90</b>	190	43	3	144	108	3400	4000
	190	43	5.5	144	108	3400	4000
	225	54	4	189	154	3000	3600
<b>95</b>	120	13	1	19.3	20.4	5000	6000
	130	18	1.1	33.8	33.0	4800	5600
	145	16	1	40.5	39.0	4500	5300
	145	24	1.5	78.5	54.0	4500	5300
	170	32	2.1	110	80.0	3600	4300
	170	32	2.1	102	77.0	3600	4300
	170	32	2.1	110	80.0	3600	4300
	170	32	2.1	102	77.0	3600	4300
	200	45	3	152	118	3200	3800
	200	45	3	152	118	3200	3800
	200	45	3	152	118	3200	3800
	200	45	3	152	118	3200	3800
	200	45	3	152	118	3200	3800
	200	45	3	152	118	3200	3800
	200	45	3	152	118	3200	3800
	240	55	4	195	162	3400	3600
<b>100</b>	125	13	1	19.6	21.2	4800	5600
	140	20	1.1	34.5	35.0	4500	5300
	140	20	1.1	34.5	35.0	4500	5300
	150	16	1	43.6	44.0	4300	5000
	150	24	1.5	62.4	52.9	4300	5000
	150	24	1.5	62.4	52.9	4300	5000
	180	28	1.8	116	92.0	3400	4000
	180	34	2.1	122	93.0	3400	4000
	180	34	2.1	115	88.0	3400	4000
	180	34	2.1	115	88.0	3400	4000
	215	47	3	173	141	2800	3600
	215	47	3	173	141	2800	3600
	215	47	3	173	141	2800	3600
	215	47	3	173	141	3000	3600

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>6318M/C4</b>	103	177	2.5	6.37
<b>6318/YA6</b>	103	177	2.5	4.97
<b>6418</b>	106	209	3	9.58
<b>61819</b>	99.6	115	1	0.288
<b>61919</b>	101	124	1	0.610
<b>16019</b>	100	140	1	0.884
<b>6019</b>	103	137	1.5	1.14
<b>6219</b>	106	159	2	2.66
<b>6219/W124</b>	106	159	2	2.66
<b>6219M</b>	106	159	2	3.34
<b>6219/CRA9W124</b>	106	159	2	2.66
<b>6319</b>	108	187	2.5	5.84
<b>IS-6319M</b>	108	187	2.5	7.11
<b>6319/CM</b>	108	187	2.5	5.58
<b>6319A</b>	108	187	2.5	5.84
<b>6319-DT</b>	108	187	2.5	5.84
<b>6319F1/HQ1</b>	108	187	2.5	6.93
<b>6319M/HQ1</b>	108	187	2.5	7.11
<b>IS-6319</b>	109	186	2.5	5.48
<b>6419M</b>	108	215	2.5	13.6
<b>61820</b>	105	120	1	0.326
<b>61920M</b>	106.5	133.5	1	0.960
<b>61920</b>	106.5	133.5	1	0.850
<b>16020</b>	108	142	1	0.916
<b>6020</b>	108	142	1.5	1.15
<b>6020M</b>	108	142	1.5	1.37
<b>720</b>	111.5	171.5	1.8	2.70
<b>6220</b>	111	169	2	3.25
<b>6220/CRA9W124</b>	111	169	2	3.25
<b>6220/W124</b>	111	169	2	3.25
<b>6320</b>	113	202	2.5	7.10
<b>IS-6320M</b>	113	202	2.5	8.94
<b>6320-DT</b>	113	202	2.5	7.10
<b>6320/W124</b>	114	201	2.5	7.10

# Deep Groove Ball Bearing

d 100~110 mm

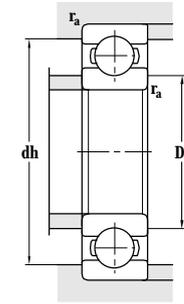
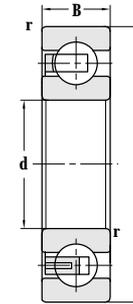
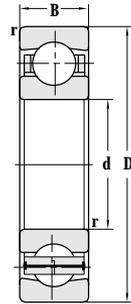
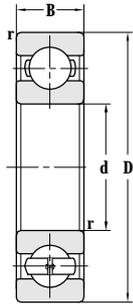


Principal dimensions				Basic load ratings		Limit speed ratings		
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>100</b>	215	47	3	173	141	2800	3600	
	215	47	3	173	141	2800	3600	
	215	47	3	173	141	2800	3600	
	215	47	3	173	141	2800	3600	
	215	47	3	173	141	3000	3600	
	215	47	3	173	141	3000	3600	
	215	47	3	173	141	2800	3600	
	250	58	4	214	184	2600	3400	
	250	58	4	214	184	2600	3400	
	<b>105</b>	130	13	1	19.9	21.9	4500	5300
160		26	2	73.0	62.8	4000	4800	
160		26	2	73.0	62.8	4000	4800	
160		26	2	73.0	62.8	4000	4800	
180		22	1.1	68.0	65.0	4200	5000	
180		22	1.1	61.5	59.5	4200	5000	
190		36	2.1	135	102	3200	3800	
190		36	2.1	133	105	3200	3800	
190		36	2.1	133	105	3200	3800	
190		36	2.1	135	102	3200	3800	
225		49	3	240	154	2800	3400	
<b>110</b>		140	16	1	24.8	28.0	4300	5000
		150	20	1.1	43.5	44.5	4000	4800
	150	20	1.1	43.5	44.5	4000	4800	
	170	19	1	57.2	57.0	3800	4500	
	170	28	2	82.0	70.6	3800	4500	
	170	28	2	82.0	70.6	3800	4500	
	170	28	2	82.0	70.6	3800	4500	
	200	38	2.1	145	114	2800	3400	
	200	38	2.1	145	114	2800	3400	
	200	38	2.1	132	106	3000	3600	
	240	50	3	195	167	2400	3000	
	240	50	3	195	167	2400	3000	
	240	50	3	195	167	2600	3200	
	240	50	3	151	169	2400	3000	

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>6320A</b>	113	202	2.5	7.10
<b>6320M</b>	113	202	2.5	8.94
<b>6320M-DT</b>	113	202	2.5	8.34
<b>6320MA</b>	113	202	2.5	9.28
<b>6320M/CRA9</b>	114	201	2.5	8.94
<b>6320M/HQ1</b>	114	201	2.5	8.00
<b>6320/YA8</b>	113	202	2.5	7.20
<b>6420</b>	116	234	3	13.1
<b>6420M</b>	116	234	3	16.2
<b>61821M</b>	110	125	1	0.468
<b>6021</b>	114	151	2	1.65
<b>6021A</b>	114	151	2	1.65
<b>6021M</b>	114	151	2	1.94
<b>721</b>	113.5	173.5	1	2.61
<b>60121X1M</b>	113.5	173.5	1	2.55
<b>6221</b>	116	179	2	3.85
<b>6221/W124</b>	117	178	2	3.66
<b>6221/CRA9W124</b>	117	178	2	3.66
<b>6221M/CRA9</b>	117	178	2	4.66
<b>6321</b>	118	212	2.5	8.05
<b>61822</b>	115	135	1	0.505
<b>61922</b>	116.5	143.5	1	0.888
<b>61922M</b>	116.5	143.5	1	1.01
<b>16022</b>	115	165	1	1.48
<b>6022</b>	119	161	2	1.92
<b>6022M</b>	119	161	2	2.35
<b>6022M/YB5</b>	119	161	2	2.35
<b>6222</b>	121	189	2	4.55
<b>6222M</b>	121	189	2	5.46
<b>6222M/CRA9</b>	122	188	2	5.46
<b>6322</b>	123	227	2.5	9.72
<b>IS-6322M</b>	123	227	2.5	11.7
<b>6322-DT</b>	123	227	2.5	9.72
<b>6322/CM</b>	123	227	2.5	9.23

# Deep Groove Ball Bearing

d 110~130 mm

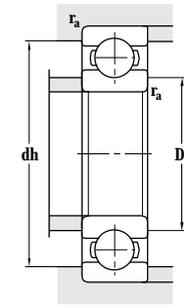
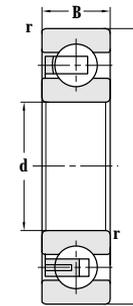
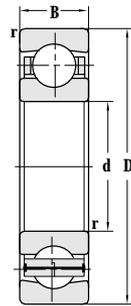
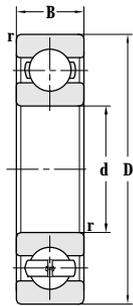


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>110</b>	240	50	3	195	167	2600	3200
	240	50	3	195	167	2600	3200
	240	50	3	205	176	2400	3000
	240	50	3	205	176	2400	3000
	240	50	3	195	167	2600	3200
	280	65	4	247	226	2200	3000
280	65	4	247	226	2200	3000	
<b>120</b>	150	16	1	24.5	28.0	3800	4500
	165	22	1.1	53.0	54.0	3600	4300
	165	22	1.1	53.0	54.0	3600	4300
	180	19	1	60.5	64.0	3400	4000
	180	19	1	60.5	64.0	3400	4000
	180	28	2	85.5	80.0	3400	4000
	180	28	2	85.5	80.0	3400	4000
	180	28	2	85.5	80.0	3400	4000
	215	40	2.1	154	130	2800	3400
	215	40	2.1	155	132	2800	3400
	215	40	2.1	154	130	2800	3400
	215	40	2.1	155	132	2800	3400
	260	55	3	217	196	2200	2800
	260	55	3	217	196	2200	2800
	260	55	3	217	196	2200	2800
	260	55	3	217	196	2200	2800
	260	55	3	217	196	2200	2800
	260	55	3	217	196	2200	2800
	260	55	3	217	196	2400	3000
	<b>120.65</b>	165.1	22.225	1.1	53.3	54.0	3600
<b>121</b>	165	22	1.1	53.3	54.0	3600	4300
<b>127</b>	228.6	34.925	2	148	133	2200	2800
<b>130</b>	165	18	1.1	37.0	38.0	3600	4300
	180	24	1.5	65.0	67.0	3400	4000

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>6322/W124</b>	124	226	2.5	9.72
<b>IS-6322M</b>	124	226	2.5	11.7
<b>6322A</b>	123	227	2.5	9.72
<b>6322M</b>	123	227	2.5	11.7
<b>6322M/HQ1</b>	124	226	2.5	10.5
<b>6422</b>	126	264	3	18.3
<b>6422M</b>	126	264	3	19.0
<b>61824</b>	125	145	1	0.566
<b>61924</b>	126.5	158.5	1	1.21
<b>61924M</b>	126.5	158.5	1	1.54
<b>16024</b>	125	175	1	1.64
<b>16024M</b>	125	175	1	1.82
<b>6024</b>	129	171	2	2.09
<b>6024A</b>	129	171	2	2.09
<b>6024M</b>	129	171	2	2.68
<b>6224</b>	131	204	2	5.28
<b>6224/W124</b>	132	203	2	5.30
<b>6224M</b>	131	204	2	6.68
<b>6224M/CRA9</b>	132	203	2	6.63
<b>6324</b>	133	247	2.5	12.5
<b>6324-DT</b>	133	247	2.5	12.5
<b>6324A</b>	133	247	2.5	12.5
<b>6324M/C3</b>	133	247	2.5	13.7
<b>6324M-DT</b>	133	247	2.5	14.8
<b>6324F1/HQ1</b>	133	247	2.5	13.4
<b>6324/W124</b>	134	245	2.5	12.5
<b>619/121X4M</b>	126.5	158.5	1	1.48
<b>619/121M</b>	126.5	158.5	1	1.48
<b>66/127M</b>	136	219.6	2	7.00
<b>61826MA</b>	136	159	1	0.969
<b>61926M</b>	138	172	1.5	1.92

# Deep Groove Ball Bearing

d 130~140 mm

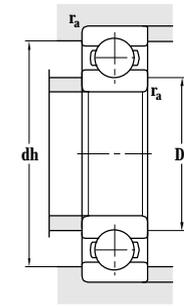
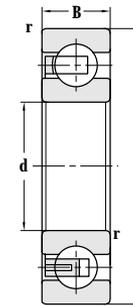
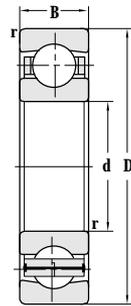
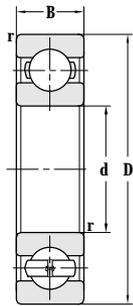


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>130</b>	180	24	1.5	65.0	67.0	3400	4000
	190	19	0.7	56.0	60.0	3200	3800
	190	19	0.7	56.0	60.0	3200	3800
	200	22	1.1	79.5	81.5	3200	3800
	200	22	1.1	79.5	81.5	3200	3800
	200	33	2	109	98	3200	3800
	200	33	2	109	98	3200	3800
	200	33	2	109	98	3200	3800
	200	33	2	109	98	3200	3800
	230	40	3	153	134	2600	3200
	230	40	3	153	134	2600	3200
	230	40	3	153	134	2600	3200
	230	40	3	165	148	2600	3200
	230	40	3	165	148	2600	3200
	230	40	3	153	134	2600	3200
	280	58	4	251	241	2200	2600
	280	58	4	230	216	2200	2600
	280	58	4	240	226	2200	2800
	280	58	4	251	241	2200	2600
	280	58	4	251	241	2200	2600
	280	58	4	251	241	2200	2600
	280	58	4	251	241	2200	2600
	280	58	4	251	241	2200	2600
	280	58	4	230	216	2200	2600
<b>140</b>	175	18	1.1	37.0	40.0	3400	4000
	175	18	1.1	37.0	40.0	3400	4000
	190	24	1.5	64.0	67.5	3200	3800
	210	22	1.1	80.5	86.5	3000	3600
	210	33	2	106	102	3000	3600
	210	33	2	106	102	3000	3600
	210	33	2	106	102	3000	3600
	210	33	2	106	102	3000	3600
	250	42	3	166	150	2400	3000
	250	42	3	166	150	2400	3000
	250	42	3	166	150	2400	3000
	250	42	3	128	150	2400	3000

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>61926</b>	138	172	1.5	1.56
<b>726</b>	134	186	0.7	1.70
<b>726H</b>	134	186	0.7	1.91
<b>16026M</b>	136.5	193.5	1	2.32
<b>16026</b>	136.5	193.5	1	2.19
<b>6026</b>	139	191	2	3.29
<b>FL-6026</b>	139	191	2	3.29
<b>6026M</b>	139	191	2	3.96
<b>6026MA</b>	139	191	2	3.98
<b>6226</b>	143	217	2.5	6.33
<b>6226M/CRA9</b>	144	216	2.5	7.83
<b>6226/W124</b>	144	216	2.5	6.33
<b>226HU1</b>	143	217	2.5	7.51
<b>226U1</b>	143	217	2.5	6.16
<b>6226MA</b>	143	217	2.5	7.91
<b>6326</b>	146	264	3	15.3
<b>6326-DT</b>	146	264	3	15.1
<b>6326/W124</b>	147	263	3	15.3
<b>6326A</b>	146	264	3	14.9
<b>6326F1/HQ1</b>	146	264	3	16.7
<b>FL-6326/HQ1</b>	146	264	3	13.5
<b>6326M</b>	146	264	3	18.3
<b>6326M-DT</b>	146	264	3	17.6
<b>61828M</b>	146.5	168.5	1	1.00
<b>61828MA</b>	146.5	168.5	1	0.933
<b>61928M</b>	148	182	1.5	2.11
<b>16028M</b>	146.5	203.5	1	3.08
<b>6028</b>	146.5	201	2	3.47
<b>6028/C9</b>	149	201	2	3.47
<b>6028/C9YB2</b>	149	201	2	3.47
<b>6028M</b>	149	201	2	4.20
<b>6228</b>	153	237	2.5	7.41
<b>6228/W124</b>	154	236	2.5	7.41
<b>6228M</b>	153	237	2.5	9.28
<b>6228MA</b>	153	237	2.5	9.50

# Deep Groove Ball Bearing

d 140~150 mm

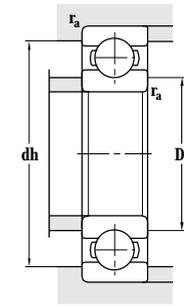
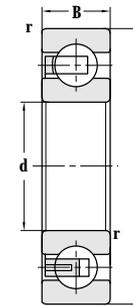
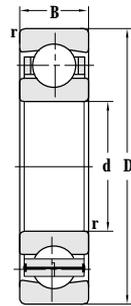
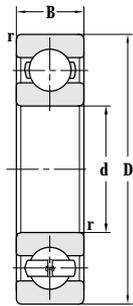


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>140</b>	250	42	3	166	150	2400	3000
	300	62	4	329	246	2000	2600
	300	62	4	329	246	2000	2600
	300	62	4	253	246	2000	2600
	300	62	4	253	246	2000	2600
	300	62	4	329	246	2000	2600
	300	62	4	253	246	2000	2600
	300	62	4	253	246	2000	2600
	300	62	4	253	246	2000	2600
	300	62	4	253	246	2000	2600
<b>144</b>	185	22	0.7	62.5	70.0	3600	4000
	185	22	0.7	48.0	70.0	3600	4000
<b>149</b>	201	33	0.7	105	102	3000	3600
	201	33	0.7	81.0	100	3000	3600
<b>150</b>	190	20	1.1	46.4	53.0	3000	3600
	210	28	2	84.5	90	2800	3400
	225	24	1.1	89.0	96.0	2600	3200
	225	24	1.1	89.0	96.0	2600	3200
	225	35	2.1	123	117	2600	3200
	225	35	2.1	123	117	2600	3200
	225	35	2.1	123	117	2600	3200
	225	35	2.1	123	117	2600	3200
	225	35	2.1	123	117	2600	3200
	225	35	2.1	123	117	2600	3200
	230	35	2.1	123	117	2500	3000
	270	45	3	189	183	2000	2600
	270	45	3	189	183	2000	2600
	270	45	3	176	169	2000	2600
	270	45	3	176	169	2000	2600
	270	45	3	176	169	2000	2600
	320	65	4	360	280	1800	2200
	320	65	4	360	280	1800	2200
	320	65	4	360	280	1800	2200
	320	65	4	277	280	1800	2200
	320	65	4	360	280	1800	2200

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>6228M/CRA9</b>	154	236	2.5	9.28
<b>6328</b>	156	284	3	18.8
<b>FL-6328/HQ1</b>	156	284	3	16.7
<b>6328-DT</b>	156	284	3	18.8
<b>6328L3-DT</b>	156	284	3	20.7
<b>6328/W124</b>	157	283	3	18.8
<b>6328M</b>	156	284	3	21.5
<b>6328M-DT</b>	156	284	3	22.7
<b>6328M/CRA9</b>	157	283	3	21.5
<b>928T3</b>	148	181	0.7	1.07
<b>66/144/S2</b>	148	181	0.7	1.07
<b>930T3</b>	153	197	0.7	1.79
<b>66/149/S2</b>	153	197	0.7	1.79
<b>61830M</b>	156	184	1	1.50
<b>61930M</b>	159	201	2	3.04
<b>16030</b>	156.5	218.5	1	3.14
<b>16030M</b>	156.5	218.5	1	3.67
<b>6030</b>	161	214	2	4.07
<b>FL-6030</b>	161	214	2	4.07
<b>6030/C9</b>	161	214	2	4.07
<b>6030M</b>	161	214	2	4.98
<b>6030M/P4</b>	161	214	2	4.98
<b>6030X1M</b>	159	220	2.1	5.37
<b>6230</b>	163	257	2.5	9.96
<b>6230/W124</b>	164	256	2.5	9.96
<b>6230M</b>	163	257	2.5	11.4
<b>6230M/W124</b>	164	256	2.5	11.8
<b>6230M/CRA9</b>	164	256	2.5	11.4
<b>6330</b>	166	304	3	22.2
<b>IS-6330</b>	166	304	3	22.2
<b>FL-6330/HQ1</b>	166	304	3	18.3
<b>6330-DT</b>	166	304	3	22.2
<b>IS-6330</b>	166	304	3	22.2

# Deep Groove Ball Bearing

d 150~170 mm

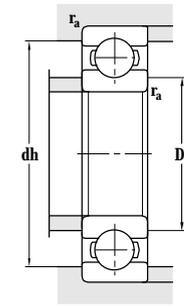
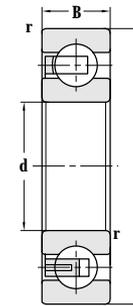
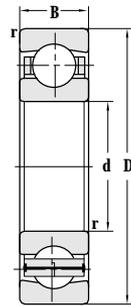
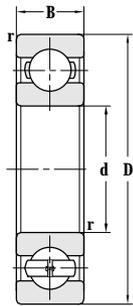


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>150</b>	320	65	4	277	280	1800	2200
	320	65	4	277	280	1900	2400
<b>160</b>	200	20	1.1	49.5	59	2600	3200
	220	28	2	89	90.0	2600	3200
	229.5	33	3	108	111	2500	3100
	240	25	1.5	94.0	104	2400	3000
	240	25	1.5	94.0	104	2400	3000
	240	38	2.1	143	138	2400	3000
	240	38	2.1	143	138	2400	3000
	240	38	2.1	143	138	2400	3000
	240	38	2.1	127	127	2400	3000
	290	48	3	210	210	1900	2400
	290	48	3	200	201	1900	2400
	290	48	3	202	201	1900	2400
	290	48	3	200	201	1900	2400
	290	48	3	200	201	1900	2400
	290	48	3	202	202	1900	2400
	340	68	4	310	325	1800	2200
	340	68	4	310	325	1800	2200
	340	68	4	310	325	1800	2200
340	68	4	310	325	1800	2200	
340	68	4	238	325	1800	2200	
340	68	4	310	325	1800	2200	
<b>165</b>	250.5	35	2.5	147	143	2200	2600
<b>170</b>	215	22	1.1	65.0	61.0	2600	3200
	215	22	1.1	65.0	61.0	2600	3200
	215	22	1.1	65.0	61.0	2600	3200
	230	28	2	115	100	2400	3000
	230	28	2	115	100	2400	3000
	260	28	1.5	119	128	2200	2800
	260	28	1.5	119	129	2200	2800
	260	42	2.1	161	166	2200	2800
260	42	2.1	161	166	2200	2800	

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>6330M</b>	166	304	3	23.9
<b>6330M/W124</b>	167	303	3	26.0
<b>61832M</b>	168	192	1.1	1.32
<b>61932M</b>	169	211	2	3.28
<b>62932X3M/YA6</b>	168	211	3	4.67
<b>16032</b>	168	232	1.5	3.95
<b>16032M</b>	168	232	1.5	4.60
<b>6032</b>	171	229	2	5.04
<b>6032/C9</b>	171	229	2	5.04
<b>6032M</b>	171	229	2	6.04
<b>6032M/W124</b>	169	231	2	6.04
<b>6232</b>	173	277	2.5	12.4
<b>6232-DT</b>	173	277	2.5	12.3
<b>6232M</b>	173	277	2.5	14.2
<b>6232M/P59Z2</b>	174	276	2.5	14.4
<b>6232M/CRA9</b>	174	276	2.5	14.2
<b>6232/W124</b>	174	276	2.5	12.3
<b>6332</b>	177	323	3	25.7
<b>6332-DT</b>	177	323	3	26.5
<b>6332M</b>	176	324	3	30.7
<b>6332M-DT</b>	176	324	3	31.8
<b>6332M/W124</b>	177	323	3	30.5
<b>6332/W124</b>	176	324	3	25.7
<b>733</b>	177	238	2.5	6.44
<b>61834M</b>	176.5	208.5	1	2.03
<b>61834M-Z/YA8</b>	176.5	208.5	1	1.89
<b>61834MA</b>	176.5	208.5	1	1.98
<b>61934M</b>	179	221	2	3.42
<b>61934MA</b>	179	221	2	3.40
<b>16034</b>	178	252	1.5	5.01
<b>16034M</b>	178	252	1.5	5.83
<b>6034M</b>	181	249	2	7.96
<b>6034MA</b>	181	249	2	8.25

# Deep Groove Ball Bearing

d 170~190 mm

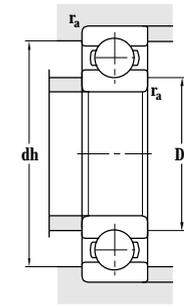
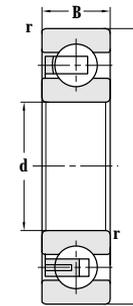
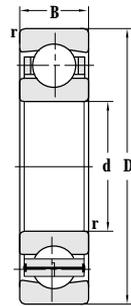
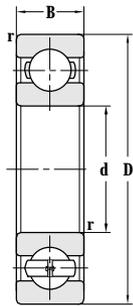


Principal dimensions				Basic load ratings		Limit speed ratings		
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>170</b>	260	42	2.1	161	166	2200	2800	
	260	42	2.1	161	166	2200	2800	
	260	42	2.1	170	171	5300	4300	
	310	52	4	225	240	1900	2400	
	310	52	4	225	240	1900	2400	
	310	52	4	225	240	1900	2400	
	310	52	4	242	256	1900	2400	
	310	52	4	225	240	1900	2400	
	360	72	4	330	368	1700	2000	
	360	72	4	330	368	1700	2000	
	360	72	4	330	368	1700	2000	
	360	72	4	330	368	1700	2000	
	360	72	4	330	368	1700	2000	
	<b>180</b>	225	22	1.1	61.8	79.0	2400	3000
225		22	1.1	61.8	79.0	2400	3000	
250		33	2	118	128	2200	2800	
259.5		33	2	118	128	2200	2800	
259.5		52	2	118	128	2200	2800	
259.5		52	2	140	147	2200	2800	
280		31	2	135	145	2100	2700	
280		46	2.1	186	196	2200	2600	
280		46	2.1	186	196	2200	2600	
320		52	4	240	260	1800	2200	
320		52	4	240	260	1800	2600	
320		52	4	240	260	1800	2600	
380		75	4	340	400	1700	1900	
<b>190</b>		240	24	1.5	73.0	94.0	2200	2800
		260	33	2	127	138	2200	2800
		269.5	33	2	127	138	2200	2800
	289.5	46	2.1	191	211	2000	2600	
	290	31	2	145	162	2000	2600	
	290	31	2	145	162	2000	2600	
	290	46	2.1	191	211	2000	2600	
	290	46	2.1	191	211	2000	2600	

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>6034</b>	181	249	2	6.86
<b>6034Q1</b>	181	249	2	8.06
<b>4G134QT</b>	181	249	2	7.94
<b>6234</b>	186	294	3	15.1
<b>6234-DT</b>	186	294	3	15.1
<b>6234M</b>	186	294	3	17.9
<b>6234/YA5</b>	186	294	3	15.2
<b>6234M/CRA9</b>	187	293	3	17.9
<b>6334</b>	186	344	3	31.5
<b>6334-DT</b>	186	344	3	31.5
<b>6334M</b>	186	344	3	38.4
<b>6334M/W124</b>	187	343	3	38.4
<b>6334M/P59Z2</b>	187	343	3	38.4
<b>61836M</b>	186	219	1	2.05
<b>61836MA</b>	186	219	1	2.17
<b>61936M</b>	189	241	2	5.07
<b>61936X1M</b>	189	241	2	6.05
<b>63936X1M</b>	189	250.5	2	8.64
<b>63936X1F3-1/C3H</b>	189	250.5	2	8.82
<b>16036M</b>	189	270	2	6.58
<b>6036</b>	191	269	2	8.75
<b>6036M</b>	191	269	2	10.4
<b>6236</b>	196	304	3	14.9
<b>6236M</b>	196	304	3	17.8
<b>6236MA</b>	196	304	3	18.7
<b>6336M</b>	198	363	3	49.5
<b>61838M</b>	198	232	1.5	2.63
<b>61938M</b>	199	251	2	5.85
<b>61938X1M</b>	199	260.5	2	5.78
<b>6038X1M</b>	201	279	2	10.8
<b>16038</b>	199	281	2	6.88
<b>16038M</b>	199	281	2	8.11
<b>6038M</b>	201	279	2	11.1
<b>6038</b>	201	279	2	9.58

# Deep Groove Ball Bearing

d 190~230 mm

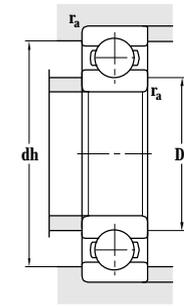
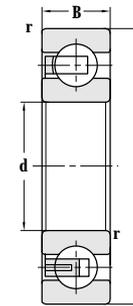
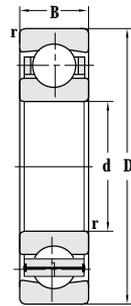
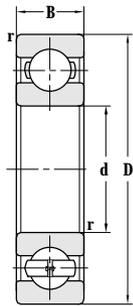


Principal dimensions				Basic load ratings		Limit speed ratings		
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>190</b>	340	55	4	265	305	1700	2000	
	340	55	4	265	305	1700	2000	
	340	55	4	265	305	1700	2000	
	340	55	4	265	305	1700	2000	
	400	78	5	370	440	1600	1900	
	400	78	5	360	425	1600	1900	
<b>200</b>	250	24	1.5	73.0	84.0	2200	2800	
	250	24	1.5	73.0	84.0	2200	2800	
	269.5	51	2.1	130	146	1900	2300	
	269.5	51	2.1	91.0	109	1900	2300	
	279.5	38	2.1	125	144	2000	2600	
	280	38	2.1	125	144	2000	2600	
	289.5	38	2.1	125	144	2000	2600	
	310	34	2	162	182	1900	2400	
	310	51	2.1	213	234	1900	2400	
	310	51	2.1	213	234	1900	2400	
	310	51	2.1	213	234	1900	2400	
	360	58	4	285	335	1700	2000	
	360	58	4	268	305	1700	2000	
	420	80	5	380	460	1600	1800	
	<b>220</b>	270	24	1.5	75.0	89.0	1900	2400
270		24	1.5	75.0	89.0	1900	2400	
300		38	2.1	148	176	1900	2400	
300		60	2.1	112	168	1900	2400	
309.5		38	2.1	148	176	1900	2400	
340		37	2.1	170	215	1800	2200	
340		56	3	242	284	1800	2200	
340		56	3	242	284	1800	2200	
400		65	4	297	365	1500	1800	
400		65	4	229	365	1500	1800	
460		88	5	403	520	1300	1600	
460		88	5	403	520	1300	1600	
<b>230</b>		329.5	40	2.1	190	227	1600	2000
		329.5	40	2.1	190	227	1600	2000

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>6238</b>	206	324	3	18.1
<b>6238M</b>	206	324	3	22.2
<b>6238M-DT</b>	206	324	3	21.1
<b>6238M/CRA9</b>	207	323	3	22.2
<b>6338F3</b>	210	382	4	48.4
<b>6338M</b>	210	382	4	50.0
<b>61840MA</b>	207	243	1.5	2.94
<b>61840MA/P4</b>	207	243	1.5	2.94
<b>61040X1F3/C3H</b>	208	260	2	7.91
<b>61040X1M</b>	208	260	2	8.10
<b>61940X1MA-1</b>	210	270	2	7.59
<b>61940MA</b>	210	270	2	7.63
<b>61940X1MA</b>	210	270	2	8.89
<b>16040M</b>	209	301	2	10.3
<b>6040M</b>	211	299	2	14.2
<b>6040MA</b>	210	300	2	14.3
<b>6040</b>	211	299	2	11.7
<b>6240</b>	216	344	3	22.3
<b>6240M</b>	216	344	3	26.4
<b>6340</b>	220	400	4	57.7
<b>61844M</b>	227	263	1.5	3.21
<b>61844M/YA4</b>	227	263	1.5	3.21
<b>61944M</b>	231	289	2	8.37
<b>63944M</b>	231	289	2	11.8
<b>61944X1M</b>	231	298.5	2	9.71
<b>16044</b>	233	327	2	11.7
<b>6044</b>	233	327	2.5	15.5
<b>6044M</b>	233	327	2.5	18.3
<b>6244</b>	236	384	3	31.2
<b>6244M</b>	236	384	3	36.3
<b>6344</b>	240	440	4	71.4
<b>6344/C9</b>	240	440	4	71.4
<b>6646M</b>	241	319	2.1	10.4

# Deep Groove Ball Bearing

d 230~280 mm

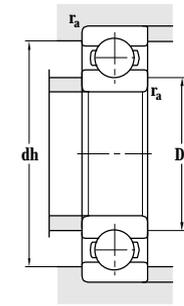
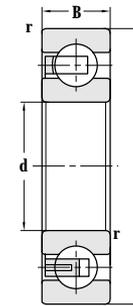
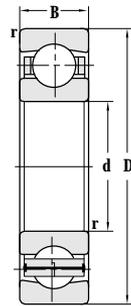
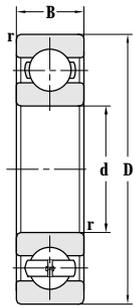


Principal dimensions				Basic load ratings		Limit speed ratings		
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>230</b>	309.5	40	2.1	145	173	1600	2000	
	329.5	40	2.1	190	227	1600	2000	
<b>240</b>	300	28	2	103	116	1800	2200	
	320	38	2.1	155	192	1800	2200	
	359.5	56	3	255	315	1700	2000	
	360	37	2.1	185	228	1700	2000	
	360	56	3	255	315	1700	2000	
	360	56	3	255	315	1700	2000	
	440	72	4	350	460	1300	1600	
	500	95	5	440	595	1100	1400	
	500	95	5	440	595	1100	1400	
	500	95	5	440	595	1100	1400	
	<b>260</b>	320	28	2	122	128	1700	2000
360		46	2.1	212	269	1600	1900	
360		46	2.1	212	269	1600	1900	
369.5		46	2.1	212	269	1600	1900	
369.5		68	2.1	227	288	1600	1900	
369.5		60	2.1	227	288	1600	1900	
369.5		60	2.1	227	288	1600	1900	
399.5		65	4	294	373	1500	1800	
370		46	2.1	212	269	1600	1900	
400		44	3	230	300	1500	1800	
400		65	4	294	373	1500	1800	
400		65	4	294	373	1500	1800	
480		80	5	430	592	1100	1400	
480		80	5	430	592	1100	1400	
480		80	5	430	592	1100	1400	
540		102	6	500	710	1000	1300	
540		102	6	500	710	1000	1300	
<b>280</b>		350	33	2	133	192	1600	1900
		380	46	2.1	215	282	1500	1800
	389.5	46	4	215	282	1500	1800	
	389.5	46	4	217	282	1500	1800	

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>6646M-1/C3</b>	241	319	2.1	9.02
<b>6646M/W281</b>	241	319	2.1	10.4
<b>61848M</b>	249	291	2	4.72
<b>61948M</b>	251	309	2	8.50
<b>6048X1M</b>	253	346.5	2.5	20.7
<b>16048M</b>	253	347	2	14.6
<b>6048</b>	253	347	2.5	17.6
<b>6048M</b>	253	347	2.5	20.7
<b>6248</b>	256	424	3	53.3
<b>6348F1</b>	260	480	4	95.0
<b>6348F3</b>	260	480	4	95.0
<b>6348M</b>	260	480	4	96.2
<b>61852M</b>	269	311	2	4.80
<b>61952M</b>	276	349	2	14.4
<b>61952MA</b>	271	349	2	14.4
<b>61952X1M</b>	276	349	2	16.3
<b>62952X3M</b>	271	358.5	2	22.9
<b>62952X1M-1</b>	271	358.5	2	20.3
<b>62952X1F3-2/C3H</b>	271	358.5	2	20.9
<b>6052X1F3</b>	276	384	3	28.5
<b>752</b>	271	359	2	16.5
<b>16052M</b>	272	388	2.5	22.3
<b>6052M</b>	276	384	3	28.4
<b>6052M/YA3</b>	276	384	3	26.6
<b>6252/C3</b>	280	460	4	68.8
<b>6252F1</b>	280	460	4	67.6
<b>6252F3</b>	280	460	4	67.6
<b>6352F1</b>	286	514	5	120
<b>6352F3</b>	286	514	5	120
<b>61856M</b>	289	341	2	7.30
<b>61956M</b>	291	369	2	16.4
<b>61956X1M</b>	291	379	2	18.3
<b>61956X1M/W281</b>	291	379	2	18.3

# Deep Groove Ball Bearing

d 280~360 mm

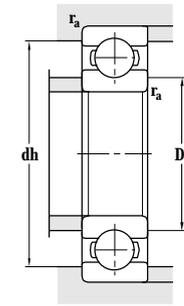
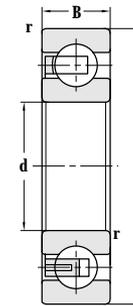
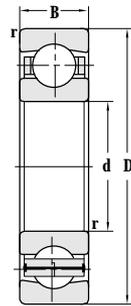
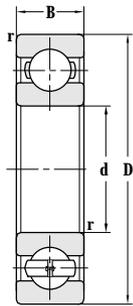


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>280</b>	390	46	4	215	282	1500	1800
	420	44	3	235	330	1300	1600
	420	65	4	305	405	1400	1700
	500	80	5	410	600	1000	1300
	580	108	6	560	840	1000	1200
<b>300</b>	380	38	2.1	165	235	1400	1700
	419.5	56	3	265	370	1400	1700
	420	56	3	265	370	1300	1600
	460	50	4	289	400	1200	1500
	460	74	4	343	480	1200	1500
	460	68	4	343	480	1200	1500
	540	85	5	450	665	950	1200
<b>320</b>	400	38	2.1	164	220	1300	1600
	400	38	2.1	164	220	1300	1600
	412	38	2.5	180	292	1300	1600
	440	37	2.1	210	305	1200	1400
	440	56	3	278	395	1300	1600
	440	65	3	278	395	1300	1600
	460	70	3	300	440	1300	1600
	479.5	74	4	356	518	1100	1400
	480	50	4	275	400	1100	1300
	480	74	4	356	518	1100	1400
	480	74	4	356	518	1100	1400
	560	82	5	435	665	950	1200
	580	92	5	515	780	1000	1200
<b>340</b>	420	38	2.1	170	227	1200	1500
	460	56	3	282	420	1100	1400
	460	56	3	282	420	1100	1400
	520	57	4	335	510	950	1200
	520	82	5	403	620	1000	1300
	620	92	6	545	890	900	1000
	<b>360</b>	440	25	1.5	118	210	1130

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>61956X1M-1</b>	291	379	2	18.4
<b>16056</b>	292	407	2.5	22.5
<b>6056</b>	296	404	3	32.2
<b>6256</b>	300	480	4	72
<b>6356</b>	305	553	5	141
<b>61860M</b>	309	371	2	10.4
<b>61960X1</b>	313	406.5	2.5	20.6
<b>61960</b>	313	407	2.5	20.7
<b>16060/HA</b>	316	444	3	33.1
<b>6060</b>	316	444	3	48.4
<b>6060X2F3</b>	316	444	3	41.5
<b>6260</b>	320	520	4	88.0
<b>61864M</b>	331	389	2	11.4
<b>61864F3</b>	331	389	2	11.1
<b>864</b>	332	400	2.5	12.7
<b>60964</b>	331	428	2	15.5
<b>61964</b>	333	427	2.5	24.9
<b>61964X2</b>	333	427	2.5	28.4
<b>62964X3/YB2</b>	333	447	2.5	39.9
<b>6064X1</b>	336	464	3	50.1
<b>16064</b>	336	466	3	34
<b>6064</b>	336	464	3	50.3
<b>6064/C4YA8</b>	336	464	3	49.6
<b>6076N1F3</b>	400	540	4	65.6
<b>6264</b>	340	560	4	111
<b>61868</b>	352	408	2	11.6
<b>61968</b>	353	447	2.5	27.0
<b>61968MA</b>	353	447	2.5	27.6
<b>16068</b>	356	505	3	44.9
<b>6068</b>	360	500	4	63.4
<b>6268</b>	366	599	4	112
<b>60872</b>	367	432	1.5	6.50

# Deep Groove Ball Bearing

d 360~400 mm

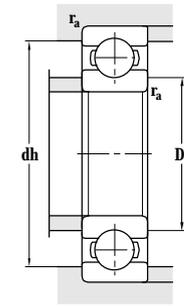
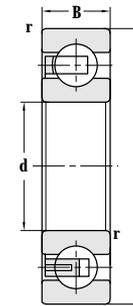
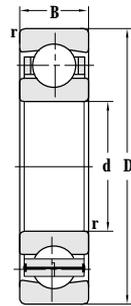
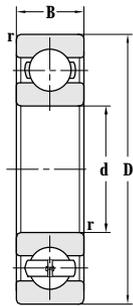


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>360</b>	440	38	2.1	173	242	1100	1400
	480	56	3	282	425	1100	1400
	480	56	3	282	425	1100	1400
	480	56	3	282	425	1100	1400
	480	56	3	282	425	1100	1400
	509.5	70	3	335	510	1000	1300
	530	82	5	355	620	1000	1300
	540	82	5	443	705	1000	1300
	540	57	4	345	545	1000	1200
	540	82	5	443	705	1000	1300
	540	82	5	443	705	1000	1300
<b>380</b>	480	46	2.1	232	375	1000	1300
	480	46	2.1	232	375	1000	1300
	520	44	3	241	365	1000	1300
	520	44	3	241	365	1000	1300
	520	65	4	335	550	1000	1300
	520	65	4	335	550	1000	1300
	560	57	4	368	615	940	1100
	560	82	5	443	720	950	1200
	560	82	5	443	720	950	1200
	560	82	5	443	720	950	1200
	560	82	5	443	720	950	1200
	560	82	5	443	720	950	1200
	560	82	5	443	720	950	1200
	560	82	5	443	720	950	1200
<b>400</b>	500	31	2	159	277	1000	1200
	500	46	2.1	242	397	1000	1200
	500	46	2.1	242	397	1000	1200
	540	44	3	258	435	980	1250
	540	65	4	350	580	950	1200
	540	65	4	350	580	950	1200
	600	90	5	500	830	900	1100
	600	90	5	500	830	900	1100
	600	90	5	500	830	900	1100
	600	90	5	500	830	900	1100
	720	130	6	630	1080	750	900

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>61872</b>	351	429	2	12.2
<b>61972</b>	373	467	2.5	30.9
<b>FL-61972MA</b>	373	467	2.5	28.9
<b>61972/P64</b>	373	467	2.5	30.9
<b>61972F3</b>	373	467	2.5	30.2
<b>62972X3</b>	374	495.5	2.5	48.0
<b>6072X1/C9</b>	382	508	4	59.8
<b>6072F3</b>	380	520	4	64.7
<b>16072</b>	376	524	3	48.4
<b>6072F1</b>	380	520	4	64.7
<b>6072M</b>	380	520	4	65.7
<b>61876F1</b>	391	469	2	19.0
<b>61876F3</b>	391	469	2	19.0
<b>60976</b>	396	504	3	29.2
<b>60976/YA8</b>	396	504	3	29.7
<b>61976/W281</b>	396	504	3	39.8
<b>61976</b>	396	504	3	39.8
<b>16076</b>	394	545	3	50.0
<b>6076F3</b>	398	542	4	65.6
<b>6076N1</b>	398	542	4	69.3
<b>6076N1F3</b>	398	542	4	65.6
<b>6076</b>	398	542	4	69.3
<b>6076M</b>	398	542	4	66.4
<b>60880</b>	410	490	2	15.0
<b>61880</b>	413	488	2	21.0
<b>61880MA</b>	413	488	2	20.2
<b>60980</b>	411	525	2.5	27.5
<b>61980</b>	416	524	3	43.6
<b>61980F3</b>	416	524	3	39.4
<b>6080F1</b>	420	580	4	86.5
<b>6080F3</b>	420	580	4	86.5
<b>6080M</b>	420	580	4	87.9
<b>61280X2MA/YA3</b>	477.45	642.55	2	250

# Deep Groove Ball Bearing

d 420~500 mm

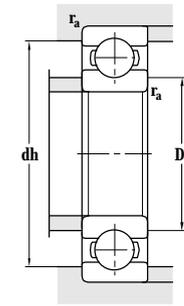
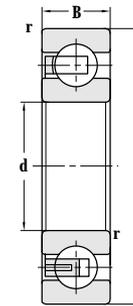
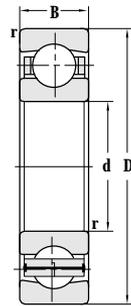
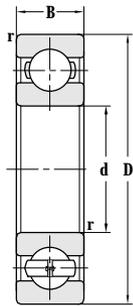


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>420</b>	520	46	2.1	245	420	980	1250
	520	46	2.1	245	420	980	1250
	560	65	4	320	520	900	1100
	560	65	4	320	520	900	1100
	560	65	4	320	520	900	1100
	560	65	4	320	520	900	1100
	620	90	5	490	860	900	1110
	620	90	5	490	860	900	1100
<b>440</b>	540	31	2	155	285	870	1000
	540	46	2.1	245	445	870	1000
	600	50	4	305	550	870	1000
	600	74	4	390	650	900	1100
	600	74	4	380	650	900	1100
	650	94	6	525	880	850	1000
<b>460</b>	580	56	3	303	435	900	1100
	580	56	3	265	435	900	1100
	620	72	4	410	710	870	1100
	620	72	4	410	710	870	1100
	620	74	4	405	680	850	1000
	620	72	4	410	710	850	1000
	680	100	6	560	1020	800	950
	680	100	6	560	1020	800	950
<b>480</b>	600	56	3	315	610	870	1100
	650	78	5	417	743	800	950
	700	100	6	605	1115	740	900
<b>500</b>	620	37	2.1	220	445	800	950
	620	56	3	325	607	800	950
	660	75	5	395	716	750	900
	660	75	5	395	716	750	900
	670	78	5	450	860	760	900
	670	78	5	450	845	760	900
	720	100	6	575	1020	750	900

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>61884</b>	431	508	2	22.2
<b>FL-61884MA</b>	431	508	2	23.0
<b>61984F3/C9</b>	436	544	3	41.9
<b>61984F3</b>	436	544	3	41.9
<b>61984MA</b>	436	544	3	46.2
<b>FL-61984MA/C3</b>	436	544	3	46.2
<b>6084</b>	438	602	4	90.5
<b>6084M</b>	438	602	4	92.0
<b>60888</b>	450	531	2	16.5
<b>61888</b>	453	528	2	22.3
<b>60988</b>	456	585	3	46.1
<b>61988F3</b>	456	584	3	60.5
<b>61988</b>	455	585	3	61.6
<b>6088</b>	466	624	5	108
<b>61892</b>	473	567	2.5	34.3
<b>61892MA</b>	473	567	2.5	34.7
<b>61992</b>	475	604	3	63.0
<b>FL-61992X2MA</b>	475	604	3	62.8
<b>61992F3</b>	476	604	3	63.0
<b>61992X2MA</b>	476	604	3	62.8
<b>6092F1</b>	483	657	5	121
<b>6092F3</b>	483	657	5	121
<b>61896</b>	492	587	2.5	36.0
<b>61996F3</b>	498	632	4	74.1
<b>6096</b>	504	676	5	133
<b>608/500</b>	510	609	2	20
<b>618/500M</b>	513	607	2.5	37.3
<b>619/500X3F1</b>	520	650	4	68.8
<b>619/500X3F3</b>	520	650	4	68.8
<b>619/500</b>	519	651	4	79
<b>619/500F3</b>	519	651	4	79.7
<b>60/500</b>	526	694	5	135

# Deep Groove Ball Bearing

d 500~600 mm

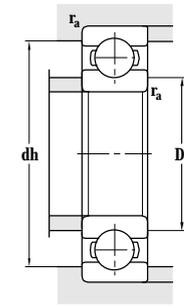
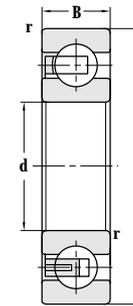
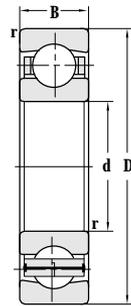
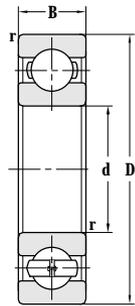


Principal dimensions				Basic load ratings		Limit speed ratings		
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>500</b>	720	100	6	580	1100	750	900	
	720	100	6	580	1100	750	900	
<b>530</b>	650	56	3	325	640	750	900	
	650	56	3	325	640	750	900	
	650	56	3	325	640	750	900	
	710	57	4	410	810	700	850	
	710	82	5	470	885	700	850	
	710	82	5	470	885	700	850	
	758	100	6	580	1130	680	830	
	760	100	6	580	1130	680	830	
	780	112	6	635	1260	670	810	
	780	112	6	680	1300	670	800	
	780	112	6	680	1300	670	800	
	<b>560</b>	680	37	2.1	220	460	710	860
680		56	3	331	667	700	850	
680		56	3	331	667	700	850	
680		56	3	331	667	700	850	
680		56	3	331	667	700	850	
750		85	5	475	925	670	800	
750		85	5	475	925	670	800	
820		115	6	670	1370	630	750	
820		115	6	630	1500	630	750	
820		115	6	670	1370	630	750	
<b>570</b>		799	115	6	641	1280	480	600
<b>600</b>		700	100	3	345	710	670	800
	730	42	3	260	550	670	800	
	730	42	3	261	485	670	800	
	730	60	3	350	735	670	800	
	730	60	3	350	735	670	800	
	869	110	6	680	1450	650	750	
	870	118	6	680	1450	600	700	
	870	118	6	692	1450	600	700	

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>60/500N1MAS</b>	523	697	5	136
<b>60/500-BG</b>	523	697	5	135
<b>618/530F1</b>	543	637	2.5	41.1
<b>618/530MA</b>	543	637	2.5	42.1
<b>618/530F3</b>	543	637	2.5	41.1
<b>609/530</b>	545	696	3	60.0
<b>619/530F1</b>	548	692	4	91.6
<b>619/530F3</b>	548	692	4	91.6
<b>60/530X3</b>	543	745	5	149
<b>60/530X3-1</b>	556	754	5	153
<b>60/530</b>	552	757	5	188
<b>60/530N1MA</b>	556	754	5	185
<b>60/530N1MA/YAB</b>	553	757	5	185
<b>608/560</b>	572	670	2	30.0
<b>618/560F1</b>	573	667	2.5	42.1
<b>618/560F3</b>	573	667	2.5	42.1
<b>618/560MA</b>	573	667	2.5	42.7
<b>618/560/P5</b>	573	667	2.5	42.8
<b>619/560F1</b>	578	732	4	110
<b>619/560F3</b>	578	732	4	110
<b>60/560F3</b>	586	794	5	205
<b>60/560N1MAS/C9</b>	586	794	5	208
<b>60/560F1</b>	586	794	5	205
<b>66/570X1M</b>	598	770	5	181
<b>D66/600</b>	610	690	2.5	60.6
<b>608/600</b>	614	718	2.5	41.0
<b>608/600MA</b>	614	718	2.5	41.0
<b>618/600</b>	613	717	2.5	52.7
<b>618/600/W33X</b>	613	717	2.5	52.2
<b>60/600X3/C3H</b>	623	846	5	219
<b>60/600</b>	623	847	5	233
<b>60/600/HC</b>	623	847	5	233

# Deep Groove Ball Bearing

d 600~750 mm

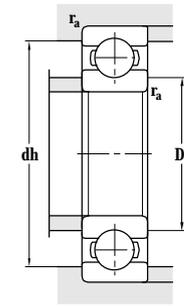
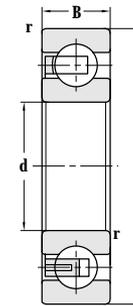
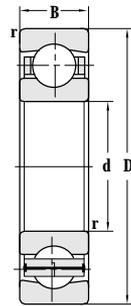
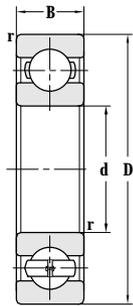


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>600</b>	870	118	6	725	1510	600	700
<b>600.3</b>	819	90	5	560	1130	650	750
<b>630</b>	780	48	3	365	710	640	760
	780	69	4	424	926	630	750
	780	69	4	424	926	630	750
	780	69	4	420	760	630	750
	850	71	5	475	1050	600	710
	850	100	6	610	1330	600	710
	920	128	7.5	800	1750	550	660
<b>650</b>	920	118	6	750	1600	550	660
<b>670</b>	820	69	4	424	960	560	670
	820	69	4	424	960	560	670
	820	69	4	424	960	560	670
	920	118	6	750	1600	530	630
	820	69	4	424	960	560	670
	820	69	4	424	960	560	670
	900	73	5	540	1210	580	700
	900	103	6	670	1450	530	630
	980	136	7.5	885	1900	500	600
	980	136	7.5	885	1900	500	600
	980	136	7.5	885	1900	500	600
<b>710</b>	870	74	4	456	1056	530	630
	870	74	4	456	1056	530	630
	870	74	4	456	1056	530	630
	950	78	5	545	1280	500	610
	950	106	6	645	1510	500	610
	1030	140	7.5	935	2180	490	560
<b>750</b>	920	78	5	515	1225	480	610
	1000	112	6	745	1790	490	570
	1090	150	7.5	975	2370	450	530

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>60/600/HCE-1</b>	623	847	5	236
<b>66/600.3/HCYA13</b>	623	796	5	147
<b>608/630</b>	643	767	2.5	41.0
<b>618/630</b>	645	765	3	76.5
<b>618/630MA</b>	645	765	3	77.8
<b>618/630L/P5</b>	645	765	3	65.7
<b>609/630</b>	649	832	4	112
<b>619/630</b>	654	829	5	163
<b>60/630</b>	657	891	6	280
<b>66/650N1</b>	678	891	5	254
<b>618/670</b>	685	805	3	82.2
<b>618/670F1</b>	685	805	3	80.8
<b>618/670F3</b>	685	805	3	80.8
<b>66/650N1</b>	673	897	5	254
<b>618/670Q1</b>	685	805	3	82.8
<b>618/670/C4</b>	685	805	3	82.2
<b>609/670</b>	689	882	4	143
<b>619/670MA</b>	693	877	5	194
<b>60/670F3</b>	698	952	6	361
<b>60/670N1</b>	698	952	6	366
<b>60/670N1/YB2</b>	698	952	6	366
<b>618/710F3</b>	725	855	3	96.1
<b>618/710</b>	725	855	3	98.1
<b>618/710MA</b>	725	855	3	98.8
<b>609/710</b>	729	932	4	148
<b>619/710</b>	732	928	5	218
<b>60/710</b>	738	1002	6	375
<b>618/750</b>	766	901	4	114
<b>619/750</b>	774	977	5	260
<b>60/750</b>	778	1061	6	490

# Deep Groove Ball Bearing

d 800~1000 mm

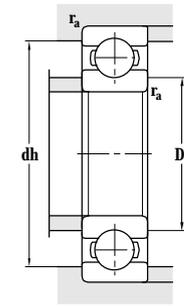
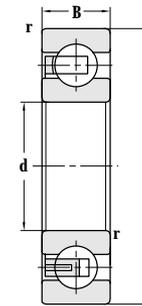
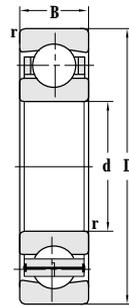
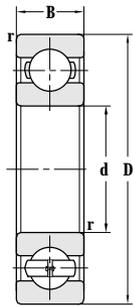


Principal dimensions				Basic load ratings		Limit speed ratings		
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>800</b>	980	57	4	390	990	430	510	
	980	82	5	545	1340	430	510	
	980	82	5	545	1360	430	510	
	980	82	5	545	1360	430	510	
	1060	115	6	815	2100	430	500	
	1060	115	6	800	1960	430	500	
	1150	115	7.5	950	2080	500	550	
	1150	155	7.5	985	2530	400	480	
	1150	115	7.5	845	2080	500	550	
	<b>850</b>	1030	57	4	385	1000	450	500
1030		82	5	555	1300	450	530	
1030		82	5	545	1400	430	500	
1030		82	5	545	1400	430	500	
1030		82	5	555	1300	430	500	
1030		82	5	555	1300	450	530	
1120		118	6	815	2150	400	480	
1220		165	7.5	1090	2980	370	430	
<b>900</b>		1090	85	5	600	1540	380	450
		1180	122	6	830	2270	360	440
	1280	170	7.5	1080	3120	330	410	
<b>950</b>	1150	90	5	660	1620	360	430	
	1150	90	5	660	1620	360	430	
	1150	90	5	660	1620	360	430	
	1200	90	5	660	1620	360	430	
	1250	132	7.5	985	2850	330	410	
	1250	132	7.5	930	2430	340	400	
	1360	180	7.5	1145	3315	310	380	
<b>960</b>	1160	90	5	630	1550	360	430	
<b>1000</b>	1220	71	5	540	1550	350	400	
	1220	100	6	680	1720	340	400	
	1220	100	6	635	1720	340	400	

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>608/800</b>	815	966	3	100
<b>618/800</b>	820	960	4	132
<b>618/800MA</b>	820	960	4	133
<b>618/800MA/P5</b>	820	960	4	133
<b>619/800</b>	823	1037	5	280
<b>619/800F3</b>	823	1037	5	289
<b>160/800X2F1</b>	820	1130	6	427
<b>60/800</b>	828	1120	6	540
<b>160/800X2F3</b>	820	1130	6	427
<b>608/850</b>	865	1015	3	75
<b>618/850</b>	870	1010	4	151
<b>618/850MA</b>	868	1012	4	141
<b>618/850MA/C9</b>	868	1012	4	141
<b>618/850F1</b>	868	1012	4	147
<b>618/850F3</b>	870	1010	4	144
<b>619/850</b>	873	1098	5	315
<b>60/850</b>	879	1190	6	640
<b>618/900F3</b>	918	1072	4	155
<b>619/900</b>	923	1156	5	355
<b>60/900</b>	928	1252	6	725
<b>618/950F1/C9</b>	968	1132	4	188
<b>618/950F3/C9</b>	968	1132	4	188
<b>618/950F1/C9</b>	968	1132	4	188
<b>618/950X1F3</b>	968	1182	4	252
<b>619/950</b>	979	1222	6	395
<b>619/950/C9</b>	978	1222	6	460
<b>60/950</b>	979	1330	6	850
<b>66/960MA</b>	978	1142	4	199
<b>608/1000</b>	1018	1201	4	175
<b>618/1000F3</b>	1023	1197	5	230
<b>618/1000F1</b>	1026	1194	5	230

# Deep Groove Ball Bearing

d 1000~1500 mm

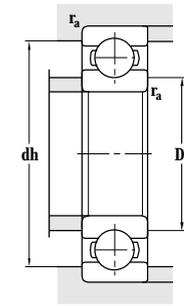
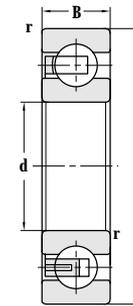
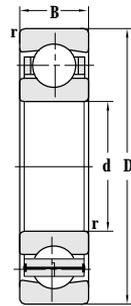
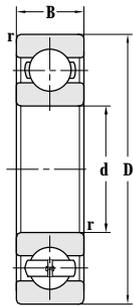


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>1000</b>	1220	100	6	680	1720	340	400
	1320	103	6	800	2340	330	380
	1320	140	7.5	950	2530	330	380
	1420	185	7.5	1320	3900	280	340
<b>1060</b>	1280	100	6	710	2140	310	350
	1400	150	7.5	985	3030	290	330
	1500	195	9.5	1310	3750	260	320
	1500	195	9.5	1310	3750	260	320
<b>1120</b>	1360	106	6	725	2180	290	350
	1360	106	6	910	2500	290	350
	1460	150	7.5	1010	3070	270	330
	1580	200	9.5	1430	4480	250	300
<b>1180</b>	1420	106	6	920	2580	320	360
	1420	106	6	920	2580	320	360
	1420	106	6	920	2580	320	360
	1540	160	7.5	1115	3630	210	270
<b>1240</b>	1480	112	6	930	2660	300	340
	1750	218	9.5	1590	5000	200	250
<b>1250</b>	1500	112	6	830	2740	210	270
	1750	218	9.5	1590	5000	200	250
	1560	150	6	939	2750	220	280
	1720	175	7.5	1140	3500	360	450
<b>1280</b>	1600	150	6	956	2830	200	260
	1600	122	6	955	2830	200	260
	1720	128	7.5	1180	4060	190	230
	1720	175	7.5	1140	3500	360	450
<b>1320</b>	1600	150	6	956	2830	200	260
	1720	128	7.5	1180	4060	190	230
<b>1400</b>	1700	132	7.5	1070	3980	190	230
	1820	185	9.5	1550	5520	180	230
<b>1500</b>	1820	140	7.5	1190	4310	170	210

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>618/1000MA</b>	1023	1197	5	234
<b>609/1000</b>	1023	1297	5	405
<b>619/1000</b>	1028	1292	6	548
<b>60/1000</b>	1028	1392	6	925
<b>618/1060</b>	1084	1259	5	265
<b>619/1060</b>	1089	1371	6	615
<b>60/1060</b>	1094	1466	8	1090
<b>60/1060/HBYB2</b>	1094	1466	8	1141
<b>618/1120</b>	1143	1336	5	310
<b>618/1120M</b>	1143	1336	5	313
<b>619/1120</b>	1148	1432	6	640
<b>60/1120</b>	1155	1546	8	1245
<b>618/1180M</b>	1203	1397	5	317
<b>618/1180F1</b>	1206	1394	5	310
<b>618/1180F3</b>	1203	1397	5	310
<b>619/1180</b>	1209	1513	6	765
<b>618/1240X1</b>	1266	1454	5	356
<b>618/1250</b>	1274	1479	5	390
<b>60/1250M/P5</b>	1290	1710	8	1708
<b>66/1280F1/C9</b>	1306	1534	5	606
<b>618/1320X2F1/C9</b>	1343	1577	5	520
<b>618/1320F3</b>	1343	1377	5	512
<b>609/1320</b>	1348	1691	6	835
<b>619/1320F3/YB2</b>	1348	1692	6	1112
<b>618/1400</b>	1427	1672	6	620
<b>619/1400</b>	1434	1777	8	1260
<b>618/1500</b>	1528	1791	6	695

# Deep Groove Ball Bearing

d 1500~1700 mm

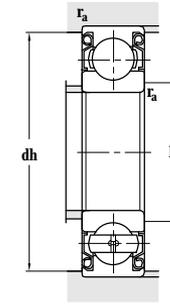
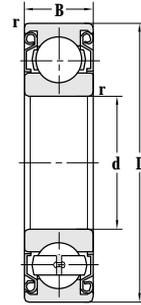
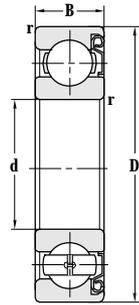


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>1500</b>	1950	195	9.5	1680	6220	160	190
	1950	155	7.5	1240	4750	150	180
<b>1600</b>	2060	200	9.5	1820	6300	260	300
	2060	200	9.5	1820	6300	260	300
<b>1700</b>	2060	160	7.5	1240	4950	130	160
	2180	212	9.5	1950	7680	120	150

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	ra <sub>max</sub>	
	mm			kg
<b>619/1500</b>	1535	1915	8	1515
<b>618/1600</b>	1627	1923	6	975
<b>619/1600</b>	1634	2026	8	1711
<b>619/1600F3</b>	1634	2026	8	1681
<b>618/1700</b>	1729	2032	6	1110
<b>619/1700</b>	1735	2145	8	1930

# Deep Groove Ball Bearing (With Shields)

d 10–30 mm

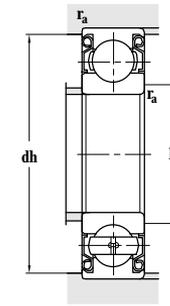
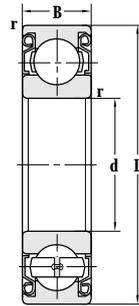
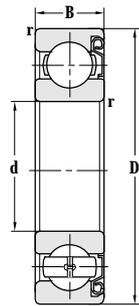


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>10</b>	30	9	0.6	6.50	3.00	24000	30000
<b>12</b>	32	10	0.6	6.50	3.00	22000	28000
	32	10	0.6	6.50	3.00	22000	28000
<b>15</b>	35	11	0.6	8.00	4.00	19000	24000
	35	11	0.6	8.00	4.00	19000	24000
<b>17</b>	40	12	0.6	9.75	4.8	17000	20000
	40	12	0.6	9.75	4.8	17000	20000
<b>20</b>	42	12	0.6	9.55	5.00	17000	19000
	42	12	0.6	9.40	5.00	17000	19000
	47	14	1	13.0	6.70	15000	18000
	47	14	1	13.0	6.70	15000	18000
	52	15	1	13.8	6.90	13000	16000
	62	16	1	18.2	10.0	10000	13000
	62	16	1	18.2	10.0	10000	13000
<b>25</b>	47	12	0.6	11.4	6.28	15000	18000
	47	12	0.6	10.1	5.85	15000	15000
	52	15	1	14.3	8.00	12000	18000
	52	15	1	14.3	8.00	12000	15000
	62	17	1.1	22.4	11.5	11000	14000
<b>28</b>	58	16	1.1	12.0	9.00	11000	13800
	68	18	1.1	19.0	13.0	9500	12000
<b>30</b>	55	13	1	13.2	7.96	12000	15000
	55	13	1	13.2	7.96	12000	15000
	62	16	1	19.5	11.3	10000	13000
	62	16	1	19.5	11.3	10000	13000
	62	16	1	19.5	11.3	10000	13000
	62	16	1	19.5	11.3	10000	13000
	72	19	1.1	28.4	15.4	9000	11000
	72	19	1.1	28.4	15.4	9000	11000

Designations	Abutment and fillet dimensions				Weight
	D <sub>smin</sub>	D <sub>smax</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm				kg
<b>6200-2Z</b>	13.5	14.5	26	0.6	0.0270
<b>6201-Z</b>	16	16.5	28	0.6	0.0369
<b>6201-2Z</b>	16	16.5	28	0.6	0.0373
<b>6202-Z</b>	19		31	0.6	0.0432
<b>6202-2Z</b>	19		31	0.6	0.0450
<b>6203-2Z</b>	21		36	0.6	0.0665
<b>6203-Z</b>	21		36	0.6	0.0665
<b>6004-Z-DW</b>	24.5		37.5	0.6	0.071
<b>6004-2Z</b>	23.2		38.8	0.6	0.0704
<b>6204-2Z</b>	25		42	1	0.111
<b>6204-Z</b>	25		42	1	0.109
<b>6304-2Z</b>	27		45	1	0.152
<b>6304X3-2Z</b>	35.6		56.4	1	0.255
<b>6304X3/C3</b>	35.6		56.4	1	0.252
<b>6005-Z</b>	28.2		43.8	0.6	0.0769
<b>6005-2Z</b>	28.2		43.8	0.6	0.0783
<b>6205-2Z</b>	30		47	1	0.135
<b>6205-Z</b>	30		47	1	0.136
<b>6305-2Z</b>	32		55	1	0.218
<b>62/28-ZN</b>	35		51	1	0.179
<b>63/28-ZN</b>	35		61	1	0.292
<b>6006-2Z</b>	35		50	1	0.118
<b>6006-Z</b>	34.6		50.4	1	0.119
<b>6206-2Z</b>	35		57	1	0.207
<b>6206-Z</b>	35		57	1	0.208
<b>6206-ZS</b>	35		57	1	0.205
<b>6306-2Z</b>	36.5		65.5	1	0.357
<b>6306-Z</b>	36.5		65.5	1	0.356

# Deep Groove Ball Bearing(With Shields)

d 35-50 mm

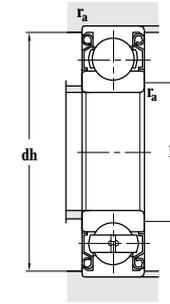
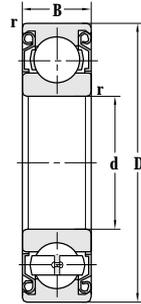
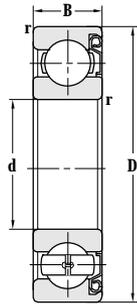


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>35</b>	62	14	1	16.0	10.3	10000	13000
	62	14	1	16.0	10.3	10000	13000
	72	17	1.1	26.0	14.7	9000	11000
	72	17	1.1	26.0	14.7	9000	11000
	80	21	1.5	33.4	19.2	8500	10000
	80	21	1.5	33.4	19.2	8500	10000
	100	25	1.5	51.5	29.0	7100	8500
	100	25	1.5	51.5	29.0	7100	8500
<b>40</b>	68	15	1	16.8	11.6	9500	12000
	68	15	1	16.8	11.6	9500	12000
	80	18	1.1	31.2	18.2	8500	10000
	80	18	1.1	31.2	18.2	8500	10000
	80	18	1.1	31.2	18.2	5600	10000
	90	23	1.5	41.0	24.0	7500	9000
	90	23	1.5	41.0	24.0	7500	9000
	90	23	1.5	41.0	24.0	7500	9000
<b>45</b>	75	16	1	21.2	14.0	9000	11000
	75	16	1	21.2	14.0	9000	11000
	85	19	1.1	33.7	20.7	7500	9000
	85	19	1.1	33.7	20.7	7500	9000
	85	19	1.1	33.7	20.7	7500	9000
	100	25	1.5	48.5	29.5	6700	8000
	100	25	1.5	52.5	30.0	6700	8000
	100	25	1.5	52.5	30.0	6700	8000
	100	25	1.5	52.5	30.0	6700	8000
	120	29	2	73.0	43.0	6000	7000
	<b>50</b>	80	16	1	22.0	16.3	8500
80		16	1	22.0	16.3	8500	10000
90		20	1.1	35.6	22.3	7000	8500
90		20	1.1	35.6	22.3	7000	8500
90		20	1.1	35.6	22.3	7000	8500
110		27	2	62.0	38.0	6300	7500
110		27	2	62.0	38.0	6300	7500
110		27	2	62.0	38.0	6300	7500

Designations	Abutment and fillet dimensions				Weight
	D <sub>smin</sub>	D <sub>smax</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm				kg
<b>6007-2Z</b>	39.6		57.4	1	0.154
<b>6007-Z/C3</b>	40		57	1	0.154
<b>6207-2Z</b>	41.5		65.5	1	0.397
<b>6207-Z</b>	41.5		65.5	1	0.390
<b>6307-2Z</b>	43		72	1.5	0.476
<b>6307-Z</b>	43		72	1.5	0.466
<b>6407-Z</b>	46		89	1.5	0.972
<b>6407-2Z</b>	46		89	1.5	0.976
<b>6008-2Z</b>	45		63	1	0.191
<b>6008-RZ</b>	45		63	1	0.196
<b>6208-2Z</b>	46.5	50.5	73.5	1	0.374
<b>6208-Z</b>	46.5		73.5	1	0.367
<b>6208-2RZ</b>	46.5	50.5	73.5	1	0.408
<b>6308-2Z</b>	48	50.5	82	1.5	0.651
<b>6308-2Z/YA7</b>	48	52	82	1.5	0.641
<b>6308-Z</b>	48		82	1.5	0.644
<b>6009-2Z</b>	50.8		69.2	1	0.245
<b>6009-2Z/C3</b>	50.8		69.2	1	0.245
<b>6209-2Z</b>	51.5		78.5	1	0.439
<b>6209-Z</b>	51.5	54	78.5	1	0.434
<b>6209-2Z/YA7</b>	51.5		78.5	1	0.433
<b>6309-2Z-NY</b>	54		91	1.5	0.851
<b>6309-2Z</b>	53		92	1.5	0.850
<b>6309-Z</b>	53	56.5	92	1.5	0.847
<b>6309-2Z/YA7</b>	53		92	1.5	0.831
<b>6409-Z</b>	58		107	2	1.57
<b>6010-2Z</b>	54.6		75.4	1	0.257
<b>6010-Z</b>	54.6		75.4	1	0.257
<b>6210-2Z</b>	56.5		83.5	1	0.484
<b>6210-Z</b>	56.5	58	83.5	1	0.479
<b>6210-2Z/YA7</b>	56.5		83.5	1	0.483
<b>6310-2Z</b>	59		101	2	1.134
<b>6310-Z</b>	59	63	101	2	1.12

# Deep Groove Ball Bearing (With Shields)

d 50-65 mm

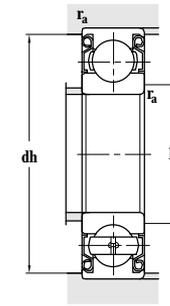
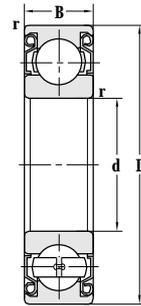
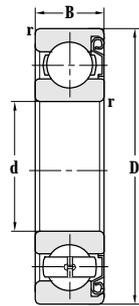


Principal dimensions				Basic load ratings		Limit speed ratings		
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>50</b>	110	27	2	62.0	38.0	6300	7500	
	130	31	2.1	88.0	52.0	5300	6300	
<b>55</b>	90	18	1.1	29.0	20.7	7500	9000	
	90	18	1.1	29.0	20.7	7500	9000	
	100	21	1.5	44.3	27.8	7500	9000	
	100	21	1.5	44.3	27.8	7500	9000	
	100	21	1.5	44.3	27.8	7500	9000	
	100	21	1.5	44.3	27.8	7500	9000	
	120	29	2	71.5	45.0	5600	6700	
	120	29	2	71.5	45.0	5600	6700	
	120	29	2	71.5	45.0	5600	6700	
	120	29	2	71.5	45.0	5600	6700	
	140	33	2.1	95.0	60.0	5000	6000	
	140	33	2.1	95.0	60.0	5000	6000	
	<b>60</b>	85	13	1	17.0	15.1	7500	9000
		95	18	1.1	30.0	23.0	6700	8000
110		22	1.5	53.0	36.0	6000	7000	
110		22	1.5	53.0	36.0	6000	7000	
110		22	1.5	53.0	36.0	6000	7000	
130		31	2.1	82.0	50.0	5000	6000	
130		31	2.1	82.0	50.0	5000	6000	
130		31	2.1	82.0	50.0	5000	6000	
150		35	2.1	107	68.5	4800	5600	
150		35	2.1	107	68.5	4800	5600	
<b>65</b>		100	18	1.1	32.0	25.0	6300	7500
	120	23	1.5	57.0	40.0	5300	6300	
	120	23	1.5	57.0	40.0	5300	6300	
	120	23	1.5	57.0	40.0	5300	6300	
	120	23	1.5	57.0	40.0	5300	6300	
	120	23	1.5	57.0	40.0	5300	6300	
	120	23	1.5	57.0	40.5	5300	6300	
	140	33	2.1	92.5	59.5	5000	6000	
	140	33	2.1	92.5	59.5	5000	6000	

Designations	Abutment and fillet dimensions				Weight
	D <sub>smin</sub>	D <sub>smax</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm				kg
<b>6310-2Z/YA7</b>	59		101	2	1.11
<b>6410-2Z</b>	64		116	2	1.92
<b>6011-Z</b>	61		84	1	0.388
<b>6011-2Z</b>	61		84	1	0.386
<b>6211-Z</b>	63	65	92	1.5	0.621
<b>6211-2Z</b>	63		92	1.5	0.639
<b>6211-2Z/YA7</b>	63		92	1.5	0.631
<b>6211F2-2Z/C9S2</b>	63		92	1.5	0.631
<b>6311-2Z</b>	64		111	2	1.38
<b>6311-Z</b>	64	69	111	2	1.38
<b>6311-2Z/YA7</b>	64		111	2	1.36
<b>6311-2RZ</b>	64		111	2	1.37
<b>6411-Z</b>	69		126	2	2.32
<b>6411-2Z</b>	69		126	2	2.28
<b>61912-2Z</b>	64.6		80.4	1	0.198
<b>6012-2Z</b>	66		89	1	0.417
<b>6212-Z</b>	68	71	102	1.5	0.794
<b>6212-2Z</b>	68		102	1.5	0.800
<b>6212-2Z/YA7</b>	68		102	1.5	0.792
<b>6312-2Z</b>	71	76	119	2	1.71
<b>6312-2Z/YA7</b>	71		119	2	1.67
<b>6312-Z</b>	71		119	2	1.75
<b>6412-Z</b>	74		136	2	2.77
<b>6412-2Z</b>	74		136	2	2.75
<b>6013-2Z</b>	71.5		93.5	1	0.459
<b>6213-2Z</b>	73		112	1.5	1.06
<b>FL-6213-2Z</b>	73		112	1.5	1.06
<b>6213-Z</b>	73		112	1.5	0.690
<b>6213-Z/HQ1</b>	73		112	1.5	1.05
<b>6213-2Z/YA7</b>	73	79	112	1.5	0.679
<b>6213F2-2Z/C9S2</b>	73		112	1.5	1.06
<b>6313-2Z/YA7</b>	76	81	129	2	2.19
<b>6313-2Z</b>	76		129	2	2.12

# Deep Groove Ball Bearing(With Shields)

d 65–85 mm

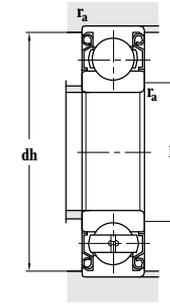
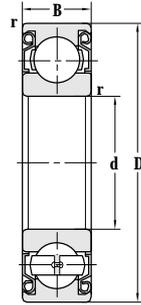
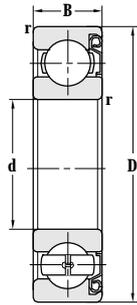


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>65</b>	140	33	2.1	92.5	59.5	5000	6000
<b>70</b>	110	20	1.1	38.0	30.0	6000	7000
	125	24	1.5	61.2	43.2	5000	6000
	125	24	1.5	61.2	43.2	5000	6000
	125	24	1.5	61.2	43.2	5000	6000
	127	28.4	1.5	56.0	46.5	5000	6000
	150	35	2.1	107	68.0	4500	5300
	150	35	2.1	107	68.0	4500	5300
	150	35	2.1	107	68.0	4500	5300
<b>75</b>	105	16	1	26.5	23.5	6000	7000
	115	20	1.1	38.0	31.0	5600	6700
	115	20	1.1	38.0	31.0	5600	6700
	130	25	1.5	66.0	50.0	4800	5600
	130	25	1.5	66.0	50.0	4800	5600
	130	25	1.5	66.0	50.0	4800	5600
	130	25	1.5	66.0	50.0	4800	5600
	130	25	1.5	66.0	50.0	4800	5600
	160	37	2.1	113	77	4300	5000
	160	37	2.1	113	77	4300	5000
	160	37	2.1	113	77	4300	5000
	<b>80</b>	110	16	1	27.6	25.3	5600
125		22	1.1	47.5	40.0	5300	6300
125		22	1.1	47.5	40.0	5300	6300
140		26	2	71.5	54.5	4500	5300
140		26	2	71.5	54.5	4500	5300
140		26	2	71.5	54.5	4500	5300
140		26	2	71.5	54.5	4500	5300
170		39	2.1	125	86.5	3800	4500
170		39	2.1	125	86.5	3800	4500
170		39	2.1	125	86.5	3800	4500
<b>85</b>		120	18	1.1	31.0	29.0	5000

Designations	Abutment and fillet dimensions				Weight
	D <sub>smin</sub>	D <sub>smax</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm				kg
<b>6313-Z</b>	76		129	2	2.12
<b>6014-2Z</b>	76		104	1	0.625
<b>6214-2Z/YA7</b>	78	83	117	1.5	1.11
<b>6214-Z</b>	78		117	1.5	1.13
<b>6214-Z</b>	78		117	1.5	1.13
<b>6214-ZSC</b>	78		117	1.5	1.29
<b>6314-2Z</b>	81		139	2	2.62
<b>6314-2Z/P6CMV2</b>	81		139	2	2.51
<b>6314-2Z/YA7</b>	81	87	139	2	2.59
<b>6314-Z</b>	81		139	2	2.59
<b>61915-2Z</b>	79.6		100	1	0.357
<b>6015-2Z</b>	81.5		108.5	1	0.624
<b>6015-Z</b>	81.5		108.5	1	0.658
<b>6215-2Z</b>	83		122	1.5	1.21
<b>6215-Z</b>	83		122	1.5	1.21
<b>6215-Z/HQ1</b>	83		122	1.5	1.22
<b>6215-2Z/YA7</b>	83	87	122	1.5	1.19
<b>6215F2-2Z/C9S2</b>	83		122	1.5	1.16
<b>6315-2Z</b>	86		149	2	3.11
<b>6315-Z</b>	86		149	2	3.03
<b>6315-2Z/YA7</b>	86	94	149	2	3.12
<b>61916-2Z</b>	84.6		105	1	0.357
<b>6016-Z</b>	86.5		118.5	1	0.860
<b>6016-2Z</b>	86.5		118.5	1	0.875
<b>6216-2Z/YA7</b>	89	94	131	2	1.45
<b>6216-2Z</b>	89		131	2	1.50
<b>FL-6216-2Z</b>	89		131	2	1.50
<b>6216-Z</b>	89		131	2	1.47
<b>6316-Z</b>	91		159	2	3.36
<b>6316-2Z</b>	91		159	2	3.72
<b>6316-2Z/YA7</b>	91	100	159	2	3.69
<b>61917</b>	92		113	1	0.557

# Deep Groove Ball Bearing(With Shields)

d 85-100 mm

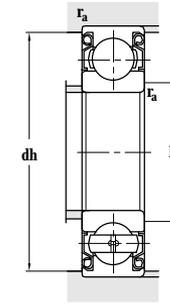
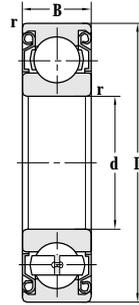
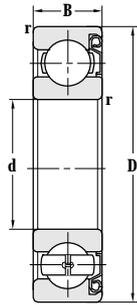


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>85</b>	130	22	1.1	47.5	40.0	5000	6000
	150	28	2	84.0	62.0	4300	5000
	150	28	2	84.0	62.0	4300	5000
	150	28	2	84.0	62.0	4300	5000
	180	41	3	102	96.5	4300	5000
	180	41	3	102	96.5	4300	5000
	180	41	3	102	96.5	4300	5000
	180	41	3	102	96.5	4300	5000
	180	41	3	102	96.5	4300	5000
	180	41	3	102	96.5	4300	5000
<b>90</b>	140	24	1.5	58.5	50.1	4800	5600
	140	24	1.5	58.5	50.0	4800	5600
	160	30	2	97.0	72.0	3800	4500
	160	30	2	97.0	72.0	3800	4500
	160	30	2	97.0	72.0	3800	4500
	190	43	3	144	108	3400	4000
	190	43	3	144	108	3400	4000
	190	43	3	144	108	3400	4000
	190	43	3	144	108	3400	4000
	190	43	3	144	108	3400	4000
<b>95</b>	130	18	1.1	33.8	33.0	4600	5400
	145	24	1.5	78.5	54.0	4500	5300
	145	24	1.5	78.5	54.0	4500	5300
	145	24	1.5	78.5	54.0	4500	5300
	170	32	2.1	110	80.0	3600	4300
	170	32	2.1	110	80.0	3600	4300
	170	32	2.1	110	80.0	3600	4300
	200	45	3	152	118	3200	3800
	200	50	3	152	118	3200	3800
	200	45	3	152	118	3200	3800
	200	45	3	152	118	3200	3800
	200	45	3	152	118	3200	3800
	<b>100</b>	150	24	1.5	62.4	52.9	4300
150		24	1.5	62.4	52.9	4300	5000
150		24	1.5	62.4	52.9	4300	5000

Designations	Abutment and fillet dimensions				Weight
	D <sub>smin</sub>	D <sub>smax</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm				kg
<b>6017-2Z</b>	92		123	1	0.965
<b>6217-Z</b>	94		141	2	1.85
<b>6217-2Z</b>	94	99	141	2	1.85
<b>6217-2Z/YA7</b>	94	99	141	2	1.81
<b>6317-Z</b>	98		167	2.5	4.35
<b>6317-2Z</b>	98		167	2.5	4.35
<b>6317-2Z/YA7</b>	98	107	167	2.5	4.35
<b>IS-6317-2Z/P6CMV2</b>	98		167	2.5	4.30
<b>6317-2Z/P6CMV2</b>	98		167	2.5	4.30
<b>6018-Z</b>	98		132	1.5	1.16
<b>6018-2Z</b>	98		132	1.5	1.17
<b>6218-Z</b>	99		151	2	2.21
<b>6218-2Z</b>	99		151	2	2.21
<b>6218-2Z/YA7</b>	99	105	151	2	2.20
<b>6318-2Z/YA7</b>	103	114	177	2.5	5.04
<b>6318M-Z/YA8P54</b>	103		177	2.5	6.39
<b>6318-2Z</b>	103		177	2.5	5.07
<b>6318-Z</b>	103		177	2.5	5.04
<b>61919-Z</b>	101.5		123.5	1	0.579
<b>6019-Z</b>	103		137	1.5	1.16
<b>6019-Z/HQ1</b>	103		137	1.5	1.31
<b>6019-2Z</b>	103		137	1.5	1.17
<b>6219-Z</b>	106	111	159	2	2.63
<b>6219-2Z</b>	106	111	159	2	2.65
<b>6219-2Z/YA7</b>	106	111	159	2	2.62
<b>6319-2Z</b>	108	113	187	2.5	5.93
<b>6319X2K-2Z</b>	77		187	2.5	6.40
<b>6319-Z</b>	109		186	2.5	5.87
<b>IS-6319</b>	109		186	2.5	5.48
<b>6319-2Z/YA7</b>	108	113	187	2.5	5.89
<b>6020-2Z</b>	108		142	1.5	1.17
<b>6020-2Z/C9</b>	108	110	142	1.5	1.13
<b>6020-Z</b>	108		142	1.5	1.15

# Deep Groove Ball Bearing(With Shields)

d 100~130 mm

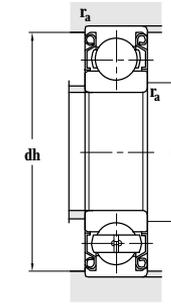
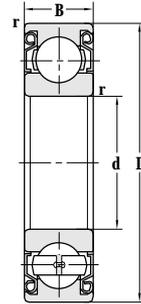
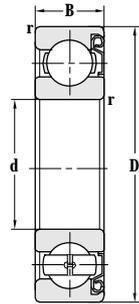


Principal dimensions				Basic load ratings		Limit speed ratings		
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>100</b>	180	34	2.1	122	93.0	3400	4000	
	180	34	2.1	122	93.0	3400	4000	
	180	34	2.1	122	93.0	3400	4000	
	215	47	3	173	141	2800	3600	
	215	47	3	173	141	2800	3600	
	215	47	3	173	141	2800	3600	
<b>105</b>	160	26	2	73.0	62.8	4000	4800	
	190	36	2.1	135	102	3200	3800	
	225	49	3	240	154	2800	3400	
<b>110</b>	150	20	1.1	40.5	41.5	3900	4600	
	150	20	1.1	40.5	41.5	3900	4600	
	170	28	2	82.0	73.5	3800	4500	
	170	28	2	82.0	70.6	3800	4500	
	170	28	2	82.0	70.6	3800	4500	
	175	31	2.3	158	176	3800	4500	
	175	31	2.3	158	176	3800	4500	
	200	38	2.1	145	114	2800	3400	
	200	38	2.1	145	114	2800	3400	
	240	50	3	195	176	2400	3000	
	240	50	3	195	176	2400	3000	
	<b>120</b>	150	16	1	24.5	28.0	3800	4500
150		16.1	1	24.5	28.0	3800	4500	
165		22	1.1	53.0	54.0	3400	4000	
165		22	1.1	53.0	54.0	3400	4000	
180		28	2	85.5	80.0	3400	4000	
180		28	2	85.5	80.0	3400	4000	
180		28	2	85.5	80.0	3400	4000	
215		40	2.1	154	130	2800	3400	
215		40	2.1	154	130	2800	3400	
260		55	3	217	196	2400	3000	
<b>130</b>		180	24	1.5	65.0	67.0	3400	4000
		180	24	1.5	65.0	67.0	3400	4000

Designations	Abutment and fillet dimensions				Weight
	D <sub>smin</sub>	D <sub>smax</sub>	dh <sub>max</sub>	r <sub>a</sub> max	
	mm				kg
<b>6220-Z</b>	111		169	2	3.26
<b>6220-2Z</b>	111		169	2	3.26
<b>6220-2Z/YA7</b>	111	118	169	2	3.23
<b>6320-Z</b>	113		202	2.5	7.12
<b>6320-2Z</b>	113	131	202	2.5	7.14
<b>6320-2Z/YA7</b>	113	131	202	2.5	7.13
<b>6021-2Z/C3Z1</b>	116		149	2	1.66
<b>6221-2Z</b>	117		178	2	3.94
<b>6321-2Z</b>	119		211	2.5	8.12
<b>61922</b>	116.5		143.5	1	0.918
<b>61922M</b>	116.5		143.5	1	1.01
<b>6022-Z/HQ1</b>	119		161	2	2.40
<b>6022-Z</b>	119		161	2	1.94
<b>6022-2Z</b>	119		161	2	1.96
<b>6022X3M-Z</b>	122		163	2.3	2.67
<b>60722</b>	122		163	2.3	2.67
<b>6222-Z</b>	121		189	2	4.58
<b>6222-2Z</b>	121		189	2	4.61
<b>6322-2Z</b>	123		227	2.5	9.72
<b>6322-2Z/YA7</b>	123	146	227	2.5	9.69
<b>61824-2Z</b>	125		145	1	0.566
<b>61824-Z</b>	125		145	1	0.565
<b>61924</b>	126.5		158.5	1	1.21
<b>61924M</b>	126.5		158.5	1	1.54
<b>6024-2Z</b>	129	132	171	2	2.15
<b>6024-Z</b>	129	132	171	2	2.09
<b>6024-Z/C9</b>	129	132	171	2	2.09
<b>6224-2Z</b>	131		204	2	5.24
<b>6224-Z</b>	132		203	2	5.25
<b>6324-2Z</b>	134		246	2.5	12.6
<b>61926-2Z</b>	137		173	1.5	1.55
<b>61926-Z</b>	137		173	1.5	1.57

# Deep Groove Ball Bearing(With Shields)

d 130~240 mm

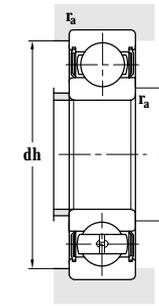
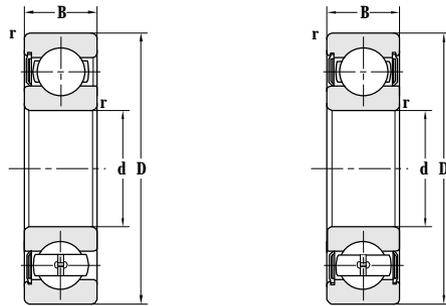


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>130</b>	200	33	2	109	98	3200	3800
	200	33	2	109	98	3200	3800
	230	40	3	153	134	2600	3200
	230	40	3	153	134	2600	3200
	280	58	4	240	226	2300	2800
<b>140</b>	175	18	1.1	34.0	40.0	3400	4000
	190	24	1.5	64.0	67.5	2800	3300
	210	33	2	106	102	2700	3200
	250	42	3	166	150	2400	3000
	300	62	4	329	246	2000	2600
<b>150</b>	225	35	2.1	123	117	2600	3200
	270	45	3	189	183	2000	2600
	320	65	4	360	280	1900	2400
<b>160</b>	200	20	1.1	49.5	59	2400	3000
	220	28	2	83.5	90	2300	2900
	220	28	2	83.5	90	2300	2900
<b>170</b>	260	42	2.1	161	166	2200	2800
<b>190</b>	290	46	2.1	191	211	2000	2600
<b>200</b>	310	51	2.1	213	234	1900	2400
	310	34	2	157	179	1900	2400
	360	58	4	288	335	1700	2000
<b>240</b>	300	28	2	103	116	1800	2200

Designations	Abutment and fillet dimensions				Weight
	D <sub>smin</sub>	D <sub>smax</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm				kg
<b>6026-Z</b>	139		191	2	3.29
<b>6026-2Z</b>	139		191	2	3.29
<b>6226-Z</b>	144		216	2.5	6.35
<b>6226-2Z</b>	144		216	2.5	6.36
<b>6326-2Z</b>	150		265	3	15.4
<b>61828-2Z</b>	146		169	1	0.845
<b>61928-2Z</b>	147		183	1.5	1.72
<b>6028-Z</b>	149		201	2	3.46
<b>6228-2Z</b>	154		236	2.5	7.50
<b>6328-2Z</b>	157		283	3	18.9
<b>6030-2Z</b>	161		214	2	4.16
<b>6230-2Z</b>	164		256	2.5	10.0
<b>6330-2Z</b>	167		303	3	21.0
<b>61832-2Z</b>	165		215	1	1.25
<b>61932-Z</b>	169		211	2	2.69
<b>61932-2Z</b>	169		211	2	2.72
<b>6034-Z</b>	181		249	2	6.82
<b>6038-2Z</b>	201		279	2	9.11
<b>6040-2Z</b>	211		299	2	11.6
<b>16040M-Z</b>	209		301	2	10.3
<b>6240-Z</b>	216		344	3	22.5
<b>61848M-Z/YA8</b>	249		291	2	4.64

# Deep Groove Ball Bearing(With Seals)

d 12–28 mm

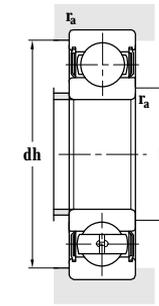
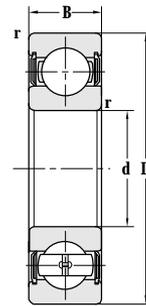
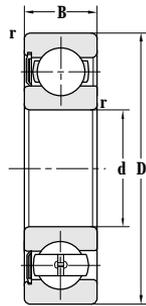


Principal dimensions				Basic load ratings		Limit speed ratings
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease
mm				kN		r/min
<b>12</b>	28	8	0.3	5.18	2.26	26000
<b>14</b>	47	14	1	13.6	6.6	11000
<b>17</b>	40	12	0.6	9.55	4.8	12000
	40	14	1	9.6	4.6	12000
<b>18</b>	75	16	1	20	14	5500
<b>20</b>	47	14	1	13.0	6.70	10000
	47	14	1	13.0	6.70	15000
<b>22</b>	56	16	1.1	18.4	9.25	13000
<b>25</b>	37	7	0.3	3.60	2.64	17000
	47	12	0.6	10.6	5.00	9500
	47	12	0.6	11.4	6.28	13000
	52	15	1	14.3	8.00	8500
	52	15	1	14.3	8.00	8500
	52	15	1	14.3	8.00	8500
	52	15	1	14.3	8.00	8500
	52	15	1	14.3	8.00	8500
	52	15	1	14.3	8.00	8500
	62	17	1.1	22.4	11.5	7500
	62	17	1.1	22.4	11.5	7500
	62	17	0.4	22.4	11.5	7500
	62	17	1.1	22.4	11.5	7500
	68	18	1.1	20.2	12.9	7500
	<b>25.5</b>	58	16	1	20.5	11.1
58		16	1	20.5	11.1	11000
<b>28</b>	68	18	1.1	32.5	13.0	6300
	68	18	1.1	25.0	13.9	6300

Designations	Abutment and fillet dimensions				Weight
	D <sub>smin</sub>	D <sub>smax</sub>	d <sub>hmax</sub>	r <sub>amax</sub>	kg
	mm				
<b>6001-2RS</b>	14	14.5	26	0.3	0.023
<b>6303-2RS</b>	19		42	1	0.114
<b>6203-2RS</b>	21	24	36	0.6	0.065
	<b>6203X2-FS/YA6</b>	22	21	35	1
<b>60/18-2RSN/YAD</b>	24.5	51.3	68.5	1	0.365
<b>6204-2RS</b>	25.6		41.4	1	0.121
<b>6204-2RZ</b>	25.6		41.4	1	0.110
<b>63/22-2RS/C3-SAGW</b>	29	30.8	49	1	0.183
<b>61805-2RZ</b>	27		35	0.3	0.022
<b>6005-2RS</b>	29	31	43	0.6	0.079
<b>6005-Z</b>	29		43	0.6	0.077
<b>6205-2RS</b>	30		47	1	0.130
<b>6205-2RZ</b>	30		47	1	0.125
<b>6205-RS2</b>	30		47	1	0.130
<b>6205-RS</b>	30		47	1	0.130
<b>6205-2RS2</b>	30		47	1	0.130
<b>6205-2RS/FR</b>	30		47	1	0.130
<b>6305-2RS</b>	31.5		55.5	1	0.232
<b>6305-RS</b>	31.5		55.5	1	0.223
<b>6305TN1-2RS/YA6</b>	32		55	1	0.211
<b>6305-2RZ</b>	32		55	1	0.222
<b>6305X3/C3YA5</b>	32		61	1	0.296
<b>66/25.5-2RS-BYD</b>	31		52.5	1	0.177
<b>66/25.5-2RS/P53Z2</b>	31		52.5	1	0.186
<b>63/28-RS/HA</b>	34.5		61.5	1	0.305
<b>63/28-2RS1/C3-DZ</b>	34.5	39.5	61.5	1	0.301

# Deep Groove Ball Bearing (With Seals)

d 28–35 mm

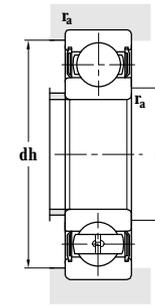
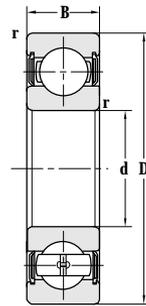
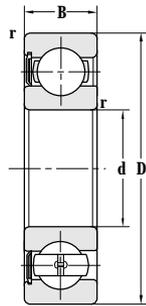


Principal dimensions				Basic load ratings		Limit speed ratings
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease
mm				kN		r/min
<b>28</b>	68	18	1.1	23.6	13.1	6300
	68	18	1.1	23.5	13.0	6300
<b>30</b>	55	13	1	13.2	7.96	8000
	55	13	1	13.2	7.96	12000
	62	16	1	19.5	11.3	10000
	62	16	1	19.5	11.3	10000
	62	16	1	19.5	11.3	10000
	62	16	1	19.5	11.3	10000
	62	16	1	19.5	11.3	10000
	62	16	1	19.5	11.3	10000
	62	16	1	19.5	11.3	10000
	62	20	1	19.0	11.0	10000
	72	19	1.1	28.4	15.4	6300
	72	19	1.1	28.4	15.4	6300
	72	19	1.1	28.4	15.4	6300
	72	19	1.7	28.4	15.4	6300
	72	19	1.7	28.4	15.4	6300
75	20	0.5	25.3	17.5	6300	
75	20	0.5	32.5	18.0	9000	
<b>32</b>	80	23	0.5	36.5	20.0	9000
	72	25	1	26.7	15.0	9400
	75	20	1.5	22.0	16.0	8800
	80	23	0.5	27.9	19.6	8400
	80	23	0.3	36.5	19.6	8400
<b>35</b>	62	14	1	16.0	10.3	7000
	62	14	1	16.0	10.3	7000
	64	14	1	16.0	10.3	7000
	72	17	1.1	26.0	14.7	6300
	72	17	1.1	26.0	14.7	6300
	72	17	1.1	26.0	14.7	6300
	72	17	1.1	26.0	14.7	6300
	72	17	1.1	26.0	14.7	6300
	72	17	1.1	26.0	14.7	6300
	72	17	1.1	26.0	14.7	6300
	80	21	1.5	33.4	19.2	6000

Designations	Abutment and fillet dimensions				Weight
	D <sub>smin</sub>	D <sub>smax</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm				kg
<b>63/28-2RS-DZ</b>	34.5		61.5	1	0.302
<b>63/28-RS</b>	34.5		61.5	1	0.300
<b>6006-2RS</b>	35		50	1	0.118
<b>6006-2RZ</b>	34.6		50.4	1	0.118
<b>6206-RS</b>	35		56	1	0.212
<b>6206-2RS</b>	35		56	1	0.214
<b>6206-2RS-DZ</b>	35		56	1	0.214
<b>6206-RS2</b>	35		56	1	0.212
<b>6206-2RZ</b>	35	38	56	1	0.224
<b>6206-2RS1/C3-DZ</b>	35	38	56	1	0.200
<b>62206-2RS</b>	35	38	56	1	0.255
<b>6306-2RS</b>	36.5	41.5	65.5	1	0.355
<b>6306-RS</b>	36.5	41.5	65.5	1	0.353
<b>6306-2RZ</b>	36.5	41.5	65.5	1	0.355
<b>6306-2RZ/YA6</b>	36.5	41.5	65.5	1	0.355
<b>6306-2RS/YA6</b>	36.5	41.5	65.5	1	0.338
<b>6306X3-2RSN/Y</b>	36.5		68.5	0.5	0.475
<b>450706K</b>	36.5		68.5	0.5	0.474
<b>4507/32KU</b>	37.5		72.5	0.5	0.534
<b>66/32WB1-2RSZ/C9</b>	39		69.5	1	0.408
<b>63/32-2RSN</b>	41.5		65.5	1.5	0.413
<b>63/32X3-2RSN/C9Y</b>	37.5		72.5	0.5	0.534
<b>63/32X3-2RSN/HAY</b>	35		77	0.3	0.534
<b>6007-2RZ</b>	39.6		57.4	1	0.169
<b>6007-2RS</b>	39.6		57.4	1	0.175
<b>6007X1-2RS/C3</b>	39.6		57.4	1	0.196
<b>6207-RS</b>	41.5		65.5	1	0.296
<b>6207-RS2</b>	41.5		65.5	1	0.296
<b>6207-2RS2</b>	41.5		65.5	1	0.299
<b>6207-2RS</b>	41.5		65.5	1	0.299
<b>6207SC-2RS</b>	41.5		65.5	1	0.401
<b>6307-RS</b>	43		72	1.5	0.480

# Deep Groove Ball Bearing(With Seals)

d 35-50 mm

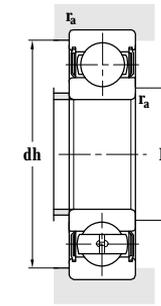
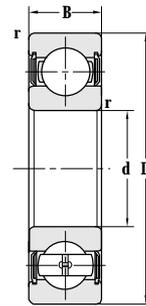
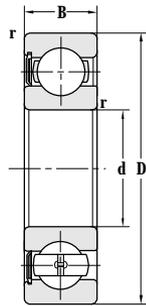


Principal dimensions				Basic load ratings		Limit speed ratings
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease
mm				kN		r/min
<b>35</b>	80	21	1.5	33.4	19.2	6000
<b>40</b>	68	15	1	16.8	11.6	6300
	80	18	1.1	31.2	18.2	5600
	80	18	1.1	31.2	18.2	5600
	80	18	1.1	31.2	18.2	5600
	80	21	1.1	31.2	18.2	5600
	85	22	1.5	32.5	20.4	5000
	90	23	1.5	41.0	24.0	5000
	90	23	1.5	41.0	24.0	5000
	90	23	1.5	41.0	24.0	7500
	109.5	31	1.5	41.0	24.0	5000
110	27	2	67.5	36.0	6700	
<b>45</b>	75	16	1	20.0	14.0	5600
	75	16	1	20.0	14.0	5600
	75	16	1	20.0	14.0	5600
	75	16	1	20.0	14.0	5600
	85	19	1.1	33.7	20.7	5300
	85	19	1.1	33.7	20.7	7500
	85	19	1.1	33.7	20.7	5300
	85	19	1.1	33.7	20.7	5300
	85	19	1.1	33.7	20.7	5300
	85	19	1.1	33.7	20.7	5300
	85	21	1.1	33.7	20.7	5300
	100	25	1.5	52.5	30.0	4500
	100	25	1.5	52.5	30.0	4500
	100	25	1.5	48.5	29.5	7000
	100	36	1.5	51.0	31.0	4500
127	31.5	1.5	48.5	29.5	4500	
<b>50</b>	65	7	0.3	5.85	5.69	8100
	72	12	0.6	13.4	11.2	9900
	80	16	1	22.0	16.3	5000
	80	16	1	22.0	16.3	5000
	90	20	1.1	35.6	22.3	4800
	90	33	1.1	35.6	22.3	4800

Designations	Abutment and fillet dimensions				Weight
	D <sub>smin</sub>	D <sub>smax</sub>	dh <sub>max</sub>	r <sub>a</sub> max	
	mm				kg
<b>6307-2RS</b>	43		72	1.5	0.491
<b>6008-2RS</b>	44.6		63.4	1	0.206
<b>6208-RS</b>	46.5	50.5	73.5	1	0.385
<b>6208-RS2</b>	46.5	50.5	73.5	1	0.385
<b>6208-2RS</b>	46.5	50.5	73.5	1	0.408
<b>62208X2WB-2RS/P53</b>	46.5	50.5	73.5	1	0.525
<b>6308X3-2RS</b>	48		78	1.5	0.704
<b>6308-RS</b>	48		82	1.5	0.643
<b>6308-2RS</b>	48		82	1.5	0.641
<b>6308-2RZ</b>	48		82	1.5	0.643
<b>6308X3-2RS/YA6</b>	48		82	1.5	1.480
<b>6408-2RS/YA5</b>	49		101	2	1.300
<b>6009-RS</b>	50		70	1	0.245
<b>6009-RS2</b>	50		70	1	0.245
<b>6009-2RS</b>	50		70	1	0.250
<b>6009-2RS/FR</b>	50		70	1	0.250
<b>6209-RS</b>	51.5		78.5	1	0.441
<b>6209-2RZ</b>	51.5		78.5	1	0.442
<b>6209-RS2</b>	51.5		78.5	1	0.435
<b>6209-2RS</b>	51.5		78.5	1	0.442
<b>6209-2RSK</b>	51.5		78.5	1	0.433
<b>62209X2WB-2RS/P53</b>	51.5		78.5	1	0.544
<b>6309-2RS</b>	53		92	1.5	0.861
<b>6309-RS</b>	53		92	1.5	0.853
<b>6309-2RZ</b>	53		92	1.5	0.861
<b>62309-2RS</b>	53		92	1.5	1.150
<b>6309X3-2RS/YA6</b>	53		112	1.5	2.040
<b>FL-61810-2RS/P6</b>	53		62	0.3	0.0552
<b>FL-61910-2RS/P5</b>	54		68	0.6	0.135
<b>6010-2RZ</b>	54.6		75.4	1	0.255
<b>6010-2RS</b>	54.6		75.4	1	0.258
<b>6210-2RS</b>	56.5		83.5	1	0.498
<b>62210X2-XRS2</b>	57		83	1	0.727

# Deep Groove Ball Bearing(With Seals)

d 50-65 mm

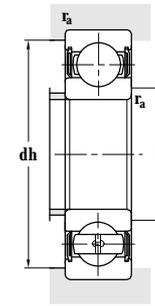
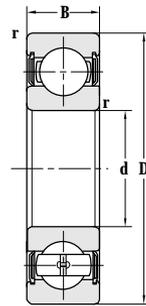
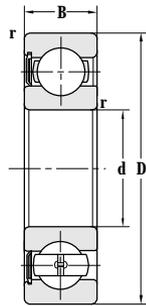


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	
mm				kN		r/min	
<b>50</b>	110	27	2	62.0	38.0	4800	
	110	27	2	62.0	38.0	4800	
	110	27	2	62.0	38.0	4800	
	163	46	2	57.5	35.0	4600	
<b>55</b>	90	18	1.1	29.0	20.7	4500	
	100	21	1.5	44.3	27.8	4300	
	120	29	2	71.5	45.0	3800	
	120	29	2	71.5	45.0	3800	
	120	49.2	2	71.5	45.0	3800	
	120	49.2	2	67.0	42.0	3800	
	140	33	2.1	89	54	3600	
<b>60</b>	95	18	1.1	30.0	23.0	4300	
	95	18	1.1	30.0	23.0	4300	
	95	18	1.1	30.0	23.0	4300	
	95	18	1.1	30.0	23.0	4300	
	95	18	1.1	30.0	23.0	4300	
	110	22	1.5	53.0	36.0	4000	
	110	22	1.5	53.0	36.0	4000	
	110	22	1.5	53.0	36.0	4000	
	110	22	1.5	53.0	36.0	4000	
	110	22	1.5	53.0	36.0	4000	
	110	22	1.5	53.0	36.0	4000	
	110	22	1.5	53.0	36.0	5500	
	130	31	2.1	82.0	48.5	3400	
	130	31	2.1	82.0	48.5	3400	
	130	31	2.1	77.0	49.0	5200	
	<b>65</b>	85	10	0.6	11.9	11.5	6300
		90	13	1.1	16.0	15.0	7800
100		18	1.1	32.0	25.0	4000	
120		23	1.5	57.0	40.0	3500	
120		23	1.5	57.0	40.0	3500	
140		33	2.1	95.0	59.5	3200	
140		33	2.1	95.0	59.5	3200	

Designations	Abutment and fillet dimensions				Weight
	D <sub>smin</sub>	D <sub>smax</sub>	dh <sub>max</sub>	r <sub>a</sub> <sub>max</sub>	
	mm				kg
<b>6310-2RS</b>	59	63	101	2	0.926
<b>6310-2RS/HAC3V2YA7</b>	59	63	101	2	1.07
<b>6310TN1-2RZ/C4L</b>	59	63	101	2	1.08
<b>6310X3-2RS</b>	67.5	96	2	4100	5.84
<b>6011-2RS</b>	61		84	1	0.389
<b>6211-2RS</b>	63		92	1.5	0.653
<b>6311-2RS</b>	64		111	2	1.370
<b>6311-RS</b>	64		111	2	1.380
<b>63311TN1-2RZ/C3H</b>	64		111	2	2.190
<b>63311-2RZ/C3L</b>	66		109	2	2.270
<b>6411-2RS/YA5</b>	66		129	2	2.450
<b>6012-2RS</b>	66.5		88.5	1	0.446
<b>6012-RS</b>	66.5		88.5	1	0.430
<b>FL-6012-2RS</b>	66.5		88.5	1	0.446
<b>FL-6012/C3</b>	66.5		88.5	1	0.416
<b>FL-6012/P6</b>	66.5		88.5	1	0.416
<b>6212-2RS</b>	68		102	1.5	0.780
<b>6212-2RS/HAC3V2YA7</b>	68		102	1.5	0.788
<b>6212WB-2RS/P53</b>	68		102	1.5	0.974
<b>6212/HAC3YAB-2RSZ</b>	68		102	1.5	0.928
<b>6212-2RS2/HAYA57</b>	68		102	1.5	0.792
<b>6212-2RS2</b>	69		101	1.5	0.780
<b>FL-6212-2RS/P6</b>	69		101	1.5	0.800
<b>6312-2RS</b>	71		119	2	1.750
<b>6312-RS</b>	71		119	2	1.760
<b>6312-2RZ</b>	71		119	2.1	1.750
<b>FL-61813-2RS/P6</b>	69		81	0.6	0.129
<b>FL-61913-2RS/P5</b>	71.5		83.5	1	0.212
<b>6013-2RS</b>	71		94	1	0.444
<b>6213-2RS</b>	73		112	1.5	1.070
<b>6213-2RSR/C3Z1YA6</b>	73		112	1.5	1.140
<b>6313-2RS</b>	76		129	2	2.360
<b>6313-RS</b>	76		129	2	2.250

# Deep Groove Ball Bearing(With Seals)

d 65-95 mm

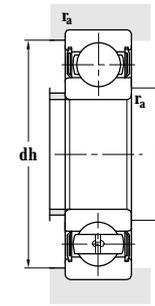
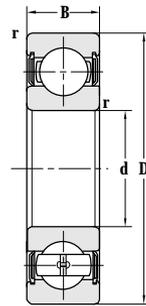
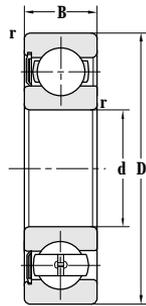


Principal dimensions				Basic load ratings		Limit speed ratings
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease
mm				kN		r/min
<b>65</b>	140	33	2.1	95.0	59.5	3200
<b>70</b>	110	20	1.1	38.0	30.0	3600
	125	24	1.5	61.2	43.2	3400
	130	41	1.5	61.0	45.0	3200
	130	41	1.5	61.0	45.0	3200
	150	35	2.1	107	68.0	3000
	150	35	2.1	107	68.0	3000
	150	35	2.1	107	68.0	3000
<b>75</b>	115	20	1.1	40.0	32.2	3400
	115	20	1.1	40.0	32.2	3400
	130	25	1.5	66.0	50.0	3200
	130	25	1.5	66.0	50.0	4500
	130	25	1.5	61.0	46.0	3200
	130	25	1.5	61.0	46.0	3200
	160	37	2.1	113	71.0	2800
<b>80</b>	125	22	1.1	47.5	40.0	3200
	125	22	1.1	47.5	40.0	3200
	140	26	2	71.5	54.5	3000
	170	39	2.1	125	86.5	2600
	170	39	2.1	125	86.5	2600
<b>85</b>	130	22	1.1	47.5	40.0	3000
	150	28	2	84.0	62.0	2800
	180	41	3	102	96.5	2400
	180	41	3	102	96.5	2400
	180	41	3	133	96.5	2400
	180	41	3	133	96.5	2400
<b>90</b>	140	24	1.5	58.5	50.0	2800
	160	30	2	97.0	72.0	2600
	190	43	3	144	108	2400
<b>95</b>	145	24	1.5	60.5	54.0	2800
	170	32	2.1	110	80.0	2400

Designations	Abutment and fillet dimensions				Weight
	D <sub>smin</sub>	D <sub>smax</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm				kg
<b>6313-2RZ</b>	77		128	2	2.360
<b>6014-2RS</b>	76.5		103.5	1	0.623
<b>6214-2RS</b>	78		117	1.5	1.140
<b>180714</b>	78.5		121.5	1.5	2.050
<b>63214X3-2RS</b>	78.5		121.5	1.5	2.050
<b>6314-2RS</b>	81		139	2	2.600
<b>6314-RS</b>	81		139	2	2.620
<b>6314-2RZ</b>	82		138	2	2.600
<b>6015-2RS</b>	81		108.5	1	0.604
<b>6015-2RZ</b>	81		109	1	0.604
<b>6215-2RS</b>	83		122	1.5	1.230
<b>FL-6215-2RS/P6</b>	83		122	1.5	1.230
<b>6215-2RZ</b>	84		121	1.5	1.230
<b>6215-2RS/HAC3V2YA7</b>	84	88	121	1.5	1.180
<b>6315-2RS</b>	87		148	2	3.00
<b>6016-2RS</b>	86.5		118.5	1	0.856
<b>6016-2RZ</b>	86		119	1	0.856
<b>6216-2RS</b>	89		131	2	1.51
<b>6316-RS</b>	91		159	2	3.71
<b>6316-2RS</b>	91		159	2	3.75
<b>6017-2RS</b>	91.5		123.5	1	0.966
<b>6217-2RS</b>	94		141	2	1.81
<b>6317-RS</b>	98		167	2.5	4.32
<b>6317-2RS</b>	98		167	2.5	4.35
<b>6317-2RZ</b>	99		166	2.5	4.35
<b>6018-2RS</b>	98		132	1.5	1.180
<b>6218-2RS</b>	101		149	2	2.25
<b>6318-2RS</b>	104	114	176	2.5	5.10
<b>6019-2RS/C3</b>	102		138	1.5	1.17
<b>6219-2RS</b>	106		159	2	2.69

# Deep Groove Ball Bearing(With Seals)

d 95-150 mm

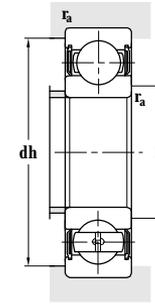
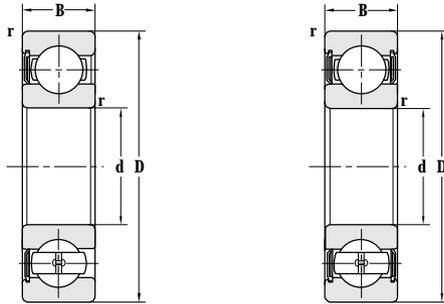


Principal dimensions				Basic load ratings		Limit speed ratings
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease
mm				kN		r/min
<b>95</b>	200	45	3	152	118	2400
	200	45	3	152	118	2400
<b>100</b>	150	24	1.5	62.4	52.9	2600
	180	34	2.1	122	93.0	2400
	180	34	2.1	115	88.0	2400
	215	47	3	173	141	2800
<b>105</b>	160	26	2	73.0	62.8	2400
	190	36	2.1	135	102	3200
	225	49	3	240	154	2800
<b>110</b>	140	16	1	26.7	28.2	2600
	170	28	2	82.0	70.6	2400
	200	38	2.1	145	114	3000
	240	50	3	195	167	2600
<b>120</b>	165	22	1.1	48.6	50.5	3900
	180	28	2	85.5	80.0	2200
	215	40	2.1	154	130	2100
	215	40	2.1	155	132	2800
	215	40	2.1	154	130	2800
	260	55	3	217	196	2000
<b>130</b>	165	18	1.1	33	37.7	3800
	200	33	2	109	98	3200
	230	40	3	153	134	2600
	230	40	3	153	134	2600
<b>140</b>	250	42	3	166	150	2400
	250	42	3	166	150	2400
<b>150</b>	225	35	2.1	123	117	1600
	270	45	3	189	183	2000

Designations	Abutment and fillet dimensions				Weight
	D <sub>smin</sub>	D <sub>smax</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm				kg
<b>6319-RS</b>	108		187	2.5	5.68
<b>6319-2RS</b>	108		187	2.5	5.92
<b>6020-2RS</b>	108		142	1.5	1.210
<b>6220-2RS</b>	111		169	2	3.270
<b>6220-2RS/CRA9</b>	111		169	2	3.370
<b>6320-2RS</b>	113		202	2.5	7.19
<b>6021-2RS</b>	114		151	2	1.670
<b>6221-2RS</b>	117		178	2	3.870
<b>6321-2RS</b>	119		211	2.5	8.150
<b>61822-2RS2/S3YA7</b>	115		135	1	0.517
<b>6022-2RS</b>	119		161	2	1.98
<b>6222-2RS</b>	122		188	2	4.620
<b>6322-2RS</b>	124		226	2.5	9.770
<b>FL-61924-2RS/P5</b>	126		129	1	1.200
<b>6024-2RS</b>	129		171	2	2.240
<b>6224-2RZ</b>	132		203	2	5.330
<b>6224-2RS/YB2</b>	132		203	2	5.430
<b>6224-2RS</b>	132		203	2	5.330
<b>6324-2RS</b>	134		246	2.5	12.700
<b>FL-61826-2RS/P5</b>	136		159	1	0.816
<b>6026-2RS</b>	139		191	2	3.33
<b>6226-2RZ/Z1</b>	144		216	2.5	6.40
<b>6226-2RS</b>	144		216	2.5	6.40
<b>6228-2RZ/Z1</b>	154		236	2.5	7.52
<b>6228-2RS</b>	154		236	2.5	7.52
<b>6030-2RS</b>	161		214	2	4.050
<b>6230-2RS</b>	164		256	2.5	10.1

# Deep Groove Ball Bearing(With Seals)

d 160~190 mm

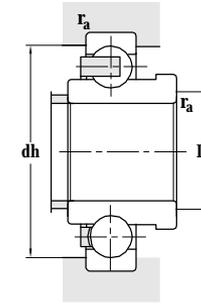
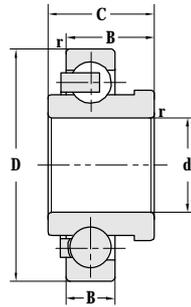


Principal dimensions				Basic load ratings		Limit speed ratings
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease
mm				kN		r/min
<b>160</b>	240	38	2.1	143	138	1600
<b>180</b>	320	52	4	240	260	1800
	320	52	4	240	260	1800
<b>190</b>	290	46	2.1	194	204	2000

Designations	Abutment and fillet dimensions				Weight
	D <sub>smin</sub>	D <sub>smax</sub>	d <sub>hmax</sub>	r <sub>amax</sub>	
	mm				kg
<b>6032-2RS</b>	169		231	2	5.11
<b>6236-2RS</b>	197		303	3	15.0
<b>6236-2RZ/Z1</b>	197		303	3	15.0
<b>6038-RS</b>	200		280	2	9.13

# Deep Groove Ball Bearing (With Seals Wide Inner Ring Bearing)

d 55–600 mm

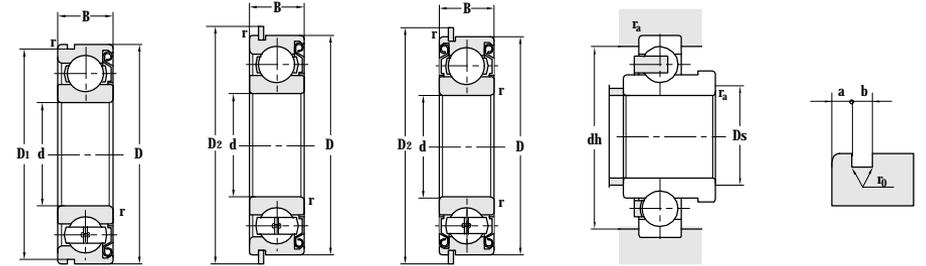
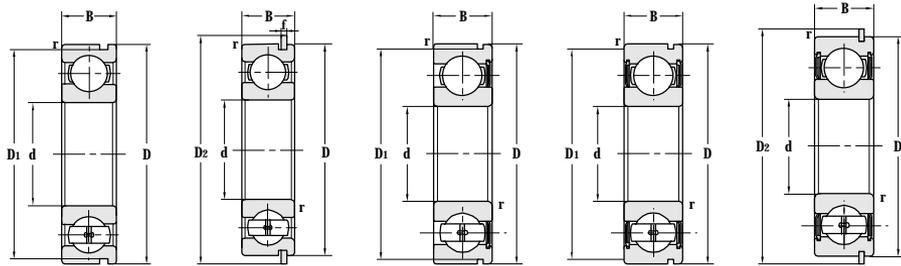


Principal dimensions					Basic load ratings		Limit speed ratings
d	D	B	C	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease
mm					kN		r/min
<b>25</b>	65	18	17	1.1	25.0	13.9	7000
<b>26</b>	68	21.5	14.5	1	31.0	17.0	6500
<b>30</b>	59	13	22	0.4	10	8	11000
	59	13	22	0.4	10	8	11000
<b>32</b>	72	25	19	0.5	26.7	15.0	9000
<b>40</b>	80	27	21	1.1	29.1	17.9	8500
	94	26	31	1.5	41.0	24.0	7500
	100	23	36	2	41.0	24.0	7000
<b>40.5</b>	62	34	12	0.5	11.7	9	9300
<b>45</b>	85	27	21	1.1	29.3	19.5	7500
<b>50</b>	129	27	34	2.5	62.0	38.0	4100
<b>55</b>	100	55.6	25	1.5	33.5	25.1	4300
	151	33	45	4	55.0	46.0	3600
<b>60</b>	110	65.1	27	1.5	40.5	36	5500
	179	31	45	2.5	63	53	3400
<b>63.5</b>	99.5	29	19.4	1.5	26.5	35.1	4100
<b>76.352</b>	130	33.325	30.15	0.762	66.0	60.0	3000
<b>600</b>	700	100	50	4	260	710	205

Designations	Abutment and fillet dimensions				Weight
	D <sub>smin</sub>	D <sub>smax</sub>	d <sub>hmax</sub>	r <sub>amax</sub>	
	mm				kg
<b>6605WB1-2RS/P63-SAGW</b>	31		59	1	0.27
<b>6605X2WBTN1/HA</b>	32		62	1	0.272
<b>1-0005</b>	34		55	0.4	0.191
<b>1-0005ZC</b>	34		55	0.4	0.307
<b>66/32WB1-2RSZ/C9</b>	36.5		67.5	0.5	0.408
<b>62208X2WB-2RS/P53</b>	46		74	1	0.525
<b>6308X3WB1TN1-2RS/YA6</b>	48		86	1.5	0.817
<b>6308/YAD</b>	46		91	2	1.36
<b>1-0004</b>	45		57.5	0.5	0.16
<b>62209X2WB-2RS/P53</b>	51		79	1	0.544
<b>CZ5012934-2RS</b>	61		118	2.5	2.09
<b>62211WB-2RSZN</b>	63		92	1.5	1.08
<b>CZ5515145-2RS</b>	71		135	3	3.94
<b>1-0001</b>	68		102	1.5	1.35
<b>CZ6017945-2RS</b>	71		168	2.5	6.1
<b>76TM6429</b>	73		90	1.5	0.603
<b>66/76X4WB1-2RZ/YA3</b>	85		125	0.762	1.46
<b>D66/600</b>	616		684	3	60.6

# Deep Groove Ball Bearing(With Snap Groove)

d 20-40 mm

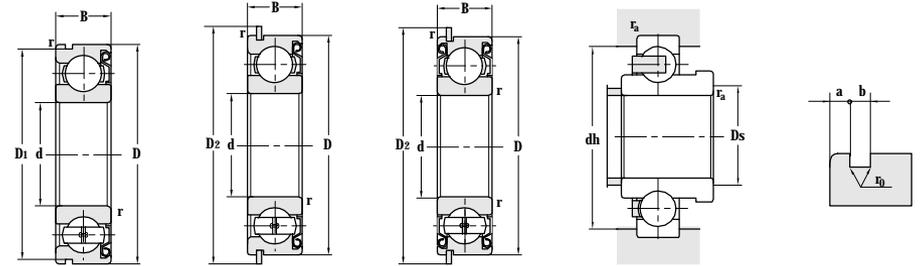
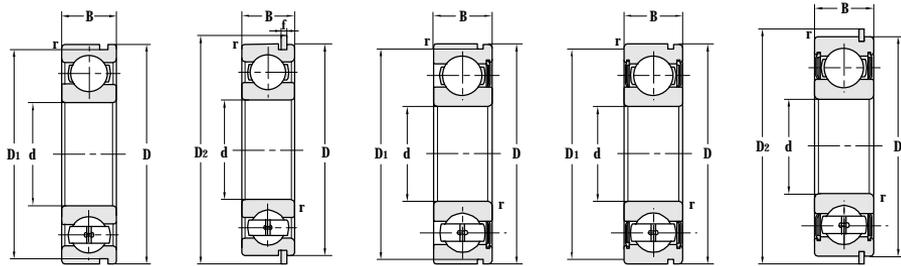


Principal dimensions				Basic load ratings		Snap ring dimensions		Limit speed ratings		
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>Or</sub>	D2	f	Grease	Oil	
mm				kN		r/min				
<b>20</b>	47	14	1	13.0	6.70			15000	18000	
<b>25</b>	52	15	1	14.3	8.00	57.9	1.12	12000	15000	
	52	15	1	14.3	8.0			12000	15000	
	52	15	1	14.3	8.00			12000	15000	
	60	19	1.1	21.0	10.8			11000	14000	
	80	21	1.5	37.5	19.0			9000	11000	
<b>35</b>	72	17	1.1	26.0	14.7			9000	11000	
<b>28</b>	58	16	1	15.6	9.00			11000	14000	
	68	18	1.1	23.5	13.0			11000	14000	
<b>30</b>	72	19	1.1	26.7	15.0	78.6	1.7	9000	11000	
	72	19	1.1	28.4	15.4			9000	11000	
	75	20	0.5	32.5	18.0			9000	11000	
	75	21	1.5	33.0	17.5			9000	11000	
	90	23	1.5	44.5	23.0			8500	10000	
<b>32</b>	75	20	1.5	28.5	16.0			9000	11000	
	75	20	1.5	28.5	16.0			9000	11000	
	80	23	2	36.5	19.6			9000	11000	
	80	23	0.5	36.5	20.0			9000	11000	
	<b>35</b>	62	14	1	16.3	10.5			9000	11000
72		17	1.1	26.0	14.7			9000	11000	
72		17	1.1	26.0	14.7			9000	11000	
72		17	1.1	26.0	14.7			9000	11000	
72		17	2	26.0	15.3	78.1	1.7	9000	11000	
72		17	1.1	26.0	14.7			9000	11000	
80		21	1.5	33.4	19.2			8500	10000	
80		21	1.5	33.4	19.2			8500	1000	
90		21	1.5	37.1	20.7			96.5	2.46	8500
100		25	1.5	55.5	29.5	7000	8500			
<b>40</b>		68	15	1	16.8	11.6			9500	12000

Designations	Abutment and fillet dimensions				Snap ring groove dimensions			Weight
	D <sub>bmin</sub>	d <sub>hmax</sub>	r <sub>amax</sub>	D <sub>1max</sub>	a	b	r <sub>0max</sub>	
	mm				kg			
<b>6204N</b>	25	42	1	44.6	2.46	1.35	0.4	0.110
<b>6205N/C3</b>	30	47	1	49.73	2.46	1.35	0.4	0.131
<b>6205N</b>	30	47	1	49.5	2.4	1.5	0.4	0.131
<b>6205-ZNR</b>	30	47	1	49.73	2.46	1.35	0.4	0.136
<b>6305X3WBTN1-ZN</b>	30	53	1	57.3	2.46	2.16	0.5	0.255
<b>6405N</b>	33	72	1.5	76.81	3.28	1.9	0.6	0.527
<b>6207-2RSN</b>	41.5	65.5	1	68.81	3.28	1.9	0.6	0.298
<b>62/28-ZN</b>	33	53	1	55.6	2.46	1.35	0.4	0.179
<b>63/28-ZN</b>	34	62	1	64.82	3.28	1.9	0.6	0.294
<b>6306-2RZNC4</b>	36.5	65.5	1	68.81	3.205	1.98	0.6	0.340
<b>6306-ZNR</b>	36.5	65.5	1	68.81	3.28	1.9	0.6	0.365
<b>450706K</b>	36.5	68.5	0.5	71.7	3.2	1.9	0.6	0.474
<b>6306X3-2RSN/HAY</b>	36.5	68.5	1.5	71.83	3.25	1.9	0.6	0.477
<b>6406N</b>	38	82	1.5	86.79	3.28	2.7	0.6	0.715
<b>63/32N</b>	38.5	68.5	1.5	71.83	3.28	1.9	0.6	0.391
<b>63/32-2RSN</b>	38.5	68.5	1.5	71.83	3.28	1.9	0.6	0.413
<b>63/32X3-2RSN/HAY</b>	38.5	73.5	2	76.5	4.7	2	0.6	0.534
<b>4507/32KU</b>	38.5	73.5	0.5	76.5	4.7	2	0.6	0.534
<b>6007-RSNB</b>	40	57	1	59.61	2.08	1.9	0.6	0.161
<b>6207-2RSN</b>	41.5	65.5	1	68.81	3.28	1.9	0.6	0.298
<b>6207-XRSN</b>	41.5	65.5	1	68.81	3.28	1.9	0.6	0.294
<b>6207N</b>	41.5	65.5	1	68.81	3.28	1.9	0.6	0.291
<b>6207-2RSNR/P53YAB</b>	41.5	65.5	2	68	3.3	1.9	0.3	0.305
<b>6207NKTN1-2RZ/C3H</b>	41.5	65.5	2	68.81	3.28	1.9	0.6	0.278
<b>6307N</b>	43	72	1.5	76.81	3.28	1.9	0.6	0.443
<b>6307-ZN</b>	43	72	1.5	76.81	3.28	1.9	0.6	0.443
<b>6307X1NR</b>	43	75	1.5	76.81	3.28	1.9	0.6	0.638
<b>6407N</b>	43	92	1.5	96.8	3.25	2.7	0.6	0.901
<b>6008NR</b>	44.6	63.4	1	64.82	2.49	1.9	0.6	0.200

# Deep Groove Ball Bearing(With Snap Groove)

d 40-55 mm

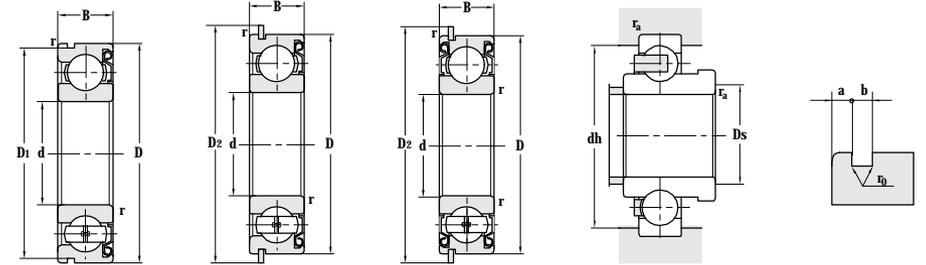
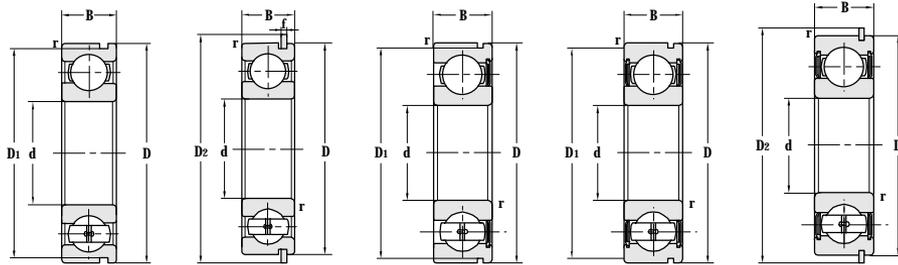


Principal dimensions				Basic load ratings		Snap ring dimensions		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>Or</sub>	D2	f	Grease	Oil
mm				kN		r/min			
<b>40</b>	80	18	1.1	31.2	18.2			8500	10000
	80	18	1.1	31.2	18.2			8500	10000
	80	18	1.1	31.2	18.2	86.6	1.7	8500	10000
	90	23	1.5	41.0	24.0			7500	9000
	90	23	1.5	41.0	24.0	96.5	2.46	7500	9000
	90	23	1.5	41.0	24.0	96.5	2.46	7500	9000
	90	23	1.5	41.0	24.0			7500	9000
	90	20	1.5	41.0	24.0	96.5	2.46	7500	9000
	90	23	1.5	41.0	24.0			7500	9000
	90	23	1.5	41.0	24.0			6700	8000
	110	27	2	67.5	36.0			6700	8000
<b>45</b>	85	19	1.1	33.7	20.7			7500	9000
	85	19	1.1	33.7	20.7			7500	9000
	85	19	1.1	33.7	20.7	91.6	1.7	7500	9000
	85	19	1.1	33.7	20.7	91.6	1.7	7500	9000
	100	25	1.5	53.0	30.0			6700	8000
	100	25	1.5	53.0	30.0			6700	8000
	100	25	1.5	53.0	30.0			6700	8000
	100	25	1.5	48.5	29.5	106.5	2.46	6700	8000
	100	25	1.5	50.0	45.0	106.5	2.46	6700	8000
	100	25	1.5	50.0	45.0			6700	8000
	100	21	1.5	52.5	30.0	106.5	2.46	6700	8000
	120	29	2	73.0	43.0			6000	7000
	<b>50</b>	90	20	1.1	35.6	22.3			7000
90		20	1.1	35.6	22.3			7000	8500
90		20	1.1	35.6	22.3	96.5	2.46	7000	8500
90		20	1.1	35.6	22.3	96.5	2.46	7000	8500
90		20	1.1	35.6	22.3			7000	8500
110		27	2	62.0	38.0			6300	7500
110		27	2	62.0	38.0	116.6	2.46	6300	7500
130		31	2.6	92.2	55.1	139.7	2.82	5300	6300
130		31	2.1	88.0	52.0			5300	6300
<b>55</b>		100	21	1.5	44.3	27.8			6300

Designations	Abutment and fillet dimensions				Snap ring groove dimensions			Weight
	D <sub>bmin</sub>	d <sub>hmax</sub>	r <sub>amax</sub>	D <sub>1max</sub>	a	b	r <sub>0max</sub>	
	mm							kg
<b>6208N</b>	46.5	73.5	1	76.81	3.28	1.9	0.6	0.354
<b>6208-ZN</b>	46.5	73.5	1	76.81	3.28	1.9	0.6	0.364
<b>6208-ZNR</b>	46.5	73.5	1	76.81	3.28	1.9	0.6	0.382
<b>6308N</b>	48	82	1.5	86.8	3.25	2.7	0.6	0.640
<b>6308NR</b>	48	82	1.5	86.79	3.28	2.7	0.6	0.671
<b>6308-ZNR</b>	48	82	1.5	86.79	3.28	2.7	0.6	0.673
<b>6308N/HAP63</b>	48	82	1.5	86.79	3.28	2.7	0.6	0.640
<b>6308X2NR/C3</b>	48	82	1.5	86.79	3.28	2.7	0.6	0.600
<b>6308-ZN</b>	48	82	1.5	86.79	3.28	2.7	0.6	0.642
<b>6308-2RSN</b>	48	82	1.5	86.79	3.28	2.7	0.6	0.622
<b>6408N</b>	49	101	2	106.81	3.28	2.7	0.6	1.19
<b>6209N</b>	51.5	78.5	1	81.81	3.28	1.9	0.6	0.422
<b>6209-ZN</b>	51.5	78.5	1	81.81	3.28	1.9	0.6	0.428
<b>6209-ZNR</b>	51.5	78.5	1	81.81	3.28	1.9	0.6	0.434
<b>6209NR</b>	51.5	78.5	1	81.81	3.28	1.9	0.6	0.428
<b>6309N</b>	53	92	1.5	96.8	3.28	2.7	0.6	0.840
<b>6309-ZN</b>	53	92	1.5	96.8	3.28	2.7	0.6	0.837
<b>309N/HAYAB</b>	53	92	1.5	96.8	3.25	2.7	0.6	0.900
<b>6309NR</b>	53	92	1.5	96.8	3.28	2.7	0.6	0.861
<b>309NR/HAYAB-DC</b>	53	92	1.5	96.8	3.28	2.7	0.6	0.927
<b>309N/HAYAB-DC</b>	53	92	1.5	96.8	3.28	2.7	0.6	0.900
<b>6309X2NR/C3</b>	52	94	1.5	96.8	3.28	2.7	0.6	0.735
<b>6409N</b>	54	111	2	115.21	4.06	3.1	0.6	1.57
<b>6210N</b>	56.5	83.5	1	86.79	3.28	2.7	0.6	0.464
<b>6210-ZN</b>	56.5	83.5	1	86.79	3.28	2.7	0.6	0.469
<b>6210-ZNR</b>	56.5	83.5	1	86.79	3.28	2.7	0.6	0.605
<b>6210NR</b>	56.5	83.5	1	86.79	3.28	2.7	0.6	0.492
<b>6210-ZNB-FST</b>	56.5	83.5	1	86.79	3.28	2.7	0.6	0.469
<b>6310N</b>	59	101	2	106.8	3.25	2.7	0.6	1.1
<b>6310-ZNR</b>	59	101	2	106.81	3.28	2.7	0.6	1.23
<b>6410NR/C9YA6</b>	61	119	2	125.22	4.06	3.1	0.6	1.94
<b>6410N</b>	61	119	2	125.22	4.06	3.1	0.6	1.89
<b>6211N</b>	63	92	1.5	96.8	3.28	2.7	0.6	0.623

# Deep Groove Ball Bearing(With Snap Groove)

d 55-70 mm

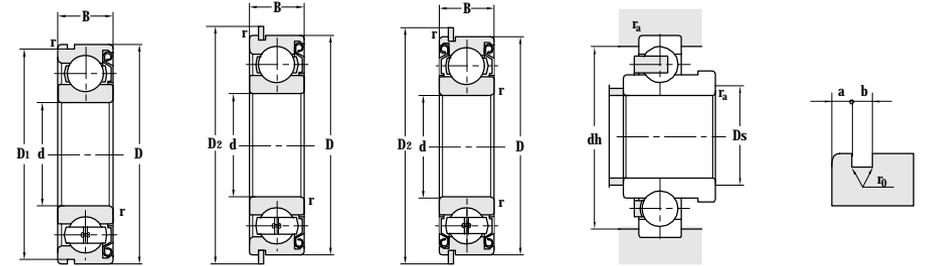
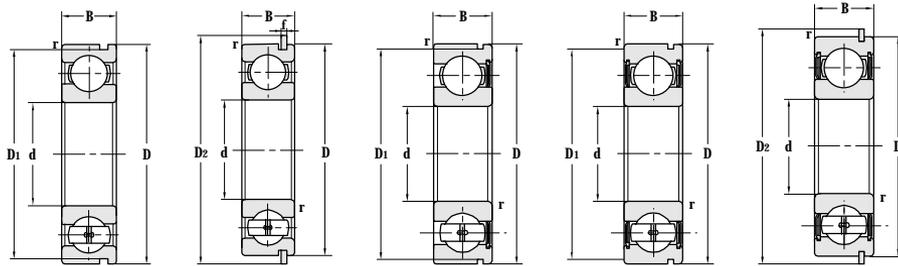


Principal dimensions				Basic load ratings		Snap ring dimensions		Limit speed ratings			
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>Or</sub>	D2	f	Grease	Oil		
mm				kN		r/min					
<b>55</b>	100	21	1.5	44.3	27.8	106.5	2.46	6300	7500		
	100	25	1	44.3	27.8			6300	7500		
	120	29	2	71.5	45.0			5600	6700		
	120	29	2	71.5	45.0			5600	6700		
	120	29	2	71.5	45.0			5600	6700		
	120	29	2	71.5	45.0			129.7	2.82	5600	6700
	130	31	1.1	77.0	49.0			139.7	2.77	5300	6400
	140	33	2.1	95.0	60.0					5000	6000
<b>60</b>	110	22	1.5	53.0	36.0	117	2.46	6000	7000		
	110	22	1.5	53.0	36.0			6000	7000		
	110	22	1.5	53.0	36.0			116.6	2.46	6000	7000
	110	22	1.5	53.0	36.0					6000	7000
	110	22	1.5	53.0	36.0					6000	7000
	110	22	1.5	53.0	36.0					6000	7000
	110	22	1.5	53.0	36.0					6000	7000
	110	22	3	53.0	36.0					6000	7000
	110	22	3	53.0	36.0					6000	7000
	130	31	2.1	82.0	50.0					5000	6000
	130	31	2.1	82.0	50.0					5000	6000
	150	35	2.1	107	68.5					4800	5600
<b>65</b>	100	18	1.1	32.0	25.0	106.5	2.46	6300	7500		
	100	18	1.1	32.0	25.0			6300	7500		
	120	23	1.5	57.0	40.0			5300	6300		
	120	23	1.5	57.0	40.0			5300	6300		
	120	23	3	57.0	40.0			5300	6300		
	140	33	2.1	95.0	59.5			4800	5600		
	140	33	2.1	95.0	59.5			4800	5600		
	140	33	2.1	95.0	59.5			149.7	2.77	4800	5600
	140	33	2.1	95.0	59.5			149.7	2.77	4800	5600
	160	37	2.1	118	78.5			169.7	2.82	4500	5300
<b>70</b>	110	20	1.1	38.0	30.0	116.6	2.46	6000	7000		
	125	24	1.5	61.2	43.2			4800	5800		
	150	35	2.1	107	68.0			4500	5300		
	150	3	2.1	107	68.0			4500	5300		

Designations	Abutment and fillet dimensions				Snap ring groove dimensions			Weight
	D <sub>bmin</sub>	d <sub>hmax</sub>	r <sub>amax</sub>	D <sub>1max</sub>	a	b	r <sub>0max</sub>	
	mm							
<b>6211-ZNR</b>	63	92	1.5	96.8	3.28	2.7	0.6	0.645
<b>62211WB-2RSZN</b>	63	92	1	96.8	3.28	2.7	0.6	1.08
<b>6311-2ZN</b>	64	111	2	115.21	4.06	3.1	0.6	1.35
<b>6311N</b>	64	111	2	115.21	4.06	3.1	0.6	1.35
<b>6311-2RSN</b>	64	111	2	115.21	4.06	3.1	0.6	1.34
<b>6311-2RSNR</b>	64	111	2	115.21	4.06	3.1	0.6	1.41
<b>6611NR</b>	71	119	1.1	125.3	4.06	3.1	0.6	1.89
<b>6411N</b>	66	129	2	135.23	4.9	3.1	0.6	2.26
<b>6212N</b>	68	102	1.5	106.81	3.28	2.7	0.6	0.778
<b>6212-ZNBR/YB2</b>	68	102	1.5	107	3.28	2.69	0.6	0.794
<b>6212-ZNBR/HAYAB-DC</b>	68	102	1.5	106.81	3.28	2.69	0.6	0.794
<b>6212-ZNB/HAYAB-DC</b>	68	102	1.5	106.81	3.28	2.69	0.6	0.782
<b>6212-ZN</b>	68	102	1.5	106.81	3.28	2.7	0.6	0.766
<b>6212-ZNB/HAYAB</b>	68	102	1.5	106.81	3.28	2.69	0.6	0.782
<b>6212-ZNR</b>	68	102	1.5	107	3.28	2.69	0.6	0.778
<b>6212N-FST</b>	68	102	1.5	106.81	3.28	2.7	0.6	0.778
<b>6312N</b>	71	119	2	125.22	4.06	3.1	0.6	1.72
<b>6312-ZN</b>	71	119	2	125.22	4.06	3.1	0.6	1.73
<b>6412N</b>	71	139	2	145.24	4.9	3.1	0.6	2.7
<b>6013NR</b>	71.5	93.5	1	96.8	2.87	2.7	0.6	0.435
<b>6013N</b>	71.5	93.5	1	96.8	2.87	2.7	0.6	0.414
<b>50213K</b>	73	112	1.5	115.21	4.06	3.1	0.6	1.00
<b>6213N</b>	73	112	1.5	115.21	4.06	3.1	0.6	1.04
<b>6213N-FST</b>	73	112	1.5	115.21	4.06	3.1	0.6	1.04
<b>6313N</b>	76	129	2	135.23	4.9	3.1	0.6	2.13
<b>6313N/YAB-FST</b>	76	129	2	135.23	4.9	3.1	0.6	2.13
<b>6313NR/C3YA6</b>	76	129	2	135.23	4.9	3.1	0.6	2.17
<b>6313NR/C3</b>	76	129	2	135.23	4.9	3.1	0.6	2.20
<b>6413NR/C3</b>	76	149	2	155.22	4.9	3.1	0.6	3.26
<b>6014NR</b>	76.5	103.5	1	106.81	2.87	2.7	0.6	0.648
<b>6214N</b>	78	117	1.5	120.22	4.06	3.1	0.6	1.10
<b>6314N</b>	81	139	2	145.24	4.9	3.1	0.6	2.54
<b>6314N/YA6</b>	81	139	2	145.24	4.9	3.1	0.6	2.54

# Deep Groove Ball Bearing (With Snap Groove)

d 70-105 mm

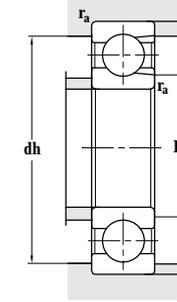
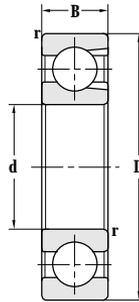


Principal dimensions				Basic load ratings		Snap ring dimensions		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	D2	f	Grease	Oil
mm				kN				r/min	
<b>70</b>	150	35	2.1	107	68.0	159.7	2.82	4500	5300
	150	35	2.1	107	68.0			4500	5300
	150	35	2.1	136	102			4500	5300
	150	35	2.1	136	102			4500	5300
<b>75</b>	115	20	1.1	40.0	32.2	169.7	2.82	5600	6700
	130	25	1.5	66.0	50.0			4800	5600
	160	37	2.1	113	77			4300	5000
	160	37	2.1	149	115			4500	5200
	160	37	2.1	149	115			4500	5200
<b>80</b>	140	26	2	71.5	54.5	139.7	2.82	4500	5300
	170	39	2.1	125	86.5			4000	4800
	200	48	3	160	122			3400	4000
<b>85</b>	130	22	1.1	47.5	40.0	149.7	2.82	5000	6000
	130	22	1.1	47.5	40.0			5000	6000
	150	28	2	84.0	62.0			4300	5000
	150	28	2	84.0	62.0			4300	5000
	180	41	3	102	96.5			3800	4500
	160	30	2	83.0	64.5			4300	5000
<b>90</b>	140	24	1.5	58.5	50.0	149.7	2.82	4800	5600
	140	24	1.5	61.0	51.0			4800	5600
	140	24	1.5	55.5	45.0			4800	5600
	140	24	1.5	63.5	51.0			4800	5600
	140	24	1.5	63.5	51.0			4800	5600
	140	24	1.5	58.5	50.0			4800	5600
	140	24	1.5	58.5	50.0			4800	5600
	160	30	2	97.0	72.0			3800	4500
	160	30	2	96.0	71.5			3800	4500
	190	43	3	144	108			3000	3800
	<b>95</b>	200	45	3	152			118	
<b>100</b>	250	58	4	214	184			2600	3400
	150	24	1.5	62.4	52.9			4300	5000
<b>105</b>	190	36	2.1	135	102			3200	3800

Designations	Abutment and fillet dimensions				Snap ring groove dimensions			Weight
	D <sub>bmin</sub>	d <sub>hmax</sub>	r <sub>amax</sub>	D <sub>1max</sub>	a	b	r <sub>0max</sub>	
	mm							kg
<b>6314NR/C3</b>	81	139	2	145.24	4.9	3.1	0.6	2.62
<b>6314N/C9</b>	81	139	2	145.24	4.9	3.1	0.6	2.54
<b>314MN</b>	81	139	2	145.24	4.9	3.1	0.6	3.18
<b>314N/YAD</b>	81	139	2	145.24	4.9	3.1	0.6	2.92
<b>6015N-FST</b>	81.5	108.5	1	111.81	2.87	2.7	0.6	0.622
<b>6215N</b>	83	122	1.5	125.2	4.05	3.1	0.6	1.18
<b>6315N</b>	86	149	2	155.22	4.9	3.1	0.6	2.92
<b>315NR/YA8-1</b>	86	149	2.1	155.22	4.9	3.1	0.6	4.27
<b>315NR/YA68-1</b>	86	149	2.1	155.22	4.9	3.1	0.6	4.27
<b>6216N</b>	89	131	2	135.23	4.9	3.1	0.6	1.46
<b>6316N</b>	91	159	2	163.65	5.69	3.5	0.6	3.63
<b>6416N</b>	93	187	2.5	193.6	5.7	3.5	0.6	6.78
<b>6017NR/YB2</b>	91.5	123.5	1	125.22	4.06	3.1	0.6	0.981
<b>6017N/YB2-FST</b>	91.5	123.5	1	125.22	4.06	3.1	0.6	0.903
<b>6217N</b>	94	141	2	145.2	4.9	3.1	0.6	1.82
<b>6217-ZN</b>	94	141	2	145.24	4.9	3.1	0.6	1.82
<b>6317N</b>	98	167	2.5	173.66	5.69	3.5	0.6	4.23
<b>6317X3N</b>	96	145	2	155.22	4.9	3.1	0.6	2.44
<b>6018N</b>	98	132	1.5	135.23	3.71	3.1	0.6	1.15
<b>6018N/HAYAB</b>	98	132	1.5	135.23	3.71	3.1	0.6	1.12
<b>6018N/YAB-1</b>	98	132	1.5	135.23	3.71	3.1	0.6	1.15
<b>6018N/YAD</b>	98	132	1.5	135.23	3.71	3.1	0.6	1.11
<b>6018NR/YAD</b>	98	132	1.5	135.23	3.71	3.1	0.6	1.18
<b>6018NR/YAB-2</b>	98	132	1.5	135.23	3.71	3.1	0.6	1.22
<b>6018NR/YAB-2-DC</b>	98	132	1.5	135.23	3.71	3.1	0.6	1.22
<b>6218N</b>	99	151	2	155.22	4.9	3.1	0.6	2.18
<b>6218NR/YA7</b>	99	151	2	155.22	4.9	3.1	0.6	2.3
<b>6318N</b>	100	180	2.5	183.64	5.69	3.5	0.6	4.73
<b>6319N</b>	110	185	2.5	193.65	5.69	3.5	0.6	5.79
<b>6420N</b>	116	234	3	242	6.5	4.5	0.6	13.1
<b>6020N</b>	108	142	1.5	145.24	3.71	3.1	0.6	1.13
<b>6221N</b>	116	179	2	183.6	5.7	3.5	0.6	3.79

# Deep Groove Ball Bearing(Full Elements)

d 50–440 mm

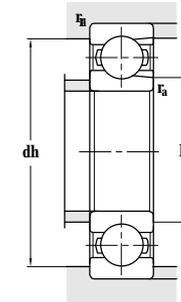
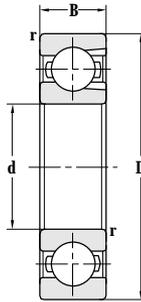


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	$r_{min}$	$C_r$	$C_{or}$	Grease	Oil
mm				kN		r/min	
<b>50</b>	110	27	2	85.5	62.0	4500	6300
<b>60</b>	130	31	2.1	113	83.5	3800	5300
<b>65</b>	140	33	2.1	130	90.0	3400	4800
<b>70</b>	125 150	24 35	1.5 2.1	84.5 163	73 110	4800 3200	5800 4500
<b>75</b>	160	37	2.1	204	125	3000	4300
<b>107</b>	145	16	1.3	52.0	66.0	1500	1900
<b>170</b>	260	42	3.5	206	294	1200	1500
<b>220</b>	270 300	24 38	1.5 2.1	99.0 201	161 292	1100 1000	1300 1300
<b>240</b>	300	28	2	142	212	1000	1300
<b>320</b>	412	38	2.5	319	530	900	1100
<b>340</b>	460	56	3	420	740	850	1000
<b>440</b>	600	74	4	730	1170	800	950

Designations	Abutment and fillet dimensions			Weight
	$D_{smin}$	$d_{hmax}$	$r_{amax}$	
	mm			kg
<b>310V</b>	59	101	2	1.01
<b>312V</b>	71	119	2	1.82
<b>313V</b>	76	129	2	2.15
<b>214V</b>	78	117	1.5	1.19
<b>314V</b>	81	139	2	2.65
<b>315V/C9</b>	86	149	2	3.23
<b>970921</b>	114.6	137.4	1.3	0.821
<b>6034V/YA7</b>	182	248	3.5	7.11
<b>61844V</b>	228	262	1.5	2.62
<b>61944V</b>	231	289	2	7.24
<b>61848V</b>	249	291	2	4.93
<b>970864</b>	332	400	2.5	11.8
<b>61968V</b>	353	447	2.5	25.6
<b>61988V</b>	456	584	3	55.6

# Deep Groove Ball Bearing(With Filling Slot)

d 30~165 mm



Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil
mm				kN		r/min	
<b>30</b>	62	16	1	23.6	16.0	10000	13000
<b>43</b>	100	25	1.5	65.0	43.5	5200	6600
	100	25	1.5	65.0	43.5	5200	6600
<b>45</b>	85	19	1.1	43.0	32.0	5300	7500
	100	25	1.5	65.0	43.5	5200	6600
<b>50</b>	90	20	1	40.0	31.0	5300	6700
	110	27	1.5	80.0	57.0	4500	6300
<b>55</b>	140	33	2.1	97.5	89.0	3800	4800
<b>65</b>	120	23	1.5	78.0	64.0	4300	6000
	120	23	1.5	59.2	57.3	4300	6000
	140	33	2.1	110	90.0	3400	4800
<b>70</b>	125	24	1.5	84.5	73.0	4000	5000
	130	25	1.5	84.5	74.5	3400	4800
	180	42	3	133	136	2700	3500
	180	42	3	140	148	2700	3500
<b>85</b>	160	37	2.1	157	125	3000	3700
	180	41	3	183	157	3800	4500
<b>90</b>	190	43	3	144	108	3400	4000
<b>107</b>	147	16	1.3	40.0	70.0	2700	3400
<b>165</b>	250.5	35	2.5	187	204	1200	1500

Designations	Abutment and fillet dimensions			Weight
	D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	
	mm			kg
<b>206</b>	35	57	1	0.217
<b>30/43NR</b> <b>30/43NR-2Z/YAD</b>	52.5	90.5	1.5	0.949
	52.5	90.5	1.5	0.994
<b>209</b> <b>309/YA8</b>	51.5	78.5	1	0.492
	52.5	90.5	1.5	0.920
<b>210-Z/YA6</b> <b>310</b>	56	84	1	0.503
	59	101	2	1.10
<b>411N1/YB8</b>	66	129	2	2.45
<b>370213</b>	73	112	1.5	1.01
<b>213</b>	73	112	1.5	1.01
<b>313</b>	76	129	2	2.4
<b>214V</b>	78	117	1.5	1.19
<b>215</b>	83	122	1.5	1.32
<b>414N1-RS</b>	83	167	3	4.04
<b>414N1-Z/YB8</b>	83	167	3	5.64
<b>315V/C9</b> <b>6317V</b>	86	149	2	3.23
	98	167	2.5	4.16
<b>6318V</b>	103	177	2.5	4.84
<b>66/107V</b>	115	140	1.3	0.821
<b>370833</b>	177	239	2.5	6.56

Raceway of inner ring and outer ring of angular contact ball bearing can displace relatively on the same horizontal axis, so this design can withstand the combined loads that is made up of axial and radial load at the same time.

Axial load carrying capacity of angular contact ball bearing increases when increasing the contact angle. The definition of contact angle is the angle between wired connecting balls with raceway and vertical axis of bearing on radial plane. When carry loads, it passed one

raceway to another along the wired between balls and raceway.

ZWZ can provide various kinds of contact ball bearing in different size

Single-row angular contact ball bearing  
(See Figure 1)

Four-point contact ball bearing  
(See Figure 2)

Double-row angular contact ball bearing  
(See Figure 3 and Figure 4)

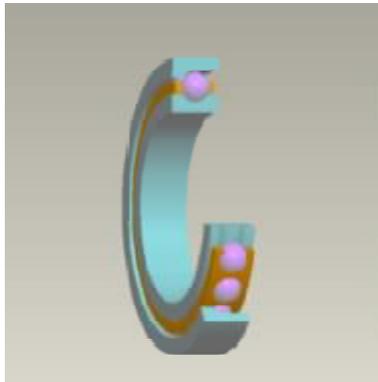


Figure 1

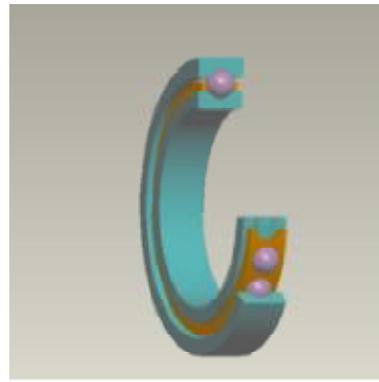


Figure 2

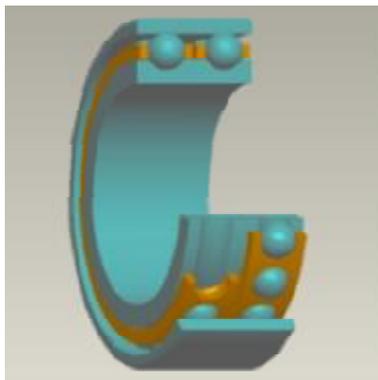


Figure 3

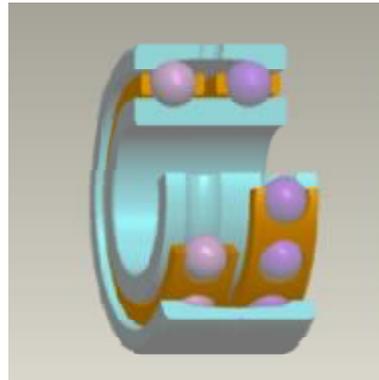


Figure 4

## Design:

### Single-row Angular Contact Ball Bearing

Single-row angular contact ball bearing consists of one outer ring, one inner ring, one-row steel balls and a cage. The bearings can carry radial load and axial load simultaneously. They can also bear even pure axial load and work at higher rotational speed. However, this bearing can only carry axial load in one direction. When it carry radial load, an additional axial force will occur and can only limit the axial displacement of shaft and housing in one direction. Although this bearing can only carry axial load in one direction, it can be mounted with the other bearing carrying a load in contrary direction. If paired mounting, make the end faces of outer rings of two bearings face to face, i.e. wide end face to wide end face (DB type) and narrow end face to narrow end face (DF type). This arrangement can avoid the occurrence of additional axial force and limit the movement of shaft and housing within axial clearance range of bearing in two directions.

Single-row angular contact ball bearing has more balls than those of deep groove ball bearing with the same boundary dimensions and therefore this kind of bearing has the highest load rating among ball bearings, strong rigidity and steady operation. The radial clearance can be adjusted by the relative displacement of inner ring and outer ring. The rigidity of system can be improved by the pre-interference amount generated by placing several bearings in tandem arrangement.

Angular contact ball bearing can not be separated and has poor self-aligning property. The contact angle of this bearing is not zero.

The contact angle of single-row angular contact ball bearing is 15°, 25°, 30° and 40°. Contact angle determines how big radial load and axial load the bearing can carry when operating. The bigger the contact angle is, the bigger axial load capacity will be. But the smaller contact angle is positive to high speed rotation. Single-row angular contact ball bearing doesn't have clearance. Internal clearance can only be achieved through stack mounting. According to applications, the stack mounting bearings have two types, which are preloaded or have pre-clearance. The internal clearance of preloaded stack mounting bearings is zero or negative. This bearing is often used on main shaft of machine tool to improve the rigidity and rotational precision of main shaft. The clearance or preload of matched pair bearing has been set in ZWZ and it is unnecessary for customer to adjust. The width tolerance and end surface convexity of an individual single-row angular contact ball bearing is produced as per normal class so these bearings can not be stack-mounted in random.

ZWZ can also produce universal stack mounting angular-contact ball bearings with DB, DF or in tandem arrangement. The universal stack mounting bearings have two types, which are preloaded or have pre-clearance. Except universal stack mounting bearings, all individual bearings of other kinds of stack mounting bearings are not interchangeable.

This bearing is most used in the applications with high rotation speed, high precision and small axial load such as main shaft of motor of airplane, main shaft of machine tool and other main shafts of high speed and precision machinery. It is also used on high frequency

motor, gas turbine, oil pump, air compressor, printing machines etc. It's a most widely used bearing in machinery industry.

## Double-row Angular Contact Ball Bearing

Design of ZWZ double-row angular contact ball bearing is basically the same with single-row ball bearing, but it only takes less axial space. Double-row angular contact ball bearing can carry radial loads and radial loads from two directions. bearing device with high rigidity can be provided and withstand capsizing moment.

## Single-row angular contact ball bearing and stack mounting angular contact ball bearing

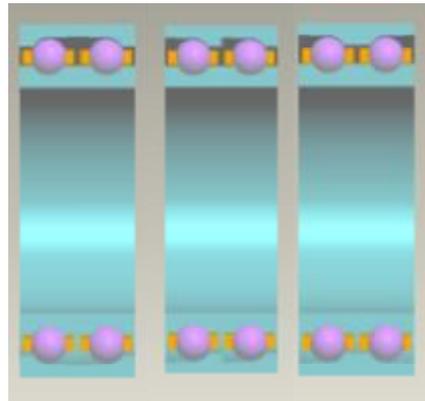
In order to improve the rigidity and load-carry property, the same angular contact ball bearings are often stack mounted in twosome (DB, DF, DT), triplet (TBT, TFT, TT), quaternion (QBC, QFC, QT) and even quintuplet (PBC, PFC, PT, PBT, PFT). For twosome bearings, the type of matched pair can be back to back (DB), face to face (DF) and tandem (DT).

Stack mounting bearings in DB type is suitable for carrying individual or combined radial load and axial load. These bearings can also carry axial loads in two directions, larger tilting moment and have strong rigidity. These bearings can be preloaded properly according to working conditions.

While Stack mounting bearings in DF type can only carry smaller tilting moment and provide inferior system rigidity. But the advantage of these bearings is less sensible to concentricity error of bearing housing.

Stack mounting bearings in tandem arrangement can only carry a larger axial load

in one direction. In most occasions, these bearings need to be preloaded by spring and the preload value is associated with the value of radial load carried and bearing rigidity.



Double-row angular contact ball bearings produced by ZWZ have three kinds of combination way as below:

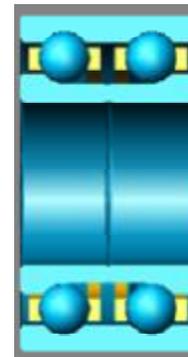
1. 0000/DC Type, which is made up of two-raceway inner ring and two single-raceway outer ring



Angle of this kind of bearing is  $40^\circ$  to carry big radial load, axial load and combined load

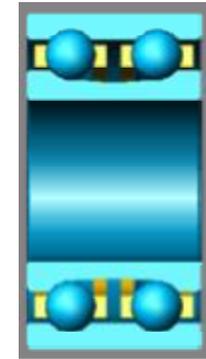
from radial and axial direction, mainly used in the components limiting axial displacement of the shaft or housing, with a high limiting rotation speed.

2. 0000D Type, which is made up of two-raceway outer ring and two single-raceway inner ring



Original code is 86000 type. Angle of this kind of bearing is  $45^\circ$ , as well as  $26^\circ$ ,  $32^\circ$  and  $40^\circ$  in special situation. It is used to withstand big radial load, axial load and combined load from radial and axial direction, mainly used in the components limiting axial displacement of the shaft or housing, with a high limiting rotation speed.

3. 0000( $\alpha=30^\circ$ ) 0000A Type, which is made up of two-raceway outer ring and two double-raceway inner ring



Original code is 56000 Type. Angle of this kind of bearing is  $30^\circ$ , as well as  $26^\circ$ ,  $32^\circ$  and  $40^\circ$  in special situation. The structure is basically the same as two paired back to back angular contact ball bearings, with smaller width than that of paired bearing. It can carry big combined load from axial and radial direction, as well as a certain axial load from one direction. It can endure big capsizing moment. It is mainly applied in the components limiting axial displacement of the shaft or housing, with a high limiting rotation speed. Generally, there is a filling slot on one end. The cage uses copper cage. When the suffix code contains TN, the cage is made up of nylon, the ring without filling slot and can carry equal axial load from two directions.

## Common Information and Data Dimension

Basic dimension of ZWZ angular contact ball bearing has been listed in the dimension data table

## Single-row angular contact ball bearing

ID dimension range: 25mm~1180mm

OD dimension range: 62mm~1420mm

Width dimension range: 16mm~106mm

## Stack mounting angular contact ball bearing

ID dimension range: 30mm~1320mm

OD dimension range: 62mm~1600mm

Width dimension range: 32mm~244mm

## Double-row angular contact ball bearing

ID dimension range: 35mm~320mm

OD dimension range: 72mm~460mm

Width dimension range: 27mm~160mm

## Tolerance

The standard tolerance of Single-row angular-contact ball bearing manufactured by Class P0 but ZWZ can also supply the bearings meeting precision Class P6 or higher. For a single bearing with contact angle ( $\alpha$ ) of 15° and 25° used for paired mounting, the precision class meets P5. For a single bearing with contact angle ( $\alpha$ ) of 40° used for paired mounting, the precision class meets P6. ZWZ also can supply the bearings with precision 4A, 2A or other precision requirement.

Please refer to standard tolerances listed in the table of preface pages.

## Internal Clearance and Preload

Single-row angular contact ball bearing can reach a certain internal clearance only after mounting, and it depends on another bearing adjustment used for axial location of supplying contrary direction.

ZWZ stack mounting bearings are divided into preload and preclearance.

## Preload

GA——Light preload

GB——Medium preload

GC——Heavy preload

## Preclearance

CA——Small axial clearance

CB——Medium axial clearance

CC——Big axial clearance

## Preload

The preload values (Unit:  $\mu\text{m}$ ) of DB or DF matched pair bearings are listed in below table:

## Contact angle 15°

ID code	(B)71900C			(B)7000C			(B)7200C		
	A	B	C	A	B	C	A	B	C
00	10	20	40	15	30	60	20	40	80
01	10	20	40	15	30	60	20	40	80
02	15	30	60	20	40	80	30	60	120
03	15	30	60	25	50	100	35	70	140
04	25	50	100	35	70	140	45	90	180
05	25	50	100	35	70	140	50	100	200
06	25	50	100	50	100	200	90	180	360
07	35	70	140	60	120	240	120	240	480
08	45	90	180	60	120	240	150	300	600
09	50	100	200	110	220	440	160	320	640
10	50	100	200	110	220	440	170	340	680
11	70	140	280	150	300	600	210	420	840
12	70	140	280	150	300	600	250	500	1000
13	80	160	320	160	320	640	290	580	1160
14	130	260	520	200	400	800	300	600	1200
15	130	260	520	200	400	800	310	620	1240
16	140	280	560	240	480	960	370	740	1480
17	170	340	680	250	500	1000	370	740	1480
18	180	360	720	300	600	1200	480	960	1920
19	190	380	760	310	620	1240	520	1040	2080
20	230	460	920	310	620	1240	590	1180	2360
21	230	460	920	360	720	1440	650	1300	2600
22	230	460	920	420	840	1680	670	1340	2680
24	290	580	1160	430	860	1720	750	1500	3000
26	350	700	1400	560	1120	2240	800	1600	3200
28	360	720	1440	570	1140	2280			
30	470	940	1880	650	1300	2600			
32	490	980	1960	730	1460	2920			
34	500	1000	2000	800	1600	3200			
36	630	1260	2520	900	1800	3600			
38	640	1280	2560	950	1900	3800			
40	800	1600	3200	1100	2200	4400			
44	850	1700	3400	1250	2500	5000			
48	-	-	-	1300	2600	5200			

Contact angle 25° , Contact angle 40°

ID code	(B)71900C			(B)7000AC			(B)7200AC			7200B、7300B		
	A	B	C	A	B	C	A	B	C	A	B	C
00	15	30	60	25	50	100	35	70	140	80	330	660
01	15	30	60	25	50	100	35	70	140	80	330	660
02	25	50	100	30	60	120	45	90	180	80	330	660
03	25	50	100	40	80	160	60	120	240	80	330	660
04	35	70	140	50	100	200	70	140	280	120	480	970
05	40	80	160	60	120	240	80	160	320	120	480	970
06	40	80	160	90	180	360	150	300	600	120	480	970
07	60	120	240	90	180	360	190	380	760	160	630	1280
08	70	140	280	100	200	400	240	480	960	160	630	1280
09	80	160	320	170	340	680	260	520	1040	160	630	1280
10	80	160	320	180	360	720	260	520	1040	160	630	1280
11	120	240	480	230	460	920	330	660	1320	380	1500	3050
12	120	240	480	240	480	960	400	800	1600	380	1500	3050
13	120	240	480	240	480	960	450	900	1800	380	1500	3050
14	200	400	800	300	600	1200	480	960	1920	380	1500	3050
15	210	420	840	310	620	1240	500	1000	2000	380	1500	3050
16	220	440	880	390	780	1560	580	1160	2320	380	1500	3050
17	270	540	1080	400	800	1600	600	1200	2400	410	1600	3250
18	280	560	1120	460	920	1840	750	1500	3000	410	1600	3250
19	290	580	1160	480	960	1920	850	1700	3400	410	1600	3250
20	360	720	1440	500	1000	2000	950	1900	3800	410	1600	3250
21	360	720	1440	560	1120	2240	1000	2000	4000	410	1600	3250
22	370	740	1480	650	1300	2600	1050	2100	4200	410	1600	3250
24	450	900	1800	690	1380	2760	1200	2400	4800	410	1600	3250
26	540	1080	2160	900	1800	3600	1250	2500	5000	540	2150	4300
28	560	1120	2240	900	1800	3600				540	2150	4300
30	740	1480	2960	1000	2000	4000				540	2150	4300
32	800	1600	3200	1150	2300	4600				540	2150	4300
34	800	1600	3200	1250	2500	5000				540	2150	4300
36	1000	2000	4000	1450	2900	5800				540	2150	4300
38	1000	2000	4000	1450	2900	5800				940	3700	7500
40	1250	2500	5000	1750	3500	7000				940	3700	7500
44	1300	2600	5200	2000	4000	8000				940	3700	7500
48				2050	4100	8200				940	3700	7500

For multi-stacking mounting bearings that consist of three or more than three sets of bearing, the preload values are the number of following coefficient multiplied by the preload value of DB or DF matched pair bearings.

Stack mounting type		Coefficient
TBT	TFT	1.35
QBT	QFT	1.60
QBC	QFC	2
DBT	DFT	1.75
PBC	PFC	2.45

### Pre-clearance

Axial pre-clearance values (Unit:μm) of 7200B series and 7300B series matched pair bearings (DB or DF type) are listed as below:

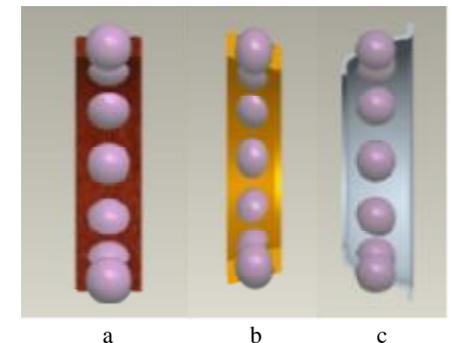
d mm	CA		CB		CC		
	Over	To	min	max	min	max	
-	10	4	12	14	22	22	30
10	18	5	13	15	23	24	32
18	30	7	15	18	26	32	40
30	50	9	17	22	30	40	48
50	80	11	23	26	38	48	60
80	120	14	26	32	44	55	67
120	180	17	29	35	47	62	74
180	250	21	37	45	61	74	90

### Error of Centralization

For single-row angular contact ball bearing, ability of allowing angle error is limited. When it can not cause over additional stress to bearing, the angle error allowed by inner and outer ring depends on the radial clearance, bearing dimension, internal design, force and moment acted on bearing during bearing running. Due to the complicated relations among these factors, a specific common value can not be supplied. The paired bearing, especially for bearing pack that is mounted back to back with small axial clearance, when angle error existing in inner and outer ring, it will cause the balls carry bigger load. As a result, increase the stress on the cage and shorten bearing service life. Any angle error can lead to increase of noise. When angle error existing in inner and outer ring of double-row angular contact ball bearing, it will cause bigger load acted on balls and raceway. Any angle error can induce noise increasing and shortening bearing service life.

### Cage

Self-aligning ball bearing has stamped steel cage, solid brass cage and nylon cage. The material of cage is sheet steel, brass and synthetic resin.



Four-point angular contact bearing has solid brass cage without suffix after basic bearing number.

For a single bearing, the bearings in matched pair: when outside diameter is less than 250mm and contact angle is 15° and 25°, the material of cage is cotton fabric phenolic laminate. When outside diameter is more than 250mm, the material of cage is solid brass or hard aluminum.

Cotton fabric phenolic laminate cage is adopted for the bearings meeting precision P5, P4 and P2. And there is no suffix following basic bearing number.

Cotton fabric phenolic laminate cage is also adopted for Angular contact ball bearings with locking slot on inner ring or any changed bearings based on them. And there is no suffix following basic bearing number.

Stamped sheet (strip) steel cage is adopted for Double-row angular contact ball bearings and there is no suffix following basic bearing number.

The bearing with nylon cage can operate under ambient temperature of 120 or higher. The solid brass cage is considered when the bearing is used under high temperature or critical conditions.

Please contact ZWZ in advance if requesting for the bearing with non-standard cage.

## Dynamic Equivalent Load

Single-row angular contact ball bearing with contact angle of 15°

Single bearing or two bearings in tandem arrangement

$$P=Fr \quad [\text{kN}] \quad \text{When } Fa/Fr \leq e$$

$$P=0.44Fr+YFa \quad [\text{kN}] \quad \text{When } Fa/Fr > e$$

Two bearings in back-to-back arrangement or face-to-face arrangement

$$P=Fr+Y1Fa \quad [\text{kN}] \quad \text{When } Fa/Fr \leq e$$

$$P=0.72Fr+Y2Fa \quad [\text{kN}] \quad \text{When } Fa/Fr > e$$

The values of e, Y, Y1 and Y2 are as follows:

Fa/C0	e	Y	Y1	Y2
0.015	0.38	1.47	1.65	2.39
0.029	0.40	1.40	1.57	2.28
0.058	0.43	1.30	1.46	2.11
0.087	0.46	1.23	1.38	2.00
0.12	0.47	1.19	1.34	1.93
0.17	0.50	1.12	1.26	1.82
0.29	0.55	1.02	1.14	1.66
0.44	0.56	1.00	1.12	1.63
0.58	0.56	1.00	1.12	1.63

Note: C0 is basic static load rating of a single bearing.

Single-row angular contact ball bearing with contact angle of 25°

Single bearing or two bearings in tandem arrangement

$$P=Fr \quad [\text{kN}] \quad \text{When } Fa/Fr \leq 0.68$$

$$P=0.41Fr+0.87Fa \quad [\text{kN}] \quad \text{When } Fa/Fr > 0.68$$

Two bearings in back-to-back arrangement or face-to-face arrangement

$$P=Fr+0.92Fa \quad [\text{kN}] \quad \text{When } Fa/Fr \leq 0.68$$

$$P=0.67Fr+1.41Fa \quad [\text{kN}] \quad \text{When } Fa/Fr > 0.68$$

Single-row angular contact ball bearing with contact angle of 40°

Single bearing or two bearings in tandem arrangement

$$P=Fr \quad [\text{kN}] \quad \text{When } Fa/Fr \leq 1.14$$

$$P=0.35Fr+0.57Fa \quad [\text{kN}] \quad \text{When } Fa/Fr > 1.14$$

Two bearings in back-to-back arrangement or face-to-face arrangement

$$P=Fr+0.55Fa \quad [\text{kN}] \quad \text{When } Fa/Fr \leq 1.14$$

$$P=0.57Fr+0.93Fa \quad [\text{kN}] \quad \text{When } Fa/Fr > 1.14$$

Double-row angular contact ball bearing

When contact angle is 30°

$$P=Fr+0.78Fa \quad [\text{kN}] \quad \text{When } Fa/Fr \leq 0.8$$

$$P=0.63Fr+1.24Fa \quad [\text{kN}] \quad \text{When } Fa/Fr > 0.8$$

When contact angle is 45°

$$P=Fr+0.47Fa \quad [\text{kN}] \quad \text{When } Fa/Fr \leq 1.34$$

$$P=0.54Fr+0.81Fa \quad [\text{kN}] \quad \text{When } Fa/Fr > 1.34$$

## Static Equivalent Load

Single-row angular contact ball bearing with contact angle of 15°

$$P0=0.5Fr+0.46Fa \quad [\text{kN}]$$

$$\text{When } F0 < Fr \quad \text{Choose } P0 = Fr$$

Two bearings in back-to-back arrangement or face-to-face arrangement

$$P0=Fr+0.92Fa \quad [\text{kN}]$$

Single-row angular contact ball bearing with contact angle of 25°

Single bearing or two bearings in tandem arrangement

$$P0=0.5Fr+0.38Fa \quad [\text{kN}]$$

$$\text{When } F0 < Fr \quad \text{Choose } P0 = Fr$$

Two bearings in back-to-back arrangement or face-to-face arrangement

$$P0=Fr+0.76Fa \quad [\text{kN}]$$

Single-row angular contact ball bearing with contact angle of 40°

Single bearing or two bearings in tandem arrangement

$$P0=0.5Fr+0.26Fa \quad [\text{kN}]$$

$$\text{When } F0 < Fr \quad \text{Choose } P0 = Fr$$

Two bearings in back-to-back arrangement or face-to-face arrangement

$$P0=Fr+0.52Fa \quad [\text{kN}]$$

Double-row angular contact ball bearing

When contact angle is 30°

$$P0=Fr+0.66Fa \quad [\text{kN}]$$

When contact angle is 45°

$$P0=Fr+0.44Fa \quad [\text{kN}]$$

## Supplement Code

- A Contact angle is 30°
- AC Contact angle is 25°
- B Contact angle is 40°
- C Contact angle is 15°
- C1 Clearance conforms to Group 1 specified in standard clearance
- C2 Clearance conforms to Group 2 specified in standard clearance
- C3 Clearance conforms to Group 3 specified in standard clearance
- C4 Clearance conforms to Group 4 specified in standard clearance
- C9 Clearance is different from current standard

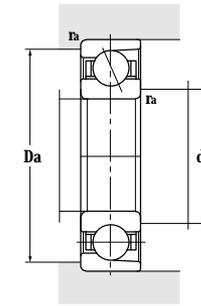
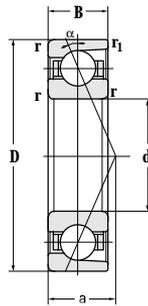
When there are two or more than two clearance is different from current standard clearance in uniform code, use attached digits

- CA Axial clearance is small
- CB Axial clearance is bigger than CA
- CC Axial clearance is bigger than CB
- CX Axial clearance is nonstandard
- D Double-row angular contact ball bearing, double inner rings, contact angle is 45°
- DC Double-row angular contact ball bearing, double inner rings
- DB Two angular contact ball bearings used in back to back paired mounting
- DF Two angular contact ball bearings used in face to face paired mounting
- DT Two angular contact ball bearings used in tandem arrangement
- DBA Two angular contact ball bearings used in back to back paired mounting, light preload
- DBAX Two angular contact ball bearings used in back to back paired mounting, nonstandard light preload
- DBB Two angular contact ball bearings used in back to back paired mounting, medium preload
- DBBX Two angular contact ball bearings used in back to back paired mounting nonstandard medium preload
- DFA Two angular contact ball bearings used in face to face paired mounting, light preload
- DTA Two angular contact ball bearings used in tandem arrangement in the same direction, light preload
- F1 Carbon steel solid cage

- F3 Nodular cast iron solid cage
- GA Light preload, preload value is small
- HA Ring, rolling element and cage or only the ring and cage is made up of vacuum smelting bearing steel
- J Pressed-sheet steel cage, attach digits to tell when material changes
- K Bearing with taper hole, taper of 1:12
- L3 Aluminium and zinc alloy solid cage
- M Bronze solid cage
- N1 Bearing outer ring with a positioning notch
- P4 Dimensional precision and rotational precision conform to ISO tolerance level 4
- P4A Tolerance level is higher than P4
- P5 Dimensional precision and rotational precision conform to ISO tolerance level 5
- Q1 Aluminium, Fe and Mn bronze solid cage
- Q5 Tin-bronze solid cage
- RS Bearing with skeleton-type rubber sealing ring on one side (contact type)
- 2RS Bearing with RS shield on two sides
- S0 Bearing ring after high-temperature tempering, the working temperature reaches 150°C
- T Phenolic cloth laminated tube solid cage
- TA Phenolic cloth laminated tube solid cage, guided with outer ring
- TN1 Nylon cage
- TYN Polyamide resin cage
- V1 Speed conforms to V1 group as specified in standard
- W33 Oil groove and three lubrication holes on the outer ring
- W33A Oil groove and four lubrication holes on the outer ring
- X1 Outer diameter is nonstandard
- X2 Width (height) is nonstandard
- X3 Outer diameter and width (height) are nonstandard (standard inner diameter)
- YA1 Outside surface of bearing outer ring is different from standard design
- YA3 End face of bearing ring is different from standard design
- YA6 Mounting chamfer of bearing is different from standard design
- YA8 Cage structure changes
- YB2 Dimension and tolerance of bearing change

# Single-row Angular Contact Ball Bearing

d 25–40 mm

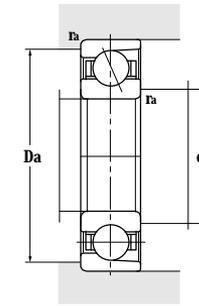
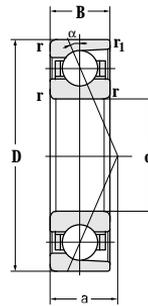


Principal dimensions					Basic load ratings		Limit speed ratings	
d	D	B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm					kN		r/min	
<b>25</b>	47	12	0.6	0.3	11.1	8.1	10000	15000
	52	15	1	1	15.9	9.6	10000	15000
	62	17	1.1	0.6	28.6	16.0	10000	15000
	62	17	1.1	0.6	24.7	14.0	9000	13000
<b>30</b>	55	13	1	1	14.3	10.0	1000	13000
	62	16	1.1	0.3	21.0	14.0	8500	12000
	72	19	1.1	0.6	31.8	21.0	8500	13000
	72	19	1.1	0.6	31.0	19.5	8000	11000
	72	19	1.1	0.6	33.6	18.0	8000	11000
<b>35</b>	72	17	1.1	1.1	30.5	20.7	8000	11000
	72	17	1.1	0.6	32.5	22.0	9000	12000
	72	17	1.1	0.6	27.0	19.0	8000	11000
	72	17	1.1	0.6	29.0	18.0	8000	11000
	80	21	1.5	0.6	40.3	26.0	8000	11000
<b>35</b>	80	21	1.5	0.6	39.0	25.0	7800	10500
	80	21	1.5	0.6	39.0	25.0	7500	10000
	80	21	1.5	0.6	39.0	25.0	6000	8000
	100	25	1.5	0.6	70.2	42.0	6300	8000
	100	25	1.5	0.6	70	42.0	6000	8000
<b>40</b>	68	15	1	1	20.5	15.9	8300	11000
	80	18	1.1	0.6	36.4	25.0	8000	11000
	80	18	1.1	0.6	36.4	25.0	6400	8800
	80	18	1.1	0.6	47.2	21.5	10000	15000
	80	18	1.1	0.6	34.5	24.1	7000	9500
	80	18	1.1	0.6	34.5	24.1	7000	9500
	90	23	1.5	0.6	46.8	32.5	7600	10000
	90	23	1.5	0.6	46.8	31.0	6000	8000
	90	23	1.5	0.6	46.8	30.0	6000	8000
	90	23	1.5	0.6	46.8	30.0	6000	8000

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		da <sub>max</sub>	Da <sub>max</sub>	ra <sub>max</sub>	
		mm			
<b>7005AC</b>	22.8	25	43	0	0.0758
<b>7205C</b>	24	30.6	46	1	0.14
<b>7305C</b>	14.3	32	55	1	0.224
<b>7305BM</b>	27.2	32	55	1	0.277
<b>7006C</b>	12.2	35.5	49.5	1	0.118
<b>7206AC</b>	27	35.6	56	1	0.215
<b>7306C</b>	16.3	37	65	1	0.346
<b>7306ACM</b>	21.6	37	65	1	0.413
<b>7306BM</b>	30.9	37	65	1	0.371
<b>7207AC</b>	31	42	65	1	0.304
<b>7207C</b>	15.7	42	65	1	0.304
<b>7207BTN1</b>	31	42	65	1	0.285
<b>7207BM</b>	30.9	42	65	1	0.328
<b>7307C</b>	18.2	44	71	1.5	0.335
<b>7307ACM</b>	24.1	44	71	1.5	58.5
<b>7307BM</b>	35	44	71	1.5	0.551
<b>7307B</b>	35	44	71	1.5	0.481
<b>7407ACM</b>	28.3	44	91	1.5	1.14
<b>7407AC</b>	41	46	89	1.5	0.977
<b>7008C</b>	14.8	45.5	62.5	1	0.188
<b>7208C</b>	17	47	73	1	0.364
<b>B7208C</b>	17	47	73	1	0.383
<b>7208CTN1/HQ1</b>	17	47	73	1	0.312
<b>7208AC</b>	34	47	73	1	0.367
<b>7208ACM</b>	34	47	73	1	0.429
<b>7308C</b>	20.2	49	81	1.5	0.624
<b>7308ACM</b>	26.7	49	81	1.5	0.711
<b>7308B</b>	38.8	49	81	1.5	0.653
<b>7308BM</b>	38.8	49	81	1.5	0.711

# Single-row Angular Contact Ball Bearing

d 40–50 mm

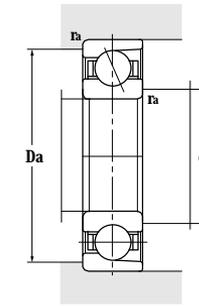
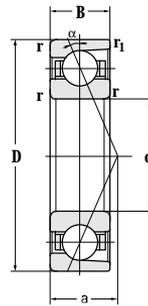


Principal dimensions					Basic load ratings		Limit speed ratings	
d	D	B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm					kN		r/min	
<b>40</b>	110	27	2	1	90.5	39.0	5600	7500
<b>45</b>	75	16	1	0.3	24.5	19	9500	13000
	75	16	1	1	24.7	19.3	14000	18000
	85	19	1.1	0.6	40.3	29.0	9600	13600
	85	19	1.1	0.6	40.3	29.0	6900	9200
	85	19	1.1	0.6	39.0	27.5	6700	9000
	85	19	1.1	0.6	39.0	27.5	6700	9000
	100	25	1.5	0.6	63.7	42.5	7000	9500
	100	25	1.5	0.6	64.1	42.5	7000	9500
	100	25	1.5	0.6	65.0	45.0	6000	8000
	100	25	1.5	0.6	68.3	39.5	5600	7500
	100	25	1.5	0.6	58	39.5	5600	7500
	100	25	1.5	0.6	55	45.0	6000	8000
	120	29	2	1	79.5	52.0	4800	6300
	120	29	2	1	79.5	52.0	4800	6300
<b>50</b>	80	16	1	0.3	26.5	17.3	8000	10000
	80	16	1	0.3	26	22.0	8000	17000
	80	16	1	0.3	25	20.5	8500	10000
	80	16	1	0.3	25.0	20.5	7000	9000
	90	20	1.1	0.6	42.9	32.0	6400	8500
	90	20	1.1	0.6	42.9	32.0	6080	8000
	90	20	1.1	0.6	40.3	30.0	5800	7800
	90	20	1.1	0.6	41	30.0	5800	7800
	90	20	1.1	0.6	37.7	29.0	4480	6400
	110	27	2	1	71.5	49.0	5600	7500
	110	27	2	1	70.0	44.0	5000	6700
	110	27	2	1	75.4	51.0	7000	8700
	110	27	2	1	75.4	51.0	7000	8700
	110	27	2	1	70.0	44.0	4000	5400
	110	27	2	1	70.0	44.0	5300	7000
	130	31	2.1	1.1	105	70.0	5000	7000
	130	31	2.1	1.1	96.4	64.0	4000	6000
	130	31	2.1	1.1	105	70.0	4500	6000

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		damax	Damax	ramax	
		mm			
<b>7408BM</b>	45	60	100	2	1.47
<b>7009AC</b>	25.3	51	69	1	0.239
<b>7009C</b>	16	50.5	69.5	1	0.24
<b>B7209C</b>	18.2	52	78	1	0.418
<b>7209C</b>	18.2	52	78	1	0.403
<b>7209AC</b>	37	52	78	1	0.404
<b>7209ACM</b>	37	52	78	1	0.49
<b>7309C</b>	22.2	64	91	1.5	0.834
<b>7309C/P4</b>	22.2	64	91	1.5	0.834
<b>7309ACM</b>	29.4	64	91	1.5	1.02
<b>7309BM</b>	42.9	64	91	1.5	1.02
<b>7309BM</b>	42.9	64	91	1.5	1.01
<b>7309ACM</b>	43	54	91	1.5	1.01
<b>7409BM</b>	48	55	110	2	1.82
<b>7409BT</b>	48	55	110	2	1.65
<b>7010CM</b>	16.7	57	73	1	0.309
<b>7010C</b>	16.8	55.5	74.5	1	0.249
<b>7010AC</b>	26.8	56	74	1	0.254
<b>7010ACM</b>	23.2	57	73	1	0.314
<b>7210C</b>	19.4	57	83	1	0.458
<b>B7210C</b>	19.4	57	83	1	0.506
<b>7210AC</b>	26.3	57	83	1	0.460
<b>7210ACM</b>	26.3	57	83	1	0.561
<b>7210B</b>	39.4	57	83	1	0.487
<b>7310ACM</b>	32.2	60	100	2	1.21
<b>7310BM</b>	47.1	60	100	2	1.17
<b>7310C</b>	24.2	60	100	2	1.04
<b>7310CM</b>	24.2	60	100	2	1.21
<b>7310B</b>	47.1	60	100	2	1.05
<b>7310BM</b>	47	61	99	2	1.19
<b>7410ACM</b>	36.5	62	118	2.1	2.30
<b>7410BM</b>	53.3	62	118	2.1	2.36
<b>7410AC</b>	53	64	116	2	1.95

# Single-row Angular Contact Ball Bearing

d 55–65 mm

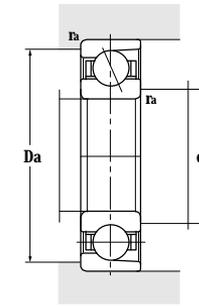
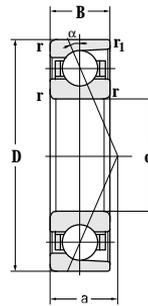


Principal dimensions					Basic load ratings		Limit speed ratings		
d	D	B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm					kN		r/min		
<b>55</b>	90	18	1.1	0.6	31.2	26.0	10000	12000	
	90	18	1.1	1.1	32.5	27.0	11000	15000	
	100	21	1.5	0.6	53.3	40.0	8000	10000	
	100	21	1.5	0.6	53.3	40.0	8000	10000	
	100	21	1.5	0.6	50.7	38.0	7100	10000	
	100	21	1.5	0.6	53.3	40.0	8000	10000	
	100	21	1.5	0.6	50.7	32.0	8000	10000	
	100	21	1.5	0.6	34.0	34.0	5600	8000	
	120	29	2	1	92.3	65.0	7000	8700	
	120	29	2	1	92.3	65.0	7000	8700	
	120	29	2	1	91.0	65.0	5000	6700	
	120	29	2	1	88.4	63.0	5000	6700	
	120	29	2	1	88.4	63.0	5000	6700	
	120	29	2	1	81.0	56.0	4500	6300	
	140	33	2.1	1.1	121	84.0	4500	6300	
	140	33	2.1	1.1	120	90.0	4300	5600	
<b>60</b>	95	18	1.1	0.6	35.1	30.0	7100	10000	
	110	22	1.5	0.6	55.9	43.0	6700	9000	
	110	22	1.5	0.6	55.9	43.0	6700	9000	
	110	22	1.5	0.6	58.5	45.0	9500	13000	
	110	22	1.5	0.6	49.4	36.0	5600	7800	
	110	22	1.5	1.5	55.5	43.0	5000	6700	
	130	31	2.1	1.1	94.9	67.0	4800	6300	
	130	31	2.1	1.1	95	67.0	4800	6300	
	130	31	2.1	1.1	94.9	67.0	4800	6300	
	130	31	2.1	1.1	91.0	60.0	4300	5600	
	130	31	2.1	1.1	91.0	60.0	3500	4500	
	130	31	2.1	1.1	83.6	70.0	4500	6000	
	150	35	2.1	1.1	131	95.0	3800	5000	
	150	35	2.1	1.1	120	86.0	3000	4000	
	150	35	2.1	1.1	92.0	86.0	3800	5000	
	150	35	2.1	1.1	130	96.0	3800	5000	
	<b>65</b>	100	18	1.1	0.6	33.8	31.0	6700	9500
		100	18	1.1	0.6	37.7	34.0	5400	7600

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		damax	Damax	ramax	
		mm			
<b>7011AC</b>	25.9	62	83	1	0.385
<b>7011C</b>	18.7	62	83	1	0.386
<b>7211C</b>	20.9	64	91	1.5	0.599
<b>B7211C</b>	20.9	64	91	1.5	0.600
<b>7211AC</b>	28.6	64	91	1.5	0.599
<b>7211CM</b>	20.9	65	91	1.5	0.698
<b>7211C/HQ1</b>	20.9	65	91	1.5	0.578
<b>7211BM</b>	43	65	91	1.5	1.698
<b>7311CM</b>	26.2	65	110	2	1.65
<b>7311C</b>	26.2	65	110	2	1.44
<b>7311AC</b>	34.9	65	110	2	1.44
<b>7311ACM</b>	34.9	65	110	2	1.65
<b>7311ACQ1</b>	34.9	65	110	2	1.64
<b>7311BM</b>	51.2	65	110	2	1.61
<b>7411ACM</b>	39.3	67	128	2.1	2.79
<b>7411AC</b>	58	69	126	2	2.38
<b>7012AC</b>	27.1	67	88	1	0.392
<b>7212AC</b>	30.8	69	101	1.5	0.786
<b>7212ACM</b>	30.8	69	101	1.5	0.951
<b>7212C</b>	22.4	69	101	1.5	0.786
<b>7212BM</b>	46.7	69	101	1.5	0.947
<b>7212ACM</b>	47	69	101	1.5	0.945
<b>7312AC</b>	37.7	72	118	2	1.80
<b>7312AC/P4</b>	37.7	72	118	2	1.82
<b>7312ACM</b>	37.7	72	118	2	2.12
<b>7312BM</b>	55.4	72	118	2	2.14
<b>7312B</b>	55.4	72	118	2	1.86
<b>7312CM</b>	55	72	118	2	2.03
<b>7412ACM</b>	42	72	138	2	3.65
<b>7412BM</b>	61.6	72	138	2	3.42
<b>7412BT</b>	62	74	136	2	3.15
<b>7412AC</b>	62	74	136	2	3.11
<b>7013AC</b>	28.2	72	93	1	0.414
<b>7013ACJ</b>	28.2	72	93	1	0.410

# Single-row Angular Contact Ball Bearing

d 65–70 mm

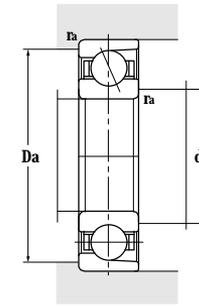
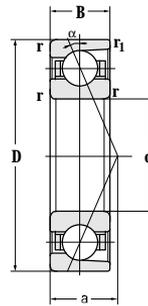


Principal dimensions					Basic load ratings		Limit speed ratings	
d	D	B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm					kN		r/min	
<b>65</b>	100	18	1.1	0.6	33.8	31.0	6700	9500
	100	18	1.1	0.6	33	30.5	6700	9500
	120	23	1.5	0.6	72.8	59.0	9000	12000
	120	23	1.5	0.6	72.8	56.0	6000	8500
	120	23	1.5	0.6	70.2	56.0	6000	8500
	120	23	1.5	0.6	70.2	56.0	6000	8500
	120	23	1.5	0.6	74	59.0	9000	12000
	140	33	2.1	1.1	120	88.0	8000	10000
	140	33	2.1	1.1	120	88.0	6400	8000
	140	33	2.1	1.1	120	88.0	6300	8000
	140	33	2.1	1.1	114	84.0	4300	6000
	140	33	2.1	1.1	114	84.0	3400	4800
	140	33	2.1	1.1	114	84.0	4300	6000
	140	33	2.1	1.1	101	75.0	3800	5300
	140	33	2.1	1.1	114	84.0	3500	4800
	140	33	2.1	1.1	101	75.0	3000	4200
	160	37	2.1	1.1	129	97.0	2800	4300
<b>70</b>	110	20	1.1	0.6	44.2	41.0	6300	8500
	110	20	1.1	0.6	44.2	41.0	6300	8500
	125	24	1.5	0.6	79.3	65.0	8500	11000
	125	24	1.5	0.6	79.3	65.0	8500	11000
	125	24	1.5	0.6	75.4	62.0	5600	8000
	125	24	1.5	0.6	75.4	62.0	5600	8000
	125	24	1.5	0.6	79.3	65.0	6800	8800
	125	24	1.5	0.6	79.3	65.0	8500	11000
	125	24	1.5	0.6	68.0	54.0	4000	5600
	150	35	2.1	1.1	134	100	6500	8000

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		damax	Damax	ramax	
mm					
<b>7013ACM</b>	28.2	72	93	1	0.504
<b>7013ACM</b>	32.8	72	93	1	0.504
<b>7213C</b>	23.9	74	111	1.5	1.02
<b>7213AC/P5</b>	33.1	74	111	1.5	1.02
<b>7213ACM</b>	33.1	74	111	1.5	1.16
<b>7213AC/YB5</b>	33.1	74	111	1.5	1.02
<b>7213CM</b>	50	74	111	1.5	1.16
<b>7313CM</b>	30.2	77	128	2	2.50
<b>7313CJ</b>	30.2	77	128	2	2.23
<b>7313C</b>	30.2	77	128	2	2.23
<b>7313ACM</b>	40.4	77	128	2	2.61
<b>7313ACJ</b>	40.4	77	128	2	2.24
<b>7313AC</b>	40.4	77	128	2	2.24
<b>7313BM</b>	59.5	77	128	2	2.48
<b>B7313ACM</b>	40.4	77	128	2	2.61
<b>7313B</b>	59.5	77	128	2	1.95
<b>7413BM</b>	65.7	77	148	2	3.82
<b>7014AC</b>	31	77	103	1	0.626
<b>7014ACM</b>	31	77	103	1	0.725
<b>7214CM</b>	25.1	79	116	1.5	1.24
<b>7214C</b>	25.1	79	116	1.5	1.10
<b>7214ACM</b>	34.7	79	116	1.5	1.24
<b>7214AC</b>	34.7	79	116	1.5	1.10
<b>B7214C</b>	25.1	79	116	1.5	1.16
<b>7214CTN1</b>	25.1	79	116	1.5	1.09
<b>7214BM</b>	52.9	79	116	1.5	1.27
<b>7314C</b>	32.2	82	138	2	2.69

# Single-row Angular Contact Ball Bearing

d 70–75 mm

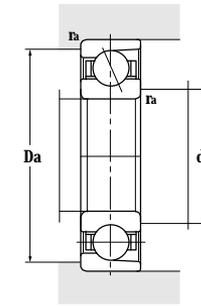
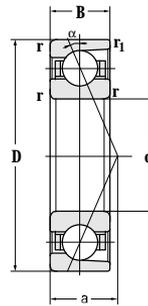


Principal dimensions					Basic load ratings		Limit speed ratings	
d	D	B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm					kN		r/min	
<b>70</b>	150	35	2.1	1.1	134	100	6500	8000
	150	35	2.1	1.1	129	96.0	4000	5300
	150	35	2.1	1.1	129	96.0	4000	5300
	150	35	2.1	1.1	114	86.0	3200	4200
	150	35	2.1	1.1	114	86.0	3600	5000
	180	42	3	1.1	164	131	3600	5000
	180	42	3	1.1	164	131	2900	4000
	180	42	3	1.1	148	118	2500	3500
	180	42	3	1.1	114	118	3200	4300
	180	42	3	1.1	163	131	3200	4300
<b>75</b>	115	20	1.1	1.1	46.5	43.5	6800	8500
	130	25	1.5	0.6	78.7	66.5	6800	8500
	130	25	1.5	0.6	79.3	67.0	5600	7500
	130	25	1.5	0.6	79.3	67.0	5600	7500
	130	25	1.5	0.6	79.3	67.0	4480	6000
	130	25	1.5	0.6	79.3	67.0	4480	6000
	160	37	2.1	1.1	146	113	5800	7000
	160	37	2.1	1.1	146	113	4800	5600
	160	37	2.1	1.1	140	109	3800	5000
	160	37	2.1	1.1	140	109	3800	5000
	160	37	2.1	1.1	140	109	3800	5000
	160	37	2.1	1.1	125	97.0	3400	4800
	160	37	2.1	1.1	125	97.0	2700	3800
	160	37	2.1	1.1	140	109	3400	4800
	160	37	2.1	1.1	140	109	3800	5000
	190	45	3	1.1	159	130	2400	3800
	190	45	3	1.1	122	130	2400	3800

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		d <sub>amax</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm					
<b>7314CM</b>	32.2	82	138	2	3.04
<b>7314AC</b>	43.2	82	138	2	2.69
<b>7314ACM</b>	43.2	82	138	2	3.04
<b>7314B</b>	63.7	82	138	2	2.85
<b>7314BM</b>	63.7	82	138	2	3.16
<b>7414ACM</b>	50.1	84	166	2.5	5.22
<b>7414ACJ</b>	50.1	84	166	2.5	4.86
<b>7414BM</b>	73.4	84	166	2.5	5.64
<b>7414BT</b>	74	84	166	2.5	5.23
<b>7414AC</b>	74	84	166	2.5	4.76
<b>7015C</b>	22.7	82	108	1	0.641
<b>7215C/P5</b>	26.2	84	121	1.5	1.24
<b>7215ACM</b>	36.4	84	121	1.5	1.34
<b>7215AC</b>	36.4	84	121	1.5	1.18
<b>7215ACJ</b>	36.4	84	121	1.5	1.18
<b>7215ACTN1</b>	36.4	84	121	1.5	1.21
<b>7315CM</b>	34.2	87	148	2	3.57
<b>7315CJ</b>	34.2	87	148	2	3.11
<b>7315AC</b>	45.9	87	148	2	3.11
<b>7315ACM</b>	45.9	87	148	2	3.54
<b>7315ACQ1</b>	45.9	87	148	2	3.52
<b>7315BM</b>	67.8	87	148	2	3.4
<b>7315B</b>	67.8	87	148	2	3.26
<b>7315ACJ</b>	45.9	87	148	2	3.10
<b>7315ACTN1</b>	45.9	87	148	2	3.08
<b>7415BM</b>	78.2	89	176	2.5	6.80
<b>7415BT</b>	78.2	89	176	2.5	6.30

# Single-row Angular Contact Ball Bearing

d 80–85 mm

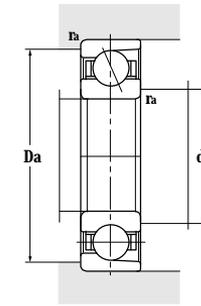
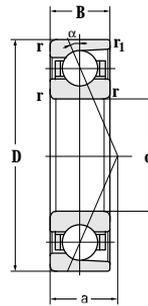


Principal dimensions					Basic load ratings		Limit speed ratings	
d	D	B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm					kN		r/min	
<b>80</b>	125	22	1.1	0.6	55.9	53.0	6500	8000
	125	22	1.1	0.6	56.5	52.5	5600	7500
	125	22	1.1	0.6	55.9	53.0	6500	8000
	125	22	1.1	0.6	55.9	53.0	4500	6000
	125	22	1.1	0.6	55.9	53.0	5600	7500
	140	26	2	1.1	126	82.5	3800	5000
	140	26	2	1	97.5	83.0	7500	10000
	140	26	2	1	92.3	79.0	5000	7100
	140	26	2	1	97.5	83.0	6000	8000
	140	26	2	1	92.3	79.0	5000	7100
	140	26	2	1	92.3	79.0	5000	7100
	170	39	2.1	1.1	152	122	3600	4800
	170	39	2.1	1.1	152	122	2800	3800
	170	39	2.1	1.1	152	122	3600	4800
	170	39	2.1	1.1	152	122	3600	4800
	170	39	2.1	1.1	135	109	3400	4500
	200	48	3	1.1	195	168	2600	3800
	200	48	3	1.1	195	168	2600	3800
	200	48	3	1.1	195	168	2100	3000
	200	48	3	1.1	178	153	2200	3200
200	48	3	1.1	178	153	2200	3200	
<b>85</b>	130	22	1.1	0.6	57.2	56.0	5300	7100
	130	22	1.1	0.6	57.2	56.0	5300	7100
	130	22	1.1	1.1	59.5	58.5	7600	10000
	150	28	2	1	104	90.0	6700	9500
	150	28	2	1	104	90.0	5400	7600
	150	28	2	1	98.8	86.0	4800	6700
	150	28	2	1	98.8	86.0	4800	6700
	150	28	2	1	98.8	86.0	4800	6700
	150	28	2	1	98.8	86.0	3800	5400
	150	28	2	1	98.8	86.0	3800	5400
	150	28	2	1	97	72.0	3600	4800

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		damax	Damax	ramax	
mm					
<b>7016AC/P4</b>	24.7	87	118	1	0.845
<b>7016AC</b>	40.6	87	118	1	0.849
<b>7016CA/HQ1P4</b>	24.7	87	118	1	0.845
<b>7016ACJ</b>	34.9	87	118	1	0.849
<b>7016ACM</b>	34.9	87	118	1	0.983
<b>7216C</b>	59	91	129	2	1.52
<b>7216CM</b>	27.7	90	130	2	1.74
<b>7216ACM</b>	38.7	90	130	2	1.73
<b>B7216C</b>	27.7	90	130	2	1.47
<b>7216AC</b>	38.7	90	130	2	1.48
<b>7216AC/P4</b>	38.7	90	130	2	1.48
<b>7316ACM</b>	48.7	92	158	2	4.1
<b>7316ACJ</b>	48.7	92	158	2	3.88
<b>7316AC</b>	48.7	92	158	2	3.59
<b>7316ACF3</b>	48.7	92	158	2	4.15
<b>7316BM</b>	71.9	92	158	2	4.15
<b>7416ACM</b>	56.7	94	186	2.5	8.60
<b>7416AC</b>	56.7	94	186	2.5	7.18
<b>7416ACJ</b>	56.7	94	186	2.5	7.22
<b>7416BM</b>	82.7	96	184	2.5	8.05
<b>7416BT</b>	77	96	184	2.5	7.3
<b>7017ACM</b>	36.1	92	123	1	1.11
<b>7017AC</b>	36.1	92	123	1	0.95
<b>7017C</b>	25.5	92	123	1	0.901
<b>7217CM</b>	29.7	95	140	2	2.11
<b>7217CJ</b>	29.7	95	140	2	1.96
<b>7217AC</b>	41.4	95	140	2	1.91
<b>7217ACTN1</b>	41.4	95	140	2	1.96
<b>7217ACM</b>	41.4	95	140	2	1.72
<b>7217ACJ</b>	41.4	95	140	2	1.97
<b>7217BM</b>	63	96	139	2	2.26

# Single-row Angular Contact Ball Bearing

d 85–95 mm

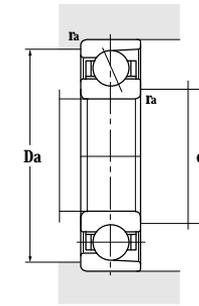
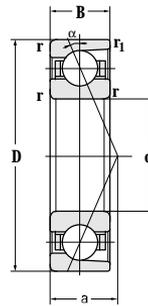


Principal dimensions					Basic load ratings		Limit speed ratings	
d	D	B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm					kN		r/min	
<b>85</b>	180	41	3	1.1	146	122	3000	4000
	180	41	3	1.1	146	122	3000	4000
	180	41	3	1.1	146	122	3000	4000
	180	41	3	1.1	125	137	3200	4300
	180	41	3	1.1	165	137	3200	4300
	180	41	3	1.1	123	122	3200	4300
	180	41	3	1.1	165	137	3200	4300
	180	41	3	1.1	165	137	3200	4300
<b>90</b>	140	24	1.5	0.6	67.6	66.0	4800	6700
	140	24	1.5	0.6	45.0	57.0	4300	6200
	140	24	1.5	0.6	69.0	66.0	4800	6700
	140	24	1.5	0.6	58.5	57.0	4300	6200
	160	30	2	1	122	105	6300	9000
	160	30	2	1	122	105	6300	9000
	160	30	2	1	117	100	4500	6000
	160	30	2	1	117	100	3600	4800
	160	30	2	1	117	100	4500	6000
	160	30	2	1	103	88.0	3200	4300
	160	30	2	1	117	100.0	3400	4500
	190	43	3	1.1	120	135.0	3000	4000
	190	43	3	1.1	135	152.0	3000	4000
	190	43	3	1.1	141	158.0	3000	4000
	190	43	3	1.1	183	158	5200	6300
	190	43	3	1.1	176	152	3200	4300
	190	43	3	1.1	156	135	2800	3800
	190	43	3	1.1	172	145	4200	8800
	190	43	3	1.1	156	135	2200	3000
	225	54	4	1.5	233	214	2900	4000
	225	54	4	1.5	210	193	1900	2900
	225	54	4	1.5	230	213	1900	2800
225	54	4	1.5	210	193	1900	2800	
<b>95</b>	145	24	1.5	0.6	53.5	69.0	5200	6300

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		damax	Damax	ramax	
mm					
<b>7317BM</b>	76.1	99	166	2.5	4.89
<b>7317BT</b>	76.1	99	166	2.5	4.34
<b>7317BTN1</b>	76.2	99	166	2.5	4.26
<b>7317AC</b>	76	99	166	2.5	4.35
<b>7317ACM</b>	76	99	166	2.5	5.02
<b>7317BM</b>	76	99	166	2.5	5.02
<b>IS-7317ACM</b>	76	99	166	2.5	5.02
<b>7018ACM</b>	38.8	99	131	1.5	1.39
<b>7018BT</b>	60.2	99	131	1.5	1.2
<b>7018ACMA/P5</b>	38.8	99	131	1.5	1.37
<b>7018BM</b>	60.2	99	131	1.5	1.43
<b>7218CM</b>	31.7	100	150	2	2.37
<b>7218C</b>	31.7	100	150	2	2.09
<b>7218ACM</b>	44.1	100	150	2	2.39
<b>7218ACJ</b>	44.1	100	150	2	2.16
<b>7218AC</b>	44.1	100	150	2	2.11
<b>7218BM</b>	67.4	100	150	2	3.38
<b>7218ACM-NTW</b>	67	101	149	2	2.39
<b>7318BT</b>	80	104	176	2.5	4.75
<b>7318AC</b>	80	104	176	2.5	5.35
<b>7318C</b>	80	104	176	2.5	4.96
<b>7318CM</b>	40.3	104	176	2.5	5.7
<b>7318ACM</b>	54.1	104	176	2.5	6.17
<b>7318BM</b>	80.2	104	176	2.5	5.13
<b>B7318C</b>	40.3	104	176	2.5	4.90
<b>7318B</b>	80.2	104	176	2.5	4.94
<b>7418ACM</b>	63.8	108	207	3	11.5
<b>7418BM</b>	93.1	110	205	3	11.4
<b>7418AC</b>	86	110	205	3	10
<b>7418BT</b>	86	110	205	3	10.3
<b>7019ACM</b>	40	93	135	1.5	1.44

# Single-row Angular Contact Ball Bearing

d 95–110 mm

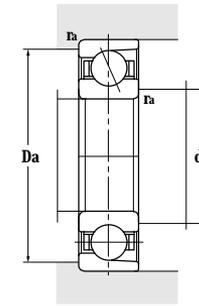
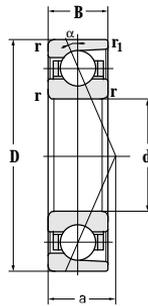


Principal dimensions					Basic load ratings		Limit speed ratings	
d	D	B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm					kN		r/min	
<b>95</b>	145	24	1.5	0.6	53.5	69	5200	6300
	145	24	1.5	1.5	74	73	6700	8900
	170	32	2.1	1.1	139	120	6000	8500
	170	32	2.1	1.1	139	120	4800	6800
	170	32	2.1	1.1	133	114	4300	5600
	170	32	2.1	1.1	133	114	3400	4500
	170	32	2.1	1.1	116	101	3000	4000
	200	45	3	1.1	168	150	2900	3900
	200	45	3	1.5	196	174	2800	3800
	200	45	3	1.1	188	167	2800	3800
<b>100</b>	150	24	1.5	0.6	76.7	77.0	4500	6000
	180	34	2.1	1.1	156	136	5600	8000
	180	34	2.1	1.1	130	114	2800	3800
	180	34	2.1	1.1	148	130	4000	5300
	180	34	2.1	1.1	148	130	4000	5300
	215	47	3	1.1	210	198	2600	3600
	215	47	3	1.1	213	199	2800	3800
	215	47	3	1.1	190	177	2400	3400
	215	47	3	1.1	190	177	1900	2700
	215	47	3	1.1	190	177	1900	2700
	215	47	3	1.1	190	177	1900	2700
	215	47	3	1.1	210	198	2600	3600
<b>105</b>	190	36	2.1	1.1	131	114	2800	3800
	225	49	3	1.1	202	193	2400	3200
<b>110</b>	170	21	1.5	1.5	76.7	82.0	4800	6800
	170	28	2	1	98.8	101	3200	4200
	170	28	2	1	98.8	101	3200	4200
	170	28	2	1	98.8	101	4000	5300
	170	28	2	1	98.8	101	4000	5300
	170	28	2	1	98.8	101	4000	5300
	175	30	1.1	0.7	103	104	3200	4200

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		damax	Damax	ramax	
		mm			
<b>7019AC</b>	40	93	135	1.5	1.21
<b>7019C</b>	28.3	103.5	136.5	1.5	1.21
<b>7219CM</b>	33.8	107	158	2	2.95
<b>7219CJ</b>	33.8	107	158	2	2.76
<b>7219ACM</b>	46.9	107	158	2	2.95
<b>7219ACJ</b>	46.9	107	158	2	2.76
<b>7219B</b>	71.7	107	158	2	3.00
<b>7319BM</b>	84.4	109	186	2.5	6.67
<b>7319CM</b>	84	109	186	2.5	6.32
<b>7319ACM</b>	84	109	186	2.5	6.32
<b>7020AC</b>	41.2	109	141	1.5	1.25
<b>7220CM</b>	35.8	112	168	2	3.57
<b>7220BM</b>	75.7	112	168	2	4.00
<b>7220AC</b>	49.6	112	168	2	3.25
<b>7220AC/P4</b>	49.6	112	168	2	3.25
<b>7320AC</b>	90	114	201	2.5	8.33
<b>7320ACM</b>	60.2	114	201	2.5	9.61
<b>7320BM</b>	89.6	114	201	2.5	8.41
<b>7320B</b>	89.6	114	201	2.5	7.29
<b>7320BT</b>	89.6	114	201	2.5	7.58
<b>7320ACM</b>	90	114	201	2.5	9.68
<b>7221ACM</b>	80	117	178	2	4.36
<b>7321BM</b>	93.7	119	211	2.5	9.51
<b>7022AX2M</b>	50.9	115	165	1.5	1.86
<b>7022ACJ</b>	46.6	120	160	2	1.90
<b>B7022AC</b>	47	120	160	2	2.03
<b>7022ACM</b>	46.7	120	160	2	2.41
<b>7022AC</b>	46.7	120	160	2	2.16
<b>46722K</b>	49.7	117	168	1	2.38

# Single-row Angular Contact Ball Bearing

d 110~130 mm

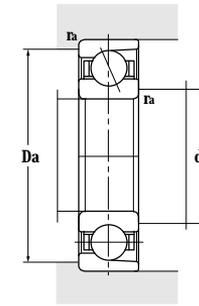
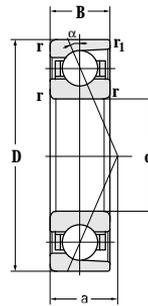


Principal dimensions					Basic load ratings		Limit speed ratings		
d	D	B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm					kN		r/min		
<b>110</b>	200	38	2.1	1.1	185	171	5000	7100	
	200	38	2.1	1.1	185	171	4000	5700	
	200	38	2.1	1.1	185	171	5000	7100	
	200	38	2.1	1.1	176	164	3600	4800	
	200	38	2.1	1.1	176	164	3600	4800	
	200	38	2.1	1.1	176	164	2900	3800	
	200	38	2.1	1.1	153	144	2600	3400	
	240	50	3	1.1	191	240	3600	4800	
	240	50	3	1.1	239	231	2600	3400	
	240	50	3	1.1	213	212	2200	3000	
	240	50	3	1.1	213	212	2200	3000	
	240	50	3	1.1	213	212	1800	2400	
	240	50	3	1.1	213	212	1800	2400	
	<b>120</b>	180	28	2	1	100	107	3600	5000
180		28	2	1	100	107	3600	5000	
215		40	2.1	1.1	190	184	3200	4500	
215		40	2.1	1.3	247	184	2600	3600	
215		40	2.1	1.1	198	192	2200	3200	
215		40	1.3	2.1	204	239	2200	3200	
215		40	2.1	1.1	190	184	2200	3200	
260		55	3	1.1	251	262	1600	2200	
260		55	3	1.1	278	288	3400	4000	
260		55	3	1.1	268	277	1800	2400	
260		55	3	1.1	268	277	1800	2400	
260		55	3	1.1	265	269	2200	3000	
<b>130</b>		200	33	2	1	129	137	5400	6500
		200	33	2	1.1	108	118	4500	5000
	230	40	3	1.1	207	209	2400	3200	

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		damax	Damax	ramax	
mm					
<b>7222CM</b>	39.8	122	188	2	5.03
<b>7222CJ</b>	39.8	122	188	2	4.14
<b>7222C</b>	39.8	122	188	2	4.07
<b>7222ACM</b>	55.1	122	188	2	4.65
<b>7222AC</b>	55.1	122	188	2	4.07
<b>7222ACJ</b>	55.1	122	188	2	4.14
<b>7222BM</b>	84	122	188	2	3.95
<b>7322CM</b>	48.4	124	210	2.5	9.67
<b>7322ACM</b>	65.8	124	226	2.5	9.97
<b>7322BM</b>	99.3	124	226	2.5	11.5
<b>7322BM/YA8</b>	98.4	124	226	2.5	11.7
<b>7322B</b>	99.3	124	226	2.5	9.84
<b>B7322BQ1</b>	99.2	124	226	2.5	11.4
<b>7024ACM</b>	49	130	170	2	2.62
<b>7024AC</b>	49	130	170	2	2.31
<b>7224ACM</b>	59.1	132	203	2	6.17
<b>B7224ACQ1/HASO</b>	59	132	203	2	6.45
<b>7224CM</b>	90	132	203	2	6.07
<b>B7224ACQ1/HASO</b>	90	132	203	2	6.45
<b>7224AC/P4</b>	98.1	137	199	2	5.56
<b>7324B</b>	107.2	134	246	2.5	14.6
<b>B7324CM</b>	52.9	134	246	2.5	14.2
<b>B7324ACM</b>	71.8	134	246	2.5	14.2
<b>B7324ACQ1</b>	71.8	134	246	2.5	14.0
<b>7324AC</b>	71.8	134	246	2.5	13.7
<b>7026C</b>	38.6	140	190	2	3.33
<b>7026BM</b>	155	144	186	2	3.85
<b>7226CM</b>	44.1	144	216	2.5	7

# Single-row Angular Contact Ball Bearing

d 130~160 mm

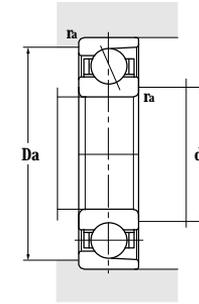
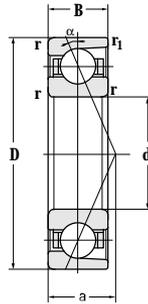


Principal dimensions					Basic load ratings		Limit speed ratings		
d	D	B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm					kN		r/min		
<b>130</b>	230	40	3	1.1	196	200	2400	3200	
	230	40	3	1.1	196	200	1900	2600	
	230	40	3	1	170	175	2200	3000	
	280	58	4	1.5	250	268	1800	2400	
<b>140</b>	210	33	2	1	125	137	3200	4300	
	210	33	2	1	125	137	3200	4300	
	250	42	3	1.1	231	243	4200	5000	
	250	42	3	1.1	220	237	2200	3000	
	250	42	3	1.1	217	235	2200	3000	
	250	42	3	1.1	191	207	2000	2800	
	300	62	4	1.5	275	300	1600	2200	
	300	62	4	1.5	275	300	1600	2200	
	300	62	4	1.5	276	301	2100	2800	
	<b>150</b>	225	35	2.1	1.1	153	170	2400	3000
225		35	2.1	2.1	155	170	1900	2800	
225		35	2.1	2.1	155	170	5400	7300	
270		45	3	1.1	195	222	1700	2400	
270		45	3	1.1	242	268	2000	2800	
270		45	3	1.1	226	254	1600	2200	
320		65	4	1.5	359	429	1800	2400	
320		65	4	1.5	317	380	2300	2000	
<b>160</b>		229.5	33	2	2	93.5	128	2000	2400
		240	38	2.1	1.1	161	183	1800	2200
	240	38	2.1	1.1	161	183	1800	2200	
	240	38	2.1	1.1	161	183	1800	2200	
	240	38	1.1	2.1	160	237	4800	2600	
	290	48	3	1.1	263	304	2900	3600	
	290	48	3	1.1	250	289	1900	2600	
	340	68	4	1.5	337	409	1200	1600	
	340	68	4	4	355	420	1600	2200	

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		damax	Damax	ramax	
mm					
<b>7226ACM</b>	62	144	216	2.5	6.98
<b>7226ACJ</b>	62	144	216	2.5	6.23
<b>7226BM</b>	95.5	144	216	2.5	7.56
<b>7326B</b>	115.1	148	262	3	17.9
<b>7028AC</b>	57.3	150	200	2	3.46
<b>7028ACM</b>	57.3	150	200	2	4.14
<b>7228CM</b>	47.1	154	236	2.5	8.31
<b>7228ACM</b>	66.5	154	236	2.5	8.43
<b>B7228ACYQ1</b>	68.5	154	236	2.5	8.70
<b>7228BM</b>	102.9	154	236	2.5	8.59
<b>7328B</b>	123.3	158	282	3	21.2
<b>7328B/YA8</b>	123.3	158	282	3	23.1
<b>7328BA</b>	123.3	158	282	3	21.6
<b>7030ACM</b>	61.2	162	213	2	4.80
<b>7030AC</b>	96	160	219	2	4.23
<b>7030AC/P4</b>	96	160	219	2	4.23
<b>7230BM</b>	111	164	256	2.5	11.7
<b>7230AC</b>	71.5	164	256	2.5	12.1
<b>B7230AC</b>	71.4	164	256	2.5	10.6
<b>7330AC</b>	87.6	168	302	3	25.8
<b>7330B</b>	131	168	302	3	26.2
<b>72932X3BM</b>	65.6	172	228	2	4.53
<b>B7032ACQ1</b>	65.6	172	228	2	5.74
<b>B7032ACM</b>	65.6	172	228	2	5.81
<b>7032ACM</b>	65.6	172	228	2	5.95
<b>146132QT</b>	103	171	229	2	5.74
<b>7232C</b>	54.1	174	276	2.5	14.5
<b>7232AC</b>	76.5	174	276	2.5	14.5
<b>7332B</b>	138.9	178	322	3	30.8
<b>7332AC</b>	106.2	178	322	3	37.7

# Single-row Angular Contact Ball Bearing

d 160~200 mm

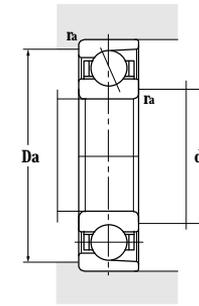
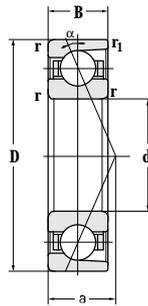


Principal dimensions					Basic load ratings		Limit speed ratings	
d	D	B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm					kN		r/min	
<b>160</b>	400	88	5	2	449	580	1100	1600
<b>170</b>	260	42	2.1	1.1	199	227	2000	2600
	260	42	2.1	1.1	199	227	2000	2600
	260	42	2.1	1.1	200	232	2000	2600
	260	42	2.1	1.1	209	181	1700	2400
	310	52	4	1.5	321	389	2800	3400
	310	52	4	1.5	306	371	1800	2400
	310	52	4	1.5	266	325	1600	2200
	310	52	4	1.5	282	343	1500	1900
	360	72	4	1.5	380	495	1350	1800
	360	72	4	1.5	430	491	1400	1900
<b>180</b>	250	33	2	1	160	196	3200	4300
	280	46	2.1	1.1	190	235	1650	2200
	320	52	4	1.5	333	418	2700	3200
	320	52	4	1.5	317	399	1700	2200
	380	75	4	1.5	404	536	1300	1800
	380	75	4	1.5	455	605	1300	1800
<b>190</b>	290	46	2.1	1.1	215	263	1800	2400
	340	55	4	1.5	257	430	1500	2000
	340	55	4	1.5	330	430	1700	2300
	400	78	5	2	430	600	1150	1600
<b>200</b>	310	51	2.1	1.1	264	331	1700	2200
	310	51	2.1	1.1	264	331	1700	2200
	360	58	4	1.5	363	487	2500	3000
	360	58	4	1.5	345	462	1500	2000
	360	58	4	1.5	345	462	1500	2000
	360	58	4	1.5	309	417	1300	1800
	420	80	5	2	450	660	1000	1500
	420	80	5	2	475	670	1100	1600

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		damax	Damax	ramax	
		mm			
<b>7432BM</b>	161	180	382	4	61.4
<b>7034ACQ1</b>	71.1	182	248	2	8.27
<b>7034AC</b>	71.1	182	248	2	7.98
<b>7034AC/P4</b>	71.1	182	248	2	7.02
<b>46134QT</b>	111	181	249	2	8.27
<b>7234C</b>	58.2	188	292	3	17.1
<b>7234AC</b>	82	188	292	3	17.1
<b>7234B</b>	126.7	187	293	3	17.8
<b>B7234AC</b>	82	188	292	3	17.4
<b>7334B</b>	147	188	342	3	34.5
<b>7334AC</b>	147	187	343	3	36.6
<b>71936CM</b>	45.3	192	235	2	4.88
<b>7036B</b>	119	192	268	2	10
<b>7236C</b>	59.5	198	302	3	17.9
<b>7236AC</b>	84.3	198	302	3	17.9
<b>7336B</b>	155	198	362	3	37.0
<b>7336AC</b>	156	197	363	3	42.5
<b>7038AC</b>	79	202	278	2	10.6
<b>7238AC</b>	89.3	222	324	3	22.4
<b>7238AC/P4</b>	89.3	222	324	3	22.4
<b>7338B</b>	164	212	380	4	48
<b>7040AC</b>	85	212	298	2	14.9
<b>7040ACN1</b>	85	212	298	2	14.8
<b>7240C</b>	66.5	218	342	3	25.2
<b>7240AC</b>	94.3	218	342	3	25.2
<b>7240ACL3</b>	94.3	218	342	3	24
<b>7240B</b>	146.5	218	342	3	25.8
<b>7340B</b>	170	222	400	4	53
<b>7340AC</b>	170	220	400	4	56.3

# Single-row Angular Contact Ball Bearing

d 220~340 mm

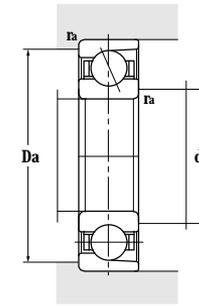
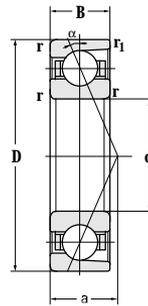


Principal dimensions					Basic load ratings		Limit speed ratings	
d	D	B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm					kN		r/min	
<b>220</b>	300	38	2.1	1.1	170	238	1500	2000
	300	38	2.1	1.1	171	238	1500	2000
	400	65	4	1.5	423	605	1100	1600
	460	88	5	2	480	730	1000	1400
<b>240</b>	320	48	2.1	1.1	185	250	1000	1500
	320	38	2.1	1.1	188	258	1100	1600
	360	56	3	1.1	250	380	1150	1600
	440	72	4	1.5	419	626	1000	1500
	440	72	4	1.5	435	650	1000	1500
	500	95	5	2	540	850	850	1200
<b>260</b>	360	46	2.1	1.1	260	380	900	1400
	360	46	2.1	1.1	275	405	1300	1800
	480	80	5	2	495	790	850	1200
<b>280</b>	380	46	2.1	1.1	268	405	800	1300
	420	65	4	1.5	310	500	900	1300
	420	65	4	1.5	315	500	900	1300
	500	80	5	2	500	840	800	1200
<b>285</b>	380	46	2.1	1.1	244	366	800	1200
<b>300</b>	460	74	4	1.5	410	690	950	1300
	460	74	4	1.5	360	620	900	1200
	460	74	4	1.5	400	665	950	1400
<b>320</b>	440	56	3	1.1	340	580	940	1400
	480	74	4	1.5	416	700	800	1100
<b>340</b>	420	38	2.1	1.1	196	325	950	1400
	460	56	3	1.1	330	575	900	1350
	520	82	5	2	510	1050	800	1100

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		d <sub>amax</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
		mm			
<b>71944C</b>	129	229	291	2	8.34
<b>71944CTA</b>	129	229	291	2	7.02
<b>7244AC</b>	104.7	238	382	3	35.8
<b>7344B</b>	187	242	440	4	71
<b>72948AC</b>	89.3	252	308	2	10.0
<b>71948AC</b>	89.3	252	308	2	8.70
<b>7048B</b>	154	256	345	2.5	19.5
<b>7248B</b>	178.5	258	411	3	50.9
<b>7248AC</b>	180	257	423	3	51.1
<b>7348B</b>	203	262	481	4	89
<b>71952AC</b>	95.3	291	348	2	13.8
<b>71952C</b>	113	271	349	2	13.7
<b>7252B</b>	195	280	460	4	67
<b>71956AC</b>	99.9	292	368	2	15.7
<b>7056B</b>	179	296	406	3	31
<b>7056BM</b>	179	296	406	3	31
<b>7256B</b>	204	300	480	4	70.5
<b>B71957Y</b>	119	297	368	2	14.7
<b>7060A</b>	147	318	442	3	43
<b>7060B</b>	196	318	442	3	43
<b>7060AC</b>	147	317	443	3	46.5
<b>71964AC</b>	116	334	426	2.5	26.5
<b>7064AC/P6</b>	130	385	445	3	47.5
<b>71868AC</b>	129	351	409	2	11.4
<b>71968AC</b>	126	354	446	2.5	24.5
<b>7068AC</b>	141.3	360	500	4	61.0

# Single-row Angular Contact Ball Bearing

d 340~460 mm

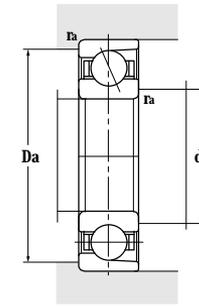
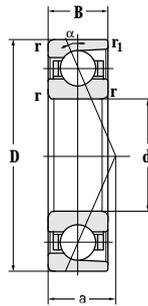


Principal dimensions					Basic load ratings		Limit speed ratings	
d	D	B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm					kN		r/min	
<b>340</b>	620	92	6	3	685	1320	700	1000
<b>360</b>	440	38	2.1	1.1	228	430	1800	2650
	480	56	3	1.1	340	630	900	1300
	480	56	3	1.1	330	620	850	1000
	480	56	3	3	360	630	800	1100
	480	56	3	1.1	290	540	850	1000
	540	82	5	1.3	532	965	600	1000
650	95	6	3	635	1240	700	950	
<b>380</b>	480	31	2	1	185	340	860	1200
	480	46	2.1	1.1	285	495	860	1200
	520	65	4	1.5	355	630	500	800
	520	65	4	4	415	760	800	1100
	560	82	5	2	495	940	810	1100
	560	82	5	2	455	880	760	1000
<b>400</b>	540	65	4	1.5	410	760	810	1100
	540	65	4	4	420	780	800	1100
	600	90	5	2	590	1170	740	1000
	600	90	5	2	515	1010	710	960
<b>420</b>	560	65	4	1.5	410	820	810	1100
	560	65	4	1.5	355	670	810	1100
	620	90	5	2	590	1160	710	960
	620	90	5	2	525	1040	680	910
<b>440</b>	600	74	4	1.5	495	1050	740	1000
	650	94	6	3	635	1300	710	960
	650	94	6	3	560	1170	630	840
<b>460</b>	580	37	2.1	1	259	550	760	1000
	580	56	3	3	362	760	760	1000
	580	56	3	1.1	335	635	750	1000
	620	74	4	1.5	495	1050	680	740
	620	74	4	1.5	495	1050	680	740
	680	100	6	3	675	1450	670	910

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		damax	Damax	ramax	
		mm			
<b>7268B</b>	248	366	593	5	128
<b>71872AC</b>	112	371	430	2	12.5
<b>71972AC</b>	126	374	468	2.5	29.5
<b>71972A</b>	149	374	468	2.5	29.5
<b>71972ACM/P5</b>	204	373	467	2.5	28.3
<b>71972B</b>	204	374	468	2.5	29.5
<b>7072CF3</b>	101.3	382	518	4	65.3
<b>7272B</b>	261	387	624	5	152
<b>70876A</b>	142	390	470	2	13.5
<b>71876AC</b>	123	392	470	2	18.5
<b>71976B</b>	221.4	398	502	3	42.1
<b>71976AC</b>	222	395	505	3	41.5
<b>7076A</b>	177	399	541	4	66
<b>7076B</b>	238	399	541	4	66
<b>71980A</b>	168	416	525	3	42.5
<b>71980AC</b>	168	415	525	3	44.3
<b>7080A</b>	189	418	580	4	91.5
<b>7080B</b>	255	418	580	4	91.5
<b>71984A</b>	174	436	545	3	46.5
<b>71984B</b>	238	436	545	3	46.5
<b>7084A</b>	195	439	601	4	97
<b>7084B</b>	263	440	602	4	93
<b>71988AC</b>	158	456	585	3	60
<b>7088A</b>	204	464	626	5	100
<b>7088B</b>	276	464	626	5	100
<b>70892A</b>	169	472	568	2	25.5
<b>71892A</b>	178	474	566	2.5	34.5
<b>71892AC</b>	169	471	569	2	34.8
<b>71992AC</b>	163	476	606	3	58.5
<b>7092A</b>	215	484	656	5	121

# Single-row Angular Contact Ball Bearing

d 460~710 mm

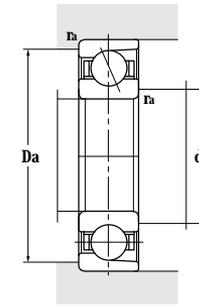
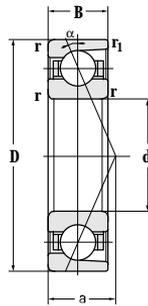


Principal dimensions					Basic load ratings		Limit speed ratings	
d	D	B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm					kN		r/min	
<b>460</b>	680	100	6	3	605	1280	610	800
<b>480</b>	700	100	6	3	685	1540	630	840
	700	100	6	3	610	1330	550	740
<b>500</b>	620	37	2.1	1.1	270	610	660	890
	620	56	3	1.1	390	810	600	850
	670	78	5	2	540	1210	620	850
	720	100	6	3	700	1610	610	810
	720	100	6	3	620	1410	550	760
<b>530</b>	650	56	3	1.1	380	890	620	840
	650	56	3	3	350	715	630	850
	710	82	5	2	600	1350	610	810
	780	112	6	3	815	1880	550	740
	780	112	6	3	725	1690	510	680
<b>560</b>	680	56	3	1.1	385	920	600	810
	750	85	5	2	580	1270	550	740
	820	115	6	3	880	2140	520	710
<b>600</b>	730	42	3	1.1	330	730	560	740
	730	60	3	1.1	405	880	720	760
	730	60	3	1.1	405	880	560	750
	800	90	5	2	700	1720	540	710
	870	118	6	3	865	2150	470	620
<b>630</b>	920	128	7.5	4	935	2460	420	550
<b>670</b>	820	69	4	1.5	540	1280	490	640
	980	136	7.5	4	1140	3180	470	630
<b>710</b>	870	74	4	1.5	530	1290	450	600
	870	74	4	1.5	530	1290	450	600
	870	74	4	4	555	1350	450	600

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		d <sub>amax</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm					
<b>7092B</b>	289	484	656	5	121
<b>7096A</b>	220	503	677	5	126
<b>7096B</b>	298	503	677	5	126
<b>708/500A</b>	180	512	610	2	27.5
<b>718/500AMB</b>	189.7	513	607	2.5	37.4
<b>719/500A</b>	208	520	651	4	77.5
<b>70/500A</b>	226	526	696	5	132
<b>70/500B</b>	306	526	696	5	132
<b>718/530A</b>	198	544	637	2.5	38.5
<b>718/530AC</b>	198	543	637	2.5	40.1
<b>719/530AC</b>	186	559	691	4	93
<b>70/530A</b>	245	554	756	5	178
<b>70/530B</b>	332	554	756	5	182
<b>718/560A</b>	207	574	668	2.5	42
<b>719/560A</b>	232	578	733	4	107
<b>70/560A</b>	257	584	798	5	193
<b>708/600A</b>	212	613	717	2.5	39
<b>718/600ACM</b>	185.1	613	717	2.5	54.6
<b>718/600ACM-CB</b>	222	613	717	2.5	54.6
<b>719/600AC</b>	208	620	781	4	123
<b>70/600A</b>	273	624	845	5	230
<b>70/630A</b>	240	659	891	6	275
<b>718/670AC</b>	208	686	804	3	77.5
<b>70/670A</b>	306	699	951	6	345
<b>718/710A/YB2</b>	265	725	855	3	99.9
<b>718/710A/YB2-CB</b>	265	725	855	3	99.9
<b>718/710AC</b>	265	725	855	3	96.4

# Single-row Angular Contact Ball Bearing

d 710~1250 mm

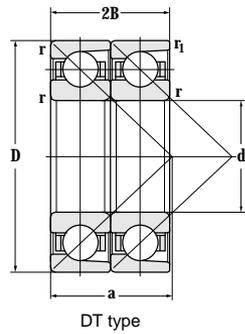


Principal dimensions					Basic load ratings		Limit speed ratings	
d	D	B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm					kN		r/min	
<b>710</b>	950	106	6	3	830	2220	450	600
	1030	140	7.5	4	1160	3200	400	530
<b>750</b>	920	78	5	2	630	1850	400	530
	920	78	5	2	610	1510	400	530
	1090	150	7.5	4	1270	3630	350	470
<b>800</b>	1150	155	7.5	4	1320	3780	330	440
<b>850</b>	1030	82	5	2	675	1850	330	440
	1030	82	5	5	670	1800	340	450
	1220	165	7.5	4	1490	4600	290	400
<b>900</b>	1090	85	5	2	670	1830	300	400
	1280	170	7.5	4	1520	4980	270	370
<b>950</b>	1360	180	7.5	4	1590	5150	250	350
<b>1000</b>	1220	100	6	3	830	2460	260	360
	1420	185	7.5	4	1590	5450	210	310
<b>1060</b>	1500	195	9.5	5	1640	5650	200	310
<b>1120</b>	1360	106	6	3	1030	3700	190	290
	1580	200	9.5	5	1680	5800	180	280
<b>1180</b>	1420	106	6	4	865	3650	100	200
	1660	212	9.5	5	1700	6000	170	230
<b>1250</b>	1500	80	6	3	780	2650	180	250
	1500	112	6	3	1110	3900	180	250
	1750	218	9.5	5	1740	6500	160	220
	1750	218	9.5	9.5	1670	5900	160	220

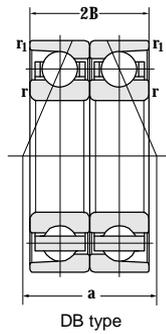
Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		d <sub>amax</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm					
<b>719/710AC</b> <b>70/710A</b>	247	734	926	5	200
	321	739	1000	6	375
<b>718/750AC</b> <b>718/750A</b> <b>70/750A</b>	234	768	901	4	112
	234	768	902	4	115
	341	779	1062	6	450
<b>70/800A</b>	359	830	1120	6	510
<b>718/850A</b> <b>718/850AC</b> <b>70/850A</b>	312	869	1011	4	141
	312	868	1012	4	140
	381	880	1191	6	605
<b>718/900ACF1</b> <b>70/900A</b>	274.5	944	1046	4	163
	400	930	1251	6	675
<b>70/950A</b>	424	979	1331	6	800
<b>718/1000A</b> <b>70/1000A</b>	370	1023	1197	5	239
	442	1029	1390	6	905
<b>70/1060A</b>	467	1095	1465	8	1060
<b>718/1120A</b> <b>70/1120A</b>	411	1145	1336	5	325
	497	1155	1545	8	1160
<b>718/1180CAF1</b> <b>70/1180A</b>	356	1225	1377	5	329
	516	1215	1625	8	1340
<b>708/1250A</b> <b>718/1250A</b> <b>70/1250A</b> <b>70/1250BM/P5</b>	437	1275	1476	5	300
	453	1275	1476	5	395
	542	1286	1715	8	1580
	542	1284	1716	8	1738

# Matched Pair Angular Contact Ball Bearing

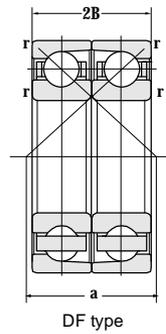
d 20-45 mm



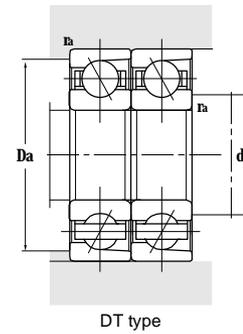
DT type



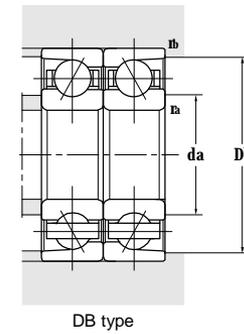
DB type



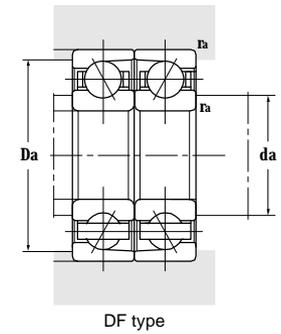
DF type



DT type



DB type



DF type

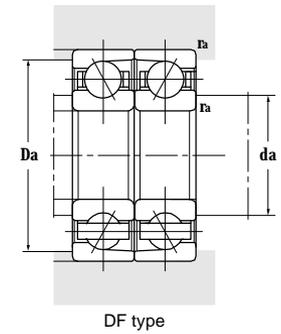
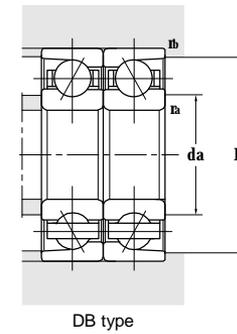
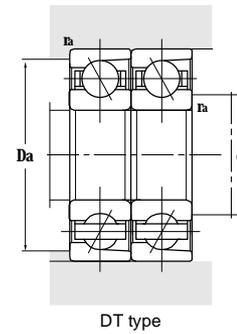
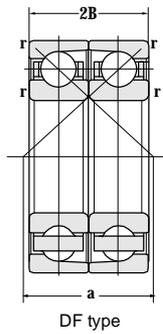
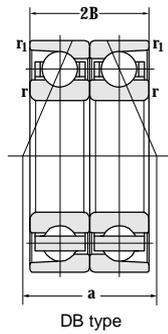
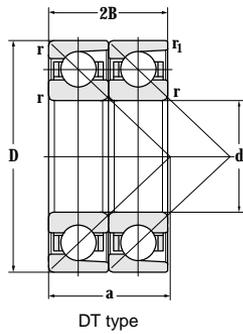
Principal dimensions					Basic load ratings		Limit speed ratings		Designations
d	D	2B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm					kN		r/min		
20	47	28	1	0.6	17.2	28.3	9500	14000	<b>760204TN1/P4DBB</b>
25	52	30	1	0.6	17.5	30.5	8500	12000	<b>760205TN1/P4DBB</b>
	62	34	1.1	0.6	44.0	32.0	7500	10000	<b>7305ACM/DB</b>
	62	34	1.1	1	28.5	41.5	7500	10000	<b>760305TN1/P4DBB</b>
30	62	32	1	0.3	30	24.5	7300	10000	<b>7206BM/DT</b>
	62	32	1.1	1	22.9	44	7300	10000	<b>760206TN1/P4DBB</b>
	62	30	1	0.6	37.5	88	7300	10000	<b>760206X2TN1/P4DT</b>
	62	30	1	0.6	22.9	44	7300	10000	<b>760206X2TN1/P4DFA</b>
	72	38	1.1	0.6	50.0	39	6700	9000	<b>7306ACM/DB</b>
35	62	28	1	0.3	31	27.4	6800	9000	<b>7007C/DB</b>
	72	34	1.1	0.6	48.1	38	6300	8400	<b>7207BTNT/DB</b>
	72	34	1.1	0.6	41.5	34	6300	8400	<b>7207BM/DT</b>
	72	34	1.1	0.6	48	41	6300	8500	<b>7207CHATN1/P4DTCX</b>
	80	42	1.5	0.6	63.1	50	5500	7500	<b>7307AC/DBA</b>
	80	42	1.5	0.6	63.1	50	5500	7500	<b>7307AC/DB</b>
	80	42	1.5	-	62.4	49	5500	7000	<b>7307BM/DFYA3</b>
	80	42	1.5	0.6	62	49	6000	8000	<b>7307BM/DT</b>
	40	90	40	1	0.6	77	187	6000	7500
90		46	1.5	0.6	75	60	5300	7000	<b>7308BM/DB</b>
90		46	1.5	0.6	77.0	62.3	6700	9000	<b>7308AC/DB</b>
90		46	1.5	0.6	76	62	6700	9000	<b>7308ACM/DB</b>
45	85	38	1.1	0.6	56	49	6000	7400	<b>7209BM/DT</b>
	85	38	1.1	0.6	56	49	6000	7400	<b>7209BM/DFCC</b>
	85	38	1.1	0.6	66.5	57.5	6300	7500	<b>7209C/DBA</b>
	85	38	1.5	1.1	34.5	74	5300	7000	<b>760209TN1/P4DBB</b>
	100	50	1.5	0.6	108	88	6000	7000	<b>7309ACM/DB</b>
	100	50	1.5	0.6	97.5	79	5600	6500	<b>7309BM/HADB</b>
	100	50	1.5	0.6	75	80	5600	6500	<b>7309BT/DB</b>
	100	50	1.5	0.6	97.5	79	4800	6300	<b>7309BM/DT</b>
	100	50	1.5	0.6	82.5	79	4800	6300	<b>7309BM/DB</b>
	100	50	1.5	0.6	91.3	88	4800	6300	<b>7309ACM/DB</b>

Contact points			Abutment and fillet dimensions					Weight
DB	DF	DT	d <sub>amin</sub>	D <sub>amax</sub>	D <sub>bmax</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	
			mm					kg
21	-	-	25.6	41.4	-	1	0.6	0.263
24	-	-	30.6	46	-	1	0.6	0.3
27	-	-	32	55	-	1	0.6	0.511
27	-	-	32	55	-	1	0.6	0.542
-	-	27.3	35.6	56.5	-	1	-	0.497
27	-	-	35.6	56.4	-	1	0.6	0.443
-	-	47.3	-	-	-	-	-	0.419
-	24.8	-	-	-	-	-	-	0.419
31	-	-	37	65	-	1	0.6	0.661
27	-	-	-	57	-	-	0.6	0.296
61.9	-	-	42	-	67.5	1	0.6	0.571
-	-	31	42	65	-	1	-	0.656
-	-	31	42	65	-	1	1	0.584
47.8	-	-	43.5	-	74.5	1.5	0.6	0.907
47.8	-	-	43.5	-	74.5	1.5	0.6	0.907
-	28.1	-	43.5	-	74.5	1.5	-	1.10
-	-	35	43.5	71.5	-	1.5	-	1.1
39	-	-	49	81	-	1.5	1	1.27
56.5	-	-	49	81	-	1.5	1	1.25
53.5	-	-	49	81	-	1.5	1	1.49
-	-	36.8	52	78	-	1	-	1.97
-	35.5	-	52	78	-	1	-	1.97
37	-	-	52	78	-	1	0.6	0.805
37	-	-	52	78	-	1	0.6	0.978
58.8	-	-	54	-	94	1.5	1	2.03
85.8	-	-	54	-	94	1.5	1	2.03
85.8	-	-	54	-	94	1.5	1	1.83
-	-	43	54	91	-	1.5	n	n
43	-	-	54	91	-	1.5	1	2.02
43	-	-	54	91	-	1.5	1	2.02

# Matched Pair Angular Contact Ball Bearing

# ZWZ

d 45-60 mm

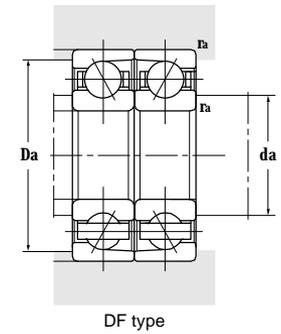
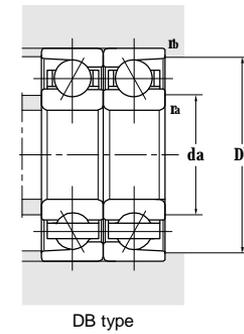
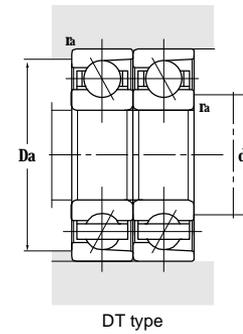
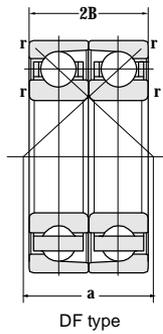
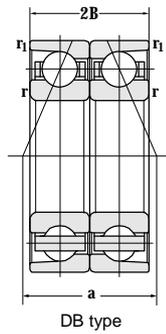
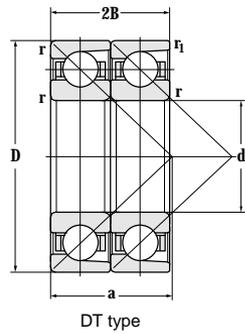


Principal dimensions					Basic load ratings		Limit speed ratings		Designations
d	D	2B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm					kN		r/min		
45	100	50	1.5	0.6	91.3	88	4800	6300	<b>7309AC/DB</b> <b>7309BM/DT</b>
	100	50	1.5	0.6	97.5	79	4800	6300	
50	80	32	1	1	41.5	46	10000	14000	<b>7010C/DF</b>
	90	40	1.1	0.6	580	53.5	6400	8500	<b>7210BM/DT</b>
	110	54	2	1	117	98	8200	11000	<b>7310ACM/DB</b>
	110	54	2	1	117	98	8200	11000	<b>7310ACM/DF</b>
	110	54	2	1	117	98	8200	11000	<b>7310AC/DB</b>
	110	54	2	1	113	88	5600	7500	<b>7310BM/DB</b>
	110	54	2	-	113	88	5600	7500	<b>7310BM/DFYA3</b>
	110	54	2	-	122	102	8200	11000	<b>7310CM/DF</b>
55	90	36	1.1	0.6	50.7	51	9200	12000	<b>7011ACQ5/DB</b>
	90	36	1.1	0.6	53	54	9200	12000	<b>7011C/DT</b>
	100	42	1.5	0.6	82	76	4300	5600	<b>7211ACM/DB</b>
	100	42	1.5	0.6	80.5	78	9000	12000	<b>7211CHA/P4ADBA</b>
	120	58	2	1	143	126	4000	5000	<b>7311ACM/DB</b>
	120	58	2	1	143	126	4000	5000	<b>7311AC/DB</b>
	120	58	2	1	127	113	3800	5000	<b>7311BM/DB</b>
	120	58	2	1	127	112	3800	5000	<b>7311BM/DT</b>
	120	58	2	2	143	126	3800	5000	<b>7311ACM/DF</b>
	60	95	36	1.1	0.6	58	60	6000	8000
95		36	1.1	1.1	57	61	6000	8000	<b>7012CHA/P4ADBA</b>
95		36	1.1	0.6	54	58	6000	8000	<b>7012ACHA/P4DTA</b>
95		36	1.1	0.6	54	58	6000	8000	<b>7012ACHATN1/P4DTCX</b>
110		44	1.5	0.6	72.5	98.8	7700	10000	<b>7212C/DT</b>
110		44	1.5	0.6	89.5	86	4000	5300	<b>7212ACM/DB</b>
110		44	1.5	0.6	74	77	4000	5300	<b>7212ACHA/P4DBB</b>
110		44	1.5	0.6	74	77	4000	5300	<b>7212ACHA/P5DBB</b>
110		44	1.5	0.6	74	77	4000	5300	<b>7212ACHA/P5DBB-SJ</b>
130		62	2.1	-	154	134	4000	5000	<b>7312ACM/DF</b>
130		62	2.1	1.1	106	138	5600	7800	<b>7312BT/DB</b>

Contact points			Abutment and fillet dimensions					Weight
DB	DF	DT	d <sub>amin</sub>	D <sub>amax</sub>	D <sub>bmax</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	
			mm					kg
58.8			54	91	-	1.5	1	1.83
		73.3	54	91	-	1.5	1	2.02
	1.4				75		0.6	0.489
-	-	39.4	57	83	-	1	-	2.35
64.3	-	-	60	-	104	2	1	2.32
	10.3		60	-	104	2	-	2.41
64.3	-	-	60	-	104	2	1	2.09
94.1	-	-	60	-	104	2	1	2.35
-	40.1	-	60	100	-	2	-	2.35
-	-5.6	-	60	100	-	2	-	2.41
51.8	-	-	62	-	85	1	0.6	0.947
		28.4	62	85	-	-	-	0.772
57.1	-	-	64	-	91	1.5	1	1.4
41.8	-	-	64	-	91	1.5	1	1.26
69.8	-	-	66	-	109	2	1	3.3
69.8	-	-	66	-	109	2	1	2.88
102.4	-	-	65	-	114	2	1	13.55
-	-	51	66	109	-	2	1	3.22
	51		66	109	-	2	1	3.3
62.7			60		90		0.6	0.785
62.7			60		90		0.6	0.816
			60		90		0.6	0.816
			60		90		0.6	0.815
-	-	22	69	101	-	1.5	-	1.57
47	-	-	69	101	-	1.5	1	1.89
47	-	-	69	101	-	1.5	1	1.86
47	-	-	69	101	-	1.5	1	1.86
47	-	-	69	101	-	1.5	1	1.86
47	-	-	69	101	-	1.5	1	1.86
-	13.3	-	72	118	-	2	-	4.05
111	-	-	69	-	127	2	1	1.83

# Matched Pair Angular Contact Ball Bearing

d 60-75 mm

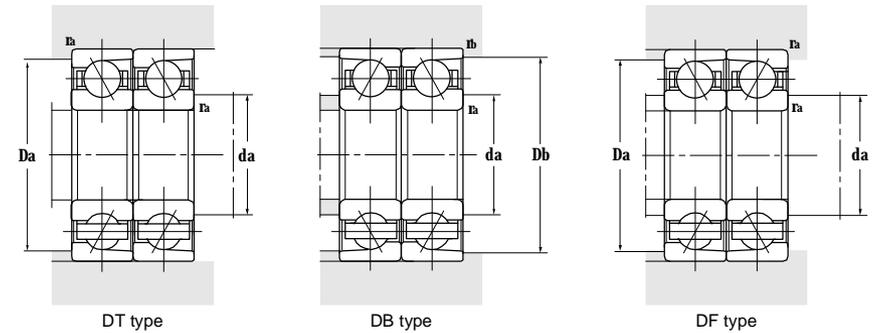
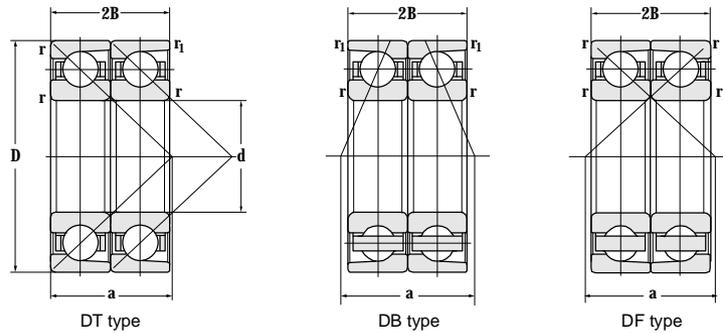


Principal dimensions					Basic load ratings		Limit speed ratings		Designations
d	D	2B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm					kN		r/min		
<b>60</b>	130	62	2.1	1.1	155	135	3600	4800	<b>7312AC/DB</b>
	130	62	2.1	1.1	179	120	3600	4800	<b>7312BM/DB</b>
	130	62	2.1	1.1	154	134	3600	4800	<b>7312ACM/DB</b>
	130	62	2.1	1.1	154	134	3600	4800	<b>7312ACM/DT</b>
<b>65</b>	100	36	1.1	0.6	54.6	62	7800	10000	<b>7013AC/DT</b>
	100	36	1.1	0.6	48	52	7800	10000	<b>7013AC/DBB</b>
	100	36	1.1	0.6	48	52	7800	10000	<b>7013ACHA/P4DBA</b>
	120	46	1.5	0.6	118	117	7100	9500	<b>7213ACQ5/DBYA3</b>
	140	66	2.1	1.1	186	169	6400	8500	<b>7313AC/DB</b>
	140	66	2.1	1.1	157	169	3200	4300	<b>7313ACM/DB</b>
	140	66	2.1	1.1	165	150	3200	4300	<b>7313BM/DF</b>
	140	66	2.1	1.1	165	150	3200	4300	<b>7313BM/DT</b>
<b>70</b>	110	40	1.1	1.1	58.5	86	6900	9200	<b>7014CM/P5DB</b>
	110	40	1.1	0.6	71.5	82	6900	9200	<b>7014AC/DBB</b>
	110	40	1.1	1.1	58.5	86	7300	9700	<b>7014C/DB</b>
	110	40	1.1	1.1	62	73	7300	9700	<b>7014AHA/P4DBA</b>
	110	40	1.1	0.6	65	75	7300	9700	<b>7014ACHA/P4DBA</b>
	110	40	1.1	1.1	65.0	75.0	7000	9500	<b>7014ACTN1/P4DBA</b>
	125	48	1.5	0.6	124	123	3300	4600	<b>7214ACM/DB</b>
	125	48	1.5	0.6	108	108	3300	4600	<b>7214BM/DT</b>
	150	70	2.1	1.1	186	173	3800	5000	<b>7314BM/DB</b>
	150	70	2.1	-	185	171	3000	4000	<b>7314BM/DT</b>
	150	70	2.1	1.1	209	192	3000	4000	<b>7314ACM/DB</b>
	150	70	2.1	1.1	209	192	3000	4000	<b>7314ACM/DBYA8</b>
	150	70	2.1	2.1	75	82	3000	4000	<b>7314ACM/DF</b>
	180	84	3	3	240	236	2400	3400	<b>7414BM/DF</b>
<b>75</b>	115	40	1.1	1.1	69	83.5	6000	8000	<b>7015ACHATN1/P4DTCX</b>
	130	50	1.5	0.6	112	116	6200	8200	<b>7215BM/DB</b>
	130	50	1.5	0.6	103	113	3200	4300	<b>7215CHATN1/P4DTCX</b>
	160	74	2.1	1.1	228	218	5500	7400	<b>7315ACM/DB</b>

Contact points			Abutment and fillet dimensions					Weight
DB	DF	DT	d <sub>amin</sub>	D <sub>amax</sub>	D <sub>bmax</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	
			mm					
75.3	-	-	72	-	123	2	1	3.61
55	-	-	72	118	-	2	1	4.28
55	-	-	72	118	-	2	1	4.24
-	-	55	72	118	-	2	-	4.24
-	-	28.2	72	93	-	1	-	0.828
-	-	-	-	-	-	-	-	0.824
-	-	-	-	-	-	-	-	0.811
66.1	-	-	74	-	114	1.5	1	2.43
60	-	-	77	-	133	2	1	4.47
60	-	-	77	128	-	2	1	5.12
-	60	-	77	128	-	2	1	4.96
-	-	76.5	77	128	-	2	1	4.96
62	-	-	77	-	102	1	1	1.45
-	-	-	-	-	-	-	-	1.25
44.1	-	-	77	103	105.5	1	0.6	1.25
44.1	-	-	77	103	105.5	1	0.6	1.27
44.1	-	-	77	103	105.5	1	0.6	1.25
69.5	-	-	71	103	-	-	-	1.24
-	-	-	79	-	116	1.5	1	2.47
86.3	-	52.9	79	116	-	1.5	-	2.54
-	-	-	82	-	143	2	1	6.32
64	-	64	82	138	-	2	-	6.32
64	-	-	82	138	-	2	1	6.27
-	-	-	82	138	-	2	1	6.25
-	64	-	82	138	-	2	1	6.12
62	74	-	86	164	-	2.5	1	11.3
-	-	-	80	-	110	-	0.6	1.29
111	-	-	84	-	124	1.5	1	2.63
-	-	56	84	121	-	1.5	1.5	2.51
91.8	-	-	87	-	153	2	1	7.09

# Matched Pair Angular Contact Ball Bearing

d 75–85 mm



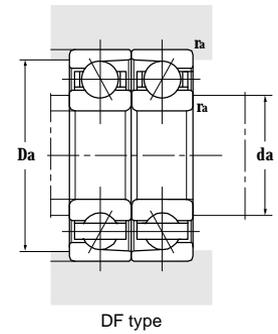
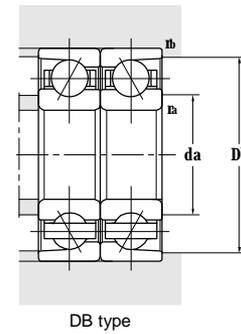
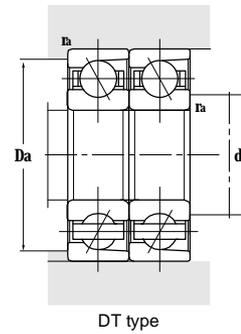
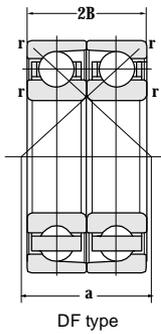
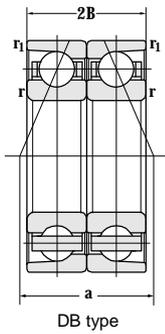
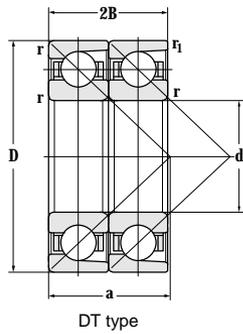
Principal dimensions					Basic load ratings		Limit speed ratings		Designations	
d	D	2B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		
mm					kN	r/min				
<b>75</b>	160	74	2.1	1.1	228	218	5500	7400	<b>7315ACM/DT</b>	
	160	74	2.1	1.1	228	218	5500	7400	<b>7315ACQ1/DT</b>	
	160	74	2.1	1.1	203	194	3600	4800	<b>7315B/DT</b>	
	160	74	2.1	1.1	203	194	3600	4800	<b>7315BQ1/P6DTGAS0</b>	
	160	74	2.1	1.1	190	218	2800	3800	<b>7315ACM/DB</b>	
	160	74	2.1	1.1	202	195	2800	3800	<b>7315BM/DB</b>	
	160	74	2.1	2.1	202	194	2800	3800	<b>7315BM/DF</b>	
	160	74	2.1	2.1	202	194	2800	3800	<b>7315BM/DT</b>	
	<b>80</b>	125	44	1.1	0.6	89.7	105	6400	8500	<b>7016ACM/DB</b>
125		44	1.1	0.6	89.7	105	6400	8500	<b>7016AC/DBB</b>	
125		44	1.1	0.6	83	99	6400	8500	<b>7016ACHA/P5DBA</b>	
125		44	1.1	0.6	79	95	6400	8500	<b>7016AHA/P4DBB</b>	
125		44	1.1	0.6	83	99	6400	8500	<b>7016ACHA/P4DBA-ZH</b>	
140		52	2	1	150	158	6400	8500	<b>7216AC/P4DBB</b>	
140		52	2	1	150	158	6400	8500	<b>7216ACQ5/DBYA3</b>	
140		52	2	1	150	158	3000	4000	<b>7216ACM/DB</b>	
140		52	2	1	107	123	3000	4000	<b>7216ACHA/P5DBB</b>	
170		78	2.1	1.1	246	245	2500	3600	<b>7316ACM/DB</b>	
170		78	2.1	1.1	246	245	2500	3600	<b>7316AC/DB</b>	
170		78	2.1	1.1	220	218	2600	3600	<b>7316BM/DB</b>	
170		78	2.1	2.1	220	218	2600	3600	<b>7316BM/DF</b>	
170		78	2.1	2.1	220	218	2600	3600	<b>7316BM/DT</b>	
200		96	3	1.1	320	339	2300	3000	<b>7416AC/DT</b>	
<b>85</b>		130	44	1.1	0.6	84.5	104	4300	5600	<b>7017ACHA/P4DBA</b>
		150	56	2	1	162	174	2800	3800	<b>7217ACM/DB</b>
	150	56	2	1	157	144	2800	3800	<b>7217BM/DB</b>	
	180	82	3	1.1	265	273	2400	3400	<b>7317ACM/DB</b>	
	180	82	3	1.1	265	275	2400	3400	<b>7317AC/DB</b>	
	180	82	3	-	265	273	2400	3400	<b>7317ACM/DF</b>	
	180	82	3	1.1	230	240	2400	3400	<b>7317BM/DT</b>	

Contact points			Abutment and fillet dimensions					Weight kg
DB	DF	DT	d <sub>amin</sub>	D <sub>amax</sub>	D <sub>bmax</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	
			mm					
-	-	45.9	87	148	-	2	-	7.09
-	-	45.9	87	148	-	2	-	7.04
-	-	67.8	87	148	-	2	-	6.51
-	-	67.8	87	148	-	2	-	7.41
68	-	-	87	148	-	2	1	7.3
135.6	-	-	87	148	-	2	1	6.81
-	61.6	-	87	148	-	2	1	6.81
-	-	117	87	148	-	2	1	6.81
69.8	-	-	87	-	120	1	0.6	1.97
69.8	-	-	87	-	120	1	0.6	1.7
69.8	-	-	87	-	120	1	0.6	1.85
69.8	-	-	87	-	120	1	0.6	1.85
69.8	-	-	87	-	120	1	0.6	1.85
59	-	-	91	129	-	2	1	2.97
77.5	-	-	90	-	134	2	1	3.26
77.5	-	-	91	-	129	2	1	3.46
59	-	-	91	129	-	2	1	3.1
97.3	-	-	92	-	158	2	1	8.18
97.3	-	-	92	-	158	2	1	7.17
143	-	-	92	158	-	2	1	8.30
-	65.8	-	92	158	-	2	1	8.30
-	-	124	92	158	-	2	1	8.30
-	-	56.7	94	186	-	2.5	-	14.4
84.1	-	-	90	-	125	-	0.6	1.85
63	-	-	96	139	-	2	1	4.22
64	-	-	96	139	-	2	1	4.53
102.8	-	-	99	-	173	2.5	1	9.78
102.8	-	-	99	-	173	2.5	1	8.7
-	20.8	-	99	166	-	2.5	-	9.78
-	-	76	99	166	-	2.5	2.5	9.78

# Matched Pair Angular Contact Ball Bearing

# ZWZ

d 85-100 mm

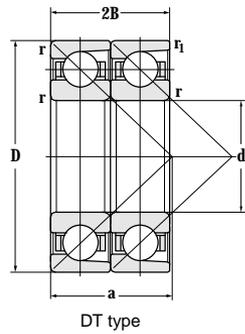


Principal dimensions					Basic load ratings		Limit speed ratings		Designations
d	D	2B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm					kN		r/min		
<b>85</b>	180	82	3	1.1	236	244	2400	3400	<b>7317BM/DB</b>
	180	82	3	1	265	275	2400	3400	<b>7317ACM/DBYA8</b>
	180	82	3	1.1	230	240	2400	3400	<b>7317BM/DT</b>
<b>90</b>	140	48	1.5	0.6	110	131	3800	5300	<b>7018AC/DBB</b>
	140	48	1.5	0.6	102	125	3800	5300	<b>7018ACHA/P4DBA</b>
	140	45	1.5	1	65	90	3800	5300	<b>SV7018X2ATYN/P4ADBA</b>
	140	48	1.5	0.6	102	125	3800	5300	<b>7018ACHA/P5DBB</b>
	140	48	1.5	0.6	120	145	3800	5300	<b>7018CHA/P4DBA-ZH</b>
	140	48	1.5	0.6	102	125	4500	6300	<b>7018ACTN1/P4DBA</b>
	140	48	1.5	0.6	102	125	4500	6300	<b>7018ACTN1/P5DBA</b>
	160	60	2	1	166	176	3400	4500	<b>7218B/P4DFA</b>
	190	86	3	1.1	250	270	4500	6300	<b>7318BM/DT</b>
	190	86	3	1.1	286	305	4500	6300	<b>7318ACM/DB</b>
	<b>95</b>	170	64	2.1	-	215	229	4800	6400
170		64	2.1	1.1	215	228	2400	3400	<b>7219AC/DBB</b>
200		90	3	1.1	306	335	2000	3000	<b>7319ACM/DB</b>
200		90	3	1.1	273	300	2000	3000	<b>7319BM/DB</b>
200		90	3	3	273	300	2000	3000	<b>7319BM/DF</b>
200		90	3	3	273	300	2000	3000	<b>7319BM/DT</b>
<b>100</b>		150	48	1.5	0.6	111	141	3600	5000
	150	48	1.5	0.6	124	154	3600	5000	<b>7020AC/DBB</b>
	150	48	1.5	0.6	116	146	3600	5000	<b>7020ACHA/DBA</b>
	150	45	1.5	1	69	94	3600	5000	<b>SV7020X2ATYN/P4ADBA</b>
	150	48	1.5	0.6	124	154	3600	5000	<b>7020AC/DB</b>
	150	48	1.5	0.6	116	146	3600	5000	<b>7020ACHA/P4DBB</b>
	150	48	1.5	0.6	118	154	3600	5000	<b>7020ACHA/P4DBB-ZH</b>
	180	68	2.1	1.1	242	260	4600	6100	<b>7220ACM/DB</b>

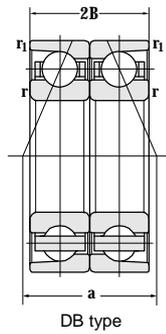
Contact points			Abutment and fillet dimensions					Weight
DB	DF	DT	d <sub>amin</sub>	D <sub>amax</sub>	D <sub>bmax</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	
			mm					kg
76	-	-	99	166		2.5	1	9.78
76			99	166		2.5	1	10
		76	99	166		2.5		10
90.4			96		134		1	2.36
90.4			96		134		1	2.35
90.4			96		134		1	2.48
90.4			96		134		1	2.35
90.4			96		134		1	2.34
77.6			99		133	1.5	0.6	2.34
77.6			99		133	1.5	0.6	2.34
	74.9		105	145		1.5	0.6	4.78
		138.9	104	176		2.5		10.3
108.2	-	-	104	-	173	2.5	1	12.2
-	29.8	-	107	158	-	2	-	5.95
72			107	158		2	1	5.36
84			109	186		2.5	1	13
84	84		109	186		2.5	1	12.6
		61.5	109	186		2.5	1	12.6
	84		109	186		2.5		12.6
96.2					144		1	2.49
96.2					144		1	1.3
96.2					144		1	2.49
96.2					144		1	2.68
96.2					144		1	2.49
96.2					144		1	2.49
96.2					144		1	2.55
99.3	-	-	112	-	173	2	1	7.14

# Matched Pair Angular Contact Ball Bearing

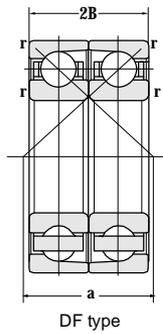
d 100~120 mm



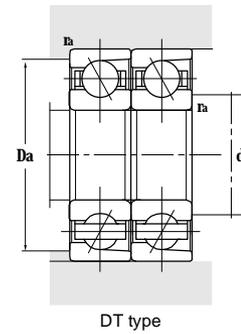
DT type



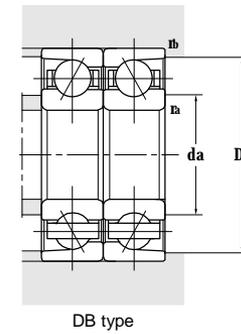
DB type



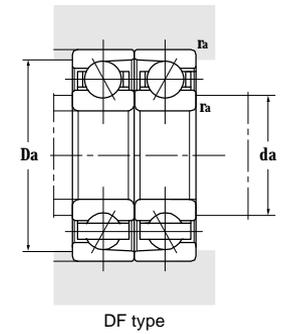
DF type



DT type



DB type



DF type

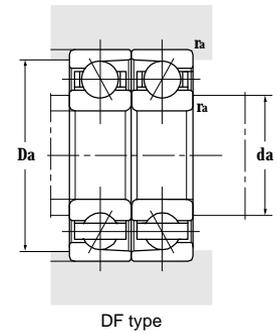
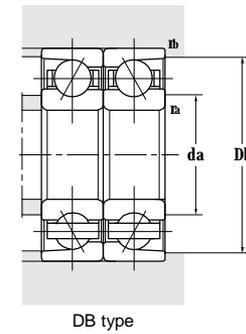
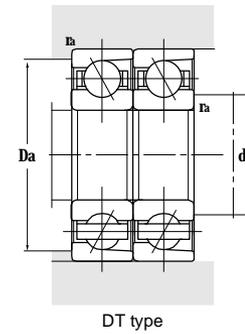
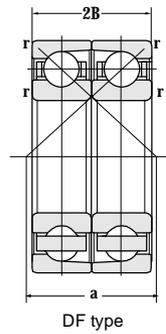
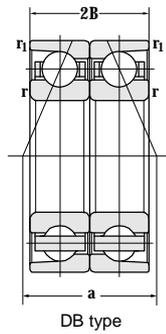
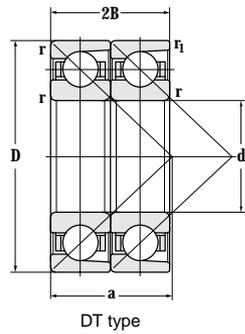
Principal dimensions					Basic load ratings		Limit speed ratings		Designations
d	D	2B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm					kN		r/min		
<b>100</b>	215	94	3	-	345	395	1900	2800	<b>7320ACM/DF</b>
	215	94	3	-	305	355	1900	2800	<b>7320BM/DF</b>
	215	94	3	1.1	309	354	1900	2800	<b>7320BT/DT</b>
	215	94	3	1.1	345	395	1900	2800	<b>7320ACM/DB</b>
	215	94	3	1.1	310	355	1900	2800	<b>7320BM/DB</b>
<b>105</b>	225	98	3	1.1	330	390	1800	2600	<b>7321BM/DB</b>
	225	98	3	3	330	390	1800	2600	<b>7321BM/DF</b>
<b>110</b>	170	56	2	1	165	213	4500	6300	<b>7022CM/DBYA3</b>
	200	76	2.1	1.1	299	342	4100	5500	<b>7222CM/DB</b>
	200	76	2.1	1.1	286	325	2000	3000	<b>7222ACM/DB</b>
	200	76	2.1	1.1	250	289	4000	6000	<b>7222BM/P5DBC</b>
	200	76	2.1	1.1	299	340	1900	2800	<b>7222CM/DB</b>
	200	76	3	1.1	250	289	1900	2800	<b>7222BM/DB</b>
	240	100	3	-	347	425	1700	2400	<b>7322BM/DF</b>
	240	100	3	1.1	385	465	1700	2400	<b>7322ACM/DB</b>
	240	100	3	3	385	465	1700	2400	<b>7322ACM/DF</b>
	240	100	3	1.1	385	465	1700	2400	<b>7322ACM/DT</b>
<b>120</b>	180	56	2	-	164	214	4200	5600	<b>7024AC/DF</b>
	180	56	2	1	140	185	2000	2900	<b>7024BM/DT</b>
	180	56	2	1	148	199	1900	2800	<b>7024AHA/P4DBA</b>
	180	56	2	1	153	206	1900	2800	<b>7024ACHA/P4DBB</b>
	180	56	2	1	153	206	1900	2800	<b>7024ACHA/P4DTA</b>
	180	54	1	1	153	205	1900	2800	<b>SV7024X2ATN1/P4ADBA</b>
	180	54	1	1	153	205	1900	2800	<b>SV7024X2ATYN/P4ADBA</b>
	215	80	2.1	1.1	307	367	3800	5000	<b>7224ACQ5/DB</b>
	215	80	2.1	1.1	300	367	1700	2400	<b>7224ACM/DB-SH</b>
	215	80	2.1	2.1	300	367	1700	2400	<b>7224ACM/DF</b>
	260	110	3	-	400	540	1600	2200	<b>7324AC/DF</b>

Contact points			Abutment and fillet dimensions					Weight
DB	DF	DT	d <sub>amin</sub>	D <sub>amax</sub>	D <sub>bmax</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	
			mm					kg
-	26.5	-	114	201	-	2	-	19.2
-	85.2	-	114	201	-	2	-	16.8
-	-	89.6	114	201	-	2.5	-	15.2
90	-	-	114	201	-	2.5	1	19.4
76	-	-	112	168	-	2	1	16.8
94	-	-	119	211	-	2.5	1	19
-	94	-	119	211	-	2.5	1	19
65.5	-	-	-	-	164	-	1	4.82
79.5	-	-	122	-	188	2	1	10.0
103.3	-	-	122	-	188	2	1	9.47
167.9	-	-	122	-	188	2	1	7.92
84	-	-	122	188	-	2	1	9.67
85	-	-	122	188	-	2	1	7.92
-	98.5	-	124	226	-	2.5	-	23.5
99	-	-	124	226	-	2.5	1	19.9
-	99	-	124	226	-	2.5	1	20.4
-	-	99	124	226	-	2.5	-	20.4
-	42	-	130	170	-	2	-	4.62
-	-	77	130	170	-	2	-	-
77	-	-	129	171	-	2	1	4.27
77	-	-	129	171	-	2	1	4.27
-	-	77	129	171	-	2	1	4.27
77	-	-	129	171	-	2	1	4.16
77	-	-	129	171	-	2	1	4.16
118.1	-	-	132	-	208	2	1	13.1
90	-	-	132	203	-	2	1	12.3
-	90	-	132	203	-	2	1	12.3
-	33.6	-	134	246	-	2.5	-	27.4

# Matched Pair Angular Contact Ball Bearing

# ZWZ

d 120~160 mm



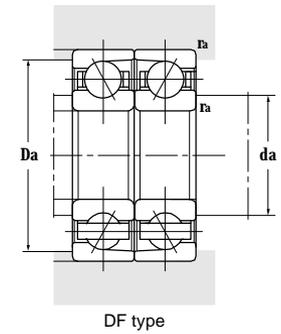
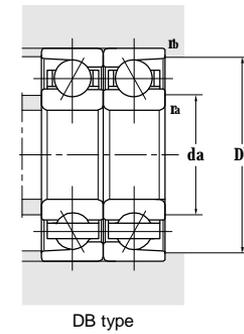
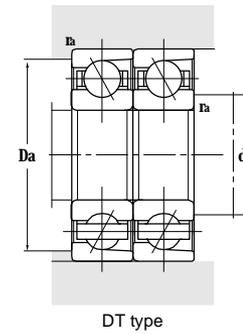
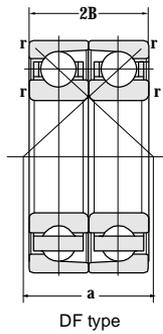
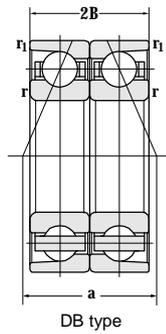
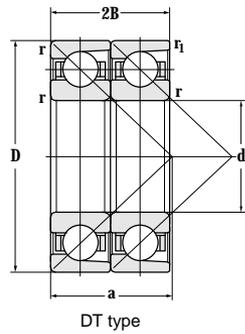
Principal dimensions					Basic load ratings		Limit speed ratings		Designations
d	D	2B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm					kN		r/min		
<b>120</b>	260	110	3	1.1	410	525	3300	4500	<b>7324B/DT</b> <b>7324AC/DB</b> <b>7324B/DF</b>
	260	110	3	1.1	430	540	1600	2200	
	260	110	3	3	405	525	1600	2200	
<b>130</b>	180	48	1.5	0.6	130	190	3400	4800	<b>71926ACM/DT</b> <b>7026AC/DT</b> <b>SV7026X2ATYN/P4ADBA</b> <b>7226BM/P5DBCB</b> <b>7226ACM/DB</b> <b>7226ACM/DF</b> <b>7326B/DF</b> <b>7326B/DT</b> <b>7326ACM/DB</b> <b>7226BM/DT</b> <b>7226BM/DF</b> <b>7226C/P4DFA</b>
	200	66	2	1	198	260	2600	3600	
	200	63	2	1	126	179	2600	3600	
	230	80	3	1.1	278	350	1800	2600	
	230	80	3	1.1	320	400	1700	2400	
	230	80	3	3	320	400	1700	2400	
	280	116	4	-	403	537	1600	2200	
	280	116	4	1.5	403	537	1600	2200	
	280	116	4	1.5	455	605	1500	2000	
	230	80	3	1.1	278	350	1800	2600	
	230	80	3	1.1	278	350	1800	2600	
	230	80	3	1.1	335	420	1900	2800	
<b>140</b>	210	66	2	-	203	275	3600	4800	<b>7028AC/DF</b> <b>7228ACM/DB-SH</b> <b>7228BM/DB</b> <b>7228BM/DT</b> <b>7228BM/P5DBCB</b> <b>7328B/DT</b> <b>7328BA/DT</b> <b>7328B/DB</b> <b>7328B/DF</b>
	250	84	3	1.1	355	470	1600	2200	
	250	84	3	1.1	309	414	1700	2300	
	250	84	3	1.1	309	414	1700	2300	
	250	84	3	1.1	310	415	1700	2300	
	300	124	4	1.5	447	616	1600	2000	
	300	124	4	1.5	445	600	1600	2000	
	300	124	4	1.5	445	600	1400	1900	
	300	124	4	4	445	600	1400	1900	
	<b>150</b>	225	70	2.1	1.1	213	294	1700	
225		67.5	2.1	1.1	213	194	1600	2200	
270		90	3	-	310	430	1600	2000	
270		90	3	1.1	582	857	1500	2000	
320		130	4	-	582	856	2600	3600	
320		130	4	-	582	856	2600	3600	
<b>160</b>		229.5	66	3	1.5	151	256	3000	4000
	240	76	2.1	1.1	225	315	3100	4100	

Contact points			Abutment and fillet dimensions					Weight
DB	DF	DT	d <sub>amin</sub>	D <sub>amax</sub>	D <sub>bmax</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	
			mm					kg
-	-	107.2	134	246	-	2.5	-	29.2
107	107		134	246	-	2.5	1	27.4
			134	246	-	2.5	1	29.2
96.3					174		1	3.78
					194		1	6.75
					194		1	6.76
191	-	-	144	-	216	2.5	1	15.1
96	-	-	144	216	-	2.5	1	14
	96	-	144	216	-	2.5	1	14
-	114	-	148	262	-	3	-	35.9
-	-	115.1	148	262	-	3	-	35.9
115	-	-	147	263	-	3	1.5	36.1
		171	152	209	-	2.5	1	15.1
111			152	209	-	2.5	1	15.1
	8		148	213	-	2.5	1	12.5
-	48.6	-	150	200	-	2	-	6.92
103	-	-	154	236	-	2.5	1	16.9
205.8	-	-	154	-	243	2.5	1	17.2
		184.8	154	228	-	2.5	1	17.2
205.6	-	-	154	-	243	2.5	1	17.2
-	-	123.2	158	282	-	3	-	42.3
-	-	123	158	282	-	3	-	42.3
123	-	-	157	283	-	3	1.5	42.3
-	123	-	157	283	-	3	1.5	42.3
192.3	-	-	160	-	215	2	1	9.61
96	-	-	160	215	-	2	1	9.57
-	132	-	165	256	-	2.5	-	22
111	-	-	164	256	2.5	23.7	-	23.4
-	45.3	-	168	302	-	3	-	51.6
-	132	-	168	302	-	3	-	52.3
78.9	-	-	172	-	214	2	1	9.06
205.8	-	-	172	-	233	2	1	12

# Matched Pair Angular Contact Ball Bearing

# ZWZ

d 160~200 mm



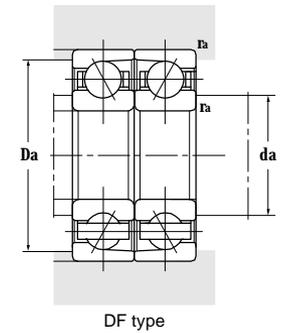
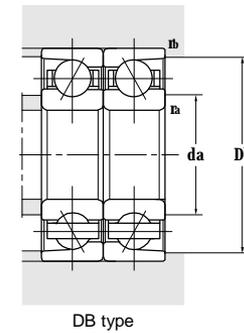
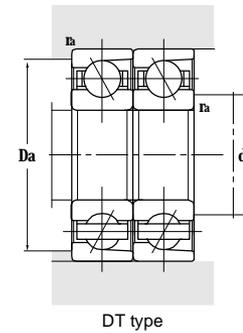
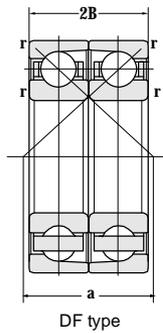
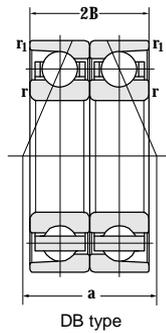
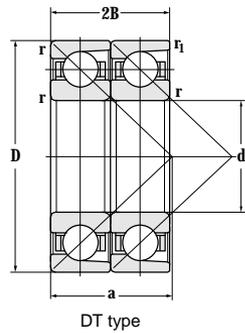
Principal dimensions					Basic load ratings		Limit speed ratings		Designations
d	D	2B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm					kN		r/min		
<b>160</b>	290	96	3	1.1	400	580	1300	1800	<b>7232AC/DB</b>
	290	96	3	1.1	340	500	1400	1900	<b>7232B/DB</b>
	290	96	3	1.1	340	500	1400	1900	<b>7232B/DT</b>
	290	96	3	3	400	580	1300	1800	<b>7232AC/DF</b>
	290	96	3	3	340	500	1300	1800	<b>7232B/DF</b>
<b>170</b>	229.5	56	2	-	147	225	3600	4800	<b>71934X1B/DFYA3</b>
	260	84	2.1	1.1	310	435	1500	2000	<b>7034A/C2DB</b>
	260	84	2.1	1.1	272	380	1500	2000	<b>7034B/DB</b>
	310	104	4	1.5	462	685	2900	3900	<b>B7234AC/DT</b>
	310	104	4	1.5	495	740	1800	2500	<b>7234AC/DT</b>
	310	104	1	1.5	495	740	1200	1700	<b>7234AC/DB</b>
	360	144	4	1.5	570	905	1000	1500	<b>7334B/DB</b>
<b>180</b>	280	92	2.1	1.1	310	485	1200	1700	<b>7036B/DT</b>
	280	92	2.1	1.1	355	525	1300	1800	<b>7036CHA/P4DBA</b>
	320	104	4	-	400	645	1000	1500	<b>7236B/DF</b>
	380	150	4	2	590	970	1000	1400	<b>7336B/DT</b>
<b>190</b>	260	66	2	1	162	274	2400	3400	<b>71938CTYN/P5DBAX</b>
	260	66	2	1	162	274	2400	3400	<b>71938C/P5DBAX</b>
	290	92	2.1	1.1	347	526	2600	3400	<b>7038AC/DT</b>
	290	92	2.1	1.1	218	262	1200	1700	<b>7038AC/DT</b>
	400	156	5	2	640	1100	900	1400	<b>7338B/DT</b>
<b>200</b>	280	76	2	1	310	480	2200	3200	<b>71940A/DB</b>
	280	76	2.1	1.1	200	330	2200	3200	<b>71940CTYN/P4ADBAX</b>
	280	76	2.1	1.1	200	330	2200	3200	<b>71940C/P4ADBAX</b>
	280	76	2.1	1.1	200	330	2200	3200	<b>71940ACHA/P4DBB</b>
	289.5	76	3.5	2	232	420	2200	3200	<b>71940X1B/DBYA6</b>
	310	102	2.1	1.1	370	575	1600	2100	<b>7040B/DB</b>
	360	116	4	1.5	503	834	2200	3000	<b>7240B/DB</b>
	360	116	4	-	589	974	2200	3000	<b>7240C/DF</b>
	360	11	4	-	728	920	2200	3000	<b>7240AC/DF</b>

Contact points			Abutment and fillet dimensions					Weight
DB	DF	DT	d <sub>amin</sub>	D <sub>amax</sub>	D <sub>bmax</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	
			mm					kg
118	-	-	174	276	-	2.5	1	29
236.8	-	-	174	-	276	2.5	1	27.8
		212.8	174	264		2.5	-	27.8
	118		174	276		2.5	1	29
	118		174	276		2.5	1	27.8
-	139	-	168	225	-	1.5	-	7.04
166.2	-	-	181	-	249	2	1	15.6
222.6	-	-	181	-	249	2	1	16.6
-	-	82	181	249	-	3	-	34.8
-	-	82	181	249	-	3	-	34.1
127	-	-	187	293	-	3	1.5	34.1
294	-	-	188	-	351.5	3	1.5	69.8
-	-	119	192	269	-	2	-	21
119	-	-	191	269	-	2	1	19
-	158	-	198	304	-	3	-	35
-	-	156	198	362	-	3	-	81
93.3	-	-			254		1	9.58
93.3	-	-			254		1	9.58
-	-	79	202	278	-	2	-	21.4
-	-	124	201	279	-	2	-	21.5
-	-	164	210	380	-	4	-	97
102	-	-			273		1	14.7
102	-	-			273		1	6.76
102	-	-			273		1	13.4
102	-	-			273		1	13.5
102	-	-			273		1	16.9
265	-	-	211	-	299	2	1	28.3
292.9	-	-	218	-	351	3	1.5	51.6
-	17	-	218	342	-	3	-	50.3
-	72.6	-	218	342	-	3	-	50.3

# Matched Pair Angular Contact Ball Bearing

# ZWZ

d 200~420 mm

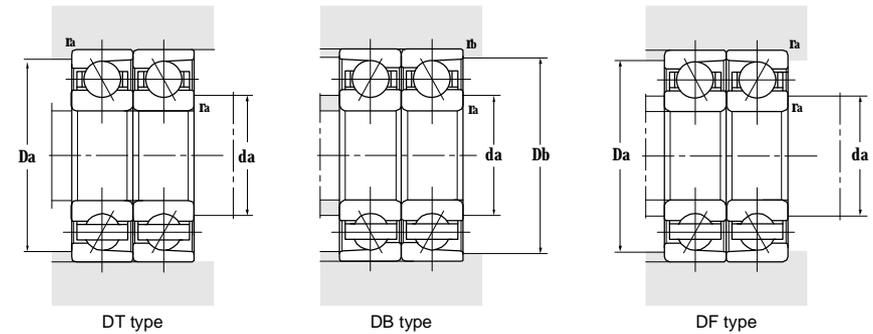
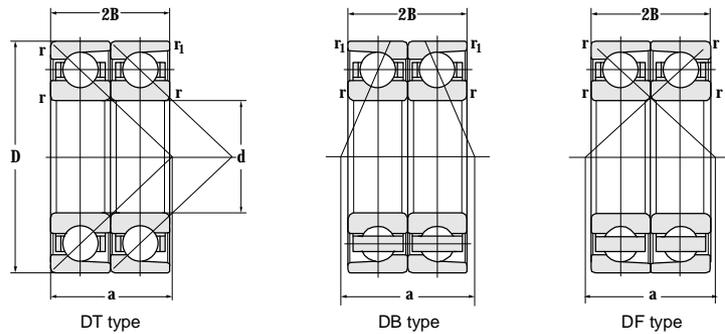


Principal dimensions					Basic load ratings		Limit speed ratings		Designations
d	D	2B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm					kN	r/min			
<b>200</b>	360	116	4	1.5	560	920	1300	1800	<b>7240AC/DB</b> <b>7340B/DT</b>
	420	160	5	2	720	1270	900	1200	
<b>220</b>	300	76	2.1	1.1	275	475	1100	1600	<b>71944C/P5DBBX</b> <b>7044B/DB</b> <b>7244B/DB</b> <b>7344B/DF</b>
	340	112	3	1.1	400	700	900	1300	
	400	130	4	1.5	505	910	900	1200	
	460	176	5	-	800	1450	800	1200	
<b>230</b>	329.5	80	2.1	1.1	358	605	900	1200	<b>7646AMB/DB</b> <b>7646AMB/DB/W281</b>
	329.5	80	2.1	1.1	360	605	900	1200	
<b>240</b>	320	76	2.1	1.1	305	510			<b>71948C/P4DBBX</b> <b>7048B/DF</b> <b>366748K</b>
	360	112	3	-	410	760	900	1200	
	370	112	3	-					
<b>260</b>	360	92	2.1	-	277	630	1300	1800	<b>71952B/DF</b> <b>7052B/DF/W281</b> <b>7052B/DF</b>
	400	130	4	4	520	970	1000	1500	
	400	130	4	4	520	970	1000	1500	
<b>280</b>	380	92	2.1	1.1	436	810	950	1400	<b>71956AC/DB</b> <b>71956A/DBA</b> <b>7056B/DB</b>
	380	92	2.1	1.1	410	745	950	1400	
	420	130	4	1.5	490	1000	800	1000	
<b>310</b>	429.5	120	3	1.1	460	890	800	1100	<b>71962X3B/DB</b> <b>71962X3B/DB/W281</b>
	429.5	120	3	1.1	460	890	800	1100	
<b>340</b>	520	164	5	-	725	1620	660	900	<b>7068B/DF</b>
<b>360</b>	440	76	2.1	1.1	365	840	1500	1900	<b>71872AC/DB</b> <b>71972AC/DB</b>
	480	112	3	3	560	1250	740	1000	
<b>380</b>	480	92	2.1	1.1	359	730	700	910	<b>71876B/DB</b> <b>71976AC/DT</b>
	520	130	4	4	640	1470	700	910	
<b>420</b>	620	180	5	2	850	2130	520	700	<b>7084B/DT</b>

Contact points			Abutment and fillet dimensions					Weight kg
DB	DF	DT	d <sub>amin</sub>	D <sub>amax</sub>	D <sub>bmax</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	
			mm					
146			217	343		3	1.5	50.3
-	-	170	220	400	-	4	-	108
129	-	-	229	-	295	2	1	14.1
290	-	-	234	-	325	2.5	1	36.5
328	-	-	238	-	384	3	1.5	70.6
-	198	-	240	440	-	4	-	142
201.6	-	-	245	-	321	2	1	22.7
202.6	-	-	246	-	321	2	1	22.7
-	196	-	255	345	-	2.5	-	14.6
-	199.9	-	254	356	-	2.5	-	39
-	214	-	272	348	-	2	-	48.7
-	171	-	277	383	-	1.5	3	28.8
-	171	-	277	383	-	1.5	3	60
200	-	-	292	-	372	2	1	60
236.6	-	-	290	-	370	2	1	31.4
358	-	-	298	-	404	3	1.5	33.2
-	282	-	360	500	-	4	-	60
224	-	-	372	-	430	2	1	124
252	-	-	374	-	465	2.5	2.5	24
601	-	-	392	-	473	2	1	57.5
-	-	137	396	505	-	3	-	37.2
-	-	263	439	602	-	4	-	83.5
-	-							176

# Matched Pair Angular Contact Ball Bearing

d 440~1320 mm

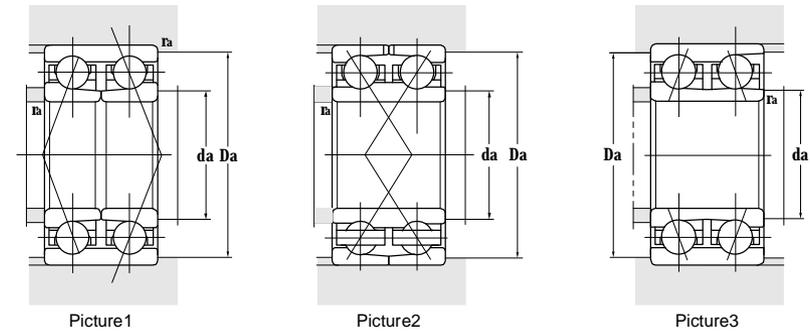
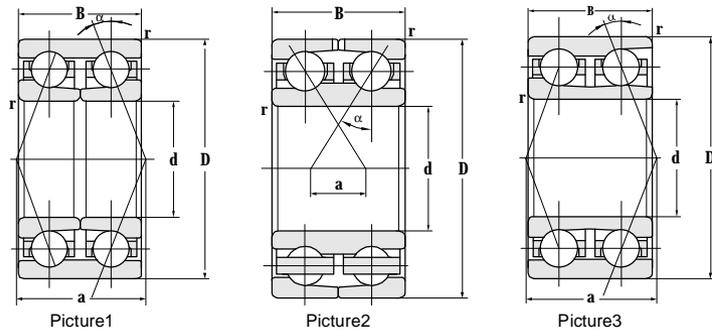


Principal dimensions					Basic load ratings		Limit speed ratings		Designations
d	D	2B	r	r <sub>1</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm					kN	r/min			
<b>440</b>	650	188	6		885	2190	500	650	<b>7088BM/DF</b>
<b>460</b>	580	112	3	3	580	1530	610	810	<b>71892A/DT</b>
<b>500</b>	620	74	2.1	-	430	1230	520	700	<b>708/500A/DF</b>
	670	156	5	2	86	860	500	660	<b>719/500A/DT</b>
<b>530</b>	615	70	3	1.1	210	520	630	824	<b>718/530X3AC/P5DB</b>
	650	112	3	-	620	1810	510	680	<b>718/530A/DF</b>
	650	112	3	1.1	645	1850	510	680	<b>718/530AC/DB</b>
	710	164	5	2	1030	2530	500	700	<b>719/530A/DB</b>
	710	164	5	2	845	2210	600	800	<b>719/530B/DT</b>
<b>560</b>	680	112	3	1.1	635	1850	470	620	<b>718/560A/DT</b>
	750	170	5	2	970	2680	470	620	<b>719/560A/DB</b>
<b>600</b>	730	120	3	3	740	2330	790	1100	<b>718/600AC/DB</b>
<b>670</b>	820	138	4	1.5	830	2510	380	500	<b>718/670A/DT</b>
<b>710</b>	870	148	4	-	955	3240	370	480	<b>718/710AC/DF</b>
	950	212	5	2	1370	4500	640	850	<b>719/710AC/DB</b>
<b>750</b>	920	156	5	-	985	3450	310	420	<b>718/750A/DF</b>
<b>1000</b>	1420	260	7.5	2	2340	9250	190	250	<b>70/1000X2AF3/P69DF</b>
<b>1180</b>	1420	212	6	4	1410	7300	180	270	<b>718/1180ACM/DB</b>
	1420	212	6	4	1410	7300	180	270	<b>718/1180ACF3/DF</b>
<b>1320</b>	1600	244	6	-	1930	8230	200	300	<b>718/1320ACF3/DF</b>

Contact points			Abutment and fillet dimensions					Weight kg
DB	DF	DT	d <sub>amin</sub>	D <sub>amax</sub>	D <sub>bmax</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	
			mm					
	263		461	548		4		221
-	-	178	474	567	-	2.5	-	68
-	286	-	512	610	-	2	-	54.5
-	-	208	519	653	-	4	-	154
296.7	-	-	544	-	608	2.5	1	37.1
-	285	-	544	638	-	2.5	-	77
331	-	-	544	-	638	2.5	1	77
440	-	-	552	-	700	4	2	189
-	-	186	558	692	701	4	2	191
-	-	207	575	667	-	2.5	-	95
463			612	697				218
370	-	-	614	-	718	2.5	2.5	94.5
-	-	250	686	806	-	3	-	156
-	294	-	726	856	-	3	-	192
494	-	-	734	-	926	5	2.5	389
-	404	-	768	902	-	4	-	220
-	220	-	1020	1400			7	1400
495			1250		1400	5		669
	500		1235	1365				657
-	558.9	-	1348	1572	-	5	-	987

# Double-row Angular Contact Ball Bearing

d 25–80 mm



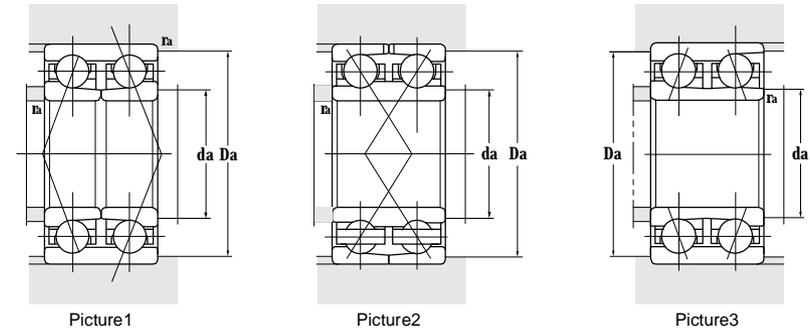
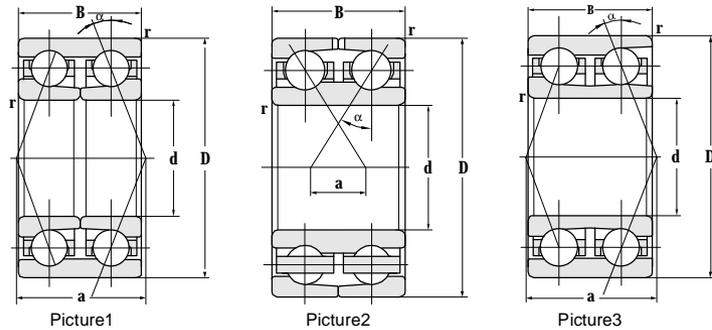
Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r	C <sub>r</sub>	Cor	Grease	Oil
mm				kN		r/min	
<b>25</b>	52	20.6	1	16.1	11.8	6500	8000
	62	25.4	1.1	26.0	17.9	6500	8000
<b>30</b>	62	23.8	1	28.6	20.8	7000	9500
<b>35</b>	72	27	1.1	32.5	35.0	6500	8000
	72	27	1.1	37.7	27.5	6000	8000
	80	34.9	1.5	52	48.0	5600	7500
<b>40</b>	80	30.2	1.1	48	41	5600	7500
	90	36.5	1.5	57.5	55.0	5300	6700
<b>45</b>	85	30.2	1.1	50.7	46.0	5000	6700
	85	30.2	1.1	50.7	46.0	5000	6700
	100	39.7	1.5	63	68.0	4800	6300
<b>50</b>	110	44.4	2	75	83.0	4300	5600
<b>55</b>	100	33.3	1.5	54.0	47.0	4500	5800
<b>60</b>	110	36.5	1.5	82.6	81.0	3800	5000
<b>65</b>	120	38.1	1.5	91.0	96.0	3600	4500
	120	38.1	1.5	51.0	60.0	3600	4500
	140	58.74	2.1	164	150	3200	4300
	140	58.7	2.1	135	146	3200	4300
<b>70</b>	150	63.5	2.1	180	168	3200	4300
<b>75</b>	130	41.3	1.5	111	119	3200	4300
	130	41.3	1.5	107	115	3200	4300
	160	68.3	2.1	208	197	3000	4100
	160	68.3	2.1	203	191	3000	4100
<b>80</b>	170	68.3	2.1	221	216	2800	3600

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		damin	Damax	ramax	
		mm			
<b>3205ATN1</b>	31.7	31.3	46	1	0.185
<b>3305ATN1</b>	36.2	33	54	1	0.359
<b>3206ATN1-2RS</b>	36.5	36.5	57	1	0.293
<b>3207M</b>	46.3	39	68	1	0.51
<b>3207ATN1</b>	42.5	43	64	1	0.457
<b>3307M</b>	49	44	71	1.5	0.87
<b>3208M</b>	47	47	73	1	0.68
<b>3308M</b>	52	49	81	1.5	1.1
<b>3209M</b>	53.5	52	78	1	0.719
<b>3209F1/C3</b>	53.5	52	78	1	0.710
<b>3309M</b>	58	54	91	1.5	1.540
<b>3310M</b>	64	61	99	2	2.040
<b>3211ATN1/V1</b>	60.2	63	96	1.5	0.990
<b>3212M</b>	69.7	69	101	1.5	1.47
<b>3213YM</b>	64.7	74	111	1.5	1.84
<b>3213ATN1/V1</b>	71.8	74	111	1.5	1.70
<b>3313DYM</b>	79.4	77	128	2	4.89
<b>3313M</b>	86	77	128	2	4.34
<b>3314</b>	97.4	87	137	2	5.26
<b>3215DYM</b>	70.6	84	121	1.5	2.81
<b>3215</b>	73	84	121	1.5	2.09
<b>3315DYM</b>	91.5	87	148	2	6.82
<b>3315</b>	103.8	87	148	2	6.27
<b>3316M</b>	105.6	92	158	2	7.21

# Double-row Angular Contact Ball Bearing

# ZWZ

d 85-180 mm



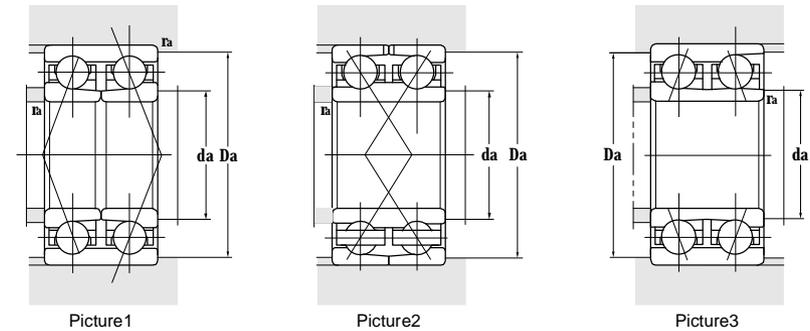
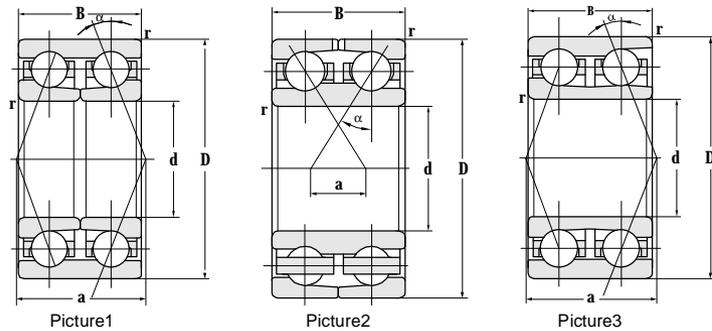
Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>85</b>	140	48	2	114	101	2200	3200
<b>100</b>	180	60.3	2.1	198	215	2000	2700
<b>110</b>	240	92.1	3	358	429	1800	2400
<b>120</b>	190	66	2	179	237	2500	3600
<b>130</b>	200	75	2	150	200	2200	3200
<b>150</b>	215	50	2	126	188	1600	2200
	225	73	2	199	275	2200	3200
	230	70	2.1	185	250	2200	3200
	230	70	2.1	185	250	2200	3200
<b>160</b>	240	76	2.1	225	315	1900	2500
	240	80	2.1	210	289	1900	2500
	240	80	2.1	210	289	1900	2500
	240	80	2.1	209	289	1500	2000
	240	80	2.1	209	289	1500	2000
	240	80	2.1	209	289	1500	2000
<b>170</b>	259.5	84	2.1	250	355	1600	2100
	259.5	84	2.1	250	355	1600	2100
	260	84	2.1	207	385	1600	2100
	260	90	2.1	250	355	1600	2100
	260	90	2.1	250	355	1400	1900
<b>180</b>	259.5	66	2.1	281	313	1400	1800
	259.5	66	2.1	216	312	1400	1800
	259.5	66	2.1	281	313	1400	1800
	280	92	2.1	275	400	1300	1800
	280	92	2.1	275	400	1300	1800
	280	100	2.1	275	400	1300	1700
	280	100	2.1	275	400	1300	1700
	280	100	2.1	275	400	1300	1700

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		damin	Damax	ramax	
		mm			
<b>3217X3DATN1/C3</b>	25.9	43	64	2	2.39
<b>3220YM</b>	129.5	112	168	2	6.46
<b>3322M</b>	151	124	226	2.5	19.9
<b>4024X3DM/W34</b>	130.1	133	175.8	2	6.78
<b>4026X2DM</b>	202.5	140	190	2	8.29
<b>4932X3DM</b>	185	171	207	2	5.15
<b>4030X2DYM/YA6W34</b>	193.8	164	212	2	6.78
<b>4030X3DM</b>	200.1	162	218	2	10.7
<b>4030X3DM/W33</b>	194	161	219	2	10.6
<b>4032X2M/DCYA1</b>	129.9	172	228	2	12.5
<b>4032DM</b>	240	172	228	2	11.6
<b>4032DM/C91W33A</b>	239.8	172	228	2	11.5
<b>4032DM</b>	130	172	228	2	12
<b>4032DM/W33</b>	130	172	228	2	11.6
<b>4032DM/C9W33A</b>	130	172	228	2	11.5
<b>4034X3DM</b>	258	188	241	2	15.3
<b>4034X3DM/W33</b>	258	188	241	2	15.3
<b>4034X2BM/YA1</b>	138.5	182	248	2	16.1
<b>4034DM</b>	260	182	248	2	16.1
<b>4034D/W33</b>	111	181	249	2	16.1
<b>4936X3DM</b>	253	192	248	2	11.1
<b>4936X3DM/W33</b>	253	192	248	2	10
<b>4936X3DM/W34</b>	253	192	248	2	11
<b>4036DMX2/W33</b>	147	192	268	2	20.9
<b>4036X2DN1/W33</b>	147	192	268	2	20.9
<b>4036DM/C9W33</b>	280	192	268	2	22.4
<b>4036DM/W33</b>	280	192	268	2	22.4

# Double-row Angular Contact Ball Bearing

# ZWZ

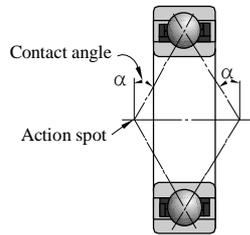
d 190~530 mm



Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>190</b>	269.5	66	2.1	220	324	1350	1700
	269.5	66	2.1	220	324	1350	1700
	290	100	2.1	308	470	1200	1700
<b>200</b>	310	109	2.1	343	538	1200	1600
	310	96	3	370	575	1100	1600
<b>220</b>	309.5	76	2.1	250	381	1100	1500
	309.5	76	2.1	250	380	1000	1500
	340	118	3	359	596	1000	1400
	340	118	3	385	645	1000	1400
<b>230</b>	329.5	80	1.1	340	570	950	1400
	329.5	80	1.1	340	570	950	1400
<b>240</b>	360	118	3	470	650	900	1250
	359.5	118	3	376	648	900	1250
	359.5	118	3	470	650	900	1250
<b>260</b>	369.5	92	4	373	662	800	1200
	369.5	92	4	373	662	800	1200
	400	130	4	470	855	800	1100
	400	140	4	450	830	800	1100
	400	140	4	450	830	800	1100
	400	140	4	450	830	850	1200
<b>280</b>	389	92	4	380	670	750	1100
	389.5	92	4	377	683	750	1100
	420	140	4	500	950	750	1100
<b>300</b>	419.5	112	2.1	423	791	700	1000
	460	160	4	569	1149	640	960
	460	160	4	470	1260	640	960
<b>320</b>	440	112	2.1	460	920	630	850
	778	224	3	1150	3400	400	520

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
		mm			
<b>4938X3DM</b>	262.7	202	258	2	11.5
<b>4938X3DM/W34</b>	262.7	202	258	2	11.5
<b>4038DM/W34</b>	155	202	278	2	23
<b>4040DM/W34</b>	309.5	212	298	2	28.0
<b>4040X2DCM/YA3</b>	166	214	296	2.5	26.3
<b>4944X3DM</b>	303	232	298	2	18.0
<b>4944X3DM/W33</b>	204	232	297	2	17.9
<b>4044DM/W34</b>	339	234	326	2.5	36.7
<b>4044/DCYA1</b>	118	234	326	2.5	37.5
<b>4646DCM/YA3</b>	214	242	317	2	22.8
<b>4646DCM/YA3-1</b>	214	242	317	2	22.5
<b>4048DM/W33</b>	359	254	346	2.5	42.8
<b>4048X1DM/W34</b>	359	254	346	2.5	44.9
<b>4048X1DM/C9W33</b>	359	254	346	2.5	42.5
<b>4952X3DM/W34</b>	361	278	352	3	31.3
<b>4952X3DM</b>	361	278	352	3	31.3
<b>4052X2/DCYA1</b>	212	278	382	3	60.2
<b>4052DM</b>	400	278	382	3	60.7
<b>4052DM/C9W33</b>	400	278	382	3	60.7
<b>4052DM/C9</b>	212	383	3	3	60.7
<b>4056X3D</b>	381	298	372	3	32.9
<b>4956X3DM/W34-1</b>	381	298	372	3	34.0
<b>4056D/W33</b>	258	292	377	2	66.3
<b>4960X3DM</b>	416	342	408	2	43.0
<b>4060DYM</b>	398.6	348	442	3	97.9
<b>4060D/W34</b>	398.6	348	442	3	96.4
<b>4964X2DM/W33</b>	374.9	332	428	2	53.2
<b>40/530X3/DCYA1</b>	437	548	760	2	365

## Basic Design



Four-point contact ball bearing, as a kind of single-row contact ball bearing, is a separable type bearing and the steel balls four-point contact with ring with the contact angle of  $35^\circ$  that can carry radial load and axial load from any direction or the combined load from axial and radial direction. This kind of bearing can limit both side axial displacement of shaft or housing within axial clearance range. Compared with other ball bearings, when the radial clearance is the same, the axial clearance is small, load capacity is big and limit rotation speed is high.

This kind of bearing is mainly applied to carry axial load and installed into the bearing box that is used as thrust bearings with a certain radial clearance. Besides common four-point ball bearing, there is another kind of four-point ball bearing with N2 suffix. There are two locating slot on outer ring end face, in order to locate easily and prevent outer ring rotating.

## Common Information and Data Dimension

Inner diameter range: 30mm~560mm  
 Outer diameter range: 72mm~780mm  
 Width range: 19mm~90mm

## Tolerance

ZWZ produce standard series of single-row contact ball bearing according to tolerance Po, but ZWZ can also supply the bearings meeting precision Class P6 or higher. For a single bearing with contact angle ( $\alpha$ ) of  $15^\circ$  and  $25^\circ$  used for paired mounting, the precision class meets P5. For a single bearing with contact angle ( $\alpha$ ) of  $40^\circ$  used for paired mounting, the precision class meets P6. ZWZ also can supply the bearings with precision 4A, 2A or other precision requirement. Please refer to standard tolerances listed in the table of preface pages.

## Internal clearance

Axial clearance of four-point contact ball bearing provided by ZWZ belongs to common group radial clearance. Some types can provide bigger or smaller clearance or narrow clearance range.

## Error of Centralization

For four-point contact ball bearings, ability of allowing angle error is limited, so they are not suitable for working condition of too much misalignment or shaft deflection. When it can not cause over additional stress to bearing, the angle error allowed by inner and outer ring depends on the radial clearance, bearing dimension, internal design, force and moment acted on bearing during bearing running. Due to the complicated relations among these factors, a specific common value can not be supplied.

Any angle error can lead to increase of noise, stress acting on cages and shorten bearing service life.

## Cage

Four-point contact ball bearings use solid brass cage without suffix code after basic bearing number.

## Minimum Load

To make bearing running well, four-point contact ball bearings are the same as all other ball bearings and roller bearings that must carry a certain minimum load, especially working at high speed and high accelerated speed or in a situation where load direction changes rapidly. In these working conditions, the inertia force of steel balls and cage and the friction inside lubricating agent will have bad influence on bearing rotating, besides, there will be harmful sliding motion to bearing formed between balls and raceways.

Minimum load needed for four-point contact ball bearing can be calculated as following formula:

$$F_m = k_m \frac{C_{or}}{1000} \left( \frac{nD_{pw}}{100000} \right)^2$$

- $F_m$  = Minimum axial load, kN
- $k_m$  = Minimum axial load factor
- $C_{or}$  = Basic rating static load, kN
- $N$  = Rotation speed, r/min
- $D_{pw}$  = Average bearing diameter  
 $= 0.5(d+D)$ , mm

## Dynamic Equivalent Load

If starting in low temperature or viscosity of lubricating agent is high, the more minimum load will be needed. It is common to exceed necessary minimum load when weight of supporting bearing added external force. If it can not reach minimum load, the bearing must

apply bigger external axial load, such as using spring.

If four-point contact ball bearings are used as fixed-end bearing, and carry radials&axial load in the meantime, the dynamic equivalent load can be calculated as formula below:

$$P = Fr + 0.66Fa, \text{ When } Fa/Fr \leq 0.95 \text{ [kN]}$$

$$P = 0.6Fr + 1.07Fa, \text{ When } Fa/Fr > 0.95 \text{ [kN]}$$

Four-point contact ball bearing will only work when steel balls contact with inner ring raceway on one point or with outer ring raceway on one point. It means axial load must meet  $Fa \geq 1.27Fr$ .

## Static Equivalent Load

For four-point contact ball bearing carrying static load  $P_o = Fr + 0.58Fa$  [kN]

## Supplement Code

- QJ Four-point contact ball bearing with split inner bearing race
- QJF Four-point contact ball bearing with split outer bearing race
- C1 Clearance conforms to Group 1 specified in standard clearance
- C2 Clearance conforms to Group 2 specified in standard clearance
- C3 Clearance conforms to Group3 specified in standard clearance
- C4 Clearance conforms to Group3 specified in standard clearance
- C9 Clearance is different from current standard  
When there are two or more than two clearance is different from current standard clearance in uniform code, use attached digits
- HA Ring, rolling element and cage or only the ring and cage is made up of vacuum smelting bearing steel
- J Pressed-sheet steel cage, attach digits to tell when material changes
- M Solid brass cage
- MA Solid brass cage, guided with outer ring
- MB Solid brass cage, guided with inner ring
- N1 Bearing outer ring with a positioning notch
- N2 Bearing outer ring with two or more than two symmetric positioning notches
- Q Solid bronze cage, indicate different materials by attached digits
- Q1- Aluminium, fe and mn bronze
- Q2- Zinc silicon bronze
- Q3- Silicon nickel bronze
- Q4- Aluminum bronze
- Q5- Stannum bronze
- P6 Tolerance grade conforms to the standard P6
- RS2 Bearing with frame system rubber seal ring (contact system), the material of seal ring is fluoride rubber
- 2RS2 Bearing with RS2 sealed on both sides
- S2 Bearing ring tempered in high temperature, which can reach 250\*
- U Thrust ball bearing with spherical seat washer
- X1 Non-standard outer diameter
- X2 Non-standard width (height)
- X3 Non-standard outer diameter, width (height) (standard bore diameter)

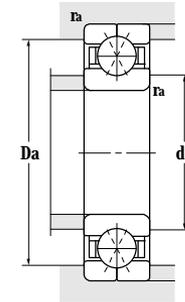
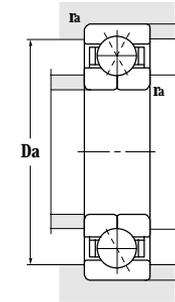
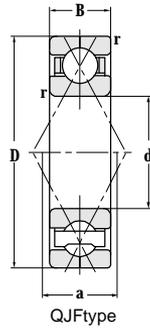
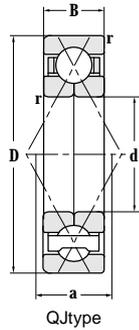
Axial clearance of four-point contact ball bearing Table 1

( $\mu\text{m}$ )

d mm		Grovp 2		Grovp 0		Grovp 3		Grovp 4	
Over	To	min	max	min	max	min	max	min	max
-	18	15	55	45	85	75	115	105	145
18	40	26	66	56	106	96	146	136	186
40	60	36	86	76	126	116	166	156	206
60	80	46	96	86	136	126	176	166	216
80	100	56	116	96	156	136	196	176	236
100	140	66	136	116	176	156	216	196	256
140	180	76	156	136	196	176	236	216	276
180	220	96	176	156	216	196	256	236	296
220	260	115	195	175	235	215	295	275	335
260	300	135	215	195	275	255	335	295	355
300	350	155	235	215	295	275	355	335	415
350	400	175	265	245	325	305	385	365	465
400	500	205	305	285	385	355	455	435	525
500	600	255	355	335	445	425	545	525	615

# Four-point Contact Ball Bearing

d 30–90 mm

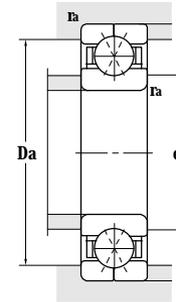
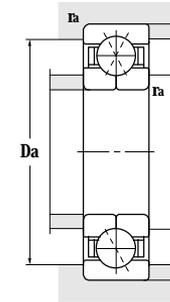
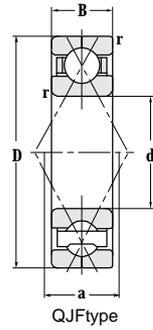
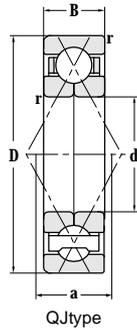


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>30</b>	72	19	1.1	50.1	38	8000	11000
<b>35</b>	80	21	1.5	57.2	45	7100	9500
<b>40</b>	80	18	1.1	56	46	6700	9000
	90	23	1.5	72	58	5300	8500
<b>45</b>	100	25	1.5	88.9	72	5600	7500
<b>55</b>	100	21	1.5	98	71	530	7000
<b>60</b>	110	22	1.5	92.3	87	4800	6300
<b>65</b>	140	33	2.1	158	140	3800	5300
	140	33	2.1	158	140	3800	5300
	140	33	2.1	158	140	3500	5000
<b>70</b>	125	24	1.5	109	109	4000	5600
	150	35	2.1	185	166	3600	5000
	150	35	2.1	185	165	3600	4800
	150	35	2.1	185	165	3600	4800
<b>75</b>	130	25	1.5	117	123	3800	5300
	149	31	1	148	146	4000	5300
	160	37	2.1	212	204	3400	4800
	160	37	2.1	212	204	3400	4800
<b>80</b>	125	22	1.1	80	91.5	3900	5200
	140	26	2	138	146	3600	5000
	140	26	2	138	146	3600	5000
<b>85</b>	180	41	3	248	255	3000	4000
<b>90</b>	160	30	2	167	178	3200	4300
	160	30	2	167	178	3200	4300
	160	30	2	138	147	3200	4300

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
		mm			
<b>QJ306MA</b>	35.7	37	65	1	0.463
<b>QJ307N2Q1</b>	40.3	44	71	1.5	0.69
<b>QJ208</b> <b>QJ308</b>	42	47	73	1	0.445
	45.5	50	80	1.5	0.793
<b>QJ309M</b>	50.8	54	91	1.5	1.08
<b>QJ211</b>	54.3	64	91	1.5	0.798
<b>QJ212M</b>	59.5	69	101	1.5	0.928
<b>QJ313Q1</b>	71.8	77	128	2	2.32
<b>QJ313N2Q1</b>	71.8	77	128	2	2.32
<b>QJ313M</b>	71.8	77	128	2	2.34
<b>QJ214N2Q1</b>	68.3	79	116	1.5	1.29
<b>QJ314M</b>	78.4	82	138	2	3.28
<b>QJ314N/YAB</b>	77	84	134	2	3.32
<b>QJ314N2/C9YAB</b>	77	84	134	2	3.22
<b>QJ215M</b>	71.8	84	121	1.5	1.38
<b>QJ215X3R/YA6</b>	75.3	84	120	2	2.33
<b>QJ315N2</b>	82.3	87	148	2	3.83
<b>QJ315N2/C9</b>	82.3	87	148	2	3.83
<b>QJ1016N2</b>	71.8	87	118	1	1.07
<b>QJ216</b>	77	90	130	2	2.02
<b>QJ216N2</b>	77	90	130	2	2.02
<b>QJ317N2</b>	92.8	99	166	2.5	5.45
<b>QJ218N2</b>	87.5	100	150	2	2.87
<b>QJ218</b>	87.5	100	150	2	2.87
<b>QJ218/HAC4</b>	87.5	100	150	2	2.87

# Four-point Contact Ball Bearing

d 90–140 mm

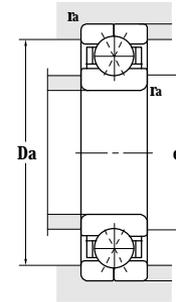
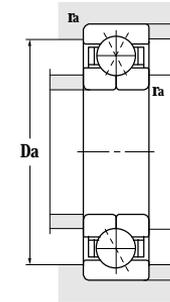
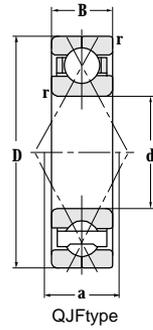
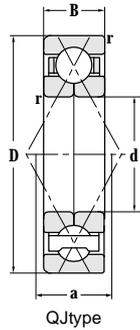


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>90</b>	190	43	3	254	274	2800	3800
	190	43	3	254	274	2800	3800
	190	43	3	254	274	2800	3800
<b>95</b>	170	32	2.1	191	204	3000	4000
	200	45	3	285	310	2600	3600
<b>100</b>	150	24	1.5	103	128	3200	4300
	180	34	2.1	216	230	2800	3800
	180	34	2.1	216	230	2800	3800
	215	47	3	300	370	2400	3400
<b>105</b>	160	26	2	120	150	2800	3800
<b>110</b>	170	28	2	147	186	2800	3800
	200	38	2.1	255	292	2600	3400
	200	38	2.1	255	292	2600	3400
	200	38	2.1	255	292	2600	3400
	240	50	3	365	440	2200	3000
	240	50	3	345	405	2200	3000
<b>120</b>	150	16	1	26.5	48	3200	4300
	215	40	2.1	275	326	2400	3200
	260	55	3	375	515	2000	2800
	260	55	3	405	515	2000	2800
	260	55	3	405	515	2000	2800
<b>130</b>	200	33	2	182	240	2200	3200
	230	40	3	294	370	2200	3000
	280	58	4	425	560	1900	2600
	280	58	4	425	560	1900	2600
	280	58	4	425	560	1900	2600
<b>140</b>	210	33	2	268	273	2200	3000
	250	42	3	315	425	2000	2800
	250	42	3	330	440	2000	2800

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
		mm			
<b>QJ318N2</b>	98	104	176	2.5	6.19
<b>NJ318N2Q1</b>	98	104	176	2.5	6.22
<b>QJ318/P6</b>	98	104	176	2.5	6.26
<b>QJ219N2</b>	92.8	107	158	2	3.30
<b>QJ319N2</b>	103.3	109	186	2.5	7.52
<b>QJF1020</b>	87.5	109	141	1.5	1.63
<b>QJ220</b>	98	112	168	2	3.81
<b>QJ220N2Q1</b>	98	112	168	2	3.74
<b>QJ320N2</b>	110.3	114	201	2.5	8.78
<b>QJ1021M</b>	93	116	150	2	2
<b>QJ1022M</b>	98.1	120	160	2	2.68
<b>QJF222</b>	108.5	122	188	2	5.67
<b>QJ222</b>	108.5	122	188	2	5.49
<b>QJ222N2Q1</b>	108.5	122	188	2	5.37
<b>QJ322</b>	122.5	124	226	2.5	12.0
<b>QJ322N2Q1</b>	122.5	124	226	2.5	11.7
<b>QJ1824-2RS2/C9S2YA7</b>	94.5	130	140	0.6	0.559
<b>QJ224N2Q1</b>	117.3	132	203	2	6.29
<b>QJ324</b>	133	134	246	2.5	15.3
<b>QJ324/C3</b>	133	134	246	2.5	15.3
<b>QJ324Q1</b>	133	134	246	2.5	14.8
<b>QJ1026</b>	115.5	140	190	2	4.22
<b>QJ226N2Q1</b>	126	144	216	2.5	7.43
<b>QJF326</b>	143.5	148	262	3	20.7
<b>QJ326</b>	143.5	148	262	3	20.1
<b>QJ326N2</b>	143.5	148	262	3	20.1
<b>QJF1028</b>	122.5	150	200	2	3.35
<b>QJ228</b>	136.5	154	236	2.5	9.38
<b>QJF228</b>	136.5	154	236	2.5	10.4

# Four-point Contact Ball Bearing

d 140~190 mm

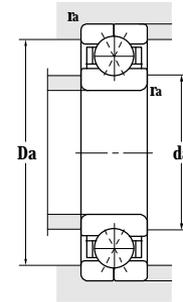
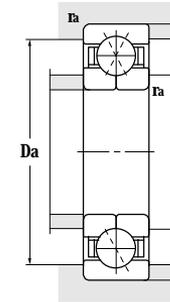
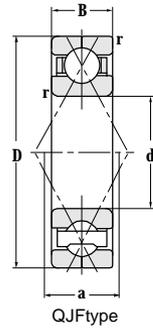
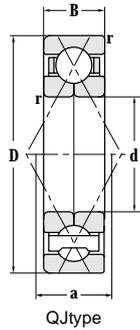


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>140</b>	250	42	3	315	410	2000	2800
	300	62	4	470	645	1700	2400
	300	62	4	470	645	1700	2400
<b>150</b>	225	35	2.1	220	298	2000	2800
	225	35	2.1	220	298	2000	2800
	225	35	2.1	176	213	2000	2800
	270	45	3	340	470	1800	2600
	270	45	3	340	470	1800	2600
	320	65	4	540	795	1600	2200
	320	65	4	540	795	1600	2200
	320	65	4	540	795	1600	2200
<b>160</b>	240	38	2.1	239	335	1900	2600
	290	48	3	375	545	1700	2400
	290	48	3	375	545	1700	2400
	340	68	4	540	785	1500	2000
<b>170</b>	259.5	42	2.1	292	410	1800	2400
	260	42	2.1	292	410	1800	2400
	260	42	2.1	292	410	1800	2400
	260	42	2.1	292	410	1800	2400
	310	52	4	460	690	1600	2200
	310	52	4	590	740	1600	2200
	360	72	4	600	970	1500	1800
<b>180</b>	259.5	52	2	248	370	1700	2300
	280	46	2.1	320	490	1700	2200
	280	46	2.1	320	490	1700	2200
	320	52	4	475	735	1500	2000
	320	52	4	475	735	1500	2000
	380	75	4	690	1130	1500	2000
	380	75	4	585	1120	1300	1800
	380	75	4	585	1120	1300	1800
<b>190</b>	280	55	2.5	299	450	1600	2200
	289.5	46	2.1	325	490	1600	2200

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
		mm			
<b>QJ228N2Q1</b>	136.5	154	236	2.5	9.36
<b>QJ328</b>	154	158	282	3	23.3
<b>QJ328N2Q1</b>	154	158	282	3	23.0
<b>QJF1030</b>	131.3	162	213	2	5.29
<b>QJ1030</b>	131.3	162	213	2	5.26
<b>QJF1030J/C9</b>	131.3	162	213	2	4.37
<b>QJ230</b>	147	164	256	2.5	12.0
<b>QJ230N2Q1</b>	147	164	256	2.5	12.0
<b>QJF330</b>	164.5	168	302	3	29.4
<b>QJ330N2Q1</b>	164.5	168	302	3	26.9
<b>QJ330M</b>	164.5	168	302	3	27.4
<b>QJF1032</b>	140	172	228	2	6.54
<b>QJ232</b>	157.5	174	276	2.5	15.4
<b>QJ232N2Q1</b>	157.5	174	276	2.5	14.8
<b>QJ332N2Q1</b>	175.1	178	322	3	34.4
<b>QJ1034X1</b>	150.5	182	248	2	8.13
<b>QJ1034N2Q1</b>	150.5	182	248	2	8.06
<b>QJF1034</b>	150.5	182	248	2	8.82
<b>QJ1034</b>	150.5	182	248	2	8.23
<b>QJ234</b>	168	188	292	3	18.7
<b>QJ234N2Q1</b>	168	188	292	3	18.2
<b>QJ334</b>	186	188	344	3	40.7
<b>QJF3936X1</b>	154	190	249	2	9.18
<b>QJF1036</b>	161	192	268	2	10.9
<b>QJ1036</b>	161	192	268	2	10.7
<b>QJ236</b>	175.1	198	302	3	17.7
<b>QJF236</b>	175.1	198	302	3	18.0
<b>QJ336</b>	196.1	198	362	3	46.2
<b>QJ336N2Q1</b>	196.1	198	362	3	46.2
<b>176738U</b>	164.5	203	267	2	11.6
<b>QJF1038X1</b>	168.1	202	278	2	11.1

# Four-point Contact Ball Bearing

d 190~280 mm

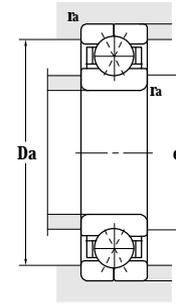
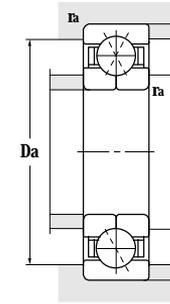
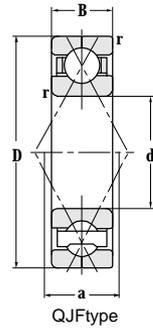
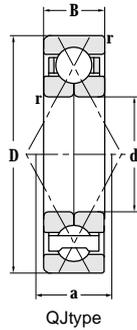


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>190</b>	290	46	2.1	325	490	1600	2200
	290	46	2.1	325	490	1600	2200
	340	55	4	500	800	1400	2000
	340	55	4	500	800	1400	2000
	400	78	5	680	1100	1250	1600
<b>200</b>	300	58	2.5	325	505	1500	2000
	310	51	2.1	390	620	1500	2000
	310	51	2.1	390	620	1500	2000
	360	58	4	510	850	1300	1800
	360	58	4	515	855	1300	1800
	420	80	5	740	1270	1200	1600
<b>220</b>	299.5	60	2.1	265	420	1200	1600
	300	60	2.1	265	420	1200	1600
	340	56	3	400	655	1200	1700
	400	65	4	465	1050	1100	1500
	400	78	4	465	1050	1100	1500
	460	88	5	765	1350	1000	1500
	460	88	5	760	1400	950	1400
	460	88	5	760	1400	950	1400
<b>240</b>	339.5	60	3	370	640	1100	1500
	340	60	3	370	640	1100	1500
	360	56	3	265	380	1100	1500
	360	56	3	430	756	1100	1500
	440	72	4	635	1100	1000	1400
<b>260</b>	360	46	2.1	387	676	1000	1400
	360	46	2.1	385	675	1000	1400
	399.5	65	4	507	910	980	1200
	400	65	4	507	910	980	1200
	480	80	5	670	1372	900	1300
	480	90	5	835	1620	900	1300
<b>280</b>	375	65	2.1	370	670	960	1300
	389.5	46	2.1	430	800	960	1000

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
		mm			
<b>QJF1038</b>	168.1	202	278	2	11.1
<b>QJ1038N2Q1</b>	168	202	278	2	11.5
<b>QJ238</b>	185.6	208	322	3	24.0
<b>QJF238</b>	185.6	208	322	3	22.6
<b>QJ338</b>	207	214	379	4	50
<b>176740U</b>	175.1	213	287	2	14.7
<b>QJ1040</b>	178.6	212	298	2	14.7
<b>QJF1040</b>	178.6	212	298	2	14.7
<b>QJ240</b>	196.1	218	342	3	27.1
<b>QJF240</b>	196.1	218	342	3	27.3
<b>QJ340N2</b>	217.1	222	398	4	55.3
<b>QJF3944</b>	182.1	232	287	2	12.7
<b>QJF3944X1</b>	182.1	232	287	2	12.6
<b>QJ1044N2Q1</b>	196.1	234	326	2.5	17.8
<b>QJ244N2</b>	217.1	238	382	3	39.2
<b>QJ1244N2</b>	217.1	238	382	3	44.8
<b>QJ344N2Q1</b>	238	242	438	4	79.2
<b>QJ344</b>	238	424	439	4	79
<b>QJF3948X1-1</b>	203.1	254	326	2.5	17.7
<b>QJF3948X1-2</b>	203.1	254	326	2.5	16.1
<b>QJ1048</b>	210.1	254	346	2.5	20.9
<b>QJ1048N2Q1</b>	210.1	254	346	2.5	20.9
<b>QJ248</b>	238	256	421	3	54
<b>QJ1952E</b>	217.1	272	348	2	15.5
<b>QJF1952</b>	217	279	343	2	15
<b>QJF1052X1</b>	231	278	382	3	31.3
<b>QJ1052M</b>	231	278	382	3	31.5
<b>QJ252</b>	259.1	282	458	4	72.8
<b>QJ1252</b>	370	282	458	4	78.5
<b>QJF2956X3-1</b>	229.3	298	359	2	20.5
<b>QJF1956X1</b>	234.6	292	377		18.8

# Four-point Contact Ball Bearing

d 280~560 mm

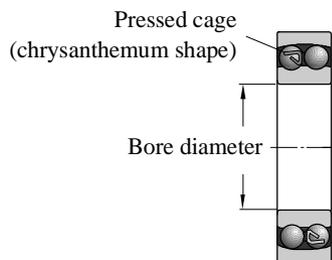


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN		r/min	
<b>280</b>	389.5	65	2.1	430	800	960	1000
	420	65	4	533	1010	960	1000
	420	65	4	533	1010	960	1000
	500	90	5	710	1400	950	1300
<b>300</b>	460	74	4	605	1224	900	1100
	540	98	5	700	1480	800	1150
<b>320</b>	459.5	60	2.1	460	1100	850	1200
	479.5	74	4	630	1330	850	1200
	580	105	5	900	2000	850	1100
<b>340</b>	520	82	5	750	1635	700	950
	520	82	5	750	1635	700	950
<b>360</b>	540	82	5	775	1750	850	1000
	650	122	6	1080	2500	750	1000
<b>380</b>	560	82	5	865	1900	700	950
	680	132	6	1140	2900	650	950
<b>400</b>	600	90	5	880	5150	750	950
	720	140	6	1245	3125	650	850
<b>420</b>	560	65	4	620	1550	750	950
	620	90	5	900	2320	650	900
	620	90	5	920	2250	630	900
	760	150	7.5	1400	3700	550	750
<b>440</b>	600	74	4	740	1820	650	850
	650	94	6	975	2550	600	800
	790	155	7.5	1360	3700	600	700
<b>460</b>	680	100	6	1010	2550	650	850
	830	165	7.5	1490	4200	500	700
<b>560</b>	780	60	5	689	1840	600	800

Designations	Contact points a	Abutment and fillet dimensions			Weight kg
		d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
		mm			
<b>QJF2956X3</b>	234.6	292	377		24.1
<b>QJ1056M</b>	245.1	262	402	3	34.4
<b>QJF1056</b>	245.1	262	402	3	33.5
<b>QJ1256</b>	390	302	478	4	83
<b>QJF1060</b>	266.1	318	442	3	48.2
<b>QJ1260</b>	420	321	518	4	106
<b>QJF1964X3</b>	273	344	435	2	35.7
<b>QJF1064X1</b>	280.1	338	462	3	52.2
<b>QJ1264</b>	450	341	558	4	132
<b>QJ1068</b>	301.1	360	500	4	68.4
<b>QJF1068</b>	301.1	360	500	4	68.8
<b>QJ1072</b>	315	381	518	4	71.5
<b>QJ1272</b>	505	388	621	5	188
<b>QJ1076</b>	329	402	538	4	74
<b>QJ1276</b>	530	409	651	5	225
<b>QJ1080</b>	350	422	579	4	95
<b>QJ1280</b>	560	429	691	5	259
<b>QJ1984</b>	343	438	541	3	50
<b>QJ1084</b>	364	442	598	4	100
<b>QJF1084</b>	364	442	598	4	101
<b>QJ1284</b>	590	456	725	6.5	320
<b>QJ1988</b>	364	460	580	3	66
<b>QJ1088</b>	382	468	621	5	110
<b>QJ1288</b>	615	477	755	6.5	352
<b>QJ1092</b>	399	488	652	5	130
<b>QJ1292</b>	645	498	795	6.5	420
<b>QJF9/560X1</b>	469.1	582	758	4	100

## Product Characteristics:

Self-aligning ball bearing has two-row balls and one concave spherical raceway on outer raceway. The center of outer raceway curvature is in accordance with the bearing center, therefore this bearing is self-aligning and can also rotate even if the inner ring, balls and cage are tilting against the outer ring. This bearing can resist the misalignment of shaft with bearing box. It is mainly used for carrying radial load and small axial load, but can not carry pure axial load. This bearing is used especially for the applications with serious shaft deflection or misalignment. So this bearing is a the most widely used in machinery industries such as precision meter, low noise electric motor, automobile, motorcycle, woodworker, transmission shaft of textile machinery, mining machinery, electromechanical equipments, plastic machinery, office equipments, medical equipments, fitness equipments, excise equipments and other general machineries.



## Product Type:

ZWZ manufactures two types of self-aligning ball bearings:

- Self-aligning ball bearing with cylindrical bore
- Self-aligning ball bearing with tapered bore

## Self-aligning ball bearing with cylindrical bore

Realizes self-aligning automatically because of two-row steel balls and arc outer raceway. This bearing can also resist the angle error between the shaft and bearing housing, so it is suitable for the applications with shaft deflection and error shaft center due to eccentricity. Self-aligning ball bearing has the smallest internal friction among all rolling bearings, so it has small temperature raise even at high rotation speed.

## Self-aligning ball bearing with tapered bore

Has the same features with self-aligning ball bearing with cylindrical bore. This bearing has a tapered bore (normal conicity 1:12) and the clearance of bearing can be adjusted slightly when mounting onto tapered shaft. This bearing is usually applied to the double-supporting shafts that bend greatly under load, as well as to the parts whose two supporting holes can not ensure strictly concentric. This bearing mainly bear radial load and slight axial load. Normally, it can not carry pure axial load. The generality of this bearing type is just the second to the deep groove ball bearing. The limited rotation speed is smaller than that of deep groove ball bearing. But the loads it can bear are higher than those of deep groove ball bearing.

## Dimension Range

The basic dimensions of ZWZ self-aligning ball bearing are listed in dimension table.

- Bore diameter range : 25mm - 1100mm
- Outer diameter range: 52mm - 1300mm
- Width range: 15mm - 300mm

## Tolerance

The standard tolerance of ZWZ self-aligning ball bearing is Class Normal, which conforms to GB307.1. Please refer to tolerances listed in the table of preface pages.

## Radial Clearance

The standard internal clearances of ZWZ self-aligning ball bearing are C2, Normal (CN), C3, C4 and C5, which all conform to GB4604. The standard clearance of self-aligning ball bearing with tapered bore is C3. Please refer to radial clearances listed in the table of preface pages. The values are available for the bearings before mounting or without load. The bearings with internal clearance larger or lower than standard values can also be manufactured according to customers' requirements.

## Cage

Self-aligning ball bearing generally use pressed cage, solid brass cage and nylon cage. The materials of cage are sheet steel, brass and synthetic resin. When bearing outer diameter is lower than 200mm, pressed steel sheet (strap) cage is adopted without suffix after basic bearing number. When outer diameter is larger than 200mm, brass solid cage is adopted without suffix after basic bearing number. The bearing with nylon cage can operate under ambient temperature of +120\* or higher. The brass solid cage is considered when the bearing is used under high temperature or in critical conditions.

Please contact with ZWZ if requesting for the bearing with non-standard cage.

## Dynamic Equivalent Load:

- When  $F_a/F_r \leq e$ ,  
 $P = F_r + Y_1 F_a$
- When  $F_a/F_r > e$ ,  
 $P = 0.65 F_r + Y_2 F_a$

The values of e, Y1 and Y2 can be found in dimension table of bearing.

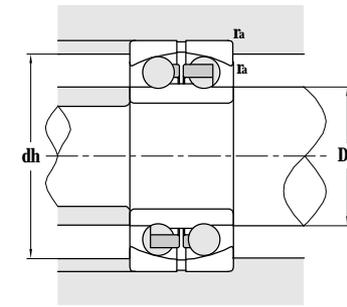
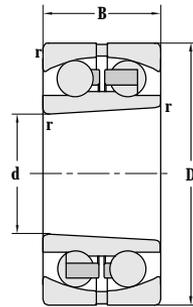
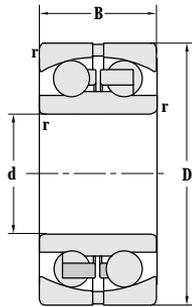
## Static Equivalent Load

$$P_0 = F_r + Y_0 F_a$$

The value of Y0 can be found in dimension table of bearing.

# Self-aligning Ball Bearing

d 25–45 mm

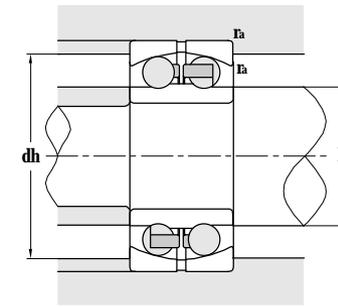
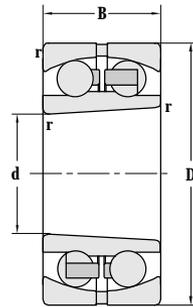
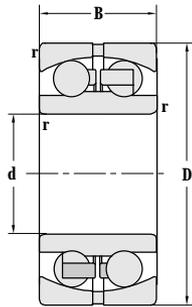


Principal dimensions				Basic load ratings		Limit speed ratings		Designations		
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	Cylindrical bore	Tapered bore	
mm				kN		r/min				
<b>25</b>	52	15	1	13.9	3.88	13000	16000	<b>1205TN1</b>		
	62	17	1.1	18.4	5.24	9500	12000	<b>1305TN1</b>		
<b>30</b>	62	16	1	15.6	4.70	10000	13000	<b>1206</b>	<b>1206K</b>	
	62	20	1	23.0	6.50	9500	12000	<b>2206</b>	<b>2206K</b>	
	62	20	1	23.0		9500	12000	<b>2206TN1</b>		
	72	27	1.1	31.0	8.70	8500	10000	<b>2306</b>	<b>2306K</b>	
	72	27	1.1	31.0		8500	10000	<b>2306TN1</b>		
<b>35</b>	72	17	1.1	18.4	5.82	9000	11000	<b>1207</b>	<b>1207K</b>	
	72	17	1.1	18.4	5.82	9000	11000	<b>1207TN1</b>	<b>1207KTN1</b>	
	72	23	1.1	29.8	8.54	8500	10000	<b>2207</b>	<b>2207K</b>	
	72	23	1.1	29.8	8.54	8500	10000	<b>2207TN1</b>		
	80	21	1.5	25.7	8.25	7500	9000	<b>1307</b>	<b>1307K</b>	
	80	21	1.5	25.7	8.25	7500	9000	<b>1307TN1</b>	<b>1307KTN1</b>	
	80	31	1.5	39.0	11.1	7000	8500	<b>2307</b>	<b>2307K</b>	
	80	31	1.5	39.0	11.1	7000	8500	<b>2307TN1</b>		
	<b>40</b>	80	18	1.1	19.3	6.74	8500	10000	<b>1208</b>	<b>1208K</b>
		80	18	1.1	19.3	6.74	8500	10000	<b>1208TN1</b>	<b>1208KTN1</b>
80		23	1.1	30.9	9.70	7500	9000	<b>2208</b>	<b>2208K</b>	
80		23	1.1	30.9	9.70	7500	9000	<b>2208TN1</b>	<b>2208KTN1</b>	
90		23	1.5	32.8	10.9	6700	8000	<b>1308</b>	<b>1308K</b>	
90		23	1.5	32.8	10.9	6700	8000	<b>1308TN1</b>	<b>1308KTN1</b>	
90		33	1.5	52.4	15.5	6300	7500	<b>2308</b>	<b>2308K</b>	
90		33	1.5	52.4	15.5	6300	7500	<b>2308TN1</b>	<b>2308KTN1</b>	
<b>45</b>		85	19	1.1	22.2	7.57	7500	9000	<b>1209</b>	<b>1209K</b>
		85	19	1.1	22.2	7.57	7500	9000	<b>1209TN1</b>	<b>1209KTN1</b>
	85	23	1.1	31.5	10.3	7000	8500	<b>2209</b>	<b>2209K</b>	
	85	23	1.1	31.5	10.3	7000	8500	<b>2209TN1</b>	<b>2209KTN1</b>	
	100	25	1.5	38.5	13.0	6300	7500	<b>1309</b>	<b>1309K</b>	
	100	25	1.5	38.5	13.0	6300	7500	<b>1309TN1</b>	<b>1309KTN1</b>	
	100	36	1.5	61.8	18.7	5600	6700	<b>2309</b>	<b>2309K</b>	
	100	36	1.5	61.8	18.7	5600	6700	<b>2309M</b>		

Abutment and fillet dimensions			Axle load coefficient				Weight	
D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	e	Y1	Y2	Y0	Cylindrical bore	Tapered bore
mm	mm	mm	mm				kg	
30	47	1	0.28	2.2	3.5	2.5	0.137	
31.5	55.5	1	0.28	2.2	3.5	2.5	0.249	
35	57	1	0.25	2.5	3.87	2.62	0.228	0.221
35	57	1	0.39	1.63	2.53	1.71	0.260	0.248
35	57	1	0.39	1.63	2.53	1.71	0.242	
36.5	65.5	1	0.44	1.43	2.22	1.5	0.515	0.495
36.5	65.5	1	0.44	1.43	2.22	1.5	0.494	
41.5	65.5	1	0.23	2.74	4.24	2.87	0.318	0.308
41.5	65.5	1	0.23	2.74	4.24	2.87	0.309	0.300
41.5	65.5	1	0.37	1.69	2.61	1.77	0.604	0.585
41.5	65.5	1	0.37	1.69	2.61	1.77	0.587	
43	72	1.5	0.25	2.56	3.97	2.69	0.507	0.492
43	72	1.5	0.25	2.56	3.97	2.69	0.486	0.471
43	72	1.5	0.46	1.36	2.11	1.43	0.675	0.645
43	72	1.5	0.46	1.36	2.11	1.43	0.659	
46.5	73.5	1	0.22	2.87	4.45	3.01	0.410	0.400
46.5	73.5	1	0.22	2.87	4.45	3.01	0.402	0.392
46.5	73.5	1	0.33	1.9	2.94	1.99	0.520	0.500
46.5	73.5	1	0.33	1.9	2.94	1.99	0.476	0.456
48	82	1.5	0.24	2.62	4.05	2.74	0.714	0.694
48	82	1.5	0.24	2.62	4.05	2.74	0.688	0.668
48	82	1.5	0.43	1.45	2.25	1.52	0.959	0.919
48	82	1.5	0.43	1.45	2.25	1.52	0.901	0.861
51.5	78.5	1	0.21	2.94	4.55	3.08	0.469	0.455
51.5	78.5	1	0.21	2.94	4.55	3.08	0.458	0.444
51.5	78.5	1	0.31	2.04	3.15	2.13	0.553	0.533
51.5	78.5	1	0.31	2.04	3.15	2.13	0.503	0.483
53	92	1.5	0.25	2.53	3.92	2.66	0.951	0.926
53	92	1.5	0.25	2.53	3.92	2.66	0.920	0.895
53	92	1.5	0.42	1.51	2.33	1.58	1.24	1.19
53	92	1.5	0.42	1.51	2.33	1.58	1.36	

# Self-aligning Ball Bearing

d 50–70 mm

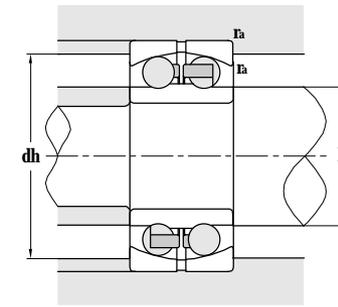
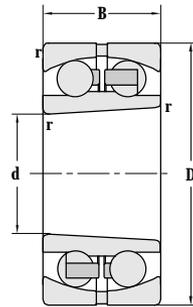
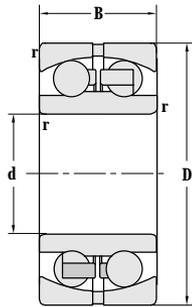


Principal dimensions				Basic load ratings		Limit speed ratings		Designations		
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	Cylindrical bore	Tapered bore	
mm				kN		r/min				
<b>50</b>	90	20	1.1	25.7	8.88	7000	8500	<b>1210</b>	<b>1210K</b>	
	90	20	1.1	25.7	8.88	7000	8500	<b>1210TN1</b>	<b>1210KTN1</b>	
	90	23	1.1	32.8	10.9	6300	7500	<b>2210</b>	<b>2210K</b>	
	90	23	1.1	32.8	10.9	6300	7500	<b>2210TN1</b>	<b>2210KTN1</b>	
	110	27	2	43.5	14.0	5600	6700	<b>1310</b>	<b>1310K</b>	
	110	40	2	63.5	20.0	5300	6300	<b>2310</b>	<b>2310K</b>	
<b>55</b>	100	21	1.5	27.0	10.6	6300	7500	<b>1211</b>	<b>1211K</b>	
	100	21	1.5	27.0	10.6	6300	7500	<b>1211TN1</b>	<b>1211KTN1</b>	
	100	25	1.5	37.8	13.0	6000	7000	<b>2211</b>	<b>2211K</b>	
	120	29	2	51.5	18.0	5000	6000	<b>1311</b>	<b>1311K</b>	
	120	29	2	51.5	18.0	5000	6000	<b>1311TN1</b>	<b>1311KTN1</b>	
	120	43	2	75.0	23.5	4300	5000	<b>2311</b>	<b>2311K</b>	
<b>60</b>	110	22	1.5	31.0	11.8	5600	6700	<b>1212</b>	<b>1212K</b>	
	110	22	1.5	31.0	11.8	5600	6700	<b>1212TN1</b>	<b>1212KTN1</b>	
	110	28	1.5	47.5	16.5	5300	6300	<b>2212</b>	<b>2212K</b>	
	110	28	1.5	47.5	16.5	5300	6300	<b>2212TN1</b>	<b>2212KTN1</b>	
	130	31	2.1	58.5	21.3	4500	5300	<b>1312</b>	<b>1312K</b>	
	130	31	2.1	58.5	21.3	4500	5300	<b>1312TN1</b>	<b>1312KTN1</b>	
	130	46	2.1	86.5	27.7	4500	5300	<b>2312</b>	<b>2312K</b>	
	130	46	2.1	86.5	27.7	4500	5300	<b>2312M</b>		
	150	35	2.1	76.5	28.4	3800	4500	<b>1412</b>		
	150	35	2.1	73.5	26.7	3800	4500	<b>1412M</b>		
	<b>65</b>	120	23	1.5	34.0	13.6	5300	6300	<b>1213</b>	<b>1213K</b>
		120	23	1.5	34.0	13.6	5300	6300	<b>1213TN1</b>	<b>1213KTN1</b>
120		31	1.5	55.5	19.4	5000	6000	<b>2213</b>	<b>2213K</b>	
140		33	2.1	63.0	24.7	4300	5000	<b>1313</b>	<b>1313K</b>	
140		48	2.1	95.5	32.5	4000	4800	<b>2313</b>	<b>2313K</b>	
<b>70</b>	125	24	1.5	34.5	14.2	5000	6000	<b>1214</b>	<b>1214K</b>	
	125	31	1.5	44.0	17.0	4800	5600	<b>2214</b>	<b>2214K</b>	
	150	35	2.1	74.5	27.8	4000	4800	<b>1314</b>	<b>1314K</b>	
	150	51	2.1	109	37.5	3800	4500	<b>2314</b>		

Abutment and fillet dimensions			Axle load coefficient				Weight	
D <sub>smin</sub>	d <sub>hmax</sub>	r <sub>amax</sub>	e	Y1	Y2	Y0	Cylindrical bore	Tapered bore
mm			mm				kg	
56.5	83.5	1	0.2	3.13	4.85	3.28	0.547	0.527
56.5	83.5	1	0.2	3.13	4.85	3.28	0.535	0.515
56.5	83.5	1	0.29	2.2	3.41	2.31	0.618	0.598
56.5	83.5	1	0.29	2.2	3.41	2.31	0.567	0.547
59	101	2	0.24	2.68	4.14	2.8	1.21	1.18
59	101	2	0.42	1.49	2.3	1.56	1.66	1.58
63	95	1.5	0.2	3.23	4.99	3.38	0.708	0.683
63	95	1.5	0.2	3.23	4.99	3.38	0.681	0.656
63	95	1.5	0.28	2.26	3.5	2.37	0.824	0.794
64	111	2	0.23	2.7	4.18	2.83	1.57	1.53
64	111	2	0.23	2.7	4.18	2.83	1.51	1.47
64	111	2	0.41	1.53	2.36	1.6	2.10	2.00
68	102	1.5	0.19	3.39	5.25	3.56	0.892	0.872
68	102	1.5	0.19	3.39	5.25	3.56	0.870	0.850
68	102	1.5	0.28	2.27	3.51	2.38	1.16	1.12
68	102	1.5	0.28	2.27	3.51	2.38	1.09	1.05
71	119	2	0.23	2.8	4.33	2.93	1.98	1.93
71	119	2	0.23	2.8	4.33	2.93	1.92	1.87
71	119	2	0.4	1.56	2.41	1.63	2.61	2.41
71	119	2	0.4	1.56	2.41	1.63	2.68	
71	139	2	0.22	2.81	4.35	2.95	3.26	
71	139	2	0.22	2.81	4.35	2.95	3.31	
73	112	1.5	0.17	3.71	5.73	3.88	0.915	0.885
73	112	1.5	0.17	3.71	5.73	3.88	0.865	0.835
73	112	1.5	0.28	2.25	3.48	2.35	1.50	1.44
76	129	2	0.23	2.78	4.31	2.92	2.38	2.31
76	129	2	0.38	1.65	2.55	1.72	3.22	3.07
78	117	1.5	0.18	3.51	5.44	3.68	1.29	1.25
78	117	1.5	0.27	2.36	3.66	2.48	1.63	1.57
81	139	2	0.22	2.81	4.35	2.95	2.98	2.90
81	139	2	0.39	1.62	2.5	1.69	3.92	

# Self-aligning Ball Bearing

d 75-100 mm

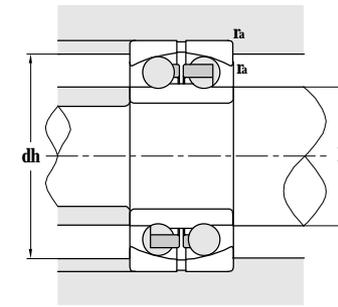
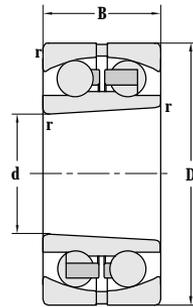
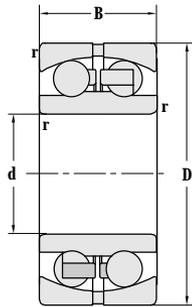


Principal dimensions				Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	Cylindrical bore	Tapered bore
mm				kN		r/min			
<b>75</b>	130	25	1.5	39.0	15.5	4800	5600	<b>1215</b>	<b>1215K</b>
	130	31	1.5	55.5	21.3	4500	5300	<b>2215</b>	<b>2215K</b>
	160	37	2.1	79.5	29.9	3800	4500	<b>1315</b>	<b>1315K</b>
	160	55	2.1	123	43.0	3400	4000	<b>2315</b>	<b>2315K</b>
	160	55	2.1	123	43.0	3400	4000	<b>2315TN1</b>	
<b>80</b>	140	26	2	40.0	16.9	4500	5300	<b>1216</b>	<b>1216K</b>
	140	26	2	40.0	16.9	4500	5300	<b>1216TN1</b>	<b>1216KTN1</b>
	140	33	2	63.0	24.7	4000	4800	<b>2216</b>	<b>2216K</b>
	170	39	2.1	89.0	33.5	3600	4300	<b>1316</b>	<b>1316K</b>
	170	58	2.1	131	47.5	3200	3800	<b>2316</b>	<b>2316K</b>
	170	58	2.1	131	47.5	3200	3800	<b>2316TN1</b>	
	170	58	2.1	131	47.5	3200	3800	<b>2316M</b>	
<b>85</b>	150	28	2	49.0	20.5	4000	4800	<b>1217</b>	<b>1217K</b>
	150	36	2	58.5	23.6	3800	4500	<b>2217</b>	<b>2217K</b>
	180	41	3	98.5	38.0	3400	4000	<b>1317</b>	<b>1317K</b>
	180	60	3	139	51.5	3000	3600	<b>2317</b>	<b>2317K</b>
<b>90</b>	160	30	2	57.0	23.4	3800	4500	<b>1218</b>	<b>1218K</b>
	160	40	2	70.0	28.5	3400	4300	<b>2218</b>	<b>2218k</b>
	190	43	3	117	45.0	3200	3800	<b>1318</b>	<b>1318K</b>
	190	43	3	118	45.1	3200	3800	<b>1318M</b>	
	190	64	3	151	57.0	2800	3400	<b>2318</b>	<b>2318k</b>
	190	64	3	152	57.1	2800	3400	<b>2318M</b>	<b>2318KM</b>
<b>95</b>	170	32	2.1	64.0	27.0	3600	4300	<b>1219</b>	<b>1219K</b>
	170	43	2.1	83.5	34.0	3400	4000	<b>2219</b>	<b>2219K</b>
	200	45	3	132	51.0	3000	3600	<b>1319</b>	<b>1319k</b>
	200	67	3	164	64.5	2600	3200	<b>2319</b>	<b>2319K</b>
<b>100</b>	180	34	2.1	69.0	29.5	3400	4000	<b>1220</b>	<b>1220K</b>
	180	34	2.1	69.1	29.5	3400	4000	<b>1220M</b>	<b>1220KM</b>
	180	46	2.1	97.5	40.5	3200	3800	<b>2220</b>	<b>2220K</b>
	180	46	2.1	97.6	40.6	3200	3800	<b>2220M</b>	<b>2220KM</b>
	180	46	2.1	97.6	40.6	3200	3800	<b>2220M</b>	<b>2220KM</b>
	215	47	3	143	58.0	2800	3400	<b>1320J</b>	<b>1320KJ</b>

Abutment and fillet dimensions			Axle load coefficient			Weight		
D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	e	Y1	Y2	Y0	Cylindrical bore	Tapered bore
mm			mm			kg		
83	122	1.5	0.17	3.6	5.58	3.77	1.35	1.31
83	122	1.5	0.25	2.49	3.86	2.61	1.71	1.64
86	149	2	0.22	2.84	4.39	2.97	3.55	3.45
86	149	2	0.38	1.66	2.56	1.73	4.71	4.51
86	149	2	0.38	1.66	2.56	1.73	4.71	4.51
89	131	2	0.16	3.94	6.1	4.13	1.65	1.60
89	131	2	0.16	3.94	6.1	4.13	1.59	1.54
89	131	2	0.25	2.49	3.86	2.61	2.19	2.11
91	159	2	0.22	2.92	4.52	3.06	4.19	4.09
91	159	2	0.39	1.63	2.53	1.71	5.70	5.50
91	159	2	0.39	1.63	2.53	1.71	5.62	5.42
91	159	2	0.39	1.63	2.53	1.71	5.93	5.73
94	141	2	0.17	3.69	5.7	3.86	2.10	2.04
94	141	2	0.25	2.48	3.84	2.6	2.53	2.43
98	167	2.5	0.22	2.9	4.49	3.04	4.95	4.81
98	167	2.5	0.38	1.67	2.59	1.75	6.73	6.43
99	151	2	0.17	3.76	5.81	3.94	2.44	2.36
99	151	2	0.27	2.36	3.65	2.47	3.22	3.08
103	177	2.5	0.22	2.81	4.35	2.94	5.99	5.82
103	177	2.5	0.22	2.81	4.35	2.94	6.70	6.40
103	177	2.5	0.38	1.67	2.58	1.74	8.27	7.97
103	177	2.5	0.38	1.67	2.58	1.74	8.45	8.15
106	159	2	0.17	3.68	5.69	3.85	3.06	2.96
106	159	2	0.26	2.38	3.69	2.5	5.38	5.20
108	187	2.5	0.23	2.77	4.29	2.9	6.98	6.80
108	187	2.5	0.38	1.68	2.59	1.76	9.20	8.80
111	169	2	0.17	3.64	5.63	3.81	3.68	3.58
111	169	2	0.17	3.64	5.63	3.81	3.78	3.68
111	169	2	0.27	2.34	3.62	2.45	4.95	4.74
111	169	2	0.27	2.34	3.62	2.45	5.15	4.95
113	202	2.5	0.24	2.67	4.13	2.8	9.14	8.94

# Self-aligning Ball Bearing

d 100~1100 mm



Principal dimensions				Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	Cylindrical bore	Tapered bore
mm				kN		r/min			
<b>100</b>	215	73	3	191	78.5	2400	3000	<b>2320J</b>	<b>2320KJ</b>
	215	73	3	191	78.5	2400	3000	<b>2320TN1</b>	
<b>105</b>	190	36	2.1	75.0	32.0	3200	3800	<b>1221</b>	
	225	77	3	194	79.5	3200	2800	<b>2321</b>	
<b>110</b>	200	38	2.1	115	51.5	3000	3600	<b>1222</b>	<b>1222K</b>
	200	38	2.1	116	51.6	3000	3600	<b>1222M</b>	<b>1222KM</b>
	200	53	2.1	124	52.0	2800	3400	<b>2222</b>	<b>2222K</b>
	200	53	2.1	125	52.1	2800	3400	<b>2222M</b>	<b>2222KM</b>
	240	50	3	163.5	72.0	2400	3000	<b>1322J</b>	<b>1322KJ</b>
	240	80	3	215.5	94.0	2200	2800	<b>2322J</b>	<b>2322KJ</b>
	240	80	3	215.5	94.0	2200	2800	<b>2322TN1</b>	
<b>120</b>	215	42	2.1	119.5	52.5	2000	2600	<b>1224</b>	<b>1224K</b>
	215	42	2.1	115	50.0	2000	2600	<b>1224J</b>	<b>1224KJ</b>
<b>130</b>	230	46	3	125	56.5	3600	5600	<b>1226</b>	
<b>140</b>	250	50	3	155	72.0	1900	2500	<b>1228</b>	<b>1228K</b>
	250	50	3	155	72.0	1900	2500	<b>1228-NTW</b>	
<b>150</b>	235	36	3	104	53.0	2000	2600	<b>1730</b>	
<b>500</b>	720	300	6	338	301	350	400	<b>150/500D1L</b>	
<b>680</b>	900	300	6	360	370	300	350	<b>150/680D1L</b>	
<b>1100</b>	1300	300	6	328	440	130	160	<b>150/1100D1L</b>	

Abutment and fillet dimensions			Axle load coefficient				Weight	
D <sub>smin</sub>	dh <sub>max</sub>	r <sub>amax</sub>	e	Y1	Y2	Y0	Cylindrical bore	Tapered bore
mm			mm				kg	
113	202	2.5	0.37	1.69	2.62	1.77	12.4	11.8
113	202	2.5	0.37	1.69	2.62	1.77	12.1	
116	179	2	0.18	3.55	5.5	3.72	4.71	
118	212	2.5	0.39	1.64	2.53	1.71	14.4	
121	189	2	0.17	3.64	5.64	3.82	5.20	5.04
121	189	2	0.17	3.64	5.64	3.82	5.56	5.40
121	189	2	0.28	2.25	3.49	2.36	7.16	6.86
121	189	2	0.28	2.25	3.49	2.36	7.36	7.06
123	227	2.5	0.22	2.83	4.39	2.97	11.9	11.7
123	227	2.5	0.38	1.67	2.59	1.75	17.6	16.9
123	227	2.5	0.38	1.67	2.59	1.75	15.9	
131	204	2	0.2	3.21	4.97	3.36	7.04	6.84
131	204	2	0.2	3.21	4.97	3.36	7.04	6.84
144	216	2.5	0.2	3.3	5.1	3.6	8.64	
153	237	2	0.2	3.12	4.83	3.27	11.3	11.0
153	237	2	0.2	3.12	4.83	3.27	10.7	
163	222	2	0.15	4.18	6.46	4.38	6.25	
523	697	5.5	0.32	1.98	3.06	2.07	342	
703	877	5.5	0.26	2.38	3.69	2.5	447	
1123	1277	5.5	0.21	2.99	4.62	3.13	614	

## Product Characteristics:

The cylindrical rollers have linear contact with raceways and the bearings can carry heavy radial load. They can be applied to the situation not only with heavy load and shock load but also with high rotation speed.

Cylindrical roller bearings have bigger carrying load capacity after ameliorating the geometry of the raceways and rolling elements. The new design of ribs and roller end surfaces improve lubricating conditions of contact area between roller end surface and ribs, meanwhile improve bearings service performance.

These bearings are mainly used in medium and large sized motors, electricity generators, internal combustion engines, gas turbines, machine tool spindles, deceleration devices, unloading and lifting machines and other industrial machineries.

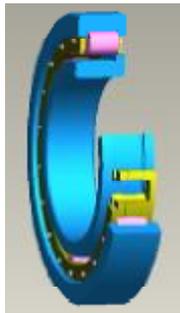
## Types of bearing:

ZWZ cylindrical roller bearings can be divided into the following types:

- Sing -row cylindrical roller bearings
- Double -row cylindrical roller bearings
- Four -row cylindrical roller bearings
- Sendzimir bearing
- Cylindrical roller bearing for pulley
- Split cylindrical bearing

## Single-row Cylindrical Roller Bearing N Type

N type cylindrical roller bearings have double ribs on inner ring, without rib on outer ring and inner ring, rollers and cage can be separated from



outer ring. This type of bearings permits the shaft to move relatively to housing in axial direction. They can adapt to the position changes between the shaft and housing caused by the thermal expansion or the mounting error and are most suitable for free end shafts. They can only carry radial load and can not limit the axial displacement of shaft and housing.

## NU Type

NU type cylindrical roller bearing have double ribs on outer ring, without rib on inner ring and outer ring, rollers and cage can be separated from inner ring. This type of bearings permit shaft to move relatively to housing in axial direction. They can adapt to the position changes between the shaft and housing caused by the thermal expansion or the mounting error and most suitable for free end shafts. They can only carry radial load and can not limit the axial displacement of shaft and housing.

## NJ Type

NJ type cylindrical roller bearings have double ribs on outer ring, and single rib on inner ring. They can make axial location in one direction and carry a certain axial loads in single direction.

## NF Type

NF type cylindrical roller bearings have double ribs on inner ring, and single rib on outer ring. They can make axial location in one direction and carry a certain axial loads in single direction.

## NUP Type

NUP type cylindrical roller bearings have double ribs on outer ring, single rib and flat end ring on inner ring.

Besides radial load, this type of bearings can

carry small axial load in two directions if the displacement of shaft and housing are limited within the bearing axial clearance. Thus they can be used on the fixed end of the shaft.

## NH Type

NH type cylindrical roller bearings have double ribs on outer ring, single rib and slope end ring on inner ring. Their inner rings and outer rings can be mounted separately (constituting of rollers and cage). Besides radial load, this type of bearings can carry small axial load in two directions if the displacement of shaft and housing are limited within the bearing axial clearance. Thus they can be used on the fixed end of the shaft.

## NB Type

NB type bearings do not have ribs on inner or outer rings. There are lubricating holes on the outer ring. Their inner ring, outer ring and cage with rollers can be mounted separately. They can not limit the axial displacement of the shaft or housing and can not carry radial load.

## NCL...V Type

NCL...V type cylindrical roller bearings do not have ribs and cage, but they have double locking rings on the outer rings.

This kind of the bearings without cage have many rollers. This type bearing can carry heavier radial load with lower limit rotation speed in comparing with other cylindrical roller bearings with the same dimensions. Their outer ring and inner ring are not separable, can not be mounted separately, but they can limit the axial displacement of the shaft and housing in two directions within bearing's axial clearance.

## NJ...V Type

NJ...V type cylindrical roller bearings have single ribs on inner ring and without cage.

Because of owning large number of rollers and without cage, this type bearing can carry heavier radial load with lower limit rotation speed in comparing with others cylindrical roller bearings with the same dimensions. They cannot limit the axial displacement of the shaft or housing within bearing's axial clearance and unable to carry axial load.

## NCF...V Type

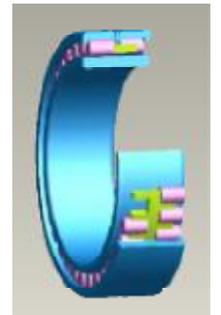
NCF...V type cylindrical roller bearings belong to spherical short cylindrical roller bearings without cage and have single rib on the outer ring.

This type bearing do not have cage and full of rollers, so they can carry heavier radial load with lower limit rotating speed in comparing with others cylindrical roller bearings with the same dimensions. They can limit the axial displacement of the shaft or housing in two directions within bearing's axial clearance.

## Double-row Cylindrical Roller Bearings

### NN Type

NN type cylindrical roller bearings have ribs only on inner ring. The outer ring and inner ring can be mounted separately. They can not limit the axial displacements of the shaft or outer housing and can carry heavier radial load compared with other cylindrical roller bearings with the same dimensions.



These bearings are specially suitable for supporting machine tool shafts due to compact structure and smaller deformation caused by load.

## NN...K Type

The structure of NN...K type cylindrical roller bearings is the same as the NN type. The difference is that their inner bore is tapered, which makes it easy to adjust the radial clearance and convenient to mount.

The machine tool shafts mainly adopt this type of bearings and install them on the tapered shaft. Adjust radial clearance by inner ring pressing.

## NNU、NNU...K Type

NNU, NNU\*K type cylindrical roller bearings have ribs only on the outer rings. According to the shape of bores, they can be divided into cylindrical and tapered bores. They do not limit the axial displacement of the shaft and outer cover, and can not carry axial load but they can carry heavier radial load compared with other cylindrical roller bearings with the same dimensions.

## NNCF Type

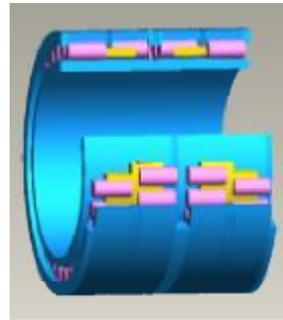
NNCF type cylindrical roller bearings have three ribs on the inner ring and one rib on the outer ring. They can be axial located in one direction. One fixed ring equipped on the opposite of outer ring makes the bearings become one piece.

## NNCL Type

NNCL type cylindrical roller bearings have three ribs only on inner rings and have stop slots on the two sides of outer rings which make the bearing become inseparable.

## NNCS Type

NNCS types cylindrical roller bearings are inseparable with three ribs only on inner ring and one central locked ring on the Middle of outer ring, They do not limit the axial displacement of the shaft and bearing base and can be mounted on the free end of shafts.



## Four-row Cylindrical Roller Bearings

Four-row cylindrical roller bearings can carry heavy radial load and shock load with high manufacturing precision and are suitable for application where the rotation speed is high.

It can improve rolling accuracy by simultaneous rubbing the inner raceway surface and mill rollers after pressing inner ring into roller neck. The assembly clearances can be adjusted freely. These bearings are mostly used on working roller or support rollers of cold hot rolling mills and banked rolling mills, also can be used on other applications.

FC: two ribs on outer ring, single inner ring without ribs on inner ring.

FCD: double outer rings, double inner rings, no ribs on inner ring.

FCDP: double outer rings only with central ribs and flat ring, double inner rings without ribs.

## Sendzimir Bearing

### Structure Characteristics

**Outer ring:** The bearing outer ring contacts with intermediate roll directly, endure rolling component force when rotating. According to the feature that regard bearing outer ring directly as rolling contact surface, increase thickness of outer ring and adopt special structure as the shape of generating line of bearing outer ring, eliminate the edge stress and prolong interval time for grinding outer surface, with good anti-wear and operability of regrinding, and still have high rotation speed precision after regrinding.

**Inner ring:** Make a special lubrication hole and oil path on the inner ring and space ring, to make lubricating oil enter into the bearing smoothly and make sure of enough rolling fatigue life.

**Rolling element:** According to characteristics of bearing working condition, applying finite element software to make virtual force analysis for bearing to make sure of the structure size and generating line shape of rolling element, so that rolling element can carry big radial load.

**Cage:** Cage is made up of material with good toughness. The design adopts special structure, reduce mutual interference when rolling elements are rotating to meet requirement of high speed.

Core of Sendzimir bearing is soft enough with good impact resistance; Surface hardening layer is deep enough, increase repair times of outer diameter when rigidity is guaranteed; Superior material organization guarantees high fatigue resistance. The grading tolerance of all the mounting wall thickness used on one shaft is  $\leq 0.005\text{mm}$ , grading tolerance of adjacent mounting wall thickness of bearing is  $\leq 0.002\text{mm}$ .

## Track Roller Bearing

### Structure Characteristics

Track roller bearing is the bearing that wall of outer ring is thick, with oil groove and oil hole, retainer ring and sealing structure on both sides and full complement cylindrical bearing without cage. Cylindrical surface of outer diameter have two types including cylindrical type and circular arc type. They can add single side or doubling flange to coordinate with raceway according to customers' requirement, and can also roll directly on raceway as well as carry big load and impact load. This type of bearing mainly uses sealing structure, filling lubricating grease inside to make efficient lubrication.

## NUTR

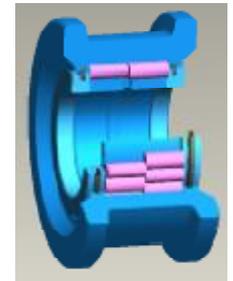
Inner ring does not have ribs, with retainer ring on both sides, tightened by spring ring;

## NNTR

Inner ring does not have ribs, full complement double-row roller bearing;

## NUPTR

Inner ring has single rib, with retainer ring on the other side, tightened by spring ring;



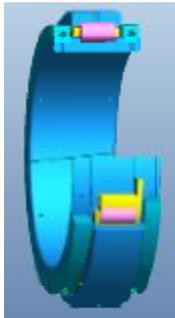
## Split Cylindrical Roller Bearing

### Structure Characteristics

It is a cylindrical roller bearing whose inner ring, outer ring and cage of bearing are split along a certain angle in radial direction and

it is fixed tightened with a grip ring on outside of inner ring. It is designed and manufactured through special technical process on basis of the whole bearing. It has low working resistance, stable operation and working temperature can reach 180\*, so it is very suitable to use in the situation with low rotation speed, big load, large impact and poor sealing property. Split bearings can be mounted and dismounted easily, which can save time and reduce production cost.

Split bearings are applied in the industry field, mainly used in converter supporting, all kinds of large transport equipments, continuous casting roller supporting, elevator, conveyor and paper machinery that are hard to dismount.



**N6...D**  
Split cylindrical roller bearing (single row)

**ND6...D**  
Split cylindrical roller bearing ( double rows)

## Dimension Range of Cylindrical Roller Bearing

ZWZ cylindrical roller bearings boundary dimensions are listed in the dimension table.

- Bore diameter range: 25mm - 1900mm
- Outer diameter range: 52mm -2300mm
- Width range: 13mm - 400mm

## Tolerance:

ZWZ manufacture single-row, double-row and four-row cylindrical roller bearings with P0, P1, P2, P3 and P4 precision grade. Also ZWZ can manufacture double-row cylindrical roller bearing with SP, UP precision grade .The standard tolerances are listed in the in the preface tables.

## Radial Clearance:

ZWZ manufacture single -row cylindrical roller bearings with basic group radial clearances, as well as with C3, C4 clearances, please refer to Table 14.

ZWZ manufactures double-row cylindrical roller bearings with C1 group clearances. ZWZ manufactures double-row cylindrical bore cylindrical roller bearings with C2, C3 group clearance. and also manufactures tapered bore cylindrical roller bearings with C2 group clearance .

ZWZ manufactures four-row cylindrical roller bearings with C3 group clearance and others clearance group.

The standard clearance values are listed in the preface tables.

ZWZ also manufacture the bearings with smaller or bigger radial clearance than normal one according to customer demands.

## Cage:

Normally, single-row cylindrical roller bearings use turned solid cages, pressed steel cages and Nylon cages,etc.

Double-row cylindrical roller bearings mostly use turned brass cages ,sometimes use nylon cages .

Four-row cylindrical roller bearings mostly use turned brass solid cages. For big sized bearings, it is suitable to use turned solid cages.

## The code name of cages are denoted as followed:

- 1.The pressed steel cages are denoted with the suffix J, different structures are denoted with the suffix J,J1 J2. . . .
- 2.Slot type cages are denoted with the suffix CJ;
- 3.Brass solid cages are denoted with the suffix M;
- 4.When the bearings OD>400mm, it use steel solid cage whose code name is not denoted. If guided by inner or outer rings, the material of cage and guide method should be denoted( A means outer ring guide, B means inner ring guide).

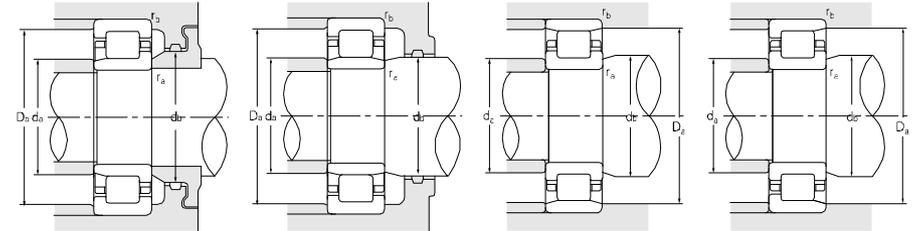
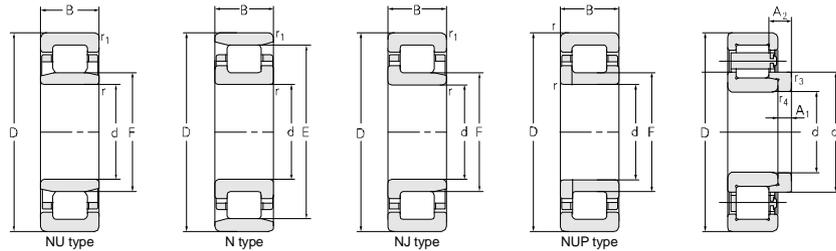
5.The solid brass cage for-double row cylindrical roller bearings is not denoted in code name.

## Supplement Code

- /C9T Clearances of double-row raceway of double-row cylindrical roller bearing are different
- D Split bearing
- DR Double-row split bearing used in pairs
- E Internal design changes, reinforced structure. ( raceway dimension conforms to current national standard (reinforced type), diameter of roller and the length increase compared with non-reinforced type)
- FC...ZW Four-row cylindrical roller bearing, single ring, double ribs on both outer rings, two rows of rollers lean on each other
  - J Pressed sheet-steel cage, attach digits when material changes
  - JA Pressed sheet-steel cage, guided with outer ring
  - JE Hard pressed sheet-steel with quenching after parkerizing
  - K Bearing with tapered hole, taper 1:12
  - K30 Bearing with tapered hole, taper 1:30
  - L Light alloy solid cage, expressed with attached digits when material of cage changes
  - LA Light alloy solid cage, guided with outer ring
  - LB Light alloy solid cage, guided with inner ring
  - M Brass solid cage
  - MA Brass solid cage, guided with outer ring
  - MB Brass solid cage, guided with inner ring
  - N Bearing with snap ring groove on outer ring
  - NB Bearing with narrow inner ring
  - NB1 Bearing with narrow inner ring, one side is narrow
  - NC Bearing with narrow outer ring
  - NR Bearing with snap ring groove and locating snap ring on outer ring of bearing
  - N1 Bearing with a locating slot on outer ring of bearing
  - N2 Bearing with a symmetrical locating slot on outer ring of bearing
  - Q Bronze solid cage, attached digits show different material
  - /QR Four cylindrical roller bearing combination, radial load is equally distributed
  - R Bearing with flanged outer ring (flanged outer ring)
  - RS Bearing with rubber seal with spring rim on one side
  - 2RS Bearing with RS seal on both sides
  - RSZ Bearing with rubber seal with spring rim on one side(contacting type), seal cover on another side
  - RZ One side of the bearing with frame-rubber sealing ring (none contact structure)
  - 2RZ Bearing with RZ seal on both sides
  - S Marquenching
  - VB Bearing with vibration screen
  - WB Bearing with wide inner ring ( both sides are wide)
  - WB1 Bearing with wide inner ring ( one side is wide)
  - WC Bearing with side outer ring
  - X Complement cylindrical roller bearing with flat retainer ring roller
  - X1 Outer diameter is nonstandard
  - X2 Width (height) is nonstandard
  - X3 Outer diameter and width (height) are nonstandard ( standard inner diameter )
  - Z Bearing with dust cover on one side
  - 2Z Bearing with dust cover on both sides

# Single-row Cylindrical Roller Bearing

d 25–35 mm

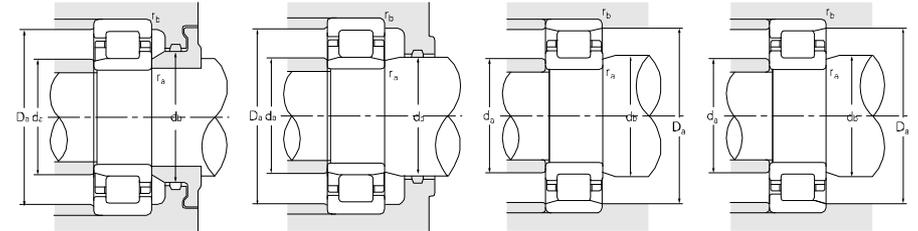
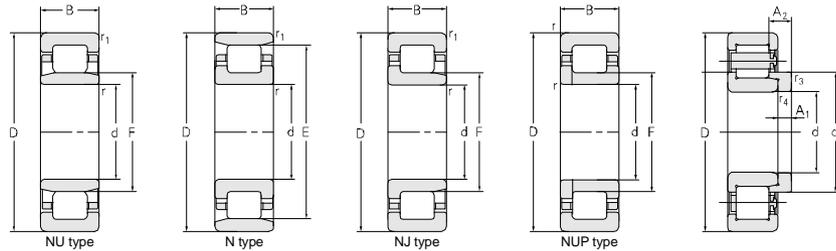


Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>25</b>	52	15	1	0.6	31.5		28	26.5	11000	13500	<b>NU205EM</b>
	52	15	1	0.6	31.5		28	26.5	11000	13500	<b>NJ205M</b>
	52	15	1	0.6	31.5		28	26.5	11000	13500	<b>NJ205ETN1</b>
	52	15	1	0.6	31.5		28	26.5	11000	13500	<b>NU205ETN1/C9</b>
	52	18	1	1	31.5		33.5	33	11000	13500	<b>NUP2205ETN1</b>
	52	18	1	0.6	31.5		33.5	33	11000	13500	<b>NJ2205EM/P49YB2</b>
	62	17	1.1	1.1	34		45.5	36	9500	12000	<b>NJ305M</b>
	62	17	1.1	1.1	34		45.5	36	9500	12000	<b>NJ305ETN1</b>
	62	17	1.1	1.1	34		45.5	36	9500	12000	<b>NUP305EM</b>
	62	24	1.1	1.1	35		62	53	9500	12000	<b>NJ2305M/HAP6</b>
<b>26</b>	55	18	1	0.3	32		39	56	10500	13000	<b>NU6/26NRTN1-DZ</b>
<b>30</b>	55	13	1	0.6	36.5		20	23	12000	15000	<b>NU1006M</b>
	55	13	1	0.6	36.5		20	23	12000	15000	<b>NU1006TN1</b>
	62	16	1	0.6	37.5		42	35	9500	12000	<b>NJ206EM</b>
	62	16	1	0.6	37.5		42	35	9500	12000	<b>NJ206ETN1</b>
	62	16	1	0.6	37.5		42	35	9500	12000	<b>NU206EM</b>
	62	16	1	0.6	37.5		42	35	9500	12000	<b>NU206ETN1/C9</b>
	62	20	1	0.6	37.5		53	54	9500	12000	<b>NJ2206EM</b>
	62	20	1	0.6	37.5		53	54	9500	12000	<b>NU2206ETN1</b>
	62	20	1	0.6	37.5		53	54	9500	12000	<b>NJ2206ETN1</b>
	62	20	1	0.6	37.5		53	54	9500	12000	<b>NU2206ETN1/C9</b>
	70	18	1.1	0.6	40		57.2	55.0	9000	11000	<b>NJ306X3WB/C9</b>
	72	19	1.1	1.1	40.5		56	48	9000	11000	<b>NJ306EM</b>
	72	19	1.1	1.1	40.5		45	42.5	9000	11000	<b>N306M</b>
	72	19	1.1	1.1	40.5		56	48	9000	11000	<b>NJ306ETN1</b>
	72	19	1.1	1.1	40.5		56	48	9000	11000	<b>NJ306ETN1/C3-FST</b>
	72	23	1.1	1.1	40.5		53	50	9000	11000	<b>NJ306X2EM-2RSL</b>
	72	27	1.1	1.1	42		80	72	9000	11000	<b>NUP2306M</b>
	72	27	1.1	1.1	40.5		80	72	8000	95000	<b>NU2306EM</b>
72.046	23	1.1	1.1	40.5		63.5	63	9000	11000	<b>NF306X3EM/YA6</b>	
90	23	1.5	1.5	45		60	52	7500	9000	<b>NJ406M</b>	
<b>35</b>	62	14	1	0.6	42		34	36	9000	11000	<b>NU1007M</b>
	62	14	1	0.6	42		34	36	9000	11000	<b>NU1007TN1</b>

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2
mm						kg	kg	mm			
29	30	36	47		1	0.7	0.159				
29	30	36	47		1	0.6	0.164				
29	30	36	47		1	0.6	0.134				
29	30	36	47		1	0.6	0.134				
30.6		36	46.4		1	1	0.171				
30.6		36	46.4		1	1	0.188				
31.5	32	40	55.5		1	1	0.267				
31.5	32	40	55.5		1	1	0.239				
31.5	40	55.5			1	1	0.28				
31.5	32	40	55.5		1	1	0.453				
29.5	30.5				1	0.3	0.212				
34	35	38	50		1	0.6	0.138				
34	35	38	50		1	0.6	0.119				
34	36	43	57		1	0.6	0.264				
34	36	43	57		1	0.6	0.203				
34	36	39	57		1	0.6	0.259				
					1	0.6	0.198				
					1	0.6	0.297				
					1	0.6	0.259				
34	36	43	57		1	0.6	0.265				
34	36	43	57		1	0.6	0.259				
35	38	45	63.5		1	1	0.342				
36.5	39	47	65.5		1	1	0.411				
36.5	39	47	65.5		1	1	0.403				
36.5	39	47	65.5		1	1	0.374				
36.5	39	47	65.5		1	1	0.369				
36.5	39	47	65.5		1	1	0.472				
36.5		47	65.5		1	1	0.585				
36.5		47	65.5		1	1	0.593				
36.5	39	47	65.5		1	1	0.502				
38	43	52	82		1.5	1.5	0.882				
38.2	41	44	56		1	0.6	0.173				
38.2	41	44	56		1	0.6	0.156				

# Single-row Cylindrical Roller Bearing

d 35-40 mm

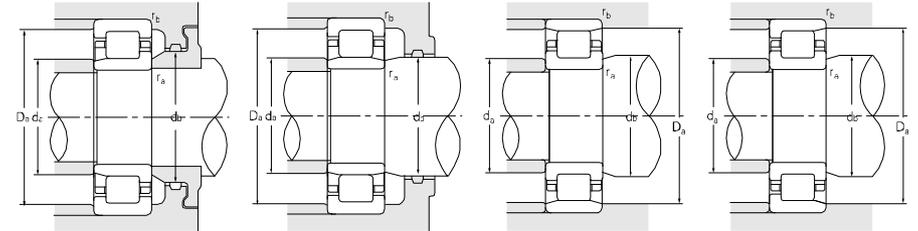
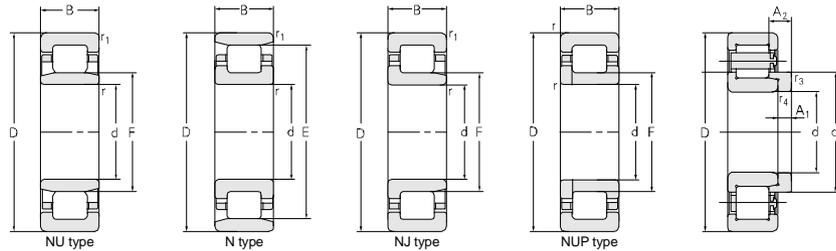


Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>35</b>	72	17	0.6	1.1		64	54	46	8500	10000	<b>N207EM</b>
	72	17	1.1	0.6	44		54	46	8500	10000	<b>NJ207EM</b>
	72	17	1.1	0.6	44		54	46	8500	10000	<b>NJ207ETN1</b>
	72	17	1.1	0.6	44		54	46	8500	10000	<b>NU207EM</b>
	72	23	1.1	1.1	44		66.0	70	8500	10000	<b>NJ2207EM</b>
	72	23	1.1	1.1	44		66.0	70	8500	10000	<b>NU2207EM</b>
	72	23	1	0.6	44		66.0	70	8500	10000	<b>NJ2207ETN1</b>
	72	23	1	0.6	44		66	70	8500	10000	<b>NJ2207EM/C9YA8</b>
	72	23	1	0.6	44		66.0	70	8500	10000	<b>NU2207ETN1/C9</b>
	80	21	1.5	1.5		67.8	72	60	8000	9500	<b>NCL307E/YA</b>
	80	21	1.5	1.1	46.2		72	60	8000	9500	<b>NJ307M</b>
	80	21	1.5	1.5		70.2	72	60	8000	9500	<b>N307M</b>
	80	21	1.5	1.1	46.2		72	60	8000	9500	<b>NJ307E</b>
	80	21	1.5	1.1		70.2	72	60	8000	9500	<b>NF307M</b>
	80	21	1.5	1.1		70.2	72	60	8000	9500	<b>NF307ETN1</b>
	80	21	1.5	1.1	46.2		72	60	8000	9500	<b>NU307M</b>
	80	21	1.5	1.1	46.2		72	60	8000	9500	<b>NU307ENRM</b>
	80	21	1.5	1.1	46.2		72	60	8000	9500	<b>NJ307ENRM</b>
	80	21	1.5	1.1	46.2		72	60	8000	9500	<b>NU307ETN1/C9</b>
	80	21	1.5	1.5		70.2	72	60	8000	9500	<b>NF307ETN1-FST</b>
80	21	1.5	1.1	46.2		72	60	8000	9500	<b>NU307EMA</b>	
80	21	1.5	1.1	46.2		72	60	8000	9500	<b>NU307E</b>	
80	21	1.5	1.1	46.2		72	60	8000	9500	<b>NU307EQ1</b>	
80	31	1.5	1.5	46.2		87	75	7000	8500	<b>NJ2307M</b>	
80	31	1.5	1.5	46.2		102	94	7000	8500	<b>NJ2307EM</b>	
80	31	1.1	1.1	46.2		102	94	7000	8500	<b>NU2307EM</b>	
100	25	1.5	1.5	53		74	67	6700	8000	<b>NJ407M</b>	
<b>38</b>	83	25.4		1.1	48.5		73.5	74.5	7500	9000	<b>NUP6/38X2NM</b>
<b>40</b>	68	15	1	0.6	47		27	32	9500	12000	<b>NU1008M</b>
	68	15	1	0.6	47		27	32	9500	12000	<b>NU1008TN1</b>
	80	18	1.1	1.1	49.5		60	55.5	7500	9000	<b>NJ208EM</b>
	80	18	1.1	1.1	49.5		60	55.5	7500	9000	<b>NJ208E</b>
	80	18	1.1	1.1	49.5		60	55.5	7500	9000	<b>NU208EM</b>
	80	18	1.1	1.1	49.5		60	55.5	7500	9000	<b>NUP208EM</b>

Abutment and fillet dimensions							Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>				A1	A2	r <sub>3,4</sub>
mm							kg	kg	mm			
41.5	62		68	66	1	0.6	0.331					
39	42	50	65.5		1	0.6	0.338					
39	42	50	65.5		1	0.6	0.303					
39	42	46	65.5		1	0.6	0.331					
39	42	50	65.5		1	0.6	0.363					
39	42	46	65.5		1	0.6	0.445					
39	42	50	65.5		1	0.6	0.404					
39	42	50	65.5		1	0.6	0.455					
39	42	50	65.5		1	0.6	0.393					
41.5	44	48	72		1.5	1	0.503					
41.5	44	53	72		1.5	1	0.604					
41.5	44		73.5	72	1.5	1	0.595					
41.5	44	53	72		1.5	1	0.62					
41.5	67		73.5	72	1.5	1	0.610					
41.5	67		73.5	72	1.5	1	0.519					
41.5	44	48	72		1.5	1	0.591					
41.5	44	48	72		1.5	1	0.607					
41.5	44	53	72		1.5	1	0.620					
41.5	44	48	72		1.5	1	0.500					
41.5	67		73.5	72	1.5	1.5	0.519					
41.5	44	48	72		1.5	1	0.547					
41.5	44	48	72		1.5	1	0.526					
41.5	44	48	72		1.5	1	0.591					
41.5	44	53	72		1.5	1	0.833					
41.5	44	53	72		1.5	1	0.823					
41.5	44	48	72		1.5	1	0.81					
44	49	59	85		1.5	1.5	1.10					
44.5	47	55	75		1	1	0.705					
42	45	50	65		1	0.6	0.231					
42	45	50	65		1	0.6	0.183					
46.5	48	56	73.5		1	1	0.460					
46.5		56	73.5		1	1	0.442					
46.5	48	51	73.5		1	1	0.439					
46.5		56	73.5		1	1	0.460					

# Single-row Cylindrical Roller Bearing

d 40-45 mm



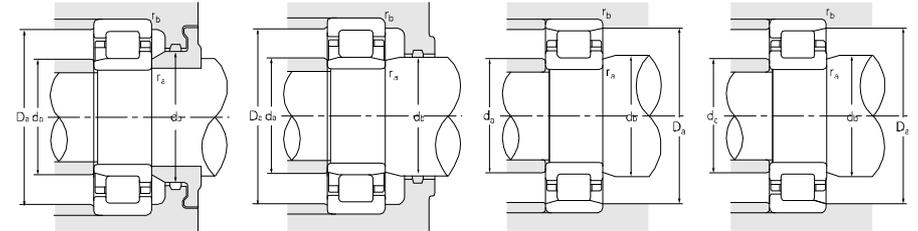
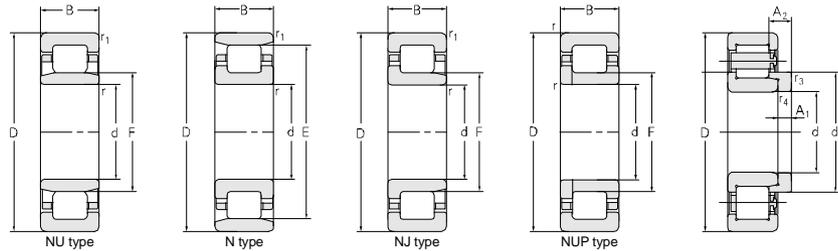
Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>Or</sub>	Grease		Oil
mm						kN		r/min			
40	80	18		1.1	49.5		60	55.5	7500	9000	NUP208ETN1
	80	18	1.1	1.1		71.5	60	55.5	7500	9000	N208EM
	80	18	1.1	1.1			60	55.5	7500	9000	NJ208ETN1
	80	18	1.1	1.1	49.5		60	55.5	7500	9000	NU208ETN1/C9
	80	18	1.1	1.1	49.5		60	55.5	7500	9000	NU208ETN1
	80	23	1.1	1.1	49.5		78	72	7500	9000	NJ2208EM
	80	23	1.1	1.1	49.5		78	72	7500	9000	NU2208EM
	80	23	1.1	1.1	49.5		78	72	7500	9000	NU2208ETN1
	80	23	1.1	1.1	49.5		78	72	7500	9000	NU2208ETN1/C9
	90	23	1.1	0.2	52.5		90	75	6700	8000	NCL308E/C9YA-1
	90	23	1.1	0.2		80	90	75	6700	8000	N308ETN1
	90	23	1.5	1.5		80	90	75	6700	8000	NF308ETN1/C9-FST
	90	23	1.5	1.5		77.5	90	75	6700	8000	NCL308E/YA
	90	23	1.5	1.5		80	90	75	6700	8000	N308EM
	90	23	1.5	1.5		80	90	75	6700	8000	NF308E
	90	23	1.5	1.5	52		90	75	6700	8000	NF308EM/C9-FST
	90	23	1.5	1.5	52		90	75	6700	8000	NJ308EM
	90	23	1.5	1.5	52		90	75	6700	8000	NJ308EM/YA8
	90	23	1.5	1.5	52		90	75	6700	8000	NJ308ETN1
	90	23		1.5	52		90	75	6700	8000	NUP308EM/C2
90	23		1.5	52		90	75	6700	8000	NUP308EM/YA6	
90	23		1.5	52		90	75	6700	8000	NUP308ETN1/YA6	
90	33	1.5	1.5	52		124	115	6300	7500	NU2308EM	
90	33	1.5	1.5	52		124	115	6300	7500	NJ2308E	
45	80.036	16	1	1	57.5		35.5	46.5	6700	8000	NJ609M/YA1
	85	19	1.1	1.1	55		57.5	56	6700	8000	NJ209M
	85	19	1.1	1.1	55		57.5	56	6700	8000	NJ209TN1
	85	19	1.1	1.1	54.5		67.5	61.5	6700	8000	NJ209EM
	85	19	1.1	1.1	55		67.5	61.5	6700	8000	NU209EM
	85	19	1.1	1.1		76.5	67.5	61.5	6700	8000	NF209EM
	85	19	1.1	1.1		76.5	67.5	61.5	6700	8000	NF209ETN1
	85	19	1.1	1.1	54.5		67.5	61.5	6700	8000	NUP209EM
	85	23	1.1	1.1	54.5		82	78	5600	6700	NU2209EM
	85	23	1.1	1.1	54.5		82	78	5600	6700	NU2209ETN1
	85	23	1.1	1.1	54.5		82	78	5600	6700	NU2209ETN1/C9

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2
mm						kg	kg	mm			
46.5	48	56	73.5		1	1	0.40				
46.5	69		73.5	73	1	1	0.425				
46.5	69		73.5	73	1	1	0.398				
46.5	48	51	73.5		1	1	0.377				
46.5	48	51	73.5		1	1	0.377				
46.5	48	56	73.5		1	1	0.539				
46.5	48	51	73.5		1	1	0.530				
46.5	48	51	73.5		1	1	0.487				
46.5	48	51	73.5		1	1	0.487				
48	50	60	82		1		0.678				
48	78		82	82	1		0.648				
48		60	82		1.5	1.5	0.667				
48	50	60	82		1.5	1.5	0.683				
48	78		82	82	1.5	1.5	0.794				
48			82	82	1.5	1.5	0.750				
48		60	82		1.5	1.5	0.813				
48	50	60	82		1.5	1.5	0.815				
48	50	60	82		1.5	1.5	0.805				
48	50	60	82		1.5	1.5	0.669				
48		60	82		1.5	1.5	0.819				
48		60	82		1.5	1.5	0.819				
48		60	82		1.5	1.5	0.673				
48	49	55	82		1.5	1.5	1.01				
48	49	60	82		1.5	1.5	1.10				
51.5	53	61	73.5	73	1	1	0.363				
51.5	53	61	78.5		1	1	0.487				
51.5	53	61	78.5		1	1	0.439				
51.5	53	61	78.5		1	1	0.51				
51.5	53	61	78.5		1	1	0.498				
51.5	73		78.5	78	1	1	0.510				
51.5	73		78.5	78	1	1	0.444				
52		61	78		1		0.507				
51	53	58	79		1	1	0.635				
51	53	58	79		1	1	0.571				
51	53	58	79		1	1	0.571				

# Single-row Cylindrical Roller Bearing



d 45–50 mm



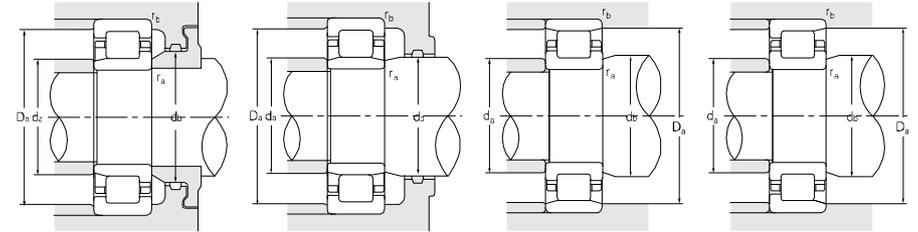
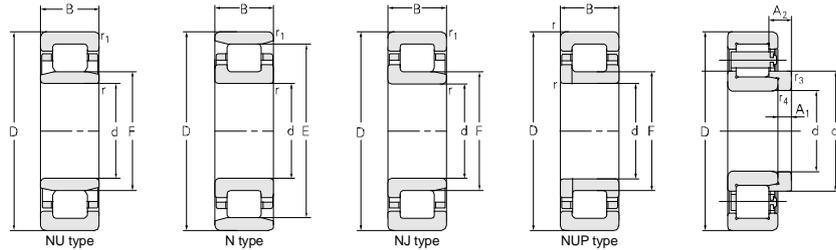
Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>45</b>	85	23	1.1	1.1	54.5		82	78	5600	6700	<b>NJ2209E/C3</b>
	85	23	1.1	1.1	54.5		82	78	5600	6700	<b>NJ2209EM</b>
	85	30.16	1.1	1.1	55.52		94.6	119	6300	7500	<b>NU3209X2M/C9YA6</b>
	85	30.16	1.1	1.1	55.52		94.6	119	6300	7500	<b>NU5209XPC3</b>
	100	25	1.5	1.5		86.5	108	96	6300	7500	<b>N309M</b>
	100	25	1.5	1.5		86.5	108	96	6300	7500	<b>N309J</b>
	100	25	1.5	1.5		88.5	108	96	6300	7500	<b>NCL309EN/YA</b>
	100	25	1.5	1.5	58.5		108	96	6300	7500	<b>NJ309ETN1</b>
	100	25	1.5	1.5		88.5	108	96	6300	7500	<b>NCL309E/YA</b>
	100	25	1.5	1.5	58.5		108	96	6300	7500	<b>NU309M/C3</b>
	100	25	1.5	1.5	58.5		108	96	6300	7500	<b>NJ309EM</b>
	100	25	1.5	1.5		88.5	108	96	6300	7500	<b>N309EM</b>
	100	25	1.5	1.5	58.5		108	96	6300	7500	<b>NUP309E</b>
	100	25	1.5	1.5		88.5	108	96	6300	7500	<b>N309E</b>
	100	25	1.5	1.5		88.5	108	96	6300	7500	<b>N309ETN1</b>
	100	25	1.5	1.5		88.5	108	96	6300	7500	<b>NF309E</b>
	100	25	1.5	1.5	58.5		108	96	6300	7500	<b>NJ309E</b>
	100	25	1.5	1.5	58.5		108	96	6300	7500	<b>NJ309EM/C4W124YA8</b>
	100	25	1.5	1.5	58.5		108	96	6300	7500	<b>NU309E</b>
	100	25	1.5	1.5	56.4		108	96	6300	7500	<b>NU309NRB1/YA6</b>
	100	25	1.5	1.5	58.5		108	96	6300	7500	<b>NUP309ETN1/HAC3YA6</b>
	100	27.5	1.5	0.8	58.5		101	102	6300	7500	<b>NUP309EWB1NRTN1</b>
	100	31	1.5	1.5		88	119	120	6300	7500	<b>NF2309X2J/YA6</b>
	100	36	1.5	4.5	58.5		154	150	5600	6700	<b>NU2309EM/C3</b>
	100	36	1.5	1.5	58.5		154	150	5600	6700	<b>NJ2309E</b>
	100	31	1.5	1.5	58.5		141	153	5600	6700	<b>NJ2309X2NV/C9YA26</b>
	100	36	1.5	1.5	58.5		154	150	5600	6700	<b>NJ2309EM</b>
	100	36	1.5	1.5	58.5		154	150	5600	6700	<b>NJ2309EM/C4W124</b>
100	36	1.5	1.5	58.5		154	150	5600	6700	<b>NU2309E</b>	
100.038	25	1.5	1.5		86.5	108	96	6300	7500	<b>NF309X1MR/YA1</b>	
120	29	2	2		100.5	124	123	5600	6700	<b>N409M</b>	
120	29	2	2	64.5		124	123	5600	6700	<b>NU409M</b>	
120	29	2	2	64.5		124	123	5600	6700	<b>NJ409M</b>	
<b>50</b>	80	16	1	0.6	57.5		45	54	8500	10000	<b>NJ1010M</b>
	80	16	1	0.6	57.5		45	54	8500	10000	<b>NJ1010TN1</b>

Abutment and fillet dimensions							Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>				A1	A2	r <sub>3,4</sub>
mm							kg	kg	mm			
51.5	53	61	78.5		1	1	0.639					
51.5	53	61	78.5		1	1	0.645					
51	53	58	79		1	1	0.831					
51	53	58	79		1	1	0.843					
53	84		92	90.5	1.5	1.5	0.920					
53	84		92	90.5	1.5	1.5	0.820					
53	84		92	90.5	1.5	1.5	0.872					
53	56	67	92		1.5	1.5	0.891					
53	84		92	90.5	1.5	1.5	0.872					
53	56	61	92		1.5	1.5	0.992					
53	56	67	92		1.5	1.5	1.00					
53	86		92	91	1.5	1.5	0.959					
53		67	92		1.5	1.5	1.01					
53	86		92	91	1.5	1.5	0.964					
53	86		92	91	1.5	1.5	0.846					
53			92	91	1.5	1.5	0.995					
53	56	67	92		1.5	1.5	1.01					
53	56	67	92		1.5	1.5	1.09					
53	56	61	92		1.5	1.5	0.986					
51	54	60	92		1.5	1.5	0.912					
53		67	92		1.5	1.5	0.892					
53		67	92		1.5	1.5	0.942					
53			92	91	1.5	1.5	1.12					
53	56	61	93		1	1	1.49					
53	56	67	92		1.5	1.5	1.45					
53	56	67	92		1.5	1.5	1.17					
53	56	67	92		1.5	1.5	1.52					
53	56	67	92		1.5	1.5	1.47					
53	56	61	93		1.5	1.5	1.42					
53	84		92	90.5	1.5	1.5	1.03					
54	97		111	103	2	2	1.67					
54	62	67	111		2	2	1.87					
54	62	74	111		2	2	1.88					
54	56	60	75		1	0.6	0.316					
54	56	60	75		1	0.6	0.279					

# Single-row Cylindrical Roller Bearing



d 50 mm



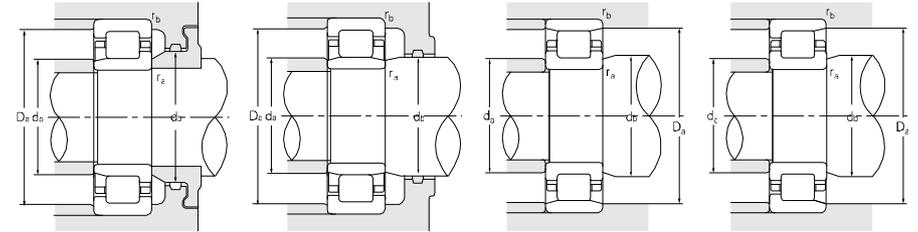
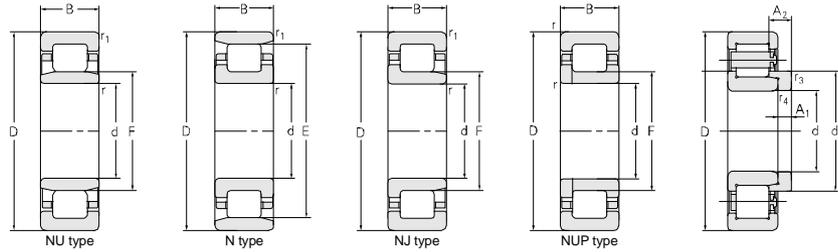
Principal dimensions						Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>Or</sub>	Grease	
mm						kN		r/min		
<b>50</b>	80	16	1	1	60.5	45	54	8500	10000	<b>N1010KM/P49</b>
	90	20	1.1	1.1	80.4	57.2	64.0	6300	7500	<b>N210M</b>
	90	20	1.1	1.1	81.5	70.5	67.5	6300	7500	<b>N210EM</b>
	90	20	1.1	1.1	80.4	57.2	64.0	6300	7500	<b>NF210M</b>
	90	20	1.1	1.1	60.4	57.2	64.0	6300	7500	<b>NU210M</b>
	90	20	1.1	1.1	60.4	57.2	64.0	6300	7500	<b>NU210Q1</b>
	90	20	1.1	1.1	59.5	70.5	67.5	6300	7500	<b>NU210EM</b>
	90	20	1.1	1.1	59.5	70.5	67.5	6300	7500	<b>NJ210EM</b>
	90	20	1.1	1.1	59.5	70.5	67.5	6300	7500	<b>NJ210ETN1</b>
	90	20	1.1	1.1	81.5	70.5	67.5	6300	7500	<b>NF210E</b>
	90	20	1.1	1.1	81.5	70.5	67.5	6300	7500	<b>NF210EM</b>
	90	20	1.1	1.1	59.5	70.5	67.5	6300	7500	<b>NUP210E</b>
	90	23	1.1	1.1	59.5	86.5	84.5	6300	7500	<b>NU2210EM</b>
	90	23	1.1	1.1	59.5	86.5	84.5	6300	7500	<b>NU2210ETN1/C9</b>
	90	23	1.1	1.1	59.5	86.5	84.5	6300	7500	<b>NJ2210EM</b>
	90	23	1.1	1.1	59.5	86.5	84.5	6300	7500	<b>NJ2210ETN1</b>
	90	30.16	1.1	1.1	60.45	99.0	128	6300	7500	<b>NU5210XPC3</b>
	90	30.16	1.1	1.1	60.45	99.0	128	6300	7500	<b>NU3210X2M/C9YA6</b>
	100	33.34	1.5	1.1	66.9	118	155	6000	7000	<b>NU5211XPC3</b>
	100	32	2	2	65	112	116	5000	6000	<b>NU310EWBTN1</b>
	110	27	2	2	95	122	108	5000	6000	<b>N310M</b>
	110	27	2	2	95	122	108	5000	6000	<b>NF310M</b>
	110	27	2	2	65	122	108	5000	6000	<b>NJ310M</b>
	110	27	2	2	65	122	108	5000	6000	<b>NJ310M+HJ310</b>
	110	27	2	2	65	122	108	5000	6000	<b>NU310M/C3</b>
	110	27	2	2	97	122	108	5000	6000	<b>N310EM</b>
	110	27	2	2	97	122	108	5000	6000	<b>N310E</b>
	110	27	2	2	65	122	108	5000	6000	<b>NJ310E</b>
	110	27	2	2	65	122	108	5000	6000	<b>NU310E</b>
	110	27	2	2	65	122	108	5000	6000	<b>NU310EM</b>
	110	27	2	2	65	122	108	5000	6000	<b>NUP310EM</b>
	110	27	2	2	65	122	108	5000	6000	<b>NUP310M</b>
	110	27	2	2	65	122	108	5000	6000	<b>NJ310TN1</b>
	110	27	2	2	65	122	108	5000	6000	<b>NU310TN1</b>
	110	40	2	2	65	180	180	5000	6000	<b>NU2310M</b>
	110	40	2	2	65	180	180	5000	6000	<b>NJ2310E</b>

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2
mm						kg	kg	mm			
54	56		75		1	1	0.309				
56.5	79		83.5	82	1	1	0.559				
56.5	79		83.5	82	1	1	0.566				
56.5			83.5	82	1	1	0.565				
56.5	57	62	83.5		1	1	0.564				
56.5	57	62	83.5		1	1	0.557				
56.5	57	62	83.5		1	1	0.562				
56.5	57	66	83.5		1	1	0.573				
56.5	57	66	83.5		1	1	0.503				
56.5			83.5	82	1	1	0.578				
56.5			83.5	82	1	1	0.596				
56.5		66	83.5		1	1	0.591				
56.5	57	62	83.5		1	1	0.65				
56.5	57	66	83.5		1	1	0.563				
56.5	57	66	83.5		1	1	0.666				
56.5	57	66	83.5		1	1	0.579				
56	58	62	84		1	1	0.902				
56	58	62	84		1	1	0.902				
60	62		94		1	1	1.21				
59	63	67	101		2	2	1.19	HJ310E	0.152	8 12.74 2	
59	93		101	97	2	2	1.17				
59	93		101	97	2	2	1.31	HJ310	0.158	8 13.74 2	
59	63	73	101		2	2	1.36	HJ310	0.158	8 13.74 2	
59	63	73	101		2	2	1.52	HJ310	0.158	8 13.74 2	
59	63	67	101		2	2	1.29				
59	95		101	99	2	2	1.30				
59	95		101	99	2	2	1.30	HJ310E	0.152	8 12.74 2	
59	63	73	101		2	2	1.33	HJ310E	0.152	8 12.74 2	
59	63	67	101		2	2	1.29	HJ310E	0.152	8 12.74 2	
59	63	67	101		2	2	1.27				
59	63	67	101		2	2	1.34				
61		73	99		2	2	1.37	HJ310	0.158	8 13.74 2	
59	63	73	101		2	2	1.14	HJ310	0.158	8 13.74 2	
59	63	67	101		2	2	1.10				
59	61	67	101		2	2	1.91				
59	62	73	101		2	2	1.95				

# Single-row Cylindrical Roller Bearing



d 50–55 mm



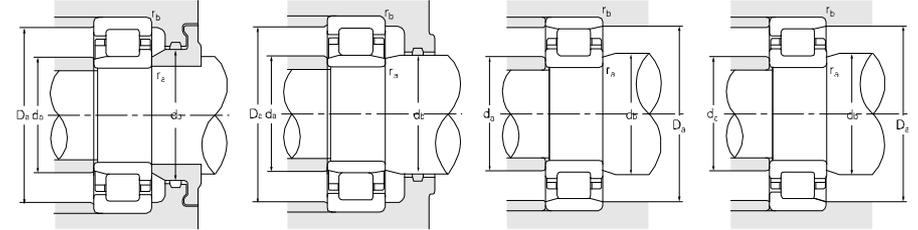
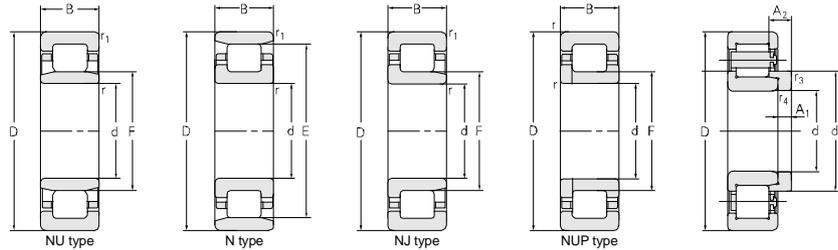
Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
50	110	40	2	2	65		180	180	5000	6000	NJ2310EM NU2310E NU2310EM NU2310ETN1 NJ2310ETN1 N410M N410 NU410M NU410 NJ410 NJ410M NJ410TN1 NU410TN1
	110	40	2	2	65		180	180	5000	6000	
	110	40	2	2	65		180	180	5000	6000	
	110	40	2	2	65		180	180	5000	6000	
	110	40	2	2	65		180	180	5000	6000	
	130	31	2.1	2.1		110	150	150	5000	6000	
	130	31	2.1	2.1		110	150	150	5000	6000	
	130	31	2.1	2.1	70		150	150	5000	6000	
	130	31	2.1	2.1	70		150	150	5000	6000	
	130	31	2.1	2.1	70		150	150	5000	6000	
	130	31	2.1	2.1	70		150	150	5000	6000	
	130	31	2.1	2.1	70		150	150	5000	6000	
	130	31	2.1	2.1	70		150	150	5000	6000	
	130	31	2.1	2.1	70		150	150	5000	6000	
55	90	18	1.1	1	64.5		55	67	7000	8500	NU1011M NU1011TN1 NF211M NF211E NJ211E NUP211E NUP211EM NU211ETN1/C9 NUP211ETN1 NJ211ETN1 NJ2211EM NJ2211ETN1 NU2211EM N3211M NU5211XPC3 NU3211X2M/C9YA6 NF311M N311M N311J NU311M NJ311M NUP311M
	90	18	1.1	1	64.5		55	67	7000	8500	
	100	21	1.5	1.5		88.5	93	91	6000	7000	
	100	21	1.5	1.5		90	93	91	6000	7000	
	100	21	1.5	1.1	66		93	91	6000	7000	
	100	21	1.5	1.5	66		93	91	6000	7000	
	100	21	1.5	1.5	66		93	91	6000	7000	
	100	21	1.5	1.5	66		93	91	6000	7000	
	100	21	1.5	1.5	66		93	91	6000	7000	
	100	21	1.5	1.1	66		93	91	6000	7000	
	100	25	1.5	1.1	66		109	113	6000	7000	
	100	25	1.5	1.1	66		109	113	6000	7000	
	100	25	1.5	1.1	66		109	113	6000	7000	
	100	33.3	1.5	1.1		88.9	117	155	4800	7000	
	100	33.34	1.1	1.1	66.9		118	155	4800	5600	
	100	33.34	1.1	1.1	66.9		118	155	4800	5600	
	120	29	2	2		104.5	150	137	4800	5600	
	120	29	2	2		104.5	150	137	4800	5600	
	120	29	2	2		104.5	150	137	4800	5600	
	120	29	2	2	70.5		150	137	4800	5600	
	120	29	2	2	70.5		150	137	4800	5600	
	120	29	2	2	70.5		150	137	4800	5600	

Abutment and fillet dimensions							Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>				A1	A2	r <sub>3,4</sub>
mm							kg	kg	mm			
59	62	73	101		2	2	1.92					
59	61	62	67	101	2	2	1.92					
59	61	67	101		2	2	1.89					
59	61	67	101		2	2	1.71					
59	62	73	101		2	2	1.74					
61	107		119	113	2	2	2.18					
61	107		119	113	2	2	2.09					
61	68	73	119		2	2	2.20					
61	68	73	119		2	2	2.11					
61	68	81	119		2	2	2.15					
61	68	81	119		2	2	2.24					
61	68	81	119		2	2	2.02					
61	68	73	119		2	2	1.99					
59.6	63	67	84		1	1	0.479					
59.6	63	67	84		1	1	0.403					
63			93.5	92	1.5	1.5	0.806					
63			93.5	92	1.5	1.5	0.757					
61.5	64	73	92		1.5	1	0.767					
61.5	64	73	92		1	1	0.751					
61.5	64	73	92		1	1	0.762					
61.5	64	73	92		1	1	0.67					
61.5	64	73	92		1	1	0.667					
61.5	64	73	92		1.5	1	0.701					
61.5	64	73	92		1.5	1	0.783					
61.5	64	73	92		1.5	1	0.666					
61.5	64	68	92		1.5	1	0.763					
63	87		93.5	92	1.5	1	1.20					
61	65	69	93		1	1	1.21					
61	65	69	93		1	1	1.21					
64			111	107	2	2	1.7					
64	102		111	107	2	2	1.65					
64	102		111	107	2	2	1.45					
64	68	73	111		2	2	1.74					
64	68	79	111		2	2	1.75					
64	68	79	111		2	2	1.76					

# Single-row Cylindrical Roller Bearing



d 55-60 mm

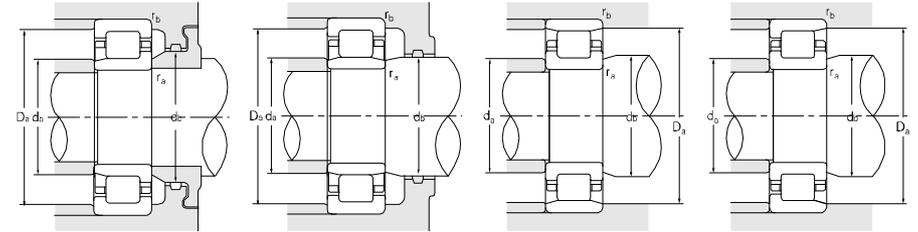
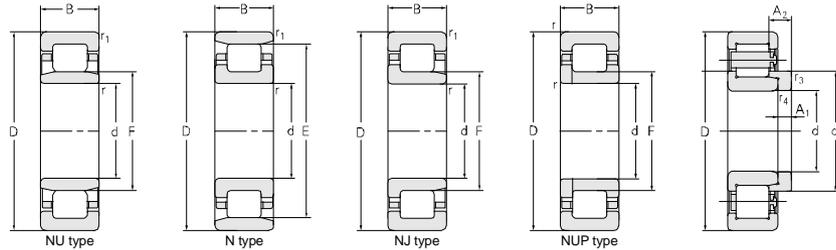


Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>55</b>	120	29	2	2	70.5	150	137	4800	5600	<b>NJ311M/YA6</b>	
	120	29	2	0.5	68.75	150	137	4800	5600	<b>NUP311NJJC</b>	
	120	29	2	2	68.75	150	137	4800	5600	<b>NUP311NRJC</b>	
	120	29	2	2		106.5	150	137	4800	5600	<b>N311EM</b>
	120	29	2	2	106.5	150	137	4800	5600	<b>N311E</b>	
	120	29	2	2	70.5	150	137	4800	5600	<b>NJ311TN1/YA6</b>	
	120	29	2	2	70.5	150	137	4800	5600	<b>NU311ETN1/C9</b>	
	120	29	2	2	70.5	150	137	4800	5600	<b>NU311TN1</b>	
	120	29	2	2	70.5	150	137	4800	5600	<b>NJ311E</b>	
	120	29	2	2	70.5	150	137	4800	5600	<b>NU311E</b>	
	120	29	2	2	70.5	150	137	4800	5600	<b>NUP311E</b>	
	120	29	2	2	106.5	150	137	4800	5600	<b>N311ETN1</b>	
	120	29	2	2	70.5	150	137	4800	5600	<b>NU311EM</b>	
	120	29	2	2	70.5	150	137	4800	5600	<b>NU311EM/C9</b>	
	120	43	2	2	70.5	156	174	4800	5600	<b>NU2311M</b>	
	120	43	2	2	106.5	223	246	4800	5600	<b>N2311E</b>	
	120	43	2	2	70.5	223	246	4800	5600	<b>NJ2311E</b>	
	120	43	2	2	70.5	223	246	4800	5600	<b>NU2311E</b>	
	140	33	2.1	2.1	117.2	162	168	4800	5600	<b>N411M</b>	
	140	33	2.1	2.1	77.2	162	168	4800	5600	<b>NJ411M/C5</b>	
140	33	2.1	2.1	77.2	162	168	4800	5600	<b>NU411M</b>		
<b>60</b>	95	18	1.1	1	85.5	50.6	66.0	6700	8000	<b>N1012M</b>	
	95	18	1.1	1	85.5	50.6	66	6700	8000	<b>N1012TN1</b>	
	95	18	1.1	1	69.5	50.6	66.0	6700	8000	<b>NU1012M</b>	
	110	22	1.5	1.5	100	104	85	5300	6300	<b>N212EM</b>	
	110	22	1.5	1.5	97.5	104	85	5300	6300	<b>N212M</b>	
	110	22	1.5	1.5	97.5	104	85	5300	6300	<b>NF212M</b>	
	110	22	1.5	1.5	73.5	104	85	5300	6300	<b>NU212M</b>	
	110	22	1.5	1.5	72	104	85	5300	6300	<b>NU212EM</b>	
	110	22	1.5	1.5	73.5	104	85	5300	6300	<b>NJ212M</b>	
	110	22	1.5	1.5	72	104	85	5300	6300	<b>NJ212E</b>	
	110	22	1.5	1.5	72	104	85	5300	6300	<b>NJ212EM</b>	
	110	22	1.5	1.5	72	104	85	5300	6300	<b>NJ212ETN1</b>	
	110	22	1.5	1.5	72	104	85	5300	6300	<b>NU212ETN1/C9</b>	
	110	22	1.5	1.5	73.5	104	85	5300	6300	<b>NUP212NM/YB2</b>	

Abutment and fillet dimensions							Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>				A1	A2	r <sub>3,4</sub>
mm							kg	kg	mm			
64	68	80	111		2	2	1.75					
64		80	111		2	2	1.65					
64		80	111		2	2	1.71					
64	104		111	109	2	2	1.60					
64	104		111	109	2	2	1.61					
64	68	80	111		2	2	1.45					
64	68	73	111		2	2	1.45					
64	68	73	111		2	2	1.44					
64	68	80	111		2	2	1.67					
64	68	73	111		2	2	1.64					
64	68	80	111		2	2	1.69					
64	104		111	109	2	2	1.42					
64	68	73	111		2	2	1.64					
64	68	73	111		2	2	1.63					
64	68	73	111		2	2	2.43					
64	104		111	110	2	2	2.56					
64	68	80	111		2	2	2.62					
64	68	73	111		2	2	2.59					
66	114		129	119	2	2	2.86					
66	74	88	129		2	2	2.95					
66	74	88	129		2	2	2.85					
65	83		88.5	87	1	1	0.432					
65	83		88.5	87	1	1	0.387					
65	67	72	90		1	1	0.466					
65	70		102		1.5	1.5	0.910					
68			102		1.5	1.5	0.937					
68			102		1.5	1.5	0.957					
68	70	75	102		1.5	1.5	0.938					
68	70	80	102		1.5	1.5	0.916					
68	70	80	102		1.5	1.5	0.952					
68	70	80	102		1.5	1.5	0.947					
68	70	80	102		1.5	1.5	0.938					
68	70	80	102		1.5	1.5	0.842					
68	70	80	102		1.5	1.5	0.820					
68	70	80	102		1.5	1.5	0.978					

# Single-row Cylindrical Roller Bearing

d 60 mm

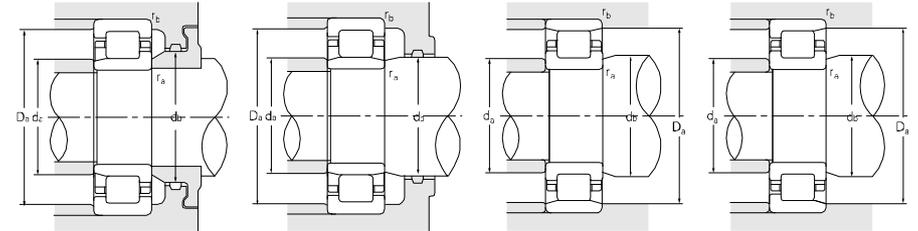
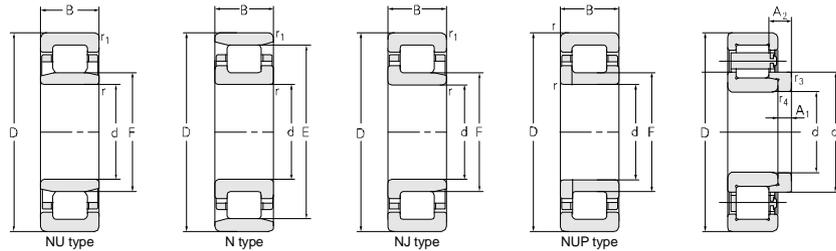


Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm							kN		r/min		
<b>60</b>	110	28		1.5	73.5		140	145	5300	6300	<b>NUP2212M</b>
	110	28	1.5	1.5	72		140	145	5300	6300	<b>NU2212EM</b>
	110	28	1.5	1.5	72		140	145	5300	6300	<b>NJ2212EM</b>
	110	28	1.5	1.5	72		140	145	5300	6300	<b>NJ2212ETN1</b>
	110	36.51	1.5	1.5	72.39		150	195	4800	5600	<b>NU5212XPC3</b>
	110	36.51	1.5	1.5	72.39		150	195	4800	5600	<b>NU3212X2M/C9YA6</b>
	110	60	1.5	1.5	73.5		105	130	5300	6300	<b>NU2212WBM/C3</b>
	130	31	2.1	2.1		113	165	150	4300	5000	<b>N312M</b>
	130	31	2.1	2.1	77		141	150	4300	5000	<b>NU312M</b>
	130	31	2.1	2.1	77		141	150	4300	5000	<b>NU312Q1</b>
	130	31	2.1	2.1	77		141	150	4300	5000	<b>NJ312M</b>
	130	31	2.1	2.1		115	165	155	4300	5000	<b>N312E</b>
	130	31	2.1	2.1		115	165	155	4300	5000	<b>N312EM</b>
	130	31	2.1	2.1		115	165	155	4300	5000	<b>N312ETN1</b>
	130	31	2.1	2.1		115	165	155	4300	5000	<b>NF312E</b>
	130	31	2.1	2.1		115	165	155	4300	5000	<b>NF312EM</b>
	130	31	2.1	2.1	77		165	155	4300	5000	<b>NJ312E</b>
	130	31	2.1	2.1	77		165	155	4300	5000	<b>NJ312EM/YAB</b>
	130	31	2.1	2.1	77		165	155	4300	5000	<b>NU312E</b>
	130	31	2.1	2.1	77		165	155	4300	5000	<b>NU312EM</b>
	130	31	2.1	2.1	77		165	155	4300	5000	<b>NU312ETN1</b>
	130	31	2.1	2.1	77		165	155	4300	5000	<b>NU312ETN1/C9</b>
	130	31	2.1	2.1	77		165	155	4300	5000	<b>NUP312E</b>
	130	31	2.1	2.1	77		165	155	4300	5000	<b>NUP312E/C9</b>
	130	31	2.1	2.1	77		165	155	4300	5000	<b>NUP312ENRM</b>
	130	31	2.1	2.1	77		165	155	4300	5000	<b>NUP312ENR/J/C3</b>
	130	31	2.1	2.1		113	140	150	4300	5000	<b>N312TN1</b>
	130	31	2.1	2.1	77		140	150	4300	5000	<b>NJ312TN1</b>
	130	46	2.1	2.1		113	190	215	4300	5000	<b>N2312M</b>
	130	46	2.1	2.1	77		190	215	4300	5000	<b>NJ2312M/C4W124YA8</b>
	130	46	2.1	2.1	77		190	215	4300	5000	<b>NJ2312M</b>
	130	46	2.1	2.1	78		190	215	4300	5000	<b>NJ2313M</b>
	130	46	2.1	2.1		115	250	255	4300	5000	<b>N2312E</b>
	130	46	2.1	2.1	77		250	255	4300	5000	<b>NU2312ETN1/C9</b>
	130	46	2.1	2.1	77		250	255	4300	5000	<b>NU2312E</b>
	130	46	2.1	2.1	77		250	255	4300	5000	<b>NJ2312E</b>

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2
mm							kg	kg	mm		
68		80	102		1.5	1.5	1.27				
68	70	74	102		1.5	1.5	1.21				
68	70	80	102		1.5	1.5	1.23				
68	70	80	102		1.5	1.5	1.07				
66	70	75	103		1	1	1.75				
66	70	75	103		1	1	1.75				
68	70	74	102		1.5	1.5	1.57				
71	110			116	2	2	2.04				
71	72	80	119		2	2	2.06				
71	72	80	119		2	2	2.03				
71	72	86	119		2	2	2.10				
71	112			118	2	2	1.94				
71	112			118	2	2	2.06				
71	112			118	2	2	1.79				
71				118	2	2	2.00				
71				118	2	2	2.12				
71	74	87	119		2	2	1.98				
71	74	87	119		2	2	2.10				
71	74	79	119		2	2	1.94				
71	74	79	119		2	2	2.06				
71	74	79	119		2	2	1.78				
71	74	79	119		2	2	1.78				
71		87	119		2	2	2.03				
71		87	119		2	2	2.03				
71		87	119		2	2	2.2				
71		87	119		2	2	1.92				
71	110			116	2	2	1.78				
71	72	86	119		2	2	1.83				
71	110			117	2	2	2.95				
71	73	80	119		2	2	3.39				
71	73	87	119		2	2	3.38				
71	73	87	119		2	2	3.39				
71	112			118	2	2	2.93				
71	112			118	2	2	2.79				
71	73	80	119		2	2	2.95				
71	73	87	119		2	2	3.00				

# Single-row Cylindrical Roller Bearing

d 60–65 mm



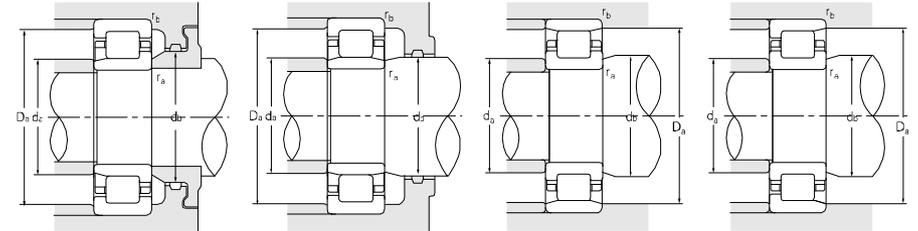
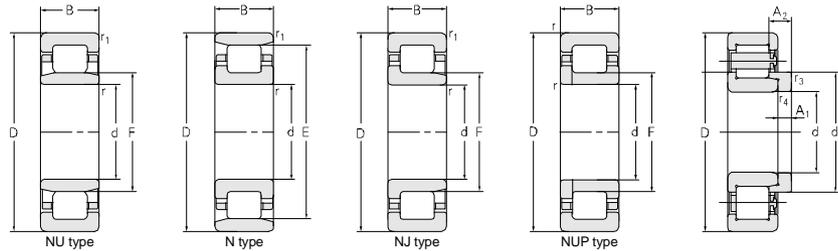
Principal dimensions						Basic load ratings		Limit speed ratings		Designations		
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil	
mm						kN		r/min				
60	140	51	2.5	2.5		122	270	310	4300	5000	<b>N612M</b>	
	140	51	2.5	2.5		122	270	310	4300	5000	<b>N612M/C9</b>	
	150	35	2.1	2.1		127	195	200	4300	5000	<b>N412M</b>	
	150	35	2.1	2.1		127	195	200	4300	5000	<b>N412</b>	
	150	35	2.1	2.1	83		195	200	4300	5000	<b>NU412M</b>	
	150	35	2.1	2.1	83		195	200	4300	5000	<b>NU412</b>	
	150	35	2.1	2.1	83		195	200	4300	5000	<b>NJ412J</b>	
	150	35	2.1	2.1	83		195	200	4300	5000	<b>NJ412M</b>	
	150	35	2.1	2.1	83		195	200	4300	5000	<b>NJ412</b>	
	150	35		2.1	83		195	200	4300	5000	<b>NUP412</b>	
	150	35		2.1	83		195	200	4300	5000	<b>NUP412J</b>	
	150	35		2.1	83		195	200	4300	5000	<b>NUP412M</b>	
	150	35	2.1	2.1	83		195	200	4300	5000	<b>NU412TN1</b>	
	65	120	23	1.5	1.5		105.6	89	102	4800	5600	<b>N213M</b>
		120	23	1.5	1.5	79.6		89	102	4800	5600	<b>NU213M</b>
120		23	1.5	1.5	79.6		89	102	4800	5600	<b>NJ213M</b>	
120		23	1.5	1.5	79.6		89	102	4800	5600	<b>NUP213M</b>	
120		23	1.5	1.5		108.5	120	135	4800	5600	<b>NF213E</b>	
120		23	1.5	1.5		108.5	120	135	4800	5600	<b>N213E</b>	
120		23	1.5	1.5	78.5		120	135	4800	5600	<b>NU213E</b>	
120		23	1.5	1.5	78.5		120	135	4800	5600	<b>NJ213E</b>	
120		23	1.5	1.5	78.5		120	135	4800	5600	<b>NUP213E</b>	
120		23	1.5	1.5	78.5		120	135	4800	5600	<b>NUP213EM</b>	
120		23	1.5	1.5	78.5		120	135	4800	5600	<b>NUP213ETN1</b>	
120		23	1.5	1.5	78.5		120	135	4800	5600	<b>NU213ETN1/C9</b>	
120		23	1.5	1.5	78.5		120	135	4800	5600	<b>NU213ETN1</b>	
120		31	1.5	1.5	79.6		122	155	4800	5600	<b>NJ2213M</b>	
120		31	1.5	1.5	79.6		122	155	4800	5600	<b>NU2213M</b>	
120		31	1.5	1.5	79.6		131	165	4800	5600	<b>NU2213NM</b>	
120		31	1.5	1.5	79.6		131	165	4800	5600	<b>NUP2213M</b>	
120		31	1.5	1.5	78.5		163	173	4800	5600	<b>NU2213ETN1/C9</b>	
120		31	1.5	1.5	78.5		122	154	4800	5600	<b>NUP2213NM</b>	
120		31	1.5	1.5	78.5		163	173	4800	5600	<b>NU2213EM</b>	
120		38.1	1.5	1.5	80.42		166	218	4000	4800	<b>NU5213XPC3</b>	
120		38.1	1.5	1.5	80.42		166	218	4000	4800	<b>NU3213M/C9YA6</b>	

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2
mm						kg	kg	mm			
72	119		128	125	2	2	3.96				
72	119		128	125	2	2	3.96				
71	124		139	130	2	2	3.29				
71	124		139	130	2	2	3.18				
71	80	85	139		2	2	3.23				
71	80	85	139		2	2	3.13				
71	80	94	139		2	2	3.13				
71	80	94	139		2	2	3.36				
71	80	94	139		2	2	3.25				
71		94	139		2	2	3.43				
71		94	139		2	2	3.31				
71		94	139		2	2	3.42				
71	80	85	139		2	2	2.91				
73	103		112	111	1.5	1.5	1.11				
73	76	81	112		1.5	1.5	1.12				
73	76	87	112		1.5	1.5	1.14				
73		87	112		1.5	1.5	1.22				
73			112	111	1.5	1.5	1.14				
73	106		112	111	1.5	1.5	1.05				
73	76	81	112		1.5	1.5	0.994				
73	76	87	112		1.5	1.5	1.13				
73		87	112		1.5	1.5	1.16				
73		87	112		1.5	1.5	1.22				
73		87	112		1.5	1.5	1.07				
73		87	112		1.5	1.5	1.02				
73	76	81	112		1.5	1.5	1.00				
73	76	87	112		1.5	1.5	1.65				
73	76	81	112		1.5	1.5	1.65				
73		87	112		1.5	1.5	1.64				
73		87	112		1.5	1.5	1.75				
73	76	81	112		1.5	1.5	1.43				
73	76	81	112		1.5	1.5	1.74				
73	76	81	112		1.5	1.5	1.61				
72	78.5	82.5	113.5		1	1	1.96				
72	78.5	82.5	113.5		1	1	1.96				

# Single-row Cylindrical Roller Bearing



d 65–70 mm

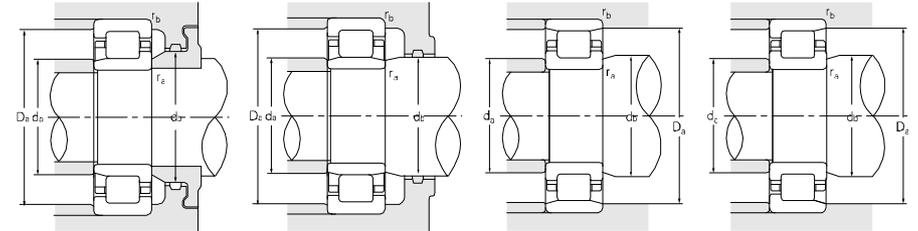
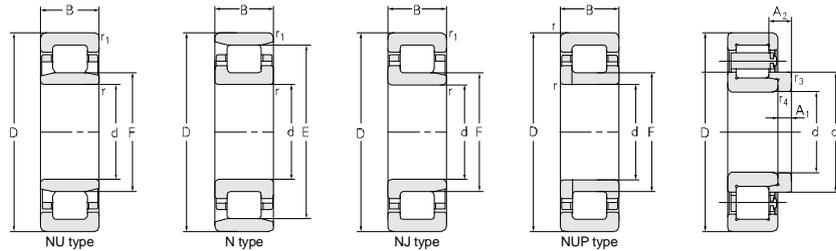


Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>65</b>	140	33	2.1	2.1		121.5	156	168	4000	4800	<b>N313</b>
	140	33	2.1	2.1		121.5	156	168	4000	4800	<b>N313M</b>
	140	33	2.1	2.1		121.5	195	210	4000	4800	<b>N313ETN1</b>
	140	33	2.1	2.1	83.5		156	168	4000	4800	<b>NJ313M</b>
	140	33	2.1	2.1	83.5		156	168	4000	4800	<b>NU313M</b>
	140	33	2.1	2.1	83.5		156	168	4000	4800	<b>NU313Q1</b>
	140	33	2.1	2.1	82.5		205	188	4000	4800	<b>NJ313EM</b>
	140	33	2.1	2.1		124.5	205	188	4000	4800	<b>N313EM</b>
	140	33	2.1	2.1		124.5	205	188	4000	4800	<b>NF313EM</b>
	140	33	2.1	2.1	82.5		205	188	4000	4800	<b>NU313EM</b>
	140	33	2.1	2.1	82.5		205	188	4000	4800	<b>NU313ETN1</b>
	140	33	2.1	2.1		124.5	205	188	4000	4800	<b>N313E</b>
	140	33	2.1	2.1	82.5		205	188	4000	4800	<b>NJ313E</b>
	140	33	2.1	2.1	82.5		205	188	4000	4800	<b>NU313E</b>
	140	33	2.1	2.1	82.5		205	188	4000	4800	<b>NUP313EM</b>
	140	33	2.1	2.1	83.5		205	188	4000	4800	<b>NU313M/YA1</b>
	140	48	2.1	2.1	83.5		211	248	4000	4800	<b>NJ2313M</b>
	140	48	2.1	2.1	83.5		211	248	4000	4800	<b>NU2313M</b>
	140	48	2.1	2.1	83.5		274	278	4000	4800	<b>NU2313ETN1</b>
	140	48	2.1	2.1	83.5		274	278	4000	4800	<b>NU2313ETN1/C9</b>
	140	48	2.1	2.1		124.5	274	278	4000	4800	<b>NF2313E</b>
	140	48	2.1	2.1	82.5		274	278	4000	4800	<b>NJ2313E</b>
	140	48	2.1	2.1	82.5		274	278	4000	4800	<b>NU2313E</b>
	160	37	2.1	2.1		135.5	209	222	4000	4800	<b>N413M</b>
	160	37	2.1	2.1		135.5	209	222	4000	4800	<b>N413</b>
	160	37	2.1	2.1	89.5		209	222	4000	4800	<b>NU413M</b>
	160	37	2.1	2.1	89.5		209	222	4000	4800	<b>NU413</b>
	160	37	2.1	2.1	89.5		209	222	4000	4800	<b>NJ413M</b>
160	37	2.1	2.1	89.5		209	222	4000	4800	<b>NJ413M/YA8</b>	
160	37	2.1	2.1	89.5		209	222	4000	4800	<b>NJ413W1</b>	
160	37	2.1	2.1	89.5		209	222	4000	4800	<b>NUP413M</b>	
<b>70</b>	110	20	1.1	1.1	80	73.5	89.5	4600	5500	<b>NU1014M</b>	
	125	24	1.5	1.5	84.5	92.4	96	4500	5300	<b>NUP214M</b>	
	125	24	1.5	1.5		110.5	92.4	110	4500	5300	<b>N214M</b>
	125	24	1.5	1.5		110.5	92.4	110	4500	5300	<b>NF214M</b>

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2
mm						kg	kg	mm			
76	119		129	124	2	2	2.24				
76	119		129	124	2	2	2.45				
76	119		129	124	2	2	2.15				
76	81	93	129		2	2	2.60				
76	81	86	129		2	2	2.54				
76	81	86	129		2	2	2.46				
76	80	93	129		2	2	2.5				
76	122		129	127	2	2	2.42				
76	122		129	127	2	2	2.48				
76	80	85	129		2	2	2.45				
76	80	85	129		2	2	2.18				
76	122		129	127	2	2	2.43				
76	80	93	129		2	2	2.59				
76	80	85	129		2	2	2.46				
77		93	128		2	2	2.64				
76	81	86	129		2	2	2.46				
76	79	93	129		2	2	3.67				
76	79	85	129		2	2	3.60				
76	79	85	129		2	2	3.26				
76	79	85	129		2	2	3.26				
76			129	127	2	2	3.60				
76	79	93	129		2	2	3.55				
76	79	85	129		2	2	3.48				
76	132		149	139	2	2	4.01				
76	132		149	139	2	2	3.92				
76	86	92	149		2	2	4.03				
76	86	92	149		2	2	3.94				
76	86	101	149		2	2	4.09				
76	86	101	149		2	2	4.01				
76	86	101	149		2	2	4.00				
76		101	149		2	2	4.19				
75	76		104		1	1	0.69				
78		92	117		1.5	1.5	1.35				
78	108		117	116	1.5	1.5	1.27				
78			117	116	1.5	1.5	1.30				

# Single-row Cylindrical Roller Bearing

d 70 mm



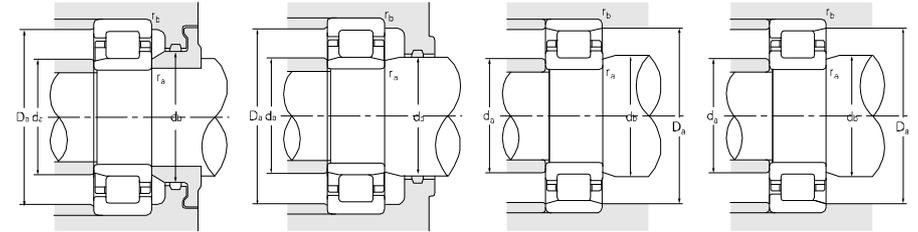
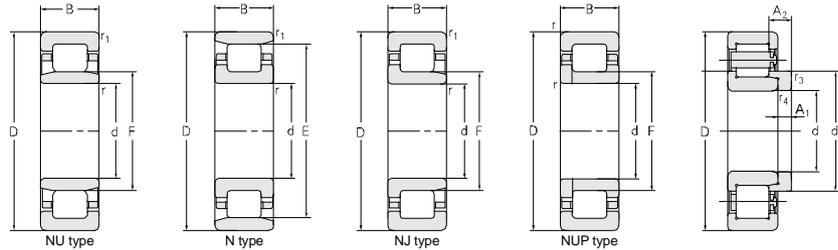
Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>70</b>	125	24	1.5	1.5	84.5		92.4	116	4500	5300	<b>NU214Q1</b>
	125	24	1.5	1.5	84.5		92.4	116	4500	5300	<b>NU214M</b>
	125	24	1.5	4.3		113.5	132	152	4500	5300	<b>NF214E/J/C9YB2</b>
	125	24	1.5	1.5		113.5	132	152	4500	5300	<b>N214E</b>
	125	24	1.5	1.5		113.5	132	152	4500	5300	<b>NF214E</b>
	125	24	1.5	4.3		113.5	132	152	4500	5300	<b>NF214E/C9YB2</b>
	125	24	1.5	4.3		113.5	132	152	4500	5300	<b>NF214ETN1/C9YB2</b>
	125	24	1.5	1.5	83.5		132	152	4500	5300	<b>NUP214E</b>
	125	24	1.5	1.5	83.5		132	152	4500	5300	<b>NJ214E</b>
	125	24	1.5	1.5	83.5		132	152	4500	5300	<b>NU214ETN1/C9</b>
	125	24	1.5	1.5	83.5		132	152	4500	5300	<b>NJ214E/YA6</b>
	125	24	1.5	1.5	83.5		132	152	4500	5300	<b>NU214E</b>
	125	31	1.5	1.5	84.5		130	155	4500	5300	<b>NUP2214M</b>
	125	31	1.5	1.5		110.5	130	155	4500	5300	<b>N2214M</b>
	125	31	1.5	1.5	84.5		130	155	4500	5300	<b>NU2214M</b>
	125	31	1.5	1.5	84.5		130	155	4500	5300	<b>NJ2214M</b>
	125 39.69	1.5	1.5	1.5	84.76		166	232	4500	5300	<b>NU5214XPC3</b>
	125 39.69	1.5	1.5	1.5	84.76		166	232	4500	5300	<b>NU5214/C9YA6</b>
	125 39.69	1.5	1.5	1.5	84.76		166	232	4500	5300	<b>NU3214X2M/C9YA6</b>
	125 41	1.5	1.5	1.5	84.5		130	155	4500	5300	<b>NU2214WBM/C2</b>
	150 35	2.1	2.1	2.1	90		182	202	3600	4300	<b>NJ314Q1</b>
	150 35	2.1	2.1	2.1		130	182	202	3600	4300	<b>N314M</b>
	150 35	2.1	2.1	2.1		130	182	202	3600	4300	<b>N314J</b>
	150 35	2.5	2.5	2.5	90		182	202	3600	4300	<b>NU314M</b>
	150 35	2.5	2.5	2.5	90		182	202	3600	4300	<b>NJ314M</b>
	150 35	2.1	2.1	2.1		130	182	202	3600	4300	<b>NF314M</b>
	150 35	2.1	2.1	2.1	90		182	202	3600	4300	<b>NU314Q1</b>
	150 35	3	2.1	2.1	90		182	202	3600	4300	<b>NU314NRM/YAB</b>
	150 35	2.1	2.1	2.1	90		185	202	3600	4300	<b>NU314NM/YB2</b>
	150 35	2.1	2.1	2.1	90		185	202	3600	4300	<b>NU314NTN1/YB2</b>
	150 35	2.1	2.1	2.1		133	226.5	220	3600	4300	<b>N314E</b>
	150 35	2.1	2.1	2.1		133	226.5	220	3600	4300	<b>N314EM</b>
150 35	2.1	2.1	2.1	89		226.5	220	3600	4300	<b>NJ314E/C9</b>	
150 35	2.1	2.1	2.1	89		226.5	220	3600	4300	<b>NU314E</b>	
150 35	2.1	2.1	2.1	89		226.5	220	3600	4300	<b>NJ314E</b>	
150 35	2.1	2.1	2.1	89		226.5	220	3600	4300	<b>NJ314EM/YAB</b>	

Abutment and fillet dimensions							Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>				A1	A2	r <sub>3, r4</sub>
mm							kg	kg	mm			
78	81	86	117		1.5	1.5	1.23					
78	81	86	117		1.5	1.5	1.24					
78			117	116	4	1.5	1.21					
78	111		117	116	1.5	1.5	1.29					
78			117	116	1.5	1.5	1.31					
78			117	116	4	1.5	1.33					
78			117	116	4	1.5	1.17					
78		92	117		1.5	1.5	1.39					
78	81	92	117		1.5	1.5	1.34					
78	81	92	117		1.5	1.5	1.16					
78	81	92	117		1.5	1.5	1.34					
78	81	86	117		1.5	1.5	1.32					
78		92	117		1.5	1.5	1.8					
78	81		117	100	1.5	1.5	1.68					
78	81	86	117		1.5	1.5	1.70					
78	81	92	117		1.5	1.5	1.73					
76.5	82.5	86.5	118.5		1	1	2.17					
76.5	82.5	86.5	118.5		1	1	2.17					
76.5	82.5	86.5	118.5		1	1	2.17					
78	81	86	117		1.5	1.5	1.88					
81	86	100	139		2	2	3.11					
81	127		139	133	2	2	3.00					
81	127		139	133	2	2	2.78					
81	86	93	139		2	2	3.05					
81	86	100	139		2	2	3.12					
81			139		2	2	3.08					
81	86	92	139		2	2	3.03					
81	86	92	139		2	2	3.05					
81	86	93	139		2	2	2.96					
81	86	93	139		2	2	2.66					
81	130		139	136	2	2	3.00					
81	130		139	136	2	2	3.08					
81	86	100	139		2	2	3.06					
81	86	92	139		2	2	3.01					
81	86	100	139		2	2	3.06					
81	86	100	139		2	2	3.14					

# Single-row Cylindrical Roller Bearing



d 70-75 mm



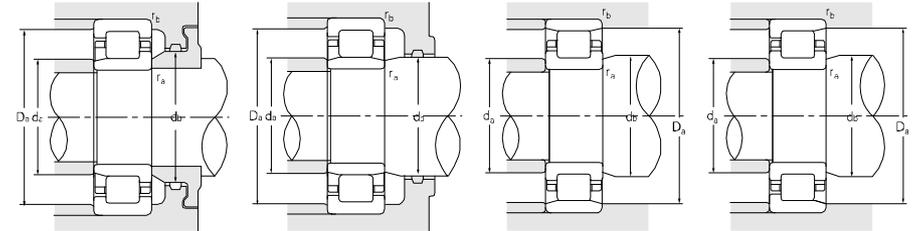
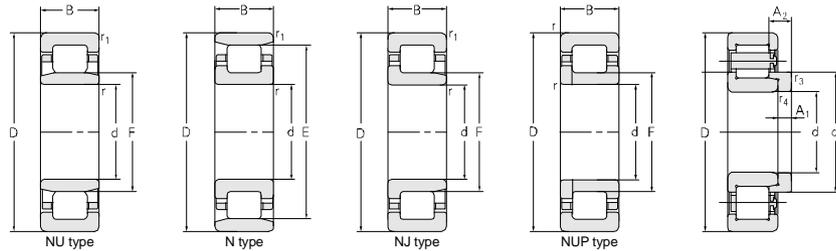
Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>70</b>	150	35		2.1	89		226.5	220	3600	4300	<b>NUP314E</b>
	150	35	2.1	2.1	89		226.5	220	3600	4300	<b>NU314EM</b>
	150	35	2.1	2.1	89		226.5	220	3600	4300	<b>NU314ETN1</b>
	150	35	2.1	2.1	89		226.5	220	3600	4300	<b>NU314ETN1/C9</b>
	150	51	2.1	2.1	90		248	300	3600	4300	<b>NU2314M</b>
	150	51	2.1	2.1	90		248	300	3600	4300	<b>NJ2314M</b>
	150	51	2.1	2.1	90		248	300	3600	4300	<b>NJ2314M/C4W124YA8</b>
	150	51	2.1	2.1	90	133	302	345	3600	4300	<b>N2314E</b>
	150	51	2.1	2.1	89		302	345	3600	4300	<b>NU2314ETN1/C9</b>
	150	51	2.1	2.1	89		302	345	3600	4300	<b>NU2314E</b>
	150	51	2.1	2.1	89		302	345	3600	4300	<b>NJ2314E</b>
	150	51	2.1	2.1	86		320	370	3600	4300	<b>NJ2314E/WBYAD</b>
	180	42	3	3	3	151	262	283	3600	4300	<b>N414M</b>
	180	42	3	3	3	152	262	283	3600	4300	<b>N414</b>
	180	42	3	3	100		262	283	3600	4300	<b>NU414M</b>
	180	42	3	3	100		262	283	3600	4300	<b>NU414</b>
	180	42	3	3	100		262	283	3600	4300	<b>NJ414</b>
	180	42	3	3	100		262	283	3600	4300	<b>NJ414M</b>
	180	42	3	3	100		262	283	3600	4300	<b>NJ414M/YA8</b>
	180	42	3	3	100		262	283	3600	4300	<b>NUP414M</b>
<b>75</b>	115	20	1.1	1	85	65	83.0	5600	6700		<b>NU1015M</b>
	115.050	20	1.1	1		105	60	74	5600	6700	<b>NF1015X1M</b>
	130	25	1.5	1.5		116.5	107	127	4500	5300	<b>N215M</b>
	130	25	1.5	1.5	88.5		107	127	4500	5300	<b>NU215M</b>
	130	25	1.5	1.5	88.5		107	127	4500	5300	<b>NJ215M</b>
	130	25	1.5	1.5		118.5	144	150	4500	5300	<b>N215E</b>
	130	25	1.5	1.5	88.5		144	150	4500	5300	<b>NU215E</b>
	130	25	1.5	1.5	88.5		144	150	4500	5300	<b>NU215ETN1</b>
	130	25	1.5	1.5	88.5		144	150	4500	5300	<b>NU215ETN1/C9</b>
	130	25	1.5	1.5	88.5		144	150	4500	5300	<b>NJ215E</b>
	130	25	1.5	1.5	88.5		144	150	4500	5300	<b>NU215EL3/HAP53</b>
	130	25	1.5	1.5	88.5		144	150	4500	5300	<b>NUP215EL3/HAP53</b>
	130	30		1.5	88.5		132	166	4500	4500	<b>NUP2215M</b>
	130	30	1.5	1.5	88.5		164	211	4500	4500	<b>NFP2215E</b>
	130	30	1.5	1.5	88.5		164	211	4500	4500	<b>NFP2215EM</b>

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2
mm						kg	kg	mm			
81		100	139		2	2	3.14				
82	86	91	138		2	2	3.45				
82	86	91	138		2	2	2.7				
82	86	91	138		2	2	2.7				
81	86	93	139		2	2	4.52				
81	86	101	139		2	2	4.62				
81	86	101	139		2	2	4.61				
81	130		139	136	2	2	4.27				
81	86	92	139		2	2	3.89				
81	86	92	139		2	2	4.24				
81	86	100	139		2	2	4.33				
81	86	101	139		2	2	4.51				
83	148		167	155	2.5	2.5	5.66				
83	148		167	155	2.5	2.5	6.40				
83	97	102	167		2.5	2.5	5.79				
83	97	102	167		2.5	2.5	6.38				
83	97	113	167		2.5	2.5	6.68				
83	97	113	167		2.5	2.5	5.94				
83	97	113	167		2.5	2.5	5.91				
83		102	167		2.5	2.5	6.17				
80	83	87	108.5		1	1	0.739				
80	83	87	108.5		1	1	0.765				
83	114		122	121	1.5	1.5	1.40				
83	86	91	122		1.5	1.5	1.42				
83	86	97	122		1.5	1.5	1.45				
83	116		122	121	1.5	1.5	1.38				
83	86	91	122		1.5	1.5	1.39				
83	86	91	122		1.5	1.5	1.24				
83	86	91	122		1.5	1.5	1.24				
83	86	97	122		1.5	1.5	1.38				
83	86	91	122		1.5	1.5	1.3				
83		97	122		1.5	1.5	1.35				
83		97	122		1.5	1.5	2.03				
83		97	122		1.5	1.5	1.81				
83		97	122		1.5	1.5	1.86				

# Single-row Cylindrical Roller Bearing



d 75–80 mm



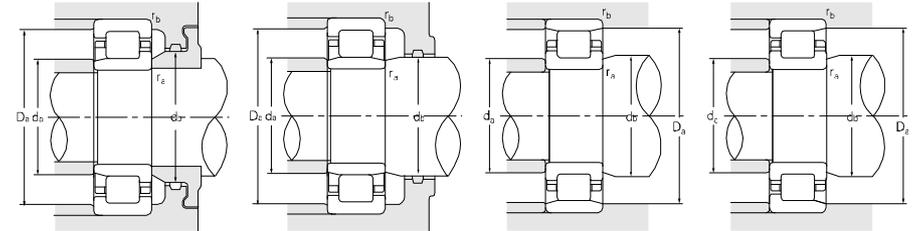
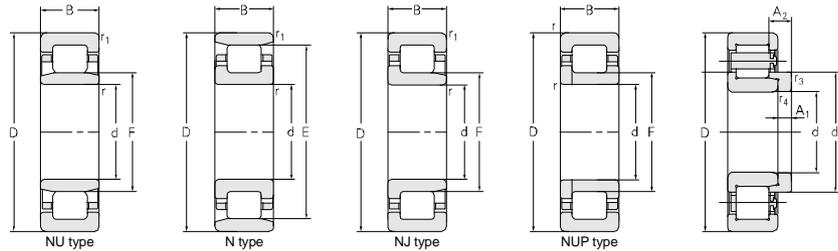
Principal dimensions	Basic load ratings						Limit speed ratings		Designations			
	d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>		C <sub>0r</sub>	Grease	Oil
mm	kN						r/min					
<b>75</b>	130	31	1.5	1.5	88.5	164	211	4500	4500	<b>NU2215ETN1/C9</b>		
	130	31	1.5	1.5	88.5	132	166	4500	5300	<b>NU2215M</b>		
	130	31	1.5	1.5	88.5	132	166	4500	5300	<b>N2215M</b>		
	130	31	1.5	1.5	88.5	132	166	4500	5300	<b>NUP2215TN1</b>		
	130	41.28	1.5	1.5	89	204	268	4000	4000	<b>NU5215XPC3</b>		
	130	41.28	1.5	3	89	204	268	4000	4000	<b>NU3215X2M/C9YA6</b>		
	160	37	2.1	2.1	95.5	204	226	3400	4000	<b>NJ315Q1</b>		
	160	37	2.1	2.1	95.5	139.5	269	254	3400	4000	<b>N315EM</b>	
	160	37	2.1	2.1	95.5	139.5	204	226	3400	4000	<b>N315J</b>	
	160	37	2.1	2.1	95	269	254	3400	4000	<b>NU315EM</b>		
	160	37	2.1	2.1	95.5	204	226	3400	4000	<b>NU315Q1</b>		
	160	37	2.1	2.1	95	143	269	254	3400	4000	<b>N315E</b>	
	160	37	2.1	2.1	95	269	254	3400	4000	<b>NU315ETN1</b>		
	160	37	2.1	2.1	95	269	254	3400	4000	<b>NU315ENM</b>		
	160	37	2.1	2.1	95	269	254	3400	4000	<b>NUP315EM</b>		
	160	37	2.1	2.1	95	139.5	255	226	3400	4000	<b>N315M</b>	
	160	37	2.1	2.1	95.5	255	226	3400	4000	<b>NU315M</b>		
	160	37	2.1	2.1	95	269	254	3400	4000	<b>NU315E</b>		
	160	37	2.1	2.1	95.5	255	226	3400	4000	<b>NJ315M</b>		
	160	46	2.1	2.1	95	269	303	3400	4000	<b>NJ315X2EM/YAB</b>		
	160	37	2.1	2.1	95	269	254	3400	4000	<b>NJ315E</b>		
	160	55	2.1	2.1	139.5	287	345	3400	4000	<b>N2315M</b>		
	160	55	2.1	2.1	139.5	287	345	3400	4000	<b>N2315Q1</b>		
	160	55	2.1	2.1	95.5	287	345	3400	4000	<b>NJ2315M</b>		
160	55	2.1	2.1	95.5	287	345	3400	4000	<b>NU2315M</b>			
190	45	3	3	104.5	300	325	3400	5300	<b>NJ415M</b>			
190	45	3	3	104.5	300	325	3400	5300	<b>NJ415M/YA8</b>			
190	45	3	3	160.5	300	325	3400	4000	<b>N415M</b>			
190	45	3	3	104.5	300	325	3400	4000	<b>NU415M</b>			
<b>80</b>	125	22	1.1	1	113.5	95	122	5300	6300	<b>N1016M</b>		
	125	22	1.1	1	91.5	95	122	5300	6300	<b>NU1016M</b>		
	140	26	2	2	125	127	154	4000	4800	<b>NF216M</b>		
	140	26	2	2	125	127	154	4000	4800	<b>N216M</b>		
	140	26	2	2	95	127	154	4000	4800	<b>NJ216M</b>		
	140	26	2	2	95	127	154	4000	4800	<b>NU216M</b>		

Abutment and fillet dimensions						Weight	Model Weight	Separate thrust collar			
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>			A1	A2	r <sub>3,4</sub>
mm	kg						kg	mm			
83		97	122		1.5	1.5	1.54				
83	86	91	122		1.5	1.5	1.75				
83	86		122	121	1.5	1.5	1.77				
83		97	122		1.5	1.5	1.83				
81.5	92	91	123.5		1	1	2.27				
81.5	92	91	123.5		1	1	2.27				
86	137	107	149	142	2	2	3.75				
86	140		149	146	2	2	3.65				
86	92		149		2	2	3.28				
86	92	97	149		2	2	3.62				
86	92	97	149		2	2	3.68				
86	140		149	146	2	2	3.59				
86	92	97	149		2	2	3.25				
86	92	97	149		2	2	3.59				
86		107	149		2	2	3.75				
86	140		149	146	2	2	3.59				
86	92	97	149		2	2	3.56				
86	92	97	149		2	2	3.56				
86	92	107	149		2	2	3.63				
86	92	107	149		2	3	4.62				
86	157	107	149	163	2	2	3.64				
86	136		149	143	2	2	5.30				
86	136		149	143	2	2	5.84				
86	91	107	149		2	2	5.86	HJ2315	0.512	11	21.8 2.1
86	91	98	149		2	2	5.96	HJ2315	0.512	11	21.8 2.1
88	87	119	177		2.5	2.5	7.14				
88	87	119	177		2.5	2.5	7.20				
88	101		177		2.5	2.5	6.86				
88	101	107	177		2.5	2.5	6.94				
<b>85</b>	110		118.5	116.5	1	1	1.00				
	85	90	118.5		1	1	1.21				
	89		131		2	2	1.72				
	89	123		131	128	2	2	1.66			
	89	93	104	131		2	2	1.73			
	89	93	98	131		2	2	1.69			

# Single-row Cylindrical Roller Bearing



d 80 mm

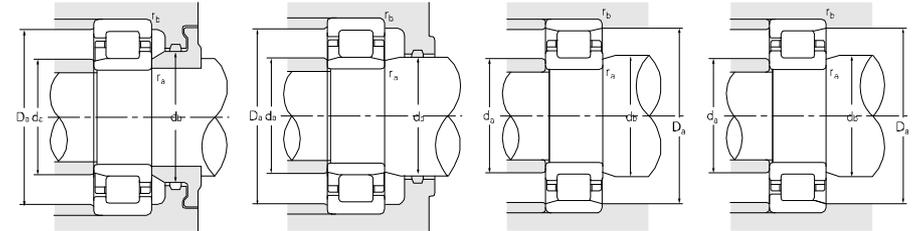
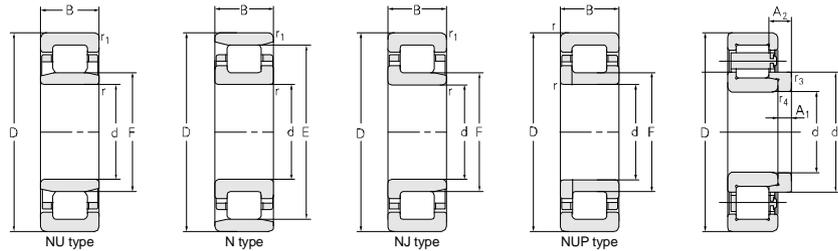


Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
80	140	26		2	95		127	154	4000	4800	NUP216M
	140	26	2	2	95.3		151	184	4000	4800	NU216E
	140	26	2	2	95.3		135	170	4000	4800	NU216Q1
	140	26	2	2	95.3		151	184	4000	4800	NU216ETN1/C9
	140	26		2	95.3		151	184	4000	4800	NUP216E
	140	26	2	2		127.3	151	184	4000	4800	N216E
	140	26	2	2	95.3		151	184	4000	4800	NJ216E
	140	26		2	95.3		160	184	4000	4800	NUP216ENR/J/C3YA6
	140	26		2	95.3		160	184	4000	4800	NUP216ENRM/YA6
	140	26	2	2	95		120	144	4000	4800	NU216M-DT
	140	33	2	2	59.3		152	195	4000	4800	NU2216M
	140	33	2	2	95.3		152	226	4000	4800	NJ2216M
	140	33	2	2	95.3		204	235	4000	4800	NU2216EM
	140	33	2	2	95.3		204	235	4000	4800	NJ2216E
	140	33	2	2	95.3		204	235	4000	4800	NU2216E
	140	33	2	2		127.3	204	235	4000	4800	N2216E
	140	33		2	95.3		204	235	4000	4800	NUP2216E
	140	44.5	2	2	95.28		220	305	4000	4800	NU5216
	140	44.5	2	2	95.28		210	290	4000	4800	NU3216X2M/C9YA6
	150	45	2	2	97		245	320	3800	4500	NJ3216X3M/P54
	150	45	2	2	97		245	320	3800	4500	NJP3216X3M/P54
	170	39	2.1	2.1		151	217	246	3200	3800	N316M
	170	39	2.1	2.1		151	217	246	3200	3800	NF316M
	170	39	2.1	2.1	103		217	246	3200	3800	NU316M
	170	39	2.1	2.1	103		217	246	3200	3800	NU316Q1
	170	39	2.1	2.1	103		217	246	3200	3800	NJ316M
	170	39		2.1	103		217	246	3200	3800	NUP316M
	170	39	2.1	2.1	101		288	278	3200	3800	NJ316EM
	170	39	2.1	2.1		151	288	278	3200	3800	N316EM
	170	39	2.1	2.1	101		288	278	3200	3800	NU316EM
	170	39	2.1	2.1	101		288	278	3200	3800	NU316EF1/C9
	170	39	2.1	2.1		151	288	278	3200	3800	N316E
170	39	2.1	2.1	101		288	278	3200	3800	NJ316E	
170	39	2.1	2.1	101		288	278	3200	3800	NU316E	
170	39	2.1	2.1	101		288	278	3200	3800	NU316ETN1	
170	58	2.1	2.1		147	305	380	3200	3800	N2316M	

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2
mm						kg	kg	mm			
89			104	131		2					1.77
89	93		98	131		2					1.65
89	93		98	131		2					1.74
89	93		98	131		2					1.48
89			104	131		2					1.72
89	125		104	131	130	2					1.67
89	93		104	131		2					1.68
89			104	131		2					1.66
89			104	131		2					1.81
89	93		98	131		2					1.65
89	93		98	131		2					2.32
89	93		104	131		2					2.35
89	93		98	131		2					2.39
89	93		104	131		2					2.34
89	93		98	131		2					2.30
89	124		104	131	130	2					2.16
89			104	131		2					2.13
88	93		97	132		1.5					3.03
88	93		97	132		1.5					3.03
90	94		104	136		2					3.69
90	94		104	136		2					3.69
91	144		159			2					4.30
91	144		159			2					4.46
91	100	106	159	150		2					4.37
91	100	106	159			2					4.45
91	98	113	159			2					4.47
91		113	159			2					4.58
91	98	113	159			2					4.32
91	148		159	154		2					4.22
91	98	104	159			2					4.26
91	98	104	159			2					4.20
91	148		159	154		2					3.98
91	98	113	159	154		2					4.08
91	98	104	159			2					4.25
91	98	104	159			2					3.89
91	144		159			2					6.15

# Single-row Cylindrical Roller Bearing

d 80–85 mm

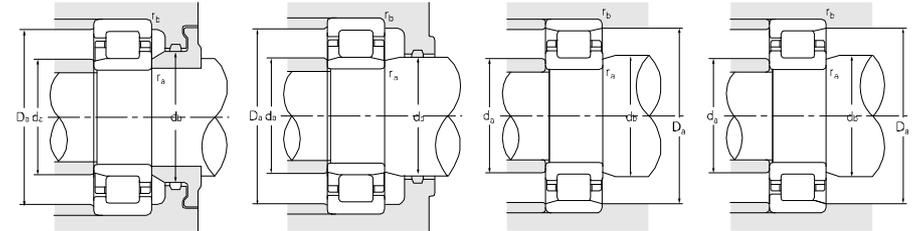
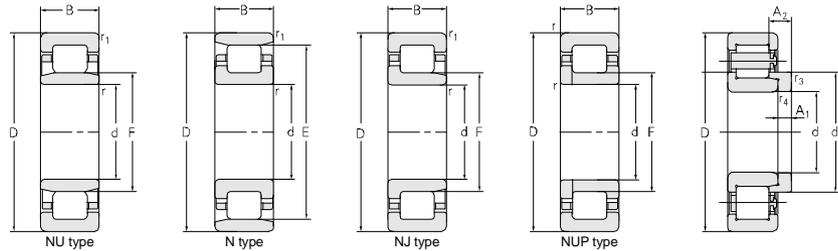


Principal dimensions						Basic load ratings		Limit speed ratings		Designations		
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil	
mm						kN		r/min				
80	170	58	2.1	2.1	103		305	380	3200	3800	<b>NU2316M</b>	
	170	58	2.1	2.1	103		305	380	3200	3800	<b>NJ2316M</b>	
	170	58	2.1	2.1	103		305	380	3200	3800	<b>NJ2316TN1</b>	
	170	60		2.1	100		430	545	3200	3800	<b>NUP2316WB1V</b>	
	170	58	2.1	2.1	101		400	422	3200	3800	<b>NU2316E</b>	
	170	58	2.1	2.1	101	151	400	422	3200	3800	<b>N2316E</b>	
	170	58	2.1	2.1	101		400	422	3200	3800	<b>NJ2316E</b>	
	170	58	2.1	2.1	101		400	422	3200	3800	<b>NJ2316EM</b>	
	170	58	2.1	2.1	100		305	380	3200	3800	<b>NUP2316M/YAB</b>	
	170	62		2.1	98		305	380	3200	3800	<b>NUP2316X2V</b>	
	200	48	3	3	3	170	341	375	3200	3800	<b>N416M</b>	
	200	48	3	3	3	110	341	375	3200	3800	<b>NU416M</b>	
	200	48	3	3	3	110	341	375	3200	3800	<b>NJ416M</b>	
	200	48	3	3	3	110	341	375	3200	3800	<b>NJ416M/YA8</b>	
	85	130	22	1.1	1.1	96.5		89	109	5000	6000	<b>NJ1017TN1/C9YA6</b>
		150	28	2	2		133.8	143	175	3800	4500	<b>N217M</b>
150		28	2	2	101.8		143	175	3800	4500	<b>NU217M</b>	
150		28	2	2	101.8		143	175	3800	4500	<b>NU217M/W124</b>	
150		28	2	2	101.8		143	175	3800	4500	<b>NJ217M</b>	
150		28	2	2		136.5	183	215	3800	4500	<b>N217E</b>	
150		28	2	2	100.5		183	215	3800	4500	<b>NU217E</b>	
150		28	2	2	100.5		183	215	3800	4500	<b>NJ217E</b>	
150		28	2	2	100.5		183	215	3800	4500	<b>NUP217EM</b>	
150		36	2	2	101.8		195	265	3800	4500	<b>NU2217M/C3</b>	
150		36	2	2	100.5		240	270	3800	4500	<b>NU2217EM</b>	
150		36	2	2	100.5		240	270	3800	4500	<b>NU2217ETN1/C9</b>	
150		36	2	2	100.5		240	270	3800	4500	<b>NJ2217EM</b>	
150		49.2	2	2	102		223	310	3800	4500	<b>NU3217M/C3</b>	
150		49.21	2	2	102		252	350	3800	4500	<b>NU5217XPC3</b>	
150		49.21	2	2	102		240	330	3800	4500	<b>NU3217X2M/C9YA6</b>	
180		41	3	3		160	325	330	3000	3600	<b>N317EQ1</b>	
180		41	3	3	108		325	330	3000	3600	<b>NJ317EQ1</b>	
180		41	3	3	108		325	330	3000	3600	<b>NU317E</b>	
180		41	3	3	108		325	330	3000	3600	<b>NU317EM</b>	
180	41	3	3	108		325	330	3000	3600	<b>NU317ETN1</b>		

Abutment and fillet dimensions							Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>				A1	A2	r <sub>3,4</sub>
mm							kg	kg	mm			
91	98	106	159	154	2	2	6.34					
91	98	113	159		2	2	6.44					
91	98	113	159		2	2	5.68					
91	98	104	159		2	2	6.51					
91	98	104	159		2	2	6.28					
91	148	104	159	150	2	2	6.26					
91	98	113	159		2	2	6.94					
91	98	113	159		2	2	6.62					
91	98	118	159		2	2	7.23					
91	97	118	159		2	2	7.19					
93	167		187		2.5	2.5	8.02					
93	106	113	187		2.5	2.5	8.19	HJ416	0.37	13	21.78 3	
93	106	125	187		2.5	2.5	8.31	HJ416	0.37	13	21.78 3	
93	106	125	187		2.5	2.5	8.27	HJ416	0.37	13	21.78 3	
90	95	99	122		1	1	0.972					
94	132		141	139	2	2	2.08					
94	98	103	141		2	2	2.09					
94	98	103	141		2	2	2.09					
94	98	110	141		2	2	2.15					
94	134		141	139	2	2	2.08					
94	98	103	141		2	2	2.08					
94	98	110	141		2	2	2.12					
94	98	110	141		2	2	2.27					
94	98	103	141		2	2	2.8					
94	98	103	141		2	2	2.82					
94	98	103	141		2	2	2.42					
	98	110	141		2	2	2.86					
94	98	103	141		2	2	3.88					
94	100	104	141		1.5	1.5	3.88					
94	100	104	141		1.5	1.5	3.88					
98	157		167	163	2.5	2.5	5.20					
98	105	120	167		2.5	2.5	5.27					
98	105	111	167		2.5	2.5	5.12					
98	105	111	167		2.5	2.5	5.16					
98	105	111	167		2.5	2.5	4.57					

# Single-row Cylindrical Roller Bearing

d 85-90 mm

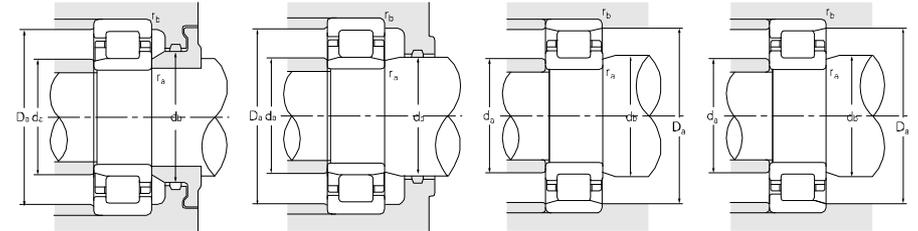
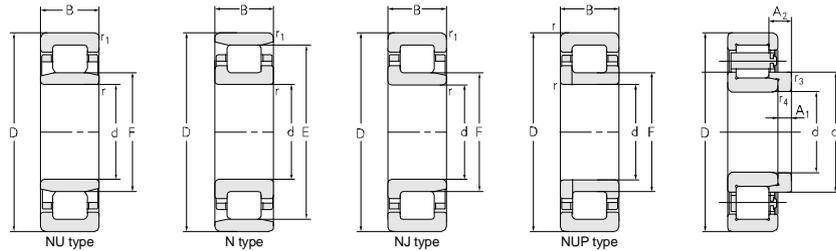


Principal dimensions						Basic load ratings		Limit speed ratings		Designations		
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil	
mm						kN		r/min				
<b>85</b>	180	41	3	3	108		325	330	3000	3600	<b>NU317EQ1</b>	
	180	41	3	3		160	325	330	3000	3600	<b>N317E</b>	
	180	41	3	3		160	300	330	3000	3600	<b>N317E/YA1</b>	
	180	41	3	3		160	325	330	3000	3600	<b>N317EM</b>	
	180	41	3	3		160	325	330	3000	3600	<b>N317EN1T</b>	
	180	41	3	3	108		325	330	3000	3600	<b>NJ317E</b>	
	180	41	1.1	1.1	108		325	330	3000	3600	<b>NJ317EM</b>	
	180	60	3	3	108		347	435	3000	3600	<b>NU2317M</b>	
	180	60	3	3	108		347	435	3000	3600	<b>NJ2317M</b>	
	180	60	3	3		160	435	470	3000	3600	<b>N2317E</b>	
	180	60	3	3	108		435	470	3000	3600	<b>NU2317E</b>	
	180	60	3	3	108		435	470	3000	3600	<b>NJ2317E</b>	
	210	52	4	4		179.5	385	425	3000	3600	<b>N417M</b>	
	210	52	4	4	115.5		385	425	3000	3600	<b>NU417M</b>	
	210	52	4	4	115.5		385	425	3000	3600	<b>NJ417M</b>	
	210	52	4	4	115.5		385	425	3000	3600	<b>NUP417M</b>	
	<b>90</b>	140	24	1.5	1.1	103		90	115	3600	4300	<b>NJ1018M</b>
		140	24	1.5	1.1	103		90	115	3600	4300	<b>NUP1018M</b>
140		24	1.5	1.1	103		90	115	3600	4300	<b>NU1018M</b>	
160		30	2	2		143	165	195	3600	4300	<b>N218J</b>	
160		30	2	2		143	165	195	3600	4300	<b>N218J1</b>	
160		30	2	2		143	170	205	3600	4300	<b>NF218M</b>	
160		30	2	2		143	170	205	3600	4300	<b>N218M</b>	
160		30	2	2	107		170	205	3600	4300	<b>NU218M</b>	
160		30	2	2	107		170	205	3600	4300	<b>NU218M/W124</b>	
160		30	2	2	107		170	205	3600	4300	<b>NJ218M</b>	
160		30	2	2		145	200	215	3600	4300	<b>NF218E</b>	
160		30	2	2		145	200	215	3600	4300	<b>N218E</b>	
160		30	2	2	107		200	215	3600	4300	<b>NU218ETN1/C9</b>	
160		30	2	2	107		200	215	3600	4300	<b>NU218E</b>	
160		30	2	2	107		200	215	3600	4300	<b>NJ218E</b>	
160		30	2	2	107		165	195	3600	4300	<b>NU218M-DT</b>	
160		30	2	2	107		165	195	3600	4300	<b>NUP218M</b>	
160		40	2	2	143		215	285	3600	4300	<b>N2218M</b>	
160		40	2	2	107		270	300	3600	4300	<b>NUP2218EM</b>	

Abutment and fillet dimensions							Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>				A1	A2	r <sub>3,4</sub>
mm							kg	kg	mm			
98	105	111	167		2.5	2.5	5.18					
98	157		167	163	2.5	2.5	5.14					
98	157		167	163	2.5	2.5	5.13					
98	157		167	163	2.5	2.5	5.20					
98	157		167	163	2.5	2.5	4.59					
98	105	120	167		2.5	2.5	5.21					
98	105	111	167		2.5	2.5	5.27					
96	103	111	169		2.5	2.5	7.36	HJ2317	0.617	12	23.73	3
96	103	120	169		2.5	2.5	7.81	HJ2317	0.617	12	23.73	3
96	157		169		2.5	2.5	7.44					
96	104	111	169		2.5	2.5	7.40					
96	104	120	169	163	2.5	2.5	7.57					
101	176		194	183	3	3	9.48					
101	112	119	194		3	3	9.66	HJ417	0.4	14	23.73	4
101	109	129	194		3	3	9.83	HJ417	0.4	14	23.73	4
101		129	194		3	3	10.1					
96.5	101	106	132		1.5	1	1.38					
96.5		106	132		1.5	1	1.4					
96.5	99	106	132		1.5	1	1.34					
99	140		151	148	2	2	2.37					
99	140		151	148	2	2	2.47					
99			151	148	2	2	2.71					
99	140		151	148	2	2	2.64					
99	104	110	151		2	2	2.66					
99	104	110	151		2	2	2.66					
99	104	117	151		2	2	2.72					
99			151	148	2	2	2.55					
99	142		151	148	2	2	2.49					
99	104	110	151		2	2	2.26					
99	104	110	151		2	2	2.49					
99	104	117	151		2	2	2.54					
99	104	110	151		2	2	2.57					
99		110	151		2	2	2.81					
99	105		158	151	2	2	3.62					
99		117	151		2	2	3.68					

# Single-row Cylindrical Roller Bearing

d 90-95 mm



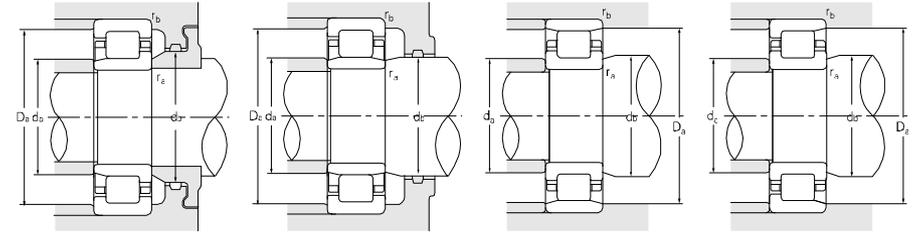
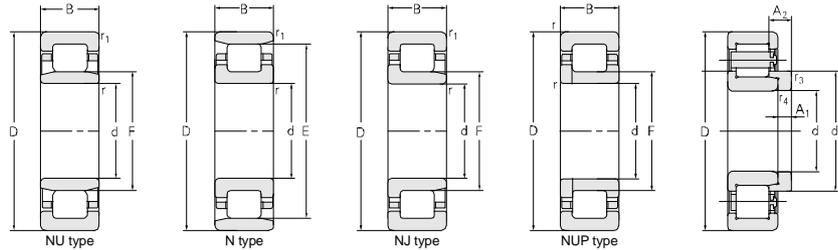
Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>90</b>	160	40	2	2	107		270	300	2800	3400	<b>NU2218ETN1</b>
	160	40		2	107		270	300	2800	3400	<b>NUP2218F2-2Z/C9S2YAD</b>
	160	40		2	107		270	300	2800	3400	<b>NUP2218EM</b>
	160	52.4	2	2	107.218		280	390	3600	4300	<b>NU3218A</b>
	160	52.4	2	2	107.218		280	390	3200	3800	<b>NU5218XPC3</b>
	160	52.4	2	2	107.218		280	390	3200	3800	<b>NU5218/C9YA6</b>
	160	52.4	2	2	107.218		280	390	3600	4300	<b>NU3218M/C9YA6</b>
	190	43	3	3		165	274	295	2800	3400	<b>NF318</b>
	190	43	3	3		165	274	315	2800	3400	<b>NF318M</b>
	190	43	3	3		165	274	315	2800	3400	<b>N318M</b>
	190	43	3	3	115		274	315	2800	3400	<b>NU318M</b>
	190	43	3	3	115		274	315	2800	3400	<b>NU318Q1</b>
	190	43	3	3	115		274	315	2800	3400	<b>NJ318M</b>
	190	43	3	3	115		274	315	2800	3400	<b>NUP318M</b>
	190	43	3	3	113.5		274	315	2700	3300	<b>NJ318M/C4YA8</b>
	190	43	3	3		169.5	350	345	2800	3400	<b>N318EM</b>
	190	43	3	3	113.5		350	345	2800	3400	<b>NU318EM</b>
	190	43	3	3	113.5		350	345	2800	3400	<b>NU318ETN1</b>
	190	43	3	3		169.5	350	345	2800	3400	<b>N318E</b>
	190	43	3	3	113.5		350	345	2800	3400	<b>NJ318E</b>
	190	43	3	3	113.5		350	345	2800	3400	<b>NUP318E</b>
	190	43	3	3	113.5		350	345	2800	3400	<b>NU318E</b>
	190	43	3	3	113.5		350	345	2800	3400	<b>NH318EQ1/YB2</b>
	190	64	3	3	115		400	505	2800	3400	<b>NJ2318M/C4</b>
	190	64	3	3	115		400	505	2800	3400	<b>NUP2318M</b>
	190	64	3	3	113.5		480	520	2800	3400	<b>NJ2318E</b>
	190	64	3	3	113.5		480	520	2800	3400	<b>NU2318E</b>
	225	54	4	4		191.5	430	480	2800	3400	<b>N418M</b>
225	54	4	4	123.5		430	480	2800	3400	<b>NU418M</b>	
225	54	4	4	123.5		430	480	2800	3400	<b>NJ418M/C5</b>	
<b>95</b>	145	24	1.5	1.1	108		115	165	4500	5300	<b>NJ1019M</b>
	170	32	2.1	2.1	113.5	151.5	190	230	3400	4000	<b>N219M</b>
	170	32	2.1	2.1	113.5		190	230	3400	4000	<b>NU219M</b>
	170	32	2.1	2.1	113.5		190	230	3400	4000	<b>NU219M/W124</b>
	170	32	2.1	2.1	113.5		190	230	3400	4000	<b>NJ219M</b>

Abutment and fillet dimensions								Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	A1				A2	r <sub>3,4</sub>	
mm								kg	kg	mm			
100	105	110	150		2.5	2.5		3.12					
100	105	110	150		2.5	2.5		3.45					
104		117	149		2	2		3.59					
99	104	110	151		2	2		4.50					
95	105	110	151		1.5	1.5		4.50					
95	105	110	151		1.5	1.5		4.50					
95	105	110	151		1.5	1.5		4.50					
103				177	2.5	2.5	168	5.78					
103				177	2.5	2.5	168	6.21					
103	162			177	2.5	2.5	168	6.05					
103	112	118		177	2.5	2.5		6.06					
103	112	118		177	2.5	2.5		5.88					
103	110	127		177	2.5	2.5		6.19					
103		127		177	2.5	2.5		6.33					
103	110	127		177	2.5	2.5		6.37					
103	166			177	2.5	2.5	173	5.99					
103	110	116		177	2.5	2.5		5.9					
103	110	116		177	2.5	2.5		5.36					
103	166			177	2.5	2.5	173	5.93					
103	110	127		177	2.5	2.5		6.09					
103		127		177	2.5	2.5		6.05					
103	110	116		177	2.5	2.5		5.84					
103	110	127		177	2.5	2.5		6.64					
103	110	127		177	2.5	2.5		9.29					
103	110	127		177	2.5	2.5		9.36					
103	110	127		177	2.5	2.5		8.84					
103	110	118		177	2.5	2.5		8.69					
106	188			209	3	3	195	11.3					
106	120	126		209	3	3		11.5					
106	120	140		209	3	3		11.9					
101.5	104	116		137	1.5	1		1.53					
	106	149		159	2	2	157	3.07					
	106	110	116		159	2	2	3.13					
	106	110	116		159	2	2	3.13					
	106	110	116		159	2	2	3.13					
	106	110	123		159	2	2	3.23					

# Single-row Cylindrical Roller Bearing



d 95 mm

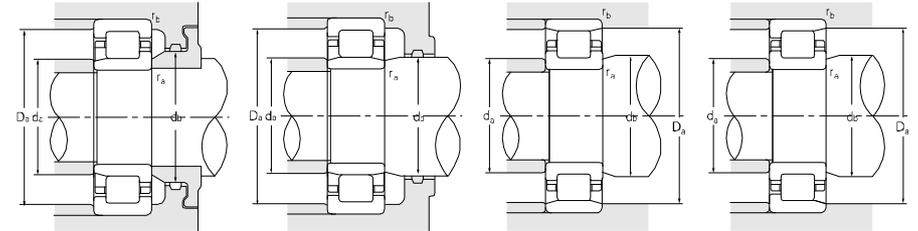
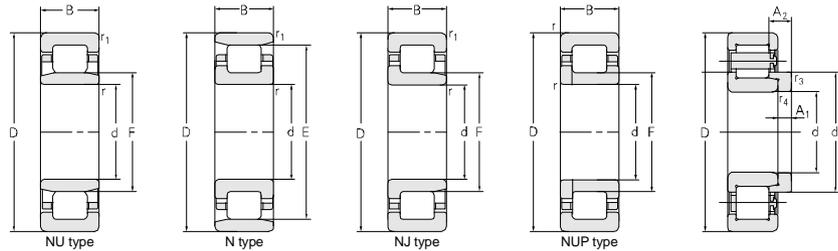


Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>95</b>	170	32	2.1	2.1		154.5	245	255	3400	4000	<b>N219EJ</b>
	170	32	2.1	2.1		154.5	245	255	3400	4000	<b>N219E</b>
	170	32	2.1	2.1	112.5		245	255	3400	4000	<b>NU219E</b>
	170	32	2.1	2.1	112.5		245	255	3400	4000	<b>NU219ETN1/C9</b>
	170	32	2.1	2.1	112.5		245	255	3400	4000	<b>NJ219E</b>
	170	32	2.1	2.1	112.5		245	255	3400	4000	<b>NJ219EM</b>
	170	32	2.1	2.1	112.5		245	255	3400	4000	<b>NJ219ETN1</b>
	170	32	2.1	2.1		154.5	245	255	3400	4000	<b>N219EM</b>
	170	32	2.1	2.1		154.5	245	255	3400	4000	<b>NF219EM</b>
	170	43	2.1	2.1		151.5	242	315	3400	4000	<b>N2219M</b>
	170	43	2.1	2.1	113.5		242	315	3200	3900	<b>NU2219M</b>
	170	43	2.1	2.1	113.5		242	315	3200	3900	<b>NJ2219M</b>
	170	55.56	3.2	2		149.61	305	445	3400	4000	<b>NU5219XPC3</b>
	170	55.56	3.2	2		113.612	305	445	3400	4000	<b>NU3219X2M/C9YA6</b>
	200	45	3	3		173.5	295	340	2600	3200	<b>N319M</b>
	200	45	3	3		173.5	295	340	2600	3200	<b>N319J</b>
	200	45	3	3	121.5		295	340	2600	3200	<b>NU319M</b>
	200	45	3	3	121.5		295	340	2600	3200	<b>NJ319M</b>
	200	45	3	3	121.5		375	375	2600	3200	<b>NU319EM/Z1</b>
	200	45	3	3		177.5	375	375	2600	3200	<b>N319EM</b>
	200	45	3	3	121.5		375	375	2600	3200	<b>NU319EM/W124</b>
	200	45	3	3		177.5	375	375	2600	3200	<b>N319E</b>
	200	45	3	3		177.5	375	375	2600	3200	<b>N319ETN1</b>
	200	45	3	3	121.5		375	375	2600	3200	<b>NJ319E</b>
	200	45	3	3	121.5		375	375	2600	3200	<b>NU319E</b>
	200	45	3	3	121.5		375	375	2600	3200	<b>NU319EM-DT</b>
	200	67	3	3	121.5		435	565	2600	3200	<b>NU2319Q1</b>
	200	67	3	3	121.5		435	565	2600	3200	<b>NU2319M</b>
	200	67	3	3	121.5		435	565	2600	3200	<b>NJ2319M</b>
	200	67	3	3	121.5		435	565	2600	3200	<b>NJ2319M/YA8</b>
	200	67	3	3	121.5		435	565	2600	3200	<b>NJ2319M/C4W124YA8</b>
	200	67	3	3	121.5		435	565	2600	3200	<b>NJ2319M/W20</b>
	200	67	3	3	121.5		510	560	2600	3200	<b>NU2319E</b>
	200	67	3	3	121.5		510	560	2600	3200	<b>NU2319ETN1/C9</b>
	200	67	3	3	121.5		510	560	2600	3200	<b>NJ2319E</b>

Abutment and fillet dimensions							Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>				A1	A2	r <sub>3,4</sub>
mm							kg	kg	mm			
106	152		159	157	2	2	2.91					
106	152		159	157	2	2	3.07					
106	110	115	159		2	2	3.06					
106	110	115	159		2	2	2.80					
106	110	123	159		2	2	3.12					
106	110	123	159		2	2	3.24					
106	110	123	159		2	2	2.86					
106	152		159	157	2	2	3.19					
106	152		159	157	2	2	3.23					
106	152		159	157	2	2	4.27					
107	110	115	158		2	2	4.31					
107	110	115	158		2	2	4.39					
107.5	112	116	161		1.5	3	5.48					
107.5	112	116	161		1.5	3	5.48					
108	170		187	178	2.5	2.5	6.67					
108	170		187	181	2.5	2.5	6.74					
108	118	124	187		2.5	2.5	7.00					
108	118	133	187		2.5	2.5	7.06					
108	118	124	187		2.5	2.5	6.68					
108	174		187	181	2.5	2.5	7.00					
108	118	124	187		2.5	2.5	6.68					
108	174		187	181	2.5	2.5	6.92					
108	174		187	181	2.5	2.5	6.31					
108	118	135	187		2.5	2.5	6.86					
108	118	124	187		2.5	2.5	6.74					
108	118	124	187		2.5	2.5	6.73					
108	116	124	187		2.5	2.5	9.86	HJ2319	0.864	13	26.23 3	
108	116	124	187		2.5	2.5	10.3	HJ2319	0.864	13	26.23 3	
108	116	135	187		2.5	2.5	10.2	HJ2319	0.864	13	26.23 3	
108	116	135	187		2.5	2.5	10.1	HJ2319	0.864	13	26.23 3	
108	116	135	187		2.5	2.5	10.1	HJ2319	0.864	13	26.23 3	
108	116	135	187		2.5	2.5	10.2	HJ2319	0.864	13	26.23 3	
108	116	124	187		2.5	2.5	9.84					
108	116	124	187		2.5	2.5	9.40					
108	116	135	187		2.5	2.5	9.77					

# Single-row Cylindrical Roller Bearing

d 95-100 mm



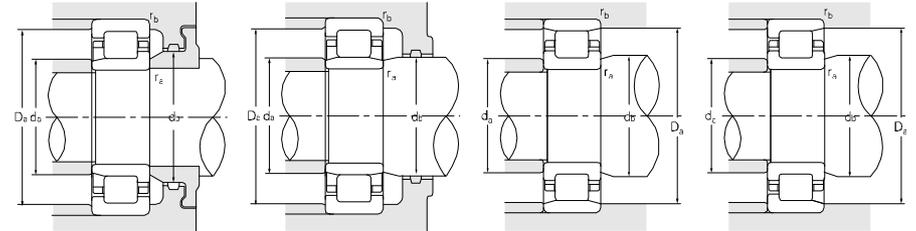
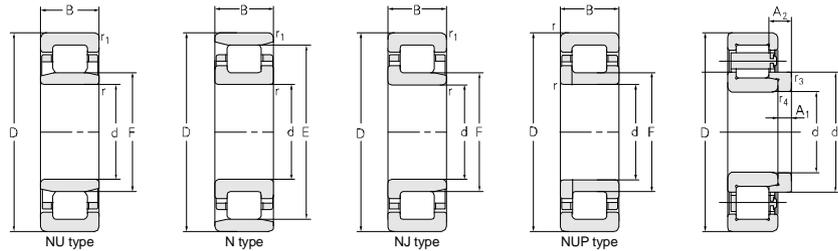
Principal dimensions	Basic load ratings		Limit speed ratings		Designations							
	d	D	B	r <sub>1smin</sub>		r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil
	mm	mm	mm	mm		mm	mm	mm	kN	kN	r/min	r/min
<b>95</b>	200	67	3	3		177.5	510	560	2600	3200	<b>N2319E</b>	
	240	55	4	4		201.5	455	525	2600	3200	<b>N419M</b>	
	240	55	4	4	133.5		455	525	2600	3200	<b>NU419M</b>	
	240	55	4	4	133.5		455	525	2600	3200	<b>NJ419M</b>	
	240	55	4	4	133.5		455	525	2600	3200	<b>NUP419M</b>	
<b>99.5</b>	180	46	2.1	2.1	120		275	385	3200	3800	<b>NJ2220X4M/P63</b>	
<b>100</b>	140	20	1.1	1.1	110		75.5	110	3600	4300	<b>NU1920M</b>	
	150	24	1.5	1.1	113		94.5	125	3600	4300	<b>NJ1020M</b>	
	180	34	2.1	2.1		160	208	256	3200	3800	<b>N220M</b>	
	180	34	2.1	2.1		160	208	256	3200	3800	<b>NF220M</b>	
	180	34	2.1	2.1	120		208	256	3200	3800	<b>NJ220M</b>	
	180	34	2.1	2.1	120		208	256	3200	3800	<b>NU220M</b>	
	180	34	2.1	2.1	120		208	256	3200	3800	<b>NU220M/W124</b>	
	180	34	2.1	2.1	120		208	256	3200	3800	<b>NU220Q1</b>	
	180	34	2.1	2.1		163	275	330	3200	3800	<b>N220E</b>	
	180	34	2.1	2.1		163	275	330	3200	3800	<b>N220ETN1</b>	
	180	34	2.1	2.1	119		275	330	3200	3800	<b>NU220E</b>	
	180	34	2.1	2.1	119		275	330	3200	3800	<b>NU220ETN1</b>	
	180	34	2.1	2.1	119		275	330	3200	3800	<b>NU220ETN1/C9</b>	
	180	34	2.1	2.1	119		275	330	3200	3800	<b>NJ220E</b>	
	180	34	2.1	2.1	119		275	330	3200	3800	<b>NJ220ETN1</b>	
	180	34	2.1	2.1	119		275	330	3200	3800	<b>NUP220E</b>	
	180	34	2.1	2.1	119		275	330	3200	3800	<b>NUP220ETN1</b>	
	180	34	2.1	2.1	120		231	240	3200	3800	<b>NUP220M</b>	
	180	34	2.1	2.1	120		195	240	3200	3800	<b>NU220M-DT</b>	
	180	46	2.1	2.1		160	275	385	3200	3800	<b>N2220M</b>	
	180	46	2.1	2.1	120		275	385	3200	3800	<b>NUP2220M</b>	
	180	46	2.1	2.1	120		275	385	3200	3800	<b>NJP2220M/P63</b>	
	180	46	2.1	2.1	120		275	385	3200	3800	<b>NJ2220M</b>	
	180	46	2.1	2.1	120		275	385	3200	3800	<b>NU2220M</b>	
	180	46	2.1	2.1	119		365	470	3200	3800	<b>NU2220E</b>	
	180	46	2.1	2.1	119		365	470	3200	3800	<b>NU2220ETN1</b>	
	180	60.3	2.1	2.1	120		208	256	3200	3800	<b>NU3220M/C3</b>	
180	60.3	2.1	2.1	119		335	440	3200	3800	<b>NJP3220TN1/HG2P54</b>		

Abutment and fillet dimensions							Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>				A1	A2	r <sub>3,r4</sub>
mm	mm	mm	mm	mm	mm	mm	kg	kg	mm	mm	mm	
108	116		187	181	2.5	2.5	9.76					
111	198		224	205	3	3	13.3					
111	130	136	224		3	3	13.6	HJ419	1.35	15	25.23 4	
111	130	150	224		3	3	13.9	HJ419	1.35	15	25.23 4	
111		150	224		3	3	14.2					
111	116	130	169		2	2	5.42					
102	107	118	133		1	1	0.900					
105	110	123	132		1	1	1.51					
111	157		169	163	2	2	3.45					
111			169	163	2	2	3.55					
111	116	130	169		2	2	3.61					
111	116	123	169		2	2	3.52					
111	116	123	169		2	2	3.52					
111	116	123	169		2	2	3.57					
111	160		169	166	2	2	3.77					
111	160		169	166	2	2	3.75					
111	116	122	169		2	2	3.75					
111	116	122	169		2	2	3.39					
111	116	122	169		2	2	3.39					
111	116	130	169		2	2	3.81					
111	116	130	169		2	2	3.45					
111		130	169		2	2	3.90					
111		130	169		2	2	3.54					
112		130	168		2	2	3.71					
111	116	123	169		2	2	3.03					
111	116		169	166	2	2	5.25					
111	116	130	169		2	2	5.49					
111	116	130	169		2	2	5.38					
111	116	130	169		2	2	5.86					
111	116	122	169		2	2	5.20					
111	116	122	169		2	2	5.08					
111	116	122	169		2	2	4.69					
121	140	147	244		3	3	6.81					
121	140	147	244		3	3	5.98					

# Single-row Cylindrical Roller Bearing



d 100 mm

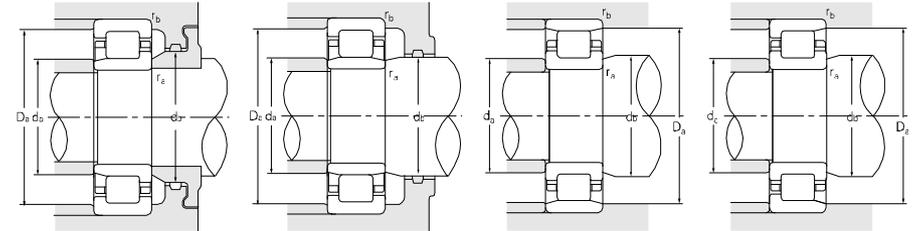
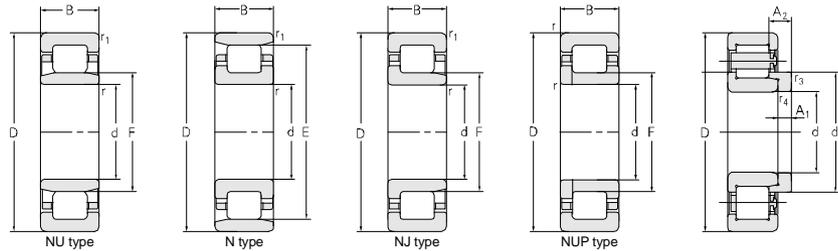


Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>100</b>	180	60.3	2.1	2.1	120.8		335	440	3200	3800	<b>NU3220Q1/P691YAD-XD</b>
	180	60.3	3*45*	2.1	120		208	256	3200	3800	<b>NU3220M/P59YAD</b>
	180	60.32	4	2.1	121.005		358	515	3200	3800	<b>NU5220XPC3</b>
	180	60.32	4	2.1	121.005		345	495	3200	3800	<b>NU3220X2M/C9YA6</b>
	215	47	3	3	127.5		390	440	2400	3000	<b>NJ320EM</b>
	215	47	3	3	129.5		335	400	2400	3000	<b>NU320Q1</b>
	215	47	3	3	129.5		335	400	2400	3000	<b>NH320M</b>
	215	47	3	3	129.5		335	400	2400	3000	<b>NUP320M</b>
	215	47	3	3	129.5		335	400	2400	3000	<b>NU320M-DT</b>
	215	47	3.6	4	130.19		350	420	2400	3000	<b>A-0320-22</b>
	215	47	3	3	128.925		390	410	2400	3000	<b>NH320EQ1/HAYB2</b>
	215	47	3	3	127.5		390	410	2400	3000	<b>NJ320EQ1/HA</b>
	215	47	3	3		191.5	430	465	2400	3000	<b>N320E</b>
	215	47	3	3		191.5	430	465	2400	3000	<b>N320EM</b>
	215	47	3	3	127.5		430	465	2400	3000	<b>NU320E</b>
	215	47	3	3	127.5		430	465	2400	3000	<b>NU320EM</b>
	215	47	3	3	127.5		430	465	2400	3000	<b>NU320EM/W124</b>
	215	47	3	3	127.5		430	465	2400	3000	<b>NU320EM/C9</b>
	215	47	3	3	127.5		430	465	2400	3000	<b>NU320EQ1</b>
	215	47	3	3	127.5		430	465	2400	3000	<b>NJ320E</b>
	215	73	3	3		185.5	480	625	2400	3000	<b>N2320M</b>
	215	73	3	3	129.5		480	625	2400	3000	<b>NU2320M</b>
	215	73	3	3	129.5		480	625	2400	3000	<b>NJ2320M</b>
	215	73	3	3	129.5		480	625	2400	3000	<b>NJ2320M/YA8</b>
	215	73	3	3	129.5		480	625	2400	3000	<b>NJ2320M/C4W124YA8</b>
	215	73	3	3		191.5	645	760	2400	3000	<b>N2320E</b>
	215	73	3	3	127.5		645	760	2400	3000	<b>NU2320E</b>
	215	73	3	3	127.5		645	760	2400	3000	<b>NU2320EM/C9</b>
	215	73	3	3	127.5		645	760	2400	3000	<b>NU2320ETN1/C9</b>
	215	73	3	3	127.5		645	760	2400	3000	<b>NJ2320E</b>
	215	73	3	3	127.5		645	760	2400	3000	<b>NJ2320EQ1</b>
	215	73	3	3	127.5		645	760	2400	3000	<b>NU2320EMA</b>
	215	82.6	3	3		185.5	560	760	2400	3000	<b>NF3320Q1</b>
	250	58	4	4		211	505	590	2400	3000	<b>N420M</b>
	250	58	4	4	139		505	590	2400	3000	<b>NU420M</b>
	250	58	4	4	139		505	590	2400	3000	<b>NJ420M</b>

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2
mm						kg	kg	mm			
121	140	147	244		3	3	7.17				
121	140	147	244		3	3	7.06				
115	119	123	170		2	2	7.69				
115	119	123	170		2	2	7.69				
113	124	142	202		2.5	2.5	9.82	HJ320E	0.888	13 20.5 3	
113	124	132	202		2.5	2.5	8.78	HJ320	0.867	13 22.5 3	
113	124	142	202		2.5	2.5	9.64				
113		142	202		2.5	2.5	9.05				
113	120		202		2.5	2.5	8.55	HJ320	0.867	13 22.5 3	
113	124	142	202		2.5	2.5	9.15				
113	124	142	202		2.5	2.5	9.69				
113	124	142	202		2.5	2.5	9.59	HJ320E	0.888	13 20.5 3	
113	188		202	195	2.5	2.5	8.24				
113	188		202	195	2.5	2.5	9.67				
113	124	130	202		2.5	2.5	8.35	HJ320E	0.888	13 20.5 3	
113	124	130	202		2.5	2.5	9.67	HJ320E	0.888	13 20.5 3	
113	124	130	202		2.5	2.5	9.67	HJ320E	0.888	13 20.5 3	
113	124	130	202		2.5	2.5	9.67	HJ320E	0.888	13 20.5 3	
113	124	130	202		2.5	2.5	9.59	HJ320E	0.888	13 20.5 3	
113	124	142	202		2.5	2.5	8.50	HJ320E	0.888	13 20.5 3	
113	182		202	190	2.5	2.5	13.1				
113	125	133	202		2.5	2.5	13.2	HJ2320	0.98	13 27.23 3	
113	125	142	202		2.5	2.5	13.5	HJ2320	0.98	13 27.23 3	
113	125	142	202		2.5	2.5	13.5	HJ2320	0.98	13 27.23 3	
113	125	142	202		2.5	2.5	13.5	HJ2320	0.98	13 27.23 3	
113	125	142	202		2.5	2.5	13.5	HJ2320	0.98	13 27.23 3	
113	188		202	195	2.5	2.5	12.9				
113	124	130	202		2.5	2.5	12.7	HJ2320E0.946		23.28 23.5 3	
113	124	130	202		2.5	2.5	13.8	HJ2320E0.946		23.28 23.5 3	
113	124	130	202		2.5	2.5	11.5	HJ2320E0.946		23.28 23.5 3	
113	124	142	202		2.5	2.5	12.9	HJ2320E0.946		23.28 23.5 3	
113	124	142	202		2.5	2.5	12.9	HJ2320E0.946		23.28 23.5 3	
113	124	130	202		2.5	2.5	13.4				
113			202	195	2.5	2.5	15.6				
116	208		234	215	3	3	15.4				
116	135	142	234		3	3	15.5				
116	135	156	234		3	3	15.9				

# Single-row Cylindrical Roller Bearing

d 105~110 mm



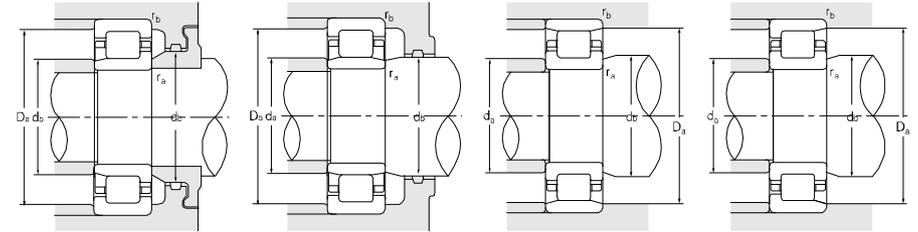
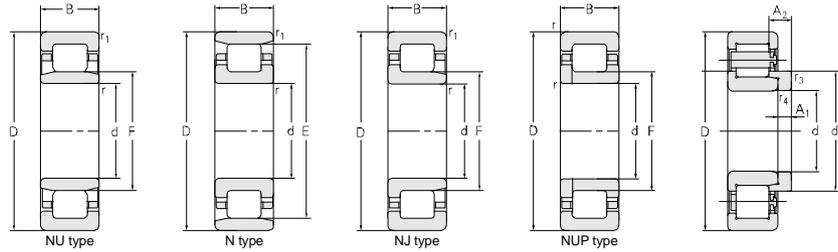
Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>105</b>	160	26	2	1.1		145.5	120	170	4000	4800	<b>NF1021M</b>
	160	26	2	1.1		145.5	120	170	4000	4800	<b>N1021M</b>
	190	36	2.1	2.1		168.8	225	285	3000	3600	<b>N221M</b>
	190	36	2.1	2.1	126.8		225	285	3000	3600	<b>NJ221M</b>
	190	36	2.1	2.1	126.8		225	285	3000	3600	<b>NU221M/W124</b>
	190	36	2.1	2.1	125		290	315	3000	3600	<b>NJ221EM</b>
	190	36	2.1	2.1	125		290	315	3000	3600	<b>NU221EM/C9</b>
	190	36	2.1	2.1	125		290	315	3000	3600	<b>NU221EM</b>
	190	65.1	2.1	2.1	126.8		350	500	3000	3600	<b>NU3221M/C3</b>
	225	49	3	3		201	480	525	2200	2800	<b>N321EM</b>
	225	49	3	3	133		480	525	2200	2800	<b>NJ321EM</b>
	225	49	3	3	133		480	525	2200	2800	<b>NU321EM</b>
	225	49	3	3	133		480	525	2200	2800	<b>NU321EM/C9</b>
	225	87.3	3	3		196	660	910	2200	2800	<b>N3321</b>
	260	60	4	4		220.5	560	655	2200	2800	<b>N421M</b>
	260	60	4	4	144.5		560	655	2200	2800	<b>NU421M</b>
	260	60	4	4	144.5		560	655	2200	2800	<b>NJ421M/C5</b>
	<b>107.95</b>	165.1	57.15	2.5	2.5	127	285	590	3000	3600	<b>NA6/107X4/C9</b>
<b>110</b>	170	28	2	1.1		155	140	195	3800	4500	<b>N1022M</b>
	170	28	2	1.1	125	140	195	3800	4500	<b>NU1022M</b>	
	170	28	2	1.1	125	140	195	3800	4500	<b>NJ1022M</b>	
	170	28	2	1.1	125	140	195	3800	4500	<b>NUP1022M</b>	
	170	28	2	1.1	125	140	195	3800	4500	<b>NUP1022TN1/C9YB2</b>	
	200	38	2.1	2.1		178.5	255	315	2800	3400	<b>N222J</b>
	200	38	2.1	2.1	132.5		255	315	2800	3400	<b>NU222M/YA8</b>
	200	38	2.1	2.1	132.5		255	315	2800	3400	<b>NU222Q1</b>
	200	38	2.1	2.1		178.5	255	315	2800	3400	<b>NF222M</b>
	200	38	2.1	2.1		178.5	270	335	2800	3400	<b>N222M</b>
	200	38	2.1	2.1	132.5		270	335	2800	3400	<b>NJ222M</b>
	200	38	2.1	2.1	132.5		270	335	2800	3400	<b>NU222M/W124</b>
	200	38	2.1	2.1	132.5		270	335	2800	3400	<b>NU222M</b>
	200	38	2.1	2.1	132.5		320	350	2800	3400	<b>NU222EM/C9</b>
	200	38	2.1	2.1		180.5	320	350	2800	3400	<b>N222EM</b>
	200	38	2.1	2.1	132.5		320	350	2800	3400	<b>NJ222EM</b>

Abutment and fillet dimensions							Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>				A1	A2	r <sub>3,4</sub>
mm							kg	kg	mm			
111.5	141		151	149	2	1	1.93					
111.5	166		151	149	2	1	1.85					
116	121		179	172	2	2	4.33					
116	198	137	179		2	2	4.34					
116	198	137	179		2	2	4.25					
116	198	137	179		2	2	4.52					
116	198	137	179		2	2	4.42					
116	198	137	179		2	2	4.33					
116	122	128	179		2	2	8.22					
118	130		212	203	2.5	2.5	10.5					
118	130	148	212		2.5	2.5	10.7					
118	217	136	212		2.5	2.5	10.6					
118	217	136	212		2.5	2.5	10.6					
116	193		208	199	2.5	2.5	18.3					
121	151		244	224	3	3	17.2					
121	217	136	244		3	3	17.3					
121	217	136	244		3	3	17.6					
114	121	125	155		2	2	5.11					
116.5	123		161	157	2	1	2.31					
116.5	175	128	161		2	1	2.32					
116.5	175	128	161		2	1	2.39					
116		135	161		2	2	2.45					
116		135	161		2	2	2.17					
121	175		189	181	2	2	4.70					
121	129	135	189		2	2	5.30					
121	177	135	189		2	2	5.36					
121	129		189	181	2	2	5.17					
121	129		189	181	2	2	5.02					
121	129	145	189		2	2	5.10					
121	129	135	189		2	2	5.05					
121	129	135	189		2	2	5.05					
121	129		189	183	2	2	5.28					
121	129		189	183	2	2	5.27					
121	204	145	189		2	2	5.38					

# Single-row Cylindrical Roller Bearing



d 110~120 mm

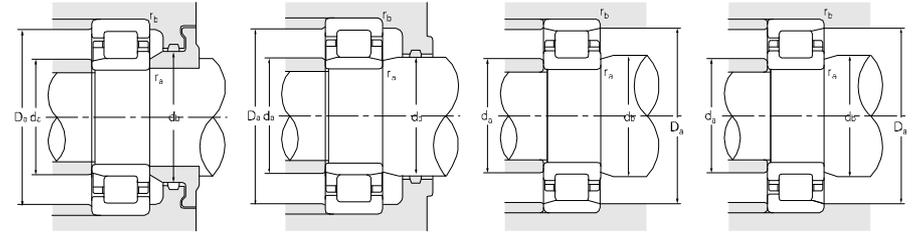
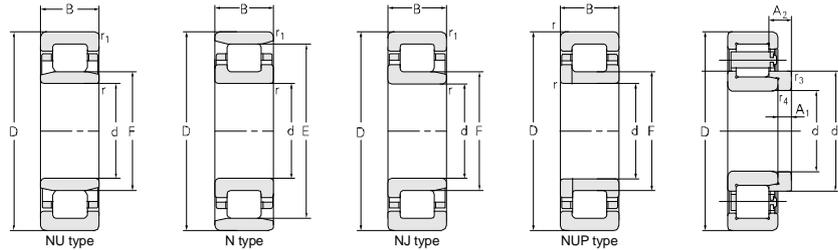


Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
110	200	38	2.1	2.1		180	5320	350	2800	3400	<b>N222E</b>
	200	38	2.1	2.1	132.5		320	350	2800	3400	<b>NU222E</b>
	200	38	2.1	2.1	132.5		320	350	2800	3400	<b>NJ222E</b>
	200	53		2	132		352	470	2800	3400	<b>NUP2222M</b>
	200	53	2.1	2.1	132		352	470	2800	3400	<b>NU2222M</b>
	200	53	2.1	2.1	132		352	470	2800	3400	<b>NJ2222M</b>
	200	53	2	2	132		420	520	2800	3400	<b>NU2222ETN1/C9</b>
	200	69.8	2.1	2.1	132.5		450	655	2800	3400	<b>NU3222M/C3</b>
	240	50	3	3		207	410	480	2000	2600	<b>N322</b>
	240	50	3	3	143		410	480	2000	2600	<b>NU322M-DT</b>
	240	50	3	3		207	430	515	2000	2600	<b>N322M</b>
	240	50	3	3	143		430	515	2000	2600	<b>NJ322M</b>
	240	50	3	3	143		430	515	2000	2600	<b>NU322M</b>
	240	50	3	3	143		430	515	2000	2600	<b>NU322Q1</b>
	240	50	3	3	143		430	515	2000	2600	<b>NUP322M</b>
	240	50	3	3		211	510	520	2000	2600	<b>N322EM</b>
	240	50	3	3	143		510	520	2000	2600	<b>NU322EM</b>
	240	50	3	3	143		510	520	2000	2600	<b>NU322ETN1/C9</b>
	240	50	3	3	143		510	520	2000	2600	<b>NU322EM/W124</b>
	240	50	3	3		211	510	520	2000	2600	<b>N322E</b>
	240	50	3	3	143		510	520	2000	2600	<b>NJ322E</b>
	240	50	3	3	143		510	520	2000	2600	<b>NU322E</b>
	240	50	3	3	143		510	520	2000	2600	<b>NU322EQ1/C9</b>
	240	80	3	3	143		750	865	2000	2600	<b>NU2322EQ1</b>
	240	80	3	3	143		750	865	2000	2600	<b>NJ2322EM/YA8</b>
	240	80	3	3	143		750	865	2000	2600	<b>NJ2322EM</b>
	240	80	3	3	143		750	865	2000	2600	<b>NU2322EM</b>
	240	80	3	3	143		750	865	2000	2600	<b>NU2322M/C9</b>
	240	80	3	3	143		750	865	2000	2600	<b>NU2322E</b>
	240	80	3	3		211	750	865	2000	2600	<b>N2322E</b>
	240	80	3	3	143		750	865	2000	2600	<b>FL-NU2322EM/P6</b>
	280	65	4	4		235	615	725	2000	2600	<b>N422M</b>
280	65	4	4	155		615	725	2000	2600	<b>NU422M</b>	
280	65	4	4	155		615	725	2000	2600	<b>NJ422M</b>	
120	160	27	1.1	1.1	152	105	170	3400	4000	<b>NF2924X1M</b>	

Abutment and fillet dimensions							Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>				A1	A2	r <sub>3,4</sub>
mm							kg	kg	mm			
121	177		189	183	2	2	5.11					
121	129	135	189		2	2	5.12					
121	204	145	189		2	2	5.02					
121		145	189		2	2	7.95					
121	129	135	189		2	2	7.63					
121	138	145	189		2	2	7.83					
121		145	189		2	2	6.57					
121	129	135	189		2	2	9.92					
123	208		227	210	2.5	2.5	10.2					
123	139	146	227		2.5	2.5	11.6	HJ322E	1.25	14	22	
123	139		227	210	2.5	2.5	11.4					
123	139		227		2.5	2.5	11.8					
123	139	159	227		2.5	2.5	11.6					
123	139	146	227		2.5	2.5	11.6					
123		146	227		2.5	2.5	11.6					
123	230	159	227		2.5	2.5	10.3					
123	204		227	215	2.5	2.5	11.4					
123	139	146	227		2.5	2.5	11.5	HJ322E	1.25	14	22	
123	139	146	227		2.5	2.5	10.4	HJ322E	1.25	14	22	
123	139	146	227		2.5	2.5	11.5	HJ322E	1.25	14	22	
123	139	146	227	215	2.5	2.5	11.2					
123	204		227		2.5	2.5	11.2					
123	139	159	227		2.5	2.5	11.4	HJ322E	1.25	14	22	
123	139	146	227		2.5	2.5	11.3	HJ322E	1.25	14	22	
123	139	146	227		2.5	2.5	11.8	HJ322E	1.25	14	22	
123	138	146	227		2.5	2.5	17.6	HJ2322E1.31	1.31	14	26.22	
123	138	159	227		2.5	2.5	18.8	HJ2322E1.31	1.31	14	26.22	
123	138	159	227		2.5	2.5	18.7	HJ2322E1.31	1.31	14	26.22	
123	138	146	227		2.5	2.5	18.3	HJ2322E1.31	1.31	14	26.22	
123	133	146	227		2.5	2.5	18.3	HJ2322E1.31	1.31	14	26.22	
123	138	146	227		2.5	2.5	17.6	HJ2322E1.31	1.31	14	26.22	
123	138		227	215	2.5	2.5	17.5					
123	138	146	227		2.5	2.5	18.6					
126	150		264	240	3	3	21.8					
126	150	158	264		3	3	22.0					
126	129	174	264		3	3	22.3					
126	130		158	150	1	1	1.74					

# Single-row Cylindrical Roller Bearing

d 120 mm



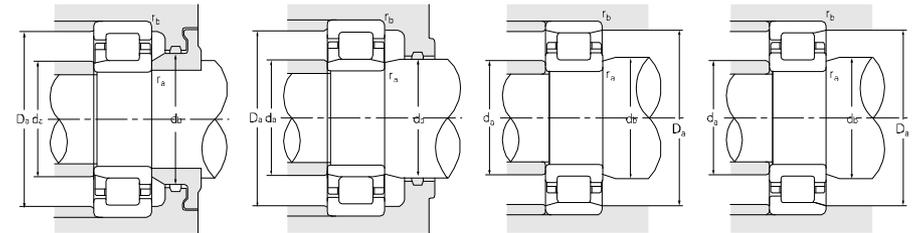
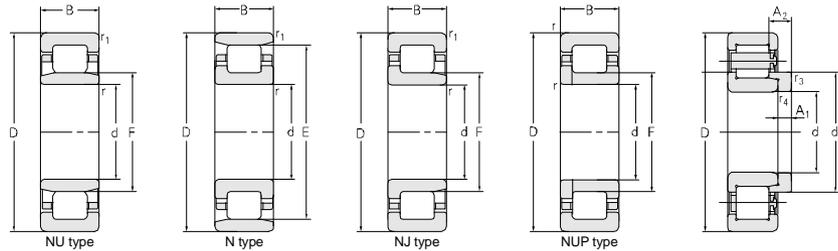
Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
120	180	28	2	1.1	135		145	205	3400	4000	NU1024M
	180	28	2	1.1	135		145	205	3400	4000	NU1024MA
	180	28	2	1.1	135		145	205	3400	4000	NJ1024M
	215	40	2.1	2.1	143.5		290	210	2400	3000	NU224M/P59
	215	40	2.1	2.1	143.5	191.5	305	390	2400	3000	N224M
	215	40	2.1	2.1	143.5		305	390	2400	3000	NJ224M
	215	40	2.1	2.1	143.5		305	390	2400	3000	NU224M
	215	40	2.1	2.1	143.5		305	390	2400	3000	NU224M-DT
	215	40	2.1	2.1	143.5		375	420	2400	3000	NU224EMA
	215	40	2.1	2.1	143.5	195.5	375	420	2400	3000	N224E
	215	40	2.1	2.1	143.5		375	420	2400	3000	NU224E
	215	40	2.1	2.1	143.5		375	420	2400	3000	NJ224E
	215	40	2.1	2.1	143.5		375	420	2400	3000	NJ224EM
	215	40	2.1	2.1	143.5		375	420	2400	3000	NUP224E
	215	40	2.1	2.1	143.5		375	420	2400	3000	NU224EQ1
	215	40	2.1	2.1	143.5		375	420	2400	3000	NU224EM
	215	40	2.1	2.1	143.5		375	420	2400	3000	NU224EM/W124
	215	40	2.1	2.1	143.5		375	420	2400	3000	NU224EM/C9
	215	58	2.1	2.1	143.5	191.5	395	550	2400	3000	N2224M
	215	58	2.1	2.1	143.5		395	550	2400	3000	NU2224M
	215	58	2.1	2.1	143.5		395	550	2400	3000	NJ2224M
	215	58	2.1	2.1	143.5		500	605	2400	3000	NJ2224EM
	215	58	2.1	2.1	143.5	195.5	500	605	2400	3000	NF2224EM
	215	58	2.1	2.1	143.5	195.5	500	605	2400	3000	N2224E
	215	58	2.1	2.1	143.5		500	605	2400	3000	NU2224E
	215	58	2.1	2.1	143.5		500	605	2400	3000	NU2224ETN1
	215	58	2.1	2.1	143.5		500	605	2400	3000	NU2224ETN1/C9
	215	58	2.1	2.1	143.5		500	605	2400	3000	NJ2224E
	215	76	2.1	2.1	145.14		515	780	2400	3000	NU3224M
	215	76	2.1	2.1	145.14		515	780	2400	3000	NU3224M/C4
	215	76.2	5.1	2	145.14		515	780	2200	2800	NU3224X2M/C9YA6
	215	76.2	5.1	2	145.14		550	845	2200	2800	NU5224XPC3
240	80	3	3	150		530	790	2400	3200	NJ624M	
260	55	3	3		226	505	600	2400	3000	NF324M	
260	55	3	3		226	460	600	2400	3000	NF324M/YA8	
260	55	3	3		226	490	645	1900	2400	N324M	

Abutment and fillet dimensions							Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>				A1	A2	r <sub>3,4</sub>
mm							kg	kg	mm			
126.5	133	138	171		2	1	2.96					
126.5	133	138	171		2	1	2.96					
126.5	188	144	171		2	1	3.09					
131	140	146	204		2	2	6.27					
131	140		204	195			6.11					
131	140	156	204		2	2	6.39	HJ224	0.698	11	18.73 2.1	
131	192	146	204		2	2	6.27	HJ224	0.698	11	18.73 2.1	
131	192	146	204		2	2	6.19					
131	192	146	204		2	2	6.92					
131	140		204	199	2	2	6.32					
131	140	146	204		2	2	6.73					
131		156	204		2	2	6.67					
131		156	204		2	2	6.68					
131		156	204		2	2	6.80					
131	140	146	204		2	2	6.88					
131	140	146	204		2	2	6.74					
131	140	146	204		2	2	6.78					
131	140	146	204		2	2	6.74					
131	188		204	195	2	2	8.92					
131	139	146	204		2	2	9.31					
131	139	156	204		2	2	9.46					
131	140	156	204		2	2	9.80					
130		206	199		2	2	9.72					
131	192		204	199	2	2	9.15					
131	140	146	204		2	2	9.00					
131	140	146	204		2	2	8.33					
131	140	146	204		2	2	8.33					
131	140	156	204		2	2	9.15					
131	140	146	204		2	2	12.4					
131	140	146	204		2	2	12.4					
135.6	142	148	204		1.5	2	12.6					
135.6	142	148	204		1.5	2	12.6					
140	147	165	222		2.5	2.5	17.7					
133	222		247	230	2.5	2.5	14.3					
133	222		247	230	2.5	2.5	14.3					
133			247	230	2.5	2.5	15.1					

# Single-row Cylindrical Roller Bearing



d 120~129 mm



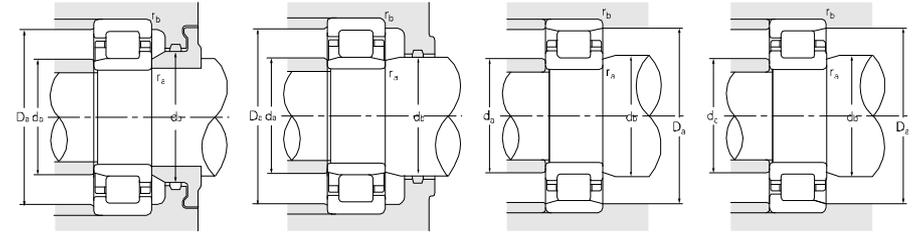
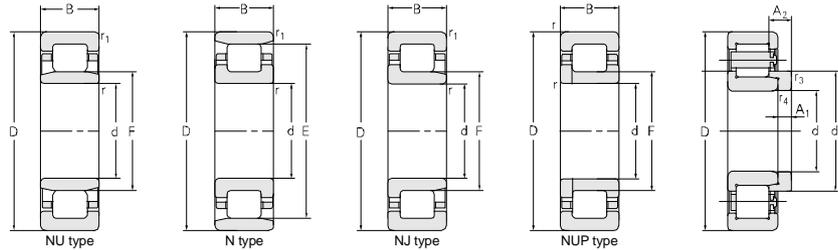
Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>120</b>	<b>260</b>	<b>55</b>	<b>3</b>	<b>3</b>		<b>226</b>	<b>490</b>	<b>645</b>	<b>1900</b>	<b>2400</b>	<b>N324J</b>
260	55	3	3	154		540	645	1900	2400	2400	<b>NU324M</b>
260	55	3	3	154		540	645	1900	2400	2400	<b>NU324M/W124</b>
260	55	3	3	154		540	645	1900	2400	2400	<b>NU324Q1</b>
260	55	3	3	154		540	645	1900	2400	2400	<b>NJ324M</b>
260	55	3	3	154		560	660	1900	2400	2400	<b>NJ324EQ1A/C9YA8</b>
260	55	3	3	154		540	645	1900	2400	2400	<b>NUP324M</b>
260	55	3	3	154		590	710	1900	2400	2400	<b>NU324EM</b>
260	55	3	3		<b>230</b>	540	710	1900	2400	2400	<b>N324E</b>
260	55	3	3	154		595	710	1900	2400	2400	<b>NU324E</b>
260	55	3	3	154		590	710	1900	2400	2400	<b>NU324ETN1/C9</b>
260	55	3	3	154		594	710	1900	2400	2400	<b>NJ324E</b>
260	55	3	3	154		490	710	1900	2400	2400	<b>NU324M-DT/YB2</b>
260	55	3	3	154		490	710	1900	2400	2400	<b>NU324L3-DT/YB2</b>
260	55	3	3	154		490	710	1900	2400	2400	<b>NU324L3-DT</b>
260	55	3	3	154		490	710	1900	2400	2400	<b>NU324M-DT</b>
260	86	3	3		<b>226</b>	735	970	1900	2400	2400	<b>N2324M</b>
260	86	3	3	154		735	970	1900	2400	2400	<b>NU2324M</b>
260	86	3	3	154		780	1040	1900	2400	2400	<b>NJ2324M/YA8-1</b>
260	86	3	3	154		735	970	1900	2400	2400	<b>NJ2324M</b>
260	86	3	3	154		780	1040	1900	2400	2400	<b>NJ2324M/C4YA8</b>
260	86	3	3	154		780	1040	1900	2400	2400	<b>NJ2324M/C4W124YA8-1</b>
260	86	3	3	154		860	1040	1900	2400	2400	<b>FL-NJ2324EQ1A</b>
260	86	3	3	154		860	1040	1900	2400	2400	<b>FL-NJ2324EQ1A/C3</b>
260	104.775	3	3		<b>230</b>	910	1240	1900	2400	2400	<b>N3324X2M</b>
260	106	3	3		<b>230</b>	990	1380	1900	2400	2400	<b>NF3324Q1</b>
310	72	5	5		<b>260</b>	770	915	1900	2400	2400	<b>N424M</b>
310	72	5	5	170		770	915	1900	2400	2400	<b>NU424M</b>
310	72	5	5	170		770	915	1900	2400	2400	<b>NU424Q1</b>
310	72	5	5	170		770	915	1900	2400	2400	<b>NJ424M</b>
<b>127</b>	<b>228.6</b>	<b>34.925</b>	<b>2</b>	<b>1.1</b>		<b>199.8</b>	<b>295</b>	<b>410</b>	<b>1900</b>	<b>2400</b>	<b>N6/127M/YAB</b>
<b>129</b>	<b>250</b>	<b>80</b>	<b>3</b>	<b>3.7</b>	<b>158</b>	<b>665</b>	<b>807</b>	<b>1800</b>	<b>2200</b>	<b>2200</b>	<b>NJP3226X1K2</b>
250	80	3	3.7	158		665	807	1800	2200	2200	<b>NJ3226X1K2</b>

Abutment and fillet dimensions							Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>				A1	A2	r <sub>3,r4</sub>
mm							kg	kg	mm			
133	222		247	230	2.5	2.5	13.9					
133	150	157	247		2.5	2.5	15.4					
133	150	157	247		2.5	2.5	15.4					
133	150	157	247		2.5	2.5	15.2					
133	150	171	247		2.5	2.5	15.7					
133	150	171	247		2.5	2.5	15.4					
133		171	247		2.5	2.5	16.0					
133	150	157	247		2.5	2.5	16.3					
133	226		247	<b>234</b>	2.5	2.5	14.3					
133	150	157	247		2.5	2.5	15.8					
133	150	157	247		2.5	2.5	14.6					
133	150	171	247		2.5	2.5	16.0					
133	150	157	247		2.5	2.5	15.0					
133	150	157	247		2.5	2.5	14.9					
133	150	157	247		2.5	2.5	15.0					
133	223		247	<b>229</b>	2.5	2.5	22.9					
133	149	157	247		2.5	2.5	23.1	HJ2324	1.52	14	27.72 3	
133	149	170	247		2.5	2.5	23.7	HJ2324	1.52	14	27.72 3	
133	149	170	247		2.5	2.5	23.6	HJ2324	1.52	14	27.72 3	
133	149	170	247		2.5	2.5	24.6	HJ2324	1.52	14	27.72 3	
133	149	170	247		2.5	2.5	23.7	HJ2324	1.52	14	27.72 3	
133	149	170	247		2.5	2.5	31.0					
133	149	170	247		2.5	2.5	31.0					
133	226		247	<b>234</b>	2.5	2.5	28.0					
133	149	170	247		2.5	2.5	29.9					
140	254		290	<b>266</b>	4	4	29.0					
140	165	173	290		4	4	29.1					
140	165	173	290		4	4	28.8					
140	165	191	290		4	4	29.7					
134	196		223	204	1	1	5.60					
150	170	200	230		3	3	18.6					
150	170	200	230		3	3	18.4					

# Single-row Cylindrical Roller Bearing



d 129.5~130 mm

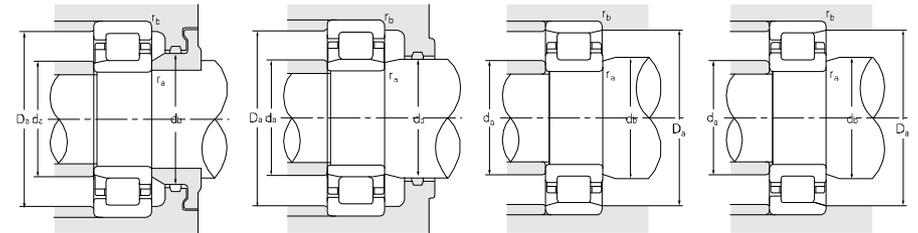
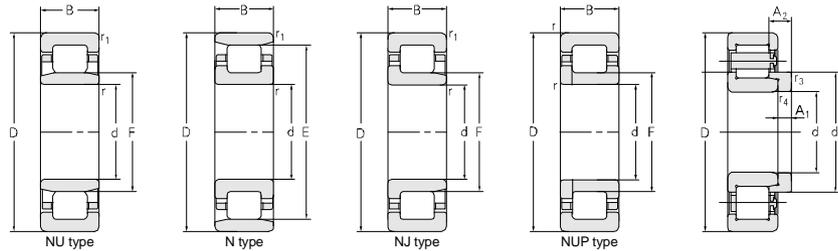


Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
129.5	250	80	3	3.7	158		665	807	1800	2200	NJP3226X1K1 NJ3226X1K1
	250	80	3	3.7	158		665	807	1800	2200	
130	180	50	1.5	1.5	150		220	555	1900	2400	NA4926/C9
	200	33	2	1.1	148	182	190	274	3200	3800	N1026M
	200	33	2	1.1	148		190	274	3200	3800	NU1026M
	200	33	2	1.1	148		190	274	3200	3800	NJ1026M
	200	42	2	1.1	147		280	415	3000	3700	NU2026EMA
	220	62	2	2.1	150		528	675	2200	2800	NJP2226X3TN1/HG2
	230	64	3	3	150		410	580	2200	2800	NJP2226Q1/C4S0
	220	62	2	2.1	150		528	675	2200	2800	NJ2226X3TN1/HG2
	230	40	3	3		204	301	395	2200	2800	N226J
	230	40	3	3		204	315	415	2200	2800	N226M
	230	40	3	3	156		315	415	2200	2800	NU226M
	230	40	3	3	156		315	415	2200	2800	NU226M/W124
	230	40	3	3	156		315	415	2200	2800	NJ226M
	230	40	3	3	153.5		400	465	2200	2800	NU226EQ1
	230	40	3	3	153.5		400	465	2200	2800	NU226EM/C9
	230	40	3	3	153.5		400	465	2200	2800	NJ226EQ1
	230	40	3	3		209.5	400	465	2200	2800	N226E
	230	40	3	3		209.5	340	420	2200	2800	NF226EM
	230	40	3	3	153.5		400	465	2200	2800	NJ226E
	230	40	3	3	153.5		400	465	2200	2800	NJ226EM
	230	40	3	3	153.5		400	465	2200	2800	NU226E
	230	40	3	3	153.5		400	465	2200	2800	NUP226E
	230	40	3	3	156		315	415	2200	2800	NU226M-DT
	230	64	3	3		204	430	625	2200	2800	NF2226M
	230	64	3	3		204	430	625	2200	2800	N2226M
	230	64	3	3	156		430	625	2200	2800	NU2226M
	230	64	3	3	156		430	625	2200	2800	NJ2226M
	230	64	3	3	156		430	625	2200	2800	NJ2226Q1
	230	64	3	3	156		430	625	2200	2800	NUP2226M
	230	64	3	3	153.5		530	735	2200	2800	NU2226E
	230	64	3	3	153.5		595	795	2200	2800	FL-NU2226EMA/C3
	230	64	3	3	153.5		530	735	2200	2800	NU2226EQ1

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2
mm						kg	kg	mm			
150	170	200	230		3	3	18.5				
150	170	200	230		3	3	18.4				
150	170	145	160		1.5	1.5	4.36				
136.5	178		191	184	2	1	4.57				
136.5	145	151	191		2	1	4.66				
136.5	145	151	191		2	1	4.61				
143	149	167	217		1	1	4.95				
143	149	167	217		2.5	2.5	8.68				
143	149	167	217		2.5	2.5	11.9				
143	149	167	217		2.5	2.5	8.69				
143	200		217	207	2.5	2.5	6.52				
143	200		217	207	2.5	2.5	7.08				
143	153	159	217		2.5	2.5	7.22				
143	153	159	217		2.5	2.5	7.54				
143	153	167	217		2.5	2.5	7.32				
143	150	156	217		2.5	2.5	7.38				
143	150	156	217		2.5	2.5	7.54				
143	150	167	217		2.5	2.5	7.50				
143	206		217	213	2.5	2.5	7.09				
143	206		217	213	2.5	2.5	7.57				
143	150	167	217		2.5	2.5	7.38				
143	150	167	217		2.5	2.5	7.66				
143	150	156	217		2.5	2.5	7.26				
143	167	217			2.5	2.5	7.49				
143	153	159	217		2.5	2.5	7.12				
143			217	209	2.5	2.5	11.7				
143	200		217	209	2.5	2.5	11.6				
143	153	159	217		2.5	2.5	11.8				
143	153	167	217		2.5	2.5	11.9				
143	153	167	217		2.5	2.5	11.9				
143	167	217			2.5	2.5	12.2				
143	149	156	217		2.5	2.5	11.5				
143	149	156	217		2.5	2.5	11.2				
143	149	156	217		2.5	2.5	11.1				

# Single-row Cylindrical Roller Bearing

d 130 mm

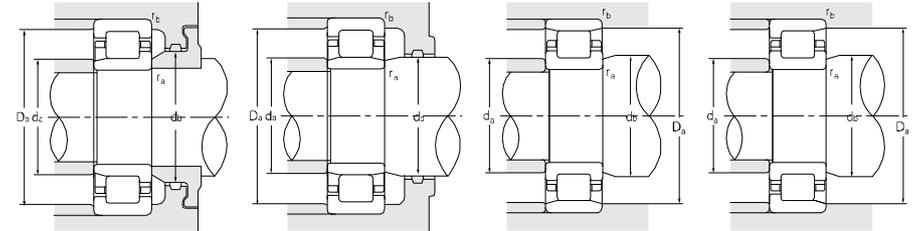
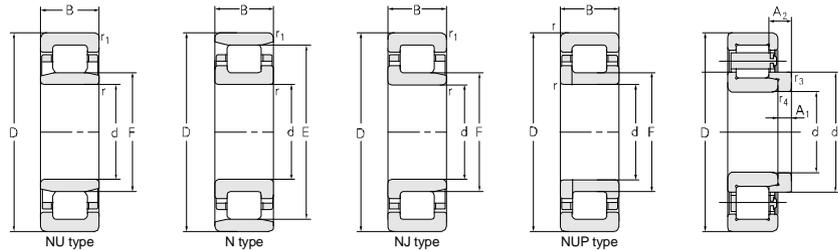


Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>130</b>	230	64	3	3		204	430	625	2200	2800	<b>N2226M/YA1</b>
	230	64	3	3	153.5		550	780	2200	2800	<b>NJ2226EQ1</b>
	230	79.38	3	5.3	155		590	890	1800	2200	<b>NU3226X2M/C9YA6</b>
	240	80	3	3	158		655	975	1800	2200	<b>NJ3226X1M-1</b>
	240	85	3	3	158		655	975	1800	2200	<b>NJP3226X1WBM-1</b>
	240	87	3	3	156		580	800	1800	2200	<b>NJ3226X1SCTN</b>
	240	87	3	3	156		580	800	1800	2200	<b>NJP3226X1SCTN</b>
	250	80	3	3	158		665	805	1800	2200	<b>NJP3226X1TN1</b>
	250	80	3	3	158		665	805	1800	2200	<b>NJ3226X1TN1</b>
	250	80	3	3	158		605	805	1800	2200	<b>NJ3226X1K1</b>
	280	58	3	3	167		732	780	1800	2200	<b>NU326Q1/HAC9YA5</b>
	280	58	4	4		243	570	690	1800	2200	<b>N326M</b>
	280	58	4	4	167		570	690	1800	2200	<b>NU326M</b>
	280	58	4	4	167		595	795	1800	2200	<b>NU326EM/W124</b>
	280	58	4	4	167		570	690	1800	2200	<b>NU326Q1</b>
	280	58	4	4	167		570	690	1800	2200	<b>NJ326M</b>
	280	58	4	4	167		595	795	1800	2200	<b>FL-NU326EMA</b>
	280	58	4	4		247	595	795	1800	2200	<b>N326EM</b>
	280	58	4	4		247	595	795	1800	2200	<b>NJ326EM</b>
	280	58	4	4	167		595	795	1800	2200	<b>NU326EM/W124</b>
	280	58	4	4	167		655	795	1800	2200	<b>NU326E</b>
	280	58	4	4		247	655	795	1800	2200	<b>N326E</b>
	280	58	4	4	167		655	795	1800	2200	<b>NJ326E</b>
	280	93	4	4	167		870	1180	1800	2200	<b>NU2326M</b>
	280	93	4	4	167		870	1180	1800	2200	<b>NJ2326M/YA8</b>
	280	93	4	4	167		870	1180	1800	2200	<b>NJ2326M/YA8-2</b>
	280	93	4	4		243	870	1180	1800	2200	<b>N326M</b>
	280	93	4	4	167		870	1180	1800	2200	<b>NJ2326M</b>
	280	93	4	4	167		900	1200	1800	2200	<b>NU2326EM/C9</b>
	280	93	4	4	167		790	1180	1800	2200	<b>NJ2326M/C4W124YA8-1</b>
	280	93	4	4	167		870	1180	1800	2200	<b>NJ2326J</b>
	280	93	4	4	167		870	1180	1800	2200	<b>NUP2326M</b>
	280	93	4	4	167		780	1060	1800	2200	<b>32626QTY</b>
	280.01	58.001	4.318	6.477	166.848		660	795	1800	2200	<b>A-0326-WAB-30-1</b>
	340	78	5	5	185		941	1110	1800	2200	<b>NU426M</b>

Abutment and fillet dimensions							Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>				A1	A2	r <sub>3,4</sub>
mm							kg	kg	mm			
143	200		217	209	2.5	2.5	11.6					
143	149	167	217		2.5	2.5	11.5					
146	240		264	246	3	3	14.6					
146	153	167	227		2.5	2.5	17.0					
146	153	167	227		2.5	2.5	17.3					
146	153	167	227		2.5	2.5	14.95					
146	153	167	227		2.5	2.5	14.79					
146	153	167	227		2.5	2.5	16.8					
146	153	167	227		2.5	2.5	16.8					
146	153	167	227		2.5	2.5	18.4					
146	163	170	264		3	3	19					
146	239		264	247	3	3	17.8					
146	163	170	264		3	3	17.9					
146	163	170	264		3	3	18.7					
146	163	170	264		3	3	17.9					
146	163	185	264		3	3	18.2					
146	163	170	264		3	3	18.7					
146	243		264	251	3	3	18.5					
146	243		264	251	3	3	19.0					
146	163	170	264		3	3	18.7					
146	163	170	264		3	3	18.7					
146	243		264	251	3	3	18.5					
146	163	185	264		3	3	19.0					
146	161	170	264		3	3	28.7	HJ2326	1.8	14	29.17	4
146	161	185	264		3	3	30.0	HJ2326	1.8	14	29.17	4
146	161	185	264		3	3	29.4	HJ2326	1.8	14	29.17	4
146	240		264	246	3	3	29.01					
146	161	185	264		3	3	29.0	HJ2326	1.8	14	29.17	4
146	161	185	264		3	3	29.3	HJ2326E1.79		14	27.69	4
146	161	185	264		3	3	29.1	HJ2326	1.8	14	29.17	4
146	161	185	264		3	3	30.0	HJ2326	1.8	14	29.17	4
146		185	264		3	3	29.5					
146	161	170	264		3	3	29.3					
146	161	170	264		3	3	18.7					
150	180	190	320		4	4	39.5					

# Single-row Cylindrical Roller Bearing

d 140 mm



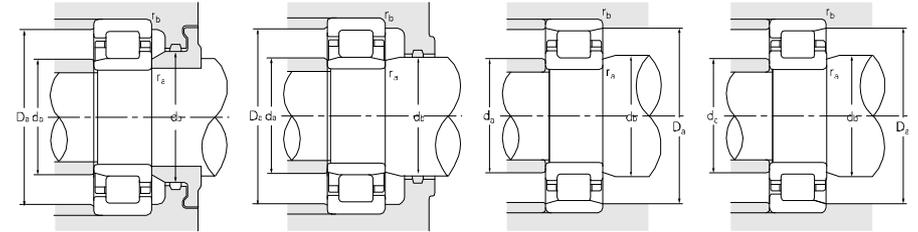
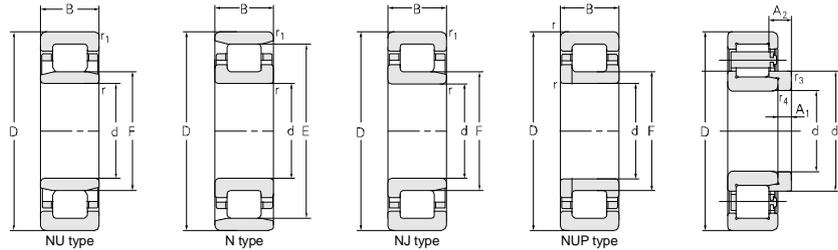
Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>140</b>	190	30	1.5	1.1	178	184	315	3000	3600	<b>NF2928M</b>	
	190	30	1.5	1.5	152	184	315	3000	3600	<b>NJ2928M</b>	
	210	33	2	1.1	158	183	263	3000	3600	<b>NU1028M</b>	
	210	33	2	1.1	158	183	263	3000	3600	<b>FL-NU1028M</b>	
	210	33	2	1.1	158	195	287	3000	3600	<b>NJ1028M</b>	
	210	53	2	1.1	158	358	630	2600	3400	<b>NU3028M</b>	
	220	36	2.7	2.3	160	245	345	660	1300	<b>NU1128X3M</b>	
	250	42	3	3		221	319	410	2400	3000	<b>N228Q1</b>
	250	42	3	3		221	341	450	2000	2600	<b>NCF228J</b>
	250	42	3	3		221	363	490	2400	3000	<b>N228M</b>
	250	42	3	3	169		363	490	2000	2600	<b>NU228M</b>
	250	42	3	3	169		363	490	2000	2600	<b>NJ228M</b>
	250	42	3	3	169		363	490	2000	2600	<b>NUP228M</b>
	250	42	3	3		225	402	530	2400	3000	<b>N228E</b>
	250	42	3	3	169		402	530	2000	2600	<b>NJ228E</b>
	250	42	3	3	169		402	530	2000	2600	<b>NU228E</b>
	250	42	3	3	169		400	530	2000	2600	<b>NU228EM</b>
	250	42	3	3	169		400	530	2000	2600	<b>NU228EMA</b>
	250	42	3	3	169		400	530	2000	2600	<b>NU228EM/C9</b>
	250	42	3	3	169		400	530	2000	2600	<b>NU228EM/W124</b>
	250	42	3	3	169		402	530	2000	2600	<b>NU228EQ1</b>
	250	42	3	3	169		350	470	2000	2600	<b>NU228M-DT</b>
	250	42	3	3		225	400	530	2000	2600	<b>N228EM</b>
	250	42	3	3	169		365	490	2000	2600	<b>NJ228Q1</b>
	250	68	3	3	169		570	840	2000	2600	<b>NU2228EM</b>
	250	68	3	3	169		510	755	2000	2600	<b>NJP2228Q1/C4S0</b>
	250	68	3	3	169		510	755	2000	2600	<b>NJ2228Q1/C4S0</b>
	250	68	3	3	169		574	836	2000	2600	<b>FL-NU2228EMA/C3</b>
	250	68	3	3	169		480	700	2000	2600	<b>FL-NJ2228M/P6</b>
	250	68	3	3	169		506	755	2000	2600	<b>NU2228M</b>
250	68	3	3	169		506	755	2000	2600	<b>NJ2228M</b>	
250	68	3	3	169		517	770	2000	2600	<b>NJ2228M/C4YA8</b>	
250	68	3	3	169		572	840	2000	2600	<b>NJ2228E</b>	
250	68	3	3	169		572	840	2000	2600	<b>NU2228E</b>	
250	68	3	3		225	570	840	2000	2600	<b>N2228E</b>	
250	80	3	3	169		682	1040	2000	2600	<b>NJ3228X2M</b>	

Abutment and fillet dimensions								Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>					A1	A2	r <sub>3,4</sub>
mm								kg	kg	mm			
146.5	155	161	181		1	1		2.59					
146.5	155	161	181		2	1		2.6					
146.5	155	161	201		2	1		3.89					
146.5	155	161	201		2	1		3.89					
146.5	155	161	201		2	1		4.01					
147	154	162	200		2	1		7.64					
151	157	163	209		2	2		5.03					
153	218		237	225	2.5	2.5		8.66					
153			237	225	2.5	2.5		7.77					
153	218		237	225	2.5	2.5		9.14					
153	166	172	237		2.5	2.5		9.16					
153	166	183	237		2.5	2.5		9.38					
153		183	237		2.5	2.5		9.51					
153	221		237	232	2.5	2.5		9.01					
150	167	181	237		2.5	2.5		9.20					
150	167	171	237		2.5	2.5		9.05					
150	167	171	237		2.5	2.5		9.23					
150	167	171	237		2.5	2.5		9.11					
150	167	171	237		2.5	2.5		9.23					
150	167	171	237		2.5	2.5		9.23					
153	166	172	237		2.5	2.5		9.37					
153	166	172	237		2.5	2.5		9.16					
153	221		237	232	2.5	2.5		9.19					
153	166	183	237		2.5	2.5		9.24					
153	164	172	237		2.5	2.5		14.3					
153	164	183	237		2.5	2.5		15.1					
153	164	183	237		2.5	2.5		15.1					
153	164	172	237		2.5	2.5		14.2					
153	164	183	237		2.5	2.5		14.8					
153	164	172	237		2.5	2.5		14.4	HJ2228	1.13	11	24.68	3
153	164	183	237		2.5	2.5		14.8	HJ2228	1.13	11	24.68	3
153	164	183	237		2.5	2.5		15.0	HJ2228	1.13	11	24.68	3
153	164	183	237		2.5	2.5		14.5					
153	164	172	237		2.5	2.5		14.2					
154	218	224	236		2.5	2.5		14.2					
153	164	183	237		2.5	2.5		17.8					

# Single-row Cylindrical Roller Bearing



d 140~150 mm



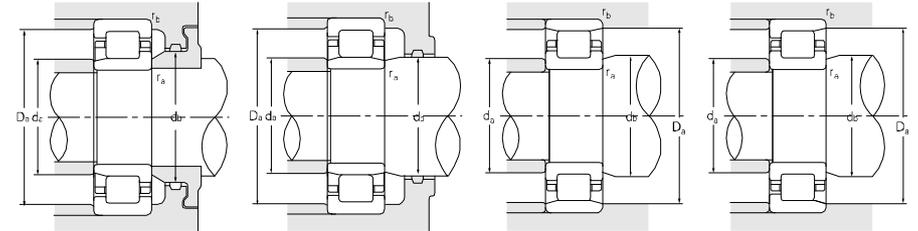
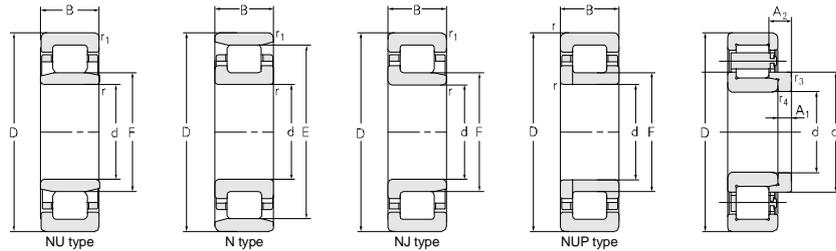
Principal dimensions	Basic load ratings		Limit speed ratings		Designations								
	d	D	B	r <sub>1smin</sub>		r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil	
mm	kN					r/min							
<b>140</b>	250	82.5	5.1	3	168.46	693	1060	2000	2600	<b>NU5228XPC3</b>			
	250	82.5	5.1	3	168.46	640	980	2000	2600	<b>NU3228X2M/C9YA6</b>			
	250	100	3	3	169	506	755	2000	2600	<b>NU2228MWB</b>			
	300	62	4	4		260	660	810	1900	2400	<b>N328M</b>		
	300	62	3.7	3.7		260	655	805	1900	2400	<b>NF328M</b>		
	300	62	4	4	180	660	810	1800	2200	<b>NJ328M</b>			
	300	62	4	4	180	660	810	1800	2200	<b>NU328M</b>			
	300	62	4	4	180	660	810	1800	2200	<b>NU328Q1/S0</b>			
	300	62	4	4	180	660	810	1800	2200	<b>NUP328M</b>			
	300	62	4	4	180	655	805	1800	2200	<b>NJ328Q1</b>			
	300	62	4	4	180	715	880	1800	2200	<b>NU328EM</b>			
	300	62	4	4	180	655	805	1800	2200	<b>NU328M-DT</b>			
	300	102	4	4		260	960	1310	1800	2200	<b>N2328M</b>		
	300	102	4	4	180	960	1310	1800	2200	<b>NU2328M</b>			
	300	102	4	4	180	1000	1400	1800	2200	<b>NJ2328M/YA8</b>			
	300	102	4	4	180	960	1310	1800	2200	<b>NJ2328M</b>			
	300	102	4	4	180	960	1310	1800	2200	<b>NJ2328M/W20</b>			
	360	82	5	5	196	1010	1200	1800	2200	<b>NJ428M</b>			
360	82	6	6	196	950	1120	1800	2200	<b>NJ428MA/YAD</b>				
<b>149.959</b>	320	65	3	3	189.796	864	930	1700	2000	<b>NU3/149X4EM</b>			
	320	65	3	3	190.144	880	950	1700	2000	<b>NU3/149X4Q1/HAYB2</b>			
<b>150</b>	210	28	4	3	165	171	270	2700	3300	<b>NJ1930NB1M/YA16</b>			
	210	28	3	4	165	171	270	2700	3300	<b>NJ1930B1M/YA6</b>			
	210	28	2	4	165	170	270	2700	3300	<b>NJ1930B1M/YA6-1</b>			
	215.88	28	4	3		195	180	290	2700	3300	<b>NF1930X1WCM/YA6</b>		
	225	35	2.1	1.5	169.5	212	310	2600	3200	<b>NJ1030M</b>			
	225	35	2.1	2.1	169.5	212	310	2600	3200	<b>NU1030M</b>			
	225	35	2	1.5	169.5	238	320	2600	3200	<b>NU1030Q1/HAYA6</b>			
	225	56	2.1	2.1	169.5	363	620	2400	3000	<b>NU3030M/P6</b>			
	270	45	3	3		238	418	565	2000	2600	<b>N230M</b>		
	270	45	3	3		238	405	550	2000	2600	<b>NF230M</b>		
	270	45	3	3	182	418	565	1900	2400	<b>NU230M</b>			
	270	45	3	3	182	418	565	1900	2400	<b>NJ230M</b>			
	270	45	3	3	182	418	565	1900	2400	<b>NUP230M</b>			
	270	45	3	3		242	457	610	1900	2400	<b>N230E</b>		

Abutment and fillet dimensions				Weight	Model	Weight	Separate thrust collar			
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>				D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	A1
mm	mm			kg	kg	mm				
155	166	172	237				2.5	3		
155	166	172	237				2.5	3		
153	164	172	237				2.5	2.5		
156	256	284	264	3			3	3	21.9	
156	284	284	264	3			3	3	21.8	
156	176	199	284	3			3	3	22.6	
156	176	183	284	3			3	3	22.2	
156	176	183	284	3			3	3	21.7	
156	199	284	264	3			3	3	22.3	
156	176	199	284	3			3	3	22.1	
156	176	183	284	3			3	3	21.8	
156	176	183	284	3			3	3	21.9	
156	256	284	264	3			3	3	34.6	
156	176	183	284	3			3	3	33.6	
156	176	199	284	3			3	3	34.7	
156	176	199	284	3			3	3	34.8	
156	176	199	284	3			3	3	34.8	
160	192	219	340	4			4	4	46.3	
160	192	219	340	4			4	4	48.6	
166	189	196	304	3			3	3	26.4	
166	189	196	304	3			3	3	26.7	
166	189	165	180	3			3	3	2.86	
166	189	165	180	3			3	3	2.94	
166	189	165	180	3			3	3	2.94	
136.5	145	151	191	3			3	2	4.18	
159	166	178	214	2			2	2	5.05	
159	166	172	214	2			2	2	4.94	
159	166	172	214	2			2	2	5.13	
159	166	172	214	2			2	2	7.99	
163	234	257	242	2.5			2.5	2.5	11.6	
163	234	257	242	2.5			2.5	2.5	12.1	
163	178	185	257	2.5			2.5	2.5	11.8	
163	178	197	257	2.5			2.5	2.5	12.0	
163	178	197	257	2.5			2.5	2.5	12.3	
163	238	257	246	2.5			2.5	2.5	11.5	

# Single-row Cylindrical Roller Bearing



d 150 mm

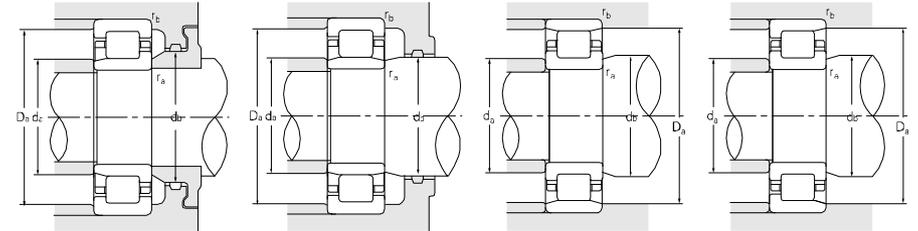
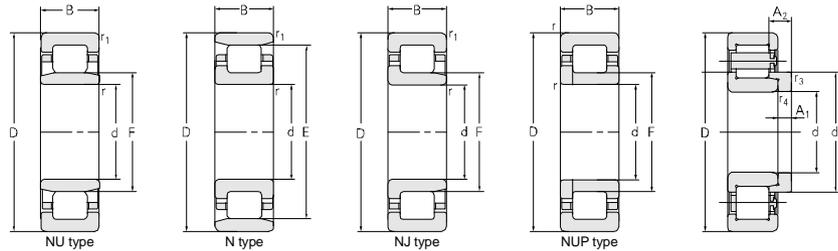


Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
150	270	45	3	3	182		457	610	1900	2400	NU230E
	270	45	3	3	182		435	570	1900	2400	NU230EM/C9
	270	45	3	3	182		435	570	1900	2400	NU230EM/W124
	270	45	3	3	182		457	610	1900	2400	NU230EQ1
	270	45	3	3	182		457	610	1900	2400	NJ230E
	270	45	3	3	182		405	550	2000	2600	NU230M-DT
	270	45	3	3	182		435	570	2000	2600	NU230EMA
	270	73	3	3	182		634	925	1900	2400	FL-NU2230EMA/C3
	270	73	3	3	182		660	980	1900	2400	NJ2230E
	270	88.9	2.6	6.4	181.53		1020	1610	1800	2200	NU5230XPC3
	270	88.9	2.6	7.5	181.53		980	1550	1800	2200	NU3230X2M/C9YA6
	320	65	4	4		277	715	890	1700	2000	N330M
	320	65	4	4		277	815	1010	1700	2000	N330ENM
	320	65	4	4	193		715	890	1700	2000	NU330M
	320	65	4	4	193		715	890	1700	2000	NJ330M
	320	65	4	4	193		715	890	1700	2000	NUP330M
	320	65	4	4	193		814	1010	1700	2000	NU330EQ1
	320	65	4	4	193		814	1010	1700	2000	NU330EQ1/C9
	320	65	4	4	193		814	1010	1700	2000	NJ330EM
	320	65	4	4	193		996	920	1700	2000	NU330EQ1/YB2
	320	108	4	4	193		814	1010	1700	2000	NU330EWBM
	320	108	4	4	193		1030	1420	1700	2000	NUP2330M
	320	108	4	4		277	1070	1480	1700	2000	NF2330M
	320	108	4	4	193		1070	1480	1700	2000	NU2330M
	320	108	4	4	193		1141	1570	1700	2000	NU2330MA
	320	108	4	4	193		1140	1570	1700	2000	NU2330EMA
	320	108	4	4	193		1030	1420	1700	2000	NJ2330M
	320	108	4	4	193		1070	1480	1700	2000	NJ2330M/YA8-1
	320	108	4	4	193		1070	1480	1700	2000	NJ2330M/YA8
	320	108	4	4	193		1070	1480	1700	2000	NJ2330M/C4W124YA8
	320	108	4	4		277	1030	1420	1700	2000	N2330M
	320	108	4	4	193		1140	1570	1700	2000	FL-NU2330EMA/C3
320	128	4	4	193		1320	1880	1400	1800	NJ3330M	
320	128	4	4	193		1320	1870	1400	1800	NJ330X2EM	

Abutment and fillet dimensions							Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>				A1	A2	r <sub>3,4</sub>
mm							kg	kg	mm			
163	178	185	247		2.5	2.5	11.2					
163	178	185	247		2.5	2.5	11.3					
163	178	185	247		2.5	2.5	11.3					
163	178	185	257		2.5	2.5	11.8					
163	178	197	257		2.5	2.5	11.6					
163	178	185	257		2.5	2.5	11.7					
163	178	185	247		2.5	2.5	11.6					
163	173	257	257		2.5	2.5	18.4					
163	177	197	257		2.5	2.5	18.1					
167	180	185	260.5		2	2	23.6					
167	180	185	260.5		2	2	23.6					
166	272	304		282	3	3	26.5					
166	272	304		282	3	3	24.8					
166	189	196	304		3	3	26.6					
166	189	213	304		3	3	26.9					
166	189	213	304		3	3	27.4					
166	189	196	304		3	3	26.2					
166	189	196	304		3	3	26.2					
166	189	213	304		3	3	26.2					
166	189	196	304		3	3	26.7					
166	189	196	304		3	3	29.5					
166	189	213	304		3	3	43.1					
166		304		284	3	3	43.6					
166	186	196	304		3	3	41.5	HJ2330	2.8	15	33.67 3.7	
166	186	196	304		3	3	44.9	HJ2330	2.8	15	33.67 3.7	
166	189	196	304		3	3	44.9	HJ2330E2.64		15	31.19 4	
166	186	213	304		3	3	42.4	HJ2330	2.8	15	33.67 3.7	
166	186	213	304		3	3	42.7	HJ2330	2.8	15	33.67 3.7	
166	186	213	304		3	3	42.7	HJ2330	2.8	15	33.67 3.7	
166	186	213	304		3	3	43.2	HJ2330	2.8	15	33.67 3.7	
166		304		284	3	3	42.8					
166	189	196	304		3	3	42.6					
166	189	213	304		3	3	49.9					
166	189	213	304		3	3	49.9					

# Single-row Cylindrical Roller Bearing

d 158.75~160 mm



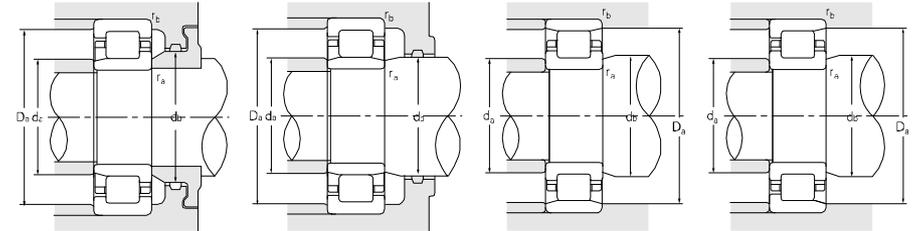
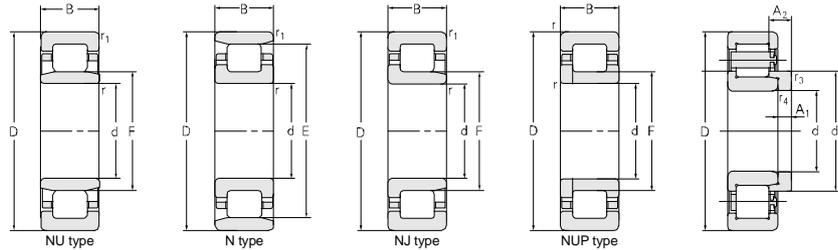
Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm							kN		r/min		
<b>158</b>	290	110	3	3	193		935	1130	1800	2200	<b>NJ2232WBK3</b> <b>NJ2232WBK2</b> <b>N231.775Q4/W33</b>
<b>158.5</b>	290	110	3	3	193		935	1130	1800	2200	
<b>158.75</b>	231.775	161.925	2.1	2.1	176.5		1020	2390	2400	3000	
<b>159</b>	290	85	3	3	193		935	1130	2400	3000	<b>NJ2232WBKY1</b> <b>NJ2232WBK1</b>
	290	110	3	3	193		935	1130	2400	3000	
<b>160</b>	220	36	2	2	173		255	435	2500	3200	<b>NJ2932M</b> <b>N032X3M</b> <b>N032M</b> <b>N1032M</b> <b>NJ1032M</b> <b>NU1032M</b> <b>NU1032Q1</b> <b>N232M</b> <b>NU232M</b> <b>NJ232M</b> <b>NUP232M</b> <b>N232E</b> <b>NU232E</b> <b>NU232EM/W124</b> <b>NU232EM/P59V2</b> <b>NU232EM/C91</b> <b>NU232EM/YA8</b> <b>NU232EMA</b> <b>NU232EQ1</b> <b>NJ232E</b> <b>NUP232E</b> <b>NU232EM-DT</b> <b>NU232EM/P4YA8</b> <b>NU2232</b> <b>NU2232EM</b> <b>NU2232EM/YA8</b> <b>NJ2232E</b> <b>NJ2232M</b> <b>NJ2232WB11Q1/YB2</b> <b>NJ2232WB1Q1/YB2</b> <b>NU2232EMA/YA8-1</b>
	230	22	1.5	1.5		209	160	240	2900	3500	
	240	25	1.5	1.5		216	193	300	2800	3400	
	240	38	2.1	2.1		220	260	365	2400	3000	
	240	38	2.1	1.5	180		259	380	2400	3000	
	240	38	2.1	2.1	180		259	380	2400	3000	
	240	38	2.1	2.1	180		259	380	2400	3000	
	290	48	3	3		257	495	655	1800	2200	
	290	48	3	3	193		495	655	1800	2200	
	290	48	3	3	193		495	655	1800	2200	
	290	48	3	3	193		495	655	1800	2200	
	290	48	3	3		259	517	695	1800	2200	
	290	48	3	3	195		517	695	1800	2200	
	290	48	3	3	195		517	695	1800	2200	
	290	48	3	3	195		517	695	1800	2200	
	290	48	3	3	195		515	695	1800	2200	
	290	48	3	3	195		515	695	1800	2200	
	290	48	3	3	195		495	665	1800	2200	
	290	48	3	3	195		515	695	1800	2200	
	290	48	3	3	195		515	695	1800	2200	
	290	48	3	3	195		515	695	1800	2200	
	290	48	3	3	195		515	695	1800	2200	
	290	48	3	3	195		470	615	1800	2200	
	290	48	3	3	195		515	695	1800	2200	
	290	80	3	3	193		688	1000	1800	2200	
	290	80	3	3	193		810	1190	1800	2200	
	290	80	3	3	193		810	1190	1800	2200	
	290	80	3	3	193		809	1190	1800	2200	
	290	80	3	3	195		700	1050	1800	2200	
	290	80	3	3	193		1030	1130	1800	2200	
	290	80	3	3	193		1030	1130	1800	2200	
	290	80	3	3	193		810	1190	1800	2200	

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2
mm							kg	kg	mm		
173	188	208	277		2.5	2.5	26				
173	188	208	277		2.5	2.5	26				
167	172	177	220		2	2	23.9				
173	188	208	277		2.5	2.5	24.4				
173	188	208	277		2.5	2.5	26				
169	171	181	211		1.5	1.5	4.17				
168	205		220	210	1.5	1.5	3.37				
168	213		229	220	1.5	1.5	4.47				
168	217		232	223	2	2	5.96				
168	177	191	229		2	1.5	6.13				
168	177	183	229		2	2	5.96				
168	177	183	229		2	2	5.86				
173	255		277	263	2.5	2.5	14.3				
173	191	198	277		2.5	2.5	14.4	HJ232	1.4	12 19.68 3	
173	191	210	277		2.5	2.5	14.2	HJ232	1.4	12 19.68 3	
173		210	277		2.5	2.5	14.6				
173	255		277	263	2.5	2.5	13.9				
173	191	198	277		2.5	2.5	14.0				
173	191	198	277		2.5	2.5	14.3				
173	191	198	277		2.5	2.5	14.3				
173	191	198	277		2.5	2.5	14.3				
173	191	198	277		2.5	2.5	13.8				
173	191	198	277		2.5	2.5	14.3				
173	191	198	277		2.5	2.5	14.3				
173	191	210	277		2.5	2.5	14.3				
173	191	210	277		2.5	2.5	14.5				
173	191	198	277		2.5	2.5	14.0				
173	191	198	277		2.5	2.5	13.8				
173	189	196	277		2.5	2.5	23.3				
173	189	196	277		2.5	2.5	24.2				
173	189	196	277		2.5	2.5	23.6				
173	188	208	277		2.5	2.5	24.7				
173	189	196	277		2.5	2.5	23.9				
173	188	208	277		2.5	2.5	24.2				
173	188	208	277		2.5	2.5	26				
173	189	196	277		2.5	2.5	23.1				

# Single-row Cylindrical Roller Bearing



d 160~170 mm



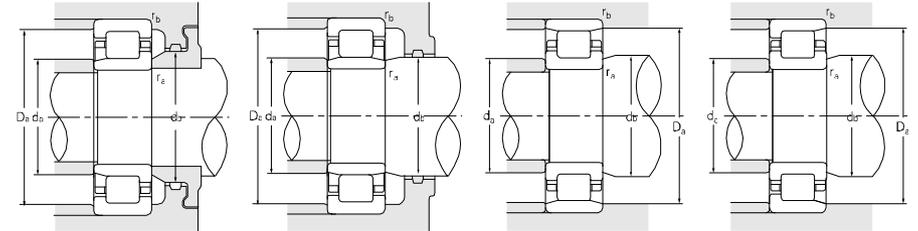
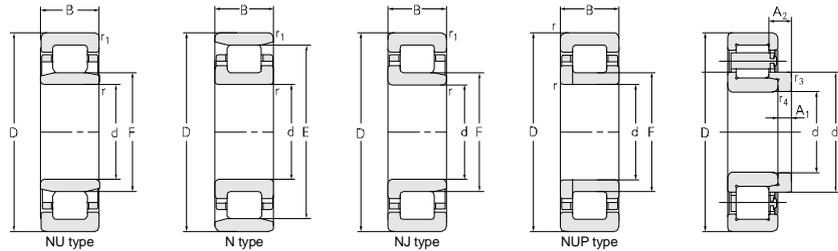
Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>160</b>	290	80	3	3		261	810	1190	1800	2200	<b>N2232ENM</b>
	290	97.5	3	3	193		1030	1130	1800	2200	<b>NU2232WBQ1/YB2</b>
	290	97.5	3	3	193		935	1130	1800	2200	<b>NJ2232WBY</b>
	290	110	3	3	193		935	1130	1800	2200	<b>NJ2232WB</b>
	320	108	4	4	198		1070	1490	1500	1800	<b>N632M</b>
	340	68	4	4		292	750	970	1500	1800	<b>N332M</b>
	340	68	4	4	208		750	970	1500	1800	<b>NU332M</b>
	340	68	4	4	208		750	970	1500	1800	<b>NU332M/YA8</b>
	340	68	4	4	208		750	970	1500	1800	<b>NJ332M</b>
	340	68	4	4	204		858	1050	1500	1800	<b>NU332EQ1/HA</b>
	340	68	4	4	204		919	1150	1500	1800	<b>NU332EQ1</b>
	340	68	4	4	208		755	970	1500	1800	<b>NU332M-DT</b>
	340	68	4	4	204		870	1080	1500	1800	<b>FL-NU332EMA/C3</b>
	340	114	4	4		292	1120	1610	1350	1700	<b>N2332M</b>
	340	114	4	4	204		1260	1730	1350	1700	<b>NU2332EM/C9</b>
	340	114	4	4	204		1120	1730	1350	1700	<b>NU2332EMA</b>
	340	114	4	4	204		1310	1820	1350	1700	<b>NU2332E/YA5</b>
	340	114	4	4	204		1120	1610	1350	1700	<b>NU2332M</b>
	340	114	4	4	208		1120	1610	1350	1700	<b>NJ2332M</b>
	340	114	4	4	204		1120	1610	1350	1700	<b>NUP2332M</b>
<b>170</b>	230	28	2	1.1		216	193	310	2400	2900	<b>N1934M</b>
	260	42	2.1	2.1		237	299	400	2200	2800	<b>N1034M</b>
	260	42	2.1	2.1	193		299	440	2200	2800	<b>NU1034M</b>
	260	42	2.1	2.1	193		299	440	2200	2800	<b>NJ1034M</b>
	265	42	2.1	2.1		237	330	500	580	1100	<b>N1034X1M</b>
	310	52	4	4		272	500	780	1800	2200	<b>N234M</b>
	310	52	4	4	208		550	780	1800	2200	<b>NU234M</b>
	310	52	4	4	208		550	780	1800	2200	<b>NU234M/YA8</b>
	310	52	4	4	208		550	780	1800	2200	<b>NU234Q1</b>
	310	52	4	4	208		550	780	1800	2200	<b>NJ234M</b>
	310	52	4	4	207		640	870	1800	2200	<b>NU234EM</b>
	310	52	4	4	207		640	870	1800	2200	<b>NU234EM/P59V2</b>
	310	52	4	4	207		640	870	1800	2200	<b>NU234EM-DT</b>
	310	52	4	4	207		640	870	1800	2200	<b>FL-NU234EM</b>

Abutment and fillet dimensions							Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>				A1	A2	r <sub>3,r4</sub>
mm							kg	kg	mm			
173	198		277		2.5	2.5	23.5					
173	189	196	277		2.5	2.5	24.8					
173	188	208	277		2.5	2.5	25.8					
173	188	208	277		2.5	2.5	26					
176	188	208	304		3	3	40.9					
176	288		324	296	3	3	30.8					
176	204	211	324		3	3	30.9					
176	204	211	324		3	3	30.9					
176	204	225	324		3	3	31.5					
176	200	207	324		3	3	31.3					
176	200	207	324		3	3	27.8					
176	204	211	324		3	3	30.6					
176	200	207	324		3	3	31.4					
176	201	209	324		3	3	51.6					
176	201	209	324		3	3	52.4					
176	201	209	324		3	3	53.9					
176	201	209	324		3	3	50.7					
176	201	209	324		3	3	54.4	HJ2332	3.21	15	36.67 4	
176	215	194	324		3	3	54.3	HJ2332	3.21	15	36.67 4	
176	201	209	324		3	3	56.5					
180		213	222	219	1.5	1	3.64					
181	233		249	241	2	2	8.02					
181	190	196	249		2	2	8.23					
181	190	205	249		2	2	8.47					
186	234		254	241	2	2	7.97					
186	266		294	278	3	3	18.2					
186	203	210	294		3	3	17.9					
186	203	210	294		3	3	17.4					
186	203	210	294		3	3	18.1					
186	203	224	294		3	3	19.2					
186	203	210	294		3	3	18.4					
186	203	210	294		3	3	18.4					
186	203	210	294		3	3	18					
186	203	210	294		3	3	18.4					

# Single-row Cylindrical Roller Bearing



d 170~180 mm

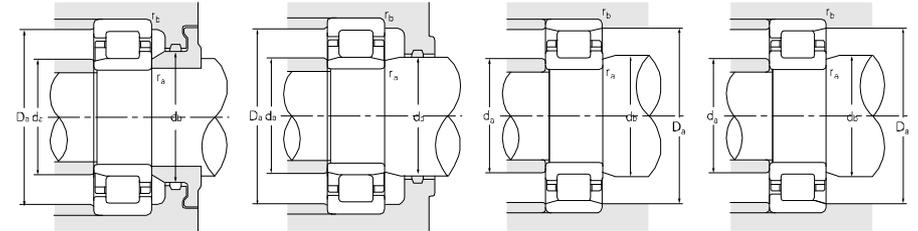
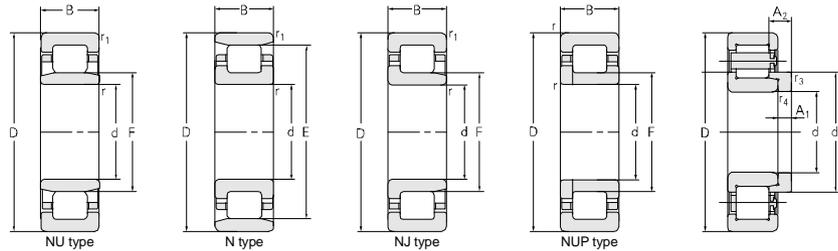


Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>170</b>	310	86	4	4	207		644	870	1800	2200	<b>NU234EWBM</b>
	310	86	4	4	205		1000	1480	1800	2200	<b>NU2234EM</b>
	310	86	4	4	208		875	1400	1800	2200	<b>NU2234M</b>
	310	86	4	4	205		1000	1480	1800	2300	<b>NJ2234EQ1</b>
	310	86	4	4	205		1000	1480	1800	2300	<b>NJ2234EM</b>
	310	86	4	4	205		1000	1480	1800	2300	<b>NJ2234EQ1/YA1</b>
	310	108	4	4	198		1070	1490	1500	1800	<b>NU634M</b>
	340	114	4	4		292	1120	1610	1500	1800	<b>N2334M</b>
	340	114	4	4	208		1120	1610	1500	1800	<b>NU2334M</b>
	360	72	4	4		310	815	1040	1400	1700	<b>N334M</b>
	360	72	4	4	220		810	1040	1400	1700	<b>NU334M</b>
	360	72	4	4	220		810	1040	1400	1700	<b>NJ334M</b>
	360	120	4	4	220		1270	1850	1400	1700	<b>NJ2334M</b>
	360	120	4	4	220		1270	1850	1400	1700	<b>NU2334M</b>
	360	120	4	4	220		1270	1850	1400	1700	<b>NU2334MA</b>
	360	120	4	4	220		1270	1850	1400	1700	<b>NU2334M/C9</b>
<b>180</b>	250	33	2	1.1		233	237	380	2200	2800	<b>NF1936M</b>
	280	31	2	2		250	270	420	2000	2400	<b>N036M</b>
	280	31	2	2		250	270	420	2000	2400	<b>N036L</b>
	280	31	2	2		260	330	472	2000	2400	<b>N036EM</b>
	280	33	2	2		260	341	540	1900	2200	<b>N036X2</b>
	280	46	2.1	2.1		255	380	565	2000	2600	<b>N1036M</b>
	280	50	2.1	2.1		255	420	640	2000	2600	<b>NF1036X2M</b>
	280	46	2.1	2.1	205		418	565	2000	2600	<b>NU1036M</b>
	280	46	2.1	2.1	205		380	565	2000	2600	<b>NJ1036M</b>
	320	52	4	4		282	555	785	1700	2000	<b>N236M</b>
	320	52	4	4	218		555	785	1700	2000	<b>NU236M</b>
	320	52	4	4	218		555	785	1700	2000	<b>NU236M/YA8</b>
	320	52	4	4	217		615	830	1700	2000	<b>NU236EM</b>
	320	52	4	4	218		555	785	1700	2000	<b>NU236M-DT</b>
	320	52	4	4	218		555	785	1700	2000	<b>NJ236M</b>
	320	52	4	4	218		555	785	1700	2000	<b>NUP236M</b>
	320	52	4	4	218		555	785	1700	2000	<b>NU236M-DT/YB2</b>
	320	52	4	4	218		555	785	1700	2000	<b>NU236L3-DT</b>
	320	52	4	4	218		555	785	1700	2000	<b>NU236L3-DT/YB2</b>

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2
mm						kg	kg	mm			
186	203	210	294		3	3	21.4				
186	201	208	294		3	3	29.0				
187	203	211	293		3	3	30.5				
187		212	293		3	3	29.5				
187		212	293		3	3	29.5				
187		212	293		3	3	29.5				
176	195	201	304		3	3	40.9				
176	288		324	295	3	3	51.6				
176	200	211	324		3	3	54.4				
186	307		344	315	3	3	37.3				
186	214	223	344		3	3	37.7				
186	214	243	344		3	3	38.4				
186	212	240	344		3	3	62.5				
186	212	223	344		3	3	61.1				
186	212	223	344		3	3	61.5				
186	212	223	344		3	3	61.3				
190			240	236	1.5	1.5	4.96				
191	246		269	254	2	2	8.59				
191	246		269	254	2	2	7.08				
191	246		269	254	2	2	7.15				
191	256		269	264	2	2	8.44				
191	221		265	260	2	2	10.3				
191	221		265	260	2	2	11.9				
191	202	208	269		2	2	10.4				
191	202	208	269		2	2	10.7				
196	278		304	286	3	3	19.7				
196	213	220	304		3	3	19.2				
196	213	220	304		3	3	19.4				
196	202	208	304		3	3	18.7				
196	213	220	304		3	3	19.4				
196	213	234	304		3	3	19.3				
196		234	304		3	3	20.5				
196	213	220	304		3	3	19.4				
196	213	220	304		3	3	18.6				
196	213	220	304		3	3	18.6				

# Single-row Cylindrical Roller Bearing

d 180~190 mm



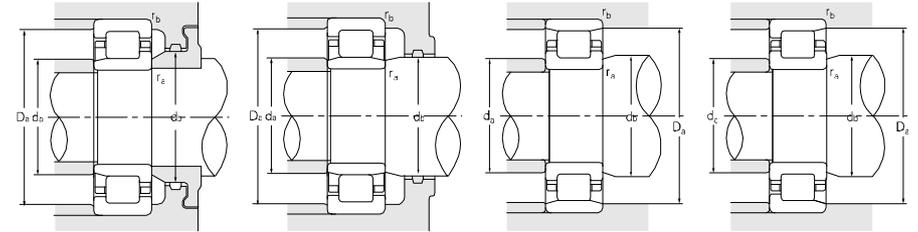
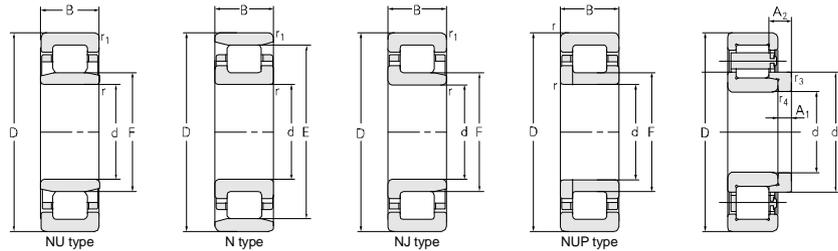
Principal dimensions						Basic load ratings		Limit speed ratings		Designations		
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil	
mm						kN		r/min				
<b>180</b>	320	86	4	4	215		1050	1580	1700	2000	<b>NU2236M</b>	
	320	86	4	4	215		1100	1580	1700	2000	<b>NU2236EM</b>	
	320	86	4	4	215		1050	1580	1700	2000	<b>NJ2236M</b>	
	320	86	4	4	215		1100	1580	1700	2000	<b>NJ2236EM</b>	
	320	86	4	4	215		1100	1580	1700	2000	<b>NJ2236EQ1</b>	
	320	86	4	4	215		1050	1580	1700	2000	<b>NUP2236M</b>	
	320	112	4	4	218		1120	1950	1700	2000	<b>NU3236M/C3</b>	
	320	112	4	4	218		1120	1950	1700	2000	<b>NU3236M/HC</b>	
	380	75	4	4		330	990	1260	1500	1800	1800	<b>N336M</b>
	380	75	4	4	230		990	1260	1500	1800	1800	<b>NU336M</b>
	380	75	4	4	230		990	1260	1500	1800	1800	<b>NJ336M</b>
	380	75	4	4	231		1170	1360	1500	1800	1800	<b>NJ336EM</b>
	380	75	4	4	231		1170	1360	1500	1800	1800	<b>NU336EM</b>
	380	75	4	4	231		1060	1360	1500	1800	1800	<b>NU336EMA</b>
	380	126	4	4	232		1360	1850	1300	1600	1600	<b>NJ2336M</b>
	380	126	4	4	232		1360	1850	1300	1600	1600	<b>NU2336M</b>
<b>190</b>	260	42	2	1.1	208		347	685	2200	2800	<b>NU2938Q1</b>	
	260	42	2	2	208		315	610	2200	2800	<b>NJ2938</b>	
	290	46	2.1	2.1	215		413	640	2000	2600	<b>NU1038M</b>	
	290	46	2.1	2.1	215		435	600	2000	2600	<b>NJ1038Q1/HAP63</b>	
	340	55	4	4	231		710	980	1600	1900	<b>NU238EM/C9</b>	
	340	55	4	4	231		620	885	1600	1900	<b>NU238M</b>	
	340	55	4	4	231		620	885	1600	1900	<b>NJ238M</b>	
	340	55	4	4	231		620	885	1600	1900	<b>NUP238M</b>	
	340	55	4	4		306	710	980	1600	1900	<b>N238EM</b>	
	340	55	4	4	230		710	980	1600	1900	<b>NU238EM-DT</b>	
	340	92	4	4	228		1140	1750	1600	1900	<b>NU2238M</b>	
	340	92	4	4	228		1210	1660	1600	1900	<b>NJ2238EM</b>	
	340	120	4	4	231		1320	2340	1600	1900	<b>NU3238M/C3</b>	
	400	78	5	5	245		1040	1370	1200	1500	<b>NJ338M</b>	
	400	78	5	5	245		1040	1370	1200	1500	<b>NU338M</b>	
	400	78	5	5		345	1040	1730	1200	1500	<b>N338M</b>	
400	132	5	5	240		1870	2450	1200	1500	<b>NU2338EMA</b>		
400	132	5	5	245		1560	2300	1200	1500	<b>NU2338M</b>		

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar			
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2	r <sub>3,4</sub>
mm						kg	kg	mm				
196	211	218	304		3	3	31.4					
196	211	218	304		3	3	30.3	HJ2236E1.94	12	23.67	4	
196	211	232	304		3	3	31.9					
196	211	232	304		3	3	31.0	HJ2236E1.94	12	23.67	4	
196	211	232	304		3	3	31.7					
196	211	232	304		3	3	32.1					
196	211	218	304		3	3	41.6					
196	211	218	304		3	3	41.6					
196	325	364		335	3	3	39.6					
196	226	236	364		3	3	42.8	HJ336	3.1	17	29.16	4
196	226	236	364		3	3	43.6	HJ336	3.1	17	29.16	4
196	226	254	364		3	3	42.7					
196	226	236	364		3	3	42.1					
196	226	236	364		3	3	43.3					
196	227	255	364		3	3	72.0					
196	227	236	364		3	3	69.5					
196	206	210	252		1.5	1	6.98					
196	206	210	252		1.5	1	7.24					
201	212	218	279		2	2	10.9					
201	212	218	279		2	2	11.2					
206	226	234	324		3	3	22.8					
206	226	234	324		3	3	21.6	HJ238	2.04	13	23.13	4
206	226	248	324		3	3	22.0	HJ238	2.04	13	23.13	4
206	226	248	324		3	3	22.3					
206	236	324			3	3	22.6					
206	226	234	324		3	3	22.5					
206	223	232	324		3	3	38.6					
206	232	218	324		3	3	39.6					
206	223	232	324		3	3	51.2					
206	240	266	380		4	4	49.4	HJ338	4.3	18	31.65	5
210	240	249	380		4	4	48.5	HJ338	4.3	18	31.65	5
210	340	380	350		4	4	50.2					
210	235	249	380		4	4	82.8					
210	230	380			4	4	82.9					

# Single-row Cylindrical Roller Bearing



d 190.5-220 mm



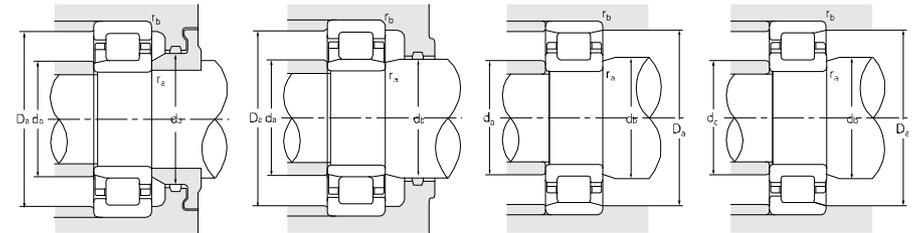
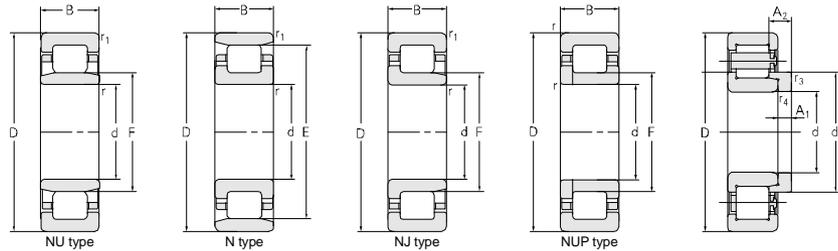
Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm	mm	mm	mm	mm	mm	mm	kN	kN	r/min		r/min
<b>190.5</b>	266.7	103.188	2	1.1	2.8		715	1480	1500	1800	<b>NU6/190.5/W33X</b>
<b>200</b>	310	34	2	2		277	336	545	2200	2800	<b>N040M</b>
	310	51	2.1	2.1	227		468	705	1900	2400	<b>NU1040M</b>
	310	51	2.1	2.1	227		468	705	1900	2400	<b>NJ1040M</b>
	310	100	2.5	2.5	275.5	234.5	930	2110	1900	2400	<b>NAOL4040X2</b>
	320	48	2.1	2.1		283	473	705	1900	2400	<b>N640M</b>
	320	88.9	3	3	232.689		776	1350	1700	2000	<b>NU3040X3M/C3</b>
	320	88.9	3	3	232.689		776	1350	1700	2000	<b>NU3040X3M/C4-NJB</b>
	360	58	4	4		316	690	995	1500	1800	<b>N240M</b>
	360	58	4	4	244		688	995	1500	1800	<b>NU240M</b>
	360	58	4	4	244		780	1090	1500	1800	<b>NU240EMA</b>
	360	58	4	4	244		625	995	1500	1800	<b>NJ240M</b>
	360	98	4	4	244		970	1550	1500	1800	<b>NJ2240M</b>
	360	98	4	4	244		996	1600	1500	1800	<b>NUP2240M</b>
	360	98	4	4		325	1240	1900	1500	1800	<b>N2240EM</b>
	360	98	4	4	241		1230	1980	1500	1800	<b>NU2240EM</b>
	360	98	4	4	241		1230	1900	1500	1800	<b>NU2240EM/C9W33A</b>
	360	98	4	4		325	1240	1900	1500	1800	<b>N2240EM/YA1</b>
	360	98	4	4	241		1240	1900	1500	1800	<b>FL-NJ2240EMA/P6</b>
	360	115	4	4	244		957	1520	1900	2400	<b>NU1240X2WBM/HG2</b>
	360	120.65	4	4	244		1280	2190	1900	2400	<b>NU5240XPC3</b>
	420	80	5	5	260		1090	1400	1300	1600	<b>NU340M</b>
	420	138	5	5	260		1650	2510	1200	1500	<b>NJ2340M</b>
	420	138	5	5		364	1650	2510	1200	1500	<b>N2340M</b>
	420	138	5	5	260		1650	2510	1200	1500	<b>NU2340MA</b>
	420	138	5	5	253		2040	2880	1200	1500	<b>NU2340EM/P5YA4-FYT</b>
	420	138	5	5	256		1970	2450	1200	1500	<b>NJ2340M/YA4</b>
	420	165	5	5	260		2150	3540	1200	1500	<b>NU3340M</b>
	420	165	5	5	260		2150	3540	1200	1500	<b>NUP3340M</b>
	420	165	5	5	260		2310	3400	1200	1500	<b>NU3340M/HCW20T</b>
<b>203.23</b>	310	82	3	3	229.006		880	1410	1000	1200	<b>NU30/203X4Q1/HA</b>
<b>220</b>	300	48	2.1	1.5	240		407	755	1900	2400	<b>NU2944Q1</b>

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2
mm	mm	mm	mm	mm	mm	mm	kg	kg	mm	mm	
197		200	257		2	1	18				
211	274		299	280	2	2	10.1				
211	225	233	299		2	2	14.3	HJ1040	1.70	13 24.13 2.1	
211	225	242	299		2	2	14.7	HJ1040	1.70	13 24.13 2.1	
211	225	233	299		2	2	30.2				
211	280		299	286	2	2	14.7				
211	225	235	309		3	3	28.7				
211	225	235	309		3	3	28.7				
216	310		344	322	3	3	26.8				
216	239	247	344		3	3	26.5				
216	239	247	344		3	3	27.5	HJ240E	2.72	14 23 4	
216	239	262	344		3	3	27.1				
216	236	260	344		3	3	45.5				
216		260	344		3	3	46.3				
216	320		344	330	3	3	44.9				
216	236	245	344		3	3	42.2				
216	236	245	344		3	3	42.0				
216	320		344	330	3	3	44.9				
216	236	230	344		3	3	46.7				
211	225	233	299		2	2	42.9				
211	225	233	299		2	2	57.6				
220	253	264	400		4	4	56.7	HJ340	5.2	18 32.63 5	
220	241	251	400		4	4	99	HJ2340	6.13	18 41.6 5	
220	360		400	368	4	4	94.5				
220		243	400		4	4	95.6	HJ2340	6.13	18 41.6 5	
220		240	400		4	4	96.7				
220	241	251	400		4	4	98.4	HJ2340	6.13	18 41.6 5	
220	253	264	400		4	4	118				
220		282	400		4	4	121				
220	253	264	400		4	4	115				
220	253	230	290		2	2	23.9				
229	237	243	289		2	1	10.5				

# Single-row Cylindrical Roller Bearing



d 220~240 mm

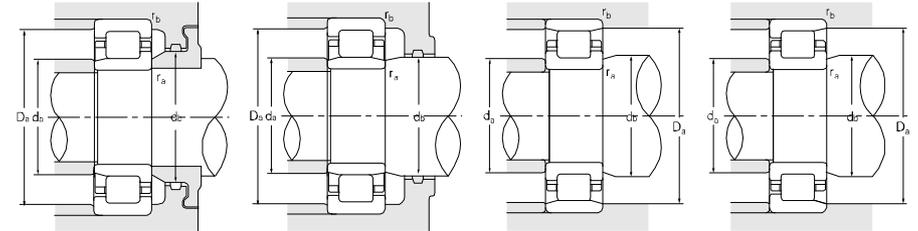
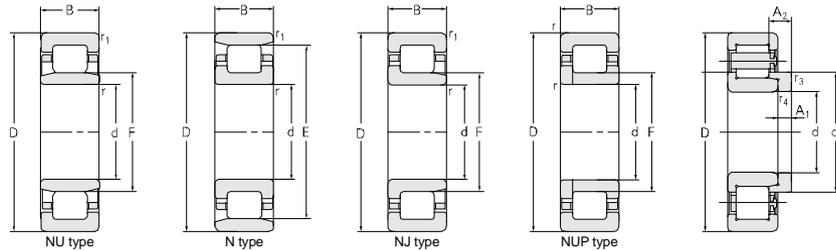


Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>220</b>	300	48	2.1	2.1	240		407	750	1900	2400	<b>NJ2944M</b>
	340	56	3	3	250		517	775	1800	2200	<b>NU1044Q1</b>
	340	56	3	3	250		534	810	1800	2200	<b>NJ1044M</b>
	340	56	3	3	250		534	810	1800	2200	<b>NU1044M</b>
	340	56	3	3		310	530	810	1800	2200	<b>NFP1044M</b>
	340	90	3	3	251.409		1060	1820	1800	2200	<b>NU3044Q1/HA</b>
	350	98.4	3	3	253		1280	2090	1800	2200	<b>NU3044X3M/C9</b>
	350	90	3	3	253		965	1830	1800	2200	<b>NU3044M/HG2W33A</b>
	350	98.4	3	3	253		1280	2090	1800	2200	<b>NU3044X3M/C9-NJB</b>
	350	98.4	3	3	253		1280	2090	1800	2200	<b>NU3044X3M/C91YA6</b>
	350	98.4	3	5	253		1280	2090	1800	2200	<b>NU3044X3M/C92YA6-LS</b>
	400	65	4	4		350	836	1220	1500	1800	<b>N244M</b>
	400	65	4	4	270		835	1220	1500	1800	<b>NJ244M</b>
	400	65	4	4	270		835	1440	1990	1800	<b>NU244M</b>
	400	65	4	4	270		835	1220	1500	1800	<b>NUP244M</b>
	400	108	4	4	270		1220	1990	1300	1600	<b>NU2244M</b>
	400	144	4	4	270		1950	3350	1500	1800	<b>NB3244F1</b>
	400	108	4	4	270		1440	1990	1300	1600	<b>NJ2244M</b>
	400	108	4	4	270		1490	2280	1300	1600	<b>NU2244EM</b>
	400	108	4	4		350	1440	1990	1300	1600	<b>N2244M/YA1</b>
	400	108	4	4	265		1490	2280	1300	1600	<b>NU2244EM/HC</b>
	400	108	4	4	265		1490	2280	1300	1600	<b>NU2244EMA</b>
	400	108	4	4		350	1440	1990	1300	1600	<b>N2244M</b>
	460	88	5	5	284		1280	1730	1000	1300	<b>NU344M</b>
	460	88	5	5	282		1370	1840	1000	1300	<b>NJ344EM</b>
	460	145	5	5	284		2040	2780	1000	1300	<b>NU2344M/C3</b>
	460	145	5	5	284		2040	2780	1000	1300	<b>NU2344M</b>
	460	145	5	5	284		2170	3270	1000	1300	<b>NU2344M/C9</b>
	460	145	5	5	275		2310	3400	1000	1300	<b>NU2344E/YA5</b>
	460	145	5	5		407	2300	3360	1000	1300	<b>N2344EM</b>
	460	145	5	5	275		2230	3250	950	1100	<b>NU2344EMA</b>
<b>240</b>	320	38	2.5	1.8	260		308	540	1900	2400	<b>NU1948M</b>
	320	38	2.5	1.8	260		310	540	1900	2400	<b>NJ1948M</b>
	360	56	3	3	270		512	775	1700	2000	<b>NU1048M</b>

Abutment and fillet dimensions								Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>					A1	A2	r <sub>3,4</sub>
mm								kg	kg	mm			
229	237	243	289		2	2		10.8					
233	246	254	327		2.5	2.5		19.4					
233	246	265	327		2.5	2.5		19.6					
233	246	254	327		2.5	2.5		19.2					
233	246	254	327		2.5	2.5		20.2					
233	246	254	327		2.5	2.5		32					
233	248	257	332		2.5	2.5		38.1					
233	248	257	332		2.5	2.5		32.4					
233	248	257	332		2.5	2.5		38.1					
233	248	257	332		2.5	2.5		38					
233	248	257	332		2.5	2.5		38					
236	342	384		358	3	3		36.7					
236	263	290	384		3	3		35.4	HJ244	3.78	15	27.13	4
236	263	276	384		3	3		35.0	HJ244	3.78	15	27.13	4
236	263	276	384		3	3		38.8					
236	262	274	384		3	3		62.2					
236	263	276	384		3	3		77.3					
236	262	290	384		3	3		63.3					
237	255	264	383		3	3		62.8					
237	255	360	383		3	3		61.8					
237	255	264	383		3	3		62.8					
237	255	264	383		3	3		63.8					
237	255	360	383		3	3		61.8					
240	277	288	440		4	4		73.4	HJ344	6.7	20	35.62	5
240	292	270	440		4	4		75.6					
240	276	288	440		4	4		125					
240	276	288	440		4	4		125					
240	276	288	440		4	4		114					
240	403	440		411	4	4		121					
240	403	440		411	4	4		114					
240	268	280	440		4	4		116					
249	257	263	308		2	1.5		8.50					
249	251	260	308		2	1.5		8.74					
253	266	274	347		2.5	2.5		20.5					

# Single-row Cylindrical Roller Bearing

d 240~260 mm

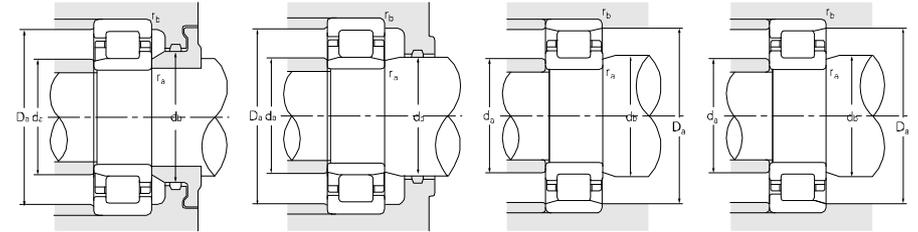
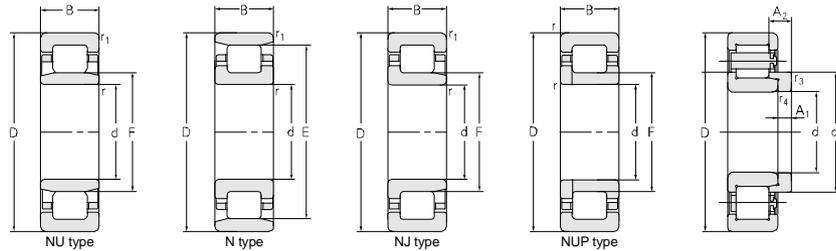


Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm							kN				r/min
<b>240</b>	360	56	3	3	270		512	775	1700	2000	<b>NJ1048M</b>
	360	56	3	3	270		545	855	1700	2000	<b>NU1048Q1</b>
	360	56	3	3	270		510	775	1700	2000	<b>NU1048MA</b>
	360	56	3	3	270		510	775	1700	2000	<b>NU1048MA/P4</b>
	390	108	4	4	278		1210	2060	1500	1800	<b>NU2148X3M</b>
	390	107.95	3	3	272.26		1400	2230	1500	1800	<b>NUP2148X3M/C9YA1</b>
	440	72	4	4	295		1050	1540	1300	1600	<b>NU248M</b>
	440	72	4	4	295		1050	1185	1690	1600	<b>NU248EMA</b>
	440	72	4	4	295		1050	1540	1300	1600	<b>NJ248M</b>
	440	72	4	4		385	1050	1540	1300	1600	<b>N248M</b>
	440	72	4	4		393	1180	1690	1300	1600	<b>N248EM</b>
	440	120	4	4	295		1490	2450	1200	1500	<b>NU2248MA</b>
	440	146	4	4	290		2240	3820	1100	1400	<b>NU5248/P5</b>
	500	95	5	5		430	1530	2120	1000	1300	<b>N348M</b>
	500	95	5	5	310		1530	2120	1000	1300	<b>NU348M</b>
	500	95	5	5	306		1670	2190	1000	1300	<b>NU348EM</b>
	500	155	5	5	310		2190	3360	950	1200	<b>NU2348MA</b>
	500	155	5	5	310		2190	3360	950	1200	<b>NU2348M</b>
	500	155	5	5	303		2640	4000	950	1200	<b>NU2348E/YA5</b>
	<b>250</b>	308	50	6	2.3	347	655	1050	1800	2300	
<b>260</b>	360	46	2.1	2.1	337	445	785	1600	1850		<b>NF1952M</b>
	360	75	3	3	285	740	1470	1600	1850		<b>NUP3952M/C9W33YA8</b>
	360	75	3	3	285	860	1780	1600	1850		<b>NUP3952M/C9W33</b>
	400	65	4	4	347	690	1090	1500	1800		<b>NU1052M</b>
	400	65	4	4	296	690	1090	1500	1800		<b>NUP1052M</b>
	400	65	4	4	296	690	1090	1500	1800		<b>NJ1052M</b>
	400	82	4	4	294	1080	1880	1300	1700		<b>NU2052EM</b>
	400	82	4	4	294	1090	1880	1300	1700		<b>NU2052ENM</b>
	400	104	4	4	290.5	1350	2340	1150	1450		<b>NU3052M</b>
	440	144	4	4	298.5	2050	3450	950	1250		<b>NU3152M</b>
	440	144	4	4	305	2090	3800	950	1250		<b>NB3152M</b>
	480	80	5	5	320	1220	1800	1100	1400		<b>NU252M</b>
	480	80	5	5	320	1370	1970	1100	1400		<b>NU252EMA</b>
	480	80	5	5	320	1220	1800	1050	1350		<b>NJ252M</b>

Abutment and fillet dimensions							Weight	Model	Weight	Separate thrust collar		
damin	damax	dbmin	Damax	Damin	ramax	rbmax				A1	A2	r <sub>3,4</sub>
mm							kg	kg	mm			
253	266	274	347		2.5	2.5	21.1					
253	266	274	347		2.5	2.5	21.2					
253	266	274	347		2.5	2.5	19.6					
253	266	274	347		2.5	2.5	19.6					
253	266	280	410		3	3	51.2					
253	266	280	410		2.5	2.5	50.5					
256	288	299	424		3	3	46.9					
256	288	299	424		3	3	51.3					
256	288	317	424		3	3	49.6					
256	288	317	424		3	3	49.1					
256	288	300	424		3	3	50.5					
256	284	299	423		3	3	84.8					
256	287	293	424		3	3	104					
260	426	480		434	4	4	96.3					
260	302	314	480		4	4	96.3					
260	296	313	480		4	4	94.9					
260	296	314	480		4	4	155					
260	296	314	480		4	4	154					
260	296	314	480		4	4	154					
268	343		368	351	5	2	21.4					
276	280	295	346		2	2	14.9					
274		287	346		2	2	24.5					
274		287	346		3	3	24.9					
276	291	300	384		3	3	30.2					
276		313	384		3	3	37.2					
276	291	300	384		3	3	36.3					
276	291	300	384		3	3	40.1					
276	291	300	384		3	3	40.1					
275	286	295	385		3	3	49.5					
277	295	302	423		3	3	98					
277	295	302	423		3	3	86.4					
280	313	324	460		4	4	67.1					
280	313	324	460		4	4	68.4					
280	313	324	460		4	4	68.5					

# Single-row Cylindrical Roller Bearing

d 260~280 mm

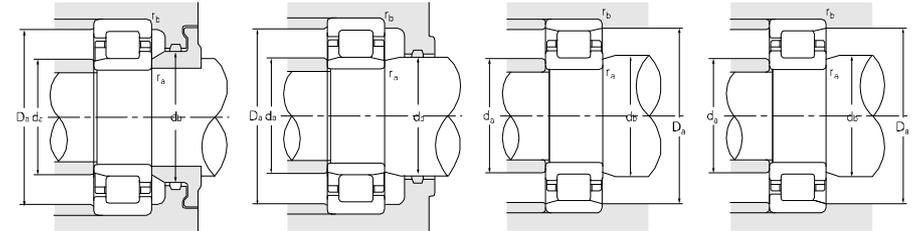
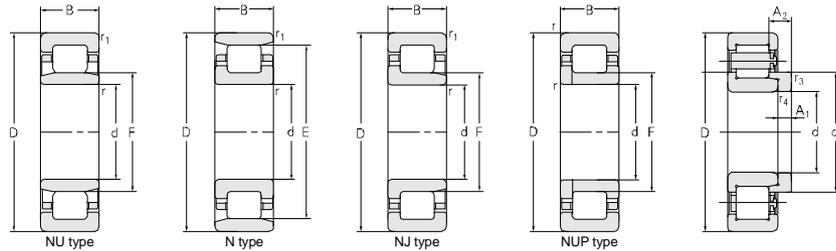


Principal dimensions						Basic load ratings		Limit speed ratings		Designations		
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil	
mm						kN		r/min				
260	480	80	5	5	320		1220	1800	1050	1350	NJ252MA	
	480	80		5	320		1220	1800	1050	1350	NUP252M	
	480	80	5	5	317		1370	1970	1050	1350	NJ252EM/YA8	
	480	130	5	5	320		1780	2910	1000	1300	NU2252	
	480	130	5	5	320		1750	2910	1000	1300	NU2252MA	
	480	130	5	5		420	1780	2910	950	1250	N2252M	
	480	130	5	5	320		1780	2910	950	1250	NJ2252M	
	480	150	5	5	320		2100	3600	950	1250	NU2252X2M	
	540	102	6	6	336		1690	2290	850	1050	NU352M	
	540	165	6	6	319		3150	4500	850	1050	NU2352M	
	540	165	6	6	319		3200	4720	850	1050	NJD2352M/YA8	
	280	340	30	2	2		327	308	690	1800	2200	N1856X3M/HG2
		350	42	2	2	299		363	790	1800	2200	NJ2856M
		360	30	2	2	301		385	625	1700	1900	NJ1856X3M/HG2
360		30	2	2		341	385	625	1700	1900	N1856X3M/HG2P6-1	
380		46	2.1	2.1	306		473	865	1700	1900	NU1956M	
380		46	2.1	2.1		354	325	533	1700	1900	NF1956M	
420		65	4	4		384	700	1150	1400	1700	N1056M	
420		65	4	4	316		700	1150	1400	1700	NU1056M	
420		65	4	4	316		700	1150	1400	1700	NJ1056M	
420		82	4	4	314		1190	2170	1050	1300	NU2056M	
420		82	4	4	314		1110	1980	1050	1300	NU2056EMA	
440		135	3	3	318		1880	3400	1100	1400	NB4056X3M	
460		123.825	5	5	320.675		1900	3300	900	1150	NU2156X2M/YA4-1	
500		80	5	5	340		1100	1750	1150	1450	NJ256M	
500		80	5	5	340		1100	1750	1150	1450	NU256M	
500		80	5	5	440		1140	1700	1150	1450	N256M/SPC9W33	
500		130	5	5	333		2090	3270	1100	1400	NU2256E	
500		130	5	5	333		2080	3270	1100	1400	NU2256EF3	
500		130	5	5	333		2080	3270	1100	1400	NU2256EM	
500		130	5	5	333		2080	3270	1100	1400	NU2256EM-1	
500		165.1	5	5	333		2820	4900	950	1300	NU3256X2/C9YA1	
580		108	6	6	362		1880	2660	850	1000	NU356M	

Abutment and fillet dimensions								Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>					A1	A2	r <sub>3,4</sub>
mm								kg	kg	mm			
280	313	324	460		4	4		68.3					
280	313	324	460		4	4		70					
280	313	324	460		4	4		68.8					
280	309	324	460		4	4		106					
280	309	324	460		4	4		107					
280	416	427	460		4	4		105					
280	309	324	460		4	4		108					
280	309	324	460		4	4		128					
286	330	341	514		5	5		120					
286	310	323	514		5	5		188					
286	310	323	514		5	5		165					
289		324	330	330	2	2		5.76					
289	309	324	330		2	2		9.15					
289	309	334	340		2	2		8.11					
289	309	340	340	330	2	2		8					
291	303	309	369		2	2		15.5					
291		340	308	2	2	2		16.9					
291		340	308	2	2	2		31.5					
296	380	411	388	3	3	3		30.9					
296	311	320	404		3	3		32.2					
296	311	332	404		3	3		39.5					
295	310	318	405		3	3		42					
295	310	318	405		3	3		75.4					
295	311	340	405		3	3		85.8					
296	316	325	424		3	3		71.5					
300	316	325	440		4	4		70					
300	333	364	480		4	4		70.2					
300	333	344	480		4	4		116					
300	350	480	480		4	4		116					
300	333	344	480		4	4		118					
300	333	344	480		4	4		118					
300	333	344	480		4	4		142					
300	333	344	480		4	4		147					
300	333	344	480		4	4		232					
306	347	366	554		5	5							

# Single-row Cylindrical Roller Bearing

d 290~320 mm



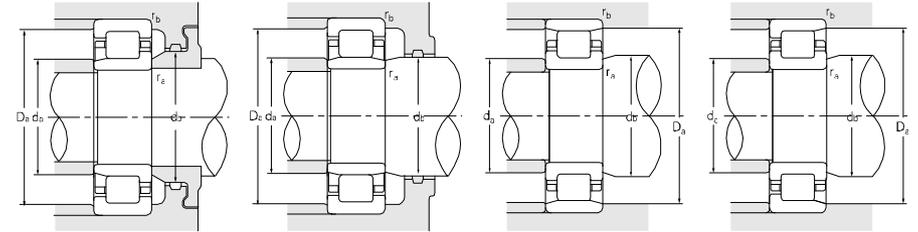
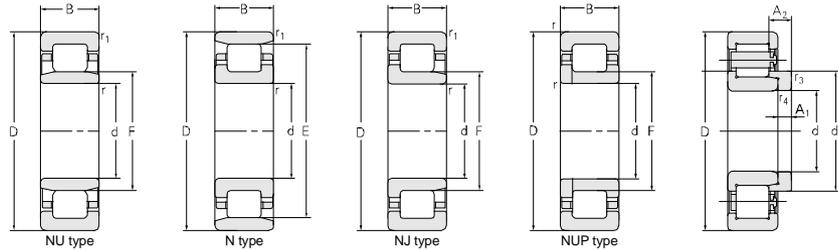
Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>290</b>	420	65	4	4		389	730	1200	1300	1600	<b>NFP10/290K</b>
<b>300</b>	380	48	2.1	2.1		321	450	1000	1370	1650	<b>NJ2860M</b>
	380	48	2.1	2.1		321	450	1000	1370	1650	<b>NU2860M</b>
	380	60	2.1	2.1	360	468	990	1200	1500		<b>N3860M/HG2</b>
	420	90		3	328.5	1150	2250	1350	1600		<b>NUP3960M/C9W33YA8</b>
	420	90		3	328.5	1150	2250	1350	1600		<b>NUP3960M/C9W33</b>
	460	57	4	4	344	770	1250	1400	1700		<b>NJ1060X2M</b>
	460	74	4	4	340	935	1510	1200	1500		<b>NJ1060M</b>
	460	74	4	4	340	935	1510	1200	1500		<b>NU1060M</b>
	460	74	4	4	340	935	1510	1200	1500		<b>NU1060M/HA</b>
	460	95	4	4	341	1400	2510	980	1250		<b>NU2060M</b>
	460	95	4	4	341	1400	2510	980	1250		<b>NU2060MA</b>
	460	118	4	4	340	1470	2700	1200	1500		<b>NU3060M</b>
	540	85	5	5	364	1510	2270	1000	1300		<b>NU260M</b>
	540	140	5	5	364	2080	3450	1000	1200		<b>NU2260M</b>
620	109	7.5	7.5	385	2310	3300	900	1100		<b>NU360M</b>	
<b>320</b>	400	38	2.1	1.5	341	365	715	1270	1550		<b>NU1864M</b>
	400	48	2.1	1.5	341	490	1050	1250	1550		<b>NU2864M</b>
	440	56	3	3	350	638	1130	1100	1400		<b>NU1964M</b>
	440	56	3	3	350	670	1150	1100	1400		<b>FL-NU1964EMA</b>
	440	90		3	350	1060	2190	1100	1400		<b>NUP3964M/C9</b>
	480	74	4	4	360	960	1580	1100	1400		<b>NJ1064M</b>
	480	74	4	4	360	910	1490	1100	1400		<b>NU1064M</b>
	480	74	4	4	360	915	1490	1100	1400		<b>NU1064MA</b>
	480	74	4	4	360	957	1580	1100	1400		<b>NU1064KM/C9</b>
	480	74	4	4	360	910	1490	1100	1400		<b>NUP1064M</b>
	480	95	4	4	360	1380	2650	970	1250		<b>NU2064M</b>
	540	176	5	5	374	2780	5000	870	1050		<b>NU3164M</b>
	580	92	5	5	390	1620	2450	960	1200		<b>NU264M</b>
	580	150	5	5	390	2480	4150	900	1100		<b>NU2264</b>
	580	150	5	5	380	2700	4200	900	1100		<b>NU2264EM</b>
	580	170	5	5	390	2940	5200	900	1100		<b>NU2264X2M-1</b>

Abutment and fillet dimensions								Weight	Model	Weight	Separate thrust collar			
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	A1				A2	r <sub>3,r4</sub>		
mm								kg	kg	mm				
305	320	332	404		3	3		33.2						
310	318	332	370		1.5	1.5		15.5						
310	318	324	370		1.5	1.5		14.5						
316	335		444	440	4	4		16.6						
314		333	406					41						
314		333	406					40.7						
316	335	358	444		3	3		36.5						
316	335	358	444		3	3		45.1						
316	335	344	444		3	3		44.1						
316	335	344	444		3	3		44.1						
317	336	345	443		3	3		60						
317	336	345	443		3	3		60						
316	335	344	444		3	3		72.5						
320	358	368	520		4	4		86.9						
320	352	368	520		4	4		146						
330	379	390	590		7	7		166						
327	337	345	389		2	1.5		11.3						
327	337	345	389		2	1.5		15						
335	346	354	425		2.5	2.5		24.7						
335	346	354	425		2.5	2.5		24.7						
334		354	426		2.5	2.5		45.8						
336	355	380	464		3	3		47.8						
336	355	364	464		3	3		48.2						
336	355	364	464		3	3		48.2						
336	355	364	464		3	3		46.3						
336	355	380	464		3	3		49.1						
335	357	364	465		3	3		63						
367	369	387	490		4	4		172						
340	383	394	560		4	4		112						
340	377	394	560		4	4		181						
340	377	394	560		4	4		181						
340	377	394	560		4	4		212						

# Single-row Cylindrical Roller Bearing



d 320~360 mm



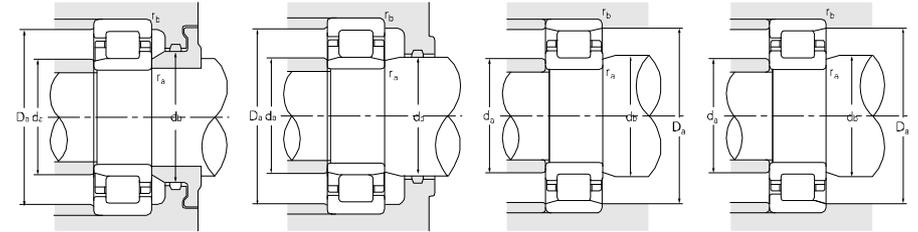
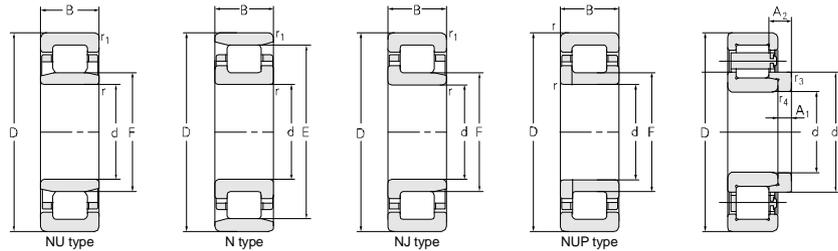
Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>320</b>	580	190.5	5	5	390		3050	5480	900	1100	<b>NU2264X2M</b>
	580	150	5	5	377		3190	4720	900	1100	<b>NUD2264M/YA8</b>
	670	200	7.5	7.5	410		4590	7200	1100	1400	<b>NU2364/HCR</b>
	670	200	7.5	7.5	410		4150	6500	1100	1400	<b>NU2364F1/HC</b>
<b>330</b>	580	151	6	6	395		2750	4800	900	1100	<b>NU666/HCYA8</b>
<b>340</b>	420	48	2.1	2.1	361		490	1150	1150	1450	<b>NJ2868M</b>
	440	56	3	3	365		690	1380	1050	1350	<b>NU1968X1M</b>
	440	56	3	3	365		690	1380	1050	1350	<b>NJ1968X1M</b>
	460	56	3	3	370		700	1400	1050	1350	<b>NU1968M</b>
	460	72	3	3	373		785	1650	1050	1350	<b>NU2968M</b>
	520	82	5	5	385		1130	1910	1000	1300	<b>NU1068M</b>
	520	82	5	5	385		1130	1830	1000	1300	<b>NJ1068M</b>
	580	190	5	5	399		3300	5900	760	910	<b>NU3168E</b>
	580	190	5	5	400		3550	6650	760	910	<b>NU3168</b>
	580	200	5	5	400		3550	6650	760	910	<b>NU3168WB</b>
	580	190	5	5	399		3300	5900	760	910	<b>NU3168EF3</b>
	620	165	6	6	416		2950	4900	810	950	<b>NU2268</b>
	620	165	6	6	416		2950	4900	810	950	<b>NU2268MA</b>
	620	165	6	6	416		2950	4900	810	950	<b>NU2268F3</b>
	620	224	6	6	410		4600	8600	810	950	<b>NU3268</b>
	<b>360</b>	480	72	3	3	388		1220	2300	1100	1300
480		72	3	3	388		1110	2300	1100	1300	<b>NF2972EM</b>
480		72	3	3	388		1110	2300	1100	1300	<b>NU2972E</b>
480		90	3	3	388		1220	2590	1100	1300	<b>NUP3972M/C9W33YA8</b>
480		90	3	3	388		1220	2590	1100	1300	<b>NUP3972M/C9W33</b>
540		82	5	5	405	495	1180	2000	980	1280	<b>N1072M/C9W33A</b>
540		82	5	5	405		1190	2000	980	1280	<b>NU1072MA</b>
540		82	5	5	405		1190	2000	980	1280	<b>NU1072M</b>
540		82	5	5	405	499	1180	2000	980	1280	<b>NF1072M</b>
540		106	5	5	405		1890	3560	870	1050	<b>NU2072M</b>
540		134	5	5	405		2060	4050	800	1000	<b>NU3072M</b>
600		192	5	5	420		3520	6500	900	1000	<b>NU3172</b>

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2
mm						kg	kg	mm			
340	377	394	560		4	4	232				
340	377	394	560		4	4	151				
360	377	390	642		7	7	349				
360	377	390	642		7	7	349				
350	387	411	560		5	5	177				
350	357	372	410		2	2	15.5				
348	355	366	427		2.5	2.5	22.3				
					2.5	2.5	22.7				
353	365	374	447		2.5	2.5	28.3				
353	369	377	447		2.5	2.5	36.2				
360	380	389	500		4	4	65.0				
360	380	389	500		4	4	64.7				
360	388	403	560		4	4	211				
360	388	403	560		4	4	211				
360	388	403	560		4	4	213				
360	388	403	560		4	4	211				
366	401	421	594		5	5	229				
366	401	421	594		5	5	230				
366	401	421	594		5	5	229				
366	401	421	594		5	5	307				
380	400	380	464		2.5	2.5	38.1				
380	400	380	464		2.5	2.5	37.6				
380	400	380	464		2.5	2.5	37.4				
380		380	464		2.5	2.5	47.7				
380		380	464		2.5	2.5	51.3				
378		410	522	508	4	4	65.2				
378	400	410	522		4	4	66.2	HJ1072	7.7	21 39.03 5	
378	400	410	522		4	4	65.9	HJ1072	7.7	21 39.03 5	
378	400	410	522		4	4	67.7				
380	399	410	520		4	4	89.5				
381	400	410	520		4	4	112				
373	417		587	423	4	4	219				

# Single-row Cylindrical Roller Bearing



d 360~400 mm



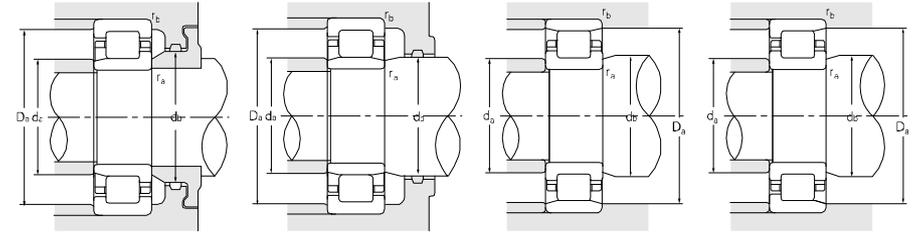
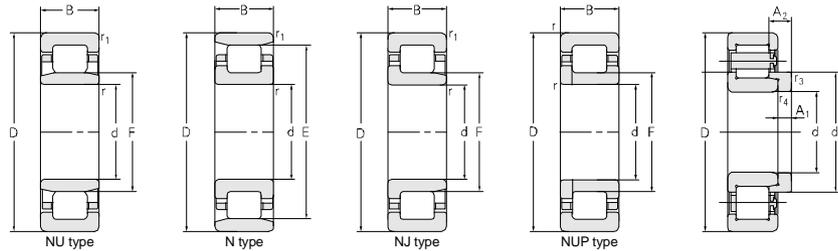
Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>360</b>	650	170	6	6	437		3150	5400	800	950	<b>NU2272M</b>
	650	232	6	6	435		4400	8050	800	950	<b>NU3272M/HC</b>
	750	224	7.5	7.5	455		5390	8650	700	850	<b>NU2372</b>
	750	224	7.5	7.5	455		4900	7600	700	850	<b>NUP2372M</b>
<b>379.5</b>	480	60	2.1	2.1	454		550	680	900	1180	<b>N2876K/P69</b>
	480	60	2.1	2.1	454		550	680	900	1180	<b>N2876/P69</b>
	480	60	2.1	2.1	406		550	680	900	1180	<b>NUP2876K/P69</b>
<b>380</b>	480	60	2.1	2.1	406		550	680	900	1180	<b>N2876/P69</b>
	480	46	2.1	2.1	406		525	1050	950	1250	<b>NU1876M</b>
	480	46	2.1	2.1	406		525	1050	950	1250	<b>NUP1876M</b>
	520	82	4	4			1180	2540	920	1200	<b>N2976M</b>
	560	82	5	5	425		1220	2090	950	1200	<b>NU1076M</b>
	560	106	5	5	425		1930	3750	800	950	<b>NU2076EM</b>
	560	135	5	5	425		2250	4700	800	950	<b>NU3076EM</b>
	680	175	6	6	462		3050	5500	730	860	<b>NU2276EM</b>
	680	175	6	6	462		2860	5400	730	860	<b>NU2276MA</b>
	680	175	7.5	7.5	462		2860	5400	730	860	<b>NU2276MA/YA36</b>
	680	240	6	6	458		5860	9290	730	860	<b>NU3276/HC</b>
	<b>400</b>	500	46	2.1	2.1	423		565	1150	980	1250
500		75	2.1	2.1	425		855	2010	980	1250	<b>NU3880Q1</b>
540		65	4	4	435		900	1750	900	1150	<b>NU1980M</b>
540		65	4	4	435		1000	1850	900	1150	<b>NU1980</b>
540		82	4	4	435		1350	2850	900	1150	<b>NU2980EM</b>
540		82	4	4	435		1340	2780	900	1150	<b>FL-NJ2980/HCEC9</b>
540		82	4	4	438		1250	2510	900	1150	<b>NU2980M</b>
540		82	4	4	438		1250	2510	900	1150	<b>NF2980M</b>
600		90	5	5	450	506	1450	2470	900	1100	<b>NUP1080M</b>
600		90	5	5	450		1450	2470	900	1100	<b>NU1080M</b>
600		90	5	5	450		1330	2210	900	1100	<b>NU1080MA</b>
600		90	5	5	450		1450	2480	900	1100	<b>NJ1080</b>
600		118	5	5	449		2150	4800	750	900	<b>NU2080EM</b>
600		148	5	5	450		2330	4550	900	1100	<b>NU3080M</b>

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2
mm						kg	kg	mm			
386	428	442	624		5	5	262				
381	400	410	520		5	5	352				
390	445	460	720		7	7	480				
390	445	460	720		7	7	513				
391		406	468	463	2	2	26.0				
391		406	468	463	2	2	25.9				
391		406	468		2	2	27.1				
390	401	410	470		2	2	25.9				
390	401	410	470		2	2	23.5				
390	401	410	470		2	2	24				
400	419	428	490		3	3	82.8				
400	420	430	540		4	4	71.0	HJ1076	8.48	21 39.03 5	
398	422	430	542		4	4	93				
398	417	430	542		4	4	116				
406	443	443	654		5	5	276				
406	443	443	654		5	5	289				
406	443	443	654		7	7	289				
406	435	435	654		5	5	383				
410	419	428	490		2	2	21.2				
410	419	428	490		2	2	33.4				
415	429	439	525		3	3	42				
415	429	439	525		3	3	41.7				
415	429	439	525		3	3	57.8				
415	429	439	525		3	3	56.2				
415	434	442	525		3	3	55.2				
415	434	442	525		3	3	52.6				
420	446	455	580		4	4	93.6				
420	446	455	580		4	4	92.5				
420	446	455	580		4	4	93				
420	446	472	580		4	4	90.6				
418	446	454	582		4	4	122				
420	446	455	580		4	4	153				

# Single-row Cylindrical Roller Bearing

# ZWZ

d 400~445 mm

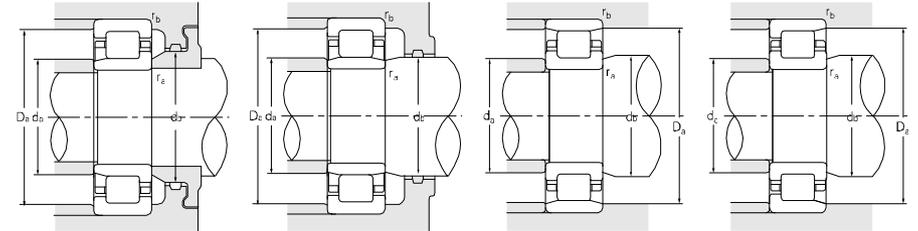
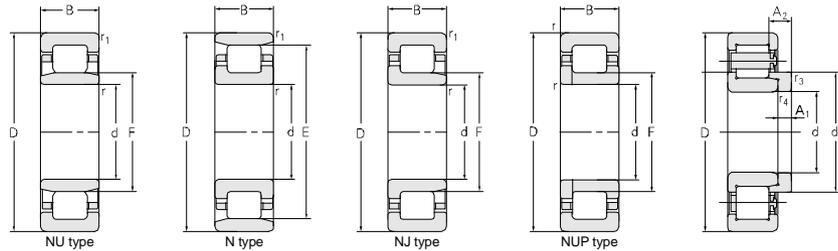


Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>400</b>	650	145	6	6	460		2920	5190	700	850	<b>NU2180M</b>
	650	200	6	6	460		3760	7170	700	850	<b>NU3180M</b>
<b>406</b>	502	76	2	2		481	1130	2660	1000	1200	<b>NF6/406/C9W33</b>
<b>406.362</b>	501.688	76.2	3	3		481.33	1050	2550	1000	1200	<b>N6/406X4M/C9W520</b>
<b>420</b>	520	46	2.1	2.1	447	528	605	1270	900	1100	<b>NU1884</b>
	520	46		2.1	447		605	1270	900	1100	<b>NUP1884</b>
	520	46	2.1	2.1	447		605	1270	900	1100	<b>NU1884M</b>
	520	75		2.1	447		900	2250	930	1150	<b>NJ3884M</b>
	560	65	4	4			1080	2010	930	1150	<b>NF1984F3</b>
	560	65	4	4	449		1080	1950	930	1150	<b>NJ1984MA</b>
	560	82	4	4	458		1290	2800	930	1150	<b>NU2984M</b>
	560	82	4	4	458		1290	2800	930	1150	<b>NJ2984</b>
	560	106	4	4	458		1550	3700	930	1150	<b>NUP3984M/C9W33</b>
	580	130	4	4	468		1790	4660	930	1150	<b>NU684ZWF1/C9YA3</b>
	620	90	5	5	470		1440	2490	900	1100	<b>NU1084M/C3</b>
	620	118	5	5	469		2400	4750	770	950	<b>NU2084EM</b>
	700	224	6	6	485		4950	8950	650	780	<b>NU3184EM</b>
	760	280	7.5	7.5	507		6800	13400	560	700	<b>NU3284X2/HCYA3</b>
	<b>440</b>	600	74	4	4		482	648	1010	1980	870
600		74	4		482	1030	1900		870	1050	<b>NJ1988M</b>
600		95	4	4	481.5	1670	3550		870	1050	<b>NJ2988EM</b>
600		118		4	481.5	1940	4250		850	1000	<b>NUP3988EM</b>
650		94	6	6	493	1570	2430		850	1000	<b>NU1088M</b>
650		94		6	493	1570	2430		850	1000	<b>NJ1088M</b>
650		122	6	6	487	2450	5000		670	820	<b>NU2088EM</b>
720		122		6	6	2850	4300		800	950	<b>N1188</b>
720		226	6	6	508	5230	9800		600	750	<b>NU3188</b>
790		255		7.5	7.5	530	5760		10700	650	800
<b>445</b>		815	210	7.5	7.5	539			4800	7950	750

Abutment and fillet dimensions								Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	A1				A2	r <sub>3,r4</sub>	
mm								kg	kg	mm			
420	450	460	590		4	4		197					
420	450	460	590		4	4		274					
420			490	470	2	2		31.2					
418		432	491	489	2.5	2.5		34.1					
440	466	380	500		2	2		20.7					
440	466	380	500		2	2		23.7					
440	466	380	500		2	2		22.7					
427	441	462	510		2	2		33.3					
435	523		530	533	3	3		45.2					
435	442	466	545		3	3		46					
435	452	463	545		3	3		58.1					
435	452	463	545		3	3		59.5					
435		463	545		3	3		78.7					
435	452	463	567	558	3	3		110					
440	466	475	600		4	4		98.0					
438	466	474	602		4	4		127					
446	478	490	694		5	5		368					
446	478	490	730		6	6		577					
455	477	487	585		3	3		65					
455	477	487	585		3	3		61.4					
455	477	500	585		3	3		83.5					
455		483	585		3	3		106					
466	488	498	624		5	5		102	HJ1088	12.8	24	44.47	6
466	488	498	624		5	5		106	HJ1088	12.8	24	44.47	6
463	483	492	627		5	5		146					
466	488		690	670	5	5		207					
460	498	518	700		5	5		374					
468	498	510	762		6	6		583					
478	535	560	770		6	6		501					

# Single-row Cylindrical Roller Bearing

d 452~480 mm

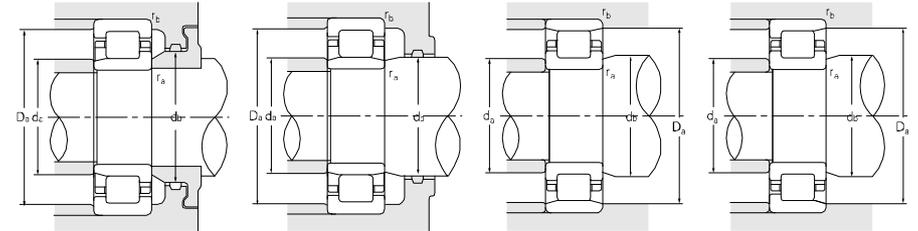
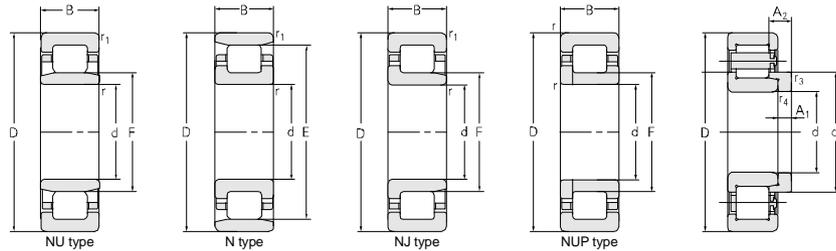


Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>452</b>	680	100	6	6	516		1690	2630	600	750	<b>NU10/452M/YB2</b>
<b>460</b>	580	56	3	3		553	795	1720	800	950	<b>N1892M</b>
	580	56	3	3		553	840	1730	800	950	<b>NF1892M</b>
	580	56	3	3	489		840	1730	800	950	<b>NJ1892M</b>
	580	72	3	3	489		1030	2350	860	1050	<b>NJ2892EM</b>
	580	72	3	3	490		1090	2480	860	1050	<b>FL-NJ2892/HCEC9</b>
	620	95	4	4	502		1640	3500	800	950	<b>NJ2992</b>
	620	95	4	4	502		1670	1600	800	950	<b>NUP2992</b>
	620	95	4	4	502		1670	1600	800	950	<b>NU2992</b>
	620	118	4	4	502		1950	4400	800	950	<b>NUP3992M/C9W33-1</b>
	620	118	4	4	502		1950	4400	800	950	<b>NUP3992M/C9W33</b>
	680	100	6	6	516		1690	2630	800	950	<b>NU1092M</b>
	680	128	6	6	513		2700	5450	650	800	<b>NU2092EM</b>
	680	128	6	6	513		2450	4800	650	800	<b>NU2092EMA</b>
	680	128	6	6	516		2450	4800	650	800	<b>NU2092MA</b>
	680	163	6	6	516		2970	6150	650	790	<b>NU3092M</b>
	760	240	7.5	7.5	531		5450	10400	400	480	<b>NU3192</b>
	760	240	7.5	7.5	531		5450	10400	400	480	<b>NU3192MA</b>
	760	240	7.5	7.5	531		5310	10400	400	480	<b>NU3192F3</b>
	830	165	7.5	7.5	554		4200	6800	600	720	<b>NU1292</b>
	830	212	7.5	7.5	554		5700	10000	580	670	<b>NU2292/HCYAD</b>
	820	200	7.5	7.5	554		5650	9070	580	670	<b>NU2292X3/HC</b>
	830	212	7.5	7.5	554		4850	8000	580	670	<b>NU2292M</b>
	830	212	7.5	7.5	554		4850	8000	580	670	<b>NU2292MA</b>
	830	212	7.5	7.5	554		4850	8000	580	670	<b>NU2292MA/HC</b>
	830	212	7.5	7.5	554		4850	8000	580	670	<b>NU2292MA-1</b>
	830	212	7.5	7.5	554		4850	8000	580	670	<b>NU2292MA/HCC9</b>
<b>480</b>	600	56	3	3	511		750	1620	840	950	<b>NU1896M</b>
	600	56	3	3	511		785	1680	840	950	<b>NU1896</b>
	600	56	3	3	511		785	1680	840	950	<b>NJ1896M</b>
	600	72	3	3	509.5		1050	2400	840	950	<b>NJ2896EM</b>
	600	72	3	3	509.5		1140	2600	840	950	<b>NJ2896EM</b>
	650	78	5	5	525		1130	2200	780	920	<b>NU1996/HCYA4</b>

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar			
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2	r <sub>3,4</sub>
mm						kg	kg	mm				
470	510	580	660		5	5	116	HJ10/452	15.1	25	47.47	6
473	548		567	558	2.5	2.5	37.2					
473	548		567	558	2.5	2.5	36.5					
473	480	503	567		2.5	2.5	36.3					
473	485	505	567		2.5	2.5	48.7					
473	485	505	567		2.5	2.5	46.1					
486	511	550	610		3	3	83.4					
480		524	600		3	3	85.0					
480		524	600		3	3	98.3					
476		510	604		3	3	107					
476		510	604		3	3	107					
486	511	521	654		5	5	111					
483	509	518	657		5	5	166					
483	509	518	657		5	5	164					
483	496	508	657		5	5	164					
483	496	508	657		5	5	211					
490	526	536	730		6	6	467					
490	526	536	730		6	6	481					
490	526	536	730		6	6	467					
492	542	559	798		6	6	405					
492	542	559	798		6	6	505					
492	542	559	798		6	6	505					
492	542	559	798		6	6	515					
492	542	559	798		6	6	518					
492	542	559	798		6	6	518					
492	542	559	798		6	6	518					
492	542	559	798		6	6	518					
439	507	516	587		2.5	2.5	37.5					
439	507	516	587		2.5	2.5	36.3					
439	507	516	587		2.5	2.5	37.4					
493	504	524	587		2.5	2.5	46.5					
493	504	524	587		2.5	2.5	49.0					
498	517	530	632		4	4	74.3					

# Single-row Cylindrical Roller Bearing

d 480~530 mm



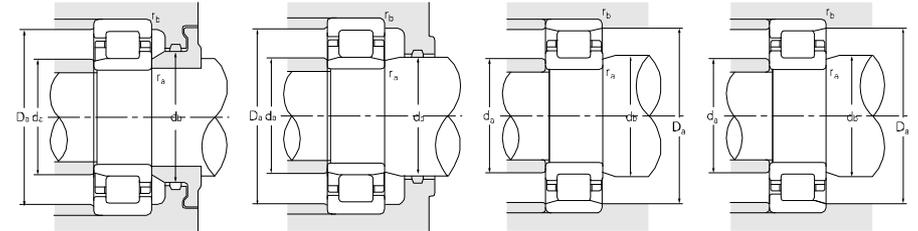
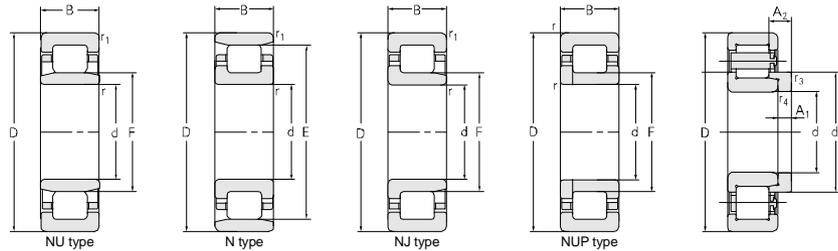
Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>480</b>	700	100	6	6	536		1600	2970	720	860	<b>NU1096M</b>
	700	100	6	6	536		1900	3500	720	860	<b>NU1096MA</b>
	700	128	6	6	536		2600	5250	600	720	<b>NU2096MA</b>
	790	248	7.5	7.5	547		5650	10700	500	600	<b>NU3196EM</b>
	790	248	7.5	7.5	556		5700	11000	500	600	<b>NU3196M</b>
<b>488.95</b>	660.4	149.225	5	5	532		2350	5480	600	750	<b>NU6/488X4/W33X</b>
<b>500</b>	620	56	3	3		592	795	1700	780	940	<b>NF18/500EM</b>
	620	72	3	3	530		1130	2670	780	940	<b>NU28/500EM</b>
	670	78	5	5	544		1160	2350	720	880	<b>NU19/500EM</b>
	670	100	5	5	543		1930	4300	750	900	<b>NU29/500</b>
	670	100	5	5	543		1860	4100	750	900	<b>NJ29/500</b>
	670	100	5	5	543		1940	4300	750	900	<b>NU29/500F3</b>
	670	100	5	5		627	1860	4100	750	900	<b>N29/500</b>
	670	128		5	543		2300	5350	670	840	<b>NUP39/500M/C9W33-1</b>
	670	128		5	543		2400	5700	670	840	<b>NUP39/500M/C9W33</b>
	670	128	5	5		633	2250	5150	670	840	<b>N39/500EM</b>
	720	100	6	6	556		1680	3050	720	880	<b>NJ10/500</b>
	720	128	6	6	553		2850	5900	620	720	<b>NU20/500EM</b>
	720	167	6	6	556		3210	6970	620	720	<b>NU30/500</b>
	830	264	7.5	7.5	581		6250	12200	480	580	<b>NU31/500</b>
	830	264	7.5	7.5	581		7500	12200	480	580	<b>NU31/500/HCC9YA3</b>
	900	210	7.5	7.5	600		6500	11800	540	600	<b>NU12/500X3/HC</b>
	900	210	7.5	7.5	600		6500	11800	540	600	<b>NU12/500X3/HCYB2</b>
920	185	7.5	7.5	603.1		5050	8450	540	650	<b>NU12/500M</b>	
920	185	7.5	7.5	603.1		5800	9800	540	650	<b>NU12/500/HCEC9</b>	
<b>508</b>	622.3	95.25		4	538		1360	3430	740	850	<b>NUP6/508Q1/C9</b>
<b>530</b>	650	72	3	3		622	1170	2890	900	1100	<b>NF28/530</b>
	650	72	3	3	562		1160	2890	900	1100	<b>NJ28/530</b>
	710	82	5	5	573		1500	2980	680	830	<b>NJ19/530EM</b>
	710	106		5	580		2000	4600	400	500	<b>NUP29/530</b>
	710	106		5	580		2000	4600	400	500	<b>NUP29/530F3</b>
	710	106	5	5	580		1990	4550	400	500	<b>NU29/530/YA1</b>

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2
mm						kg	kg	mm			
503	531	538	677		5	5	128				
503	531	538	677		5	5	129				
503	529	538	677		5	5	176				
512	536	552	758		6	6	495				
512	545	561	767		6	6	508				
507	517		640		4	4	153				
513			607	598	2.5	2.5	38.5				
513	526	534	607		2.5	2.5	48.5				
518	537	549	652		4	4	80				
522	537	549	648		3	3	101				
522	537	549	648		3	3	105				
522	537	549	648		3	3	102				
519	537		648		3	3	103				
522		549	648		3	3	137				
522		549	648		3	3	137				
518	627	638	652		4	4	128				
523	550		697		5	5	136				
523	549	558	697		5	5	175				
523	530	545	697		5	5	232				
532	550	580	798		6	6	602				
					6	6	602				
532	593	610	868		6	6	606				
532	593	610	868		6	6	606				
532	593	610	888		6	6	585				
532	593	610	888		6	6	572				
520	526	534	607		3	3	65.6				
544			645	625	2.5	2.5	52.2				
544			645	625	2.5	2.5	54.4				
548	568	598	692		4	4	94.5				
555		605	585		4	4	125				
555		605	585		4	4	125				
555	585	605	585		4	4	125	HJ29/530	13.2	24 41.42 5	

# Single-row Cylindrical Roller Bearing



d 530~600 mm



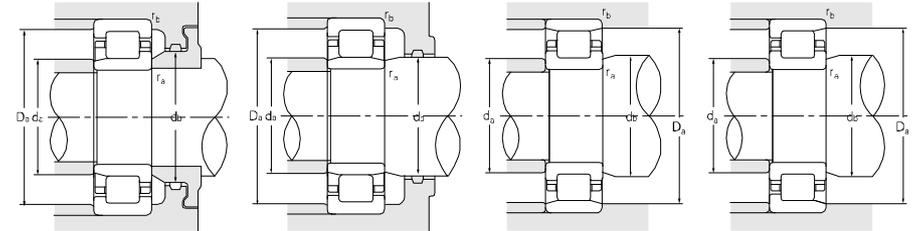
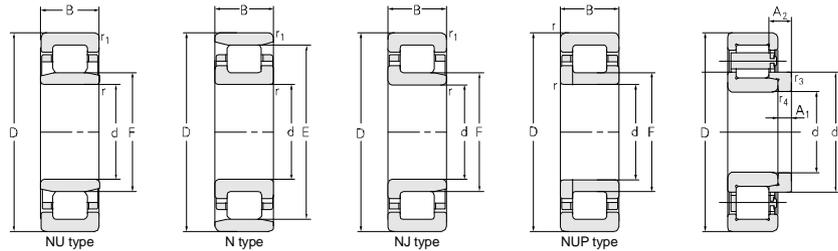
Principal dimensions						Basic load ratings		Limit speed ratings		Designations		
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil	
mm						kN		r/min				
<b>530</b>	710	106	5	5	580		2000	4800	400	500	<b>NU29/530F3</b>	
	780	112	6	6	593		2200	4050	650	780	<b>NU10/530M</b>	
	780	145	6	6	591		3650	7360	550	650	<b>NU20/530EM</b>	
	870	272	7.5	7.5	612		7250	14500	460	550	<b>NU31/530EM</b>	
	870	272	7.5	7.5	612		7500	13500	460	550	<b>NU31/530/HCE</b>	
	870	272	7.5	7.5	612		7000	13500	460	550	<b>NU31/530</b>	
	870	272	7.5	7.5	612		6900	13500	460	550	<b>NU31/530/HG2</b>	
	870	272	7.5	7.5	612		7500	13500	460	550	<b>NU31/530/HCYA6</b>	
<b>558.8</b>	685.8	100		5	590.5		1680	4450	670	820	<b>NUP6/558.8Q1/C9-NJB</b>	
<b>560</b>	680	56	3	3	591		810	1830	670	820	<b>NJ18/560M</b>	
	680	56	3	3	591		810	1830	670	820	<b>NJ18/560MA</b>	
	680	72	3	3		651	1170	2950	670	820	<b>NF28/560</b>	
	750	85	5	5	608		1630	3200	650	780	<b>NU19/560EM</b>	
	750	85	5	5	608		1660	3250	650	780	<b>NJ19/560</b>	
	750	85	5	5	608		1660	3250	650	780	<b>NJ19/560MA</b>	
	750	112	5	5	607		2400	5450	650	780	<b>NJ29/560</b>	
	750	112	5	5	607		2400	5450	650	780	<b>NJ29/560F3</b>	
	750	112	5	5		703	2420	5600	650	780	<b>N29/560</b>	
	750	112	5	5	607		2470	5570	650	780	<b>FL-NU29/560/C3</b>	
	820	115	6	6	625		2250	4200	620	720	<b>NU10/560M</b>	
	820	150	6	6	626		3650	7600	500	600	<b>NU20/560EM</b>	
	960	270	9.5	9.5	670		8900	17000	480	550	<b>NU6/560/HC</b>	
	1030206		9.5	9.5	668		6850	11000	460	550	<b>NU12/560MA</b>	
	<b>600</b>	730	60	3	3	632		860	2000	650	780	<b>NU18/600EM</b>
		730	78	3	3	632		1250	3350	620	730	<b>NU28/600EM</b>
800		90	5	5	649		1900	3800	620	750	<b>NU19/600EM</b>	
800		90	5	5	649		1860	3600	620	750	<b>NU19/600</b>	
800		90	5	5	649		1900	3800	620	750	<b>NUP19/600EM</b>	
800		90	5	5		757	1900	3800	620	750	<b>NF19/600EM</b>	
800		90	5	5	649		1860	3600	620	750	<b>NJ19/600M</b>	
800		118	5	5	649		2900	6550	620	750	<b>NU29/600E</b>	
830		150	5	5	655		3410	7450	600	700	<b>NU6/600</b>	

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar			
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2	r <sub>3,r4</sub>
mm						kg	kg	mm				
555	585	605	585		4	4	125	HJ29/530	13.2	24	41.42	5
553	585	598	757		5	5	187					
553	587	596	757		5	5	252					
562	605	617	838		6	6	663					
562	605	617	838		6	6	670					
562	605	617	838		6	6	670					
562	605	617	838		6	6	670					
562	605	617	838		6	6	670					
573	584	590	667		4	4	82.9					
573	584	606	667		2.5	2.5	42.5					
573	584	606	667		2.5	2.5	44.2					
573	645	665	657	657	2.5	2.5	53					
578	600	613	732		4	4	108					
578	600	613	732		4	4	111					
578	600	613	732		4	4	111					
586	620	693	724		4	4	148					
586	620	693	724		4	4	148					
586	620	693	724	713	4	4	138					
586	620	693	724		4	4	146					
583	617	630	797		5	5	215					
583	616	631	797		5	5	289					
588	630	646	932		8	8	846					
600	657	674	990		8	8	809					
613	625	637	717		2.5	2.5	49.3					
613	625	637	717		2.5	2.5	68.5					
618	642	645	782		4	4	128					
618	642	645	782		4	4	128					
618	642	645	782		4	4	135					
618	642	645	782		4	4	130					
619	642	657	782		4	4	130					
618	642	675	782		4	4	163					
619	647	703	806		4	4	237					

# Single-row Cylindrical Roller Bearing



d 600~660.4 mm

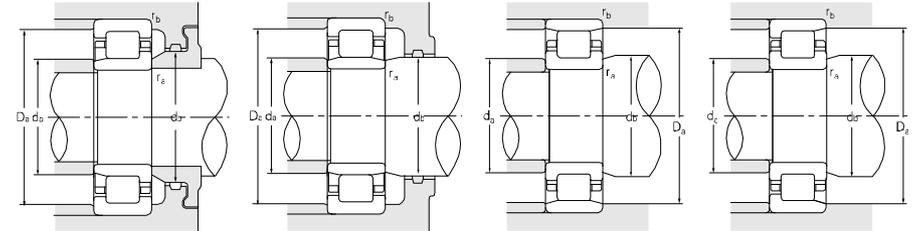
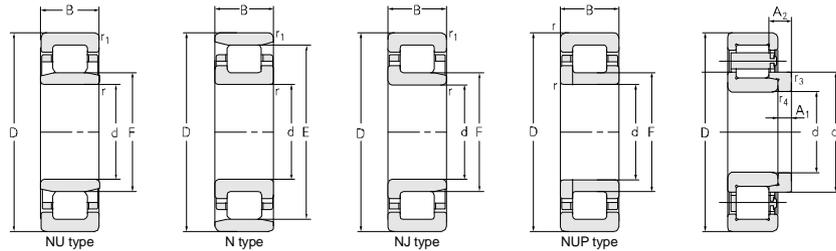


Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm						kN		r/min			
<b>600</b>	870	118	6	6	667		2840	5250	590	680	<b>NU10/600</b>
	870	155	6	6	661		4180	8000	500	600	<b>NU20/600EM</b>
	870	200	6	6	661		5390	11000	500	600	<b>NU30/600E</b>
	870	200	6	6	661		5400	11000	500	600	<b>NU30/600F3/HCYA4</b>
	1090	155	9.5	9.5	740		5100	8400	500	600	<b>NU2/600MA/HC</b>
	1090	155	9.5	9.5	740		5100	8400	500	600	<b>NU2/600M/YB2</b>
<b>620</b>	780	102	4	4		7 4	1950	4800	600	750	<b>NFP6/620Q1</b>
	780	102	4	4		0	1950	4800	600	750	<b>N620/780</b>
<b>630</b>	780	88	4	4		7 4	1800	4500	630	750	<b>N28/630M</b>
	780	88	4	4	668	0	1800	4500	630	750	<b>NU28/630M</b>
	780	112	4	4		7 4	2150	5750	550	650	<b>N38/630M</b>
	780	112	4	4		4	2150	5750	550	650	<b>NF38/630M</b>
	850	100	6	6	688		1980	4000	600	700	<b>NU19/630M</b>
	850	100	6	6	688	7 4	1980	4000	600	700	<b>NJ19/630</b>
	850	100	6	6	683	5	2150	4250	600	700	<b>NU19/630EM</b>
	850	128	6	6	688	7 4	3050	6950	580	680	<b>NU29/630</b>
	850	128	6	6	683	5	3250	7250	580	680	<b>NU29/630EM</b>
	850	128	6	6	683	5	3250	7250	580	680	<b>NJ29/630EM</b>
	920	128	7.5	7.5	702		3400	6250	450	530	<b>NU10/630EM</b>
	920	128		7.5	702		3400	6250	450	530	<b>NUP10/630EM</b>
	920	170	7.5	7.5	699		4700	9500	480	560	<b>NU20/630EM</b>
	920	170	7.5	7.5	699		4650	9150	480	560	<b>NU20/630EM</b>
920	170	7.5	7.5	699		4650	9150	480	560	<b>NU20/630MA</b>	
920	212	7.5	7.5	699		6450	14500	450	530	<b>NU30/630</b>	
<b>640</b>	960	140	7.5	7.5	710		4370	7900	400	480	<b>NJFP6/640K/HCC3</b>
<b>660.4</b>	812.8	107.95		4	697		2280	6000	560	670	<b>NUP6/660.4Q1/C9-1</b>
	863.6	107.95		5.1	704		3000	6050	560	670	<b>NUP6/660.4Q1/C9</b>
	863.6	107.95		5.1	704		3000	6050	560	670	<b>NUP6/660.4Q1/C9-LS</b>
	863.6	107.95		5.1	704		3000	6050	560	670	<b>NUP6/660.4Q1/C91-NJB</b>
	863.6	107.95		5.1	704		3000	6050	560	670	

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2
mm						kg	kg	mm			
623	658	672	847		5	5	234				
623	652	667	847		5	5	320				
623	655	666	847		5	5	412				
623	655	666	847		5	5	416				
623	655	666	1062		8	8	686	HJ2/600	54.4	30 54.67 9.5	
623	655	666	1062		8	8	676	HJ2/600	54.4	30 54.67 9.5	
654	680	695	765		3	3	124				
654	680	695	765		3	3	124				
645	737		765	744	3	3	95.6				
645	660	674	765		3	3	96				
645	739		765	744	3	3	118				
645	739		765	744	3	3	120				
653	681	694	827		5	5	158				
653	681	694	827		5	5	167				
653	676	688	827		5	5	160				
653	678	689	827		5	5	210				
653	678	689	827		5	5	214				
653	678	689	827		5	5	222				
658	691	706	892		6	6	284				
658	691	706	892		6	6	284				
658	690	705	892		6	6	395				
658	690	705	892		6	6	399				
658	690	705	892		6	6	399				
658	690	705	892		6	6	485				
655	670		952		6	6	345				
680		734	843		4	4	127				
680		734	843		4	4	179				
680		734	843		4	4	170				
680		734	843		4	4	170				

# Single-row Cylindrical Roller Bearing

d 666.75~723.8 mm

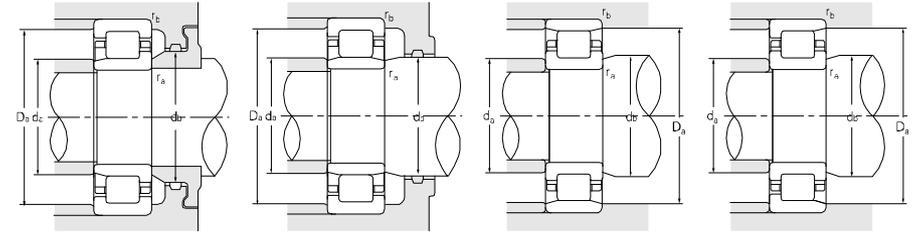
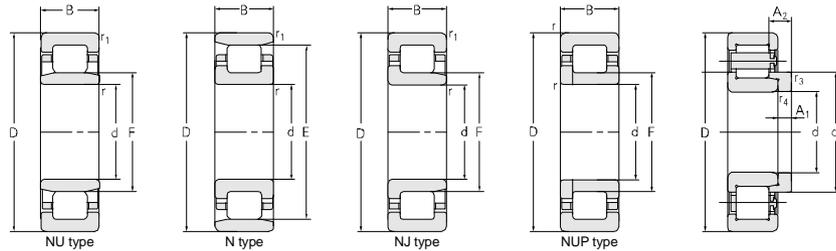


Principal dimensions						Basic load ratings		Limit speed ratings		Designations		
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil	
mm						kN		r/min				
<b>666.75</b>	838.2	114.3	4	3	6		796	2870	6850	560	680	<b>NFP6/666X4Q1/C9</b> <b>NFP6/666X4Q1/C91-LS</b> <b>NFP6/666X4Q1/C9-LS</b>
	838.2	114.3	3	3	6		796	2870	6850	560	680	
	838.2	114.3	3	3	6		796	2870	6850	560	680	
<b>670</b>	820	69	4	4	708		1230	2800	550	650		<b>NJ18/670</b> <b>NF18/670</b> <b>NJ38/670Q1</b> <b>NFP38/670Q1/C9YAD</b> <b>NUP19/670</b> <b>NU19/670</b> <b>NU10/670</b> <b>NU20/670E</b> <b>N30/670</b> <b>NU30/670M</b>
	820	69	4	4	786		1450	3350	550	650		
	820	112	4	4	706		2570	7000	560	670		
	820	112	4	4	786		2490	6700	560	670		
	900	103	6	6	731		2420	4900	530	630		
	900	103	6	6	731		2420	4900	530	630		
	980	136	7.5	7.5	747		3700	6800	430	500		
	980	180	7.5	7.5	746		5400	11500	430	500		
	980	230	7.5	7.5	744	914	6930	15000	430	500		
	980	230	7.5	7.5	744	914	6500	14500	430	500		
<b>700</b>	930	160	6	6	760		3520	8500	500	600		<b>NU6/700</b> <b>NU6/700M</b> <b>NU6/700F3</b> <b>NUP6/700</b> <b>NUP6/700F3</b>
	930	160	6	6	760		3200	8520	500	600		
	930	160	6	6	760		3520	8500	500	600		
	930	160	6	6	760		3520	8500	500	600		
	930	160	6	6	760		3520	8500	500	600		
<b>710</b>	870	74	4	4		830	1450	3370	500	600		<b>N8/710/HC</b> <b>NF280/710</b> <b>N28/710X3/W33</b> <b>N19/710F3/CNL</b> <b>NF19/710F3</b> <b>NU19/710</b> <b>NU29/710EM</b> <b>NU29/710M</b> <b>NU10/710EM</b> <b>NU20/710EM</b> <b>NU11/710X2</b>
	870	95	4	4		831	1880	4950	480	560		
	900	106	4	4		845	1800	5200	480	560		
	950	106	6	6		884	2450	6000	480	560		
	950	106	6	6		884	2450	6000	480	560		
	950	106	6	6	770		2590	5500	480	560		
	950	140	6	6	766		3650	8250	480	560		
	950	140	6	6	776		3000	7000	480	560		
	1030	140	7.5	7.5	778		4550	8400	420	490		
	1030	185	7.5	7.5	787		5800	12000	420	490		
	1150	185	9.5	9.5	835		5900	11700	400	450		
	<b>711.2</b>	863.6	107.95			6.35	743	3300	6700	500	600	
<b>723.8</b>	908.05	120.65	5	5		865	3350	8300	480	550	<b>NFP6/723.8Q1/C9</b>	

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2
mm						kg	kg	mm			
682	790		820	812	5	3	160				
682	790		820	812	5	3	158				
682	790		820	812	5	3	158				
654	700	727	805		3	3	83.8				
654	698	712	805	797	3	3	85.8				
640	700	727	805		3	3	133	HJ38/670	7.8	15 25 4	
640	780		800	792	3	3	133				
693	730	755	877		5	5	193				
693	730	755	877		5	5	193				
698	736	753	952		6	6	344				
698	736	752	952		6	6	477				
	908		952	919	6	6	594				
698	736	750	952		6	6	596				
733	760	772	900		5	5	306				
733	760	772	900		5	5	309				
733	760	772	900		5	5	306				
733		772	900		5	5	316				
733		772	900		5	5	316				
725			855	835	3	3	102				
725	825		855	835	3	3	126				
740	755		880	850	3	3	168				
740	875		910	890	5	5	227				
740	875		910	890	5	5	229				
740	755		900		5	5	210				
733	760	772	927		5	5	294				
733	760	772	927		5	5	291				
738	769	783	1002		6	6	420				
738	780	793	1002		6	6	535				
743	790	815	1116		9	9	874	HJ11/710	67.7	35 62 9.5	
740	750	800	835		5	5	136				
752	765		883	850	4	4	197				

# Single-row Cylindrical Roller Bearing

d 750~900 mm

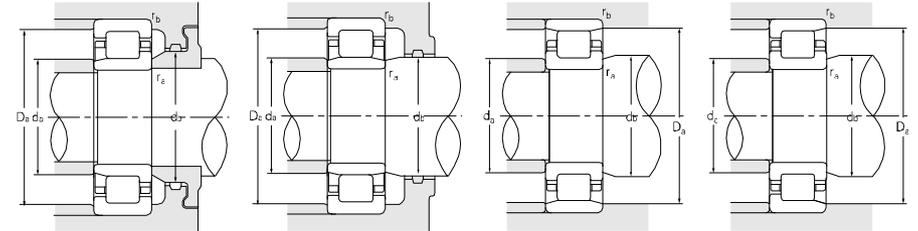
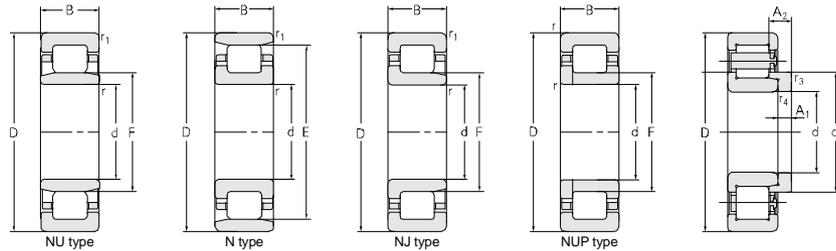


	Principal dimensions						Basic load ratings		Limit speed ratings		Designations
	d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease	
	mm						kN		r/min		
<b>750</b>	920	78	5	5	794		1450	3500	480	590	<b>NU18/750M</b>
	920	78	5	5		880	1510	3480	480	590	<b>NF18/750M</b>
	920	78	5	5		880	1510	3480	480	590	<b>NF18/750F3</b>
	920	100	5	5		880	2160	5500	480	590	<b>N28/750</b>
	920	100	5	5		880	2160	5500	480	590	<b>N28/750F3</b>
	920	120	5	5		880	2690	7300	480	590	<b>N38/750X2M</b>
	1000	100	6	6	815		3030	6500	460	550	<b>NU19/750X2/C9</b>
	1000	112	6	6		943	2750	5750	470	550	<b>NF19/750EM</b>
	1000	112	6	6	815		2660	5500	470	550	<b>NUP19/750</b>
	1090	150	7.5	7.5	830		4500	8500	350	415	<b>NU10/750EM</b>
	1090	195	7.5	7.5	832		6700	14500	350	415	<b>NU20/750EM</b>
1320	185	6	6	895		8200	14100	320	400	<b>NU2/750X3</b>	
<b>800</b>	980	82	5	5		936	1690	4000	430	510	<b>NF18/800</b>
	980	82	5	5	846		1700	4200	430	510	<b>NJ18/800EM</b>
	1060	115	6	6	870		2880	6150	400	450	<b>NU19/800</b>
	1150	155	7.5	7.5	883		5400	10500	320	380	<b>NU10/800EM</b>
	1150	200	7.5	7.5	882		6900	14500	320	380	<b>NU20/800EM</b>
	1150	200	7.5	7.5	885		7910	14600	320	380	<b>NU20/800MA/HC</b>
<b>812.8</b>	1016	139.7		6	865		4150	10500	420	500	<b>NUP6/812X4</b>
<b>820</b>	990	72	5	5		943	1180	2960	450	530	<b>N6/820</b>
<b>850</b>	1030	106	5	5	902		2050	5900	410	480	<b>NU28/850M</b>
	1030	106	5	5	902		2050	6490	410	480	<b>NU28/850MB</b>
	1030	106	5	5	902		2250	6500	410	480	<b>NJ28/850M</b>
	1030	106	5	5		982	2250	6490	410	480	<b>N28/850MB</b>
	1120	118	6	6	919		3050	6900	390	460	<b>NU19/850EM</b>
	1120	118	6	6	919		2930	7000	390	460	<b>NJ19/850</b>
	1220	212	7.5	7.5	935		7300	15400	390	460	<b>NU20/850EM/HC</b>
<b>900</b>	1090	85	5	5	949		1900	4850	370	440	<b>NU18/900M</b>
	1090	112	5	5	949		2650	7150	370	440	<b>NU28/900M</b>

Abutment and fillet dimensions								Weight	Model	Weight	Separate thrust collar			
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	A1				A2	r <sub>3,4</sub>		
mm								kg	kg	mm				
770	784	800	900		4	4		105						
770	784	800	900		4	4		102						
773	875		900	885	5	5		101						
773	875		900	885	5	5		145						
773	875		900	885	5	5		145						
773	875		900	885	5	5		176						
733	750	770	977		5	5		220						
773	938		977	953	5	5		264						
733		770	977		5	5		252						
778	823	838	1062		6	6		492						
778	823	838	1062		6	6		634						
773	820	876	1296		5	5		1105	HJ750	115	40	70	6	
818	930		950	942	5	5		133						
818	838	866	962		4	4		144						
824	838	856	1036		5	5		279						
828	869	889	1122		6	6		565						
828	868	888	1122		6	6		710						
828	868	888	1122		6	6		725						
830	860	880	986		5	5		277						
840	937		970	944	4	4		128						
868	891	908	1012		4	4		192						
868	891	908	1012		4	4		192						
868	891	908	1012		4	4		191						
868	891	1010	994		4	4		187						
873	909	926	1097		5	5		325						
873	909	926	1097		5	5		326						
878	981	912	1192		6	6		835						
918	942	956	1072		4	4		172						
918	944	956	1072		4	4		234						

# Single-row Cylindrical Roller Bearing

d 900~1250 mm



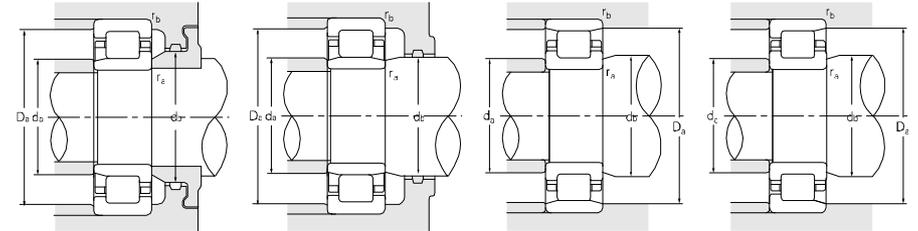
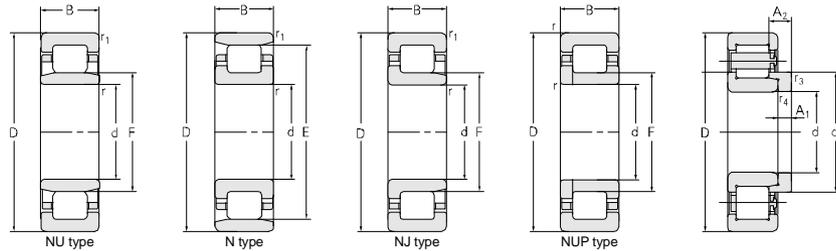
Principal dimensions						Basic load ratings		Limit speed ratings		Designations		
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil	
mm	mm	mm	mm	mm	mm	mm	kN		r/min			
<b>900</b>	1090	112	5	5			1045	2700	7250	370	440	<b>NF28/900</b>
	1090	140	5	5			3300	9100	350	420		<b>NU38/900</b>
	1180	122	6	6	945		4050	8700	350	420		<b>NU19/900EM</b>
	1180	165	6	6	969		5750	13500	350	420		<b>NU29/900EM</b>
	1200	150	6	6			1124	4450	10200	350	420	<b>N6/900</b>
<b>950</b>	1250	175	7.5	7.5	1024		5560	13000	340	400		<b>NU29/950</b>
	1250	175	7.5	7.5	1024		5670	13400	140	170		<b>NUP29/950</b>
	1250	175	7.5	7.5	1024		5560	13000	340	400		<b>NU29/950F3</b>
<b>1000</b>	1220	100	6	6	1053		2650	6550	350	420		<b>NU18/1000M</b>
	1220	100	6	6	1053		2650	6550	350	420		<b>NJ18/1000M</b>
	1220	128	6	6	1053		3600	9500	350	420		<b>NJ28/1000EM</b>
	1320	185	7.5	7.5	1082		6700	17000	290	350		<b>NU29/1000E</b>
<b>1060</b>	1280	128	6	6			1225	3550	10500	310	370	<b>N28/1060M</b>
	1400	150	7.5	7.5	1148		5280	12100	290	350		<b>NU19/1060M</b>
	1400	195	7.5	7.5	1146		7200	17000	290	350		<b>NU29/1060EM</b>
	1400	250	7.5	7.5	1146		9000	23500	250	310		<b>NU39/1060EM</b>
	1500	325	9.5	9.5			1390	12500	32500	230	290	<b>N30/1060</b>
<b>1120</b>	1360	106	6	6	1182		3350	8600	270	330		<b>NJ18/1120EM</b>
	1360	106	6	6	1185		3250	8550	270	330		<b>NJ18/1120F3/W20</b>
	1360	106	6	6	1185		3250	8550	270	330		<b>NJ18/1120F3/W20YB2</b>
	1360	106	6	6	1185		3250	8550	270	330		<b>NJ18/1120M</b>
<b>1180</b>	1420	106	6	6	1242		2950	7750	250	320		<b>NJ18/1180EM</b>
	1420	106	6	6	1242		3050	8000	250	320		<b>NJ18/1180M</b>
	1540	206	7.5	7.5	1258		8950	21500	180	220		<b>NU29/1180EM</b>
	1540	272	7.5	7.5			1466	11000	28500	190	250	<b>N39/1180M</b>
<b>1200</b>	1520	185	7.5	7.5	1289		6220	17000	110	140		<b>NU6/1200/C91</b>
	1520	185	7.5	7.5	1289		6220	17000	110	140		<b>NU6/1200/C9</b>
	1520	185	7.5	7.5			1439	6240	17000	110	140	<b>FL-N6/1200/YAD</b>
<b>1250</b>	1500	112	6	6	1316		3630	9550	300	380		<b>NU18/1250C9</b>

Abutment and fillet dimensions						Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>				r <sub>bmax</sub>	A1	A2
mm	mm	mm	mm	mm	mm	mm	kg	kg	mm	mm	
918	944	956	1072		4	4	228				
918		956	1072		4	4	268				
923	957	973	1157		5	5	378				
923	958	975	1157		5	5	565				
923	985		1165		5	5	485				
978	1013	1013	1222		6	6	596				
990		1069	1210		6	6	616				
978	1013	1013	1222		6	6	596				
1023	1040	1060	1197		5	5	264				
1023		1060	1197		5	5	252				
1023	1040	1082	1197		5	5	345				
1028	1072	1089	1292		6	6	705				
1083	1218		1257	1230	5	5	355				
1088	1010	1133			6	6	653				
1028	1133	1152	1372		6	6	875				
1028	1140	1153	1372		6	6	1060				
1094	1382		1466	1402	8	8	1880				
1143	1175	1210	1337		5	5	330				
1143	1175	1210	1337		5	5	327				
1143	1175	1210	1337		5	5	329				
1143	1175	1210	1337		5	5	329				
1203	1228	1270	1397		5	5	354				
1203	1228	1270	1397		5	5	340				
1208	1250	1266	1512		6	6	1046				
1208	1458		1512	1474	6	6	1350				
1240	1274	1304	1480		6	6	825				
1240	1274	1304	1480		6	6	825				
1240	1274		1480		6	6	838				
1280	1306	1326	1470		5	5	386				

# Single-row Cylindrical Roller Bearing



d 1250~1900 mm



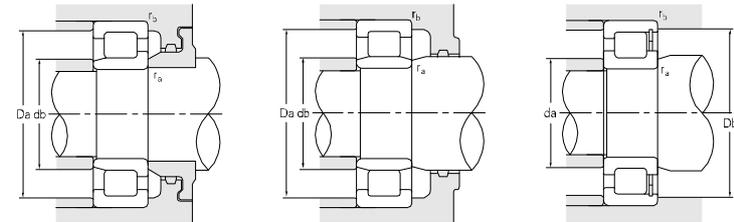
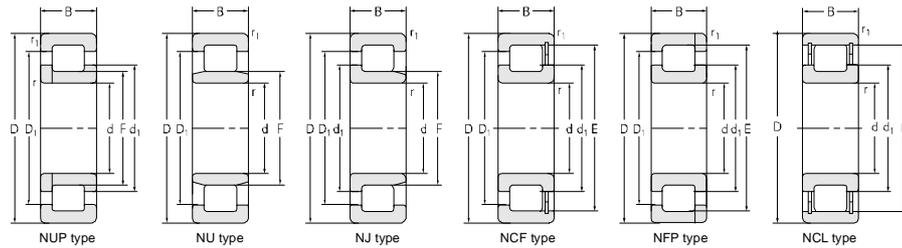
Principal dimensions						Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>1smin</sub>	r <sub>smin</sub>	F	E	C <sub>r</sub>	C <sub>0r</sub>	Grease		Oil
mm							kN				r/min
<b>1250</b>	1500	112	6	6	1316		3630	9550	300	380	<b>NU18/1250F3/C9</b>
	1500	145	6	6	1316		4900	14000	300	380	<b>NU18/1250/HCE</b>
	1750	290	9.5	9.5		1635	12500	29500	165	190	<b>N20/1250M</b>
<b>1320</b>	1600	122	6	6	1395		3650	9500	190	250	<b>NU18/1320M</b>
	1640	185	7.5	15	1040		6520	17730	190	250	<b>FL-NU6/1320</b>
	1720	175	7.5	7.5	1425		7920	19500	190	240	<b>NU19/1320</b>
	1720	175	7.5	7.5	1475		6700	16200			<b>NU19/1320D/HCRYAD</b>
	1720	230	7.5	7.5	1420		10900	29000	180	230	<b>NU29/1320E</b>
	1720	300	7.5	7.5		1640	12600	32500	175	210	<b>N39/1320M</b>
<b>1400</b>	1700	175	7.5	7.5		1637	6300	1750	175	210	<b>N28/1400EM</b>
<b>1500</b>	1770	160	4	7.5	1580		5700	19200	200	260	<b>NU6/1500/HCC9YA34</b>
	1820	140	7.5	7.5	1585		6220	17300	195	250	<b>NU18/1500/HC</b>
	1820	140	7.5	7.5		1735	6220	17300	195	250	<b>NF18/1500/HC</b>
<b>1600</b>	1950	155	7.5	7.5		1857	6560	18300	150	185	<b>FL-N18/1600</b>
	1950	200	7.5	7.5	1690		8340	24300	150	185	<b>NU28/1600F3</b>
<b>1700</b>	2060	160	7.5	7.5	1784		6950	18500	125	155	<b>NU18/1700EM</b>
<b>1900</b>	2300	175	9.5	9.5		2204	8150	23700	90	115	<b>N18/1900</b>

Abutment and fillet dimensions							Weight	Model	Weight	Separate thrust collar		
d <sub>amin</sub>	d <sub>amax</sub>	d <sub>bmin</sub>	D <sub>amax</sub>	D <sub>amin</sub>	r <sub>amax</sub>	r <sub>bmax</sub>				A1	A2	r <sub>3,r4</sub>
mm							kg	kg	mm			
1280	1306	1326	1470		5	5	386					
1280	1306	1326	1470		5	5	517					
1284	1625		1716	1650	8	8	2310					
1343	1382	1403	1577		5	5	525					
1364	1376	1382	1610		6	6	893					
1348	1406	1428	1692		6	6	1110					
1348	1460	1478	1692		6	6	1080					
1348	1405	1430	1692		6	6	1510					
1348	1630		1692	1655	6	6	1890					
1362	1727		1803	1747	10	10	3540					
1428	1627		1672	1647	6	6	858					
1528	1570		1742				730					
1528	1570	1748	1792		6	6	773					
1528	1728		1792	1745	6	6	773					
1630	1680	1700	1886	1876	6	6	1030					
1655	1680	1700	1886		6	6	1272					
1728	1771	1795	2032		6	6	1156					
1934	2194		2266	2219	8	8	1480					

# Full Complement Single-row Cylindrical Roller Bearing



d 25-40 mm

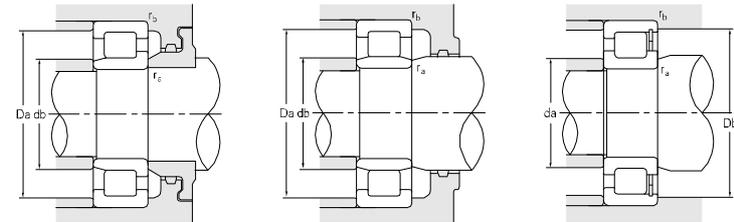
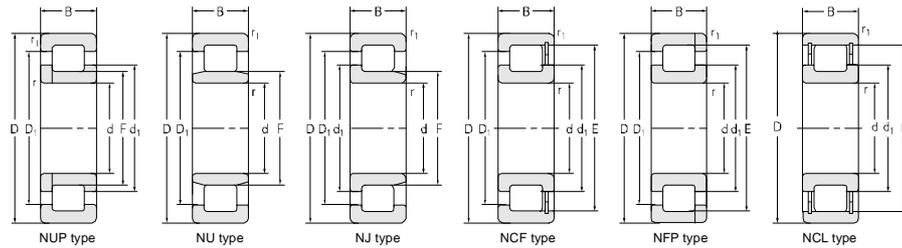


Principal dimensions				Basic load ratings			Limit speed ratings			
d	D	B	r <sub>1min</sub>	r <sub>min</sub>	F, E	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
						kN	r/min			
mm										
<b>25</b>	52	18	0.5	0.7	31	46.2	51.0	11000	13600	
	52	18	1	1.1	31	41.3	43.5	11000	13600	
	52	18	1	0.3	31	43.5	48	11000	13600	
	52	18	1	0.5	30.998	35	35	11000	13600	
	62	20	1.1	3	34	56	60.5	9820	12100	
	62	24	1.1	3	34	63.0	74.5	9820	12100	
62	24	1.1	1.1	34.35	69.0	66.0	9820	12100		
<b>30</b>	62	19	1	2	38.2	52.0	58.5	9310	11470	
	72	19	2.0	2.0	40.4	80.0	60.5	8430	10400	
	72	21	1.1	1.1	38.5	80.0	68.5	8430	10400	
	72	30.162	1.0	1.5	60.409	275	445	8430	10400	
	80	21	1.1	2.5	43.8	85.0	86.5	7500	9200	
<b>35</b>	80	21	1.5	1.5	46.2	103	89.0	7500	9200	
	80	21	1.5	0.5	46.2	103	89.0	7500	9200	
	80	21	1.5	1.5	46.2	103	89.0	7500	9200	
	80	21	1.5	3.0	46.2	103	89.0	7500	9200	
	80	21	1.1	1.5	45.806	103	106	7500	9200	
	80	23	1.5	3.5	45.8	69	48.0	7500	9200	
	82	23	1.1	1.1	64.5	79.0	112	7500	9200	
	90	23	2	5	49.7	96.0	102	7170	8840	
	90	23	2	5	49.7	96.0	102	7170	8840	
	90	23	2.5	1	49	112	95.0	7170	8840	
	90	23	5	1.5	48.5	112	83.5	7170	8840	
	90	23	1.5	1.5	47.88	99.5	98	7170	8840	
	90	23	2	1.5	49.7	96	102	7170	8840	
	90	23	1.5	2.1	47.88	99.5	98.0	7170	8840	
	90	29	1.5	1.5	48	113	131	7170	8840	
	90	29	1.5	0.5	48	124	131	7170	8840	
<b>40</b>	80	31	1.5	3.5	49	114	140	7170	8840	
	90	23	1.1	1.1	53.44	140	110	7170	8840	
	90	23	3.5	1.5	53.44	140	110	7170	8840	
	90	23	3.2	2	53.44	140	106	7170	8840	
	90	23	3.5	1.5	52	140	95.5	7170	8840	

Designations	Other dimensions		Contact surface and chamfer dimensions					Weight	
	d1	D1	damin	dbmin	Damax	Dbmax	ramax		rbmax
mm									
kg									
<b>NUP2205NV/C91YAD</b>	34	41	31		48		0.5	0.6	0.193
<b>NU2205V/C9YA6</b>		40		29	48		1.0	1.0	0.176
<b>NUP2205NV/HAC9YA</b>	34	41	31		47		1.0	0.3	0.193
<b>NUP2205NV/HAC9Y</b>	34	42.8	31		47		1.0	0.5	0.173
<b>NJ305X2V/C3YA46</b>	38		33	33	56		1.0	3.0	0.321
<b>NJ2305V/C3YA46</b>	38	49.5	35	31	56		1.0	3.0	0.378
<b>NUP2305V</b>	39	47	34		56		1.0	1.0	0.401
<b>NCL2206X2V/YA6</b>	41.5		38			57	1.0	2.0	0.272
<b>NU306EV/C9YA6</b>		56.5		37	65		2.0	2.0	0.399
<b>NU306X2V/C3</b>		55.5		35	66		1.0	1.0	0.431
<b>NCL3306X2V</b>	44.25		36			67	1.0	1.5	0.647
<b>NU306X3V</b>		63.5		39	74		1.1	2.5	0.565
<b>NJ307NV/C9</b>	52.2	64.3	48	42	73		1.5	1.5	0.548
<b>NUP307NV/C9</b>	52.2	64.3	47		73		1.5	0.5	0.579
<b>NJ307EV/C3</b>	51	64.3	46	40	73		1.5	1.5	0.540
<b>NJ307EV/YA4</b>	51	64.3	46	40	73		1.5	3.0	0.540
<b>NJ307EV/C9YAD</b>	50.8	64	46	40	73		1.0	1.5	0.537
<b>NJ607V</b>	51	64	46	40	73		1.5	3.5	0.568
<b>NFP2207X1V</b>	50	59	41		75	78	1.0	1.0	0.681
<b>NUP2207X1V/C9YB2</b>	55.5	69	51		82		2.0	5.0	0.795
<b>NJ2207X1V/C9YB2</b>	55.5	69	51	45	82		2.0	5.0	0.780
<b>NUP407X3V/C9YA6</b>	55	71	51		80		2.5	1.0	0.75
<b>NCF407X3V/C9YA6</b>	53	71	49		82	82	5.0	1.5	0.763
<b>NUP307X3EV/C3</b>	54.6	71	42		82		1.5	1.5	0.790
<b>NUP2207X1V/C9YB2-SG</b>	55.5	69	49		82		2.0	1.5	0.795
<b>NUP307X3EV/C3YAB</b>	54.6	71	39		82		1.5	2.0	0.790
<b>NJ607NV</b>	56.5	70	42	43	82		1.5	1.5	0.998
<b>NJ607NV/YB2</b>	56.5	70	42		82		1.5	0.5	0.998
<b>NJ3208X2V/C9</b>	54.5	65.5	51		72		1.5	3.5	0.724
<b>NUP308NV</b>	59.2	75	44		83		1.0	1.0	0.499
<b>NJ308V</b>	59.2	75	53	48	82		3.5	1.5	0.719
<b>NJ308V/C9YA6</b>	59.2	75	50	48	82		3.2	2.0	0.719
<b>NJ308V/C3YA5</b>	57.5	73.4	53	47	82		3.5	1.5	0.724

# Full Complement Single-row Cylindrical Roller Bearing

d 40–75 mm

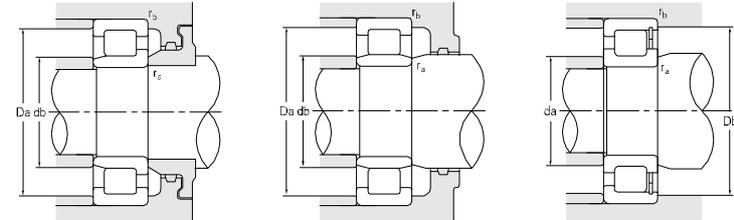
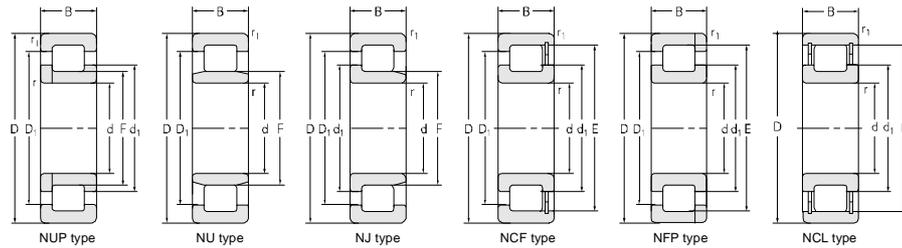


Principal dimensions			Basic load ratings			Limit speed ratings			
d	D	B	r <sub>1min</sub>	r <sub>min</sub>	F, E	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm						kN	r/min		
<b>40</b>	90	25	1.5	1.5	51	143	118	7170	8840
	90	33	3.2	2	53.44	145	155	7170	8840
	94	30	5	1.5	51.1	127	131	6940	8560
<b>45</b>	100	25	1.5	1.5	57.85	136	127	5940	7300
	100	25	1.5	1.5	57.3	118	126	5940	7300
	100	25	1.5	2.2	57.3	118	126	5940	7300
	100	31	1.5	0.5	56	141	153	5940	7300
	100	31	4.5	1.5	56	165	153	5940	7300
<b>48</b>	120	35	2	3.5	71.3	167	215	5100	6300
<b>50</b>	80	28	1.1	0.6	58.5	94.5	177	6680	8230
	110	27	2	2	66.72	160	156	5370	6620
	110	27	2	2	66.72	160	156	5370	6620
	110	27	2	2	66.72	160	156	5370	6620
	110	27	2	2	66.72	160	156	5370	6620
<b>55</b>	120	29	2	2	68.75	169	166	4900	6040
	120	29	2	2	68.75	169	166	4900	6040
<b>56</b>	160	60	2	2	77.15	300	360	3950	4870
<b>60</b>	110	28	1.5	2	71.1	155	196	5050	6230
<b>65</b>	140	33	2.1	2.1	82.7	212	249	4170	5140
	140	33	2.1	2.1	82.7	212	249	4170	5140
	140	33	2.1	2.1	82.7	212	249	4170	5140
<b>70</b>	150	35	2.1	2.1	90.97	320	272	3870	4770
	150	35	2.1	0.3	90.97	320	272	3870	4770
<b>75</b>	115	30	1.1	1.1	108	140	195	4500	5560
	130	31	1.5	1.5	89.2	170	230	4170	5140
	160	55	2.1	2.1	91.24	350	410	3600	4450

Designations	Other dimensions		Contact surface and chamfer dimensions						Weight
	d1	D1	damin	dbmin	Damax	Dbmax	ramax	rbmax	
	mm		mm						kg
<b>NCF308X2V</b>	58	75	49		85	84	1.5	1.5	0.755
<b>NJ2308V/C9YA6</b>	59.2	73	50	48	81		3.0	2.0	1.02
<b>NJ608V/YA13</b>	58	75	45	45	86		5.0	1.5	1.02
<b>NJ309V</b>	64	79	52	52	92		1.5	1.5	0.904
<b>NUP309EV/C3</b>	61	80.5	52		92		1.5	1.5	0.996
<b>NUP309ENRV/C3YA6</b>	64	80.5	48		92		1.5	2.0	1.02
<b>NJ2309X2NV/C9YA26</b>	63	81	58	54	92		1.5	0.5	1.17
<b>NJ2309X2NRV/C3YA6</b>	63	81	60	50	92		4.5	1.5	1.21
<b>NJ6/48V/C9YA6</b>	77.8	92.8	60	64	111		2.0	3.5	2.18
<b>NU4010X2V/YAB</b>		67		54	73		1.0	0.6	0.575
<b>NUP310NV</b>	73.2	89	53		101		2.0	2.0	1.28
<b>NJ310V</b>	73.2	89	59	62	101		2.0	2.0	1.25
<b>NJ310V/HAC3YA6</b>	73.2	89	59	62	101		2.0	2.0	1.25
<b>NUP310NRV/HAC3YA6</b>	73.2	89	59		101		2.0	2.0	1.32
<b>NUP311NV</b>	75.5	98	63		111		2.0	2.0	1.63
<b>NUP311NRV</b>	75.5	98	63		111		2.0	2.0	1.69
<b>NUP6/56V</b>	88.2	108.2	65		151		2.0	2.0	7.29
<b>NJ2212EV/YA6</b>	77	93.5	69	66	102		1.5	2.0	1.17
<b>NUP313NV</b>	91.3	114	76		129		2.0	2.0	2.15
<b>NUP313NRV/HAC3YA6</b>	91.3	114	70		128		2.0	2.0	2.59
<b>NUP313NRV/C3</b>	91.3	114	70		128		2.0	2.0	2.59
<b>NUP314NV/HA</b>	99.5	127	74		138		2.0	2.0	2.96
<b>NUP314NV/YA6</b>	99.5	127	74		138		2.0	0.3	2.96
<b>NCF3015V</b>	89.1	103	81		108	109	1.0	1.0	1.05
<b>NUP2215V-2ZL</b>	108	110.5	82		122		1.5	1.5	1.91
<b>NJ2315V</b>	102	131	86	83	150		2.0	2.0	5.16

# Full Complement Single-row Cylindrical Roller Bearing

d 85–530 mm

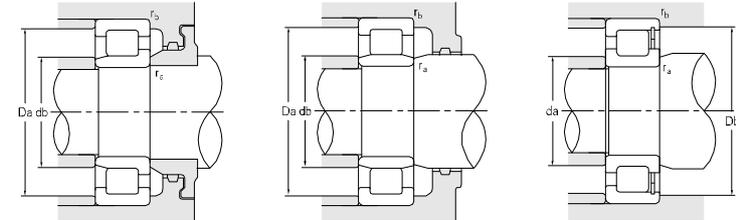
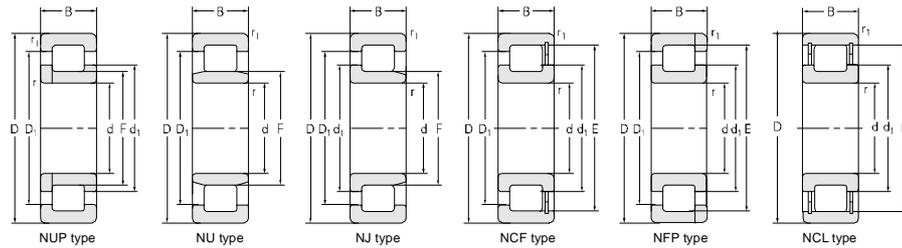


Principal dimensions				Basic load ratings		Limit speed ratings				
d	D	B	r <sub>1min</sub>	r <sub>min</sub>	F, E	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
						kN	r/min			
mm										
<b>85</b>	180	41	3	3	108	320	380	3160	3900	
<b>114.3</b>	152.4	51.05	2	1.5	127.05	198	545	3140	3870	
<b>120</b>	215	58	2.1	2.1	192.8	515	730	2420	2980	
<b>140</b>	250	68	3	3	169	645	1020	2000	2470	
<b>150</b>	210	36	2	2	163.5	303	540	2220	2740	
<b>220</b>	300	48	2.1	1.5	282.4	550	985	1400	1720	
<b>240</b>	320	28	2.1	2.1	303.3	335	570	1270	1560	
<b>300</b>	420	72	3	3	390.5	1090	2155	870	1070	
	420	72	3	3	390.5	1240	2160	870	1070	
	460	118	4	4	421	1910	3700	840	1040	
<b>320</b>	500	74	4	4	462	1420	2380	760	940	
<b>340</b>	460	72	3	3	367	1170	2420	785	970	
	520	133	5	5	482	2300	4300	710	870	
<b>360</b>	520	82	5	5	483	1430	2620	685	845	
<b>380</b>	520	82	4	4	484.5	1480	3130	665	820	
<b>400</b>	540	82	4	4	511	1600	3400	620	765	
<b>440</b>	540	60	2.1	1.5	516	1020	2550	580	720	
	600	60	2.1	2.1	563	1240	2440	560	695	
	750	46	2.1	2.1	538.5	820	1630	445	550	
<b>530</b>	650	56	3	3	624.5	990	2240	450	555	
	710	72	5	5	672	1800	3550	420	515	

Designations	Other dimensions		Contact surface and chamfer dimensions					Weight	
	d1	D1	damin	dbmin	Damax	Dbmax	ramax		rbmax
mm									
kg									
<b>NUP317EV-RSZ</b>	117	152	98		167		3.0	3.0	5.06
<b>NCL6/114.3V/W33X</b>				122		145	2.0	1.5	2.81
<b>NCF2224V</b>	150	184	131		204	204	2.0	2.0	8.97
<b>NJ2228EV/YA4</b>	181.2	212.8	152	160	236		3.0	3.0	14.1
<b>NCF2930V</b>	171	188	140		200	202	2.0	2.0	3.89
<b>NCF2944V</b>	248	274	232		288	288	2.0	1.5	9.63
<b>NCF2948X2V</b>	269	293	248		308	309	2.0	2.0	6.05
<b>NCF2960V/C3</b> <b>NCF2960V/HC</b> <b>NCF3060V</b>	342	375	314		406	406	3.0	3.0	31.0
	342	375	314		406	406	3.0	3.0	31.0
	355	405	316		443	445	4.0	4.0	71.1
<b>NCF1064X1V</b>	389	439	336		484	485	4.0	4.0	52.4
<b>NCF2968V/C3</b> <b>NCF3068V/HC</b>	383	415	354		445	446	3.0	3.0	34.3
	402	462	360		500	500	5.0	5.0	98.6
<b>NCF1072X1V</b>	414	465	380		500	500	5.0	5.0	55.1
<b>NCF2976V</b>	430.3	466.5	396		504	505	4.0	4.0	52.9
<b>NCF2980V</b>	450	496	416		522	524	4.0	4.0	52.8
<b>NCF2888V</b> <b>NCF2988X2V</b> <b>NCF1888X1V</b>	476	504	456		528	530	2.0	1.5	28.9
	502	545	455		588	588	2.0	2.0	50.6
	486	525	458		558	559	2.0	2.0	29.8
<b>FL-NCF18/530V/CNL</b> <b>NCF29/530X2V</b>	573	612	543		635	636	3.0	3.0	33.9
	592	652	550		690	690	5.0	5.0	77.8

# Full Complement Single-row Cylindrical Roller Bearing

d 560~950 mm

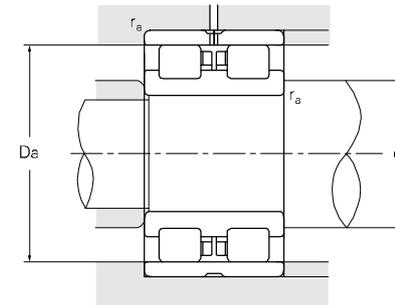
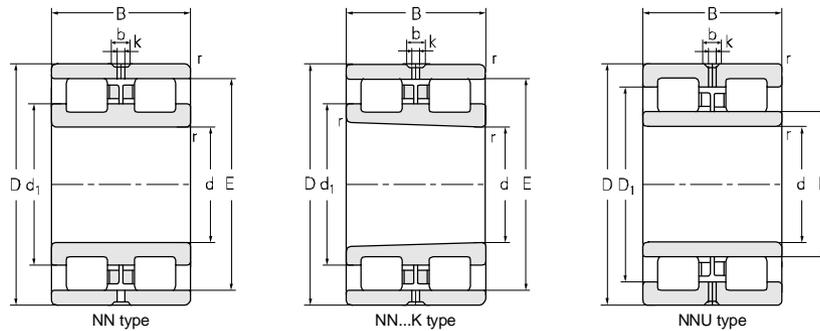


Principal dimensions				Basic load ratings		Limit speed ratings			
d	D	B	r <sub>1min</sub>	r <sub>min</sub>	F, E	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm						kN	r/min		
<b>560</b>	750	89	5	5	709	2200	4480	350	430
<b>600</b>	730	60	3	3	696	1050	2530	310	380
	730	60	3	3	696	1080	2620	310	380
	800	90	5	5	753	2310	4700	350	430
<b>750</b>	920	100	5	5	878	2720	6590	255	310
<b>800</b>	980	106	5	5	935.5	2860	7600	220	275
<b>850</b>	1030	106	5	5	985	2910	8100	200	245
<b>900</b>	1180	165	6	6	1120	5950	14500	170	220
<b>950</b>	1150	118	5	5	1101	3500	9600	170	220

Designations	Other dimensions		Contact surface and chamfer dimensions					Weight	
	d1	D1	damin	dbmin	Damax	Dbmax	ramax		rbmax
	mm		mm					kg	
<b>NCF19/560X2V</b>	622	689	582		728	729	5.0	5.0	104
<b>FL-NCF18/600V/CNL</b> <b>NCF18/600V/H CER</b> <b>NCF19/600V</b>	644	687	614		716	716	3.0	3.0	49.4
	644	684	614		716	716	3.0	3.0	49.7
	668	726	624		778	778	5.0	5.0	122
<b>FL-NCF28/750V</b>	812	862	774		898	898	5.0	5.0	140
<b>NCF28/800V</b>	862	919	824		958	958	5.0	5.0	169
<b>NCF28/850V</b>	910	968	874		1006	1008	5.0	5.0	175
<b>NCF29/900V</b>	996	1093	934		1146	1148	6.0	6.0	469
<b>NCF28/950V</b>	1013	1083	974		1143	1144	5.0	5.0	238

# Double-row Cylindrical Roller Bearing

d 50–90 mm

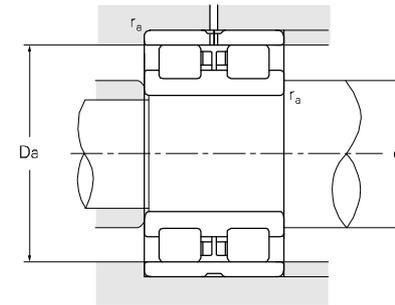
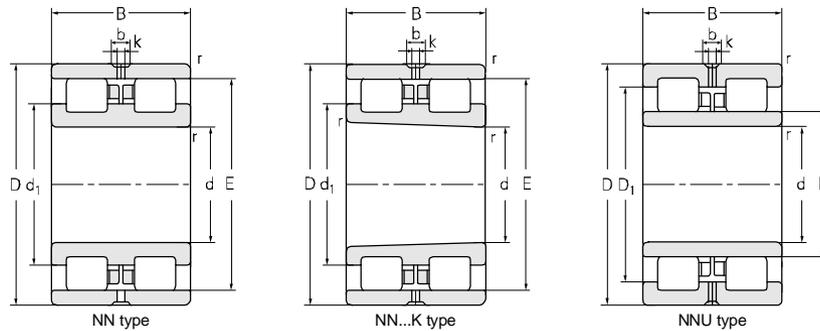


Principal dimensions				Basic load ratings		Limit speed ratings			
d	D	B	r	E,F	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
					kN		r/min		
mm									
<b>50</b>	80	23	1	72.5	60.0	85	10000	13000	
	80	23	1	72.5	60.0	84.5	10000	13000	
	80	23	1	72.5	60.0	84.5	10000	13000	
<b>60</b>	95	26	1.1	86.1	77.0	114	9000	10000	
<b>70</b>	110	30	1.1	100	98.5	151	8000	9000	
	110	30	1.1	100	98.5	151	8000	9000	
	110	30	1.1	100	98.5	151	8000	9000	
	110	30	1.1	100	98.5	151	8000	9000	
	110	30	1.1	100	104	161	8000	9000	
<b>75</b>	115	30	1.1	105	106	165	6700	8000	
	115	30	1.1	105	106	165	6700	8000	
	115	30	1.1	105	106	168	6700	8000	
<b>80</b>	125	34	1.1	113	130	207	4500	5600	
	125	34	1.1	113	130	207	4500	5600	
	125	34	1.1	113	130	207	6300	7500	
	125	34	1.1	113	130	207	6300	7500	
	125	34	1.1	113	128	207	6300	7500	
	125	34	1.1	113	130	207	6300	7500	
	125	34	1.1	113	130	207	6300	7500	
	125	34	1.1	113	130	207	6300	7500	
	125	34	1.1	113	130	207	6300	7500	
	125	34	1.1	113	130	207	6300	7500	
<b>85</b>	130	34	1.1	118	135	224	4300	5300	
	130	34	1.1	118	135	224	4300	5300	
	130	34	1.1	118	135	224	4300	5300	
<b>90</b>	140	37	1.5	127	147	260	4000	5000	
	140	37	1.5	127	147	260	5600	6700	
	140	37	1.5	127	147	260	5600	6700	
	140	37	1.5	127	147	260	5600	6700	
	140	37	1.5	127	147	260	5600	6700	
	140	37	1.5	127	147	260	5600	6700	

Designations	Other dimensions				Contact surface and chamfer dimensions			Weight	
	d1	D1	b	k	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>		
mm									
kg									
<b>NN3010K/YA8</b>	61.3				55	75	1	0.428	
<b>NN3010/YA8</b>	61.3				55	75	1	0.431	
<b>NN3010K/YA8W33</b>	61.3		4.5	3	55	75	1	0.415	
<b>NN3012K</b>	73.3				66	89	1	0.691	
<b>NN3014KTN1/P492</b>	85.6				80	103	1	1.04	
<b>NN3014K/W33</b>	85.6		6.5	3	80	103	1	1.06	
<b>NN3014KTN1/P491</b>	85.6				80	103	1	1.04	
<b>NN3014K</b>	85.6				80	103	1	1.06	
<b>NN3014</b>	85.6				80	103	1	1.06	
<b>NN3015K/YA8</b>	90.6				81.5	108.5	1	1.14	
<b>NN3015KTN1</b>	90.6				81.5	108.5	1	1.07	
<b>NN3015K/W33</b>	90.6		6.5	4	81.5	108.5	1	1.13	
<b>NN3016K/C9</b>	97				87	118	1	1.50	
<b>NN3016K</b>	97				87	118	1	1.50	
<b>NN3016K/YA8</b>	97				87	118	1	1.50	
<b>NN3016K/W33YA8</b>	97		6	2.5	87	118	1	1.50	
<b>NN3016K/C9W33</b>	97		6	2.5	87	118	1	1.50	
<b>NN3016KTN1/P592W33</b>	97		6	2.5	87	118	1	1.49	
<b>NN3016KTN1/P492W33</b>	97		6	2.5	87	118	1	1.48	
<b>NN3016KTN1/P491</b>	97				87	118	1	1.49	
<b>NN3016KTN1/P492</b>	97				87	118	1	1.49	
<b>NN3017K/YA8</b>	102				91.5	123.5	1	1.63	
<b>NN3017K/C9</b>	102				91.5	123.5	1	1.64	
<b>NN3017K/W33</b>	102		6.5	3	91.5	123.5	1	1.62	
<b>NN3018/YA8</b>	109.4				98	132	1.5	1.98	
<b>NN3018K/YA8</b>	109.4				98	132	1.5	1.95	
<b>NN3018K/C9</b>	109.4				106.5	133.5	1	1.95	
<b>NN3018K/YA8W33</b>	109.4		6.5	4	98	132	1.5	1.92	
<b>NN3018KTN1/P593W33</b>	109.4		6.5	4	98	132	1.5	1.41	
<b>NN3018KTN1/P493W33</b>	109.4		6.5	4	98	132	1.5	1.82	

# Double-row Cylindrical Roller Bearing

d 90–110 mm

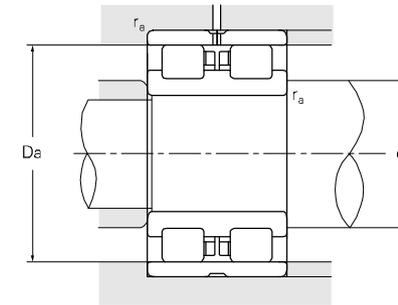
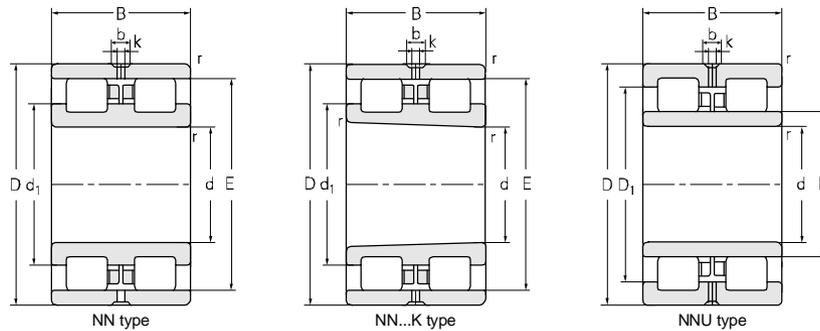


Principal dimensions				Basic load ratings		Limit speed ratings		
d	D	B	r	E,F	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm					kN	r/min		
<b>90</b>	140	37	1.5	127	154	251	5600	6700
	140	37	1.5	127	154	251	5600	6700
	140	37	1.5	127	147	260	5600	6700
	140	37	1.5	127	147	260	5600	6700
<b>95</b>	145	37	1.5	132	135	224	3800	4300
	145	37	1.5	132	150	246	3800	4300
	145	37	1.5	132	150	246	3800	4300
<b>100</b>	140	40	1.1	113	133	267	5200	6200
	140	40	1.1	113	133	267	5200	6200
	150	37	1.5	137	168	292	5300	6300
	150	37	1.5	137	168	292	5300	6300
	150	37	1.5	137	168	292	3600	4500
	150	37	1.5	137	168	292	3600	4500
	150	37	1.5	137	168	292	3600	4500
	150	37	1.5	137	168	292	3600	4500
	150	37	1.5	137	168	292	3600	4500
	150	37	1.5	137	168	292	3600	4500
	150	37	1.5	137	168	292	5300	6300
	150	37	1.5	137	168	292	5300	6300
	150	37	1.5	137	168	270	5300	6300
	150	50	1.5	115	168	292	3600	4500
<b>105</b>	145	40	1.1	118	141	292	4000	4800
	160	41	2.0	146	192	350	4000	4800
	160	41	2.0	146	192	350	4000	4800
	160	41	2.0	146	192	350	4000	4800
	160	41	2.0	146	211	350	4000	4800
<b>110</b>	150	40	1.1	123	137	284	5000	6000
	170	45	2.0	155	220	405	5000	6000
	170	45	2.0	155	220	405	3200	4000
	170	45	2.0	155	220	405	3200	4000
	170	45	2.0	155	220	405	3200	4000

Designations	Other dimensions				Contact surface and chamfer dimensions			Weight
	d1	D1	b	k	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
	mm				mm			kg
<b>NN3018KTN1/P491W33</b>	109.4		6.5	4	98	132	1.5	1.82
<b>NN3018KTN1/P493</b>	109.4				98	132	1.5	1.82
<b>NN3018K/C91W33</b>	109.4		6.5	4	98	132	1.5	1.92
<b>NN3018K/SPC91W33</b>	109.4		6.5	4	98	132	1.5	1.92
<b>NN3019K</b>	114.4				103	137	1.5	2.26
<b>NN3019KTN1/P491</b>	114.4				103	137	1.5	2.17
<b>NN3019K/P4W33</b>	114.4		6.5	3	103	137	1.5	2.24
<b>NNU4920/W33</b>		126	5.5	3	108	132	1.5	1.95
<b>NNU4920K/W33</b>		126	5.5	3	108	132	1.5	
<b>NN3020K/YA8</b>	119.4				108	142	1.5	2.20
<b>NN3020KTN1</b>	119.4				108	142	1.5	2.09
<b>NN3020</b>	119.4				108	142	1.5	2.25
<b>NN3020K/W33</b>	119.4				108	142	1.5	2.17
<b>NN3020K/C9YA8</b>	119.4		6	2.5	108	142	1.5	2.18
<b>NN3020K/YA8W33</b>	119.4		6	2.5	108	142	1.5	2.17
<b>NN3020K/C91W33</b>	119.4		6	2.5	108	142	1.5	2.17
<b>NN3020K/C91</b>	119.4				108	142	1.5	2.20
<b>NN3020K/C1LW33</b>	119.4		6	2.5	108	142	1.5	2.17
<b>NN3020K/C9W33</b>	120		6	4	108	142	1.5	2.17
<b>NN3020K/UPC1W33</b>	120		6	4	108	142	1.5	2.17
<b>NN3020KTN1/P493YA8W33</b>	119.4		6	4	108	142	1.5	2.05
<b>NNU4020/YA8</b>		133			108	142	1.5	3.11
<b>NNU4921/P49</b>		130.8			112	138	1	2.01
<b>NN3021</b>	125.2				116.5	154	1	2.94
<b>NN3021K</b>	125.2				116.5	154	1	2.93
<b>NN3021K/C9</b>	125.2				116.6	154	1	2.93
<b>NN3021K/W33</b>	125.2		12	4	116.6	154	1	2.93
<b>NNU4922K/C91W33YA8</b>		135.2	8	3	116.5	143		2.11
<b>NN3022K</b>	132.6				116.5	163	1	3.73
<b>NN3022/YA8</b>	132.6				116.5	163	1	3.74
<b>NN3022KL/P49W33</b>	132.6		12	4	116.5	163	1	3.54
<b>NN3022K/P49W33</b>	132.6		12	4	116.5	163	1	3.71

# Double-row Cylindrical Roller Bearing

d 110~140 mm

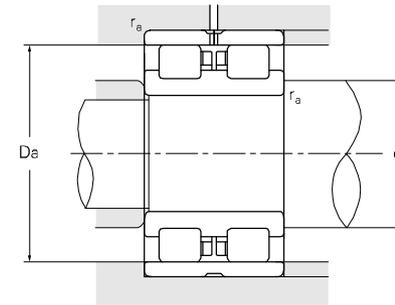
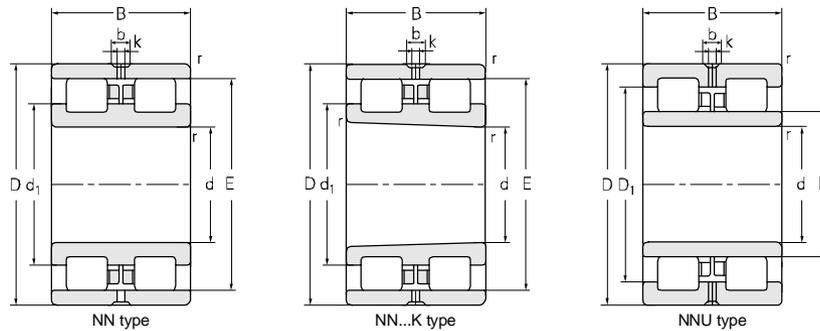


Principal dimensions					Basic load ratings		Limit speed ratings	
d	D	B	r	E,F	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm					kN		r/min	
<b>110</b>	170	45	2.0	155	220	405	3200	4000
	170	45	2.0	155	220	405	3200	4000
	170	45	2.0	155	220	405	3200	4000
	170	45	2.0	155	220	405	3200	4000
	225	150	3.5	138	950	1460	3200	4000
<b>117.61</b>	288.925	134	2.1	208	1240	2390	2800	3400
<b>120</b>	180	46	2.0	165	243	445	4300	5000
	180	46	2.0	165	243	445	4300	5000
	180	46	2.0	165	243	445	3000	3800
	180	46	2.0	165	243	445	3000	3800
	180	46	2.0	165	243	445	3000	3800
	180	46	2.0	160	243	445	3000	3800
	180	46	2.0	165	253	438	3000	3800
	180	46	2.0	165	253	438	3000	3800
<b>130</b>	180	50	1.5	146	250	520	2900	3700
	200	52	2.0	182	305	530	2800	3600
	200	52	2.0	182	305	530	2800	3600
	200	52	2.0	182	305	530	2800	3600
	200	52	2.0	182	305	530	2800	3600
	200	52	2.0	182	305	530	2800	3600
	200	52	2.0	182	305	530	2800	3600
	200	52	2.0	182	305	530	2800	3600
	200	52	2.0	182	305	530	2800	3600
	200	52	2.0	182	305	530	2800	3600
	200	52	2.0	193.9	305	530	2800	3600
	200	52	2.0	182	305	530	2800	3600
	200	52	2.0	182	305	530	2800	3600
	200	52	2.0	182	305	530	2800	3600
	200	52	2.0	182	305	530	2800	3600
	300	172.644	3.0	159.5	1360	2870	1900	2400
<b>139.7</b>	203.2	146.558	2.0	155.5	830	1900	1900	2400
<b>140</b>	190	50	1.5	156	199	405	2800	3400

Designations	Other dimensions				Contact surface and chamfer dimensions			Weight
	d1	D1	b	k	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
	mm				mm			kg
<b>NN3022K/SPC91W33</b>	132.6		12	4	116.5	163	1	3.71
<b>NN3022</b>	132.6				116.5	163	1	3.74
<b>NN3022KTN1/P491</b>	132.6				116.5	163	1	3.54
<b>NN3022KTN1/P49</b>	132.6				116.5	163	1	3.54
<b>NNU622Q1/HCYA7</b>		186			120	215	3.5	28.0
<b>NNU6/177X4M/W33X</b>		252.8	11.1	6	188	277	2	35.1
<b>NN3024K</b>	142.6				130	171	2	3.85
<b>NN3024K/W33</b>	142.6		7.5	4	130	171	2	3.65
<b>NN3024K/C9</b>	142.6				130	171	2	3.85
<b>NN3024K/C1LW33</b>	142.6		7.5	4	130	171	2	3.65
<b>NN3024K/C91W33</b>	142.6		7.5	4	130	171	2	3.65
<b>NN3024</b>	142.6				130	171	2	3.86
<b>NN3024KTN1/P492W33YA5</b>	143		7.5	4	130	171	2	3.89
<b>NN3024KTN1/P491W33YA5</b>	143		7.5	4	130	171	2	3.89
<b>NNU4926/W33YAD</b>		163.5	5.5	3	139	171	2	3.95
<b>NN3026</b>	156.4				139	191	2	5.54
<b>NN3026K/C9W33</b>	156.4		9.6	3	139	191	2	5.34
<b>NN3026K/C91</b>	156.4				139	191	2	5.34
<b>NN3026K</b>	156.4				139	191	2	5.34
<b>NN3026K/C93</b>	152.6				139	191	2	5.34
<b>NN3026K/P494</b>	152.6				139	191	2	5.34
<b>NN3026K/W33</b>	152.6		9.6	5	139	191	2	5.35
<b>NN3026K/C92W33</b>	152.6		9.6	5	139	191	2	5.35
<b>NN3026/W33</b>	156.4		9.6	3	139	191	2	5.53
<b>NN3026KTN1/P492</b>	156.4				139	191	2	5.32
<b>NN3026KTN1/P49W33</b>	156.4		9.6	3	139	191	2	5.32
<b>NN3026K/P492</b>	156.4				139	191	2	5.34
<b>NN3026K/P492W33</b>	156.4		9.6	3	139	191	2	5.35
<b>NNFP3326X3</b>	175			9	139	291	2	74.7
<b>NNU6/139.7Q1/C9W33YA2</b>		182	8	4	150	200	2	16.4
<b>NNJ4928</b>		172			149	182	2	4.19

# Double-row Cylindrical Roller Bearing

d 140~170 mm

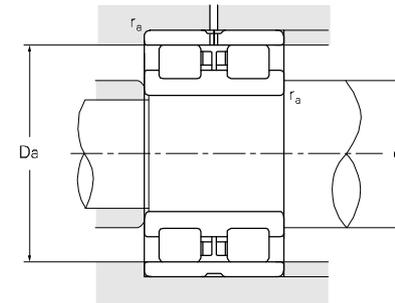
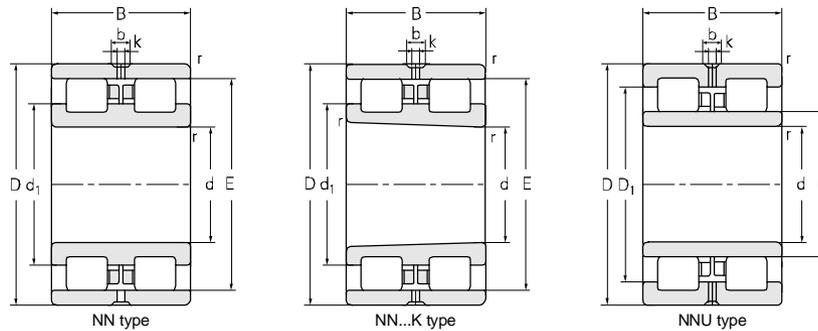


Principal dimensions					Basic load ratings		Limit speed ratings	
d	D	B	r	E,F	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm					kN		r/min	
<b>140</b>	210	53	2.0	160	320	575	2600	3400
	210	53	2.0	192	320	575	3800	4500
	210	53	2.0	192	320	575	2600	3400
	210	53	2.0	192	320	575	2600	3400
	210	53	2.0	192	320	575	2600	3400
	210	53	2.0	192	320	575	2600	3400
	210	53	2.0	192	320	575	2600	3400
	210	53	2.0	192	320	575	2600	3400
<b>150</b>	225	56	2.1	206	363	650	3400	4000
	225	56	2.1	206	363	650	3400	4000
	225	56	2.1	206	363	650	2400	3200
	225	56	2.1	206	363	650	2400	3200
	225	56	2.1	206	363	650	2400	3200
	225	56	2.1	206	363	650	2400	3200
	225	56	2.1	206	363	650	2400	3200
<b>158.75</b>	231.775	161.925	2.1	176.5	1020	2390	2200	3000
<b>160</b>	220	60	2	178.5	345	790	3200	3800
	240	60	2.1	219	375	675	3200	3800
	240	60	2.1	219	380	675	3200	3800
	240	60	2.1	219	380	675	3200	3800
	240	60	2.1	219	380	335	3200	3800
	240	60	2.1	219	380	675	2200	3000
	240	60	2.1	219	380	675	2200	3000
	240	60	2.1	219	380	675	2200	3000
	240	60	2.1	219	380	675	2200	3000
	240	60	2.1	219	380	675	2200	3000
	240	60	2.1	219	380	675	2200	3000
	240	60	2.1	219	380	675	2200	3000
	265	120	3.0	190	1060	1990	1800	2200
<b>170</b>	260	67	2.1	236	470	860	2200	3000
	260	67	2.1	236	470	860	2200	3000
	260	67	2.1	236	470	860	2200	3000
	260	67	2.1	236	470	860	2200	3000
	260	67	2.1	236	470	860	2200	3000
	306	278		276	1650	2690	1700	2200

Designations	Other dimensions				Contact surface and chamfer dimensions			Weight
	d1	D1	b	k	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
	mm				mm			kg
<b>NNU3028/C9W33</b>		185.6	9.6	5	149	201	2	6.18
<b>NN3028K</b>	166.4				149	201	2	6.05
<b>NN3028K/C9</b>	166.4				149	201	2	6.05
<b>NN3028KTN1</b>	166.4				149	201	2	5.76
<b>NN3028</b>	166.4				149	201	2	6.05
<b>NN3028K/C91W33</b>	166.4		9.6	5	149	201	2	6.00
<b>NN3028K/W33</b>	166.4		9.6	5	149	201	2	6.00
<b>NN3028K/SPC1W33</b>	166.4		9.6	5	149	201	2	6.00
<b>NN3030K</b>	178.8				161	214	2	7.70
<b>NN3030/YA8</b>	178.8				161	214	2	7.75
<b>NN3030</b>	178.8				161	214	2	7.75
<b>NN3030/C9</b>	178.8				161	214	2	7.75
<b>NN3030/C9YA8</b>	178.8				161	214	2	7.75
<b>NN3030K/C91W33</b>	178.8		8.5	4.5	161	214	2	7.70
<b>NN3030K/W33</b>	178.8		8.5	4.5	161	214	2	7.70
<b>NNU6/158X4Q1/W33X</b>		205.5	8.3	4	170	220	2	23.9
<b>NNU4932K/C9W33</b>		197.7	6.5	3	171	210	1	6.73
<b>NN3032K/C91W33</b>	190.2		8.5	4.5	171	229	2	8.38
<b>NN3032K</b>	190.2				171	229	2	8.39
<b>NN3032K/P494</b>	190.2				171	229	2	8.39
<b>NN3032KTN1</b>	190.2				171	229	2	7.86
<b>NN3032K/W33</b>	190.2		8.5	4.5	171	229	2	8.38
<b>NN3032K/SPC1W33</b>	190.2		8.5	4.5	171	229	2	8.38
<b>NN3032K/YB2</b>	190.2				171	229	2	8.39
<b>NN3032K/C9W33YB2</b>	190.2		8.5	4.5	171	229	2	8.38
<b>NN3032</b>	190.2				171	229	2	8.38
<b>NNU4132X3/HCYA7W33X</b>		242	6.5	3.2	171	232	2	29
<b>NN3034K</b>	204				181	249	2	12.9
<b>NN3034/YA8</b>	204				181	249	2	13.3
<b>NN3034K/C9</b>	204				181	249	2	12.9
<b>NN3034K/W33</b>	204		9.6	5	181	249	2	12.9
<b>1-2029</b>	215				181	287		67.2

# Double-row Cylindrical Roller Bearing

d 177.8-220 mm

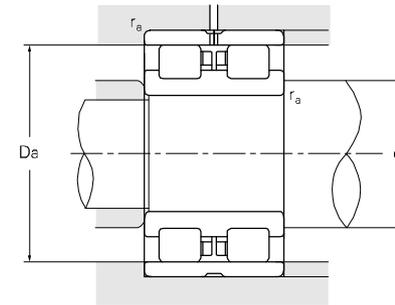
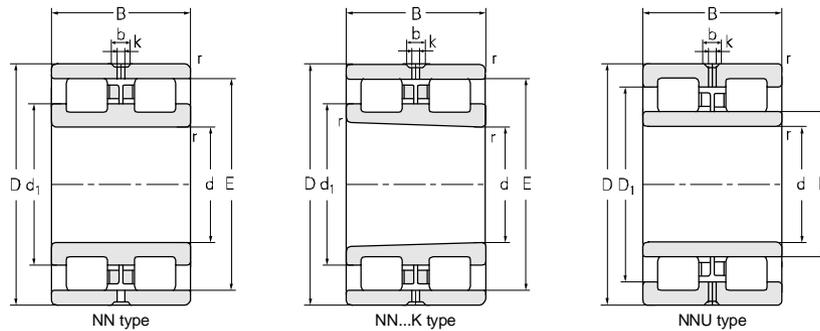


Principal dimensions					Basic load ratings		Limit speed ratings	
d	D	B	r	E,F	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm					kN		r/min	
<b>177.8</b>	257.175	196.85	2	197.5	1250	3050	1800	2500
<b>180</b>	250	69	2	201	382	703	2000	2800
	260	88	2.0	198	578	1045	2000	2600
	280	74	2.1	255	605	1090	2800	3400
	280	74	2.1	255	605	1090	2800	3400
	280	74	2.1	255	605	1090	2000	2800
	280	219	3.5	205	1580	3490	2000	2800
<b>190</b>	260	69	3.0	212	616	1250	1900	2600
	260	69	2.0	212	462	905	1900	2600
	260	69	2	212	500	1100	1900	2600
	260	69	2	212	420	905	1900	2600
	260	69	2	212	420	905	1900	2600
	290	75	2.1	265	622	1140	2600	3200
	290	75	2.1	265	622	1140	1900	2600
	290	75	2.1	265	622	1140	1900	2600
	290	180	2.1	219	1390	3200	1900	2600
<b>200</b>	280	80	2.1	225	484	1040	2500	3200
	310	82	2.1	282	675	1340	2400	3000
	310	82	2.1	282	675	1340	1900	2400
	310	82	2.1	282	675	1340	1900	2400
	310	82	2.1	282	740	1340	1900	2400
	310	109	2.1	227	1030	1920	1900	2400
<b>206.375</b>	285.75	222.25	4.0	226	1460	4500	1800	2200
	285.75	222.25	5.0	226	1460	4500	1800	2200
<b>220</b>	300	80	2.1	245	530	1200	1800	2200
	300	80	2.1	245	530	1200	1800	2200
	300	80	2.1	245	530	1200	1800	2200
	300	80	2.1	279	530	1200	1700	2000
	300	95	2.1	245	535	1200	1800	2200
	310	110	2.1	288.3	820	1790	1800	2200
	340	90	3.0	310	875	1610	1800	2200

Designations	Other dimensions				Contact surface and chamfer dimensions			Weight
	d1	D1	b	k	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
	mm				mm			kg
<b>NNU6/177X4Q1/C9-1-NJB</b>		230.5	15.88	9.5	188	247	2	33.9
<b>NNU4936K</b>		228			191	239	2	9.80
<b>NND5936X3/C4YB4</b>		234.8			191	250	2	14.8
<b>NN3036K</b>	218.2				191	269	2	16.9
<b>NN3036K/W33</b>	218.2		12.2	6	191	269	2	16.9
<b>NN3036</b>	218.2				191	269	2	16.9
<b>NNU6036X2/C91-LS</b>		247.5	15	8	191	269	3.5	51.4
<b>NNU4938B-W33</b>		257	9.5	5	201	249	2	11
<b>NNU4938/C4YA4</b>		236			201	249	2	11.0
<b>NNU4938/W33A</b>		237.6	9.5	6	201	249	2	11.0
<b>NNU4938K/W33</b>		236	9.5	5	201	249	2	10.4
<b>NNU4938K/P491</b>		236			201	249	2	10.4
<b>NN3038K</b>	228.2				201	279	2	17.9
<b>NN3038K/W33</b>	228.2		15	6	201	279	2	17.1
<b>NN3038</b>	228.2				201	279	2	18.0
<b>NNU6038</b>		236			201	279	2	43.6
<b>NNU4940K/W33</b>		253	12.2	6	211	269	2	14.8
<b>NN3040K</b>	242				211	299	2	22.0
<b>NN3040</b>	242				211	299	2	22.1
<b>NN3040K/C9</b>	242				211	299	2	22
<b>NN3040K/W33</b>	242		12.2	5	211	299	2	21.8
<b>NNU4040/C9W33X</b>		272	11.1	6	211	299	2	29.9
<b>NNU6/206X4M/C9</b>		259	12.7	8	218	273	3.0	43.9
<b>NNU6/206X4Q1/C9-NJB</b>		259	15.88	9.5	218	273	4.0	43.9
<b>NNU4944/P53W33</b>		273	12.2	6	231	289	2	16.6
<b>NNU4944K/SPC1W33</b>		273	12.2	6	231	289	2	16.6
<b>NNU4944K</b>		273			231	289	2	16.0
<b>NN4944K/W33</b>	251		12.2	6	231	289	2	16.0
<b>NNU4944WB/W33</b>		273	12.2	6	231	289	2	17.7
<b>NN3044X3/C9W33T</b>	254.7		12	6	231	309	2	25.7
<b>NN3044K</b>	265.2				233	327	2.5	30.1

# Double-row Cylindrical Roller Bearing

d 220~280 mm

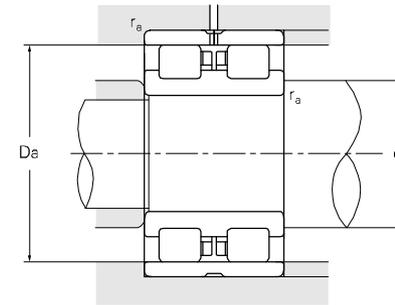
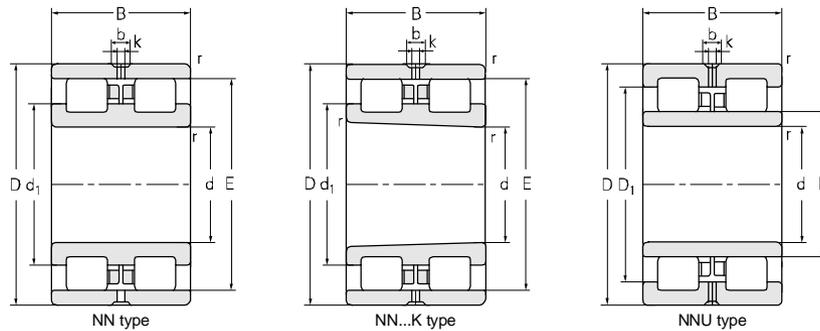


Principal dimensions					Basic load ratings		Limit speed ratings	
d	D	B	r	E,F	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm					kN		r/min	
<b>220</b>	340	90	3.0	310	875	1610	1800	2200
	340	90	3.0	310	875	1610	1800	2200
	340	90	3.0	310	875	1610	1800	2200
	370	150	4.0	258	1660	3030	1800	2200
<b>240</b>	320	80	2.1	265	625	1470	1700	2000
	320	80	2.1	265	625	1470	1700	2000
	320	80	2.1	265	625	1470	1700	2000
	320	80	2.1	265	625	1470	1700	2000
	320	80	2.1	265	630	1470	1700	2000
	320	80	2.1	301	630	1470	1700	2000
	360	92	3.0	330	885	1690	2000	2600
	360	92	3.0	330	885	1690	1700	2000
	360	92	3.0	330	885	1690	1700	2000
	360	92	3.0	330	885	1690	1700	2000
<b>260</b>	360	80	2.1	292	666	1500	1600	1900
	360	100	2.1	292	760	2030	1400	1700
	360	100	2.1	292	760	2030	1400	1700
	360	100	2.1	292	790	1850	1400	1700
	360	100	2.1	292	835	2030	1400	1700
	360	100	2.1	292	835	2030	1400	1700
	360	100	2.1	292	760	2030	1400	1700
	400	104	2.1	364	1010	2120	1900	2600
	400	104	2.1	364	1010	2120	1900	2600
	400	104	2.1	364	1010	2120	1900	2600
	400	104	4	364	1140	2200	1900	2600
	400	104	4.0	364	1110	2120	1900	2600
	400	104	4.0	364	1110	2120	1900	2600
	400	110	4.0	364	1110	2120	1900	2600
	400	140	4	295	1570	3000	1150	1500
	440	180	4.0	306	2240	4500	1000	1300
<b>280</b>	380	100	2.1	309	870	2200	1300	1600
	380	100	2.1	309	870	2200	1300	1600

Designations	Other dimensions				Contact surface and chamfer dimensions			Weight kg
	d1	D1	b	k	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
	mm				mm			
<b>NN3044K/W33</b>	265.2		15	6	233	327	2.5	30.0
<b>NN3044</b>	265.2				233	327	2.5	31.0
<b>NN3044/C1W33</b>	265.2		15	6	233	327	2.5	30.9
<b>NNU4144/W33</b>	321		13.9	6	236	354	3.0	64.3
<b>NNU4948/P63W33</b>		295	12.2	6	251	309	2	17.8
<b>NNU4948/P53W33</b>		295	12.2	6	251	309	2	17.8
<b>NNU4948/C3W33</b>		295	12.2	6	251	309	2	17.8
<b>NNU4948K/SPC1W33</b>		295	12.2	6	251	309	2	17.7
<b>NN4948K/W33</b>	271.4		12.2	6	251	309	2	17.2
<b>NN4948/W33</b>	271.4		12.2	6	251	309	2	18.0
<b>NN3048K</b>	285.2				253	347	2.5	32.7
<b>NN3048</b>	285.2				253	347	2.5	31.6
<b>NN3048K/P51W33</b>	285.2		15	6	253	347	2.5	32.6
<b>NN3048K/SPC1W33</b>	285.2		15	6	253	347	2.5	32.6
<b>NNU4952X2/C9W33</b>		325	9.5	5	273	347	2.5	28.2
<b>NNU4952/W33YA4</b>		325	15	6	273	347	2.6	31.7
<b>NNU4952/W33</b>		325	15	6	273	347	2.7	31.7
<b>NNU4952K/P4-HS</b>		324			273	347	2	30.8
<b>NNU4952K/P4</b>		325			273	347	2	30.4
<b>NNU4952K/SPC1W33</b>		325	15	6	273	347	2	30.4
<b>NNU4952K/W33</b>	326		15	6	273	347	2	30.4
<b>NN3052/SPW33</b>	312.8		15	6	276	384	2	49.2
<b>NN3052K/SPW33</b>	312.8		15	6	276	384	2	49.6
<b>NN3052K/P49W33YB5</b>	312.8		15	6	276	384	2	49.2
<b>NN3052</b>	312.8				276	384	2	49.8
<b>NN3052K/P51W33</b>	312.8		15	6	276	384	3	49.2
<b>NN3052K</b>	312.8				276	384	3	49.3
<b>NN3052WCK/W33XYA8</b>	312.8		18	10	276	384	3	49.6
<b>NNU4052/W33</b>		358	13.9	7.5	276	384	3	63.4
<b>NNU4152</b>		387			276	424	3	111
<b>NNU4956K/P52W33</b>		347	15	6	291	369	2	27.5
<b>NNU4956</b>	326	347			291	369	2	29

# Double-row Cylindrical Roller Bearing

d 280~360 mm

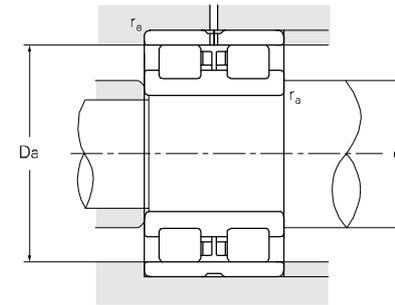
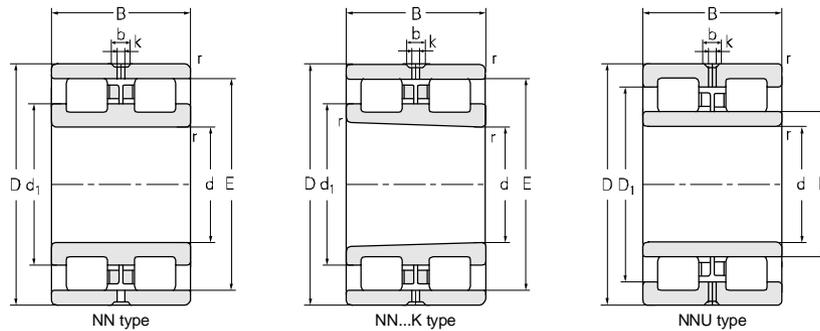


Principal dimensions				Basic load ratings		Limit speed ratings			
d	D	B	r	E,F	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
					kN	r/min			
mm									
<b>280</b>	380	100	2.1	312	810	1980	1300	1600	
	420	106	4.0	384	1170	2290	1800	2200	
	420	106	4.0	384	1170	2290	1400	1700	
	420	106	4.0	384	1170	2290	1400	1700	
	420	106	4.0	384	1170	2290	1400	1700	
460	180	5.0	326	2500	4700	900	1200		
<b>285</b>	415	102	3.0	317	1350	2780	900	1200	
<b>300</b>	420	118	3.0	339	1050	2800	1200	1500	
	420	118	3.0	339	1050	2800	1200	1500	
	420	118	3	387	1150	2800	1200	1500	
	420	118	3.0	339	1150	2800	1200	1500	
	460	118	3	418	1420	2790	1200	1500	
	460	118	3	339	1150	2800	1200	1500	
	460	118	4.0	418	1290	2790	1200	1500	
	460	118	4.0	418	1290	2790	1200	1500	
460	118	4.0	418	1560	2790	1200	1500		
<b>320</b>	440	118	3.0	359	1090	3040	1100	1400	
	460	120	4.0	363.65	1460	3510	1100	1400	
	480	121	4.0	438	1360	2910	1100	1400	
	480	121	4.0	438	1360	2910	1100	1400	
	480	121	4.0	438	1500	2910	1100	1400	
	480	121	4.0	438	1500	2910	1100	1400	
	480	145	3.7	364	1820	3870	1100	1300	
	480	160	4.0	360	2130	4400	1100	1300	
	540	176	5.0	384	2500	4900	900	1100	
	<b>340</b>	520	133	5	473	1730	3780	900	1050
		520	133	5	473	1900	3780	900	1050
520		133	5	473	1900	3780	900	1050	
520		180	5	385	2490	4800	860	1000	
580		243	5	402	4000	7550	780	940	
<b>360</b>		540	134	5.0	493	1940	3900	900	1100

Designations	Other dimensions				Contact surface and chamfer dimensions			Weight
	d1	D1	b	k	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm								
kg								
<b>NUU4956K/P4-HS</b>		344			291	369	2	32.8
<b>NN3056K</b>	332.8				296	404	3	49.7
<b>NN3056</b>	332.8				296	404	3	52.3
<b>NN3056K/P52W33</b>	332.8		15	6	296	404	3	49.6
<b>NN3056K/SPW33</b>	332.8		15	6	296	404	3	49.7
<b>NNU4156</b>		407			300	440	4	118
<b>NNP657/HCRYAD</b>		368			300	406	2.5	48.4
<b>NNU4960/C3W33</b>		379	17.7	9	314	406	2.5	51.6
<b>NNU4960/C9</b>		379			314	406	2.5	52.2
<b>NN4960/W33</b>	347		17.7	9	314	406	2.5	52
<b>NNU4960K/W33</b>		379	17.7	9	314	406	2.5	49.3
<b>NN3060K</b>	360.4		17.7	9	316	444	3	75.9
<b>NNU4960K/SPC1W33</b>					316	444	3	49.3
<b>NN3060K/YA8</b>	360.4				316	444	3	76.2
<b>NN3060/YA8</b>	360.4		17.7	9	316	444	3	77.9
<b>NN3060K/P51W33YA8</b>	360.4	379			316	444	3	75.8
<b>NNU4964/W33</b>		399	17.7	9	334	426	2.5	54.9
<b>NU3064X3ZW/HAP55S2YA3</b>					336	444	3	71.4
<b>NN3064/W33</b>	377		17.7	8	336	464	3	76.3
<b>NN3064K/P52W33</b>	377		17.7	8	336	464	3	72.8
<b>NN3064K/P4W33</b>	377		17.7	8	336	464	3	75.3
<b>NN3064K/SPW33</b>	377		17.7	8	336	464	3	75.3
<b>NNU4064X2/C9W33</b>		424	18	8	336	464	3	93.3
<b>NNU4064M/W33</b>		426	16.7	9	336	464	4	102
<b>NNU3164/HCW33</b>		463	16.7	8	340	520	5	169
<b>NN3068K/W33</b>	406		16.7	9	360	500	4	99.5
<b>NN3068K/SPW33</b>	406		16.7	9	360	500	4	99.5
<b>NN3068K/P4W33</b>			16.7	9	360	500	4	99.5
<b>NNU4068/W33X</b>	406	460	12	6	360	500	4	136
<b>NNU4168</b>		510			360	560	4	267
<b>NN3072K/P52W33</b>	426		17.7	12	380	497	4	105

# Double-row Cylindrical Roller Bearing

d 380~460 mm

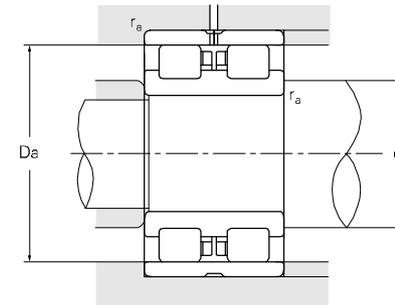
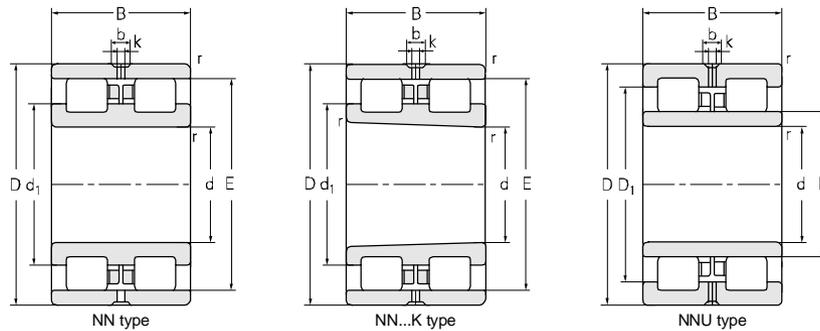


Principal dimensions				Basic load ratings		Limit speed ratings		
d	D	B	r	E,F	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
					kN	r/min		
mm								
<b>380</b>	520	140	4.0	426	1640	4280	1300	1500
	520	140	4.0	426	1640	4280	1300	1500
	560	135	5.0	431	1860	3800	1300	1500
	560	135	5.0	515	1800	4100	1300	1500
	620	243	5.0	442	4130	8350	700	850
	620	243	5.0	442	4140	8350	700	850
	620	243	5.0	442	4100	8350	700	850
<b>400</b>	540	140	4	446	1700	4500	950	1000
	540	140	4	502	1700	4500	950	1000
	600	148	5	549	2360	4750	1150	1300
	600	170	5.0	450	2900	6000	800	950
	650	250	6.0	463	4700	9550	1000	1250
	650	250	6.0	463	4700	9550	1000	1250
	650	250	6.0	463	4700	9550	1000	1250
<b>420</b>	560	140	4.0	466	1650	4750	850	1000
	560	140	4.0	466	1810	4750	850	1000
	560	140	4.0	466	1810	4750	850	1000
	580	130	4.0	468	1790	4660	860	1100
	580	130	4.0	468	1790	4660	860	1100
	620	150	5	569	2100	4500	1000	1250
	620	150	5	469	2750	5570	1000	1250
	620	200	5	469	3450	7500	750	900
	620	220	5	469	3250	7810	750	900
<b>440</b>	640	230	6.0	482	4790	10400	700	850
	650	212	6	487	3850	8250	700	850
	650	212	6	487	3850	8250	700	850
	720	280	6	511	5650	11500	600	700
	720	280	6	511	5650	11500	600	700
<b>460</b>	680	163	6.0	624	2600	6200	1000	1200
	680	163	6	624	2600	6200	1000	1200

Designations	Other dimensions				Contact surface and chamfer dimensions			Weight
	d1	D1	b	k	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm								
kg								
<b>NNU4976K/SPC1W33</b> <b>NNU4976K/W33</b> <b>NNU3076</b> <b>NN3076K/P52W33</b> <b>NNU4176/C9</b> <b>NNU4176</b> <b>NNU4176/C9W33</b>	448	471	16.7	9	396	504	4	86.7
		471	16.7	9	396	504	4	86.7
		498			400	517	4	113.6
			17.7	12	400	517	4	110
		538			400	580	4	288
		538			400	580	4	288
		538	16.7	9	400	580	4	287
<b>NNU4980K/W33</b> <b>NN4980K/SPW33</b> <b>NN3080K</b> <b>NNU3080X2/HC</b> <b>NNU4180</b> <b>NNU4180/W33</b> <b>NNU4180/HG2W33</b>	472	491	16.7	8	416	524	3	90.6
		457	16.7	8	416	524	3	90.4
					426	580	4	141
		532	22	10	426	580	4	172
		568			426	624	5	328
		568	22.3	12	426	624	5	326
		568	22.3	12	426	624	5	326
<b>NNU4984K/P52W33</b> <b>NNU4984/SPW33</b> <b>NNU4984K/SPW33</b> <b>NU684ZWF1/YA3</b> <b>NU684ZWF1/C9YA3</b> <b>NN3084K/W33</b> <b>NNU3084</b> <b>NNU4084/W33</b> <b>NNU4084X3/HCEW33X</b>	497	515	17.7	9	436	539	4	93.3
		515	17.7	9	436	539	4	94.3
		515	17.7	9	436	600	4	93.3
		522			563	465	4	110
		522			563	465	4	110
			16.7	9	574	539	4	135
		556			574	600	4	152
		556	16.7	9	440	600	4	204
		536	12	6	440	600	4	205
			16.7	7.5	466	614	5	256
	22.3	12	466	624	5	214		
<b>NNP4088X3/W33</b> <b>NNU4088/W33</b> <b>NNU4088K/W33</b> <b>NNU4188K30M/W33</b> <b>NNU4188/W33</b>	544	602	16.7	7.5	466	614	5	256
		582	22.3	12	466	624	5	214
		582	22.3	12	466	624	5	214
		638	22.3	12	466	694	5	452
		638	22.3	12	466	694	5	452
<b>NN3092K/P52W33</b> <b>NN3092/SPYB5W33</b>	544		20.5	12	486	627	5	198
			20.5	12	486	627	5	199

# Double-row Cylindrical Roller Bearing

d 460~500 mm

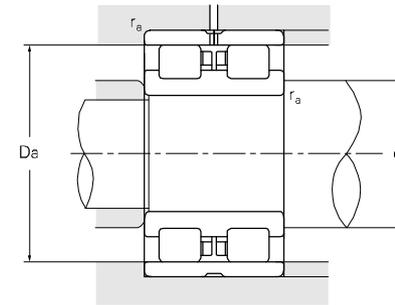
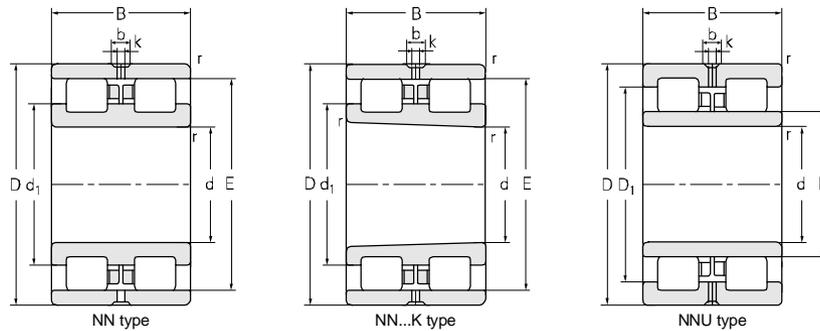


Principal dimensions					Basic load ratings		Limit speed ratings	
d	D	B	r	E.F	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm					kN		r/min	
<b>460</b>	580	118	3	497	1150	3250	840	950
	580	118	3	497	1150	3250	840	950
	620	160	4	510	2000	5400	800	900
	620	160	4	510	2000	5400	800	900
	680	163	6	624	2500	5500	950	1150
	680	218	6	513	4250	9300	650	780
	680	218	6	513	4250	9300	650	780
	680	218	6	513	3930	8860	650	780
	760	300	7.5	537	6350	13000	550	650
	760	300	7.5	537	6350	13000	550	650
<b>480</b>	650	170	5	534	2300	6150	720	880
	650	170	5	534	2300	6150	720	880
	650	170	5	534	2270	6100	720	880
	700	165	6	644	2500	5800	930	1000
	700	165	6	644	2500	5800	930	1000
	700	218	6	533	4200	9600	620	720
	790	308	7.5	557	7000	14400	500	600
	790	308	7.5	557	7000	14400	500	600
	790	308	7.5	557	6550	13400	500	600
	<b>500</b>	670	160	5.0	554	2450	6800	750
670		170	5	554	2330	6100	750	1000
670		170	5	554	2330	6100	750	1000
720		167	6	664	2650	5800	950	1100
720		167	6	664	2650	5800	950	1100
720		218	6	553	4450	10500	620	740
720		218	6	553	4450	10500	620	740
720		218	6.0	554	4900	9300	580	700
720		270	6.0	559	5586	14300	580	700
730		305	6.0	676	6200	15100	600	700
830		325	7.5	582	7400	14500	580	700
830		325	7.5	583	8400	14500	580	700

Designations	Other dimensions				Contact surface and chamfer dimensions			Weight
	d1	D1	b	k	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
	mm				mm			kg
<b>NNU4892K/W33</b>		537	16.7	9	474	566	2.5	75
<b>NNU4892/W33</b>		537	16.7	9	474	566	2.5	75
<b>NNU4992/W33</b>		565	16.7	9	476	604	3	132
<b>NNU4992K/W33</b>		565	16.7	9	476	604	3	128
<b>NN3092K/W33</b>	544		22.3	12	627	654	5	185
<b>NNU4092/W33</b>		614	22.3	12	486	654	5	238
<b>NNU4092K/W33</b>		614	22.3	12	486	654	5	235
<b>NNU4092/HCW33</b>		602	22.3	12	486	654	5	281
<b>NNU4192K30</b>		672			493	727	6	533
<b>NNU4192</b>		672			493	727	6	535
<b>NNU4996/W33</b>		592	22.3	12	500	630	4	150
<b>NNU4996K/W33</b>		592	22.3	12	500	630	4	148
<b>NNU4996K/SPC1W33</b>		588	22.3	12	500	630	4	161
<b>NN3096/W33</b>	564		22.3	12	648	674	5	198
<b>NN3096K/W33</b>	564		22.3	12	648	674	5	192
<b>NNU4096/W33</b>		634	22.3	12	506	674	5	272
<b>NNU4196/W33</b>		701	22.3	12	513	757	6	591
<b>NNU4196K/W33</b>		701	22.3	12	513	757	6	585
<b>NNU4196/HCW33YB2</b>		691	27.5	12	513	757	6	613
<b>NNU49/500X2F1/YA34</b>		612			520	650	4	174
<b>NNU49/500F1/W33X</b>		612	22.3	12	520	650	4	178
<b>NNU49/500K/W33X</b>		612	22.3	12	520	650	4	178
<b>NN30/500K/SPC1W33</b>	584		22.3	12	668	694	5	221
<b>NN30/500K/P51W33</b>	584		22.3	12	668	694	5	221
<b>NNU40/500/W33</b>		654	22.3	12	526	694	5	285
<b>NNU40/500K/W33</b>		654	22.3	12	526	694	5	282
<b>NNU40/500/HCW33</b>		647	22.3	12	520	697	5	288
<b>NNU50/500X2/HCP59W33T</b>		648	32.3	20	520	697	5	383
<b>NNP6/500/HCP63W33YB5</b>	556		22.3	12	526	704	5	435
<b>NNU41/500/W33</b>		734	22.3	12	533	797	6	705
<b>NNU41/500/HCEW33</b>		725	23.7	12	533	797	5	696

# Double-row Cylindrical Roller Bearing

d 530~630 mm

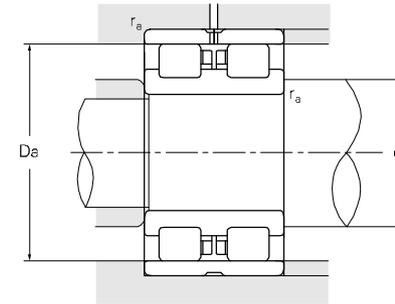
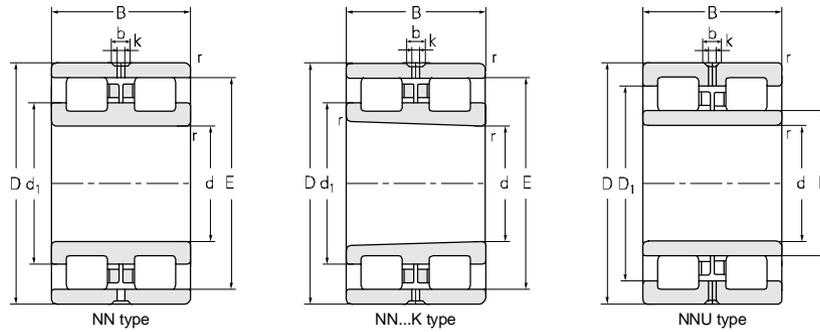


Principal dimensions				Basic load ratings		Limit speed ratings		
d	D	B	r	E.F	C <sub>r</sub>	C <sub>or</sub>	Grease Oil	
					kN	r/min		
mm								
<b>530</b>	710	180	5.0	588	2930	7450	700 950	
	760	260	5.0	587	5800	14100	880 950	
	780	185	6.0	715	3110	6800	880 950	
	780	185	6.0	715	3110	6800	880 950	
	780	335	7.5	612	8800	16500	880 950	
	780	185	6	715	3250	7250	880 980	
	780	185	6	715	3250	7250	880 980	
	780	250	6	591	5400	12100	550 650	
	780	250	6	591	5400	12100	550 650	
	870	335	7.5	618	7750	15500	460 550	
870	335	7.5	618	7750	15500	460 550		
<b>560</b>	750	190	5.0	623	3210	8950	630 750	
	750	190	5.0	693	2690	7900	630 750	
	750	190	5.0	703	3190	8800	630 750	
	750	190	5.0	623	3210	8950	630 750	
	750	190	5.0	623	3210	8950	630 750	
	750	190	5.0	693	2690	7900	630 750	
	820	195	6.0	755	3720	8170	600 850	
	820	195	6.0	755	3720	8150	600 850	
	820	258	6.0	756	5900	14000	600 850	
	820	258	6.0	756	5900	14000	530 630	
	820	258	6.0	626	5900	14000	530 630	
	<b>600</b>	800	200	5.0	666	3700	11400	560 670
860		300	6.0	802	7000	17000	580 700	
870		200	6.0	805	4460	9850	600 800	
870		200	6.0	805	4650	10500	600 800	
870		200	6.0	805	4460	9850	600 800	
980		375	7.5	699	9800	21000	380 450	
980		375	7.5	699	9800	21000	380 450	
<b>630</b>		780	150	4.0	738	2270	6900	500 600
		920	212	7.5	850	4350	10600	550 750
	920	212	7.5	850	4350	10600	550 750	

Designations	Other dimensions				Contact surface and chamfer dimensions			Weight kg
	d1	D1	b	k	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm								
<b>NNU49/530/HCW33</b>		649	17.7	6	550	690	4	203
<b>NNP40/530X3/HCW33</b>		684	22.3	12	550	751	4	394
<b>NN30/530K/P51W33</b>	625				720	754	5	302
<b>NN30/530/P5W33</b>	626		22.3	12	720	754	5	311
<b>NNU41/530/HCW33</b>		760	23.8	12	558	752		783
<b>NN30/530/W33</b>	625		22.3	12	720	754	5	262
<b>NN30/530K/W33</b>	625		22.3	12	720	754	5	258
<b>NNU40/530/W33</b>		706	22.3	12	556	754	5	415
<b>NNU40/530K/W33</b>		706	22.3	12	556	754	5	410
<b>NNU41/530K30/W33</b>		770	22.3	12	563	837	6	788
<b>NNU41/530/W33</b>		770	22.3	12	563	837	6	788
<b>NNU49/560/W33</b>		689	22.3	12	580	730	4	245
<b>NN49/560K/P41W33</b>	632		23.5	12	580	730	4	233
<b>NN49/560/P49W33YB5</b>	637		22.3	12	580	730	4	240
<b>NNU49/560K/W33</b>		689	22.3	12	580	730	4	235
<b>NNU49/560K/W33X</b>		689	22.3	12	580	730	4	235
<b>NN49/560K/P51W33</b>	632		23.5	12	580	730	4	233
<b>NN30/560K</b>	658.4				590	790	6	337
<b>NN30/560K/P5W33</b>	658.4		22.3	12	590	790	6	336
<b>NN40/560/HCW33</b>	650		22.3	12	590	790	6	465
<b>NN40/560/W33</b>	650		22.3	12	590	790	6	465
<b>NNU40/560/P63W33YB5</b>		732	22.3	12	590	790	6	468
<b>NNU49/600/P63W33YB5</b>		737	22.3	12	620	780	4	282
<b>NN40/600X3K/P49W33YB5</b>	690		22.3	12	624	836	5	535
<b>NN30/600KF1/YA8</b>	701				630	840	6	384
<b>NN30/600F3/YA8</b>	701		15	8	630	840	6	403
<b>NN30/600F1/YA8</b>	701		15	8	630	840	6	403
<b>NNU41/600/HCW33</b>		864	22.3	12	634	946	6	1123
<b>NNU41/600/HCCNHW33YA3</b>		864	22.3	12	634	946	6	1123
<b>NN48/630K/P51W33</b>	686		20.5	8	650	760	4	161
<b>NN30/630KF1/YA8</b>	738				660	890	6	438
<b>NN30/630F1/YA8</b>	738		15	8	660	890	6	460

# Double-row Cylindrical Roller Bearing

d 670~900 mm

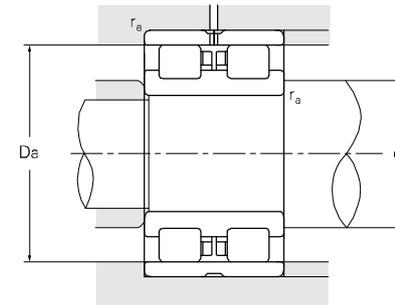
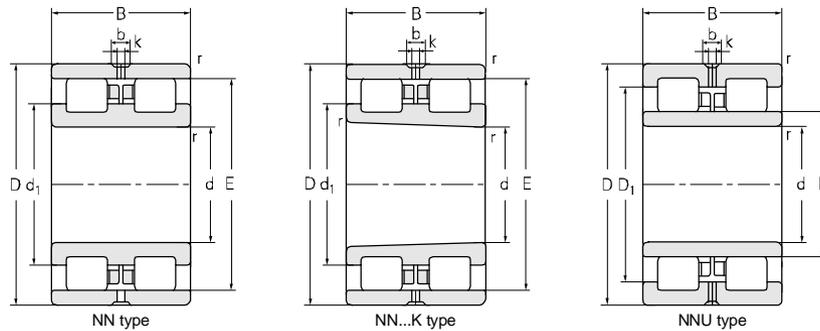


Principal dimensions				Basic load ratings		Limit speed ratings		
d	D	B	r	E,F	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil
					kN		r/min	
mm								
<b>670</b>	900	230	6.0	738	4900	12500	500	600
	900	230	6.0	738	4750	13300	500	600
	980	230	7.5	760	4980	11300	670	750
	980	230	7.5	900	4980	11300	670	750
<b>690</b>	980	365	7.5	759	9950	26100	560	670
<b>710</b>	870	180	4	823	2600	8500	480	550
	950	243	6.0	770	5730	15200	450	530
	950	243	6.0	782	5730	16500	450	530
	950	243	6.0	782	5250	15000	450	530
	1030	236	7.5	951	5500	12500	580	650
	1030	315	7.5	784	9000	21500	380	450
<b>750</b>	1150	438	9.5	820	12800	28000	310	370
	920	170	5	879	3550	10000	460	530
	1000	250	6	831	5400	15800	420	480
	1090	250	7.5	1013	6800	15000	550	600
	1090	250	7.5	1007	7050	16000	550	620
	1090	335	7.5	830	10000	23500	350	420
<b>800</b>	1220	475	9.5	871	16000	35600	280	350
	1060	258	6	884	5800	16500	360	440
	1150	258	7.5	1065	7500	17500	510	580
	1150	258	7.5	1065	7500	17500	510	580
	1150	345	7.5	885	10500	26500	330	380
<b>850</b>	1280	475	9.5	921	15500	36000	270	325
	1120	272	6	939	5650	17500	350	420
	1220	272	7.5	1130	7800	18000	470	520
	1220	272	7.5	1130	7800	18000	470	520
	1220	365	7.5	940	11000	28000	290	350
	1360	500	12	976	19000	44500	230	285
<b>900</b>	1180	280	6	986	6300	19000	330	380
	1280	280	7.5	1185	7920	19000	310	370

Designations	Other dimensions				Contact surface and chamfer dimensions			Weight
	d1	D1	b	k	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm								
kg								
<b>NNU49/670/C3</b> <b>NNU49/670/W33T-JG</b> <b>NNU30/670</b> <b>NN30/670K/P49W33</b>	788	822	22.3	12	696	870	5	424
		822			696	870	5	424
		872			704	907	6	594
		872			704	907	6	593
<b>NNU6/690/HCEC9W33YB2</b>	881	30	15	724	940	6	912	
<b>NN48/710X2K</b> <b>NNP49/710/C9YA57</b> <b>NNP49/710/C9YA7</b> <b>NNU49/710K/SPC1W33</b> <b>NN30/710/W33</b> <b>NNU40/710/W33</b> <b>NNU41/710/W33</b>	771.8	831	22.3	12	736	850	4	223
					736	896	5	493
					736	896	5	512
					736	896	5	469
					744	957	6	595
					744	996	6	858
					750	1110	8	1800
					750	1110	8	1800
<b>NN48/750K30/W33</b> <b>NNU49/750</b> <b>NN30/750/W33</b> <b>NN30/750/P63W33YB5</b> <b>NNU40/750/W33</b> <b>NNU41/750/W33</b>	811	877	22.3	12	770	887	4	235
					776	974	5	535
					784	1011	6	700
					784	1011	6	767
					784	1000	6	924
<b>NNU49/800/W33X</b> <b>NN30/800K/W33</b> <b>NN30/800/W33</b> <b>NNU40/800/W33</b> <b>NNU41/800/W33</b>	929	929	22.3	12	826	1034	5	614
					833	1071	6	750
					833	1071	6	785
					833	1117	6	1150
					840	1240	8	2380
					840	1240	8	2380
<b>NNU49/850/W33X</b> <b>NN30/850/W33</b> <b>NN30/850K/W33</b> <b>NNU40/850/W33</b> <b>NNU41/850/W33</b>	986	986	22.3	12	876	1094	5	715
					883	1187	6	935
					883	1187	6	930
					883	1187	6	1350
					897	1334	10	2890
					897	1334	10	2890
<b>NNU49/900/W33X</b> <b>NN30/900/W33</b>	1082	1185	22.3	12	926	1154	5	843
					933	1191	6	1050

# Double-row Cylindrical Roller Bearing

d 900~1250 mm

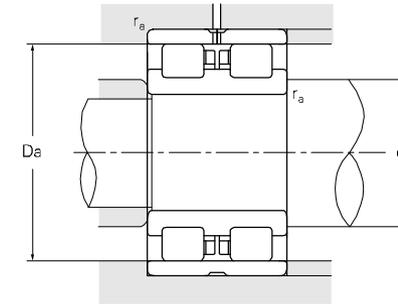
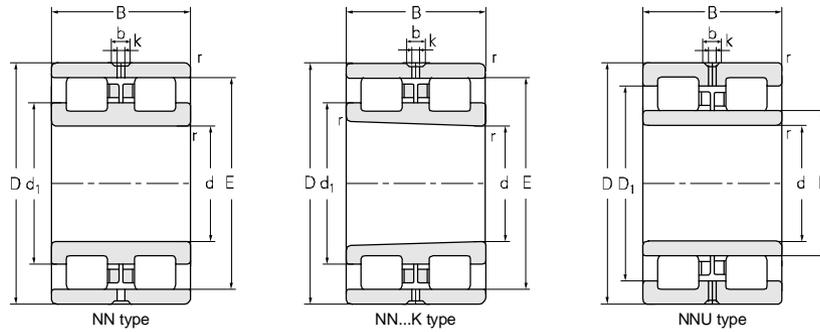


Principal dimensions				Basic load ratings		Limit speed ratings		
d	D	B	r	E.F	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
					kN		r/min	
mm								
<b>900</b>	1280	375	7.5	990	12500	31000	275	330
	1420	515	12	1032	20500	47000	210	270
	1420	515	12	1032	20500	47000	210	270
<b>950</b>	1250	300	7.5	1046	7050	22300	410	460
	1360	300	7.5	1255	8750	22500	390	440
	1360	300	7.5	1255	8750	22500	390	440
	1360	412	7.5	1050	13500	35000	250	315
	1500	545	12	1092	24500	56500	195	250
<b>1000</b>	1320	315	7.5	1238	8500	26000	380	440
	1320	315	7.5	1103	8500	26000	380	440
	1420	308	7.5	1316	10000	24600	370	420
	1420	412	7.5	1101	15000	38000	230	290
	1580	580	12	1154	27200	62500	190	250
<b>1060</b>	1400	335	7.5	1160	10000	30600	350	380
	1400	335	7.5	1160	10000	30600	350	380
	1500	325	9.5	1391	10500	37500	350	380
	1500	325	9.5	1391	10500	37500	350	380
	1660	600	15	1214	29000	69400	175	210
	1660	600	15	1214	29000	69400	175	210
	1660	600	15	1214	29000	69400	175	210
<b>1120</b>	1460	335	7.5	1220	10000	31500	330	370
	1460	335	7.5	1220	10000	31500	330	370
	1750	630	15	1279	33500	76600	165	190
	1750	630	15	1279	33500	76600	165	190
<b>1180</b>	1540	355	7.5	1285	11500	35500	310	350
	1540	355	7.5	1285	11500	35500	310	350
	1850	670	15	1350	35500	83500	150	185
	1850	670	15	1350	35500	83500	150	185
<b>1250</b>	1950	710	15	1426	41500	98500	120	160
	1950	710	15	1426	41500	98500	120	160

Designations	Other dimensions				Contact surface and chamfer dimensions			Weight
	d1	D1	b	k	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm								
kg								
<b>NNU40/900/W33</b>	990		22.3	12	933	1257	6	1510
<b>NNU41/900/W33</b>	1032		22.3	12	947	1394	10	3160
<b>NNU41/900K/W33</b>	1032		22.3	12	947	1394	10	3160
<b>NNU49/950/W33X</b>	1103	1149	22.3	12	983	1217	6	958
<b>NN30/950/W33</b>			22.3	12	983	1263	6	1418
<b>NN30/950K/W33</b>	1103		22.3	12	983	1263	6	1374
<b>NNU40/950/W33</b>		1237	22.3	12	983	1327	6	1890
<b>NNU41/950/W33</b>		1338	22.3	12	997	1474	10	3850
<b>NN49/1000</b>	1124		22.3	12	1249	1287	6	1210
<b>NNU49/1000/W33X</b>	1156	1212	22.3	12	1033	1287	6	1250
<b>NN30/1000/W33</b>			22.3	12	1324	1387	6	1385
<b>NNU40/1000/W33</b>		1296	22.3	12	1033	1387	6	1985
<b>NNU41/1000K30/W33</b>		1408	22.3	12	1047	1474	10	4250
<b>NNU49/1060/W33</b>	1223	1288	22.3	12	1093	1367	6	1360
<b>NNU49/1060K/W33</b>			22.3	12	1093	1367	6	1360
<b>NN30/1060/W33</b>	1223		22.3	12	1100	1399	8	1650
<b>NN30/1060K/W33</b>	1223		22.3	12	1100	1399	8	1650
<b>NNU41/1060/W33</b>		1485	22.3	12	1116	1627	12	5075
<b>NNU41/1060K/W33</b>		1485	22.3	12	1116	1627	12	5075
<b>NNU49/1120/W33</b>	1348		22.3	12	1153	1427	6	1440
<b>NNU49/1120K/W33</b>	1348		22.3	12	1153	1427	6	1440
<b>NNU41/1120/W33</b>	1567		22.3	12	1176	1717	12	5570
<b>NNU41/1120K30/W33</b>	1567		22.3	12	1176	1717	12	5570
<b>NNU49/1180/W33</b>	1421		22.3	12	1213	1507	6	1660
<b>NNU49/1180K30/W33</b>	1421		22.3	12	1213	1507	6	1660
<b>NNU41/1180/W33</b>	1655		22.3	12	1227	1817	6	7200
<b>NNU41/1180K/W33</b>	1655		22.3	12	1227	1817	6	7200
<b>NNU41/1250/W33</b>	1748		22.3	12	1297	1917	12	8000
<b>NNU41/1250K30/W33</b>	1748		22.3	12	1297	1917	12	8000

# Double-row Cylindrical Roller Bearing

d 1320~1500 mm

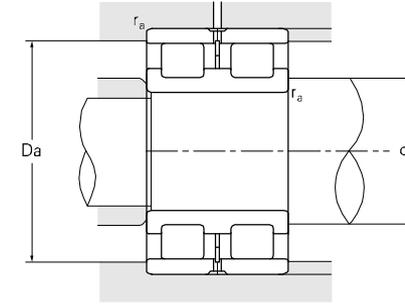
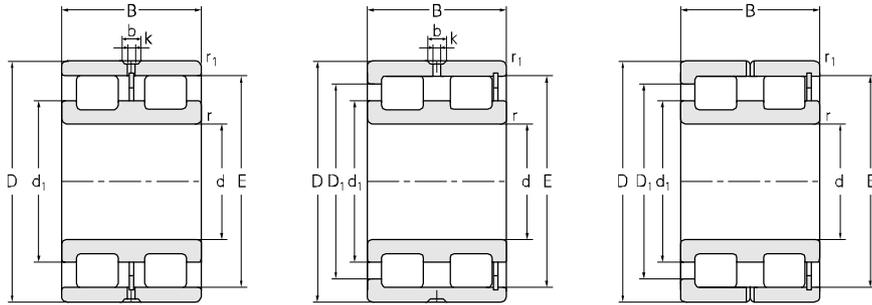


Principal dimensions				Basic load ratings		Limit speed ratings		
d	D	B	r	E.F	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm					kN	r/min		
<b>1320</b>	1720	400	7.5	1620	13200	42500	260	300
	1720	400	7.5	1620	13200	42500	260	300
	1720	400	7.5	1442	13500	42500	260	300
	1720	400	7.5	1442	13500	42500	260	300
	2060	750	15	1507	45600	106000	130	150
<b>1400</b>	2180	775	19	1598	49500	117000	90	120
	2180	775	19	1598	49500	117000	90	120
<b>1500</b>	2300	800	19	1709	52500	132000	85	110

Designations	Other dimensions				Contact surface and chamfer dimensions			Weight
	d1	D1	b	k	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
	mm				mm			kg
<b>NN49/1320/W33</b>	1468		22.3	12	1353	1640	6	3040
<b>NN49/1320K/W33</b>	1468		22.3	12	1353	1640	6	3040
<b>NNU49/1320/W33</b>		1592	22.3	12	1353	1687	6	3100
<b>NNU49/1320K/W33</b>		1592	22.3	12	1353	1687	6	3100
<b>NNU41/1320/W33</b>		1846	22.3	12	1367	2027	6	9450
<b>NNU41/1320K/W33</b>		1846	22.3	12	1367	2027	6	9450
<b>NNU41/1400/W33</b>		1954	22.3	12	1470	2140	8	10700
<b>NNU41/1400K30/W33</b>		1954	22.3	12	1470	2140	8	10700
<b>NNU41/1500/W33</b>		2065	22.3	12	1570	2260	8	12300

# Full Complement Double-row Cylindrical Roller Bearing

d 40–300 mm

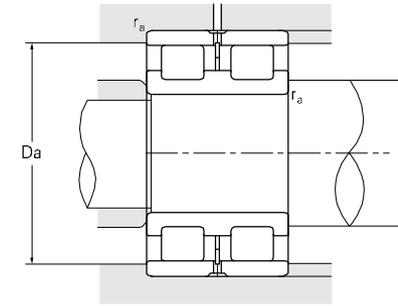
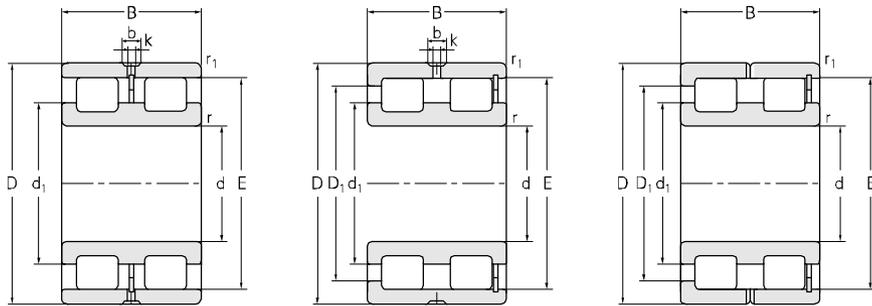


Principal dimensions						Basic load ratings		Limit speed ratings	
d	D	B	r <sub>1min</sub>	r <sub>min</sub>	E	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm						kN		r/min	
<b>40</b>	68	38	0.6	0.8*30*	60.8	102	135	5840	7240
	68	38	1.0	0.8*30*	60.8	102	135	5840	7240
	68	38	0.6	0.8*30*	60.8	102	135	5840	7240
<b>80</b>	125	60	1.1	1.1	115.6	295	440	3000	3800
<b>85</b>	130	60	1.1	1.1	121.4	308	455	3000	3700
<b>89</b>	125	58	1.1	1.1	97.22	155	295	2900	3600
<b>90</b>	125	58	1.1	1.1	97.22	155	295	2900	3600
	140	67	1.5	1.5	130	360	550	2700	3350
<b>110</b>	170	80	2.0	2.0	154.5	500	800	2200	2700
	260	110	1.0	1.0	132	1010	1500	1580	1950
<b>120</b>	165	45	1.1	1.1	154.3	245	465	2140	2650
<b>130</b>	200	95	2.0	2.0	185	735	1200	1800	2240
<b>140</b>	210	95	2.0		195.5	780	1320	1700	2100
<b>180</b>	250	69	2.0	2.0	231	570	1200	1300	1600
<b>190</b>	290	136	2.1	2.1	269.6	1420	2500	1130	1400
<b>220</b>	300	80	2.1	2.1	276.8	710	1570	950	1180
<b>240</b>	320	80	2.1	2.1	299.8	765	1800	930	1150
<b>260</b>	400	190	4	4	366.2	2750	5000	740	920
<b>280</b>	420	190	4	4	391.5	2810	5600	690	850
	420	190	4	4	391.5	2810	5600	690	850
<b>300</b>	380	80	2.1	2.1	358.5	850	2200	720	890

Designations	Other dimensions				Contact surface and chamfer dimensions			Weight
	d <sub>1</sub>	D <sub>1</sub>	b	k	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
	mm				mm			kg
<b>NNF5008V</b>	50.3				44	63	0.6	0.553
<b>NNCF5008V</b>	50.3	57.3	7	3	44	63	1.0	0.553
<b>NNF5008CV</b>	50.4		4.5	3	44	63	0.6	0.552
<b>NNCF5016V</b>	96.4	110.8	5	3.5	85	120	1.0	2.65
<b>NNCF5017V/W33</b>	99.5	115.2	4	2	91.5	123.5	1.0	2.73
<b>NUCL6/89V/YA3DF</b>		111.6			96.5	118.5	1.0	1.87
<b>NUCL3918X2V/YA3DF</b>		111.6			106.5	114	1.0	1.81
<b>NNCF5018V</b>	106.5	124			106.5	133.5	1.0	3.68
<b>NNCF5022V</b>	130				116.5	164	1.0	6.49
<b>NNFPL2422X3V/HAP59</b>		184			116.5	238	1	34
<b>NNCL4924V/W33</b>	135.5		6	3.5	127	158	1	2.72
<b>NNCF5026V</b>	156.2	177.8	7	4	140	191	2.0	10.8
<b>NNCF5028V</b>	164.5	188.9			147	205	2.0	11.3
<b>NNCF4936V</b>	206	224	8.66	4	190	240	2.0	10.3
<b>NNCF5038V</b>	199	231	9.5	4	200	280	2.0	32.5
<b>NNCF4944V/C3</b>	248	269	9.3	4	231	319	2.0	16.8
<b>NNC4948V/C3</b>	273	292	8	4	251	309	2.0	18.3
<b>FL-NNCF5052V/C3</b>	304.6	351.8	9.4	5	276	384	3.0	85.0
<b>NNCF5056V</b>	323	375	9.4	5	296	403	3.0	89.4
<b>NNCF5056V/YA2</b>	323	375	9.4	5	296	403	3.0	89.4
<b>NNCL4860V</b>	327.5	351.5	12	5	312	369	2.0	21.0

# Full Complement Double-row Cylindrical Roller Bearing

d 300~670 mm

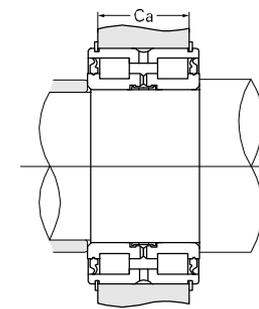
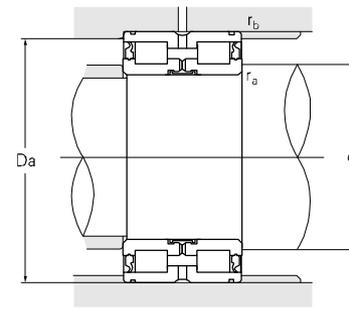
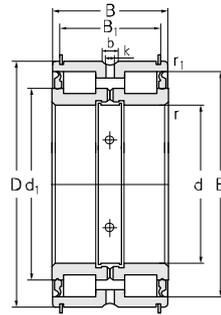
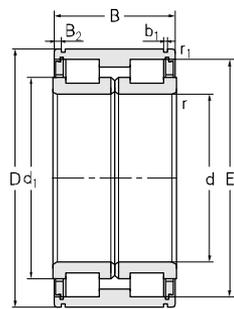


Principal dimensions						Basic load ratings		Limit speed ratings	
d	D	B	r <sub>1min</sub>	r <sub>min</sub>	E	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm						kN		r/min	
<b>300</b>	420	118	3.0	3.0	390.2	1445	3300	660	820
<b>380</b>	540	260	4.0	4.0	508	4150	9840	470	580
<b>420</b>	520	100	2.1	2.1	493	1675	4950	455	560
<b>460</b>	580	118	3.0	3.0	544	1740	5480	390	485
<b>480</b>	600	118	3.0	3.0	567	2000	5750	370	460
	650	170	5.0	5.0	605	3100	8000	370	460
<b>500</b>	670	170	5.0	5.0	554	2390	6870	335	415
<b>560</b>	820	258	6.0	6.0	762	6850	15600	260	320
	820	400	6.0	6.0	771	9810	23200	260	320
<b>630</b>	850	218	6.0	6.0	795	5270	14200	230	290
<b>670</b>	1090	412	7.5	7.5	774	13985	30720	175	220

Designations	Other dimensions				Contact surface and chamfer dimensions			Weight
	d <sub>1</sub>	D <sub>1</sub>	b	k	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
	mm				mm			kg
<b>NNCF4960V/C3</b>	343	381			314	412	2.5	49.3
<b>NNCL5076X3V/HCC9T</b>	436				396	524	3.0	154
<b>NNCL4884V/C9W33X</b>	456		10	8	428	509	2.0	48.4
<b>NNCS4892V/W33</b>	506		20.5	12	474	560	2.5	75.5
<b>NNCS4896V/W33</b>	529		20.5	12	500	588	2.5	78.4
	<b>NNCF4996V</b>	538	588		500	630	4.0	163
<b>NNU49/500/W33</b>		607	22.3	12	520	650	4.0	174
<b>NNCL40/560V/W33</b>	652		22.3	12	574	806	5.0	451
	<b>NNCL50/560X2V/HCC9T</b>	651			590	790	5.0	578
<b>NNCL49/630V/W33</b>	710		22.3	12	646	826	5.0	351
<b>NNU41/670/HCW33</b>		948	23.5	12	700	1060	6.0	1530

# Double-row Sealed Full Complement Cylindrical Roller Bearing

d 30-120 mm



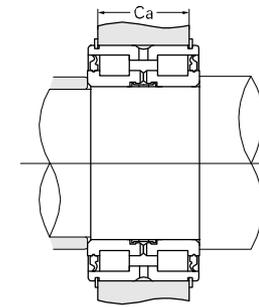
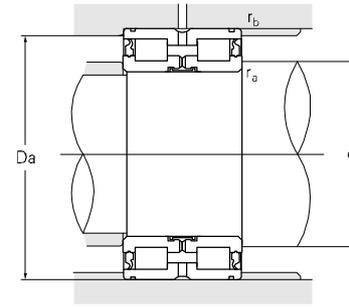
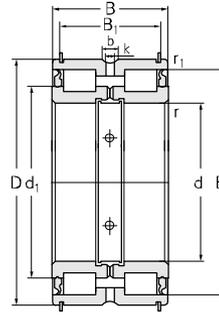
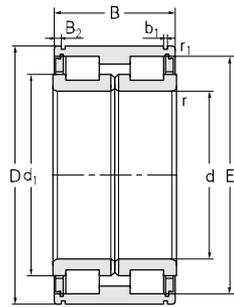
Principal dimensions						Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>1min</sub>	r <sub>min</sub>	E	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm						kN		r/min		
30	70	60	1.1	1.1		154	232	6000	7500	NNUP6206X1V-2RS/HCO NNUP6206X1V-2RS
	70	60	1.1	1.1		154	232	6000	7500	
40	68	38	0.6	0.8*30*	60.8	86.0	129	5600	7000	NNF5008-2LSV NNF5008-2LSV/W33 NNF5008-2LS1V/W33 NNF5008-2LS1V NNF4208R-2LS1V
	68	38	0.6	0.8*30*	62	81.0	118	5600	7000	
	68	38	0.6	0.8*30*	62	81.0	118	5600	7000	
	68	38	0.6	0.8*30*	62	81.0	118	5600	7000	
	80	40	0.5	1.5*30*	62	99	154	5600	7000	
55	110	46	0.5	1.5*30*	85.2	150	220	3800	4500	NNF4211X1R-2LS1V
65	100	46	0.6	1.0*30*	90	137	244	3800	4500	NNF5013-2LSNRV
70	110	54	0.6	1.0*30*	100	190	325	3500	4300	NNF5014-2LSNV NNF5014-2LSNRV NNF5014-2LS1NRV/DIN NNF5014-2LS1NV
	110	54	0.6	1.0*30*	100.2	200	350	3500	4300	
	110	54	0.6	1.0*30*	100.2	190	325	3500	4300	
	110	54	0.6	1.0*30*	101.9	190	325	3500	4300	
75	115	54	0.6	1.0*30*	106.2	210	380	3300	4000	NNF5015-2LS1V
80	125	60	0.6	1.5*30*	115.6	251	428	3000	3700	NNF5016-2LSNRV
85	130	60	0.6	1.5*30*	119.5	255	445	2900	3500	NNF5017-2LSNRV
90	140	67	0.6	1.5*30*	127.2	303	568	2600	3200	NNF5018-2LSNRV-XG NNF5018-2LS1NV
	140	67	0.6	1.5*30*	128.6	303	568	2600	3200	
100	150	67	1.0	1.0*30*	138	320	590	2400	3000	NNF5020-2RSV
110	170	80	1.5	1.0*30*	154	380	790	2100	2700	NNF5022-2LSV NNF5022-2LSNRV NNF5022-2LS1V NNF5022-2LS1NRV
	170	80	0.6	1.8*30*	154.6	405	750	2100	2700	
	170	80	1.5	1.0*30*	155.4	380	790	2100	2700	
	170	80	0.6	1.0*30*	155.4	405	750	2100	2700	
120	180	80	0.6	1.8*30*	164	445	885	2000	2500	NNF5024-2LSNV NNF5024-2LSNRV
	180	80	0.6	1.8*30*	164.5	430	830	2000	2500	

Other dimensions			Contact surface and chamfer dimensions				Dimensions related to snap ring				Weight
d1	b	k	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	B1	B2	b1	Ca	
mm			mm				mm				kg
43			50	62	1.0	1.0					1.31
43			50	62	1.0	1.0					1.31
50.3			44	63	0.8	0.5					0.553
50.3	4.5	3	44	63	0.8	0.5					0.583
50.3	4.5	3	44	63	0.8	0.5					0.583
50.3			44	63	0.8	0.5					0.583
50.3			45	73	1.5	0.5					1.16
69			60	102	1.5	0.5					2.54
77.2			73	94	1.0	0.5	40.2	2.4	3.2	35	1.35
85			75	105	1.0	0.5	48.2	2.4	4.2	42	1.85
84.2	7.2	3.5	75	105	1.0	0.5	48.2	2.4	4.2	42	1.90
84.2			75	105	1.0	0.5	48	2.5	4.2	40	1.99
85			75	105	1.0	0.5	48.2	2.4	4.2	42	1.85
91.2			82	110	1.0	0.5					2.06
97.5			88	120	1.5	0.5	54.2	2.4	4.2	49	2.81
102.5	7.2	3	92	125	1.5	0.5	54.2	2.4	4.2	49	2.88
108.6	7.2	3.5	98	134	1.5	0.5	59	3.5	4.2	54	3.76
108.6			98	134	1.5	0.5	59	3.5	2.7	54	3.99
118			106	145	1.0	0.5					3.99
131			117	165	1.0	1.5					6.93
131	7.2	3.5	117	165	1.8	0.5	70.2	4.4	4.2	65	6.63
131			117	165	1.0	1.5					6.93
131			117	165	1.0	0.5	70	4.5	4.2	62	6.63
141			127	175	1.8	0.5	74	4.0	3.2	65	7.41
141	7.2	3.5	127	175	1.8	0.5	71.2	3.9	4.2	65	7.08

# Double-row Sealed Full Complement Cylindrical Roller Bearing



d 120~240 mm

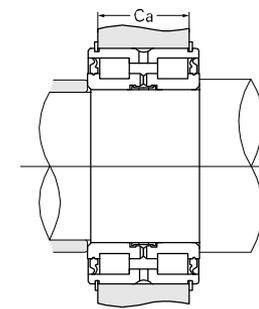
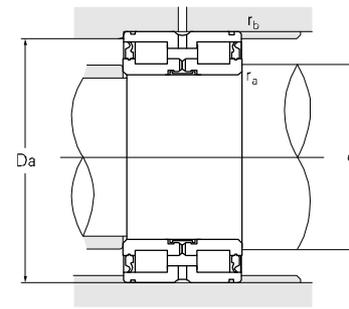
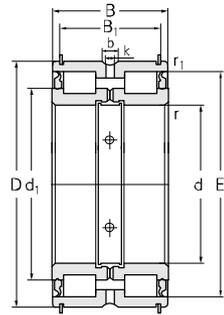
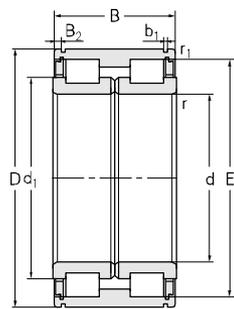


Principal dimensions						Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>1min</sub>	r <sub>min</sub>	E	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm						kN		r/min		
<b>120</b>	180	80	0.6	1.8*30*	164.5	430	830	2000	2500	<b>NNF5024-2LSNRV/YA1</b>
	180	80	0.6	1.8*30*	165.4	445	885	2000	2500	<b>NNF5024-2LS1NV</b>
	215	80	0.6	1.8*30*	189	515	850	1600	2100	<b>NNF5024X1-2LSV</b>
<b>130</b>	200	94	1.0	1.8*30*	185.2	540	1000	1800	2200	<b>NNF5026-2LSNRV</b>
	200	95	1.0	1.8*30*	185.2	540	1000	1800	2200	<b>NNF5026-LS1NRV</b>
	200	95	1.0	1.8*30*	186.6	540	1000	1800	2200	<b>NNF5026-2LS1NRV</b>
<b>140</b>	190	150	1.5	1.5	176.5	280	550	1800	2200	<b>NNCD4928V-2RS</b>
	200	80	0.6	1.8*30*	183.2	470	960	1700	2100	<b>NNF4028X2-2LSNRV</b>
	210	95	0.6	1.8*30*	191.3	610	1100	1600	2000	<b>NNF5028-2LSNRV</b>
<b>150</b>	210	80	0.6	1.8*30*	193.3	490	1100	1600	2000	<b>NNF5930-2LSNRV</b>
	225	100	0.6	2*30*	207.5	710	1400	1500	1900	<b>NNF5030-2LSNRV</b>
<b>160</b>	240	109	0.6	2*30*	222.6	835	1680	1400	1700	<b>NNF5032-2LSNRV</b>
	240	109	1.1	2*30*	224	835	1680	1400	1700	<b>NNF5032-2LS1NRV/YB2</b>
	240	109	0.6	2*30*	224	835	1680	1400	1700	<b>NNF5032-2LS1NRV/DIN</b>
	240	109	0.6	2*30*	224	835	1680	1400	1700	<b>NNF5032-2LS1NRV</b>
	240	109	1.1	2*30*	222.6	835	1680	1400	1700	<b>NNF5032-2LSNRV/YB2</b>
<b>170</b>	230	80	0.6	1.8*30*	216.2	520	1170	1400	1700	<b>NNF5934-2LSNRV</b>
	260	122	0.6	2*30*	239	1010	1990	1300	1600	<b>NNF5034-2RSV</b>
	260	122	0.6	2*30*	239	1010	1990	1300	1600	<b>NNF5034-2RSNV</b>
	260	122	0.6	2*30*	239	1010	1990	1300	1600	<b>NNF5034-2LSNRV</b>
	260	122	0.6	2*30*	239	1010	1990	1300	1600	<b>NNF5034-2LSNRV-1</b>
<b>180</b>	280	135	0.6	2*30*	254	1140	2380	1200	1400	<b>NNF5036-2LSNRV</b>
	280	135	2.1	2*30*	254	1140	2380	1200	1400	<b>NNF5036-2LSV</b>
	280	136	2.1	2*30*	255.5	600	2380	1200	1400	<b>NNF5036-2LS1V</b>
	280	136	0.6	2*30*	255.5	660	2380	1200	1400	<b>NNF5036-2LS1NRV/DIN</b>
	280	136	0.6	2*30*	255.5	660	2380	1200	1400	<b>NNF5036-2LS1NRV</b>
<b>200</b>	270	80	0.6	1.8*30*	251	590	1380	1100	1400	<b>NNF4940X1-2LSNRV</b>
<b>240</b>	360	160	1.1	2*30*	329.5	1580	3850	1000	1300	<b>NNF5048-2LS1NRV/DIN</b>

Other dimensions			Contact surface and chamfer dimensions				Dimensions related to snap ring				Weight
d <sub>1</sub>	b	k	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	B <sub>1</sub>	B <sub>2</sub>	b <sub>1</sub>	Ca	
mm			mm				mm				kg
141	7.2	3.5	127	175	1.8	0.5	71.2	3.9	4.2	63	7.08
141			127	175	1.8	0.5	71	4.0	3.2		7.41
156	7.2	3.5	127	208	1.8	0.5					12.5
158			137	195	1.8	1.0	83	5.5	3.2	77	11.1
158			137	195	1.8	1.0	83	5.5	3.2	77	10.8
158			137	195	1.8	1.0	83	5.5	3.2	77	11.1
159.5			150	180	1.5	1.5					4.03
159.6	7.2	3.5	147	194	1.8	0.5	71.2	3.9	4.2	65	8.17
166	7.2	3.5	147	204	1.8	0.5	83.2	5.4	5.2	77	11.7
171.3	7.2	3.5	159	204	1.8	0.5	71.2	3.9	5.2	65	8.6
177.5	9.3	4.5	159	218	2.0	0.5	87.2	5.9	5.2	81	13.7
191			167	235	2.0	0.5	96	6.0	6.0	86	18.8
191			167	232	2.0	1.0	95	6.5	4.0	89	18.4
191			167	235	2.0	0.5	95.2	6.4	5.2	85.2	18.8
191			167	235	2.0	0.5	96	6.0	6.0	86	18.8
191			167	232	2.0	1.0	95	6.5	4.0	89	18.4
192.2	7.2	3.5	178	224	1.8	0.5	71.2	3.9	5.2	65	9.42
203			177	255	2.0	0.5					23.5
203			177	255	2.0	0.5	107.2	6.9	5.2	99	23.5
203	12	6	177	255	2.0	0.5	107.2	6.9	5.2	99	23.5
203			177	255	2.0	0.5	107.2	6.9	5.2	99	24.5
218			191	272	2.0	0.5	118.2	8.4	5.2	110	33.3
218			191	269	2.0	2.0					32.5
218			191	269	2.0	2.0					32.5
218			191	272	2.0	0.5	118.2	8.4	5.2	108.2	33.5
218			191	272	2.0	0.5	118.2	8.4	5.2	110	33.3
225	7.2	3.5	208	264	1.8	0.5	73.2	2.9	5.2	65	13.6
279.5			248	352	2.0	1.0	138.2	10.4	6.3	126	60.7

# Double-row Sealed Full Complement Cylindrical Roller Bearing

d 240~280 mm

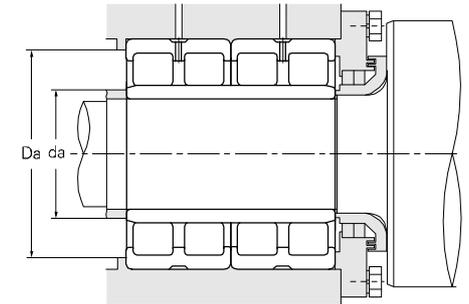
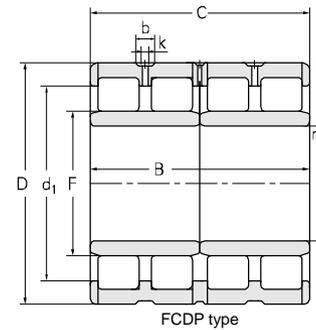
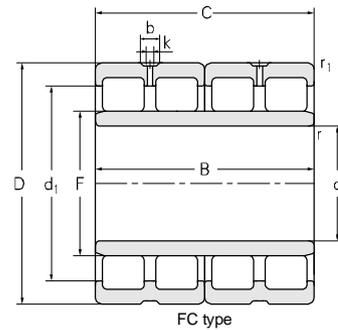
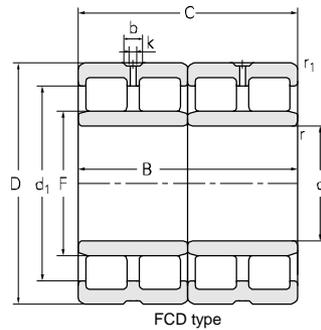


Principal dimensions			Basic load ratings		Limit speed ratings		Designations				
d	D	B	r <sub>1min</sub>	r <sub>min</sub>	E	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil		
mm						kN		r/min			
<b>240</b>	360	160	1.1	2*30*		329.5	1580	3850	1000	1300	<b>NNF5048-2LS1NRV</b>
<b>260</b>	400	190	1.1	3*30*		362.5	2180	4800	740	920	<b>NNF5052-2LS1NRV</b>
<b>280</b>	420	190	1.5	2*30*		384	2050	4910	680	840	<b>NNF5056-2LS1NRV</b>

Other dimensions			Contact surface and chamfer dimensions				Dimensions related to snap ring				Weight
d1	b	k	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	B1	B2	b1	Ca	
mm			mm				mm				kg
279.5			248	352	2.0	1.0	142.6	8.2	6.3	130	60.7
309			275	392	3.0	1.0	168	10.5	8.1	154	92.4
326			288	410	2.0	1.5	168.2	10.4	8.1	154	95.8

# Four-row Cylindrical Roller Bearing

d 90~140 mm

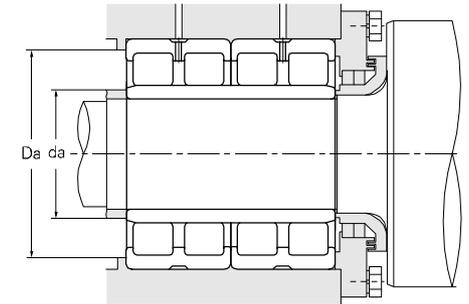
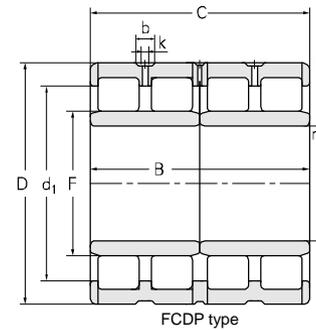
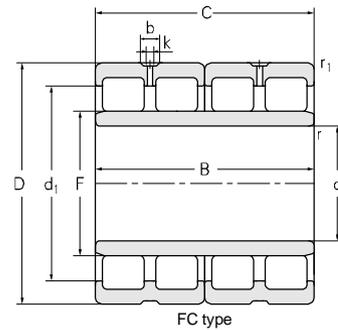
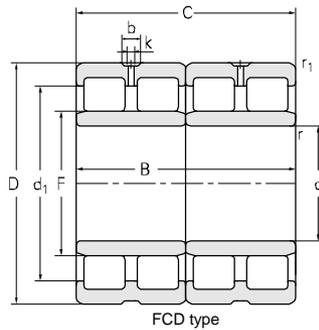


Principal dimensions							Basic load ratings	
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>
mm							kN	
<b>90</b>	140	70	70	1.5	1.1	105	253	425
	140	70	70	1.1	1.5	105	275	425
	140	70	70	1.1	1.5	105	250	425
<b>100</b>	140	70	70	1.5	1.1	111	209	435
	140	70	70	1.5	1.1	111	228	435
	140	70	70	1.1	1.5	111	209	435
	140	70	70	1.1	1.5	111	210	435
	140	104	104	1.5	1.1	111	330	775
	140	104	104	1.1	1.5	111	396	870
	140	104	104	1.1	1.5	111	330	775
	140	104	104	1.5	1.1	111	360	870
	150	106	106	1.1	1.5	113	425	890
	150	106	106	1.1	1.5	113	425	890
<b>110</b>	170	120	120	2	2	127	583	1110
	170	120	120	2	2	127	534	1110
	170	120	120	2	2	127	530	1110
<b>119.5</b>	215	126	126	2	2	147	755	1350
<b>120</b>	165	90	90	1.5	1.5	132	400	860
	180	105	105	2	2	135	413	770
	180	105	105	2	2	135	561	1100
	180	105	105	2	2	135	410	770
	180	105	105	2	2	135	410	770
<b>130</b>	200	125	125	2	2	149	583	1200
	200	125	125	2	2	149	638	1200
	200	125	125	2	2	149	580	1200
<b>140</b>	210	125	125	2	2	158	594	1160
	210	125	125	2	2	158	594	1050
	210	125	125	2	2	158	590	1160
	210	125	125	2	2	158	594	1050
	210	155	155	2	2	166	693	1610
	210	155	155	2	2	166	693	1610
	210	155	155	2	2	166	720	1680

Designations	Abutment and fillet dimensions					Weight
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da	da	
	mm					kg
<b>FC182870</b>	123	6.5	4	129	97	3.78
<b>FC182870A</b>	122.6	6.5	4	129	97	3.78
<b>FC182870S</b>	123	6.5	4	129	97	3.78
<b>FC202870/YA3</b>	125.4			129	106	3.10
<b>NNQD6920X2/YB3</b>	125.9			129	106	3.08
<b>FC202870A/YA3</b>	125.4			129	107	3.62
<b>FC202870S/YA3</b>	125.4			129	107	3.1
<b>FC2028104</b>	125.4	8	4	129	106	4.99
<b>FC2028104A</b>	125.4	8	4	129	107	4.99
<b>FC2028104S</b>	125.4	8	4	129	107	4.99
<b>FCD2028104</b>	125.4	8	4	129	106	4.99
<b>FC2030106</b>	132	8	4	140	107	6.67
<b>FCD2030106/C9YB2</b>	132	8	4	140	107	6.63
<b>FC2234120A</b>	149	6.5	4	158	118	10.1
<b>FC2234120</b>	149	6.5	4	158	118	10.1
<b>FC2234120S</b>	149	6.5	4	158	118	10.1
<b>FC2443126X4ZW-XF</b>	183.6	9	4	203	128	19.6
<b>FC243390/YA34</b>	151.2			154	126	5.59
<b>FC2436105</b>	160	6.5	4	168	128	9.13
<b>FC2436105A</b>	159	6.5	4	168	128	9.13
<b>FC2436105S</b>	160	6.5	4	168	128	9.13
<b>FC2640125</b>	174	6.5	4	188	138	14.6
<b>FC2640125A</b>	174	6.5	4	188	138	14.6
<b>FC2640125S</b>	174	6.5	4	188	138	14.6
<b>FC2842125</b>	188	9.5	5	198	148	14.7
<b>FC2842125A</b>	186.8	9.5	5	198	148	14.7
<b>FC2842125S</b>	188	9.5	5	198	148	14.7
<b>FC2842125AF3</b>	186.8	9.5	5	198	148	14.6
<b>FC2842155K/C9YA3</b>	190.9			198	148	18.1
<b>FC2842155SK/C9YA3</b>	190.9			198	148	18.1

# Four-row Cylindrical Roller Bearing

d 145~160 mm

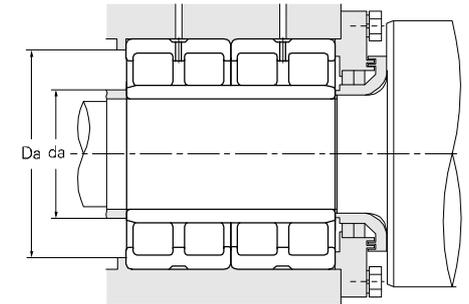
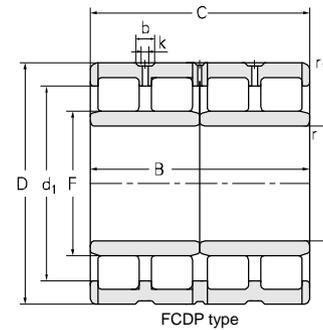
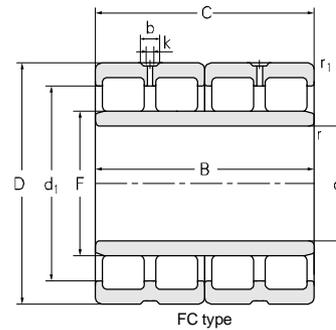
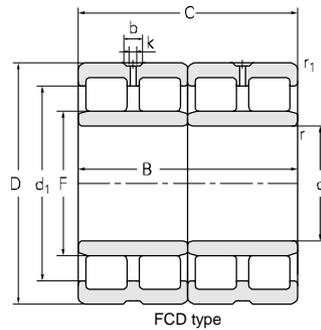


Principal dimensions						Basic load ratings			
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>	
mm							kN		
<b>145</b>	210	155	155	2	2	166	752	1610	
	210	155	155	2	2	166	754	1800	
	210	155	155	2	2	166	690	1610	
	210	155	155	1.1	1.1	166	752	1610	
	225	156	156	2	2	169	913	1800	
	225	156	156	2	2	169	913	1800	
<b>150</b>	210	120	120	2	2	166	570	1320	
	225	120	120	2	2	169	710	1450	
	225	120	120	2	2	169	809	1620	
	225	120	120	2	2	169	781	1450	
	225	120	120	2	2	169	710	1450	
	225	120	120	2	2	169	710	1450	
	225	150	150	2	2	169	900	1950	
	225	120	120	2	2	169	710	1450	
	230	156	156	2	2	174	852	1790	
	230	156	156	2	2	174	1010	2090	
	<b>160</b>	230	130	130	1.5	1.5	180	742	1705
		230	130	130	1.5	1.5	180	770	1620
230		130	130	1.5	1.5	180	680	1380	
230		130	130	1.5	1.5	180	660	1560	
230		168	168	2.1	2.1	180	852	2170	
230		168	168	2.1	2.1	180	897	2200	
230		168	168	2.1	2.1	180	900	2200	
230		168	168	2.1	2.1	179	940	2250	
230		168	168	2	1.1	182	855	2180	
240		124	124	2.1	2.1	183	810	1530	
240		124	124	2.1	2.1	183	810	1530	
240		124	124	2.1	2.1	183	810	1530	
240		124	124	2.1	2.1	183	810	1530	
240		124	124	2.1	2.1	183	760	1530	
240		124	124	2.1	2.1	183	760	1530	
240		124	124	2.1	2.1	183	685	1530	
240		124	124	2.1	2.1	183	685	1530	

Designations	Abutment and fillet dimensions				Weight	
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da		da
	mm				kg	
<b>FC2942155/YA3</b>	190.9			198	153	18.3
<b>FC2942155A/YA3</b>	190			198	153	18
<b>FC2942155S/YA3</b>	190.9			198	153	18.3
<b>FC2942155</b>	190.9			200	151	18.3
<b>FC2945156/C3</b>	197.8	9.5	5	213	153	23.6
<b>FC2945156/YA3</b>	197.8	9.5	5	213	153	23.6
<b>FC3042120/YA3</b>	188.5	8.1	4	198	158	12.9
<b>FC3045120</b>	200	9	4	213	158	16.7
<b>FC3045120ZW/C9</b>	202.4	9	4	213	158	17.9
<b>FC3045120A</b>	199.4	9	4	213	158	16.7
<b>FC3045120S</b>	200	9	4	213	158	16.7
<b>FC3045120A/YA3</b>	199.4	9	4	213	158	16.7
<b>FC3045150/HCYA34</b>	199.4	9.5	4	213	158	20.9
<b>FCD3045120</b>	199.4	9	4	213	158	16.6
<b>FC3046156</b>	204	9.5	5	218	158	23.6
<b>FC3046156A</b>	202.8	9.5	5	218	158	23.6
<b>FC3246130</b>	210			219	167	16.9
<b>FC3246130A/YA3</b>	210			219	167	17.3
<b>FC3246130S</b>	210			219	167	16.9
<b>FC3246130/YA5</b>	204	9	4	219	167	18.1
<b>FC3246168/YA3</b>	206.6			218	168	22.1
<b>FC3246168A/YA3</b>	205.6			218	168	22.3
<b>FC3246168/W33YA3</b>	205.6	9.5	4	218	168	22.3
<b>FC3246168/YA34</b>	204			218	168	23.4
<b>FC3246168F3/C9YAD</b>	207			218	168	23.5
<b>FC3248124/C9</b>	216	9	4	228	168	20.3
<b>FC3248124</b>	216	9	4	228	168	20.3
<b>FC3248124A</b>	215	9	4	228	168	20.3
<b>FC3248124A/YA31</b>	215	9	4	228	168	20.2
<b>FC3248124/YA31</b>	215	9	4	228	168	20.2
<b>FC3248124S/YA31</b>	216	9	4	228	168	20.2
<b>FC3248124S</b>	216	9	4	228	168	20.3
<b>FC3248124A/YA3</b>	215	9	4	228	168	20.3
<b>FC3248124AF3</b>	215	9	4	228	168	20.1

# Four-row Cylindrical Roller Bearing

d 160~180 mm

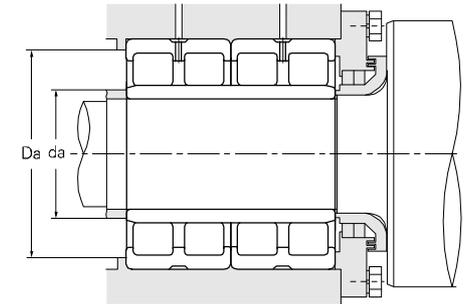
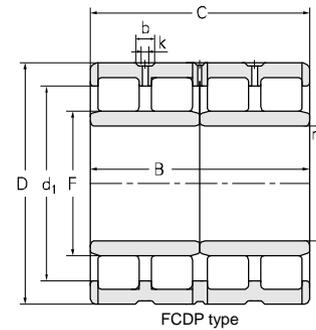
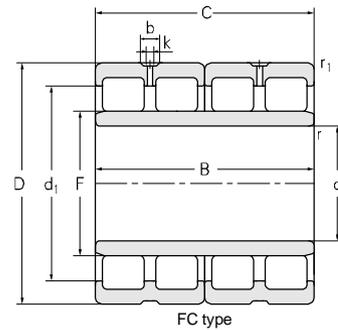
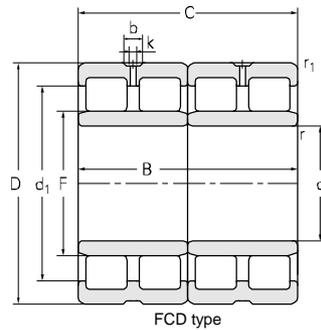


Principal dimensions				Basic load ratings				
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>
mm								kN
<b>160</b>	240	168	168	2.1	2.1	183	1060	2350
	240	168	168	2.1	2.1	183	1060	2350
	240	168	168	2.1	2.1	183	1240	2560
	240	168	168	2.1	2.1	183	1060	2350
<b>165.1</b>	225.425	168.275	168.275	1.5	1.5	181	950	1950
<b>170</b>	230	160	160	2	2	185.5	1210	2360
	230	160	160	2	2	185.5	1100	2360
	230	160	160	2	2	185.5	935	2360
	230	160	160	2	2	185.5	950	2390
	230	160	160	2	2	185.5	950	2390
	230	180	180	2	2	186	1010	2720
	230	180	180	2	2	186	1010	2720
	240	170	170	2.1	2.1	189	940	2390
	240	170	170	2.1	2.1	189	940	2390
	250	170	170	2.1	2.1	192	1280	2500
	250	170	170	2.1	2.1	192	1100	2570
	250	170	170	2.1	2.1	192	1090	2500
	250	170	170	2.1	2.1	192	1280	2590
	250	170	170	2.1	2.1	192	1380	2550
	260	120	120	2.1	2.1	195	867	1790
	260	120	120	2.1	2.1	195	867	1790
260	120	120	2.1	2.1	195	840	1790	
260	150	150	2.1	2.1	195	1000	2240	
<b>180</b>	250	133	133	2	2	234	1050	1870
	250	156	156	2.1	2.1	200	1210	1770
	250	156	156	2	2	200	1210	2315
	250	156	156	2.1	2.1	200	740	1770
	250	156	156	2	2	198	785	1950
	250	156	156	2	2	198	1220	1950
	260	124	124	2.1	2.1	202	809	1730
	260	124	124	2.1	2.1	202	810	1730
	260	168	168	2.1	2.1	202	1180	2790
	260	168	168	2.1	2.1	202	1180	2790

Designations	Abutment and fillet dimensions					Weight kg
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da	da	
	mm					
<b>FC3248168</b>	216	10	5	228	168	26.4
<b>FC3248168S</b>	216	10	5	228	168	26.4
<b>NNQD6032X2/C4</b>	215			228	168	28.1
<b>FC3248168A</b>	215	10	5	228	168	26.4
<b>FCD3345168X4/YA3</b>	205			214	172	19.7
<b>FCD3446160</b>	211.5	7.5	3	218	178	20.0
<b>FCD3446160AF3</b>	211.1	7.5	3	218	178	18.6
<b>FCD3446160S</b>	211.5	7.5	3	218	178	20.0
<b>FC3446160/YA34/W281</b>	211.1	7.5	3	218	178	20.1
<b>FC3446160/YA34</b>	211.1	7.5	3	218	178	20.1
<b>FC3446180/YAD</b>	210	8	3	218	178	21.7
<b>FC3446180/YA4</b>	210	8	3	218	178	21.7
<b>FC3448170/YAD</b>	215	10	6	228	178	24.7
<b>FC3448170/YA3</b>	215	10	6	228	178	24.7
<b>FC3450170</b>	225	12	6	238	178	28.5
<b>FC3450170AF3</b>	224	12	6	238	178	28.5
<b>FC3450170S</b>	225	12	6	238	178	28.5
<b>FC3450170Q1/HG2YA4</b>	225	9.5	5	238	178	28.9
<b>FC3450170A</b>	224	12	6	238	178	28.8
<b>FC3452120</b>	228	9.5	5	246	178	24.6
<b>FC3452120A</b>	227	9.5	5	247	178	24.6
<b>FC3452120S</b>	228	9.5	5	246	178	24.6
<b>FC3452150</b>	227	9.5	5	247	178	29.7
<b>NNQ6936X2V/YA7</b>	234	12	6	238	190	18.2
<b>FC3650156/C4YA4</b>	226	9.5	6.5	238	188	22.7
<b>FC3650156/YA34</b>	226.8			238	188	23.9
<b>FC3650156</b>	226	9.5	6.5	238	188	22.7
<b>FC3650156/YA3-1</b>	226.8	9.5	5	238	188	23.6
<b>FC3650156/YA3</b>	226.8			244	188	23.7
<b>FC3652124</b>	234.8	9.5	5	248	188	21.7
<b>FC3652124S</b>	234.8	9.5	5	248	188	21.7
<b>FC3652168</b>	234.8	12	6	248	188	30.2
<b>FC3652168/YA3</b>	234.8	12	6	248	188	30.1

# Four-row Cylindrical Roller Bearing

d 180~190 mm

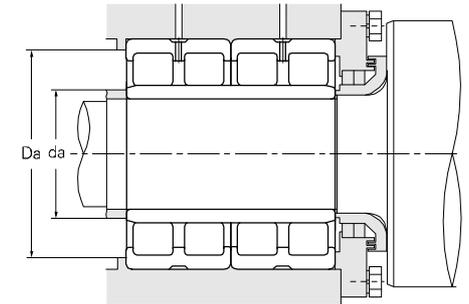
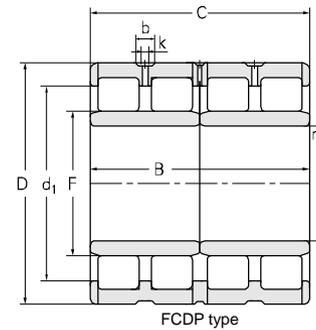
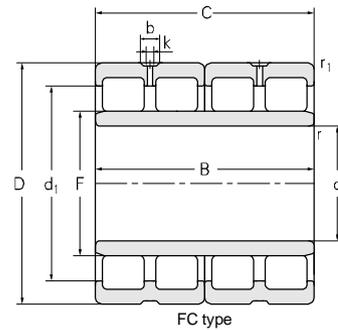
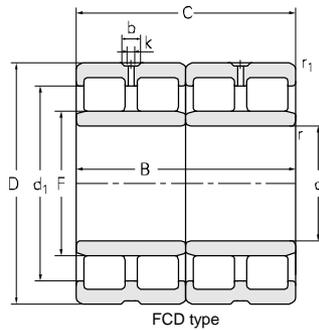


Principal dimensions							Basic load ratings		
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>	
mm							kN		
<b>180</b>	260	168	168	2.1	2.1	202	1530	2790	
	260	168	168	2.1	2.1	202	1180	2790	
	260	168	168	2.1	2.1	202	1180	2790	
	260	168	168	2.1	2.1	202	1180	2790	
	260	168	168	2.1	2.1	202	1180	2790	
	260	168	168	2.1	2.1	202	1070	2790	
	260	168	168	2.1	2.1	202	1120	2700	
	260	168	168	2.1	2.1	202	1100	2660	
	260	168	168	2.1	2.1	202	1180	2790	
	260	168	168	2.1	2.1	202	1180	2790	
	260	168	168	2.1	2.1	202	1180	2790	
	260	168	168	2.1	2.1	202	1100	2660	
	260	168	168	2.1	2.1	202	1070	2790	
	260	168	168	2.1	2.1	202	1100	2660	
	260	180	180	2.1	2.1	202	1250	3000	
	260	180	180	2.1	2.1	202	1250	3000	
	260	168	168	2.1	2.1	202	1100	2660	
	280	180	180	2.1	2.1	207	1300	2800	
280	180	180	2.1	2.1	207	1300	2800		
<b>190</b>	260	168	168	2.1	2.1	212	1450	2600	
	260	168	168	2.1	2.1	212	1450	2600	
	260	168	168	2.1	2.1	208	1000	2600	
	260	168	168	2.1	2.1	212	1450	2600	
	260	168	168	2.1	2.1	208	1000	2600	
	260	168	168	2.1	2.1	212	1020	2750	
	260	168	168	2.1	2.1	212	870	2600	
	260	168	168	2.1	2.1	212	870	2600	
	270	168	168	2.1	2.1	212	1050	2430	
	270	168	168	2.1	2.1	212	1050	2430	
	270	168	168	2.1	2.1	212	1420	2430	
	270	168	168	2.1	2.1	212	1420	2430	
	270	168	168	2.1	2.1	212	1420	2430	
	270	168	168	2.1	2.1	212	1420	2430	
	270	168	168	2.1	2.1	212	1420	2430	
	270	168	168	2.1	2.1	212	1420	2430	
	270	168	168	2.1	2.1	212	1420	2430	

Designations	Abutment and fillet dimensions					Weight
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da	da	
	mm					kg
<b>FC3652168Q1/HG2YA4</b>	234.8	9.5	5	248	188	30.6
<b>FC3652168/C4YAD</b>	232.4			248	188	30.1
<b>FC3652168A</b>	234	12	6	248	188	30.2
<b>FC3652168A/YA3</b>	234	12	6	248	188	30.1
<b>FC3652168/YA31</b>	237.6	9.5	5	248	188	30.1
<b>FC3652168/YAD-2</b>	232.4			248	188	30.1
<b>FC3652168ZW/YA4</b>	232.4			248	188	30.6
<b>FC3652168F3/YA4-2</b>	232.4			248	188	29.5
<b>FC3652168S</b>	234.8	12	6	248	188	30.2
<b>FC3652168S/YA31</b>	234.8	12	6	248	188	30.1
<b>FC3652168S/YA3</b>	234.8	12	6	248	188	30.1
<b>FC3652168F3/YA4</b>	232.4	12	6	248	188	29.1
<b>FC3652168AF3</b>	234	12	6	248	188	30
<b>FC3652168/YA4-2</b>	232.4			248	188	29.7
<b>FC3652180S</b>	234.8	12	6	248	188	31.5
<b>FC3652180</b>	234.8	12	6	248	188	31.5
<b>FC3652168/YA4</b>	232.4	12	6	248	188	29.3
<b>FC3656180F3</b>	246	9.5	5	268	188	42.0
<b>FC3656180</b>	246	9.5	5	268	188	42.0
<b>FC3852168/YA3</b>	237.6	9.5	5	248	198	23.1
<b>FC3852168A</b>	237.6	9.5	5	248	198	23.1
<b>FC3852168/YAB</b>	235	8.5	5	248	198	26.8
<b>FC3852168/YA34</b>	237.6	8	4	248	198	26.2
<b>FC3852168/HG2YAB</b>	235	9.5	5	248	198	26.8
<b>FC3852168S</b>	238.6	9.5	5	248	198	22.6
<b>FC3852168F3/YA3-1</b>	232.8	9.5	5	248	198	27.7
<b>FC3852168/YAD</b>	232.8	9.5	5	248	198	27.8
<b>FC3854168AF3/YA3</b>	244	9.5	5	248	198	30.4
<b>FC3854168S/YA3</b>	245.2	9.5	5	248	198	29.9
<b>FC3854168</b>	245.2	9.5	5	258	198	30.2
<b>FC3854168/YA3</b>	245.2	9.5	5	258	198	29.9
<b>FC3854168Q1/HG2C9YA4</b>	245.2	9.5	5	258	198	30.8
<b>FC3854168A</b>	244	9.5	5	258	198	31.9
<b>FC3854168A/YA3</b>	244	9.5	5	258	198	31
<b>FC3854168AQ1/HG2C9YA4</b>	244	9.5	5	258	198	30.8

# Four-row Cylindrical Roller Bearing

d 190~200 mm

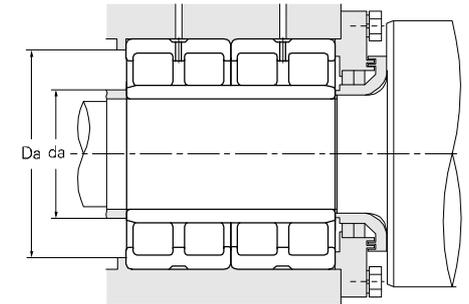
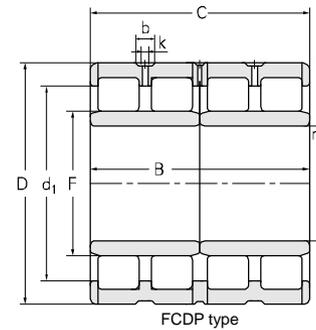
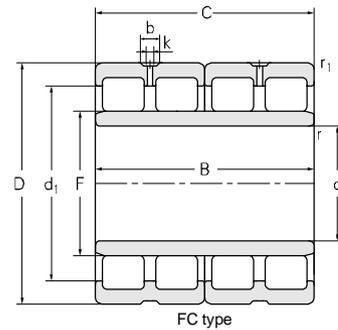
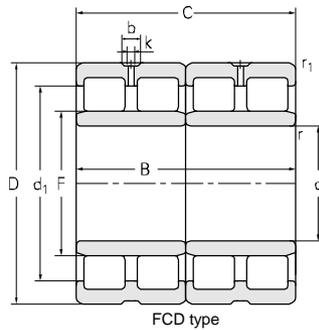


Principal dimensions							Basic load ratings	
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>
mm							kN	
<b>190</b>	270	170	170	2.1	2.1	212	1430	2430
	270	170	170	2.1	2.1	212	1430	2650
	270	170	170	2.1	2.1	212	1050	2430
	270	200	200	2.1	2.1	212	1520	3180
	270	200	200	2.1	2.1	212	1580	3275
	270	200	200	2.1	2.1	212	1300	3200
	270	200	200	2.1	2.1	212	1280	3150
<b>200</b>	270	170	170	2.1	2.1	222	1120	2270
	270	170	170	2.1	2.1	222	1120	2270
	270	170	170	2.1	2.1	222	1120	2740
	270	170	170	2.1	2.1	222	910	2740
	270	170	170	2.1	2.1	222	910	2740
	270	170	170	2.1	2.1	222	950	2780
	270	170	170	2.1	2.1	222	910	2740
	270	170	170	2.1	2.1	222	950	2780
	270	170	170	2.1	2.1	222	1120	2740
	280	170	170	2.1	2.1	222	1110	3000
	280	170	170	2.1	2.1	222	1110	3000
	280	188	188	2.1	2.1	222	1430	2580
	280	188	188	2.1	2.1	222	1560	3000
	280	188	188	2.1	2.1	222	1220	3000
	280	200	200	2.1	2.1	222	1340	3400
	280	200	200	2.1	2.1	222	1400	3850
	280	200	200	2.1	2.1	222	1340	3400
	280	200	200	2.1	2.1	222	1340	3400
	290	192	192	2.1	2.1	226	1400	3400
	290	192	192	2.1	2.1	226	1430	3450
	290	192	192	2.1	2.1	226	1430	3450
	290	192	192	2.1	2.1	226	1400	3400
	290	192	192	2.1	2.1	226	1360	3695
	290	192	192	2.1	2.1	226	1460	3250
	290	192	192	2.1	2.1	226	1490	3300
	290	192	192	2.1	2.1	226	1460	3695
290	192	192	2.1	2.1	226	1460	3350	
290	192	192	2.1	2.1	226	1400	3500	

Designations	Abutment and fillet dimensions					Weight
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da	da	
	mm					kg
<b>FC3854170/YA3</b>	245.2	9.5	5	258	198	30.2
<b>FC3854170A/YA3</b>	244	9.5	5	258	198	31.8
<b>FC3854170S/YA3</b>	245.2	9.5	5	258	198	30.2
<b>FC3854200</b>	245.2	15	7	258	198	35.0
<b>FC3854200A</b>	244	15	7	258	198	35
<b>FC3854200SQ1</b>	245.2	15	7	258	198	35
<b>FC3854200/YA5</b>	244	15	5	258	198	33.4
<b>FC4054170Q1/YA3</b>	246.5	9.5	5	258	208	28.7
<b>FC4054170Q1/HG2C4Y</b>	246.5			258	208	28.7
<b>FC4054170A/C4YA3</b>	247.6	9.5	5	258	208	28.7
<b>FC4054170/YAD-2</b>	247.6	9.5	5	258	208	28.7
<b>FC4054170AF3/YAB</b>	247.6	9.5	5	258	208	28.5
<b>FC4054170F3/YAD-1</b>	244.4			258	208	29.1
<b>FC4054170AF3/C4YA3</b>	247.6	9.5	5	258	208	28.5
<b>FC4054170/YAD-1</b>	244.4			268	208	29.3
<b>FC4054170/HCC4YA3</b>	247.6	9.5	5	258	208	28.7
<b>FC4056170F3</b>	254	9.5	5	268	208	33.6
<b>FC4056170</b>	254	9.5	5	268	208	33.3
<b>FC4056188</b>	255	9.5	5	268	208	35.7
<b>FC4056188A</b>	254	9.5	5	268	208	35.9
<b>FC4056188S</b>	255	9.5	5	268	208	35.7
<b>FC4056200F3/YA3</b>	254	9.5	5	268	208	38.3
<b>FC4056200ZW/YAD</b>	250.8			268	208	39.7
<b>FC4056200/YAD-1</b>	254			268	208	39
<b>FC4056200/YAD</b>	254	9.5	5	268	208	38.8
<b>FC4058192F3/YAD</b>	261			278	208	41.6
<b>FC4058192S</b>	262	15	6	278	208	40.9
<b>FC4058192S/YA4</b>	261	15	6	278	208	40.9
<b>FC4058192F3/YA34/W281</b>	261	15	6	278	208	41.6
<b>FC4058192AF3</b>	261	15	6	278	208	40.7
<b>FC4058192</b>	262	15	6	278	208	40.9
<b>FC4058192/YA4</b>	261	15	6	278	208	40.9
<b>FC4058192A</b>	261	15	6	278	208	40.9
<b>FC4058192A/YA4</b>	261	15	6	278	208	41.3
<b>FC4058192ZWF3/YA34</b>	258			278	208	44.6

# Four-row Cylindrical Roller Bearing

d 200~220 mm

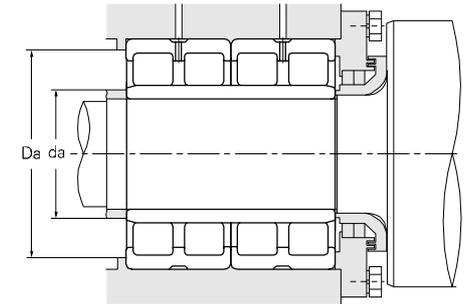
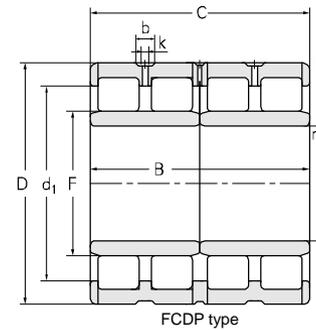
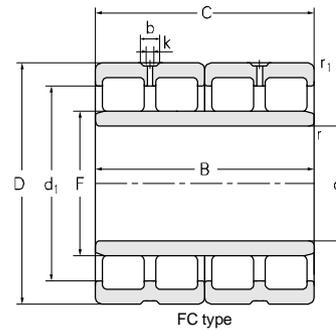
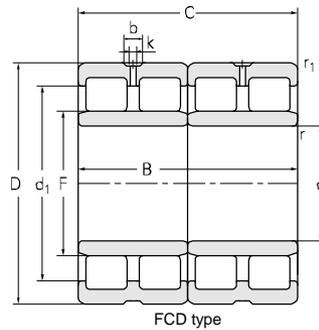


Principal dimensions						Basic load ratings		
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>
mm						kN		
<b>200</b>	290	192	192	2.1	2.1	226	1430	3450
	310	175	175	2.1	2.1	229	1420	3050
<b>199.86</b>	280	170	170	2.1	2.1	222	1110	3000
<b>210</b>	300	210	210	2.1	2.1	234	1560	3950
	300	210	210	2.1	2.1	234	1560	3950
	300	210	210	2.1	2.1	234	1780	4140
	300	210	210	2.1	2.1	234	1780	4140
	300	210	210	2.1	2.1	234	1620	4150
	300	210	210	2.1	2.1	234	1620	4150
	300	210	210	2.1	2.1	234	1625	4140
	300	170	170	2.1	2.1	234	1320	3150
	300	260	260	2.1	2.1	234	2100	4670
	<b>220</b>	300	192	192	2.5	2.5	242	1280
300		192	192	2.5	2.5	242	1290	3300
300		192	192	2.5	2.5	242	1280	3390
300		192	192	2.5	2.5	245	1360	3700
300		190	192	2.5	2.5	242	1150	3250
300		192	192	2.5	2.5	242	1280	3390
310		192	192	2.1	2.1	246	1600	1910
310		192	192	2.1	2.1	246	1600	1910
310		192	192	2.1	2.1	246	1600	3600
310		192	192	2.1	2.1	246	1600	3600
310		192	192	2.1	2.1	246	1320	3600
310		192	192	2.1	2.1	246	1480	3750
310		192	192	2.1	2.1	246	1480	3750
310		192	192	2.1	2.1	246	1480	3750
310		192	192	2.1	2.1	246	1320	3600
310		225	225	2.1	2.1	246	1600	4400
310		225	225	2.1	2.1	246	1500	4000
310		225	225	0.6	2.1	244	1850	4050
310		265	265	2.1	2.1	246	1800	4850
320		210	210	2.1	2.1	248	1900	3800
320		210	210	2.1	2.1	248	1900	4000

Designations	Abutment and fillet dimensions				Weight	
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da		da
	mm				kg	
<b>FC4058192/HG2YAD</b>	262	15	6	278	208	40.9
<b>FC4062175/YA3</b>	270.6	9.5	5	297	208	49.8
<b>FC4056170X4/YA3</b>	254			268	208	33.3
<b>FC4260210</b>	271	9.5	5	288	218	48.3
<b>FC4260210/C9YA4</b>	271	9.5	5	288	218	48.3
<b>FC4260210A</b>	269	9.5	5	288	218	48.3
<b>FC4260210A/C9YA4</b>	269	9.5	5	288	218	48.3
<b>FC4260210S</b>	271	9.5	5	288	218	48.3
<b>FC4260210S/C9YA4</b>	271	9.5	5	288	218	48.3
<b>FC4260210/YA34</b>	269	9.5	5	288	218	48.3
<b>FC4260170</b>	269	9.5	5	288	218	39.1
<b>FC4260260</b>	269	9.5	5	288	218	58.9
<b>FC4460192/YA34-1</b>	272	9.5	4	287	229	39.6
<b>FC4460192F3/YA4</b>	274	9.5	5	287	229	38.5
<b>FC4460192F3</b>	272	9.5	5	287	229	39.6
<b>FC4460192ZW</b>	275	9	4	288	235	43.4
<b>FC4460192F3/C4YA4</b>	274	9.5	5	287	229	38.9
<b>FC4460192/YA4-1</b>	272	9.5	5	287	229	39.8
<b>FC4462192/YA3</b>	282.5	15	6	298	228	45.8
<b>FC4462192</b>	282.5	15	6	298	228	45.8
<b>FC4462192A</b>	281.2	15	6	298	228	46.2
<b>FC4462192A/YA3</b>	281.2	15	6	298	228	46.1
<b>FC4462192A/YA1</b>	281.2			298	228	46.1
<b>FC4462192F3</b>	282.5	15	6	298	228	45.3
<b>FC4462192S</b>	282.5	15	6	298	228	45.8
<b>FC4462192S/YA3</b>	282.5	15	6	298	228	45.7
<b>FC4462192AF3</b>	281.2	15	6	298	228	45.9
<b>FC4462225F3/HCYA4</b>	278	9.5	5	298	228	54.4
<b>FC4462225F3/YA3</b>	278	5.5	3.5	298	228	54
<b>FC4462225</b>	280			300	228	53.9
<b>FCD4462265</b>	281.2	9.5	5	298	228	63.3
<b>FC4464210/YA3</b>	287			308	228	56.5
<b>FC4464210A/YA3</b>	286.4			308	228	58.2

# Four-row Cylindrical Roller Bearing

d 220~240 mm

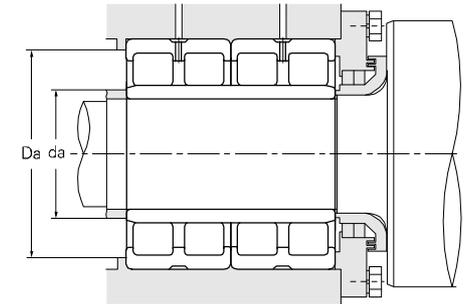
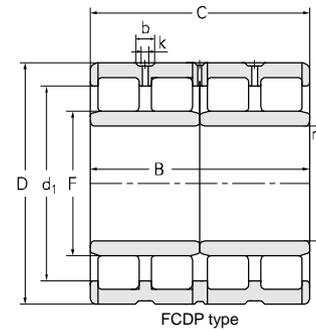
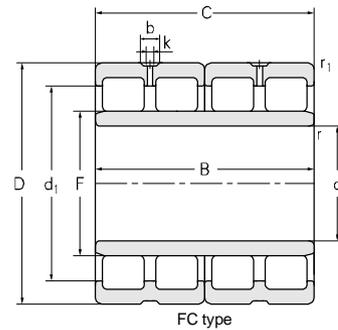
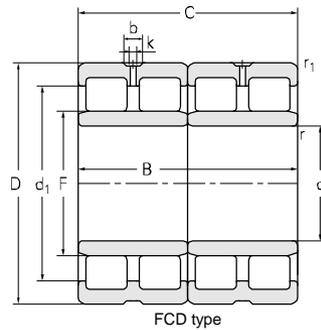


Principal dimensions							Basic load ratings	
d	D	B	C	r <sub>1min</sub>	r <sub>1min</sub>	F	C <sub>r</sub>	C <sub>or</sub>
mm							kN	
<b>220</b>	320	210	210	2.1	2.1	248	1500	4000
	320	210	210	2.1	2.1	248	1500	4000
	320	210	210	2.1	2.1	248	1500	4000
	320	210	210	2.1	2.1	248	1640	4000
	320	210	210	2.1	2.1	248	1900	4000
	340	200	200	4	4	250	1950	3550
	340	192	192	2.1	2.1	250	1620	3390
<b>224.88</b>	310	225	225	2.1	2.1	244.7	1260	3030
<b>230</b>	330	170	170	2.1	2.1	260	1250	3100
	330	170	170	2.1	2.1	260	1250	3100
	330	206	206	2.1	2.1	260	1780	3800
	330	206	260	2.1	2.1	258	1880	4350
	330	206	206	2.1	2.1	260	1500	4350
	330	206	206	2.1	2.1	260	1880	4350
	330	206	206	2.1	2.1	260	1500	4350
	330	206	206	2.1	2.1	260	1500	4350
	330	206	206	2.1	2.1	260	1540	4000
	330	206	206	2.1	2.1	260	1500	4350
	330	206	206	2.1	2.1	260	1500	4350
	330	206	206	2.1	2.1	260	1500	4350
	330	206	206	2.1	2.1	260	1500	4350
	330	206	206	2.1	2.1	260	1500	4350
	330	206	206	2.1	2.1	260	1500	4350
	330	206	206	2.1	2.1	260	1500	4350
	330	206	206	2.5	2.5	257	1880	3900
	330	206	206	2.1	2.1	260	1880	4350
	340	260	260	2.1	2.1	261	2120	5350
	340	260	260	2.1	2.1	261	2120	5350
	340	260	260	2.1	2.1	261	2120	5350
340	260	260	2.1	2.1	261	2120	5350	
340	260	260	2.1	2.1	261	2120	5350	
365	250	250	2.1	2.1	266	2400	5400	
<b>240</b>	330	220	220	2.1	2.1	264	1780	4850

Designations	Abutment and fillet dimensions					Weight
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da	da	
	mm					kg
<b>FC4464210F3/YA3</b>	286.4	12.5	5	308	228	57.2
<b>FC4464210/QPC9W33XYAB</b>	286.4	9.5	5	308	228	57.6
<b>FC4464210/YA3W33</b>	286.4	12.5	5	308	228	57.6
<b>FC4464210S/YA3</b>	287			308	228	56.5
<b>FCD4464210</b>	286.4	9.5	5	308	228	57.1
<b>FC4468200/YB2</b>	308.3	15	6	324	232	63.4
<b>FC4468192/YA3</b>	287	9.5	5	328	228	64.6
<b>FCD4562225X4/YA3</b>	278			298	233	50.4
<b>FC4666170/YAD-1</b>	295			317	238	49.6
<b>FC4666170/YAD</b>	295			317	238	49.6
<b>FC4666206/YA3</b>	296	9.5	5	318	238	56.5
<b>FC4666206/C4YAD</b>	293			316	238	59.1
<b>FC4666206/YAD-3</b>	295	9.5	5	317	238	57.8
<b>FC4666206A/YA3</b>	295	9.5	5	317	238	57.8
<b>FC4666206/YAB</b>	295	9.5	6	317	238	57.8
<b>FC4666206F1/HCOYA34/W281</b>	295	9.5	5	317	238	57.5
<b>FC4666206S/YA3</b>	296	9.5	5	318	238	56.5
<b>FC4666206F3/YA34/W281</b>	295	9.5	5	317	238	58.2
<b>FC4666206F1/YA34/W281</b>	295	9.5	5	317	238	58.2
<b>FC4666206AF3/YA3</b>	265	9.5	5	317	238	57.5
<b>FC4666206/YA34/W283</b>	295	9.5	5	317	238	57.8
<b>FC4666206F1/P64YAD</b>	297			318	238	58.4
<b>FC4666206/YAD-4</b>	295			317	238	57.8
<b>FC4666206/YA4</b>	295.6	9.5	5	317	239	58.3
<b>FC4666206/YA34</b>	295	9.5	5	318	238	57.8
<b>FC4668260/HCYA3</b>	303	9.5	5	328	238	82.1
<b>FC4668260/HCYA3-SY</b>	303	9.5	5	328	238	82.1
<b>FC4668260/C9YA3</b>	303	8.5	5	328	238	81.9
<b>FC4668260/YA3</b>	303	8.5	5	328	238	82.1
<b>FC4668260/YA3-SY</b>	303	9.5	5	328	238	82.1
<b>FC4673250F3/W281</b>	317.2	9.5	5	352	238	102
<b>FC4866220/YA3</b>	301	9.5	5	317	248	56.5

# Four-row Cylindrical Roller Bearing

d 240~260 mm

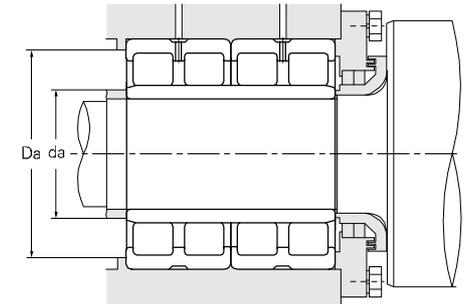
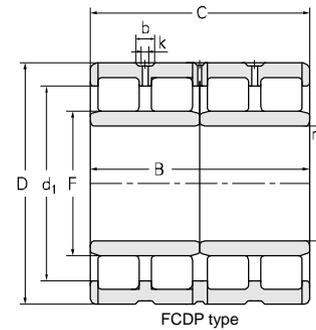
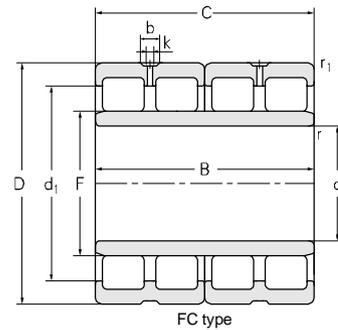
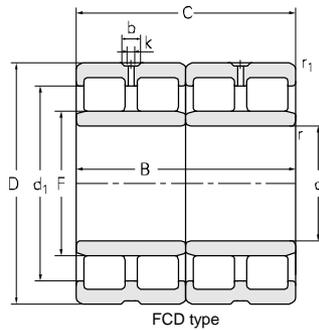


Principal dimensions							Basic load ratings	
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>
mm							kN	
<b>240</b>	330	220	220	2.1	2.1	264	1780	4850
	330	220	220	2.1	2.1	264	1960	5335
	330	220	220	2.1	2.1	264	1960	5335
	330	220	220	2.1	2.1	264	1960	5335
	330	220	220	2.1	2.1	264	1780	4850
	330	220	220	2.1	2.1	264	1780	4850
	340	192	192	2.1	2.1	265	1440	3380
	340	192	192	2.1	2.1	265	1540	3650
	340	192	192	2.1	2.1	266	1560	3850
	350	224	224	3	3	270	1850	4600
	360	200	200	2.1	2.1	272	1870	4410
	360	220	220	2.5	2.5	272	1870	4410
	360	220	220	2.1	2.1	272	2430	4410
	360	220	220	2.1	2.1	272	1930	4600
	360	220	220	2.1	2.1	272	2530	4850
	360	220	220	2.1	2.1	272	1950	4600
	360	220	220	2.1	2.1	272	1750	4600
	360	220	220	2.1	2.1	272	1880	4400
	360	220	220	2.1	2.1	272	1880	4400
	360	220	220	2.1	2.1	272	1950	4600
	360	220	290	4	4	270	2460	5940
<b>250</b>	340	230	230	3.5	3.5	276	1750	4700
	350	220	220	3	3	278	1740	4980
	350	220	220	3	3	278	1840	4980
	350	220	220	3	3	278	1740	4450
	350	220	220	3	3	278	2160	4980
	360	220	220	3	3	282	1650	4250
	360	220	220	3	3	282	1710	4670
	360	220	220	3	3	282	1650	4250
	360	220	220	3	3	282	1900	5350
	360	220	220	3	3	282	1900	5350
<b>260</b>	360	200	200	3	3	288	2000	4650
	360	200	200	3	3	288	2000	4650
	360	200	200	3	3	288	1770	4650

Designations	Abutment and fillet dimensions				Weight	
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da		da
	mm				kg	
<b>FC4866220</b>	301			317	248	56.7
<b>FC4866220A</b>	299			316	248	57.1
<b>FC4866220A/HG2</b>	299			316	248	57.1
<b>FC4866220A/YA3</b>	299			316	248	56.8
<b>FC4866220S/YA3</b>	301			317	248	56.5
<b>FC4866220</b>	299	9.5	5	316	248	57.1
<b>FC4868192A1</b>	308	9.5	5	327	248	52.8
<b>FC4868192A</b>	305	9.5	5	325	248	54.7
<b>FC4868192/YA4</b>	305.5	9.5	5	327	248	55.5
<b>FC4870224/HG2YAD</b>	310	9.5	6	336	250	75.1
<b>FC4872220</b>	318	12	6	346	248	78.0
<b>FC4872220A/C4YA3</b>	320			348	249	78.0
<b>FC4872220Q1/HG2YA4</b>	320	9.5	5	348	248	78.4
<b>FC4872220A</b>	316.8	12	6	346	248	79.1
<b>FC4872220AQ1/HG2YA4</b>	316.8	12	6	346	248	79.1
<b>FC4872220/YA34</b>	316.8	9.5	5	346	248	80.1
<b>FC4872220AF3</b>	316.8	12	6	346	248	78.7
<b>FC4872220S</b>	318	12	6	347	248	78
<b>FC4872220SA1/C4YA3</b>	320			348	248	78
<b>FC4872220/YA3/W283</b>	316.8	9.5	6	346	248	79.1
<b>FCD4872290/YAD</b>	318	9.5	5	347	252	102
<b>FCD5068230/HCOYA34</b>	312	9.5	5	325	261	60.8
<b>FC5070220/YA3</b>	316	9.5	5	336	260	65.5
<b>FC5070220A/YA3</b>	316.4	9.5	5	336	260	67.5
<b>FC5070220S/YA3</b>	316	9.5	5	336	260	65.5
<b>FC5070220/HCYA3</b>	316.4	9.5	5	336	260	67.5
<b>FC5072220/YA3</b>	320	9.5	5	346	260	76.9
<b>FC5072220A/YA3</b>	320	9.5	5	346	260	76.8
<b>FC5072220S/YA3</b>	320	9.5	5	346	260	76.9
<b>FC5072220ZW/HCO</b>	317.2	9.5	5	346	270	80.5
<b>FC5072220ZW</b>	317.2	9.5	5	346	260	80.5
<b>FC5272200/YA3B2</b>	328	9.5	5	346	272	63.0
<b>FC5272200A/YA3B2</b>	326	9.5	5	346	272	63
<b>FC5272200/YA34</b>	326	9.5	5	346	272	63

# Four-row Cylindrical Roller Bearing

d 260~280 mm

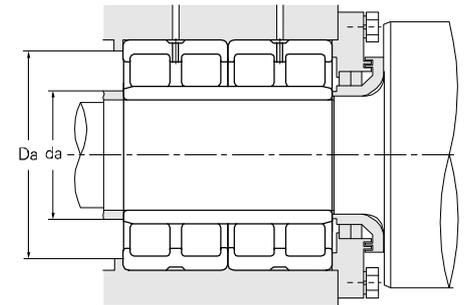
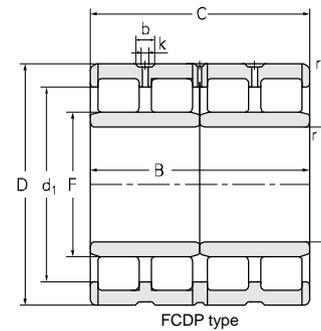
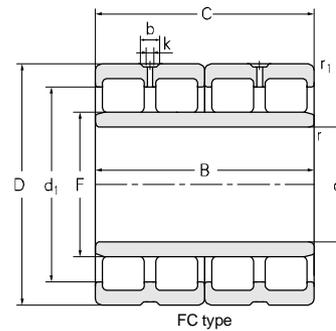
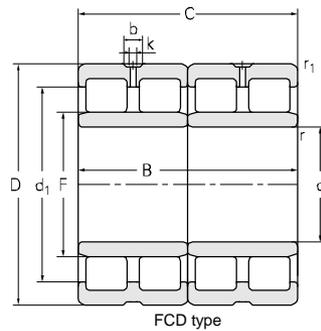


Principal dimensions						Basic load ratings		
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>
mm						kN		
<b>260</b>	360	200	200	3	3	292	1730	4250
	360	200	200	3	3	288	1690	4650
	370	200	200	3	3	290	1710	4100
	370	200	200	3	3	292	2050	4250
	370	200	200	3	3	292	2150	4250
	370	220	220	3	3	292	2100	4900
	370	220	220	3	3	292	2100	4900
	370	220	220	3	3	292	2150	4900
	370	220	220	3	3	292	2100	4800
	370	220	220	3	3	292	1840	4900
	370	220	220	3	3	292	1960	5000
	370	220	220	3	3	292	1680	4400
	370	220	220	3	3	292	1930	4900
	370	220	220	3	3	292	1930	4900
	370	220	220	3	3	292	1810	4800
	370	220	220	3	3	292	1810	4800
	370	220	220	3	3	292	2100	4900
	380	220	220	3	3	290	2150	4750
	380	280	280	3	3	294	2640	6050
	380	280	280	3	3	294	2640	6050
	380	280	280	3	3	294	2640	6050
	380	280	280	3	3	294	2640	6050
	400	290	290	4	4	296	1800	1720
<b>270</b>	380	230	230	3	3	298	1890	4800
	380	230	230	3	3	298	1970	4800
	380	230	230	3	3	298	1970	4800
	380	230	230	3	3	298	2010	5000
	380	230	230	3	3	298	1930	4800
	380	230	230	3	3	298	1930	4800
	380	230	230	3	3	298	1970	4800
	390	236	236	3	3	312	2100	5950
	390	236	236	3	3	312	2310	5950
	390	236	236	3	3	312	2310	5950
<b>280</b>	375	200	200	3	3	306	1700	4800

Designations	Abutment and fillet dimensions					Weight
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da	da	
	mm					kg
<b>FC5274200S</b>	335.2	15	6	346	272	73
<b>FC5272200S/YA3B2</b>	328	9.5	5	346	272	63
<b>FCD5274200/C4YA3</b>	332			356	272	73
<b>FC5274200</b>	335.2	15	6	356	272	73.0
<b>FC5274200A</b>	333.6	15	6	356	272	73.8
<b>FC5274220/YA3</b>	335.5	9.5	5	356	272	79.2
<b>FC5274220</b>	335.5	9.5	5	356	272	80.0
<b>FC5274220A</b>	333.6	9.5	5	356	272	80.4
<b>FC5274220A/YA4</b>	330	9.5	5	356	272	78.7
<b>FC5274220F3/YA4-1</b>	330	9.5	5	356	272	78.2
<b>FC5274220F3/YA3</b>	335.5	9.5	5	356	272	78.7
<b>FC5274220S/YA4</b>	330	9.5	5	356	272	81
<b>FC5274220S/YA3</b>	335.5	9.5	5	356	272	79.2
<b>FC5274220S</b>	335.5	9.5	5	356	272	80
<b>FC5274220/YA4-1</b>	330	9.5	5	356	272	78.7
<b>FC5274220A/YAD</b>	330			356	272	79.7
<b>FC5274220/YA34</b>	335.5	9.5	5	356	272	79.6
<b>FC5276220/C4YA4</b>	332			366	272	87.9
<b>FC5276280/YA3-SY</b>	335.6	8.5	5	366	272	111
<b>FC5276280/YA3</b>	335.6	8.5	5	366	272	111
<b>FC5276280/HCYA3</b>	335.6	9.5	5	366	272	111
<b>FC5276280/HCYA3-SY</b>	335.6	9.5	5	366	272	111
<b>FCD5280290/P63YA3</b>	352	9.5	5	384	274	136
<b>FC5476230/YA3</b>	346	9.5	5	366	282	80.2
<b>FC5476230A</b>	342.8	9.5	5	366	282	82.1
<b>FC5476230A/YA3</b>	342.8	9.5	5	366	282	81.9
<b>FC5476230AF3/YA3</b>	342.8	9.5	5	366	282	81.3
<b>FC5476230S-XXZG</b>	346	9.5	5	366	282	80.5
<b>FC5476230S</b>	346	9.5	5	366	282	80.5
<b>FC5476230/YA3-1</b>	342.8	9.5	5	366	282	81.9
<b>FC5478236S</b>	352	9.5	5	376	282	97.8
<b>FC5478236</b>	352	9.5	5	376	282	97.8
<b>FC5478236A</b>	350.4	9.5	5	376	282	98.3
<b>FC5675200/YA3</b>	341	9.5	5	361	292	62.9

# Four-row Cylindrical Roller Bearing

d 280~290 mm

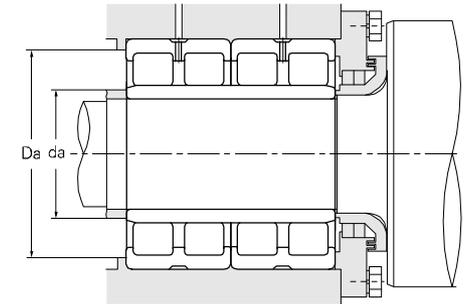
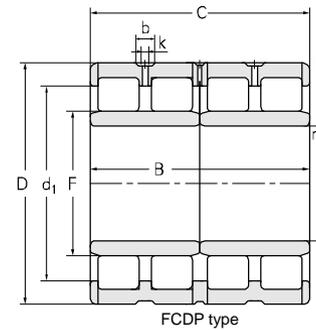
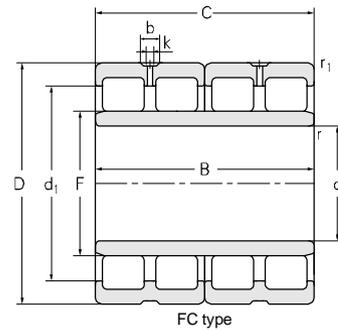
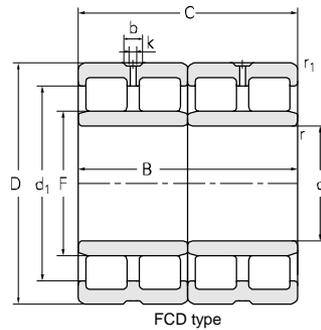


Principal dimensions						Basic load ratings		
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>
mm								
<b>280</b>	390	220	220	3	3	312	2130	5150
	390	220	220	3	3	312	2130	5200
	390	220	220	3	3	312	1980	5200
	390	220	220	3	3	312	2680	5000
	390	220	220	3	3	312	2130	5200
	390	220	220	3	3	312	2440	5000
	390	220	220	3	3	312	1650	5100
	390	240	240	3	3	312	2570	5850
	390	240	240	3	3	312	2570	5850
	390	220	220	3	3	312	1980	5200
	390	220	220	3	3	312	1900	5200
	390	220	220	3	3	312	1900	5200
	390	275	275	3	3	308	2360	6650
	390	275	275	3	3	308	2360	6650
	390	275	275	3	3	308	2360	6650
	390	275	275	3	3	308	2360	6650
	390	275	275	3	3	308	2360	6650
	390	275	275	3	3	308	2360	6650
	390	275	275	1.5	1.1	308	2360	6650
	390	275	275	3	3	308	2360	6650
	390	240	240	3	3	312	2570	5850
	390	240	240	3	3	312	2570	5850
	390	240	240	3	3	312	2570	5850
	390	240	240	3	3	312	2570	5850
	390	220	220	3	3	312	2300	5100
	390	220	220	3	3	312	2300	5100
	390	275	275	3	3	308	2360	6650
	390	275	275	3	3	312	2300	6860
	400	244	244	7.5	4	312	2300	6000
	410	300	300	4	4	313	2760	7570
	420	280	280	4	4	318	3500	7000
<b>290</b>	410	240	240	4	4	320	2340	5900

Designations	Abutment and fillet dimensions					Weight
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da	da	
mm						
<b>FC5678220</b>	355.5	12	6	376	292	86.5
<b>FC5678220A</b>	350.4	12	6	376	292	89
<b>FC5678220S</b>	355.5	12	6	376	292	86.5
<b>FC5678220/YA3</b>	355.5	12	6	376	292	86.6
<b>FC5678220A/YA3</b>	350.4	12	6	376	292	88.6
<b>FC5678220S/YA3</b>	355.5	12	6	376	292	86.3
<b>FC5678220AF3/C4YAB</b>	355.5	12	6	376	292	88.2
<b>FC5678240/YAD</b>	355.5	12	6	376	292	90.4
<b>FC5678240/YA34-1</b>	354.5	12	6	376	292	90.4
<b>FC5678220F3</b>	355.5	12	6	376	292	83.4
<b>FC5678220/C4HYAD-2</b>	350.4	12	6	376	292	88.6
<b>FC5678220/YAD-1</b>	350.4	12	6	376	292	88.6
<b>FCD5678275/YA3</b>	348	9.5	5	376	292	105
<b>FCD5678275F1/HCOYA34-1/W281</b>	348	9.5	5	376	292	105
<b>FCD5678275F3/YA34-1/W281</b>	348	9.5	5	376	292	104
<b>FCD5678275F1/YA34-1/W281</b>	348	9.5	5	376	292	104
<b>FCD5678275F3/YA34-1</b>	348	9.5	5	376	292	104
<b>FCD5678275F3/HCOYA34-1</b>	348	9.5	5	376	292	104
<b>FCD5678275/HCOYA34-1</b>	348	9.5	5	376	292	105
<b>FCD5678275</b>	348	9.5	5	376	292	105
<b>FCDP5678275</b>	354.2	9.5	5	379	288	102
<b>FCD5678275/C3YA34</b>	352.8	9.5	5	376	292	102
<b>FC5678240</b>	354.5	12	6	376	292	90.4
<b>FC5678240/HCOYA34</b>	354.5	12	6	376	292	90.4
<b>FC5678240/YA34</b>	354.5	12	6	376	292	90.4
<b>FC5678240/YA3</b>	354.5	12	6	376	292	90.4
<b>FC5678220/HCOYAD</b>	352.3			376	292	83
<b>FC5678220F1/HCC4YAD</b>	352.3			376	292	83
<b>FCD5678275/YA34-1</b>	348	9.5	5	376	292	105
<b>FC5678275/YA4</b>	351	9.5	5	376	292	106
<b>FCD5680244F3/YAD</b>	357	15	8	377	294	102
<b>FCD5682300-KM</b>	359.2	15	6	394	294	140
<b>FC5684280</b>	373	12	6	404	294	139
<b>FC5882240/C4YA3</b>	368	15	8	394	304	102

# Four-row Cylindrical Roller Bearing

d 290~320 mm

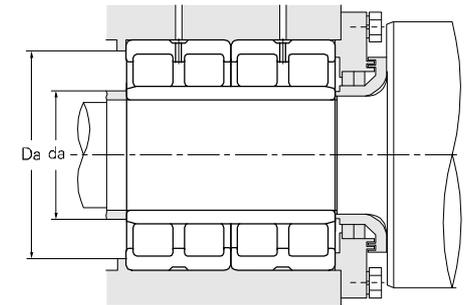
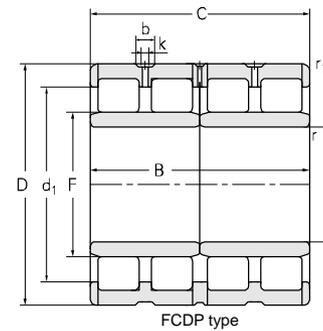
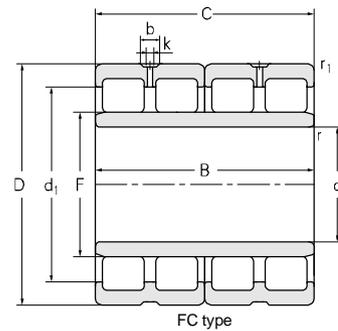
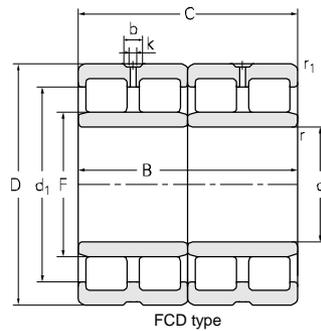


Principal dimensions							Basic load ratings		
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>	
mm							kN		
<b>290</b>	420	300	300	4	4	327	2800	7850	
	430	280	280	4	4	330	2900	7400	
<b>300</b>	420	218	218	4	4	332	2270	5700	
	420	218	218	4	4	332	2270	5700	
	420	240	240	4	4	332	2450	6300	
	420	240	240	4	4	332	2450	6300	
	420	240	240	4	4	332	2450	6300	
	420	240	240	4	4	332	2400	6300	
	420	240	240	4	4	332	2500	6600	
	420	240	240	4	4	332	2550	6800	
	420	240	240	4	4	332	3450	6300	
	420	240	240	4	4	332	3450	6300	
	420	240	240	4	4	332	3450	6300	
	420	240	240	4	4	332	3450	6300	
	420	240	240	4	4	332	2500	6600	
	420	300	300	3	3	332	3550	6800	
	420	300	300	3	3	332	3550	6800	
	420	300	300	3	3	332	2270	6800	
	420	300	300	3	3	332	3750	8800	
	420	300	300	3	7*20*	332	3750	8800	
	420	300	300	3	3	332	2650	6950	
	420	300	300	3	3	332	2270	6800	
	420	300	300	3	3	332	2850	7700	
	420	300	300	3	3	332	2570	6680	
	420	300	300	3	7*20*	332	3750	8800	
	420	300	300	3	7*20*	332	3750	8800	
	420	300	300	3	3	332	3550	6800	
	460	350	350	4	5	340	4100	10500	
	460	350	350	4	5	340	4100	10500	
	<b>320</b>	440	240	240	4	4	351	2550	6700
450		240	240	4	4	355	2760	6720	
450		240	240	4	4	355	2970	6720	
450		240	240	4	4	355	2700	6720	
450		240	240	4	4	355	2630	7050	
450		240	240	4	4	355	2760	6720	

Designations	Abutment and fillet dimensions					Weight
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da	da	
	mm					kg
<b>FCD5884300</b>	371.8	12	6	404	304	144
<b>FCD5886280F3/HG2</b>	381.2	12	6	414	304	143
<b>FC6084218F3/YA4</b>	380	9.5	5	404	314	93.7
<b>FC6084218/YA4</b>	380	9.5	5	404	314	94.3
<b>FC6084240AF3/YA3</b>	380	15	8	404	314	103
<b>FC6084240S</b>	382	15	8	404	314	111
<b>FC6084240S/YA3</b>	382	15	8	404	314	111
<b>FCD6084240/P6YAB</b>	380	15	8	404	314	109
<b>FC6084240ZW/YA3</b>	381			402	322	110
<b>FCD6084240ZW/YAB</b>	379.5			404	316	110
<b>FC6084240</b>	382			404	314	111
<b>FC6084240YA3</b>	382	15	8	404	314	111
<b>FC6084240A</b>	380	15	8	404	314	111
<b>FC6084240A/YA3</b>	380	15	8	404	314	111
<b>FC6084240/HCYA3</b>	380	15	8	404	314	104
<b>FCD6084300/YA34</b>	382	12	6	406	312	129
<b>FCD6084300/YA3</b>	382	12	6	406	312	129
<b>FCD6084300/W33AYA3</b>	382	12	6	406	312	127
<b>FCDP6084300F3/HCYAD</b>	479.4	12	6	406	312	133
<b>FCDP6084300F3/YAD</b>	379.4	12	6	406	312	133
<b>FCD6084300/HCYA4</b>	382	12	6	406	312	129
<b>FCD6084300F3/YA3</b>	382			406	312	128
<b>FCD6084300F1/YAD</b>	382	15	6	406	312	135
<b>FCD6084300/HCC4YA3/W283</b>	382	12	6	406	312	127
<b>FCDP6084300F1/YAD</b>	379.4	12	6	406	312	133
<b>FCDP6084300WB/HCYAD</b>	379.4	12	6	406	312	137
<b>FCD6084300/HC</b>	382	12	6	406	312	129
<b>FCD6092350ZWF3/HCYAD</b>	399	20	10	444	316	226
<b>FCD6092350ZWF3/HG2YAD</b>	399	20	10	444	316	226
<b>FCD6488240</b>	399	12	6	422	336	110
<b>FC6490240/YA3</b>	412	12	6	432	336	119
<b>FC6490240/C4YA3</b>	409.4	12	6	432	336	120
<b>FC6490240/YAD-1</b>	409.4	12	6	432	336	120
<b>FC6490240F3/YAD</b>	403	12	6	432	336	122
<b>FC6490240/YA34</b>	412	12	6	432	336	120

# Four-row Cylindrical Roller Bearing

d 320~340 mm

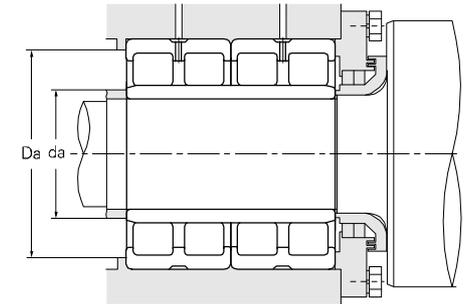
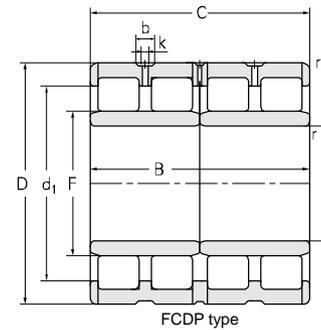
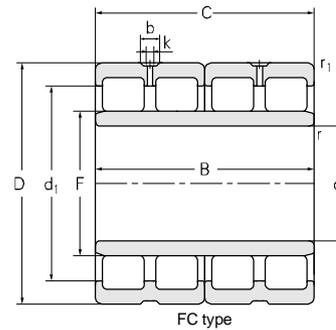
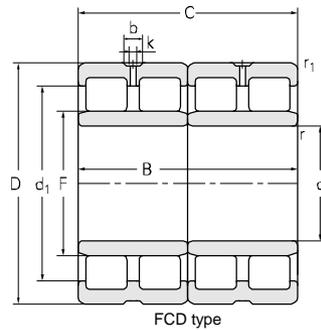


Principal dimensions						Basic load ratings			
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>	
mm									
<b>320</b>	460	240	240	3	3	364	2710	7550	
	460	280	280	4	4	357	2900	7650	
	460	340	340	4	4	357	3700	10000	
	460	340	340	4	4	357	3700	10000	
	450	240	240	4	4	355	2760	6720	
	460	240	240	3	3	364	3370	7550	
	460	240	240	3	3	364	2700	7050	
	460	240	240	3	3	364	2700	7050	
	480	306	306	4	4	364	3950	8250	
	480	350	350	4	4	364	5150	10500	
	480	306	306	4	4	364	3950	8250	
	480	350	350	4	4	364	5150	10500	
	<b>330</b>	460	340	340	4	4	365	3550	9950
		460	340	340	4	4	365	3550	9950
<b>340</b>	450	250	250	4	4	371	2420	7250	
	450	250	250	4	4	371	2420	7500	
	450	250	250	4	4	371	2420	7250	
	450	250	250	4	4	371	2420	7250	
	450	250	250	4	4	371	2430	6800	
	450	250	250	4	4	370	2430	6800	
	450	250	250	4	4	370	2430	6800	
	450	250	250	4	4	369	2430	6820	
	450	250	250	4	4	369	2430	6820	
	450	250	250	4	4	369	2430	6820	
	450	250	250	4	4	366	2460	7250	
	450	250	250	4	4	371	2400	7250	
	450	250	250	4	4	371	2400	7250	
	450	260	260	4	4	370	2760	7600	
	480	350	350	4	4	378	3750	10600	
	480	350	350	4	4	378	3200	10300	
	480	350	350	4	4	378	4070	11570	
	480	350	350	4	4	378	3750	10600	
	480	350	350	4	4	378	3750	10600	
	480	350	350	4	4	378	3800	10800	

Designations	Abutment and fillet dimensions				Weight	
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da		da
mm						
<b>FCD6492240ZW/HG2YA3</b>	417			404	340	141
<b>FC6492280/YA34</b>	408			442	336	157
<b>FCD6492340/YA3</b>	413	12	6	442	336	189
<b>FCD6492340F3/YA3</b>	413	12	6	442	336	187
<b>FC6490240/YA34</b>	412	12	6	432	336	120
<b>FCD6492240ZW/HCC4YA3</b>	417			444	334	141
<b>FC6492240ZW/YA34</b>	417			444	334	141
<b>FCD6492240ZW/YA34/W281</b>	417			444	334	141
<b>FCD6496306/HG2YA3</b>	427	12	6	462	336	197
<b>FCD6496350F3/HG2YA34</b>	427	16	8	462	336	230
<b>FCD6496306/HCYA3</b>	427	12	6	462	336	197
<b>FCD6496350F3/HCYA34</b>	427	12	6	462	336	230
<b>FCD6692340</b>	416.2	12	6	442	346	210
<b>FC6692340-ZH</b>	416.2	12	6	442	346	211
<b>FCD6890250/C3YA4</b>	406.2	12	6	432	356	115
<b>FCD6890250/C9YA4-1</b>	410.6	12	6	432	356	109
<b>FCD6890250/C4YA34</b>	410.6	12	6	432	356	109
<b>FCD6890250/HCYA34</b>	410.6	12	6	432	356	109
<b>FC6890250/HG2</b>	416			432	356	107
<b>FC6890250/YAB</b>	406.8	12	8	432	356	111
<b>FC6890250/YAB-1</b>	406.8	12	8	432	356	111
<b>FC6890250/YAD</b>	415	12	6	432	356	105
<b>FC6890250/YAD-1</b>	415	12	6	432	356	105
<b>FC6890250/YAD-2</b>	415	12	6	432	356	105
<b>FC6890250/YA4-2</b>	408	12	6	432	356	111.8
<b>FCD6890250/YA34-1</b>	410.6	12	6	432	356	109
<b>FCD6890250F3/C4YA34</b>	410.6	12	6	432	356	108
<b>FCD6892260</b>	418	12	6	432	356	125
<b>FCD6896350</b>	430.8	12	6	462	356	202
<b>FCD6896350/YAB</b>	419.6	12	6	462	356	212
<b>FCDP6896350/HCYA4</b>	432.4	12	6	462	356	203
<b>FCD6896350F3/HC</b>	430.8	12	6	462	356	200
<b>FC6896350/YA34</b>	430.8			462	356	202
<b>FC6896350ZW/YA34</b>	431			462	356	212

# Four-row Cylindrical Roller Bearing

d 350~380 mm

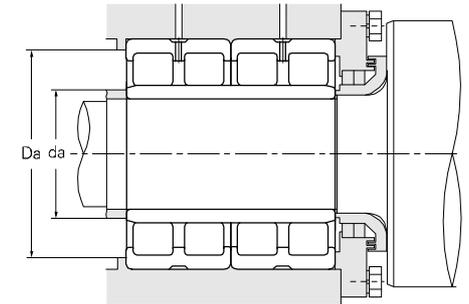
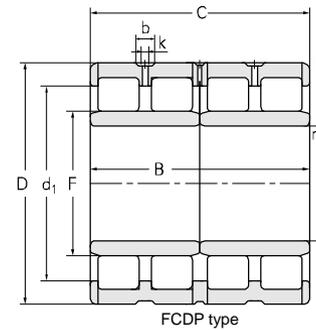
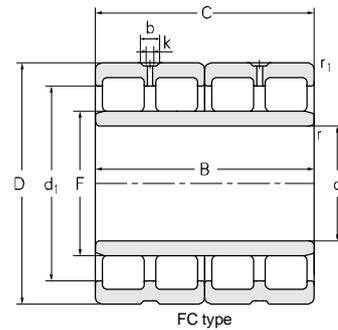
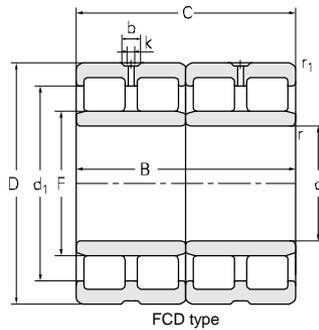


Principal dimensions						Basic load ratings			
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>	
								kN	
mm									
<b>350</b>	500	380	380	6	3	388	4030	10200	
	500	380	380	3	6	388	3580	10600	
	500	410	410	3	11.5*20*	388	5800	13500	
	520	300	300	5	8*20*	401	4200	9000	
<b>360</b>	480	340	340	4	4	392	3700	11300	
	510	370	370	4	4	397	4950	11400	
	510	370	370	4	4	399.5	4950	11300	
	510	370	370	4	4	397	4220	11400	
	500	250	250	3	3	394	3600	7730	
	500	250	250	3	3	394	3300	8000	
	500	250	250	3	3	394	3600	7730	
	500	250	250	3	3	394	3600	7730	
	500	300	300	3	3	394	4100	11000	
	550	430	430	5	5	408	5000	13000	
	<b>365</b>	540	300	300	2	2	421	5000	11000
<b>370</b>	520	380	380	1.5	1.5	409	5230	12000	
	520	380	380	1.5	1.5	409	4300	12000	
	530	400	400	4	4	413	4650	12600	
	540	400	400	5	5	416	4490	13600	
<b>375</b>	520	360	360	5	15*20*	422	3500	12300	
	600	440	440	2	2	470	5350	15600	
<b>380</b>	500	315	315	4	4	412	3000	8700	
	520	290	290	4	4	426	2770	9100	
	520	290	290	4	4	426	2770	9100	
	540	260	260	4	4	428	3350	8550	
	540	300	300	2	8.5*20*	421	4650	10100	
	540	304	304	4	4	422	4650	10100	
	540	340	340	4	4	422	5250	11900	
	540	360	360	4	4	422	4850	12900	
	540	400	400	4	4	422	5050	14200	
	560	300	300	2	13.5*20*	424	4950	9650	
	560	325	325	5	5	425	4840	10000	

Designations	Abutment and fillet dimensions					Weight
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da	da	
mm						
kg						
<b>FCDSP70100380/HC</b>	440	12	6	478	364	225
<b>FCDSP70100380</b>	440	12	6	484	370	225
<b>FCDP70100410</b>	455	16.7	9	484	362	280
<b>FC70104300</b>	468			500	361	213
<b>FCD7296340/HCYB2</b>	441.5	12	6	462	376	172
<b>FCD72102370</b>	460	12	6	492	376	220
<b>FCD72102370/YA4</b>	462	12	6	492	376	241
<b>FCD72102370F3</b>	460	12	6	492	376	249
<b>FC72100250ZW/HCYA3</b>	456			484	374	156
<b>FCD72100250F3/HC</b>	456			484	374	124
<b>FC72100250ZW/YA3</b>	456			484	374	156
<b>FC72100250ZW/HCYA3</b>	456			484	374	156
<b>FCD72100300/YA3</b>	160	11	6	484	374	179
<b>FCD72110430-KM</b>	477.4	18	10	530	378	379
<b>FC73108300</b>	490	12	6	526	377	225
<b>FCDP74104380</b>	474	12	6	507	381	296
<b>FCDP74104380/YAD</b>	474	12	6	507	381	258
<b>FCDP74106400/HCG2I</b>	478	12	6	512	386	299
<b>FCD74108400-KM</b>	472	16	8	520	388	327
<b>FCD75104360/HG2IYAD</b>	470	12	6	500	388	241
<b>FCDP75120440/P63</b>	535	15	6	586	387	527
<b>FCD76100300/YAG</b>	460			482	396	157
<b>FCD76104290F3/YA3/W281</b>	467	12	6	502	396	192
<b>FCD76104290F1/YA3/W281</b>	467	12	6	502	396	192
<b>FCD76108260</b>	495			522	396	198
<b>FCD76108300</b>	490	12	6	526	395	220
<b>FC76108304</b>	488	12	6	522	396	227
<b>FC76108340</b>	488	12	6	522	396	256
<b>FC76108360/HCC9</b>	480	20	12	522	396	276
<b>FCD76108400/YA3</b>	488	12	6	522	396	297
<b>FCD76112300</b>	488	13.9	7.5	546	398	261
<b>FCD76112325</b>	506			540	398	263

# Four-row Cylindrical Roller Bearing

d 390~440 mm



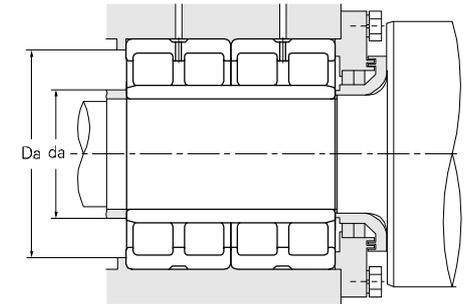
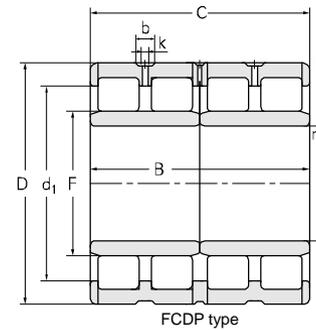
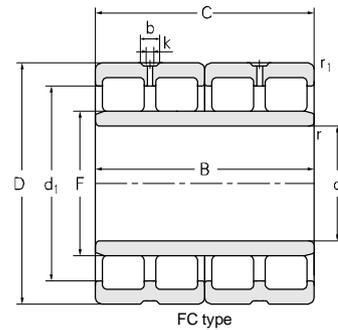
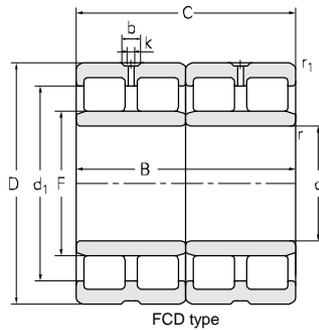
Principal dimensions							Basic load ratings				
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>			
mm							kN				
<b>390</b>	540	320	320	2	10*20*	431	5200	12000			
	550	400	400	4	4	432.3	4850	13400			
	550	400	400	5	1.5	434	4850	13400			
	550	400	400	4	4	432.3	4850	13400			
<b>400</b>	550	300	300	5	5	442	4460	5050			
	550	300	300	5	5	442	4640	5450			
	550	300	300	5	5	442	3450	9500			
	560	300	300	4	4	442	4550	10000			
	560	410	410	2	13.5*20*	445	6250	15600			
	560	410	410	5	5	445	4500	14000			
	560	410	410	5	12*20*	445	5200	15000			
	590	440	440	5	5	450	7250	16500			
	590	440	440	5	5	450	7100	15900			
	<b>410</b>	560	400	400	2	11*20*	450	6400	15800		
560		400	400	2	11*20*	450	5600	14400			
600		440	440	5	5	460	6450	18300			
600		440	440	5	5	460	6450	18300			
600		440	440	5	5	460	6450	18300			
600		440	440	5	5	460	6500	16700			
600		440	440	5	5	460	6450	18300			
600		440	440	5	5	460	6450	18300			
<b>420</b>	580	260	260	4	4	468	4350	9600			
	580	320	320	4	4	463	4680	10800			
	600	440	440	5	5	470	5550	16300			
	600	440	440	5	5	470	5550	16300			
	600	440	440	5	5	470	7100	19500			
	600	440	440	5	10*20*	470	7100	19500			
	620	400	400	5	5	473	5800	15400			
<b>440</b>	620	450	450	5	5	487	7420	15800			
	620	450	450	5	5	487	7420	15800			
	620	450	450	5	12*20*	487	6700	21100			
	620	450	450	5	5	487	6700	21100			
	620	450	450	5	5	487	6700	21100			
	620	450	450	5	5	487	6700	21100			
	620	450	450	5	5	487	6700	21100			
	620	450	450	5	5	487	6700	21100			
	650	355	355	3	3	509.5	6250	14600			

Designations	Abutment and fillet dimensions					Weight
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da	da	
	mm					kg
<b>FCD78108320</b>	500	13.9	7.5	526	405	228
<b>FC78110400K/HCYA4</b>	496.5	12	6	532	406	330
<b>FCD78110400/HG2YAD</b>	498	20	10	530	401	300
<b>FC78110400K/HG2YA4</b>	496.5	12	6	532	406	330
<b>FC80110300</b>	502	12	6	530	418	223
<b>FC80110300A</b>	499.6	12	6	530	418	225
<b>FC80110300S</b>	502	12	6	530	418	223
<b>FC80112300</b>	513			542	416	242
<b>FCD80112410</b>	509	13.9	7.5	546	310	310
<b>FCD80112410/HG2YA4</b>	500	15	8	540	418	325
<b>FCD80112410/HCYA34</b>	509	13	7	540	320	320
<b>FCD80114440</b>	530			570	418	410
<b>FCD80118440/HCYAD-SY</b>	528	15	8	570	418	415
<b>FCDP82112400</b>	515	16.7	9	544	428	287
<b>FCDP82112400/HCYAD</b>	508	16.7	9	544	428	286
<b>FCDP82120440/HCYA34</b>	533	20	10	578	430	445
<b>FCDP82120440-ZH</b>	533	20	10	578	430	445
<b>FCDP82120440/HCYA34</b>	533	20	10	578	430	445
<b>FCD82120440/HCYAD</b>	533	20	10	578	430	425
<b>FCDP82120440-ZH/W283</b>	533	20	10	578	430	433
<b>FCD84116260</b>	536			560	438	205
<b>FCD84116320</b>	525			560	438	249
<b>FCD84120440/HC</b>	535	18	8	578	440	414
<b>FCD84120440/HCP6YAB</b>	535	18	8	578	440	414
<b>FCDP84120440/HCYAD-1</b>	540	29	15.9	578	440	417
<b>FCDP84120440/HCYAD</b>	540	29	15.9	578	445	417
<b>FCD84124400/HC</b>	550	15	8	598	440	423
<b>FCDP88124450</b>	563	15	8	598	460	452
<b>FCDP88124450/YA6</b>	563	15	8	598	460	452
<b>FCDP88124450/HCYAD-KM</b>	564.5	15	8	598	459	439
<b>FCDP88124450/HC</b>	563	15	8	598	460	436
<b>FCDP88124450/HCYA36</b>	563	15	8	598	460	436
<b>FCDP88124450/HCEYA6</b>	563	15	8	598	460	436
<b>FC88130355</b>	585			632	456	400

# Four-row Cylindrical Roller Bearing

# ZWZ

d 440~480 mm

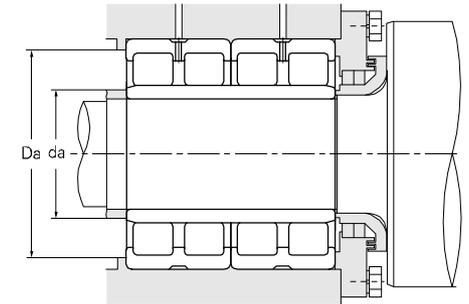
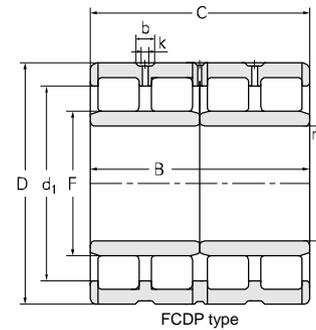
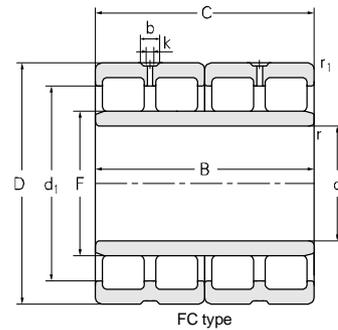
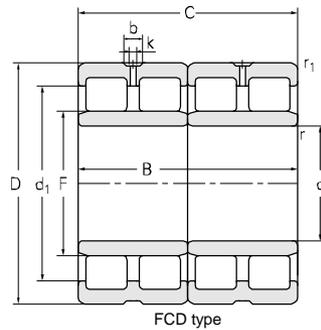


Principal dimensions							Basic load ratings				
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>			
mm							kN				
<b>440</b>	650	355	355	4	12.5*20*	494	6700	14700			
	660	340	340	6	6	492	5100	13500			
<b>447.295</b>	635.176	463.55	463.55	5	13.5*20*	495	8400	20500			
<b>450</b>	590	300	300	4	14.5*45*	490	3900	12200			
<b>455</b>	700	310	310	6	6	640	5550	13900			
	700	310	310	6	6	640	5550	13900			
<b>460</b>	620	400	400	4	4	502	6150	15400			
	650	355	355	3	12*20*	509.5	6250	14500			
	650	424	424	3	12*20*	510	7800	18200			
	650	470	470	3	12*20*	509	8750	21500			
	650	470	470	3	12*20*	509	8750	21500			
	650	470	470	3	12*20*	509	8750	22400			
	680	400	400	6	6	518	8050	17400			
<b>462</b>	615.95	386	386	4	2	585	3470	8350			
<b>475</b>	600	368	368	3	3	504	5500	14700			
	600	392	392	3	3	504	5500	14700			
<b>480</b>	650	450	450	6	6	525	7840	15400			
	650	450	450	6	6	525	5350	1580			
	650	450	450	6	6	525	5350	1580			
	680	500	500	6	6	532	7980	23400			
	680	420	420	3	12*20*	528	8400	19400			
	680	500	500	6	6	532	7980	23400			
	680	500	500	6	6	532	7100	22900			
	680	500	500	6	6	532	7250	23400			
	700	420	420	6	12*20*	533	7800	20900			

Designations	Abutment and fillet dimensions					Weight
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da	da	
	mm					kg
<b>FC88130355A</b>	584	11.1	6	630	459	421
<b>FCD88132340ZW/HCC4YA3</b>	582			636	462	425
<b>FCDP89127463X4/HCYAD/W283</b>	575	22	8	613	467	478
<b>FC90114300</b>	528	12	6	570	482	240
<b>NNQP692KZW/P4YB5</b>				686	470	422
<b>NNQP692KZW/P5YB5</b>				686	470	422
<b>FCDP92124400/HCYAD</b>	568	15	8	600	478	359
<b>FCD92130355</b>	584	11.1	6	632	479	375
<b>FCD92130424</b>	594	16.7	9	632	479	452
<b>FCDP92130470</b>	588	22	12	632	479	516
<b>FCDP92130470/HCYAD/W283</b>	588	22	12	632	479	488
<b>FCD92130470</b>	584	11.1	6	632	479	512
<b>FC92136400</b>	618	24	8	656	482	630
<b>CCT6/462</b>	570			596	476	338
<b>FCDP95120368HC/YA3</b>	563	16.7	9	582	491	237
<b>FCDP95120392/YA3</b>	577	16.7	9	582	491	242
<b>FCD96130450</b>	593	15	8	626	502	419
<b>FCDP96130450/HCRG2/W283</b>	593	15	8	626	502	430
<b>FCDP96130450/HC</b>	593	15	8	626	502	430
<b>FCDP96136500/P54</b>	632	15	9	656	502	599
<b>FCD96136420</b>	616	16.7	9	662	502	510
<b>FCDP96136500/HCP64</b>	632	15	9	656	502	599
<b>FCD96136500/P64YA3</b>	632	15	9	656	502	588
<b>FCDP96136500/HCR</b>	616	15	9	656	502	600
<b>FCD96140420/HCYA3</b>	625	18	8	676	502	554

# Four-row Cylindrical Roller Bearing

d 500~530 mm

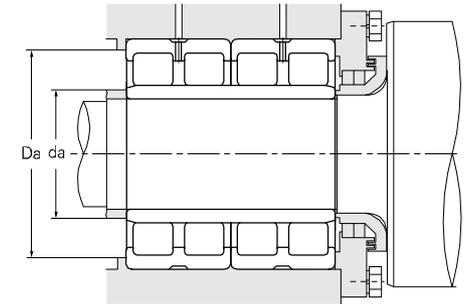
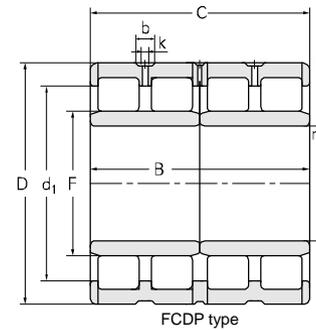
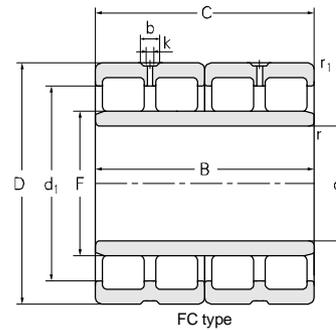
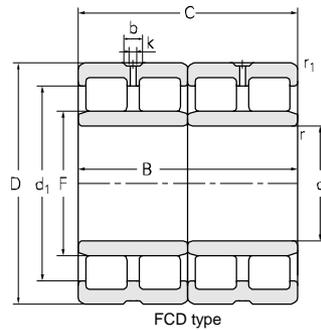


Principal dimensions							Basic load ratings		
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>	
mm									
<b>500</b>	650	260	260	5	5	542	4000	10000	
	670	450	450	6	6	540	7840	20100	
	670	450	450	6	6	540	8640	23700	
	670	450	450	5	12.5*20*	540	8580	22500	
	670	450	450	5	12.5*20*	540	8400	22700	
	670	450	450	5	12.5*20*	540	8400	22700	
	670	450	450	5	12.5*20*	540	8400	22700	
	670	450	450	5	5	540	8000	21500	
	670	485	450	5	12.5*20*	540	8400	22700	
	680	450	450	5	5	550	8200	22000	
	680	450	450	5	12.5*20*	540	7600	22200	
	700	500	500	6	6	554	8600	21600	
	710	480	480	6	6	558	8100	23600	
	710	480	480	5	17*20*	558	8780	21500	
	720	400	400	3	18*20*	558	7850	17500	
	720	400	400	5	6	550	8500	18300	
	720	530	530	6	6	568	8550	28100	
	720	530	530	6	6	568	8550	28100	
	720	530	530	5	15*20*	568	10500	28500	
	738	500	500	6	13*20*	568	10500	28500	
				6	18*20*	556	10500	23000	
<b>510</b>	680	500	500	5	7.5*20*	560	8950	26200	
	680	500	500	5	5	560	8300	25200	
	680	500	500	5	5	560	8300	25200	
	730	520	520	6	6	565	11000	27000	
	730	520	520	6	6	569	9480	21500	
	760	550	550	3	17.5*20*	570	12000	26500	
	760	550	550	6	16*20*	570	12000	26500	
	760	550	550	6	16*20*	570	11200	29300	
<b>520</b>	735	535	535	5	20*20*	574.5	11000	27800	
<b>530</b>	760	520	520	5	12*20*	587	11500	28500	
	760	520	520	5	12*20*	587	11100	27000	
	760	520	520	5	12*20*	587	11100	27000	
	780	570	570	3	14*20*	601	12700	32500	
	780	570	570	6	6	595	13000	32000	
	780	570	570	6	6	601	11000	30000	
	780	570	570	6	6	601	11000	30000	
	780	570	570	6	6	601	11000	30000	
	780	570	570	6	6	595	13000	32000	
	780	570	570	6	6	595	13000	32000	

Designations	Abutment and fillet dimensions				Weight	
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da		da
mm						
<b>FCD100130260</b>	600			628	520	220
<b>FC100134450/P69</b>	615	15	7	646	520	446
<b>FCD100134450/P69HCYA3</b>	617	15	8	646	520	460
<b>FCDP100134450/HCC9YAD-1</b>	614	18	10	648	520	451
<b>FCDP100134450/HCYA4/W283</b>	614	18	10	648	520	452
<b>FCDP100134450/HCRG2YA4/W283</b>	614	18	10	648	520	452
<b>FCDP100134450/HCC9YAD-2</b>	614	18	10	648	520	454
<b>FCD100132450</b>	612	16.7	9	648	520	455
<b>FCDP100134450/HCEC9YAD</b>	614	18	10	648	520	463
<b>FCD100136450</b>	622	13.9	7.5	664	520	485
<b>FCDP100136450/HCYAD</b>	623	18	10	658	520	488
<b>FCDP100140500/HC</b>	633.6	18	10	676	522	632
<b>FCDP100142480/HCERC9YA4/W283</b>	642	22	12	686	522	622
<b>FCDP100142480/YA6</b>	642	13.9	7.5	688	522	604
<b>FC100144400</b>	656	22.3	12	702	522	526
<b>FCD100144400ZW/HCYA3</b>	646			700	520	469
<b>FCDP1001444530/HCRYA34</b>	650	15	8	696	528	752
<b>FCDP100144530/HCYAD-1/W283</b>	650	15	5	696	528	752
<b>FCD100144530/YA6</b>	651	16.7	9	698	528	729
<b>FCD100148500X1</b>	671	22.3	12	714	522	732
<b>FCDP102136500</b>	627		12	654	534	525
<b>FCDP102136500/HCRG2YAD</b>	644	22	12	654	534	522
<b>FCDP102136500/HCYAD/W283</b>	628	22	12	654	534	521
<b>FCDP102146520/HCYB2</b>	660	18	8	702	536	722
<b>FCD102146520</b>	665			702	537	744
<b>FCDP102152550</b>	688	16.7	9	738	537	947
<b>FCDP102152550/HCYAD-KM</b>	685	22	10	732	537	898
<b>FCDP104147535/HCYAD</b>	664.5	22	12	709	548	757
<b>FCDP106152520</b>	683	16.7	9	734	552	773
<b>FCDP106152520/HCYAD</b>	684	22.3	12	734	552	788
<b>FCDP106152520/HCRG2YAD</b>	684	22.3	12	734	552	788
<b>FCD106156570</b>	697	22.3	12	758	556	954
<b>FCDP106156570/HCRG2YAD</b>	694	19	10	752	556	970
<b>FCDP106156570/HCRG2YAD-1/W283</b>	695	27.5	12	752	556	972
<b>FCDP106156570/HCEYAD-1/W283</b>	695	27.5	12	752	556	972
<b>FCDP106156570/HCEYAD/W283</b>	694	19	10	752	556	971

# Four-row Cylindrical Roller Bearing

d 530~590 mm

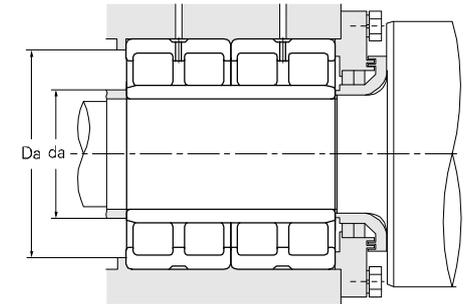
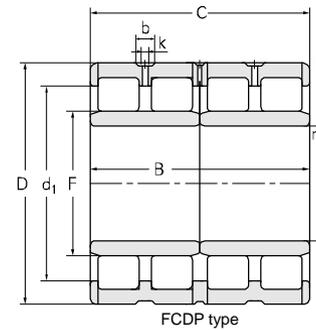
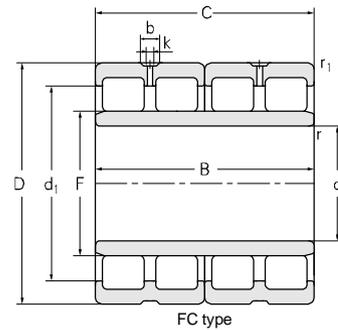
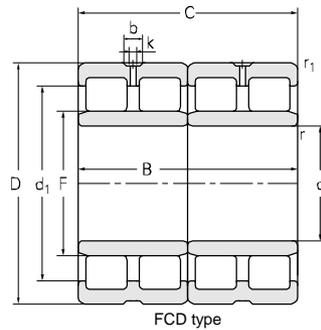


Principal dimensions							Basic load ratings		
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>	
mm									
<b>530</b>	780	500	500	6	6	591	9300	20500	
<b>550</b>	740	510	510	2	15*20*	600	10000	27500	
	800	520	520	6	10*20*	612	11500	26000	
	800	560	560	6	18.5*20*	610	12000	28000	
	800	520	520	6	6	612	10300	28500	
	800	520	520	6	6	612	12200	28500	
	800	520	520	6	6	612	12200	28500	
	800	560	560	6	18.5*20*	610	11900	32500	
	800	560	560	6	6	612	13100	31300	
	800	560	560	6	18.5*20*	610	13600	32500	
	800	560	560	6	18.5*20*	610	13600	32500	
	800	560	560	6	6	610	13600	32500	
	800	560	560	6	6	609	13500	32500	
	<b>560</b>	800	600	600	7.5	7.5	620	13000	33500
		820	315	279	3	6	625	13500	36000
820		600	600	3	20*20*	625	14200	34000	
820		600	600	6	20*20*	625	12800	34000	
820		630	630	3	3	625	14400	36000	
<b>570</b>	750	530	530	6	6	622	9000	26600	
	800	514	514	6	6	626	11000	29000	
	800	514	514	6	6	626	11000	29000	
	815	594	594	6	6	628	13000	35200	
<b>580</b>	780	520	486	2	12*20*	634	9900	27000	
	780	521	486	2	12*20*	634	9900	27000	
	780	558	486	2	12*20*	634	9900	27000	
	850	540	540	6	6	652	11500	33200	
	850	540	540	6	6	652	11500	33200	
<b>590</b>	820	590	590	6	6	649	12800	35100	

Designations	Abutment and fillet dimensions					Weight
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da	da	
mm						
<b>FCD106156500</b>	690			752	556	810
<b>FCDP110148510/YA6</b>	680	22.3	12	720	575	612
<b>FCD110160520/YA6</b>	721			772	576	890
<b>FCD110160550/YA6</b>	725			772	576	928
<b>FCDP110160520</b>	721			772	576	890
<b>FCDP110160520/HC</b>	721			772	576	890
<b>FCDP110160520/HC/W283</b>	721	18	10	772	576	893
<b>FCDP110160560/HCYAD-2</b>	725	24	12	772	576	958
<b>FCDP110160560/HCG2I</b>	721	18	10	772	576	957
<b>FCDP110160560/HCRG2-YL</b>	725	24	12	772	576	950
<b>FCDP110160560/HCYAD-KM</b>	725	24	12	772	576	950
<b>FCDP110160560/HCYAD-1/W283</b>	725	24	12	772	576	950
<b>FCDP110160560/HCYAD/W283</b>	724	24	12	772	576	956
<b>FCDP112160600</b>	722755	16.7	9	769	589	1010
<b>FCDP112164630/HCC4YA3</b>	743	18	10	798	586	1164
<b>FCDP112164600</b>	743	16.7	9	798	586	1075
<b>FCDP112164600/HCYAD/W283</b>	743	22	12	792	586	1091
<b>FCDP112164630</b>	743	16.7	9	798	580	1170
<b>FC114150530/HCYA3</b>	690			722	596	625
<b>FCDP114160514/HCC9YAD</b>	746			772	596	835
<b>FCDP114160514/HCC9YAD-DNL</b>	740	25	10	772	596	841
<b>FCDP114163594</b>	740	22	14	787	596	1010
<b>FCDP116156486/WB</b>	717			760	602	696
<b>FCDP116156486/WB-1</b>	717	16.7	9	760	602	700
<b>FCDP116156486/WB-2</b>	756	16.7	9	760	602	713
<b>FCDP116170540/HCC9/W283</b>	756	24	12	822	606	1082
<b>FCDP116170540/HCC9</b>	756	24	12	822	606	1082
<b>FCDP118164590</b>	748	16.7	9	792	616	990

# Four-row Cylindrical Roller Bearing

d 600~660 mm



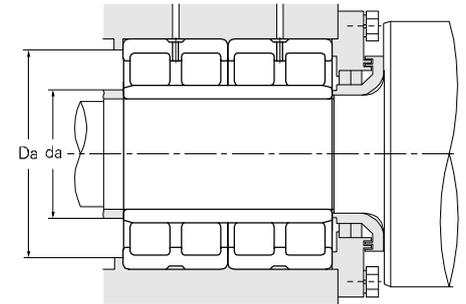
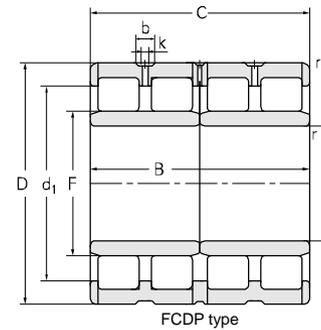
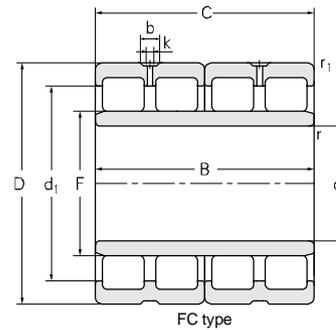
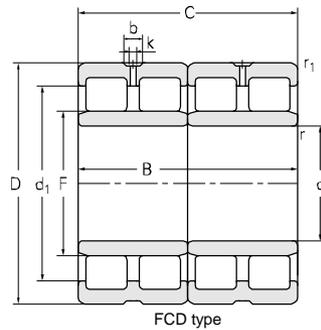
Principal dimensions							Basic load ratings	
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>
mm								kN
<b>600</b>	820	575	575	3	6	660	12300	35000
	820	575	575	3	6	660	9750	35000
	820	575	575	3	17*20*	659	10900	35100
	820	575	575	3	6	660	9750	35000
	870	640	640	6	6	669	12000	38500
	870	640	640	6	6	682	15500	41200
	870	640	640	6	6	669	12000	38500
	870	640	640	6	6	672	15700	41000
	870	640	640	6	6	669	13200	38500
	870	540	540	4	22*20*	672	13000	31500
	870	540	540	6	6	672	12500	35700
	870	540	540	6	6	672	12500	35700
<b>610</b>	870	660	660	6	12*20*	680	16900	44000
	870	660	660	6	12*20*	680	16900	44000
<b>630</b>	920	515	515	7.5	7.5	700	13700	17160
	850	436	436	6	6	690	7450	23500
	850	536	536	6	6	690	7800	23000
	800	360	360	5	5	675	6850	19500
<b>640</b>	880	600	600	6	6	700	13500	40000
<b>650</b>	900	650	650	7.5	7.5	704	16900	43000
	900	650	650	7.5	7.5	704	16900	43000
	900	650	650	7.5	7.5	704	16900	43000
	900	650	650	7.5	20*20*	704	14000	42000
	920	670	670	4	17*20*	723	14300	44500
	920	690	690	7.5	7.5	723	14500	45000
	920	670	670	4	17*20*	723	17100	45000
	920	670	670	7.5	17*20*	723	14300	44500
	920	670	670	4	17*20*	723	14300	44500
	920	670	670	7.5	7.5	723	14300	44500
	920	670	670	4	17*20*	723	14300	44500
	<b>660</b>	820	440	440	4	7.5	702	7450

Designations	Abutment and fillet dimensions				Weight	
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da		da
mm						
<b>FCDP120164575/HCYA6-1</b>	768	18	9	798	626	945
<b>FCDP120164575/HCRYA6/W283</b>	750	18	9	798	626	947
<b>FCDP120164575/HCYA4</b>	750	18	10	798	626	951
<b>FCDP120164575/HCYA6/W283</b>	750	18	9	798	626	947
<b>FCDP120174640/HCEYA34-AL</b>	781	18	10	842	626	1313
<b>FCDP120174640/HCYAD-1/W283</b>	784	18	10	842	626	1324
<b>FCDP120174640/HCYA34-FSBJ</b>	781	18	10	842	626	1313
<b>FCDP120174640/HCYAD/W283</b>	784	18	10	842	626	1330
<b>FCDP120174640/HCYA34</b>	809	18	10	842	626	1347
<b>FCDP120174540</b>	780	16.7	9	846	626	1100
<b>FCDP120174540/HCYAD</b>	784	18	10	842	626	1120
<b>FCDP120174540/HCYAD-FSDT</b>	784	18	10	842	626	1120
<b>FCDP122174660/HCYA34/W283-LG</b>	790	20	12	842	633	1316
<b>FCDP122174660/HCYA34</b>	790	20	12	842	633	1316
<b>FCD126184515/HC</b>	825	25	12	889	659	1182
<b>FCD126170436</b>	770			822	656	720
<b>NNU49/630/HCDT</b>	780	24	10	822	656	778
<b>FCD126160360</b>	742			774	654	560
<b>FCDP128176600</b>	743	25	12	852	666	1120
<b>FCDP130180650/HCYAD</b>	821.4	30	12	869	679	1253
<b>FCDP130180650/HCRG2YAD-1</b>	821.4	30	12	869	679	1253
<b>FCDP130180650/HCYAD-FSBJ</b>	821.4	30	12	869	679	1257
<b>FCDP130180650/HC</b>	819.4	30	12	869	679	1275
<b>FCDP130184670/HCYA3</b>	829	18	10	896	679	1460
<b>FCDP130184690</b>	829	18	10	889	679	1490
<b>FCDP130184670/HCYA34</b>	829	18	10	896	681	1454
<b>FCDP130184670/HCRG2YAD/W283-1</b>	829	22	14	889	681	1456
<b>FCDP130184670/HCRG2YAD/W283</b>	829	18	12	896	681	1457
<b>FCDP130184670/HCYAD-1</b>	829	18	10	889	681	1457
<b>FCDP130184670/HCYAD/W283</b>	829	18	12	896	681	1454
<b>FCD132164440</b>	766			796	689	532

# Four-row Cylindrical Roller Bearing

# ZWZ

d 660~750 mm

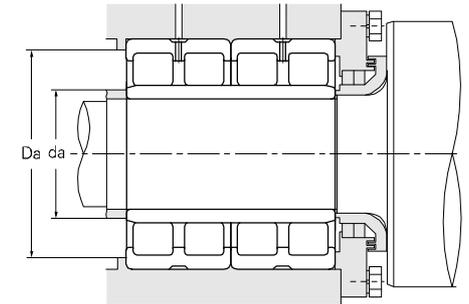
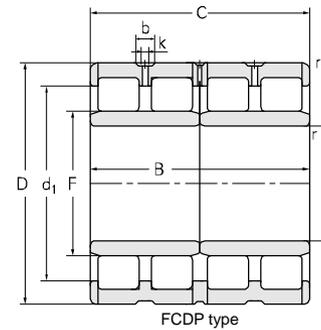
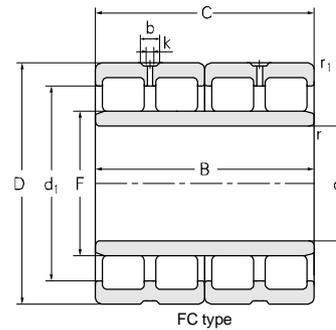
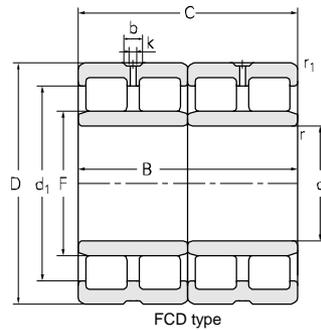


Principal dimensions							Basic load ratings	
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>
mm								kN
<b>660</b>	880	450	450	6	6	727	7500	23500
<b>680</b>	920	600	600	6	18*20*	743	12400	41600
	980	640	640	4	20*20*	760	17700	46000
	1020	680	680	6	6	775	20000	49500
<b>690</b>	980	715	715	20*20*	4	767.5	18800	51500
	980	750	750	7.5	11.4*20*	766	18800	51500
	980	750	750	7.5	7.5	766	20500	57500
	980	750	750	7.5	7.5	766	20500	57500
	980	750	750	7.5	20*20*	766	16100	51500
	980	715	715	20*20*	4	767.5	18800	51500
<b>700</b>	930	620	620	3	18*20*	763	15000	42800
	930	620	620	3	18*20*	763	15100	44000
	980	700	700	6	6	774	17500	48500
	1000	710	710	4	4	770	19000	47500
<b>710</b>	1000	715	715	7.5	17*20*	787.5	20100	55500
	1000	715	715	7.5	7.5	787.5	16700	54200
	1000	715	715	7.5	17*20*	787.5	20100	55500
	1000	715	715	7.5	7.5	787.5	16700	54200
	1020	710	710	4	4	785	19500	49700
<b>725</b>	1000	700	700	6	6	796	18000	49500
<b>730</b>	960	620	620	3	20*20*	790	15400	45000
	1000	700	700	4	20*20*	802	16600	54500
	1030	750	750	6	21*20*	809	20500	58500
	1030	750	750	6	21*20*	809	21000	58000
	1030	750	750	6	21*20*	809	21000	58000
	1030	750	750	6	21*20*	809	21000	58000
<b>750</b>	1000	670	670	3	20*20*	813	17000	48500
	1000	670	670	3	20*20*	813	17000	48500
	1000	670	670	3	20*20*	813	18000	52000

Designations	Abutment and fillet dimensions				Weight	
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da		da
mm						
<b>FCD132176450</b>	806			852	686	782
<b>FCDP136184600/HCG2IYAD</b>	839	22	12	892	708	1178
<b>FCDP136196640/HCC4YAD/W283</b>	875	22	12	956	710	1652
<b>FCDP136204680</b>	929	22	12	992	710	2050
<b>FCDP138196715/HCP69YAD</b>	907.5	22	12	949	712	1805
<b>FCDP138196750/HCC9YA6</b>	880	45	13	949	719	1920
<b>FCDP138196750/HCYAD/W283-2-LG</b>	880	27	15	949	719	1898
<b>FCDP138196750/HCYAD/W283-2</b>	880	28	15	949	719	1898
<b>FCDP138196750/HCYAD/W283</b>	880	45	15.9	949	719	1876
<b>FCDP138196715/HCP69YAD-1</b>	907.5	22	12	949	712	1805
<b>FCDP140186620</b>	859	22.3	12	908	727	1170
<b>FCDP140186620/HCEC9YAD/W283</b>	854	22.3	12	908	727	1201
<b>FCDP140196700</b>	900	22.3	12	952	726	1680
<b>FCDP140200710</b>	916	22.3	12	976	722	1820
<b>FCDP142200715/HCYAD</b>	902	22.3	12	969	739	1844
<b>FCDP142200715/HCRG2YA4</b>	902	22.3	12	969	739	1848
<b>FCDP142200715/HCYAD/W283</b>	902	22.3	12	969	739	1844
<b>FCDP142200715/HCYA4/W283</b>	902	22.3	12	969	739	1844
<b>FCDP142204710</b>	932	22.3	12	996	732	1940
<b>FCDP145200700</b>	920	22.3	12	972	751	1750
<b>FCDP146192620</b>	886	22.3	12	938	758	1218
<b>FCDP146200700/HCEYAD/W283</b>	916	45	15.9	976	758	1681
<b>FCDP146206750</b>	929	22.3	12	1002	760	2035
<b>FCDP146206750/HCEYAD/W283-LG</b>	924.2	22	12	1002	760	2076
<b>FCDP146206750/HCRG2YAD</b>	924.2	22	12	1002	760	2076
<b>FCDP146206750/HCFY/W283</b>	924.2	22	12	1002	760	2081
<b>FCDP150200670/HCC9</b>	921	22.3	12	978	779	1522
<b>FCDP150200670/HCC91</b>	921	22.3	12	978	779	1522
<b>FCDP150200670/HCYAD/W283</b>	919	22.3	12	978	779	1497

# Four-row Cylindrical Roller Bearing

d 750~840 mm

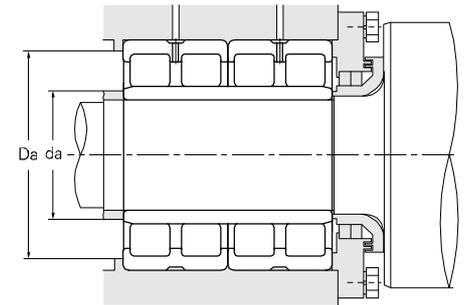
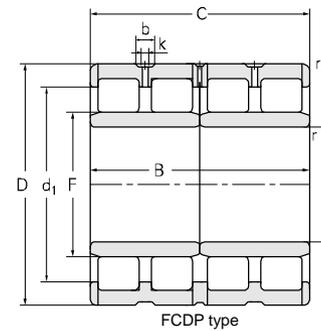
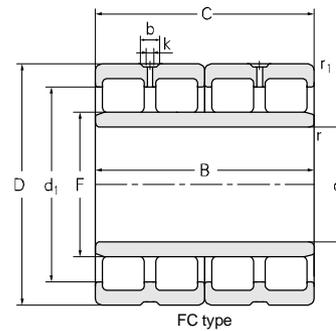
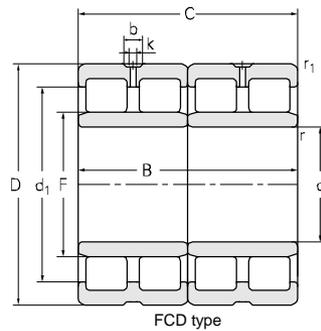


Principal dimensions							Basic load ratings		
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>	
mm									
kN									
<b>750</b>	1080	665	650	7.5	7.5	833	19500	48000	
	1090	750	750	7.5	22*20*	832	21500	51500	
	1133	670	670	6	6	848	21000	50500	
<b>760</b>	1015	700	700	7.5	7.5	832	18500	55000	
	1030	750	750	7.5	7.5	828	21000	61200	
	1079.5	787	787	7.5	7.5	846	26600	64000	
	1079.6	787.4	787.4	5	22*20*	846	26600	64000	
	1080	805	790	6	6	846	23500	65000	
	1080	790	790	7.5	7.5	846	23500	65000	
<b>761.425</b>	1079.6	787.4	787.4	5	22*20*	846	26600	64000	
<b>780</b>	1070	780	780	6	25*20*	853	22000	60000	
	1070	780	780	7.5	7.5	853	21000	63000	
	1070	780	780	7.5	7.5	849	21400	65700	
<b>790</b>	1015.9	610	610	6	6	850	17500	50000	
<b>800</b>	1080	700	700	3	3	878	18800	48500	
	1080	700	700	5	5	878	19030	59500	
	1080	700	700	5	5	878	17300	59500	
	1080	750	750	6	6	880	20000	60000	
<b>820</b>	1130	800	800	4	23*20*	903	19700	67000	
	1130	800	800	4	23*20*	903	19700	67000	
	1130	800	800	4	23*20*	903	19700	67000	
	1130	800	800	4	23*20*	903	19700	67000	
	1130	800	800	4	23*20*	903	19700	67000	
	1130	800	800	4	23*20*	903	19700	67000	
	1130	800	800	4	23*20*	903	19700	67000	
	1130	800	800	4	23*20*	903	19700	67000	
	1130	800	800	4	23*20*	903	19700	67000	
	1130	800	800	4	23*20*	903	19700	67000	
	1160	840	840	7.5	7.5	910	21600	68500	
<b>830</b>	1080	710	710	7.5	25*20*	896	14500	60500	
<b>840</b>	1160	840	840	7.5	7.5	920	24700	70800	

Designations	Abutment and fillet dimensions					Weight
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da	da	
mm						
kg						
<b>FCDP150216650/WB</b>	989	22.3	12	1049	779	2020
<b>FCDP150218750</b>	993	22.3	12	1059	780	2410
<b>FCDP150226670X1</b>	1023	22.3	12	1105	780	2450
<b>FCDP152203700</b>	973	22.3	12	984	789	1600
<b>FCDP152206750</b>	988	22.3	12	999	789	1870
<b>FCDP152215787X4/HC-1</b>	982	23.5	12	1048	789	2373
<b>FCDP152215787X4/HC</b>	982	23.5	12	1054	789	2373
<b>FCDP152216790X1</b>	974	22.3	12	1052	789	2450
<b>FCDP152216790</b>	974	22.3	12	1049	789	2420
<b>FCDP152215787X4/HC/W283</b>	982	23.5	12	1054	789	2365
<b>FCDP156214780</b>	988	22.3	12	1042	809	2280
<b>FCDP156214780/HCYAD-1/W283</b>	971	23.5	12	1039	809	2177
<b>FCDP156214780/HCYAD</b>	967	23.5	12	1039	809	2164
<b>FCDP158203610X1</b>	960	22.3	12	988	816	1280
<b>FCDP160216700/HC</b>	982	23.5	12	1058	820	1850
<b>FCDP160216700/HCP6YA3</b>	1018	30	12	1054	824	1918
<b>FCDP160216700/HCC4YAD/W283</b>	990	30	12	1054	824	1930
<b>FCDP160216750</b>	1020	23.5	12	1052	826	2030
<b>FCDP164226800/HC</b>	1026	23.5	12	1106	856	2534
<b>FCDP164226800/HCYA3</b>	1026	23.5	12	1106	856	2534
<b>FCDP164226800/HCP6YA3-SY</b>	1026	23.5	12	1106	856	2534
<b>FCDP164226800/HC2IYA3</b>	1026	23.5	12	1106	856	2511
<b>FCDP164226800/HCYA3-SY/W283</b>	1026	23.5	12	1106	856	2521
<b>FCDP164226800/HCYA34/W283</b>	1026	23.5	12	1106	856	2521
<b>FCDP164226800/HCYA3/W283</b>	1026	23.5	12	1106	856	2521
<b>FCDP164232840</b>	1045	23.5	12	1129	855	2750
<b>FCDP166216710/HCC9YA3</b>	995	23.5	12	1049	858	1838
<b>FCDP168232840</b>	1016	22.3	12	1129	875	2730

# Four-row Cylindrical Roller Bearing

d 850~950 mm

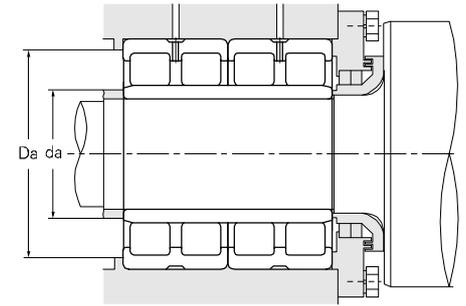
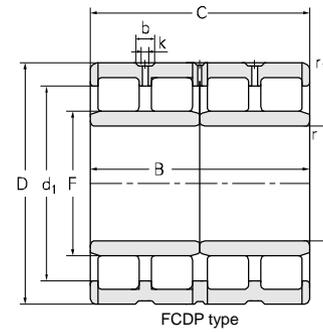
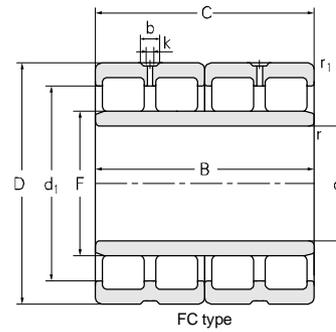
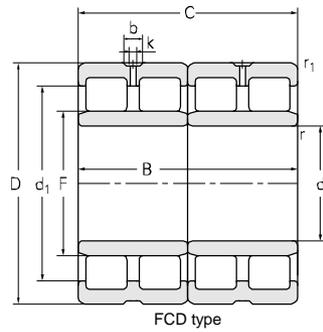


Principal dimensions							Basic load ratings		
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>	
mm									
kN									
<b>850</b>	1150	840	840	4	23*20*	928	25400	76500	
	1150	840	840	6	23*20*	928	24000	75000	
	1150	840	840	6	23*20*	928	25000	75500	
	1150	840	840	6	23*20*	928	24000	75000	
	1180	650	650	7.5	7.5	945	19000	50500	
	1180	850	850	4	20*20*	940	26100	74000	
	1180	875	850	7.5	7.5	940	26100	74000	
<b>860</b>	1140	750	750	7.5	7.5	938	20500	61000	
	1160	735	710	6	6	940	21000	60000	
<b>880</b>	1140	80	800	6	6	946	24000	76000	
<b>900</b>	1220	840	840	4	24*20*	989	26300	80000	
	1220	840	840	4	24*20*	989	20000	80000	
	1220	840	840	4	24*20*	989	25300	83500	
	1230	895	870	7.5	7.5	990	26400	80000	
	1280	780	780	7.5	23*20*	998	28500	80500	
	1280	930	930	4	25*20*	1000	32500	93500	
	1280	1050	840	7.5	7.5	1000	28900	80500	
<b>920</b>	1280	815	800	7.5	7.5	1010	28700	80000	
	1280	865	850	7.5	7.5	1015	27600	77500	
	1300	975	950	7.5	7.5	1019	32500	92500	
<b>949.85</b>	1300	850	850	7.5	25*20*	1044	27300	90500	
<b>950</b>	1300	850	850	7.5	7.5	1044	32200	85000	
	1300	850	850	10	10	1044	28600	80500	
	1300	850	850	10	10	1044	21500	64000	
	1300	850	850	7.5	7.5	1044	33300	90500	
	1300	850	850	7.5	7.5	1044	23000	85000	
	1360	975	975	6	26*20*	1075	34000	100000	
	1360	1000	1000	5	22*20*	1075	37500	105000	
	1360	1000	1000	5	5	1075	37500	105000	
	1360	1000	1000	5	22*20*	1075	41500	113000	

Designations	Abutment and fillet dimensions					Weight
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da	da	
mm						
kg						
<b>FCDP170230840/HC</b>	1056	22.3	12	1126	882	2560
<b>FCDP170230840/HCRG2YAD/W283</b>	1056	23.5	12	1122	882	2550
<b>FCDP170230840/HCE/W283</b>	1055	23.5	12	1122	882	2598
<b>FCDP170230840/HCYAD/W283</b>	1056	23.5	12	1122	882	2545
<b>FCDP170236650</b>	1088	22.3	12	1149	885	2100
<b>FCDP170236850/HC</b>	1084	22.3	12	1156	885	2920
<b>FCDP170236850/WB</b>	1084	22.3	12	1149	885	2950
<b>FCDP172228750</b>	1060	22.3	12	1109	895	2100
<b>FCDP172232710/WB</b>	1070	22.3	12	1132	895	2150
<b>FCDP176228800</b>	1040	22.3	12	1112	906	2210
<b>FCDP180244840/HC</b>	1117	22.3	12	1196	929	3050
<b>FCDP180244840/HCYAD/W283</b>	1113	22.3	12	1196	929	2970
<b>FCDP180244840/HCE/W283</b>	1116	22.3	12	1176	929	2958
<b>FCDP180246870/WB</b>	1123	22.3	12	1199	929	3150
<b>FCDP180256780</b>	1175	22.3	12	1249	929	3250
<b>FCDP180256930/HC</b>	1152	22.3	12	1256	929	4050
<b>FCDP180256840/WB</b>	1152	22.3	12	1249	929	3890
<b>FCDP184256800/WB</b>	1238	22.3	12	1249	949	3280
<b>FCDP184256850/WB</b>	1238	22.3	12	1249	949	3450
<b>FCDP184268950/WB</b>	1256	22.3	12	1269	949	4180
<b>FCDP190260850E/HCC9YA3-JG</b>	1196	30	14	1269	982	3537
<b>FCDP190260850/C9HCYA3</b>	1182	30	14	1269	979	3390
<b>FCDP190260850/HCC9</b>	1182	30	16	1264	984	3390
<b>FCDP190260850/HCP69YAD</b>	1186.8	32	12	1264	984	3360
<b>FCDP190260850E/HCC9YA3</b>	1234	30	14	1269	979	3550
<b>FCDP190260850/HCC9YA3</b>	1182	30	14	1269	979	3443
<b>FCDP190272975</b>	1227	22.3	12	1332	982	4895
<b>FCDP1902721000</b>	1229	22.3	12	1334	982	5013
<b>FCDP1902721000/K30</b>	1229	22.3	12	1334	982	4820
<b>FCDP1902721000/HCEYAD/W281</b>	1233	30	18	1334	982	5027

# Four-row Cylindrical Roller Bearing

d 970~1480 mm

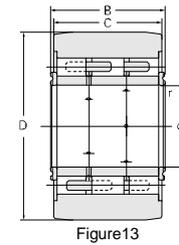
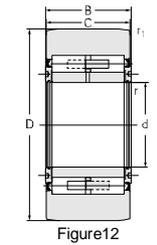
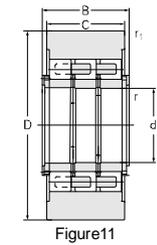
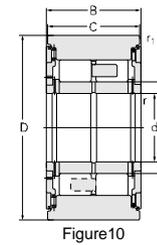
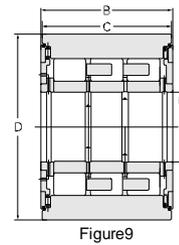
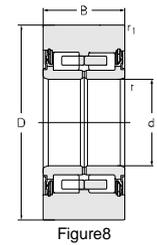
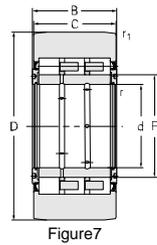
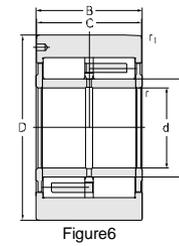
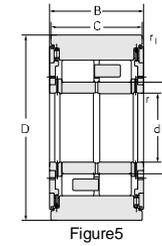
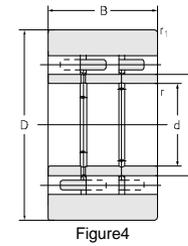
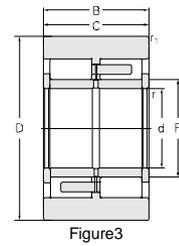
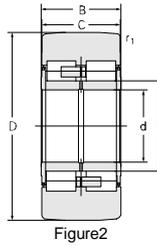
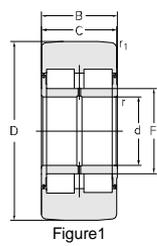


Principal dimensions							Basic load ratings	
d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>
mm								kN
<b>970</b>	1145	705	685	6	6	940	20500	63000
<b>980</b>	1310	880	880	14*45*	20*20*	1061.7	28500	86500
<b>1000</b>	1360	800	800	4	23*20*	1101	27000	82800
<b>1030</b>	1380	850	850	7.5	7.5	1124	29000	90500
<b>1040</b>	1440	1000	1000	7.5	27*20*	1133	37900	93500
<b>1200</b>	1590	1050	1050	6	30*20*	1305	41800	13500
<b>1270</b>	1602	850	850	7.5	7.5	1354	42000	13600
<b>1300</b>	1655	890	880	7.5	7.5	1391	37300	122000
<b>1350</b>	1765	1360	1360	7.5	42*20*	1457	40000	122000
<b>1400</b>	1780 1900	1200 1360	1200 1360	9.5 12	40*20* 40*20*	1493 1521	52300 61500	163000 182000
<b>1480</b>	1849.74	1100	1100	7.5	7.5	1574	52500	164000

Designations	Abutment and fillet dimensions					Weight
	D <sub>1min</sub>	b <sub>max</sub>	k <sub>max</sub>	Da	da	
	mm					kg
<b>FCDP174229685/WB</b>	1044	22.3	12	1117	996	1990
<b>FCDP196262880</b>	1198	30	16	1266	1010	3300
<b>FCDP200272800</b>	1237	22.3	12	1336	1036	3560
<b>FCDP206276850</b>	1258	22.3	12	1349	1065	3650
<b>FCDP2082881000</b>	1335	22.3	12	1409	1080	5090
<b>FCDP2403181050</b>	1465	24	15	1562	1242	5980
<b>FCDP254320850X1</b>	1568	22.3	12	1571	1305	6000
<b>FCDP260331880HC/WB</b>	1552	22.3	12	1624	1335	4800
<b>FCDP2703531360</b>	1620	22.3	12	1734	1400	9110
<b>FCDP2703561200</b>	1671		12	1745	1450	7380
<b>FCDP2703801360</b>	1670	22.3	12	1860	1450	11300
<b>FCDP296370110X1</b>	1700	22.3	12	1818	1515	7450

# Sendzimir Bearing

d 51-180 mm

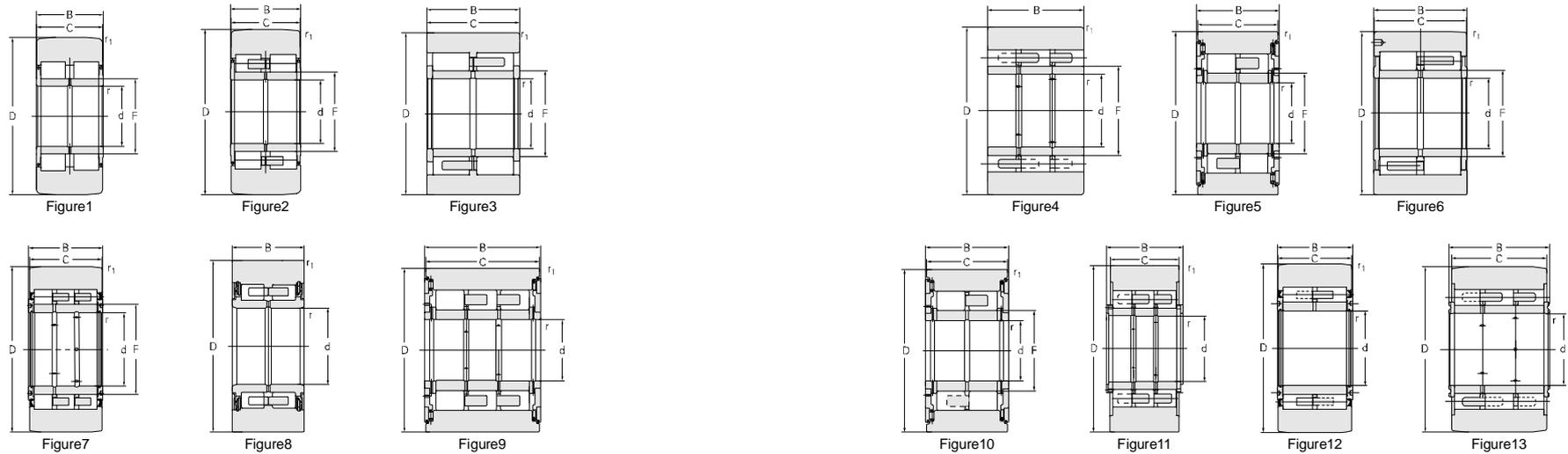


Designations	Principal dimensions						
	d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F
	mm						
<b>BNPF102060X1-2RZ</b>	<b>51</b>	98.4	60	54	2	0.5*45*	61.14
<b>BNPF112564X1-2RZ</b>	<b>55</b>	126	64	63.2	2	0.5*45*	69
<b>BNPF123075-2RZ</b>	<b>60</b>	150	75	73	1	0.8	75
<b>BNPF123075-2RZ-1</b>	<b>60</b>	150	75	73	1	1.2	75
<b>SJ-NNFP130</b>	<b>130</b>	300	172.64	172.64	4	2	158.45
<b>SJ-TCNB130</b>	<b>130</b>	300	172.64		4	2.5	158.455
<b>SJ-TCNB130/WN26</b>	<b>130</b>	300	172.64		4	2.5	158.455
<b>SJ-TCNB130-2</b>	<b>130</b>	300	172.64		4	2.5	159.455
<b>SJ-TCNB130-1</b>	<b>130</b>	300	172.664		2.5	2.5	158.7
<b>SJ-TCNB130-3</b>	<b>130</b>	300	172.644		2.5	2.5	161
<b>SJ-NNUP130</b>	<b>130</b>	300.02	132	129	3.1	2	156
<b>SJ-NNUP130-2ZL</b>	<b>130</b>	300.02	172.65	171.6	2.5	2.5	156
<b>SJ-NNUP130-2ZL-1</b>	<b>130</b>	300.02	172.65	171.6	3.1	2	156
<b>SJ-TCNP130-XRS</b>	<b>130</b>	300.2	170	168	2.5	1.1	158.455
<b>SJ-NNJ180-2RS</b>	<b>180</b>	406.42	171.04		1.5	10*15*	217
<b>SJ-TCNB180</b>	<b>180</b>	406.42	171.04		1.5	4	217.3
<b>SJ-TCNB180-1</b>	<b>180</b>	406.42	171.04		1.5	4	217.3
<b>SJ-TCNB180-PX</b>	<b>180</b>	406.42	171.04		1.5	4	217.3

Basic load ratings		Weight	Graph
C <sub>r</sub>	C <sub>or</sub>		
kN		kg	
154	270	4.53	Figure1
172	260	4.53	Figure2
270	390	7.85	Figure2
270	390	7.85	Figure2
1390	2500	69.6	Figure3
1720	2670	72.3	Figure4
1720	2670	72.2	Figure4
1880	2940	73.6	Figure4
1510	2790	72.9	Figure4
1480	2810	72	Figure4
1090	1820	53.8	Figure6
1450	2430	70.1	Figure2
1450	2430	69.8	Figure2
1300	2230	68.5	Figure7
1450	2770	125	Figure8
2360	4050	130	Figure4
2360	4050	130	Figure4
2360	4050	130	Figure4

# Sendzimir Bearing

d 180~215 mm

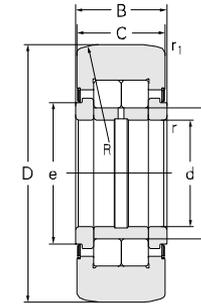
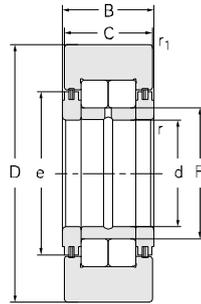


Designations	Principal dimensions						
	d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>	F
	mm						
<b>SJ-TCNP180-XRS</b>	<b>180</b>	406.42	182	179	2.5	1.1	222
<b>SJ-TCNP180-XRS-2</b>	<b>180</b>	406.42	171	169	2.5	1.1	222
<b>SJ-TCNP180-XRS-3</b>	<b>180</b>	406.42	224	222	2.5	1.1	222
<b>SJ-TCNB180X2</b>	<b>180</b>	406.42	224		1.5	4	217.3
<b>SJ-TCNP180-XRS-1</b>	<b>180</b>	406.6	181	179	2.5	1.1	222
<b>SJ-TCNP180-2</b>	<b>180</b>	410	240	220	1.1	1.1	
<b>BNPF3697212</b>	<b>180</b>	485	211.7	205.7	1.1	1.1	239
<b>BNPF3697344</b>	<b>180</b>	485	344	338	1.1	1.1	
<b>BNPF3697344A</b>	<b>180</b>	485	344	338	1.1	1.1	238
<b>BNPF3897212X2</b>	<b>190</b>	485	217.7	211.7	1.1	1.1	238
<b>BNPF3897218X2A</b>	<b>190</b>	485	217.5	211.1	1.1	1.1	239
<b>BNPF3897350X2</b>	<b>190</b>	485	349.7	343.7	1.1	1.1	238
<b>BNPF3897350X2A</b>	<b>190</b>	485	349.5	343.5	1.1	1.1	
<b>BNPF41104240</b>	<b>205</b>	520	240	216	1.1	1*45*	
<b>BNPF41104240/C9</b>	<b>205</b>	520	240	216	1.1	1*45*	
<b>SJ-NNUP215-XRS</b>	<b>215</b>	550	205	200	1.1	1.1	

Basic load ratings		Weight	Graph
C <sub>r</sub>	C <sub>or</sub>		
kN		kg	
1740	3200	133	Figure7
1700	3100	124	Figure7
2200	4300	166	Figure7
2640	5250	171	Figure4
1800	3300	133	Figure7
2500	4950	170	Figure13
2740	3680	230	Figure5
4550	7050	380	Figure9
4700	7000	385	Figure5
2950	3850	230	Figure10
2740	3680	230	Figure5
4700	7000	379	Figure10
4550	7050	378	Figure9
3500	5350	277	Figure11
3500	5350	277	Figure11
2600	4500	293	Figure12

# Track Roller Bearing

d 50–110 mm

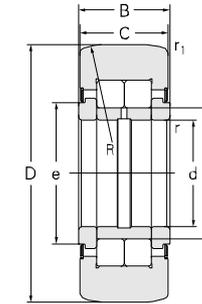
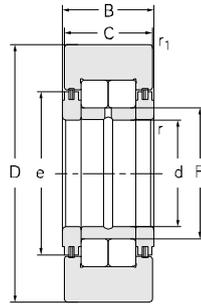


Designations	Principal dimensions					
	d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>
	mm					
<b>NNTR50-2ZL</b>	<b>50</b>	130	65	63	1.5	2*45*
<b>NUTR56160</b>	<b>56</b>	160	63	60	5	1.5
<b>NUTR56160/YA7</b>	<b>56</b>	160	63	60	5	3
<b>NUTR60130</b>	<b>60</b>	130	65	62	5	1.5
<b>NNTR60-2ZL</b>	<b>60</b>	150	75	73	3	2*45*
<b>NUTR60165X</b>	<b>60</b>	165	65	60	1.1	1.5
<b>NUTR65150</b>	<b>65</b>	150	54	52	2	2
<b>NNTR65-2ZL</b>	<b>65</b>	160	75	73	3	2
<b>NNTR70-2ZL</b>	<b>70</b>	180	85	83	3	2*45*
<b>NUTR70</b>	<b>70</b>	190	60	58	2	1.5
<b>NUTR80170</b>	<b>80</b>	170	62.5	58	3	3
<b>NUPTR80R-2ZL</b>	<b>80</b>	190	62	60	2*45*	1.5
<b>NUTR616-2RS/C9</b>	<b>80</b>	190	80	80	1.5	1.5
<b>NNTR80-2ZL</b>	<b>80</b>	200	90	88	4	2
<b>NNTR80DZ</b>	<b>80</b>	200	90	88	3	1.5*45*
<b>NUTR616-2RS/C9YAD</b>	<b>80</b>	215	100	100	1.5	1.5
<b>NNTR90-2Z</b>	<b>90</b>	220	100	98	1	2
<b>NNTR90-2ZL</b>	<b>90</b>	220	100	98	4	2.5
<b>NNTR100R-2ZL/YA2</b>	<b>100</b>	230	93	90	4	2
<b>NNUPTR100R-2ZL1</b>	<b>100</b>	230	93	90	6	3
<b>NNTR100</b>	<b>100</b>	240	105	103	3	1.5*45*
<b>NNTR100DZ</b>	<b>100</b>	240	105	103	3	1.5*45*
<b>NNTR100-2Z</b>	<b>100</b>	300	55	55	0.5	1.5
<b>NNTR100WB-2Z</b>	<b>100</b>	300	65	65	0.5	1.5
<b>NNTR100-1/C9</b>	<b>100</b>	300	82	80	1.5	1*45*
<b>NNTRP105R-2ZL/S2YA2</b>	<b>105</b>	280	135	135	2	2
<b>NUTR110 200</b>	<b>110</b>	200	60	58	4	1.5*45*

Basic load ratings		Limit speed ratings	installation size		Weight
C <sub>r</sub>	C <sub>or</sub>	Grease	e	F	
kN		r/min	mm		kg
245	320	1200	63	60	5.09
275	380	1000	82	72.3	7.87
295	420	1000	101	77	7.69
230	385	950	78	74.2	4.74
250	410	880	83	76	7.86
240	390	850	92.2	75.5	8.41
235	375	850	94	85.7	5.26
280	460	800	82	78.5	8.44
410	610	740	92	86	12.9
234	345	700	87	85.7	10.3
350	510	630	125.2	98	7.55
285	425	600	115	97	7.7
240	390	600	105	96	13.2
530	835	580	111	102.3	16.5
470	770	580	101	94.2	16.7
240	390	550	105	96	18
545	880	420	119	108.5	22
630	1000	420	119	112.5	22.2
560	950	380	126	116	16.7
490	900	380	132	122.5	16.4
680	1210	380	131	122	27.6
680	1210	380	131	122	27.6
230	480	350	116	110	3.37
230	480	350	110.15	110	3.42
710	1220	350	152	134	36.7
1040	1800	320	152.4	142	44.2
500	760	300	160.9	126	8.93

# Track Roller Bearing

d 110~150 mm

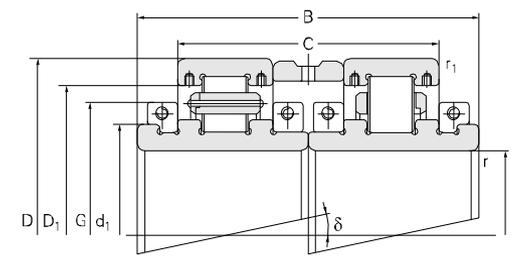
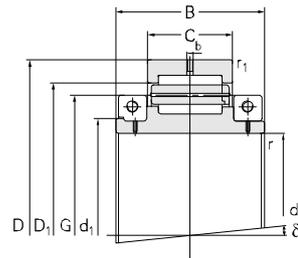
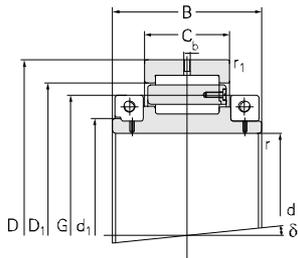


Designations	Principal dimensions					
	d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>
	mm					
<b>NNTR110X3-2ZL</b>	<b>110</b>	240	190	180	4	3
<b>NNTR110</b>	<b>110</b>	250	100	100	3	1.1*45*
<b>NNTR110-2ZL</b>	<b>110</b>	260	115	113	4	2
<b>NNTR120-2Z</b>	<b>120</b>	290	135	133	3	2
<b>NUTR130230XS</b>	<b>130</b>	230	120	120	4	3
<b>NUTR130230XS/YAD</b>	<b>130</b>	230	120	120	4	3
<b>NNTR130-2ZL</b>	<b>130</b>	250	106	103	4	4
<b>NNTR130-XRS</b>	<b>130</b>	275	110	110	2	7
<b>NNTR130-2ZL-1</b>	<b>130</b>	310	146	144	5	3
<b>NNTR140-2ZL</b>	<b>140</b>	250	114	114	5	4
<b>NUTR140250XS</b>	<b>140</b>	250	115	115	20*23*	4
<b>NNTR150-2ZL</b>	<b>150</b>	360	173	171	5	3.75*45*

Basic load ratings		Limit speed ratings	installation size		Weight
C <sub>r</sub>	C <sub>or</sub>	Grease	e	F	
kN		r/min	mm		kg
1260	2720	260	142	134	49.1
380	695	250	132	124	27.3
775	1350	240	143	133	35.6
880	1600	260	157	143	50.9
880	1550	230	186.5	130	23.6
1050	1610	230	173	146	23.5
800	1330	240	160	147	26.8
660	1180	250	170	154	29.4
1150	1930	260	165	153	65
610	1300	220	179	158	27.7
755	1570	220	160	160	27.1
1570	3040	200	196	191	105

# Split Bearing

d 200~750 mm



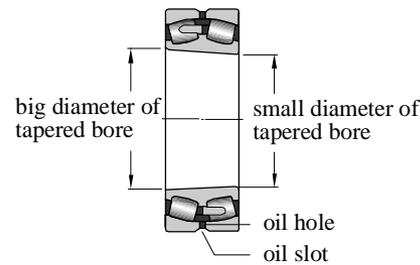
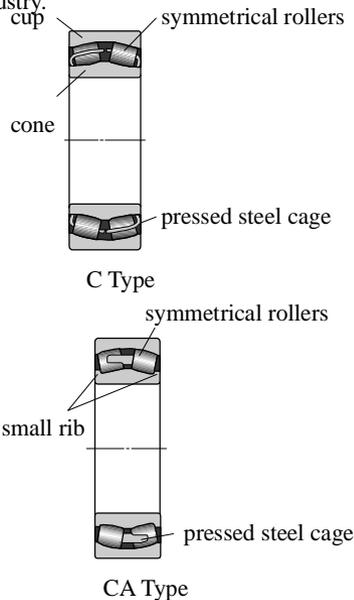
Designations	Principal dimensions					
	d	D	B	C	r <sub>1min</sub>	r <sub>min</sub>
	mm					
<b>N640D</b>	<b>200</b>	368.3	156.369	90.488	4	4
<b>N640D-1</b>	<b>200</b>	368.3	156.369	90.488	4	4
<b>N680D</b>	<b>400</b>	685.8	292	166.7	3	8
<b>ND69/500X2D/DR-SY</b>	<b>500</b>	670	450	360	5	5
<b>ND6/620D/DR</b>	<b>620</b>	820	380	290	5	12
<b>ND6/630D/DR</b>	<b>630</b>	794	380	278	5	10
<b>ND6/650D/DR</b>	<b>650</b>	820	380	290	5	17
<b>ND6/700/HCRYA8</b>	<b>700</b>	870	380	290	12	12
<b>N6/711.2D</b>	<b>711.2</b>	892.2	184.15	87.3	5	7.5
<b>N6/711.2DF3</b>	<b>711.2</b>	892.2	184.15	87.3	5	7.5
<b>N6/750D</b>	<b>750</b>	920	185	106	7.5	7.5
<b>N6/750DF3</b>	<b>750</b>	920	185	106	7.5	7.5
<b>ND6/750DF3/HCR</b>	<b>750</b>	960	380	290	5	15
<b>ND6/750DF3/HCR</b>	<b>750</b>	960	380	290	5	15

Basic load ratings		D1	d1	G	b	δ	Weight
C <sub>r</sub>	C <sub>or</sub>						
kN		mm		angle		kg	
1060	1600	312	244	290	8.5	6*	63
1060	1600		244				61.4
3340	6250	596	458	548	12	6*	378
3300	8700		613				402
3400	9100	752	671	740	6*	6*	505
3500	9400		740				407
3250	9100	762	700	758	6*	6*	455
3500	10200		749				494
1790	5600	823	767.5	820	8	6*	225
1790	5600		823				225
2400	6250	864	802	863	8	6*	241
2400	6250		864				241
3940	10800	887	806	870	6*	6*	626
3940	10800		887				626

## Product Characteristics:

Two rows spherical rollers are put between the spherical raceways on the outer ring and the two grooves on the inner ring for spherical roller bearings. Since the curve center of outer ring is the same as that of the whole bearing arrangement, these bearings are self-aligned and automatically adjust the bending of the shaft and housing, besides, it can also compensate the concentricity error caused by this. Except radial load, these bearings can also carry combination of axial and radial load in two directions and possess high load capacity as well as good resistance to vibration and impact.

Spherical roller bearings are mainly applied to metallurgical machinery, mining machinery, papermaking, vessel, textile machinery, coal mill, electric power and other kinds of mechanical equipments. They are the bearings that are mostly widely used in mechanical industry.



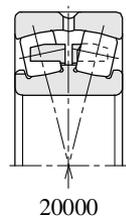
## Product types

ZWZ spherical roller bearings can be divided into the following types:

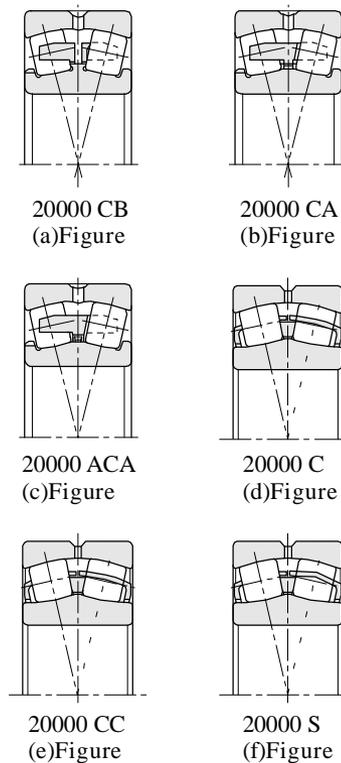
- .Open type spherical roller bearing
- .Sealed spherical roller bearing
- .Spherical roller bearings used in vibration riddles
- .SDB type spherical roller bearing
- .Split spherical roller bearings

Open type spherical roller bearing contains asymmetrical roller bearing and symmetrical roller bearing. The main difference is the design of inner ring and cage.

Asymmetrical roller bearing belongs to old product that is made up of outer ring, inner ring with center rib and small rib, two-body solid cage and some rollers. Vibration system adopts. For example, there is no structure code after 20000 code. The structure is as below:

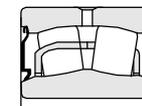


Symmetrical roller bearing contains CA type, ACA type, CB type, C type, CC type and S type.



## Sealed Spherical Roller Bearing

Sealed spherical roller bearing contains CA type with solid cage, sealing on basis of CB type and CC type.



For the bearing device that has special requirements on heavy load, poor working condition and sealing, the spherical roller bearing with the structure of contact-type sealing ring in steel frame on both sides can be provide. Top of sealing ring is installed on outer ring of bearing, rotate with outer ring synchronously and stick bottom lip on raceway

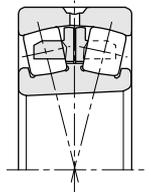
of inner ring. This type of sealing ring in steel frame can be resistant to corrosion and to aging. They are common to be applied in elevator tractor which can prevent impurities entering and oil grease lost.

**Vibration screen spherical roller bearings**  
The new type vibration resistance spherical roller bearings are VB type structure developed on basis of asymmetrical roller bearing type and CB type bearing. Some of them also use CA, CB or asymmetrical roller bearing. Vibrating machine bearings have the same boundary dimension as the basic version, and have fixed center ribs on the inner rings. They can carry axial load; The new design with special structure of cage, double guides by inner and outer diameter can control the guide gap and displacement between the cage, inner and outer rings to prevent vibration and reduce vibration. There are two kinds including cylindrical hole and tapered hole.

VB type structure is developed by ZWZ especially for vibration machinery and they can also be used on universal machinery. Performance: they have heavier carrying load capacity, impact resistance, vibration resistance, small friction, lower temperature rise and longer service life.

The code name of vibration screen spherical roller bearings is denoted with the suffix VB.

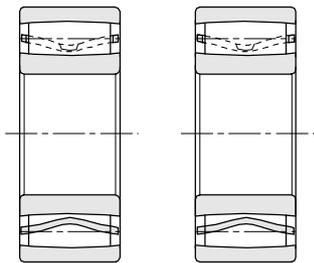
The structure is as below:



## SDB Type Spherical Roller Bearing

SDB type spherical roller bearing is a new type of radial roller bearing developed on basis of cylindrical roller bearing and spherical roller bearing. They can self align automatically and get big axial displacement.

Single-row spherical roller bearings are installed with curved symmetrical rollers, with recessed ring raceway that has groove on one side or both sides. The spring lock ring or sealing ring can be installed according to requirements. Bearing has ability to self align and make axial movement. This kind of bearing is widely used in equipments of fan-shaped section in steel plant and textile industry. The main structure is as below:

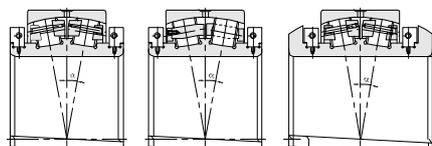


### Split Spherical Roller Bearings

These bearings are mainly used in the applications where it is difficult to touch bearings or separable bearings are used and a big broken down cost caused by plenty of time and human maintenance or changing parts. For example, cranks.

ZWZ can manufacture different structures of split spherical roller bearings according to customer's demands. In order to meet the requirements of mounting, the split inner rings and outer rings are normally adopted. The jamming rings on the two sides of wide inner rings make the mounting easy.

The code name of split spherical roller bearings is denoted with the suffix D.



### Dimension Rang:

ZWZ spherical roller bearing boundary dimensions are listed in the bearings dimensions table.

Bore diameter dimension range: 30 mm-2000mm

Outer diameter dimension range: 68mm-2700mm

Width range: 20mm-550mm

### Tolerances:

ZWZ manufactures spherical roller bearings with P0 and P6 precision grades. Also ZWZ can manufacture spherical roller bearings with P5 according to customer's demands. All of tolerances values conform to GB307.1 Standard .All of tolerance values are listed in the preface table.

### Radial clearances

ZWZ manufactures spherical roller bearings with C0, C2, C3, C4 and C5 clearances which are all conform to the GB4604 Standard. The C3 group clearances are taken as standard clearance for spherical roller bearings with tapered bores. The radial clearance values are listed in the preface table. These values are applied to bearings without load.

ZWZ can manufacture spherical roller bearings with non standard clearances according to customer's demands. The clearance of spherical roller bearings applied to vibration riddles is C4 group clearance.

Clearance value is shown in Table 1 and Table 2. Vibrating machine bearing adopt big radial clearance, C3, C4 group or nonstandard clearance between C3-C4.

Vibration riddles spherical roller bearings adopt C4 group clearance.

Radial clearance of SDB type spherical roller bearing is shown in Table 3.

### Cage

Normally, CA type spherical roller bearings use brass, bronze cages or carbon steel solid cages. But C type spherical roller bearings normally use pressed sheet-steel cages. Please contact with ZWZ in advance if you need spherical roller bearings with non-standard cages.

### The equivalent load

The equivalent dynamic load

when  $F_a / F_r \leq e$ ,

$$P = F_r + Y_1 F_a$$

When  $F_a / F_r > e$ ,

$$P_r = 0.67 F_r + Y_2 F_a$$

The factors  $e, Y_1$  and  $Y_2$  are listed in the bearing dimension tables.

The equivalent static load

$$P_0 = F_r + Y_0 F_a$$

The factors  $Y_0$  are listed in the bearing dimension tables.

Table 1 Radial clearance of spherical roller bearing with cylindrical bole μm

Nominal ID d mm		Clearance									
		Group 2		Group 0		Group 3		Group 4		Group 5	
Over	To	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
14	18	10	20	20	35	35	45	45	60	60	75
18	24	10	20	20	35	35	45	45	60	60	75
24	30	15	25	25	40	40	55	55	75	75	95
30	40	15	30	30	45	45	60	60	80	80	100
40	50	20	35	35	55	55	75	75	100	100	125
50	65	20	40	40	65	65	90	90	120	120	150
65	80	30	50	50	80	80	110	110	145	145	180
80	100	35	60	60	100	100	135	135	180	180	225
100	120	40	75	75	120	120	160	160	210	210	260
120	140	50	95	95	145	145	190	190	240	240	300
140	160	60	110	110	170	170	220	220	280	280	350
160	180	65	120	120	180	180	240	240	310	310	390
180	200	70	130	130	200	200	260	260	340	340	430
200	225	80	140	140	220	220	290	290	380	380	470
225	250	90	150	150	240	240	320	320	420	420	520
250	280	100	170	170	260	260	350	350	460	460	570
280	315	110	190	190	280	280	370	370	500	500	630
315	355	120	200	200	310	310	410	410	550	550	690
355	400	130	220	220	340	340	450	450	600	600	750
400	450	140	240	240	370	370	500	500	660	660	820
450	500	140	260	260	410	410	550	550	720	720	900
500	560	150	280	280	440	440	600	600	780	780	1000
560	630	170	310	310	480	480	650	650	850	850	1100
630	710	190	350	350	530	530	700	700	920	920	1190
710	800	210	390	390	580	580	770	770	1010	1010	1300
800	900	230	430	430	650	650	860	860	1120	1120	1440
900	1000	260	480	480	710	710	930	930	1220	1220	1570

Table 2 Radial clearance of spherical roller bearing with tapered bore μm

Nominal ID d mm		Clearance									
		Group 2		Group 0		Group 3		Group 4		Group 5	
Over	To	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
18	24	15	25	25	35	35	45	45	60	60	75
24	30	20	30	30	40	40	55	55	75	75	95
30	40	25	35	35	50	50	65	65	85	85	105
40	50	30	45	45	60	60	80	80	100	100	130
50	65	40	55	55	75	75	95	95	120	120	160
65	80	50	70	70	95	95	120	120	150	150	200
80	100	55	80	80	110	110	140	140	180	180	230
100	120	65	100	100	135	135	170	170	220	220	280
120	140	80	120	120	160	160	200	200	260	260	330
140	160	90	130	130	180	180	230	230	300	300	380
160	180	100	140	140	200	200	260	260	340	340	430
180	200	110	160	160	220	220	290	290	370	370	470
200	225	120	180	180	250	250	320	320	410	410	520
225	250	140	200	200	270	270	350	350	450	450	570
250	280	150	220	220	300	300	390	390	490	490	620
280	315	170	240	240	330	330	430	430	540	540	680
315	355	190	270	270	360	360	470	470	590	590	740
355	400	210	300	300	400	400	520	520	650	650	820
400	450	230	330	330	440	440	570	570	720	720	910
450	500	260	370	370	490	490	630	630	790	790	1000
500	560	290	410	410	540	540	680	680	870	870	1100
560	630	320	460	460	600	600	760	760	980	980	1230
630	710	350	510	510	670	670	850	850	1090	1090	1360
710	800	390	570	570	750	750	960	960	1220	1220	1500
800	900	440	640	640	840	840	1070	1070	1370	1370	1690
900	1000	490	710	710	930	930	1190	1190	1520	1520	1860

Table 3 Radial clearance of SDB type spherical roller bearing with cylindrical bore μm

d mm		Group 3		Group 4		d mm		Group 3		Group 4	
		min	max	min	max			min	max	min	max
Over	To	min	max	min	max	Over	To	min	max	min	max
18	24	39	51	51	65	180	200	238	307	307	394
24	30	46	60	60	76	200	225	262	337	337	434
30	40	55	73	73	93	225	250	282	368	368	478
40	50	65	85	85	109	250	280	307	407	407	519
50	65	79	104	104	139	280	315	330	434	434	570
65	80	96	124	124	164	315	355	360	483	483	620
80	100	120	158	158	206	355	400	395	528	528	675
100	120	144	186	186	244	400	450	435	577	577	745
120	140	166	215	215	280	450	500	475	633	633	811
140	160	195	252	252	321	500	560	518	688	688	890
160	180	217	280	280	361	560	630	567	751	751	975

### Definition of Bearing Code

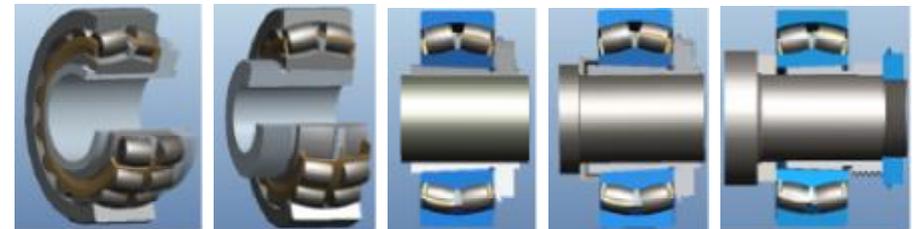
- ACA- Spherical roller bearing, with movable center rib and asymmetric rollers
- C- Spherical roller bearing, without rib on inner ring, with movable center rib and installed with symmetric rollers and pressed cage.
- CA- CA Spherical roller bearing, without center rib on inner ring, with small rib on both sides and installed with symmetric rollers and solid cage
- CAB-CA type Spherical roller bearing, piercing in middle of rollers with support type cage.
- CABC-CAB type Spherical roller bearing, with improved roller guiding mode ( roughness of roller surface, roughness of raceway surface, heating treatment changes, etc.), to reduce friction.
- CAC-CA type Spherical roller bearing, with improved roller guiding mode ( roughness of roller surface, roughness of raceway surface, heating treatment changes, etc.), to reduce friction.
- CB- Continuous casting bearing
- CC-C type Spherical roller bearing, with improved roller guiding mode ( roughness of roller surface, roughness of raceway surface, heating treatment changes, etc.), to reduce friction.
- /C3- Clearance meets 3 group as specified in standard
- /C4 - Clearance meets 4 group as specified in standard
- /C9- Bearing clearance is different from current standard
- /CRA9- Radial clearance is nonstandard, with requirements on axial clearance
- D- Split bearing

- F1- Carbon steel
- F3- Nodular cast iron
- /P5- Tolerance meets Level 5 as specified in standard
- /P6- Tolerance meets Level 6 as specified in standard
- /HA- Ring, rolling elements and cage, or only the ring and rolling elements are made of vacuum smelting bearing steel
- /HC- Ring and rolling elements or only the ring or only the rolling elements alone is made up of carbon steel (/HC-20Cr 2Ni4A;/HC1-20Cr2Mn2MoA;/HC2-15Mn;/HC3-G20CrMo)
- /HCR- Shows to distinguish the same series that rolling elements are made up of carbon steel
- /HG- Ring and rolling elements or only the ring is made up of other bearing steel (/HG-5 Gr MnMo;/HG1-55SiMoVA;K/HG2-GCr18Mo;/HG3-42CrMo;/HG4-GCr15SiMn)
- K- Bearing with tapered bore, tapered 1:12
- K30- Bearing with tapered bore, tapered 1:30
  - L- Light alloy solid cage. When material of cage changes, express with attached digits.
- N- Bearing with snap ring groove on outer ring
- NR- Bearing with snap ring groove on outer ring and retainer ring
- Q1- Aluminium, Fe and Mn bronze materials
- 2RS- Bearing with RS sealing on both sides
- 2RS2- Bearing with steel skeleton rubber fluoride on both sides
  - S- When ID is less than 65mm, the structure is similar with CC type and outline of the cage is made up of two pieces of broken line.
- /S0- After high-temperature tempering to bearing ring, the working temperature can reach 150°C
- /S1- After high-temperature tempering to bearing ring, the working temperature can reach 200°C
- /S2- After high-temperature tempering to bearing ring, the working temperature can reach 250°C
- /S3- After high-temperature tempering to bearing ring, the working temperature can reach 300°C
- /S4- After high-temperature tempering to bearing ring, the working temperature can reach 350°C
- SDB- Structure code, single-row spherical roller bearing that can self-align and make axial displacement.
- TN1- Nylon
  - V- Full complement rolling elements(without cage)
- VB- Vibrating screen bearing
- /W20- There are 3 lubrication holes on outer ring of bearing (without oil groove)
- /W33- There are an oil groove and 3 lubrication holes on outer ring of bearing]
- /W33T- There are 8 lubrication holes on outer ring of bearing
- /W33X- There are an oil groove and 6 lubrication holes on outer ring of bearing
  - X1- Outer diameter is nonstandard
  - X2- Width (height) is nonstandard
  - X3- Outer diameter and width (height) are nonstandard (standard inner diameter)

- YAB- Structure and technique are required to change at the same time
- YAD- The same type of bearing, no less than two changes of the structure at the same time
- YA1- Outside surface of bearing outer ring is different from standard design
- YA2- Inner bore of bearing inner ring is different from standard design
- YA3- End face of bearing ring is different from standard design
- YA6- Mounting chamfer of bearing is different from standard design
- YA7- Rib or retainer ring of bearing is different from standard design
- YA8- Cage structure changes
- YB2- Dimension and tolerance of bearing change
  - /Z- Bearing vibration accelerated speed magnitude extreme value category (Z1- with specified vibration accelerated speed magnitude extreme value; Z2- vibration accelerated speed magnitude extreme value is less than Z1 group; Z3- vibration accelerated speed magnitude extreme value is less than Z2 group)
  - /V- Bearing vibration speed magnitude extreme value category (V1- with specified vibration speed magnitude extreme value; V2- vibration speed magnitude extreme value is less than V1 group; V3- vibration speed magnitude extreme value is less than V2 group)

## Adapter Sleeve and Withdrawal Sleeve

Adapter sleeve and withdrawal sleeve supplied by ZWZ can install optical shaft and stepped shaft into spherical roller bearing with tapered bore easily and rapidly.



Bearing with adapter sleeve

Bearing with withdrawal sleeve

Adapter sleeve is installed on the optical shaft

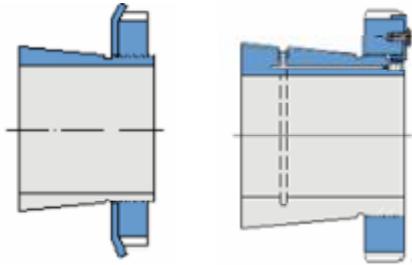
Adapter sleeve is installed on the stepped shaft

Withdrawal sleeve is installed on the stepped shaft

## Adapter Sleeve Design

Adapter sleeve is one of the most commonly used bearing accessories which is used to fix the bearing with tapered bore on cylindrical journal including optical shaft and stepped shaft. This kind of accessory is easy to mount and needn't be fixed by other devices. When using adapter sleeve on the optical shaft, bearing can be fixed anywhere on the shaft.

When used as stepped shaft and cooperating with stepped ring, bearing can be fixed to the given place more accurately on the shaft and also relatively easy to dismount. Adapter sleeve provided by ZWZ has lock nut and necessary locking device shown as figure below. For small adapter sleeve, locking nut is fixed by lock washer. For big adapter sleeve, locking nut is fixed by a locking clasp. There is a slit on the adapter sleeve, the surface taper



is 1:12. For the surface of adapter sleeve with size 40 or less than 40, it is after phosphating. For the adapter sleeve with larger size, adopt undissolved antirusting agent to protect adapter sleeve surface.

Oil injection method can simplify mounting and dismounting of bearing. In order to cooperate with this method, ZWZ can provide the design with an oil path and oil groove that you can choose from. The oil entrance is on one side with screw thread of adapter sleeve; oil groove is on the cone surface of adapter sleeve. After injecting hydraulic oil into oil path and oil groove, it will form a layer of oil film on the matching surface of bearing and adapter sleeve, which can significantly reduce the force needed for installation of bearing. This kind of standard adapter sleeve code is OH...H.

## Common Information and Data

### Dimension

Dimension of adapter sleeve conforms to standard ISO2982-1:1995.

### Tolerance

Tolerance of ZWZ adapter sleeve conforms to standard JB/T7919.

### Screw Thread

For ZWZ adapter sleeve with size 40 or more

than 40, metric screw thread tolerance is 6g and conforms to standard ISO9653:1998 standard. For large size adapter sleeve, metric screw thread tolerance is 7e and conforms to standard ISO2903: 1993 standard.

## Requirements of Shaft Tolerance

Because adapter sleeve is installed on shaft to work in concert with bearing, it has larger tolerance range than that is directly installed on cylindrical journal. But geometrical tolerance must keep in very narrow range, for precision of geometrical tolerance will influence rotation precision of bearing directly. Generally, shaft tolerance is h9 according to ISO1101:1983 standard and cylindricity should be IT5/2.

## Withdrawal Sleeve Design

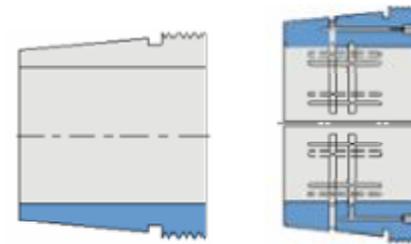
Withdrawal sleeve is mainly used to fix bearing with tapered bore to cylindrical journal on steeped shaft. Withdrawal sleeve is pressed into shaft shoulder or similar devices between the bearing with tapered bore and shaft, then fixed on the shaft by nut or end plate. For screw thread of shaft end has different dimension according to actual application, lock nut or end plate will not be supplied with withdrawal sleeve and need be ordered separately. Besides, the nuts for dismounting the withdrawal sleeve also need to be ordered separately.

Surface of ZWZ withdrawal sleeve is coated with antirust agent, with a slit and the taper of surface is 1:12.

The nuts for dismounting the withdrawal sleeve also need to be ordered separately.

Oil injection method can simplify mounting and dismounting of bearing. In order to

cooperate with this method, ZWZ can provide the design with an oil path and oil groove that you can choose from. There are two oil entrances on one side with screw thread of AOH withdrawal sleeve. There are some oil grooves along the circumferential and axial direction on the cone surface and cylindrical inner surface. After injecting hydraulic oil into oil path and oil groove, it will form a layer of oil film on the matching surface of bearing and withdrawal sleeve as well on the matching surface of shaft and withdrawal sleeve, which can significantly reduce the force needed for installation of bearing.



## Common Information and Data Dimension

Dimension of adapter sleeve conforms to standard ISO2982-1:1995.

### Tolerance

Tolerance of ZWZ adapter sleeve conforms to standard JB/T7919.

### Screw Thread

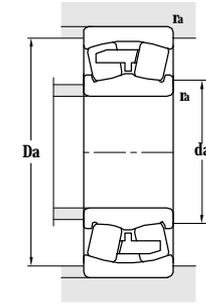
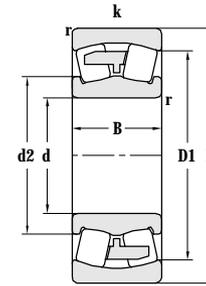
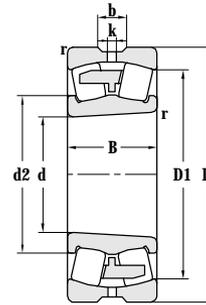
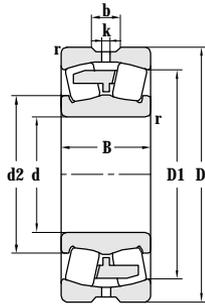
For ZWZ adapter sleeve with size 40 or more than 40, metric screw thread tolerance is 6g and conforms to standard ISO9653:1998 standard. For large size adapter sleeve, metric screw thread tolerance is 7e and conforms to standard ISO2903: 1993 standard.

## Requirements of Shaft Tolerance

Because adapter sleeve is installed on shaft to work in concert with bearing, it has larger tolerance range than that is directly installed on cylindrical journal. But geometrical tolerance must keep in very narrow range, for precision of geometrical tolerance will influence rotation precision of bearing directly. Generally, shaft tolerance is h9 according to ISO1101:1983 standard and cylindricity should be IT5/2.

# Spherical Roller Bearing(CA)

d 30-60 mm

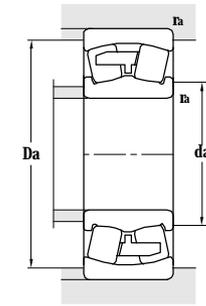
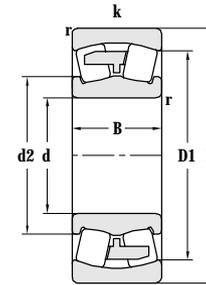
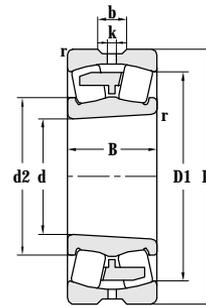
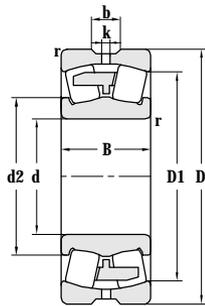


Principal dimensions				Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>OR</sub>	Grease	Oil		
mm				kN		r/min			
<b>30</b>	68	20	1	60.8	57	6000	7500	<b>22206X1CAN</b>	
<b>35</b>	72	23	1.1	72.5	81.5	6000	7500	<b>22207CA/W33</b>	
	82	23	0.5	86	92	6000	7500	<b>21307X3CA/CRA9</b>	
<b>40</b>	90	33	1.5	143	133	4500	5600	<b>22308CA</b> <b>22308CA/W33</b>	
	90	33	1.5	143	133	4500	5600	<b>22308CH/W33</b>	
	90	33	1.5	143	133	4500	5600	<b>22308CAK</b> <b>22308CAK/W33</b>	
<b>45</b>	85	23	1.1	96.9	95	5300	6700	<b>22209CA</b> <b>22209CA/W33</b>	
	100	36	1.5	174	174	3800	4800	<b>22309CA</b> <b>22309CA/W33</b>	
	100	36	1.5	174	174	3800	4800	<b>22309CAK</b> <b>22309CAK/W33</b>	
<b>50</b>	90	23	1.1	98.8	103	5000	6300	<b>22210CA</b> <b>22210CA/W33</b>	
	90	23	1.1	98.8	103	5000	6300	<b>22210/W33</b>	
	90	23	1.1	98.8	103	5000	6300	<b>22210CAK</b> <b>22210CAK/W33</b>	
	110	27	2	148	158	3400	4300	<b>21310CA/C3</b>	
	110	40	2	209	213	3400	4300	<b>22310CA</b> <b>22310CA/W33</b>	
	110	40	2	209	213	3400	4300	<b>22310CA/W33A</b>	
	110	40	2	209	213	3400	4300	<b>22310CAK</b> <b>22310CAK/W33</b>	
<b>55</b>	100	25	1.5	119	126	4500	5600	<b>22211CA</b> <b>22211CA/W33</b>	
	100	25	1.5	119	126	4500	5600	<b>22211CAK</b> <b>22211CAK/W33</b>	
	100	25	1.5	101	126	4500	5600	<b>22211/W33</b>	
	100	25	1.5	101	126	4500	5600	<b>22211K/W33</b>	
	120	43	2	257	266	3200	4000	<b>22311CA</b> <b>22311CA/W33</b>	
	120	43	2	257	266	3200	4000	<b>22311CA/YB2</b> <b>22311CAF3</b>	
	120	43	2	257	266	3200	4000	<b>22311CAK</b> <b>22311CAK/W33</b>	
	<b>60</b>	110	28	1.5	148	158	4000	5000	<b>22212CA</b> <b>22212CA/W33</b>
		110	28	1.5	148	158	4000	5000	<b>22212CAK/W33</b>
110		28	1.5	121	145	4000	5000	<b>22212</b> <b>22212/W33</b>	
130		46	2.1	225	248	3000	3800	<b>22312</b> <b>22312/W33</b>	
130		46	2.1	225	248	3000	3800	<b>22312K</b> <b>22312K/W33</b>	
130		46	2.1	295	318	3000	3800	<b>22312CA</b> <b>22312CA/W33</b>	
130		46	2.1	295	318	3000	3800	<b>22312CA/C9-ZG</b>	

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				kg
41	52.3			37	60	1	0.32	2.09	3.11	2.04	0.384
46	60	5.5	3	41	65	1					0.441
				83	69		42	75			
56	74	5.5	2.5	49	81	1.5	0.39	1.73	2.58	1.69	1.02
49.9	74.3	5.5	3	49	81	1.5	0.37	1.80	2.70	1.80	1.01
56	74	5.5	2.5	49	81	1.5	0.39	1.73	2.58	1.69	0.993
57.6	73	5.5	2	52	78	1	0.28	2.40	3.50	2.50	0.629
63	81.4	5.5	2.5	54	91	1.5	0.38	1.80	2.60	1.70	1.53
63	81.4	5.5	2.5	54	91	1.5	0.38	1.80	2.60	1.70	1.52
62.2	81.6	5.5	2	57	83	1	0.26	2.60	3.90	2.50	0.630
63	81.6	5.5	2	57	83	1	0.27	2.50	3.70	2.50	0.629
62.2	81.6	5.5	2	57	83	1	0.26	2.60	3.90	2.50	0.630
69	92			60	100	2	0.24	2.80	4.20	2.80	1.34
69	90.6	5.5	2.5	60	100	2	0.38	1.80	2.60	1.70	2.17
69	90.6	5.5	2.5	60	100	2	0.38	1.80	2.60	1.70	2.06
69	90.6	5.5	2.5	60	100	2	0.38	1.80	2.60	1.70	2.13
68.8	87.3	5.5	2	64	91	1.5	0.25	2.70	4.00	2.60	0.887
68.8	87.3	5.5	2	64	91	1.5	0.25	2.70	4.00	2.60	0.879
70	87.3	5.5	2	64	91	1.5	0.26	2.60	3.90	2.50	0.742
70	87.3	5.5	2	64	91	1.5	0.26	2.60	3.90	2.50	0.724
75	99.5	5.5	2.5	65	110	2	0.37	1.80	2.70	1.80	2.60
75	99.5	5.5	2.5	65	110	2	0.37	1.80	2.70	1.80	2.60
75	99.5	5.5	2.5	65	110	2	0.37	1.80	2.70	1.80	2.42
75.2	95	5.5	2	69	101	1.5	0.24	2.80	4.20	2.80	1.01
75.2	95	5.5	2	69	101	1.5	0.24	2.80	4.20	2.80	0.982
75.5	95	5.5	2	69	101	1.5	0.27	2.50	3.70	2.50	1.09
79	108	5.5	3	72	118	2	0.40	1.68	2.50	1.64	2.93
79	108	5.5	3	72	118	2	0.40	1.68	2.50	1.64	2.86
81.4	108	5.5	3	72	118	2	0.37	1.80	2.70	1.80	3.33
81.4	108	5.5	3	72	118	2	0.37	1.80	2.70	1.80	3.33

# Spherical Roller Bearing(CA)

d 60-80 mm

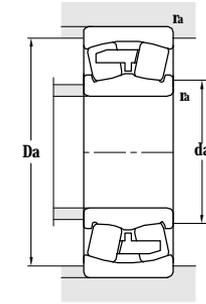
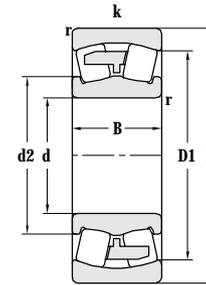
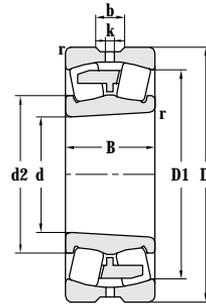
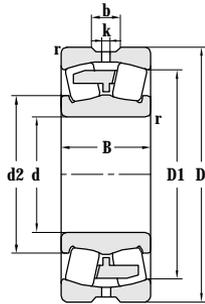


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>OR</sub>	Grease	Oil	
mm				kN		r/min		
<b>60</b>	130	46	2.1	295	318	3000	3800	<b>22312CA/YB2</b> <b>22312CAF3</b>
	130	46	2.1	295	318	3000	3800	<b>22312CAK</b> <b>22312CAK/W33</b>
<b>65</b>	120	31	1.5	183	205	3800	4800	<b>22213CA</b> <b>22213CA/W33</b>
	120	31	1.5	183	205	3800	4800	<b>22213CAK</b> <b>22213CAK/W33</b>
	120	31	1.5	170	216	3800	4800	<b>22213S/W33</b>
	120	31	1.5	143	175	3800	4800	<b>22213/W33</b>
	120	31	1.5	143	175	3800	4800	<b>22213K/W33</b>
	140	33	2.1	224	257	2800	3600	<b>21313CA</b>
	140	48	2.1	262	325	2600	3400	<b>22313CH/W33</b>
	140	48	2.1	323	342	2600	3400	<b>22313CA</b> <b>22313CA/W33</b>
	140	48	2.1	323	342	2600	3400	<b>22313CAF3</b> <b>22313CAKF3</b>
	140	48	2.1	323	342	2600	3400	<b>22313CAK</b> <b>22313CAK/W33</b>
<b>70</b>	125	31	1.5	162	205	3600	4500	<b>22214CA</b> <b>22214CA/W33</b>
	125	31	1.5	162	205	3600	4500	<b>22214CAK</b>
	125	31	1.5	159	200	3600	4500	<b>22214/W33</b>
	150	35	2.1	270	309	2400	3200	<b>21314CA</b>
	150	51	2.1	380	408	2200	3000	<b>22314CA</b> <b>22314CA/W33</b>
	150	51	2.1	380	408	2200	3000	<b>22314CAK</b> <b>22314CAK/W33</b>
	150	51	2.1	380	408	2200	3000	<b>22314CAF3</b> <b>22314CAKF3</b>
<b>75</b>	115	40	1.1	164	250	2900	3500	<b>24015CA</b> <b>24015CA/W33</b>
	130	31	1.5	150	192	3400	4300	<b>22215</b>
	130	31	1.5	201	228	3400	4300	<b>22215CA</b> <b>22215CA/W33</b>
	130	31	1.5	201	228	3400	4300	<b>22215CAK</b>
	160	55	2.1	418	451	2200	3000	<b>22315CA</b> <b>22315CA/W33</b>
	160	55	2.1	418	451	2200	3000	<b>22315CAF3</b> <b>22315CAK/W33</b>
	160	55	2.1	418	451	2200	3000	<b>22315CAK</b>
	<b>80</b>	140	33	2	165	225	3200	4000
140		33	2	165	225	3200	4000	<b>22216CAK</b>
170		58	2.1	380	495	2000	2800	<b>22316CA</b> <b>22316CA/W33</b>
170		58	2.1	380	495	2000	2800	<b>22316CA/C9-ZG</b>
170		58	2.1	380	495	2000	2800	<b>22316CA/HAC9W33YA8</b>
170		58	2.1	380	495	2000	2800	<b>22316CAF3</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				kg
81.4	108			72	118	2	0.37	1.80	2.70	1.80	3.33
81.4	108	5.5	3	72	118	2	0.37	1.80	2.70	1.80	3.33
81.5	103	5.5	2.5	74	111	1.5	0.25	2.70	4.00	2.50	1.56
81.5	103	5.5	2.5	74	111	1.5	0.25	2.70	4.00	2.50	1.52
80	106	5.5	3	74	111	1.5	0.25	2.70	4.00	2.50	1.57
82	103	5.5	2.5	74	111	1.5	0.27	2.50	3.70	2.50	1.57
82	103	5.5	2.5	74	111	1.5	0.27	2.50	3.70	2.50	1.54
87.9	119			77	128	2	0.25	2.70	4.00	2.60	2.58
81.6	118	8.3	4.5	77	128	2	0.35	1.90	2.90	1.80	4.92
88.6	116	5.5	3	77	128	2	0.35	1.90	2.90	1.80	4.92
88.6	116			77	128	2	0.35	1.90	2.90	1.80	4.90
88.6	116	5.5	3	77	128	2	0.35	1.90	2.90	1.80	4.90
86.8	109	6	2.5	79	116	1.5	0.24	3.00	4.60	2.80	1.83
86.8	109			79	116	1.5	0.24	3.00	4.60	2.80	1.81
87.2	109	6	2.5	79	116	1.5	0.26	2.60	3.90	2.50	1.66
95.4	127			82	138	2	0.25	2.70	4.00	2.60	3.02
95.8	125	8.3	4	82	138	2	0.35	1.90	2.90	1.80	5.23
95.8	125	8.3	4	82	138	2	0.35	1.90	2.90	1.80	5.21
95.8	125			82	138	2	0.35	1.90	2.90	1.80	5.14
87.5	100	5.5	3	82	106	1	0.32	2.09	3.11	2.04	1.48
92	114			84	121	1.5					1.73
92	114	5.5	2.5	84	121	1.5	0.24	3.00	4.60	2.80	1.71
92	114			84	121	1.5	0.24	3.00	4.60	2.80	1.67
101	133	8.3	4	87	148	2	0.35	1.90	2.90	1.80	5.44
101	133	8.3	4	87	148	2	0.35	1.90	2.90	1.80	5.40
101	133	8.3	4	87	148	2	0.35	1.90	2.90	1.80	5.32
98.9	122	5.5	2.5	91	129	2	0.24	2.80	4.20	2.80	2.08
98.9	122			91	129	2	0.24	2.80	4.20	2.80	2.03
109	142	8.3	4	92	158	2	0.34	1.99	2.96	1.94	7.47
109	142	8.3	4	92	158	2	0.34	1.99	2.96	1.94	6.54
109	142	8.3	4	92	158	2	0.34	1.99	2.96	1.94	7.36
109	142			92	158	2	0.34	1.99	2.96	1.94	7.34

# Spherical Roller Bearing(CA)

d 80-95 mm

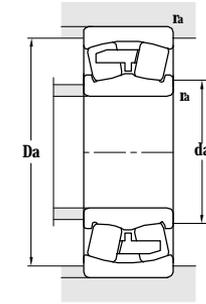
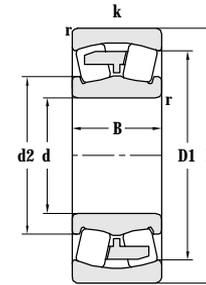
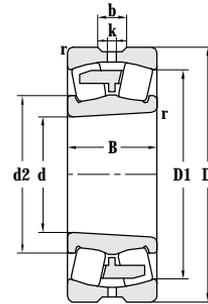
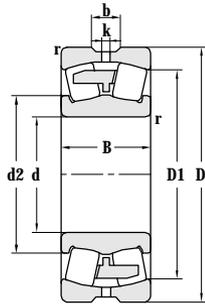


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm				kN		r/min		
<b>80</b>	170	58	2.1	380	495	2000	2800	<b>22316CAK</b>
<b>82.6</b>	170	58	2.1	380	495	2000	2800	<b>206/82.6CA/W33</b>
<b>85</b>	150	36	2	193	254	3000	3800	<b>22217CA</b> <b>22217CA/W33</b>
	150	36	2	193	254	3000	3800	<b>22217CAK</b>
	180	41	3	294	360	2000	2800	<b>21317CA</b> <b>21317CA/W33</b>
	180	60	3	391	505	1900	2600	<b>22317CA</b> <b>22317CA/W33</b>
	180	60	3	390	505	1900	2600	<b>22317ACA</b>
	180	60	3	391	505	1900	2600	<b>22317CAF3</b>
	180	60	3	391	505	1900	2600	<b>22317CAK</b> <b>22317CAK/W33</b>
	180	60	3	391	505	1900	2600	<b>22317CAKF3</b> <b>22317CAKF3/W33</b>
<b>90</b>	140	50	1.5	233	390	2600	3400	<b>24018CA</b> <b>24018CA/W33</b>
	160	40	2	269	360	2600	3400	<b>22218CA</b> <b>22218CA/W33</b>
	160	40	2	269	360	2600	3400	<b>22218CAF3</b>
	160	40	2	269	360	2600	3400	<b>22218CAK</b> <b>22218CAK/W33</b>
	160	52.4	2	287	415	2000	2800	<b>23218</b> <b>23218/W33</b>
	160	52.4	2	287	415	2000	2800	<b>23218K</b> <b>23218K/W33</b>
	160	52.4	2	287	415	2000	2800	<b>23218F3</b>
	160	52.4	2	337	475	1900	2600	<b>23218CA</b> <b>23218CA/W33</b>
	160	52.4	2	369	480	1900	2600	<b>23218CA/HAC9SOW24</b>
	160	52.4	2	337	475	1900	2600	<b>23218CAK</b> <b>23218CAK/W33</b>
	160	67	2	334	475	1900	2600	<b>24218X2CA/YB2</b>
	190	64	3	580	660	1800	2400	<b>22318CA</b> <b>22318CA/W33</b>
	190	64	3	580	660	1800	2400	<b>22318CAF3</b> <b>22318CAKF3</b>
	190	64	3	580	660	1800	2400	<b>22318CAK</b> <b>22318CAK/W33</b>
	190	64	3	580	660	1800	2400	<b>22318ACA</b>
	190	64	3	400	505	1800	2400	<b>22318</b>
	190	64	3	400	505	1800	2400	<b>22318K</b> <b>22318K/W33</b>
	190	43	3	580	660	2400	3200	<b>21318CA/W33</b>
<b>95</b>	170	43	2.1	361	428	2400	3200	<b>22219CA</b> <b>22219CA/W33</b>
	170	43	2.1	361	428	2400	3200	<b>22219CAK</b> <b>22219CAK/W33</b>
	200	45	3	404	466	2400	3200	<b>21319CA/W33</b>
	200	67	3	637	727	1800	2400	<b>22319</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				kg
109	142			92	158	2	0.34	1.99	2.96	1.94	7.40
109	142	8.3	4	92	158	2	0.34	1.99	2.96	1.94	6.37
105	132	6.5	3	96	139	2	0.24	2.80	4.20	2.80	2.69
105	132			96	139	2	0.24	2.80	4.20	2.80	2.64
118	152			99	166	2.5	0.24	2.80	4.20	2.80	5.42
115	150	8.3	4	99	166	2.5	0.34	1.99	2.96	1.94	8.19
115	150	8.3	4	99	166	2.5	0.34	1.99	2.96	1.94	8.19
115	150			99	166	2.5	0.34	1.99	2.96	1.94	8.12
115	150	8.3	4	99	166	2.5	0.34	1.99	2.96	1.94	8.08
115	150	8.3	4	99	166	2.5	0.34	1.99	2.96	1.94	8.01
106	121	5.5	3	100	125	1.5	0.33	2.00	3.00	2.00	3.25
111	139	8.3	2.5	101	149	2	0.25	2.70	4.00	2.60	3.40
111	139			101	149	2	0.25	2.70	4.00	2.60	3.38
111	139	8.3	2.5	101	149	2	0.25	2.70	4.00	2.60	3.28
111	133	5.5	2.5	101	149	2	0.35	1.90	2.90	1.80	4.64
111	133	5.5	2.5	101	149	2	0.35	1.90	2.90	1.80	4.5
111	133			101	149	2	0.35	1.90	2.90	1.80	4.61
112	136	5.5	2.5	101	149	2	0.25	2.70	4.00	2.60	4.82
112	136	5.5	2.5	101	149	2	0.25	2.70	4.00	2.60	4.72
112	136	5.5	2.5	101	149	2	0.25	2.70	4.00	2.60	4.55
112	136			101	149	2	0.31	2.20	3.30	2.20	5.87
123	159	8.3	5	104	176	2.5	0.34	1.99	2.96	1.94	11.5
123	159			104	176	2.5	0.34	1.99	2.96	1.94	11.2
123	159	8.3	5	104	176	2.5	0.34	1.99	2.96	1.94	11.1
123	159			104	176	2.5	0.34	1.99	2.96	1.94	9.44
121	159			104	176	2.5	0.36	1.87	2.79	1.83	8.62
121	159	8.3	5	104	176	2.5	0.36	1.87	2.79	1.83	8.43
112	150	8.3	4.5	104	176	2.5	0.24	2.80	4.20	2.80	5.82
119	148	8.3	3	107	158	2	0.24	2.80	4.20	2.80	4.68
119	148	8.3	3	107	158	2	0.24	2.80	4.20	2.80	4.48
112	150	8.3	4.5	107	158	2	0.24	2.80	4.20	2.80	7.48
128	167			109	186	2.5					10.4

# Spherical Roller Bearing(CA)

d 95-110 mm

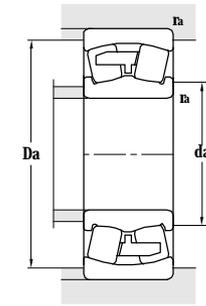
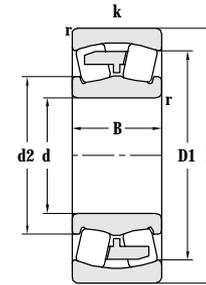
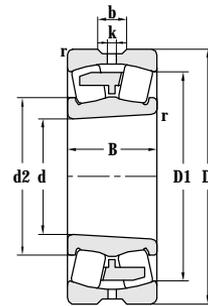
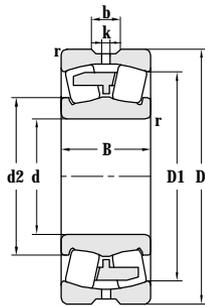


Principal dimensions				Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil		
mm				kN		r/min			
<b>95</b>	200	67	3	637	727	1800	2400	<b>22319CA</b>	<b>22319CA/W33</b>
	200	67	3	637	727	1800	2400	<b>22319CAF3</b>	<b>22319CAK</b>
	200	67	3	637	727	1800	2400	<b>22319CAKF3</b>	<b>22319CAKF3/W33</b>
<b>100</b>	150	37	1.5	215	400	2400	3200	<b>23020CA</b>	
	150	50	1.5	271	445	2400	3200	<b>24020CA/W33</b>	
	165	52	2	347	510	2000	2800	<b>23120CA</b>	<b>23120CA/W33</b>
	165	52	2	347	510	2000	2800	<b>23120CAK/W33</b>	
	165	52	2	347	465	2000	2800	<b>23120K/W33</b>	
	180	46	2.1	404	466	2200	3000	<b>22220</b>	
	180	46	2.1	404	466	2200	3000	<b>22220CA</b>	<b>22220CA/W33</b>
	180	46	2.1	404	466	2200	3000	<b>22220CAF3</b>	<b>22220CAKF3</b>
	180	46	2.1	404	466	2200	3000	<b>22220CAK</b>	<b>22220CAK/W33</b>
	180	60.3	2.1	400	570	1700	2200	<b>23220F1/W33</b>	
	180	60.3	2.1	451	610	1700	2200	<b>23220CA</b>	<b>23220CA/W33</b>
	180	60.3	2.1	451	610	1700	2200	<b>23220CAK/W33</b>	<b>23220CAKF3/W33</b>
	215	47	3	385	490	1700	2200	<b>21320CA</b>	
	215	73	3	774	903	1700	2200	<b>22320CA</b>	<b>22320CA/W33</b>
	215	73	3	774	903	1700	2200	<b>22320CAF3</b>	<b>22320CAKF3</b>
215	73	3	774	903	1700	2200	<b>22320CAK</b>	<b>22320CAK/W33</b>	
<b>105</b>	175	56	2	402	550	1900	2700	<b>23121CA</b>	<b>23121CAL</b>
	175	56	2	402	550	1900	2700	<b>23121CA/W33</b>	
<b>110</b>	170	45	2	295	460	2200	3000	<b>23022CA</b>	<b>23022CA/W33</b>
	170	45	2	295	460	2200	3000	<b>23022CAF3</b>	<b>23022CAF3/W33</b>
	170	60	2	394	589	2100	2800	<b>24022CA</b>	<b>24022CA/W33</b>
	170	60	2	394	589	2100	2800	<b>24022CA/W33A</b>	
	180	56	2	409	580	1900	2600	<b>23122CA</b>	<b>23122CAK/C3W33</b>
	180	56	2	409	580	1900	2600	<b>23122CAF3</b>	
	180	56	2	409	580	1900	2600	<b>23122CAKF3/W33</b>	
	180	82	3	510	870	1000	1400	<b>24122X2TN1/YA6</b>	
	180	69	2	494	750	1000	1400	<b>24122F1/W33</b>	
	180	69	2	494	750	1000	1400	<b>24122CA</b>	<b>24122CA/W33</b>
	200	53	2.1	530	610	2000	2800	<b>22222CA</b>	<b>22222CA/W33</b>
	200	53	2.1	530	610	2000	2800	<b>22222CAF3</b>	

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				
128	167	8.3	5	109	186	2.5	0.34	1.99	2.96	1.94	10.5
128	167			109	186	2.5	0.34	1.99	2.96	1.94	10.5
128	167	8.3	5	109	186	2.5	0.34	1.99	2.96	1.94	10.3
116	135			110	140	1.5	0.23	2.90	4.40	2.80	2.52
115	133	5.5	3	110	140	1.5	0.30	2.25	3.35	2.20	3.18
121	143	5.5	3	110	155	2	0.30	2.90	4.40	2.80	4.42
121	143	5.5	3	110	155	2	0.30	2.90	4.40	2.80	4.26
121	143	5.5	3	110	155	2	0.30	2.25	3.35	2.20	4.44
126	156			112	168	2					5.24
124	156	8.3	3	112	168	2	0.24	2.80	4.20	2.80	5.18
124	156			112	168	2	0.24	2.80	4.20	2.80	5.10
124	156	8.3	3	112	168	2	0.24	2.80	4.20	2.80	4.96
125	153	9.5	4	112	168	2					6.39
125	153	9.5	4	112	168	2	0.33	2.00	3.00	2.00	6.52
125	153	9.5	4	112	168	2	0.33	2.00	3.00	2.00	6.21
138	179			114	201	2.5					8.74
138	179	11.1	5	114	201	2.5	0.35	1.90	2.90	1.80	13.8
138	179			114	201	2.5	0.35	1.90	2.90	1.80	13.4
138	179	11.1	5	114	201	2.5	0.35	1.90	2.90	1.80	13.8
127	151			115	165	2	0.31	2.20	3.30	2.20	5.48
127	151	5.5	3	115	165	2	0.31	2.20	3.30	2.20	5.35
128	150	7.5	3	120	160	2	0.25	2.70	4.00	2.60	3.58
128	150	7.5	3	120	160	2	0.25	2.70	4.00	2.60	3.54
128	150	5.5	3	120	160	2	0.32	2.09	3.11	2.04	4.98
128	150	5.5	3	120	160	2	0.32	2.09	3.11	2.04	4.90
132	156	5.5	3	120	170	2	0.30	2.25	3.35	2.20	5.73
132	156			120	170	2	0.30	2.25	3.35	2.20	5.70
132	156	5.5	3	120	170	2	0.30	2.25	3.35	2.20	5.51
123	148										7.56
131	153	5.5	2.5	120	170	2					6.91
131	153	5.5	2.5	120	170	2	0.35	1.90	2.90	1.80	6.92
139	173	8.3	4	122	188	2	0.26	2.60	3.90	2.50	7.43
139	173			122	188	2	0.26	2.60	3.90	2.50	7.37

# Spherical Roller Bearing(CA)

d 110~120 mm

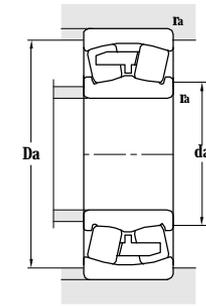
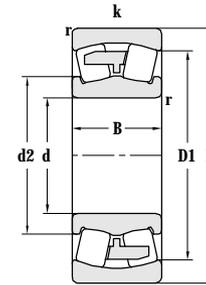
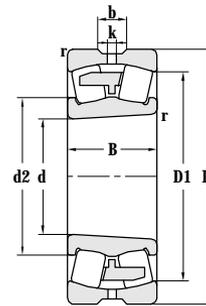
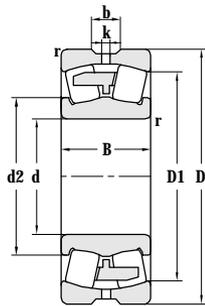


Principal dimensions				Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>OR</sub>	Grease	Oil		
mm				kN		r/min			
110	200	53	2.1	530	610	2000	2800	22222CAK 22222CAK/W33	
	200	69.8	2.1	570	727	1600	2000	23222CA 23222CA/W33	
	200	69.8	2.1	570	727	1600	2000	23222CAF3 23222CAF3/W33	
	200	69.8	2.1	570	727	1600	2000	23222CAK 23222CAK/W33	
	200	69.8	2.1	570	727	1600	2000	23222CAKF3	
	200	69.8	2.1	490	740	1700	2200	23222/W33	
	240	80	3	900	1060	1600	2000	22322CA 22322CA/W33	
	240	80	3	900	1060	1600	2000	22322CAF3 22322CAF3/W33	
	240	80	3	900	1060	1600	2000	22322CAK 22322CAK/W33	
	240	50	3	420	490	1600	2000	21322CA/W33	
	120	180	46	2	340	495	2000	2800	23024CA 23024CA/W33
		180	46	2	340	495	2000	2800	23024CAK
		180	46	2	340	495	2000	2800	23024CAF3/W33
		180	46	2	340	495	2000	2800	23024CA/W33A
180		60	2	410	660	1600	2000	24024CA 24024CA/W33	
180		60	2	410	660	1600	2000	24024CA/W513	
180		60	2	410	660	1600	2000	24024F1/W33	
200		62	2	490	715	1800	2400	23124CA/W33 23124CAK/W33	
200		62	2	430	715	1900	2600	23124/W33	
200		62	2	430	715	1900	2600	23124K	
200		80	2	620	925	1400	1800	24124CA 24124CA/W33	
200		80	2	620	925	1400	1800	24124CAF3	
200		80	2	620	925	1400	1800	24124CAK30/W33	
215		58	2.1	600	730	1900	2600	22224CA 22224CAF3	
215		58	2.1	600	730	1900	2600	22224CA/W33	
215		58	2.1	600	730	1900	2600	22224CAK 22224CAK/W33	
215		58	2.1	600	730	1900	2600	22224CAF3 22224CAF3/W33	
215		76	2.1	660	940	1500	1900	23224CA 23224CA/W33	
215		76	2.1	660	940	1500	1900	23224CAF3/W33	
215		76	2.1	660	940	1500	1900	23224CAK/W33 23224CAK/W33	
240		100	2	570	925	1500	1900	24124X3CA/C9WN33	
260		86	3	920	1060	1400	1800	22324 22324/W33	
260		86	3	920	1060	1400	1800	22324K 22324K/W33	
260		86	3	920	1060	1400	1800	22324KF3 22324KF3/W33	
260		86	3	920	1060	1400	1800	22324F3 22324F3/W33	

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm	mm	mm	mm				kg
139	173	8.3	4	122	188	2	0.26	2.60	3.90	2.50	7.25
138	168	12	5	122	188	2	0.34	1.99	2.96	1.94	10.1
138	168	12	5	122	188	2	0.34	1.99	2.96	1.94	9.79
138	168	12	5	122	188	2	0.34	1.99	2.96	1.94	9.83
138	168	12	5	122	188	2	0.34	1.99	2.96	1.94	9.77
139	168	12	5	122	188	2	0.35	1.90	2.90	1.80	9.54
151	197	13.9	6	122	188	2.5	0.31	2.20	3.30	2.20	18.9
151	197	13.9	6	122	188	2.5	0.31	2.20	3.30	2.20	18.7
151	197	13.9	6	122	188	2.5	0.31	2.20	3.30	2.20	18.5
150	202	7.5	3								11.7
139	162	5.5	3	130	170	2	0.23	2.90	4.40	2.80	4.44
139	162	5.5	3	130	170	2	0.23	2.90	4.40	2.80	4.42
139	162	5.5	3	130	170	2	0.23	2.90	4.40	2.80	4.34
139	162	7	4	130	170	2					4.39
139	158	5.5	4	130	170	2	0.31	2.20	3.30	2.20	5.83
139	158	5.5	4	130	170	2	0.31	2.20	3.30	2.20	5.79
139	158	5.5	4	130	170	2					5.5
146	174	5.5	3	130	190	2	0.30	2.30	3.40	2.20	12.2
146	174	5.5	3	130	190	2	0.31	2.20	3.30	2.20	7.97
146	174	5.5	3	130	190	2	0.31	2.20	3.30	2.20	7.73
146	167	5.5	3	130	190	2	0.30	2.30	3.40	2.20	10
146	167	5.5	3	130	190	2	0.30	2.30	3.40	2.20	9.95
146	167	5.5	3	130	190	2	0.30	2.30	3.40	2.20	9.88
149	187			132	203	2	0.26	2.60	3.90	2.50	9.87
149	187	11.1	4	132	203	2	0.26	2.60	3.90	2.50	9.53
149	187	11.1	4	132	203	2	0.26	2.60	3.90	2.50	9.76
149	187	11.1	4	132	203	2	0.26	2.60	3.90	2.50	9.68
150	182	8.3	5	132	203	2	0.35	1.90	2.90	1.80	12.1
150	182	8.3	5	132	203	2	0.35	1.90	2.90	1.80	12.0
150	182	8.3	5	132	203	2	0.35	1.90	2.90	1.80	11.9
146	167			130	190	2	0.38	1.80	2.60	1.70	21.3
157	218			134	246	2.5					21.7
157	218			134	246	2.5					21.3
157	218			134	246	2.5					21.1
157	218			134	246	2.5					21.2

# Spherical Roller Bearing(CA)

d 120~130 mm

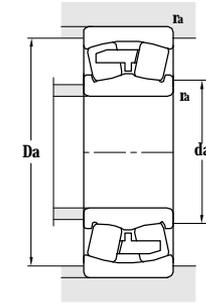
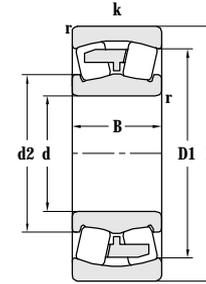
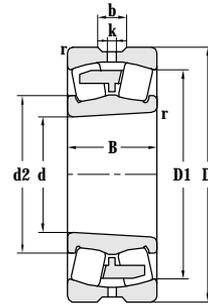
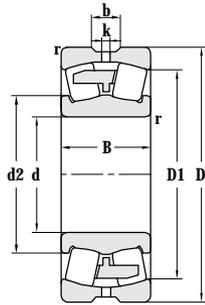


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm				kN		r/min		
<b>120</b>	260	86	3	920	1100	1400	1800	<b>22324CA</b> <b>22324CA/W33</b>
	260	86	3	920	1100	1400	1800	<b>22324CAN/W33</b>
	260	86	3	920	1100	1400	1800	<b>22324CAF3</b> <b>22324CAK</b>
	260	86	3	920	1100	1400	1800	<b>22324CAKF3</b> <b>22324CAKF3/W33</b>
	260	86	3	920	1100	1400	1800	<b>22324ACA</b>
<b>130</b>	200	52	2	410	580	1900	2600	<b>23026CA</b> <b>23026CA/W33</b>
	200	52	2	410	580	1900	2600	<b>23026CAF3</b> <b>23026CAF3/W33</b>
	200	52	2	410	580	1900	2600	<b>23026CAK</b>
	200	52	2	410	580	1900	2600	<b>23026CAKF3</b> <b>23026CAKF3/W33</b>
	200	52	2	370	670	1900	2600	<b>23026NR</b>
	200	69	2	510	810	1800	2400	<b>24026CA/W33</b> <b>24026CA/W513</b>
	200	69	2	510	820	1800	2400	<b>24026F1/W33</b>
	210	64	2	530	790	1700	2200	<b>23126CA</b> <b>23126CA/W33</b>
	210	64	2	530	790	1700	2200	<b>23126CAKF3/W33</b>
	210	80	2	650	980	1700	2200	<b>24126CA</b> <b>24126CA/W33</b>
	210	80	2	650	980	1700	2200	<b>24126CAK/W33</b>
	210	80	2	650	980	1700	2200	<b>24126CAK30/W33</b>
	220	73	3	740	1000	1700	2200	<b>23226X3CAQ1/HG2P63</b>
	230	64	3	700	880	1800	2400	<b>22226CA</b> <b>22226CA/W33</b>
	230	64	3	700	880	1800	2400	<b>22226CAK</b> <b>22226CAK/W33</b>
	230	64	3	700	880	1800	2400	<b>22226CAKF3</b>
	230	80	3	580	910	1400	1800	<b>23226/W33</b>
	230	80	3	740	1020	1300	1700	<b>23226CA</b> <b>23226CA/W33</b>
	230	80	3	740	1020	1300	1700	<b>23226CAF3</b> <b>23226CAF3/W33</b>
	230	80	3	740	1020	1300	1700	<b>23226CAF3/HAC3SOW20X</b>
	230	80	3	740	1020	1300	1700	<b>23226CAK</b> <b>23226CAKF3</b>
	280	93	4	810	1250	1300	1700	<b>22326</b> <b>22326/W33</b>
	280	93	4	810	1250	1300	1700	<b>22326K</b> <b>22326K/W33</b>
	280	93	4	810	1250	1300	1700	<b>22326F3</b>
	280	93	4	810	1250	1300	1700	<b>22326KF3</b>
	280	93	4	1060	1300	1300	1700	<b>22326CA</b> <b>22326CA/W33</b>
	280	93	4	1060	1300	1300	1700	<b>22326CAF3</b> <b>22326CAF3/W33</b>
	280	93	4	1060	1300	1300	1700	<b>22326CAK</b> <b>22326CAK/W33</b>
	280	93	4	1060	1300	1300	1700	<b>22326ACA</b>
	280	93	4	1060	1300	1300	1700	<b>22326CAQ1/HA</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				kg
165	215	13.9	6	134	246	2.5	0.34	1.99	2.96	1.94	23.3
165	215	13.9	6	134	246	2.5	0.34	1.99	2.96	1.94	23.1
165	215	13.9	6	134	246	2.5	0.34	1.99	2.96	1.94	23.1
165	215	13.9	6	134	246	2.5	0.34	1.99	2.96	1.94	22.8
165	215	13.9	6	134	246	2.5	0.34	1.99	2.96	1.94	22.8
153	179	9.5	4	140	190	2	0.24	2.80	4.20	2.80	7.04
153	179	9.5	4	140	190	2	0.24	2.80	4.20	2.80	6.75
153	179	9.5	4	140	190	2	0.24	2.80	4.20	2.80	6.68
153	179	9.5	4	140	190	2	0.24	2.80	4.20	2.80	6.57
153	176	9.5	4	140	190	2	0.24	2.80	4.20	2.80	6.38
151	175	5.5	3	140	190	2	0.32	2.09	3.11	2.04	7.76
151	175	5.5	3	140	190	2	0.32	2.09	3.11	2.04	7.72
156	183	8.3	4	140	200	2	0.28	2.40	3.50	2.50	10.7
156	183	8.3	4	140	200	2	0.28	2.40	3.50	2.50	10.1
153	180	8.3	4	140	200	2	0.35	1.90	2.90	1.80	10.6
153	180	8.3	4	140	200	2	0.35	1.90	2.90	1.80	10.2
153	180	8.3	4	140	200	2	0.35	1.90	2.90	1.80	10.4
157	188	8.3	4	140	210	2	0.32	2.09	3.11	2.04	11.3
162	200	10	5	144	216	2.5	0.27	2.50	3.70	2.50	12.4
162	200	10	5	144	216	2.5	0.27	2.50	3.70	2.50	12.2
162	200	10	5	144	216	2.5	0.27	2.50	3.70	2.50	12.1
164	194	12	5	144	216	2.5	0.34	1.99	2.96	1.94	14.9
161	194	12	5	144	216	2.5	0.33	2.00	3.00	2.00	15.9
161	194	12	5	144	216	2.5	0.33	2.00	3.00	2.00	15.8
161	194	12	5	144	216	2.5	0.33	2.00	3.00	2.00	15.8
161	194	12	5	144	216	2.5	0.33	2.00	3.00	2.00	15.9
176	235	16.7	6	148	262	3	0.34	1.99	2.96	1.94	27.2
176	235	16.7	6	148	262	3	0.34	1.99	2.96	1.94	26.6
176	235	16.7	6	148	262	3	0.34	1.99	2.96	1.94	27.1
176	235	16.7	6	148	262	3	0.34	1.99	2.96	1.94	26.5
178	232	16.7	6	148	262	3	0.34	1.99	2.96	1.94	28.9
178	232	16.7	6	148	262	3	0.34	1.99	2.96	1.94	28.4
178	232	16.7	6	148	262	3	0.34	1.99	2.96	1.94	26.3
178	232	16.7	6	148	262	3	0.34	1.99	2.96	1.94	28.9
178	232	16.7	6	148	262	3	0.34	1.99	2.96	1.94	28.9

# Spherical Roller Bearing(CA)

d 140~150 mm

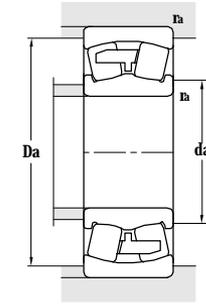
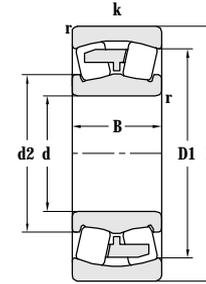
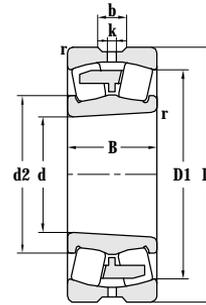
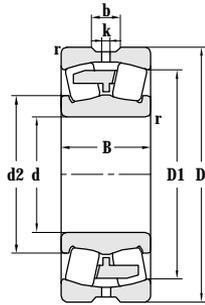


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>OR</sub>	Grease	Oil	
mm				kN		r/min		
<b>140</b>	210	53	2	440	655	1800	2400	<b>23028</b> <b>23028/W33</b>
	210	53	2	440	655	1800	2400	<b>23028K</b> <b>23028K/W33</b>
	210	53	2	440	655	1800	2400	<b>23028F3</b> <b>23028F3/W33</b>
	210	53	2	440	655	1800	2400	<b>23028KF3</b> <b>23028KF3/W33</b>
	210	53	2	440	706	1800	2400	<b>23028CA</b> <b>23028CA/W33</b>
	210	53	2	440	706	1800	2400	<b>23028CAF3</b>
	210	53	2	440	706	1800	2400	<b>23028CAK</b> <b>23028CAKF3</b>
	210	69	2	540	960	1800	2400	<b>24028CA</b> <b>24028CA/W33</b>
	210	69	2	540	960	1800	2400	<b>24028CAK30/W33</b>
	211.5	69	2	540	960	1800	2400	<b>24028CAX1/W33</b>
	225	68	2.1	550	865	1600	2000	<b>23128</b> <b>23128/W33</b>
	225	68	2.1	550	865	1600	2000	<b>23128K</b> <b>23128K/W33</b>
	225	68	2.1	550	865	1600	2000	<b>23128F3</b>
	225	68	2.1	550	865	1600	2000	<b>23128KF3</b>
	225	68	2.1	550	865	1600	2000	<b>23128N</b>
	225	68	2.1	600	935	1600	2000	<b>23128CA</b> <b>23128CA/W33</b>
	225	68	2.1	600	935	1600	2000	<b>23128CAN</b>
	225	85	2.1	730	1150	850	1100	<b>24128CA</b> <b>24128CA/W33</b>
	225	85	2.1	730	1150	850	1100	<b>24128CAF3</b>
	225	85	2.1	730	1150	850	1100	<b>24128CAK30/W33</b>
	250	68	3	680	1000	1700	2200	<b>22228CA</b> <b>22228CA/W33</b>
	250	68	3	680	1000	1700	2200	<b>22228CAF3</b> <b>22228CAF3/W33</b>
	250	68	3	680	1000	1700	2200	<b>22228CAK</b> <b>22228CAK/W33</b>
	250	68	3	680	1000	1700	2200	<b>22228CAKF3/W33</b>
	250	88	3	770	1095	1300	1700	<b>23228K/W33</b>
	250	88	3	910	1365	1200	1600	<b>23228CA/W33</b> <b>23228CAF3/W33</b>
	250	88	3	910	1365	1200	1600	<b>23228CAK/W33</b>
	300	102	4	1230	1950	1100	1500	<b>22328CA</b> <b>22328CA/W33</b>
	300	102	4	1230	1950	1100	1500	<b>22328CAF3</b> <b>22328CAQ1/HA</b>
	300	102	4	1230	1950	1100	1500	<b>22328CAK</b> <b>22328CAK/W33</b>
	300	102	4	1230	1950	1100	1500	<b>22328CAN/W33</b>
	300	102	4	1230	1950	1100	1500	<b>22328CAQ1/HA</b>
300	118	4	1230	1950	1100	1500	<b>23328CA</b>	
<b>150</b>	225	56	2.1	485	795	1700	2200	<b>23030CA</b> <b>23030CA/W33</b>
	225	56	2.1	485	795	1700	2200	<b>23030CAK</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				kg
162	187	8.3	4	150	200	2					6.8
162	187	8.3	4	150	200	2					6.36
162	187	8.3	4	150	200	2					6.73
162	187	8.3	4	150	200	2					6.29
162	188	8.3	4.5	150	200	2	0.23	2.90	4.40	2.80	6.70
162	188			150	200	2	0.23	2.90	4.40	2.80	6.68
162	188			150	200	2	0.23	2.90	4.40	2.80	6.50
162	185	5.5	3	150	200	2	0.30	2.30	3.40	2.20	8.31
162	185	5.5	3	150	200	2	0.30	2.30	3.40	2.20	8.17
162	183	5.5	3	150	200	2	0.30	2.30	3.40	2.20	8.58
166	196			152	213	2					10.9
166	196	8.3	5	152	213	2					10.9
166	196			152	213	2					10.8
166	196			152	213	2					10.7
166	196			152	213	2					10.9
166	196	8.3	5	152	213	2	0.29	2.30	3.50	2.40	10.9
166	196	8.3	5	152	213	2	0.29	2.30	3.50	2.40	10.9
165	192	8.3	4.5	152	213	2	0.37	1.80	2.70	1.80	13.5
165	192			152	213	2	0.37	1.80	2.70	1.80	13.5
165	192	8.3	4.5	152	213	2	0.37	1.80	2.70	1.80	13.2
176	218	11.1	5	154	236	2.5	0.26	2.60	3.90	2.50	16.2
176	218	11.1	5	154	236	2.5	0.26	2.60	3.90	2.50	15.6
176	218	11.1	5	154	236	2.5	0.26	2.60	3.90	2.50	15.0
176	218	11.1	5	154	236	2.5	0.26	2.60	3.90	2.50	14.8
172	215	15	6	154	236	2.5	0.36	1.87	2.79	1.83	18.3
173	215	15	6	154	236	2.5	0.33	2.00	3.00	2.00	19.7
173	215	15	6	154	236	2.5	0.33	2.00	3.00	2.00	19.3
191	249	16.7	7	158	282	3	0.35	1.90	2.90	1.80	36.0
191	249			158	282	3	0.35	1.90	2.90	1.80	35.9
191	249	16.7	7	158	282	3	0.35	1.90	2.90	1.80	36.2
191	249	16.7	7	158	282	3					36.0
191	249	16.7	7	158	282	3					36.2
190	243			158	280	3	0.40	1.69	2.51	1.65	41.7
174	201	8.3	4.5	162	213	2	0.22	3.00	4.60	2.80	8.01
174	201	8.3	4.5	162	213	2	0.22	3.00	4.60	2.80	7.41

# Spherical Roller Bearing(CA)

d 150~160 mm

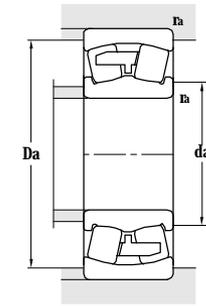
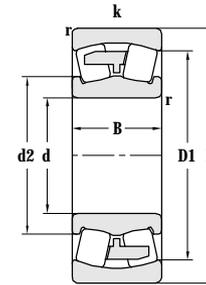
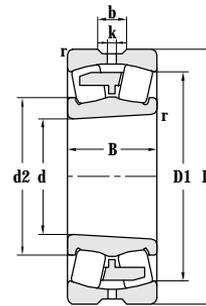
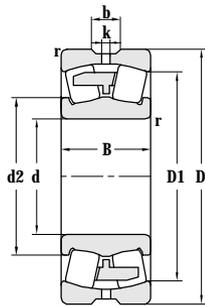


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>OR</sub>	Grease	Oil	
mm				kN		r/min		
150	225	56	2.1	485	795	1700	2200	<b>23030CAF3</b>
	225	75	2.1	620	1050	1300	1700	<b>24030CA/W33</b>
	225	75	2.1	620	990	1300	1700	<b>24030CA/W33X</b>
	250	80	2.1	660	625	1400	1800	<b>23130</b>
	250	80	2.1	660	625	1400	1800	<b>23130K</b>
	250	80	2.1	660	625	1400	1800	<b>23130F3</b>
	250	80	2.1	660	625	1400	1800	<b>23130KF3</b>
	250	80	2.1	790	1140	1400	1800	<b>23130CA</b>
	250	80	2.1	790	1140	1400	1800	<b>23130CAK</b>
	250	80	2.1	790	1140	1400	1800	<b>23130CAF3</b>
	250	100	2.1	970	1450	800	1000	<b>24130CA</b>
	250	100	2.1	970	1450	800	1000	<b>24130CAK</b>
	270	73	3	810	1050	1600	2000	<b>22230CA</b>
	270	73	3	810	1050	1600	2000	<b>22230CAF3</b>
	270	73	3	810	1050	1600	2000	<b>22230ACA</b>
	270	96	3	1030	1550	1100	1500	<b>23230CA</b>
	270	96	3	1030	1550	1100	1500	<b>23230CAK/W33</b>
	270	96	3	1030	1550	1100	1500	<b>23230CA/HCW33</b>
	300	118	4	1780	1110			<b>23328CA</b>
	320	108	4	1390	1810	1000	1400	<b>22330CA</b>
	320	108	4	1390	1810	1000	1400	<b>22330CA/HCW33</b>
320	108	4	1390	1810	1000	1400	<b>22330CAK</b>	
160	240	60	2.1	415	860	1700	2200	<b>23032</b>
	240	60	2.1	415	860	1700	2200	<b>23032K</b>
	240	60	2.1	415	860	1700	2200	<b>23032F3</b>
	240	60	2.1	415	860	1700	2200	<b>23032KF3</b>
	240	60	2.1	555	875	1700	2200	<b>23032CA</b>
	240	60	2.1	555	875	1700	2200	<b>23032CAK/W33</b>
	240	60	2.1	555	875	1700	2200	<b>23032CAF3</b>
	240	80	2.1	600	1020	1100	1500	<b>24032K/W33</b>
	240	80	2.1	710	1210	1100	1500	<b>24032CA/W33</b>
	240	80	2.1	710	1210	1100	1500	<b>24032CAF3/W33</b>
	240	80	2.1	710	1210	1100	1500	<b>24032CAK30F3</b>
	240	80	2.1	710	1210	1200	1600	<b>24032K/W33</b>
	270	86	2.1	930	1300	1300	1700	<b>23132</b>
	270	86	2.1	930	1300	1300	1700	<b>23132K</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight	
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0		
mm				mm			mm					kg
174	201			162	213	2	0.22	3.00	4.60	2.80	7.96	
175	196	5.5	3	162	213	2	0.31	2.20	3.30	2.20	9.39	
175	196	5.5	3	162	213	2	0.31	2.20	3.30	2.20	9.39	
182	216	11.1	5	162	238	2					15.8	
182	216	11.1	5	162	238	2					16.1	
182	216	11.1	5	162	238	2					15.6	
182	216	11.1	5	162	238	2					15.9	
182	216	11.1	5	162	238	2	0.30	2.30	3.40	2.20	16.5	
182	216	11.1	5	162	238	2	0.30	2.30	3.40	2.20	16.4	
182	216	11.1	5	162	238	2	0.30	2.30	3.40	2.20	16.4	
180	208	8.3	4.5	162	238	2	0.37	1.80	2.70	1.80	19.2	
180	208	8.3	4.5	162	238	2	0.37	1.80	2.70	1.80	19.0	
189	234	12	6	164	256	2.5	0.26	2.60	3.90	2.50	18.7	
189	234			164	256	2.5	0.26	2.60	3.90	2.50	18.5	
189	234			164	256	2.5	0.26	2.60	3.90	2.50	18.2	
188	228	11.1	6	164	256	2.5	0.35	1.90	2.90	1.80	26.6	
188	228	11.1	6	164	256	2.5	0.35	1.90	2.90	1.80	26.3	
188	228	11.1	6	164	256	2.5	0.35	1.90	2.90	1.80	26.5	
190	243			168	275	3					41.7	
203	265	16.7	9	168	302	3	0.36	1.87	2.79	1.83	41.0	
203	265	16.7	9	168	302	3	0.36	1.87	2.79	1.83	40.6	
203	265			168	302	3	0.36	1.87	2.79	1.83	41.1	
160	185	213	11.1	4	172	228	2				10.2	
	185	213	11.1	4	172	228	2				9.89	
	185	213	11.1	4	172	228	2				10	
	185	213			172	228	2				9.7	
	186	216	8.3	5	172	228	2	0.22	3.00	4.60	2.80	10.0
	186	216	8.3	5	172	228	2	0.22	3.00	4.60	2.80	9.5
	186	216			172	228	2	0.22	3.00	4.60	2.80	9.97
	183	209	8.3	5	172	228	2					12.1
	183	209	8.3	5	172	228	2	0.30	2.30	3.40	2.20	13.2
	183	209	8.3	5	172	228	2	0.30	2.30	3.40	2.20	13.2
	184	209	8.3	5	172	228	2	0.32	2.09	3.11	2.04	12.1
	188	234	13.9	6	172	258	2					21.2
	188	234			172	258	2					20.6

# Spherical Roller Bearing(CA)

d 160~170 mm

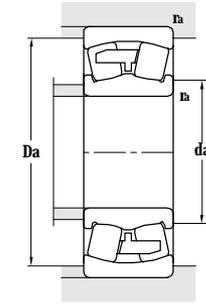
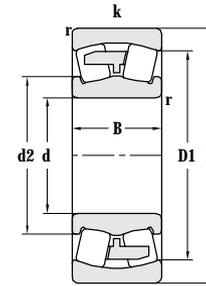
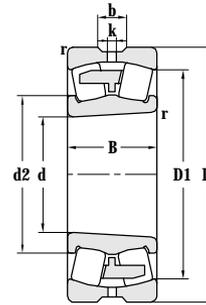
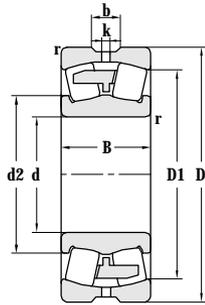


Principal dimensions				Basic load ratings		Limit speed ratings		Designations		
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>OR</sub>	Grease	Oil			
mm				kN		r/min				
160	270	86	2.1	930	1300	1300	1700	<b>23132F3</b>	<b>23132F3/W33</b>	
	270	86	2.1	930	1300	1300	1700	<b>23132N</b>		
	270	86	2.1	930	1430	1300	1700	<b>23132CA</b>	<b>23132CA/W33</b>	
	270	86	2.1	930	1430	1300	1700	<b>23132CAK</b>		
	270	86	2.1	930	1430	1300	1700	<b>23132CAF3</b>		
	270	86	2.1	685	1140	1400	1800	<b>23132K</b>		
	270	86	2.1	930	1300	1400	1800	<b>23132CK</b>	<b>23132CK/W33</b>	
	270	109	2.1	1120	1690	700	900	<b>24132CA/HAC9SOW20X</b>		
	270	109	2.1	1120	1690	700	900	<b>24132CA/W33</b>	<b>24132CA/W33X</b>	
	270	109	2.1	1120	1690	700	900	<b>24132CAK30/C3W33</b>		
	290	80	3	950	1380	1500	1900	<b>22232CA</b>	<b>22232CAF3</b>	
	290	80	3	950	1300	1500	1900	<b>22232CAK</b>		
	290	80	3	950	1300	1500	1900	<b>22233ACA</b>		
	290	104	3	900	1600	1000	1400	<b>23232</b>		
	290	104	3	900	1600	1000	1400	<b>23232K</b>		
	290	104	3	900	1600	1000	1400	<b>23232F3</b>		
	290	104	3	1160	1770	1000	1400	<b>23232CA</b>	<b>23232CA/W33</b>	
	290	104	3	1160	1770	1000	1400	<b>23232CAK</b>	<b>23232CAK/W33</b>	
	340	114	4	1200	1800	950	1300	<b>22332</b>	<b>22332/W33</b>	
	340	114	4	1200	1800	950	1300	<b>22332K</b>	<b>22332K/W33</b>	
	340	114	4	1200	1800	950	1300	<b>22332F3</b>		
	340	114	4	1200	1800	950	1300	<b>22332KF3</b>		
	340	114	4	1520	1860	950	1300	<b>22332CAK</b>		
	340	114	4	1520	2050	950	1300	<b>22332CA</b>	<b>22332CA/W33</b>	
	340	114	4	1520	2050	950	1300	<b>22332CAF3</b>	<b>22332CAF3/W33</b>	
	340	114	4	1520	2050	950	1300	<b>22332CAK</b>		
	340	114	4	1200	1800	950	1300	<b>22332Q1/W33</b>		
	340	114	4	1520	2050	950	1300	<b>22332CAK3/W33</b>		
	170	230	45	2	310	715	1700	2200	<b>23934CA/W33</b>	
		260	67	2.1	510	1070	1600	2000	<b>23034</b>	<b>23034/W33</b>
		260	67	2.1	510	1070	1600	2000	<b>23034K</b>	<b>23034K/W33</b>
		260	67	2.1	510	1070	1600	2000	<b>23034YA2</b>	
260		67	2.1	510	1070	1600	2000	<b>23034F3</b>		
260		67	2.1	510	1070	1600	2000	<b>23034KF3</b>		
260		67	2.1	670	1090	1600	2000	<b>23034CA</b>	<b>23034CA/W33</b>	

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight	
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0		
mm				mm			mm				kg	
188	234			172	258	2						21
188	234			172	258	2						21
188	234	13.9	6	172	258	2	0.30	2.30	3.40	2.20		21.9
188	234			172	258	2	0.30	2.30	3.40	2.20		21.7
188	234			172	258	2	0.30	2.30	3.40	2.20		21.9
195	234			172	258	2	0.30	2.30	3.40	2.20		21.9
193	231			172	258	2	0.34	1.99	2.96	1.94		20.6
193	231	13.9	6	172	258	2	0.34	1.99	2.96	1.94		21.2
195	225	8.3	4	172	258	2	0.40	1.69	2.51	1.65		23.4
193	225	8.3	4	172	258	2	0.40	1.69	2.51	1.65		24.6
193	225	8.3	4	172	258	2	0.40	1.69	2.51	1.65		24.2
193	249			174	276	2.5	0.27	2.50	3.70	2.50		24.6
201	249			174	276	2.5	0.27	2.50	3.70	2.50		23.8
201	249			174	276	2.5	0.27	2.50	3.70	2.50		24.1
198	244			174	276	2.5						36.1
198	244			174	276	2.5						34.3
198	244			174	276	2.5						35.9
189	244	13.9	7	174	276	2.5	0.35	1.90	2.90	1.80		30.2
200	244	13.9	7	174	276	2.5	0.35	1.90	2.90	1.80		28.9
212	283	16.7	7	178	322	3						50.2
212	283	16.7	7	178	322	3						49.5
212	283			178	322	3						49.7
212	283			178	322	3						49
201	284			178	322	3	0.35	1.90	2.90	1.80		52.8
201	284	16.7	7	178	322	3	0.35	1.90	2.90	1.80		51.6
216	284	16.7	7	178	322	3	0.35	1.90	2.90	1.80		51.8
201	284	16.7	7	178	322	3	0.35	1.90	2.90	1.80		51.6
212	283	16.7	7	178	322	3						50.2
216	284	16.7	7	178	322	3	0.35	1.90	2.90	1.80		51.8
189	212	5.5	3	182	213	2						5.45
200	231	11.1	5	182	248	2						13.7
200	231	11.1	5	182	248	2						13.3
200	231			182	248	2						13.6
200	231			182	248	2						13.6
200	231			182	248	2						13.2
198	231	11.1	5	182	248	2	0.23	2.90	4.40	2.80		14.1

# Spherical Roller Bearing(CA)

d 170~180 mm

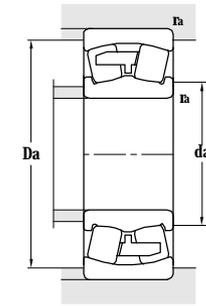
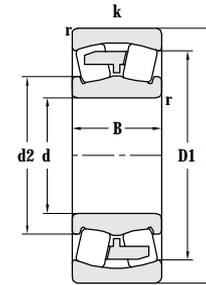
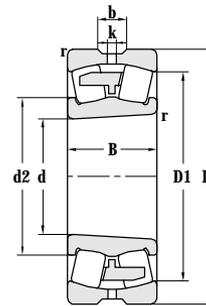
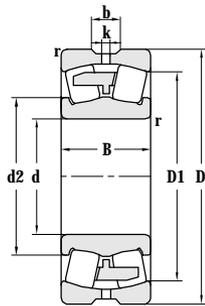


Principal dimensions				Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		
mm				kN		r/min			
170	260	67	2.1	670	1090	1600	2000	23034CAK	
	260	67	2.1	670	1090	1600	2000	23034CAF3	
	260	67	2.1	670	1090	1600	2000	23034CAF3/W33	
	260	90	2.1	885	1500	1000	1400	24034CA	
	260	90	2.1	885	1500	1000	1400	24034CAK/W33	
	280	88	2.1	890	1450	1200	1600	23134	
	280	88	2.1	890	1450	1200	1600	23134K	
	280	88	2.1	890	1450	1200	1600	23134F3	
	280	88	2.1	890	1450	1200	1600	23134KF3	
	280	88	2.1	990	1530	1200	1600	23134CA	
	280	88	2.1	990	1530	1200	1600	23134CAK	
	280	109	2.1	1160	1830	670	850	24134CA	
	280	109	2.1	1160	1830	670	850	24134CAK30/W33	
	280	88	2.1	990	1530	1200	1600	23134CAF3	
	280	109	2.1	1160	1770	670	850	24134CA/W33	
	280	109	2.1	1160	1770	670	850	24134CA	
	310	86	4	1060	1450	1300	1700	22234CA	
	310	86	4	1060	1450	1300	1700	22234CAK	
	310	86	4	1060	1390	1300	1700	22234K/W33	
	310	110	4	1330	1930	950	1300	23234CA	
	310	110	4	1330	1930	950	1300	23234CAF3/W33	
	360	120	4	1300	2110	950	1300	22334	
	360	120	4	1300	2110	950	1300	22334K	
	360	120	4	1300	2110	950	1300	22334KF3	
	360	120	4	1300	2110	950	1300	22334F3	
	360	120	4	1670	2120	950	1300	22334CA/W33	
	360	120	4	1670	2120	950	1300	22334CA/W33X	
	360	120	4	1670	2120	950	1300	22334ACA	
	360	120	4	1670	2120	950	1300	22334CA/HCEW33	
	360	136	4	1670	2280	950	1300	23334X2/W33	
	180	250	52	2	430	830	1700	2200	23936CAF3/W33
		280	74	2.1	700	1320	1400	1800	23036
280		74	2.1	700	1320	1400	1800	23036K	
280		74	2.1	700	1320	1400	1800	23036YA2	
280		74	2.1	700	1320	1400	1800	23036F3	
280		74	2.1	700	1320	1400	1800	23936CA/W33	
280		74	2.1	700	1320	1400	1800	23036/W33	

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				kg
198	231			182	248	2	0.23	2.90	4.40	2.80	13.8
198	231			182	248	2	0.23	2.90	4.40	2.80	14.0
198	231	11.1	5	182	248	2	0.23	2.90	4.40	2.80	13.5
198	227	8.3	4	182	248	2	0.33	2.00	3.00	2.00	17.8
188	226	8.3	4	198	249	2	0.33	2.00	3.00	2.00	16.8
204	246	13.9	6	182	268	2					23
204	246	13.9	6	182	268	2					21.6
204	246			182	268	2					22.6
204	246			182	268	2					21.2
204	243			182	268	2	0.30	2.30	3.40	2.20	25.7
204	243	13.9	6	182	268	2	0.30	2.30	3.40	2.20	24.3
203	237	8.3	5	182	268	2	0.37	1.80	2.70	1.80	25.4
203	237	8.3	5	182	268	2	0.37	1.80	2.70	1.80	24.7
204	243			182	268	2	0.30	2.30	3.40	2.20	24.6
203	237	8.3	5	182	268	2	0.37	1.80	2.70	1.80	24.8
203	237			182	268	2	0.37	1.80	2.70	1.80	25.4
215	268	16.7	6	188	292	3	0.27	2.50	3.70	2.50	26.8
215	268	16.7	6	188	292	3	0.27	2.50	3.70	2.50	26.2
215	268	16.7	6	188	292	3	0.27	2.50	3.70	2.50	27.8
214	261	13.9	7	188	292	3	0.34	1.99	2.96	1.94	38.0
214	261	13.9	7	188	292	3	0.34	1.99	2.96	1.94	37.7
228	300	16.7	7	188	342	3					60.1
228	300	16.7	7	188	342	3					60.1
228	300			188	342	3					59.4
228	300			188	342	3					60
231	299	16.7	7	188	342	3	0.34	1.99	2.96	1.94	62.6
231	299	16.7	7	188	342	3	0.34	1.99	2.96	1.94	62.6
231	299			188	342	3	0.34	1.99	2.96	1.94	61.4
231	299	16.7	7	188	342	3	0.34	1.99	2.96	1.94	62.6
229	292	22.3	12	188	342	3					68.6
204	230	9.5	4	190	240	2	0.18	3.80	5.60	3.60	7.4
214	247	13.9	6	192	268	2					18.1
214	247	13.9	6	192	268	2					17.6
214	247			192	268	2					18
214	247			192	268	2					17.6

# Spherical Roller Bearing(CA)

d 180 mm

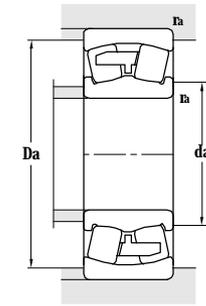
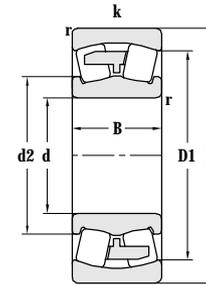
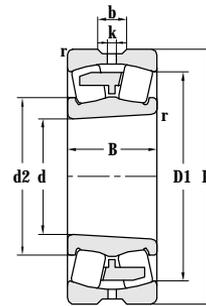
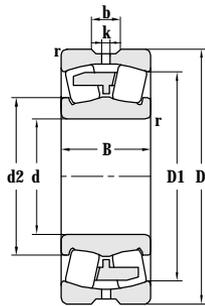


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm				kN		r/min		
<b>180</b>	280	74	2.1	700	1320	1400	1800	<b>23036KF3</b>
	280	74	2.1	790	1280	1400	1800	<b>23036CA</b>
	280	74	2.1	790	1280	1400	1800	<b>23036CA/W33</b>
	280	74	2.1	790	1280	1400	1800	<b>23036CAK/W33</b>
	280	100	2.1	1030	1750	950	1300	<b>23036CAF3</b>
	280	100	2.1	1030	1750	950	1300	<b>24036CA/W33</b>
	280	100	2.1	1030	1750	950	1300	<b>24036CAF3/W33</b>
	280	100	2.1	1030	1750	950	1300	<b>24036CAK30F3/W33</b>
	300	96	3	1140	1670	1100	1500	<b>23136</b>
	300	96	3	1140	1670	1100	1500	<b>23136K</b>
	300	96	3	1140	1670	1100	1500	<b>23136K/W33</b>
	300	96	3	1140	1670	1100	1500	<b>23136F3</b>
	300	96	3	1140	1670	1100	1500	<b>23136KF3</b>
	300	96	3	1140	1800	1100	1500	<b>23136CA</b>
	300	96	3	1140	1800	1100	1500	<b>23136CA/W33</b>
	300	96	3	1140	1800	1100	1500	<b>23136CAF3</b>
	300	96	3	1140	1800	1100	1500	<b>23136CAK</b>
	300	96	3	1140	1800	1100	1500	<b>23136CAK/W33</b>
	300	96	3	1140	1800	1100	1500	<b>23136CAK30/W33</b>
	300	96	3	1140	1800	1100	1500	<b>23136CAK/W33</b>
	300	118	3	1330	2050	630	800	<b>24136CA</b>
	300	118	3	1330	2050	630	800	<b>24136CA/W33</b>
	300	118	3	1330	2050	630	800	<b>24136CA/HCW33YA2</b>
	300	118	3	1330	2050	630	800	<b>24136CAQ1</b>
	320	86	4	1120	1550	1300	1700	<b>22236</b>
	320	86	4	1120	1550	1300	1700	<b>22236K</b>
	320	86	4	1120	1550	1300	1700	<b>22236KF3</b>
	320	86	4	1120	1550	1300	1700	<b>22236F3</b>
	320	86	4	1120	1550	1300	1700	<b>22236F3/W33</b>
	320	86	4	1120	1550	1300	1700	<b>22236CA</b>
	320	86	4	1120	1550	1300	1700	<b>22236CA/W33</b>
	320	86	4	1120	1550	1300	1700	<b>22236CAF3</b>
	320	86	4	1120	1550	1300	1700	<b>22236CAQ1</b>
	320	86	4	1120	1550	1300	1700	<b>22236CAK</b>
	320	86	4	1120	1550	1300	1700	<b>22236CAK/W33</b>
	320	86	4	1120	1550	1300	1700	<b>22236CAK/W33T</b>
	320	112	4	1290	2270	900	1200	<b>23236/W33</b>
	320	112	4	1430	2130	900	1200	<b>23236CA</b>
	320	112	4	1430	2130	900	1200	<b>23236CA/W33</b>
	320	112	4	1430	2130	900	1200	<b>23236CA/HCW33</b>
320	112	4	1430	2130	900	1200	<b>23236CAF3</b>	
320	112	4	1430	2130	900	1200	<b>23236CAF3/W33</b>	
320	112	4	1430	2130	900	1200	<b>23236CAK/W33</b>	
320	112	4	1430	2130	900	1200	<b>23236CAK/W33</b>	
380	126	4	1400	2300	900	1200	<b>22336</b>	
380	126	4	1400	2300	900	1200	<b>22336K</b>	
380	126	4	1400	2300	900	1200	<b>22336K/W33</b>	
380	126	4	1400	2300	900	1200	<b>22336F3</b>	
380	126	4	1900	2400	900	1200	<b>22336CA</b>	
380	126	4	1900	2400	900	1200	<b>22336CA/W33</b>	
380	126	4	1900	2400	900	1200	<b>22336CAF3/W33</b>	
380	126	4	1900	2400	900	1200	<b>22336CAK</b>	
380	126	4	1900	2400	900	1200	<b>22336CAK/W33</b>	

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm	mm	mm	mm				kg
214	247			192	268	2					17.2
214	247	13.9	7.5	192	268	2	0.25	2.70	4.00	2.60	17.7
214	247	13.9	7.5	192	268	2	0.25	2.70	4.00	2.60	16.8
214	247			192	268	2	0.25	2.70	4.00	2.60	17.6
210	242	8.3	4	192	268	2	0.33	2.00	3.00	2.00	25.7
210	242	8.3	4	192	268	2	0.33	2.00	3.00	2.00	25.6
216	259			194	286	2.5					28.6
216	259	13.9	6	194	286	2.5					28.2
216	259			194	286	2.5					28.2
216	259	13.9	6	194	286	2.5					27.8
216	259	13.9	6	194	286	2.5	0.30	2.30	3.40	2.20	27.6
216	259			194	286	2.5	0.30	2.30	3.40	2.20	27.0
216	259	13.9	6	194	286	2.5	0.30	2.30	3.40	2.20	27.5
216	259			194	286	2.5					26.8
216	259	13.9	6	194	286	2.5	0.30	2.30	3.40	2.20	26.5
212	252	11.1	6	194	286	2.5	0.37	1.80	2.70	1.80	33.0
212	252	11.1	6	194	286	2.5	0.37	1.80	2.70	1.80	32.8
212	252			194	286	2.5	0.37	1.80	2.70	1.80	33.0
224	278			198	302	3					31.1
224	278			198	302	3					30.2
224	278			198	302	3					30.8
224	278	16.7	6	198	302	3	0.26	2.60	3.90	2.50	29.4
224	278			198	302	3	0.26	2.60	3.90	2.50	29.2
224	278			198	302	3	0.26	2.60	3.90	2.50	29.3
224	278	16.7	6	198	302	3	0.26	2.60	3.90	2.50	29.1
222	271	13.9	7	198	302	3					40
222	271			198	302	3	0.35	1.90	2.90	1.80	38.7
222	271	13.9	7	198	302	3	0.35	1.90	2.90	1.80	38.6
222	271	13.9	7	198	302	3	0.35	1.90	2.90	1.80	38.5
222	271	13.9	7	198	302	3	0.35	1.90	2.90	1.80	38.4
241	317	22.3	8	198	362	3					70.9
241	317	22.3	8	198	362	3					69.8
241	317			198	362	3					70.5
242	316	22.3	8	198	362	3	0.34	1.99	2.96	1.94	72.2
242	316	22.3	8	198	362	3	0.34	1.99	2.96	1.94	71.3
242	316	22.3	8	198	362	3	0.34	1.99	2.96	1.94	71.3

# Spherical Roller Bearing(CA)

d 190~200 mm

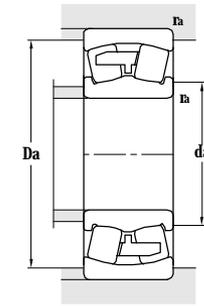
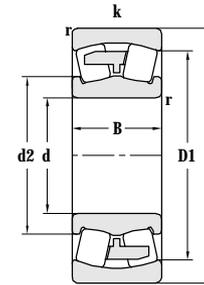
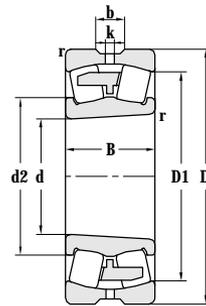
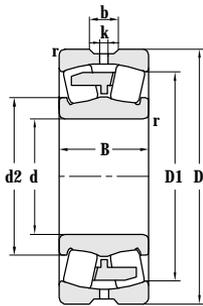


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>OR</sub>	Grease	Oil	
mm				kN		r/min		
<b>190</b>	260	52	2	440	855	1600	2000	<b>23938CA/W33</b>
	280	67	2.5	660	1210			<b>20638</b>
	290	75	2.1	720	1300	1300	1700	<b>23038</b>
	290	75	2.1	720	1300	1300	1700	<b>23038K</b>
	290	75	2.1	720	1300	1300	1700	<b>23038F3</b>
	290	75	2.1	820	1450	1300	1700	<b>23038CA</b>
	290	75	2.1	820	1450	1300	1700	<b>23038CAF3</b>
	290	75	2.1	820	1450	1300	1700	<b>23038CAK</b>
	290	75	2.1	820	1450	1300	1700	<b>23038CAKF3/W33</b>
	290	100	2.1	1060	1840	950	1300	<b>24038CA</b>
	290	100	2.1	1060	1840	950	1300	<b>24038CAF3</b>
	290	100	2.1	1060	1840	950	1300	<b>24038CA/W33X</b>
	320	104	3	1100	1880	1000	1400	<b>23138</b>
	320	104	3	1100	1880	1000	1400	<b>23138K</b>
	320	104	3	1100	1880	1000	1400	<b>23138F3</b>
	320	104	3	1100	1880	1000	1400	<b>23138KF3</b>
	320	104	3	1300	1980	1000	1400	<b>23138CA</b>
	320	104	3	1300	1980	1000	1400	<b>23138CAK/W33</b>
	320	128	3	1520	2400	600	750	<b>24138CA</b>
	320	128	3	1520	2400	600	750	<b>24138CAF3</b>
	320	128	3	1520	2400	600	750	<b>24138CA/HCW33</b>
	320	128	3	1520	2400	600	750	<b>24138CAK30F3/W33</b>
	340	92	4	1210	1620	1200	1600	<b>22238F3</b>
	340	92	4	1210	1620	1200	1600	<b>22238CA</b>
	340	92	4	1210	1620	1200	1600	<b>22238CA/W33</b>
	340	92	4	1210	1620	1200	1600	<b>22238CAKF3</b>
	340	92	4	1210	1620	1200	1600	<b>22238CAK</b>
	340	92	4	1210	1620	1200	1600	<b>22238ACA</b>
	340	120	4	1580	2400	850	1100	<b>23238CA</b>
	340	120	4	1580	2400	850	1100	<b>23238CAK/W33</b>
	400	132	5	2010	2630	850	1100	<b>22338CA</b>
	400	132	5	2010	2630	850	1100	<b>22338CAF3</b>
	400	132	5	2010	2630	850	1100	<b>22338ACA</b>
<b>200</b>	280	60	2.1	520	1150	1600	2000	<b>23940CAF3/W33</b>
	280	186	1.1					<b>23940CA/W33</b>
								<b>H2344</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm	mm	mm	mm				
213	238	5.5	3	202	248	2	0.18	3.80	5.60	3.60	8.29
220	253			204	264	2					14.5
222	259	13.9	5	202	278	2					19.6
222	259	13.9	5	202	278	2					19.1
222	259	13.9	5	202	278	2					19.4
224	259	13.9	5	202	278	2	0.23	2.90	4.40	2.80	17.3
224	259			202	278	2	0.23	2.90	4.40	2.80	17.2
224	259	13.9	5	202	278	2	0.23	2.90	4.40	2.80	16.8
224	259	13.9	5	202	278	2	0.23	2.90	4.40	2.80	16.5
219	252	8.3	4.5	202	278	2	0.31	2.20	3.30	2.20	22.9
219	252			202	278	2	0.31	2.20	3.30	2.20	22.8
219	252	8.3	4.5	202	278	2	0.31	2.20	3.30	2.20	22.4
232	271			204	306	2.5					35.3
232	271	13.9	7	204	306	2.5					35.3
232	271			204	306	2.5					34.9
232	271			204	306	2.5					34.9
232	276	13.9	7	204	306	2.5	0.31	2.20	3.30	2.20	34.3
232	276	13.9	7	204	306	2.5					30
226	267	11.1	6	204	306	2.5	0.40	1.69	2.51	1.65	41.9
226	267	11.1	6	204	306	2.5	0.40	1.69	2.51	1.65	41.8
226	267	11.1	6	204	306	2.5	0.40	1.69	2.51	1.65	41.8
226	267	11.1	6	204	306	2.5	0.40	1.69	2.51	1.65	41.5
235	293			208	322	3					35.6
235	293			208	322	3	0.26	2.60	3.90	2.50	37.4
235	293	16.7	6	208	322	3	0.26	2.60	3.90	2.50	37.4
235	293			208	322	3	0.26	2.60	3.90	2.50	37.2
235	293	16.7	6	208	322	3	0.26	2.60	3.90	2.50	37.3
235	293			208	322	3	0.26	2.60	3.90	2.50	37.0
237	288	16.7	7	208	322	3	0.35	1.90	2.90	1.80	44.8
237	288	16.7	7	208	322	3	0.35	1.90	2.90	1.80	43.1
257	334	22.3	8	212	378	4	0.34	1.99	2.96	1.94	82.2
257	334			212	378	4	0.34	1.99	2.96	1.94	81.7
257	334	22.3	12	212	378	4	0.34	1.99	2.96	1.94	81.0
226	254	9.5	4	212	268	2	0.19	3.61	5.38	3.53	12.1
											16.8

# Spherical Roller Bearing(CA)

d 200~220 mm

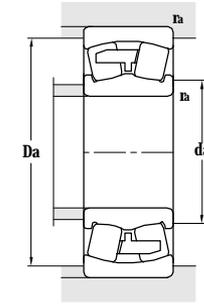
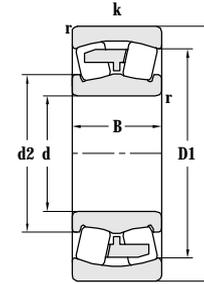
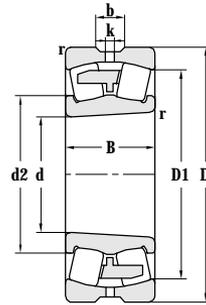
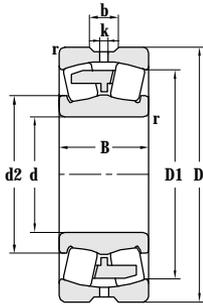


Principal dimensions				Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		
mm				kN		r/min			
<b>200</b>	310	82	2.1	660	1370	1200	1600	<b>23040</b>	<b>23040/W33</b>
	310	82	2.1	660	1370	1200	1600	<b>23040K</b>	<b>23040K/W33</b>
	310	82	2.1	660	1370	1200	1600	<b>23040F3</b>	<b>23040F3/W33</b>
	310	82	2.1	660	1370	1200	1600	<b>23040KF3</b>	
	310	82	2.1	950	1560	1200	1600	<b>23040CA</b>	<b>23040CA/W33</b>
	310	82	2.1	950	1560	1200	1600	<b>23040CAK</b>	<b>23040CAK/W33</b>
	310	109	2.1	1230	2130	900	1200	<b>24040CA/W33</b>	<b>24040CAK30/W33</b>
	340	112	3	1520	2240	950	1300	<b>23140CA</b>	<b>23140CA/W33</b>
	340	112	3	1520	2240	950	1300	<b>23140CA/HCW33YA2</b>	
	340	112	3	1520	2240	950	1300	<b>23140CAK</b>	<b>23140CAK/W33</b>
	340	140	3	1710	3800	5601	700	<b>24140CA/W33</b>	
	340	140	3	1710	3800	5601	700	<b>24140CAK30F3</b>	<b>24140CAK30F3/W33</b>
	360	98	4	1390	1830	1100	1500	<b>22240</b>	<b>22240/W33</b>
	360	98	4	1390	1830	1100	1500	<b>22240K</b>	<b>22240K/W33</b>
	360	98	4	1390	1830	1100	1500	<b>22240F3</b>	<b>22240KF3/W33</b>
	360	98	4	1390	1950	1100	1500	<b>22240CA</b>	<b>22240CA/W33</b>
	360	98	4	1390	1950	1100	1500	<b>22240CAF3</b>	<b>22240CAKF3</b>
	360	98	4	1390	1950	1100	1500	<b>22240CAK</b>	<b>22240CAK/W33</b>
	360	128	4	1770	2570	850	1100	<b>23240CA/W33</b>	
	360	128	4	1770	2570	850	1100	<b>23240CA/HCW33</b>	
	360	128	4	1770	2570	850	1100	<b>23240CAK</b>	<b>23240CAK/W33</b>
	360	128	4	1770	2730	900	1200	<b>23240/W33</b>	
	420	138	5	2200	2760	850	1100	<b>22340</b>	<b>22340/W33</b>
	420	138	5	2200	2760	850	1100	<b>22340K</b>	<b>22340K/W33</b>
	420	138	5	1620	2740	850	1100	<b>22340F3</b>	<b>22340F3/W33</b>
	420	138	5	2200	2860	850	1100	<b>22340CA</b>	<b>22340CAF3</b>
	420	138	5	2200	2860	850	1100	<b>22340CA/W33</b>	
	420	138	5	2200	2860	850	1100	<b>22340CAK</b>	<b>22340CAK/W33</b>
420	138	5	2000	2860	850	1100	<b>22340CK</b>	<b>22340CK/W33</b>	
420	165	5	2220	2860	750	950	<b>23340CAF3</b>		
<b>220</b>	300	60	2.1	520	1190	1500	1900	<b>23944CA/W33</b>	<b>23944CAF3/C3W33</b>
	340	90	3	1160	1900	1100	1500	<b>23044CA</b>	<b>23044CA/W33</b>
	340	90	3	1160	1900	1100	1500	<b>23044CAK</b>	<b>23044CAK/W33</b>
	340	90	3	1160	1900	1100	1500	<b>23044CA/YA2</b>	
	340	90	3	1160	1900	1100	1500	<b>23044CAK/F3</b>	

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient			Weight	
d2	D1	b	k	da	Da	ra	e	Y1	Y2		Y0
mm				mm			mm			kg	
236	271	13.9	6	212	298	2					25
236	271	13.9	6	212	298	2					24.5
236	271	13.9	6	212	298	2					24.7
236	271	13.9	6	212	298	2					24.2
237	276	13.9	7.5	212	298	2	0.25	2.70	4.00	2.60	22.6
237	276	13.9	7.5	212	298	2	0.25	2.70	4.00	2.60	22.4
233	268	11.1	5	212	298	2	0.33	2.00	3.00	2.00	31.3
243	292	16.7	7	214	326	2.5	0.31	2.20	3.30	2.20	43.8
243	292	16.7	7	214	326	2.5	0.31	2.20	3.30	2.20	43.5
243	292	16.7	7	214	326	2.5	0.31	2.20	3.30	2.20	42.6
242	284	11.1	6	214	326	2.5	0.40	1.70	2.50	1.60	51.5
242	283	11.1	6	214	326	2.5	0.40	1.70	2.50	1.60	51.3
248	309			218	342	3					44.2
248	309			218	342	3					43.4
248	309			218	342	3					43.8
250	309	16.7	6	218	342	3	0.26	2.60	3.90	2.50	44.7
250	309	16.7	6	218	342	3	0.26	2.60	3.90	2.50	44.3
250	309	16.7	6	218	342	3	0.26	2.60	3.90	2.50	44
249	304	16.7	8	218	342	3	0.35	1.90	2.90	1.80	53.4
249	304	16.7	8	218	342	3	0.35	1.90	2.90	1.80	53.4
249	304	16.7	8	218	342	3	0.35	1.90	2.90	1.80	52
248	304	16.7	8	218	342	3	0.36	1.87	2.79	1.83	56.5
269	350	22.3	8	222	398	4					96
269	350	22.3	8	222	398	4					94
269	350	22.3	8	222	398	4					95
269	350	22.3	8	222	398	4	0.34	1.99	2.96	1.94	95.7
269	350	22.3	8	222	398	4	0.34	1.99	2.96	1.94	96.7
269	350	22.3	8	222	398	4	0.34	1.99	2.96	1.94	94
269	350	22.3	8	222	398	4	0.34	1.99	2.96	1.94	90
266	340			222	398	4	0.40	1.68	2.50	1.64	95.2
242	278	8.3	4	232	288	2	0.18	3.80	5.60	3.60	12.9
260	303	13.9	6	234	326	2.5	0.24	2.80	4.20	2.80	30.3
260	303	13.9	6	234	326	2.5	0.24	2.80	4.20	2.80	31.6
260	303			234	326	2.5	0.25	2.75	4.09	2.69	31.5
260	303			234	326	2.5	0.24	2.80	4.20	2.80	31

# Spherical Roller Bearing(CA)

d 220~240 mm

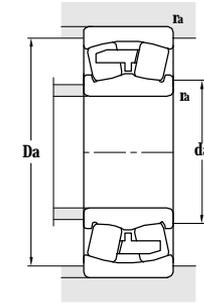
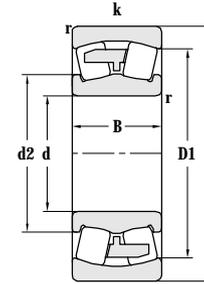
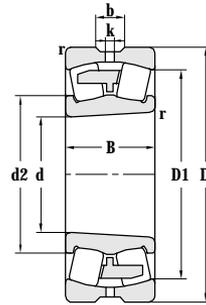
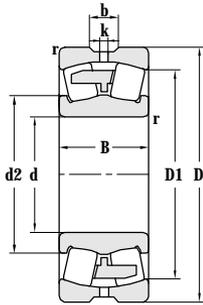


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>OR</sub>	Grease	Oil	
mm				kN		r/min		
<b>220</b>	340	118	3	1480	2500	850	1100	<b>24044CA</b> <b>24044CA/W33</b>
	340	118	3	1480	2500	850	1100	<b>24044CA/W33X</b>
	340	118	3	1480	2500	850	1100	<b>24044CAN</b>
	340	118	3	1480	2500	850	1100	<b>24044CAK30/W33</b>
	340	118	3	1480	2500	850	1100	<b>24044CAF3</b> <b>24044CAF3/W33</b>
	370	120	4	1500	1160	900	1200	<b>23144</b> <b>23144/W33</b>
	370	120	4	1500	1160	900	1200	<b>23144K</b>
	370	120	4	1500	1160	900	1200	<b>23144F3</b> <b>23144F3/W33</b>
	370	120	4	1500	1160	900	1200	<b>23144KF3/W33</b>
	370	120	4	1710	2710	900	1200	<b>23144CA</b> <b>23144CA/W33</b>
	370	120	4	1510	2750	900	1200	<b>23144CA/HG2/W33</b>
	370	120	4	1510	2710	900	1200	<b>23144CAK</b> <b>23144CAK/W33</b>
	370	120	4	1730	2710	900	1200	<b>23144CAKF3/W33</b> <b>22244CAK/W33</b>
	370	150	4	2010	3410	500	630	<b>24144CA/W33</b> <b>24144CAK30</b>
	400	108	4	1670	2400	950	1300	<b>22244CA</b> <b>22244CA/W33</b>
	400	108	4	1670	2400	950	1300	<b>22244CA/W33X</b> <b>22244CAF3</b>
	400	108	4	1670	2400	950	1300	<b>22244CAK</b> <b>22244CAK/W33T</b>
	400	144	4	2240	3280	750	950	<b>23244CA/W33</b> <b>23244CAK/W33</b>
	460	145	5	2570	3450	980	1360	<b>22344CA</b> <b>22344CA/W33</b>
	460	145	5	2570	3450	980	1360	<b>22344CAK/W33</b>
<b>240</b>	320	60	2.1	630	1360	1300	1700	<b>23948CA</b> <b>23948CA/W33</b>
	320	60	2.1	660	1450	1300	1700	<b>23948CAF3</b> <b>23948CAF3/W33</b>
	330	60	2.1	610	1280	1200	1500	<b>23948X1CAF3/HA</b>
	330	190	1.1					<b>OH3152H</b>
	360	92	3	1230	2110	1000	1400	<b>23048</b> <b>23048/W33</b>
	360	92	3	1230	2110	1000	1400	<b>23048Q1/YA2</b>
	360	92	3	1230	2110	1000	1400	<b>23048K</b> <b>23048K/W33</b>
	360	92	3	1230	2110	1000	1400	<b>23048F3</b> <b>23048F3/W33</b>
	360	92	3	1230	2110	1000	1400	<b>23048KF3</b> <b>23048KF3/W33</b>
	360	92	3	1230	2080	1000	1400	<b>23048CA</b> <b>23048CA/W33</b>
	360	92	3	1230	2080	1000	1400	<b>23048CAQ1/YA2</b>
	360	92	3	1230	2080	1000	1400	<b>23048CAK</b> <b>23048CAK/W33</b>
	360	92	3	1230	2080	1000	1400	<b>23048CAQ1</b>
	360	118	3	1520	2800	800	1000	<b>24048CA</b>
	360	118	3	1520	2800	800	1000	<b>24048CA/W33X</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm	mm	mm	mm				kg
257	295	11.1	5	234	326	2.5	0.33	2.00	3.00	2.00	39.3
257	295	11.1	5	234	326	2.5	0.33	2.00	3.00	2.00	38.9
257	295	11.1	5	234	326	2.5	0.33	2.00	3.00	2.00	39.1
257	295	11.1	5	234	326	2.5	0.33	2.00	3.00	2.00	38.5
257	295	11.1	5	234	326	2.5	0.33	2.00	3.00	2.00	39
265	310	16.7	7	238	352	3					54.8
265	310			238	352	3					53.2
265	310	16.7	7	238	352	3					54.3
265	310	16.7	7	238	352	3					52.4
268	320	16.7	7	238	352	3	0.30	2.30	3.40	2.20	54.7
268	320	16.7	7	238	352	3	0.30	2.30	3.40	2.20	54.6
268	320	16.7	7	238	352	3	0.30	2.30	3.40	2.20	53.1
268	320	16.7	7	238	352	3	0.30	2.30	3.40	2.20	52.7
262	308	11.1	6	238	352	3	0.40	1.70	2.50	1.60	66.4
275	344	16.7	8	238	382	3	0.27	2.50	3.70	2.50	63.5
275	344	16.7	8	238	382	3	0.27	2.50	3.70	2.50	63
275	344			238	382	3	0.27	2.50	3.70	2.50	63.2
272.5	334	16.7	8	238	382	3	0.36	1.89	2.81	1.85	77.3
293.5	384.5	22.3	12	246	422	4	0.32	2.09	3.11	2.04	119
293.5	384.5	22.3	12	246	422	4	0.32	2.09	3.11	2.04	119
266	295	9.5	4	252	308	2	0.15	4.50	6.70	4.50	15.1
266	295	9.5	4	252	308	2	0.15	4.50	6.70	4.50	14.9
266	295			252	308	2	0.15	4.50	6.70	4.50	15.8
278	317	13.9	6	254	346	2.5					23.3
278	317			254	346	2.5					34.9
278	317	13.9	6	254	346	2.5					34.8
278	317	13.9	6	254	346	2.5					33.9
278	317	13.9	6	254	346	2.5					34.5
278	317	13.9	6	254	346	2.5					33.5
278	322	13.9	6	254	346	2.5	0.24	2.80	4.20	2.80	34.2
278	322			254	346	2.5	0.24	2.80	4.20	2.80	34.2
278	322	13.9	6	254	346	2.5	0.24	2.80	4.20	2.80	32.2
278	322			254	346	2.5	0.24	2.80	4.20	2.80	34.2
278	318	11.1	5	254	346	2.5	0.30	2.30	3.40	2.20	44.1
278	318	11.1	5	254	346	2.5	0.30	2.30	3.40	2.20	43.7

# Spherical Roller Bearing(CA)

d 240~260 mm

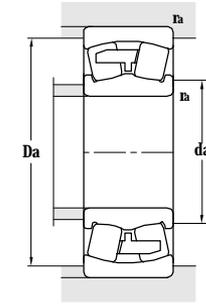
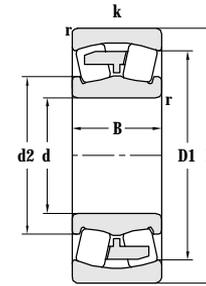
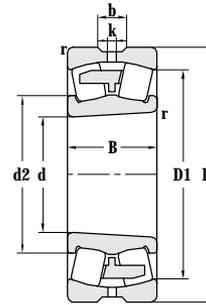
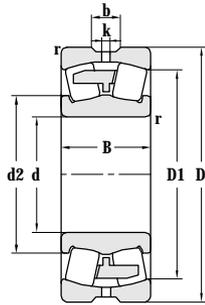


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm				kN		r/min		
<b>240</b>	360	118	3	1520	2800	800	1000	<b>24048CAK30</b> <b>24048CAK30/W33</b>
	400	128	4	1550	2930	850	1100	<b>23148</b> <b>23148/W33</b>
	400	128	4	1550	2930	850	1100	<b>23148K</b> <b>23148K/W33</b>
	400	128	4	1550	2930	850	1100	<b>23148F3</b>
	400	128	4	1980	3040	850	1100	<b>23148CA</b> <b>23148CA/W33</b>
	400	128	4	1980	3040	850	1100	<b>23148CAK/W33</b>
	400	160	4	2280	3750	480	600	<b>24148/W33</b>
	400	160	4	2280	3750	480	600	<b>24148F3/W33</b>
	400	160	4	2280	3705	480	600	<b>24148CA</b> <b>24148CA/W33</b>
	400	160	4	2280	3705	480	600	<b>24148CAK/W33</b>
	400	160	4	2280	3705	480	600	<b>24148CAK30/C3W33</b> <b>24148CAK30F3/W33</b>
	440	120	4	2090	3250	900	1200	<b>22248CA</b> <b>22248CA/W33</b>
	440	120	4	2090	3250	900	1200	<b>22248CAK</b> <b>22248CAK/W33</b>
	440	120	4	2090	3250	900	1200	<b>22248CAF3/C9W33</b> <b>22248CAF3/W33</b>
	440	120	4	2090	3250	900	1200	<b>22248K/W33</b>
	440	160	4	2950	3950	670	850	<b>23248CA/W33</b>
	440	160	4	2950	3950	670	850	<b>23248CAK/W33</b>
	440	160	4	2950	3800	670	850	<b>23248CAF3</b>
	500	155	5	2950	4100	650	800	<b>22348CA</b> <b>22348CA/W33</b>
	500	155	5	2950	4100	650	800	<b>22348CAK</b> <b>22348CAK/W33</b>
<b>241</b>	410	128	4	1860	3350	1000	1400	<b>2650CA</b>
<b>250</b>	350	195	1.1					<b>OH3156H</b>
	360	75	2.1	902	1750	1100	1500	<b>23952CA</b> <b>23952CA/W33</b>
	410	128	4	1860	3350			<b>2650CA</b>
<b>260</b>	360	75	2.1	835	1750	1100	1500	<b>23952CA</b> <b>23952CA/W33</b>
	360	75	2.1	835	1750	1100	1500	<b>23952CAK/W33</b>
	400	104	4	1520	2550	900	1200	<b>23052CA</b> <b>23052CA/W33</b>
	400	104	4	1520	2550	900	1200	<b>23052CAF3</b>
	400	104	4	1520	2550	900	1200	<b>23052CAK</b> <b>23052CAK/W33</b>
	400	104	4	1520	2550	900	1200	<b>23052CAKF3</b>
	400	140	4	1930	3500	700	900	<b>24052CA/W33</b>
	400	140	4	1930	3800	700	900	<b>24052CA/W33XYA</b>
	400	140	4	1930	3500	700	900	<b>24052CAF3</b> <b>24052CAF3/W33</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm	mm	mm	mm				
278	318	11.1	5	254	346	2.5	0.30	2.30	3.40	2.20	44.1
290	347	16.7	8	258	382	3					47.5
290	347	16.7	8	258	382	3					65.6
290	347			258	382	3					66.7
289	345	16.7	8	258	382	3	0.31	2.21	3.29	2.16	68.2
289	345	16.7	8	258	382	3	0.31	2.21	3.29	2.16	66.5
285	336	11.1	6	258	382	3					81
285	336	11.1	6	258	382	3					80
285	336	11.1	6	258	382	3	0.40	1.70	2.50	1.60	79
285	336	11.1	6	258	382	3	0.40	1.70	2.50	1.60	75.6
285	336	11.1	6	258	382	3	0.40	1.70	2.50	1.60	77.8
290	383	18	7	258	422	3	0.27	2.50	3.70	2.50	85.3
290	383	18	7	258	422	3	0.27	2.50	3.70	2.50	82.4
303	379	18	7	258	422	3	0.27	2.50	3.70	2.50	85
305	379	18	7	258	422	3	0.27	2.50	3.70	2.50	84.1
292	369	22.3	8	258	422	3	0.35	1.90	2.90	1.80	102
292	369	22.3	8	258	422	3	0.35	1.90	2.90	1.80	102
292	369			258	422	3	0.35	1.90	2.90	1.80	102
330	390	22.3	12	297	439	4	0.32	2.09	3.11	2.04	146
330	390	22.3	12	297	439	4	0.32	2.09	3.11	2.04	145
299	356			272	382	3	0.29	2.30	3.50	2.40	59.4
294	328	12	6	272	348	2	0.18	3.80	5.60	3.60	25.9
298	356			271	390	3					59.4
287	331	12	6	271	348	2	0.18	3.80	5.60	3.60	24.4
287	331	12	6	271	348	2	0.18	3.80	5.60	3.60	24.2
306	357	16.7	7	278	382	3	0.23	2.90	4.40	2.80	49.8
306	357			278	382	3	0.23	2.90	4.40	2.80	49.5
306	357	16.7	7	278	382	3	0.23	2.90	4.40	2.80	46.9
306	357			278	382	3	0.23	2.90	4.40	2.80	46.6
300	347	11.1	6	278	382	3	0.33	2.00	3.00	2.00	66.7
300	347	11.1	6	278	382	3	0.33	2.00	3.00	2.00	67.2
300	347	11.1	6	278	382	3	0.33	2.00	3.00	2.00	64.9

# Spherical Roller Bearing(CA)

d 260~280 mm

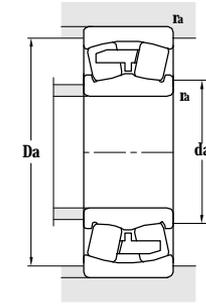
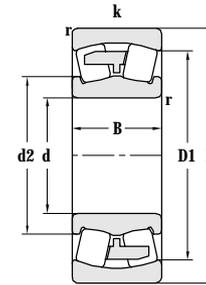
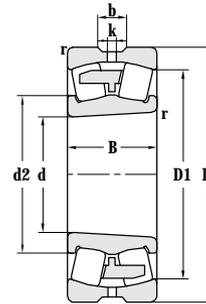
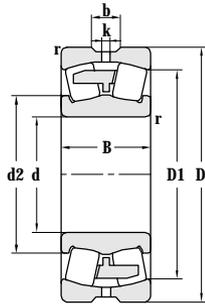


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil	
mm				kN		r/min		
<b>260</b>	400	140	4	1930	3500	700	900	<b>24052CAK30/W33</b>
	440	144	4	2420	3700	800	1000	<b>23152</b> <b>23152/W33</b>
	440	144	4	2420	3700	800	1000	<b>23152K</b>
	440	144	4	2420	3750	800	1000	<b>23152K/HG2YA6</b>
	440	144	4	2420	3750	800	1000	<b>23152K/HG2YAB</b>
	440	144	4	2420	3700	800	1000	<b>23152F3</b>
	440	144	4	2420	3750	800	1000	<b>23152CA</b> <b>23152CA/W33</b>
	440	144	4	2420	3750	800	1000	<b>23152CAK</b> <b>23152CAK/W33</b>
	440	144	4	2420	3750	800	1000	<b>23152CAK/HG2C9YA6/W33</b>
	440	144	4	2420	3750	800	1000	<b>23152CAK30</b> <b>23152CAK30/W33</b>
	440	180	4	2850	4560	430	530	<b>24152CA</b> <b>24152CA/W33</b>
	440	180	4	2850	4560	430	530	<b>24152CA/HAW36</b> <b>24152CAQ1/HAW36</b>
	440	180	4	2850	4560	430	530	<b>24152CAK30/W33</b>
	440	180	4	2850	4560	430	530	<b>24152CAF3/W33</b>
	440	180	4	2420	4380	430	530	<b>SX-24152</b>
	480	130	5	2520	3600	850	1100	<b>22252CA</b> <b>22252CA/W33</b>
	480	130	5	2520	3600	850	1100	<b>22252CAK</b>
	480	174	5	2800	4600	630	800	<b>23252/HG2W33T</b>
	480	174	5	3090	4750	630	800	<b>23252CA/W33</b>
	480	174	5	3090	4750	630	800	<b>23252CA/W33X</b> <b>23252CA/W33T</b>
	480	174	5	3090	4750	630	800	<b>23252CA/W33XB</b>
	480	174	5	3090	4750	630	800	<b>23252CAF3/W33</b>
	480	174	5	3090	4750	630	800	<b>23252CAK/W33</b>
	480	174	5	3090	4750	630	800	<b>23252CAKL/W33</b>
	540	165	6	3370	4700	630	800	<b>22352</b> <b>22352/W33</b>
	540	165	6	3370	4700	630	800	<b>22352K</b> <b>22352K/W33</b>
	540	165	6	3370	4700	630	800	<b>22352F3</b>
	540	165	6	3370	4750	630	800	<b>22352CA/W33</b>
	540	165	6	3370	4750	630	800	<b>22352CAK/W33</b>
	540	165	6	3370	4750	630	800	<b>22352CAF3</b> <b>22352CAF3/W33</b>
	540	165	6	3370	4750	630	800	<b>22352CAKF3/W33</b>
	<b>280</b>	350	52	2	435	1230	1200	1500
380		75	2.1	805	1850	1000	1400	<b>23956CA</b> <b>23956CA/W33</b>
380		75	2.1	805	1850	1000	1400	<b>23956CAQ1/W33</b>
420		106	4	1640	2810	850	1100	<b>23056</b> <b>23056/W33</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				kg
300	347	11.1	6	278	382	3	0.33	2.00	3.00	2.00	65.2
318	372	16.7	12	278	422	3					92.1
318	372			278	422	3					90.2
310	380			278	422	3					94.4
310	380			278	422	3					94.4
318	372			278	422	3					91.6
310	379	16.7	9	278	422	3	0.31	2.20	3.30	2.20	88.9
310	379	16.7	9	278	422	3	0.31	2.20	3.30	2.20	88.7
310	379	16.7	9	278	422	3	0.31	2.20	3.30	2.20	88.7
310	379	16.7	9	278	422	3	0.31	2.20	3.30	2.20	86.7
312	366	13.9	8	278	422	3	0.39	1.73	2.58	1.69	115
312	366	13.9	8	278	422	3	0.39	1.73	2.58	1.69	114
312	366	13.9	8	278	422	3	0.39	1.73	2.58	1.69	112
312	366	13.9	8	278	422	3	0.39	1.73	2.58	1.69	113
312	366	13.9	8	278	422	3	0.39	1.73	2.58	1.69	114
330	414	22.3	12	282	458	4	0.27	2.51	3.74	2.45	106
330	414			282	458	4	0.27	2.51	3.74	2.45	105
320	404	27	16	282	458	4					138
320	404	22.3	8	282	458	4	0.35	1.90	2.90	1.80	141
320	404	22.3	12	282	458	4	0.35	1.90	2.90	1.80	141
320	404	25	15	282	458	4	0.35	1.90	2.90	1.80	141
320	404	22.3	8	282	458	4	0.35	1.90	2.90	1.80	138
320	404	22.3	8	282	458	4	0.35	1.90	2.90	1.80	139
320	404	22.3	8	282	458	4	0.35	1.90	2.90	1.80	137
349	446	24	10	288	512	5					191
349	446	24	10	288	512	5					190
349	446			288	512	5					190
349	455	22.3	8	288	512	5	0.31	2.20	3.30	2.20	186
349	455	22.3	8	288	512	5	0.31	2.20	3.30	2.20	185
349	455	22.3	8	288	512	5	0.31	2.20	3.30	2.20	184
349	455	22.3	8	288	512	5	0.31	2.20	3.30	2.20	183
305	328	8.3	4.5	278	348	2	0.13	5.36	7.98	5.24	11.4
316	346	12	6	292	368	2	0.18	3.80	5.66	3.72	25.3
316	346	12	6	292	368	2	0.18	3.80	5.66	3.72	25.7
326	371	16.7	7	296	400	3					54.9

# Spherical Roller Bearing(CA)

d 280~300 mm

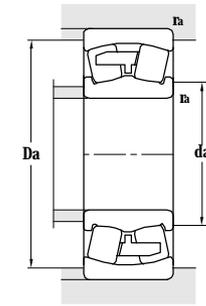
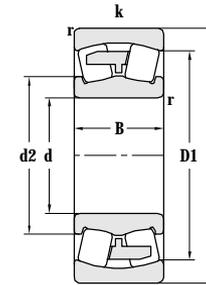
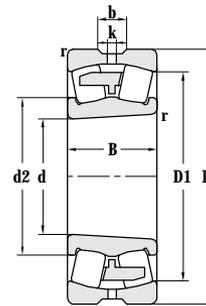
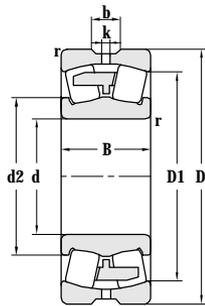


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm				kN		r/min		
<b>280</b>	420	106	4	1640	2810	850	1100	<b>23056K</b> <b>23056K/W33</b>
	420	106	4	1640	2810	850	1100	<b>23056X1K</b>
	420	106	4	1640	2810	850	1100	<b>23056F3</b> <b>23056F3/W33</b>
	420	106	4	1640	2810	850	1100	<b>23056KF3</b>
	420	106	4	1640	2850	850	1100	<b>23056CA</b> <b>23056CA/W33</b>
	420	106	4	1640	2850	850	1100	<b>23056CAK</b> <b>23056CAK/W33</b>
	420	140	4	2050	3700	670	850	<b>24056CA/W33</b>
	420	140	4	2050	3700	670	850	<b>24056CA/W33X</b> <b>24056CA/W33YA2</b>
	420	140	4	2050	3700	670	850	<b>24056CAF3</b> <b>24056CAF3/W33</b>
	420	140	4	2050	3700	670	850	<b>24056CAK30F3</b> <b>24056CAK30F3/W33</b>
	460	146	5	2520	4200	800	1000	<b>23156/W33</b>
	460	146	5	2520	4150	750	950	<b>23156CA</b> <b>23156CA/W33</b>
	460	146	5	2520	4150	750	950	<b>23156CAF3</b>
	460	146	5	2520	4150	750	950	<b>23156CAKF3</b>
	460	146	5	2520	4150	750	950	<b>23156CAK</b> <b>23156CAK/W33</b>
	460	130	5	2520	4150	750	950	<b>23156X2CA</b>
	460	180	5	2900	4950	400	500	<b>24156CA</b> <b>24156CA/W33</b>
	460	180	5	2900	4950	400	500	<b>24156CAK30/W33</b>
	460	180	5	2900	4950	400	500	<b>24156CA/HCW33</b>
	500	130	5	2570	3600	800	1000	<b>22256CA</b> <b>22256CA/W33</b>
	500	130	5	2570	3600	800	1000	<b>22256CAK</b> <b>22256CAK/W33</b>
	500	130	5	2570	3600	800	1000	<b>22256CAF3</b>
	500	130	5	2130	3300	850	1100	<b>22256/W33</b>
	500	130	5	2130	3300	850	1100	<b>22256K/W33</b>
	500	176	5	3080	5100	600	750	<b>23256CA</b> <b>23256CA/W33</b>
	500	176	5	3080	5100	600	750	<b>23256CAF3</b> <b>23256CAF3/W33</b>
	500	176	5	3080	5100	600	750	<b>23256CAK/W33</b>
	500	176	5	3080	5100	600	750	<b>23256CAKF3/W33</b>
	580	175	6	3200	5600	600	750	<b>22356</b> <b>22356/W33</b>
	580	175	6	3800	5700	600	750	<b>22356CA</b> <b>22356CA/W33</b>
	580	175	6	3800	5700	600	750	<b>22356CAK/W33</b>
	580	175	6	3800	5700	600	750	<b>22356CAF3/W33</b>
<b>300</b>	380	60	3	640	1580	950	1400	<b>23860CA/W33</b>
	380	60	3	640	1580	950	1400	<b>23860CAK/W33</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				kg
326	371	16.7	7	296	400	3					53.4
326	371			296	400	3					57.6
326	371	16.7	7	296	400	3					54.6
326	371			296	400	3					53.1
323	377	16.7	7	298	402	3	0.23	2.91	4.40	2.84	56.8
323	377	16.7	7	298	402	3	0.23	2.91	4.40	2.84	56.6
317	366	11.1	6	298	402	3	0.31	2.20	3.30	2.20	66.8
317	366	11.1	6	298	402	3	0.31	2.20	3.30	2.20	68.6
317	366	11.1	6	298	402	3	0.31	2.20	3.30	2.20	66.8
317	366	11.1	6	298	402	3	0.31	2.20	3.30	2.20	67.2
337	400	16.7	8	302	438	4	0.32	2.09	3.11	2.04	99.1
333	400	16.7	8	302	438	4	0.30	2.30	3.40	2.20	104
333	400			302	438	4	0.30	2.30	3.40	2.20	103
333	400			302	438	4	0.30	2.30	3.40	2.20	100
333	400	16.7	8	302	438	4	0.30	2.30	3.40	2.20	96.9
332	404			302	438	4	0.27	2.50	3.72	2.45	87
327	393	13.9	8	302	438	4	0.40	1.70	2.50	1.60	118
327	393	13.9	8	302	438	4	0.40	1.70	2.50	1.60	115
327	388	13.9	8	302	438	4	0.40	1.70	2.50	1.60	118
347	435	22.3	8	302	478	4	0.26	2.60	3.90	2.50	118
347	435	22.3	8	302	478	4	0.26	2.60	3.90	2.50	117
347	435			302	478	4	0.26	2.60	3.90	2.50	117
348	435	22.3	8	302	478	4	0.27	2.50	3.70	2.50	113
348	435	22.3	8	302	478	4	0.27	2.50	3.70	2.50	109
340	424	22.3	8	302	478	4	0.35	1.90	2.90	1.80	147
340	424	22.3	8	302	478	4	0.35	1.90	2.90	1.80	146
340	424	22.3	8	302	478	4	0.35	1.90	2.90	1.80	153
340	424	22.3	8	302	478	4	0.35	1.90	2.90	1.80	142
372	485	22.3	8	314	552	5	0.32	2.09	3.11	2.04	230
364	485	22.3	8	308	552	5	0.30	2.30	3.40	2.20	221
364	485	22.3	8	308	552	5	0.30	2.30	3.40	2.20	217
364	485	22.3	8	308	552	5	0.30	2.30	3.40	2.20	221
328	357	12	6	310	368	2	0.13	5.20	7.70	5.00	16.8
	328	357	12	310	368	2	0.13	5.20	7.70	5.00	17.6

# Spherical Roller Bearing(CA)

d 300 mm

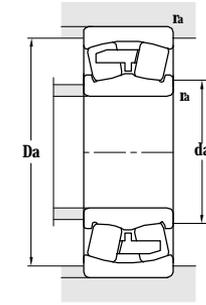
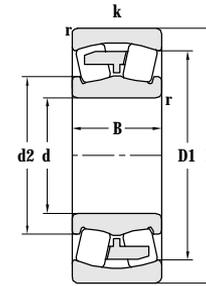
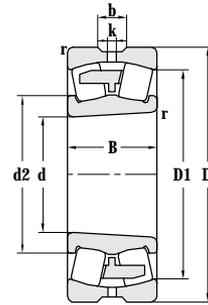
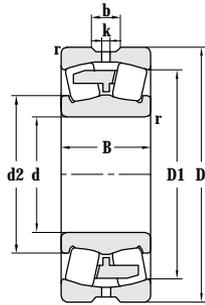


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm				kN		r/min		
<b>300</b>	420	90	3	1140	2500	950	1300	<b>23960CA/W33</b>
	420	90	3	1140	2500	950	1300	<b>23960CAK</b>
	420	118	3	1580	3600	950	1300	<b>24960CA/W33</b>
	440	105	4	2010	3450	870	1100	<b>23060X3CA/W33</b>
	460	118	4	1400	3200	800	1000	<b>23060</b>
	460	118	4	1400	3200	800	1000	<b>23060/W33</b>
	460	118	4	1400	3200	800	1000	<b>23060F3</b>
	460	118	4	1400	3200	800	1000	<b>23060F3/W33</b>
	460	118	4	1400	3200	800	1000	<b>23060KF3</b>
	460	118	4	1400	3200	800	1000	<b>23060KF3/W33</b>
	460	118	4	1400	3200	800	1000	<b>23060KQ1/W33</b>
	460	118	4	2010	3450	800	1000	<b>23060CA</b>
	460	118	4	2010	3450	800	1000	<b>23060CA/W33</b>
	460	118	4	2010	3450	800	1000	<b>23060CAK</b>
	460	118	4	2010	3450	800	1000	<b>23060CAK/W33</b>
	460	118	4	2010	3450	800	1000	<b>23060CAK/C9W33</b>
	460	118	4	2010	3450	800	1000	<b>23060CAF3/W33</b>
	460	160	4	2570	4750	600	750	<b>24060CA</b>
	460	160	4	2570	4750	600	750	<b>24060CA/W33</b>
	500	160	5	3040	4850	670	850	<b>23160CA</b>
	500	160	5	3040	4850	670	850	<b>23160CA/W33</b>
	500	160	5	3040	4850	670	850	<b>23160CAF1</b>
	500	160	5	3040	4850	670	850	<b>23160CA/HCEC9W33</b>
	500	160	5	3040	4850	670	850	<b>23160CAF3</b>
	500	160	5	3040	4850	670	850	<b>23160CAF3/C9W33</b>
	500	160	5	3040	4850	670	850	<b>23160CAKF3</b>
	500	160	5	3040	4850	670	850	<b>23160CAK</b>
	500	160	5	3040	4850	670	850	<b>23160CAK/W33</b>
	500	200	5	3560	5990	600	750	<b>24160CA</b>
	500	200	5	3560	5990	600	750	<b>24160CA/W33</b>
	500	200	5	3560	5990	600	750	<b>24160CAK30/W33</b>
	540	140	5	2990	4300	750	950	<b>22260CA</b>
	540	140	5	2990	4300	750	950	<b>22260CA/W33</b>
	540	140	5	2990	4300	750	950	<b>22260CAF3</b>
	540	140	5	2990	4300	750	950	<b>22260CAF3/W33</b>
	540	140	5	2990	4040	800	1000	<b>22260CAKF3</b>
	540	140	5	2990	4040	800	1000	<b>22260/W33</b>
	540	140	5	2990	4040	800	1000	<b>22260K/W33</b>
	540	192	5	3700	5560	530	670	<b>23260CA</b>
	540	192	5	3700	5560	530	670	<b>23260CA/W33</b>
540	192	5	3700	5560	530	670	<b>23260CAF1</b>	
540	192	5	3700	5560	530	670	<b>23260CAF1/W33</b>	
540	192	5	3150	5300	530	670	<b>23260/YA3</b>	
540	192	5	3150	5300	530	670	<b>23260/W33YA3</b>	
540	192	5	3700	5950	530	670	<b>23260CA</b>	
540	192	5	3700	5950	530	670	<b>23260CA/W33</b>	
540	192	5	3700	5950	530	670	<b>23260CAK/W33</b>	
540	192	5	3700	5950	530	670	<b>23260CAK/W33T</b>	
540	192	5	3700	5950	530	670	<b>23260CAF1</b>	
540	192	5	3700	5950	530	670	<b>23260CAF3/W33</b>	
540	192	5	3700	5950	530	670	<b>23260CAK/W33</b>	
620	185	7.5	3950	6000			<b>22360CA</b>	

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm	mm	mm	mm				
339	382	15	6	314	406	2.5	0.19	3.60	5.30	3.60	40.1
339	382			314	406	2.5	0.19	3.60	5.30	3.60	39
339	376	18	7								52.8
343	396	16.7	9	302	438	3	0.21	3.16	4.71	3.09	54.7
351	406	16.7	7	322	438	3					70.4
351	406	16.7	7	322	438	3					69.8
351	406	16.7	7	322	438	3					69.5
351	409	16.7	7	318	442	3					70.3
351	409	16.7	7	318	442	3	0.23	2.90	4.40	2.80	75.8
351	409	16.7	7	318	442	3	0.23	2.90	4.40	2.80	73.6
351	409	16.7	7	318	442	3	0.23	2.90	4.40	2.80	73.4
351	409	16.7	7	318	442	3	0.23	2.90	4.40	2.80	74.9
342	399	13.9	7	318	442	3	0.32	2.09	3.11	2.04	99
356	433	16.7	8	322	478	4	0.30	2.30	3.40	2.20	127
356	433	16.7	9	322	478	4	0.30	2.30	3.40	2.20	143
356	433	16.7	9	322	478	4	0.30	2.30	3.40	2.20	126
356	433	16.7	8	322	478	4	0.30	2.30	3.40	2.20	127
356	433	16.7	8	322	478	4	0.30	2.30	3.40	2.20	123
356	433	16.7	9	322	478	4	0.30	2.30	3.40	2.20	123
356	433	16.7	9	322	478	4	0.30	2.30	3.40	2.20	123
356	420	13.9	6	322	478	4	0.39	1.75	2.61	1.71	160
356	420	13.9	6	322	478	4	0.39	1.75	2.61	1.71	157
374	467			322	518	4	0.26	2.60	3.90	2.50	138
374	467	22.3	8	322	518	4	0.26	2.60	3.90	2.50	136
374	467			322	518	4	0.26	2.60	3.90	2.50	136
374	467	22.3	8	322	518	4	0.27	2.50	3.70	2.50	140
374	467	22.3	8	322	518	4	0.27	2.50	3.70	2.50	137
373	455	22	10	322	518	4	0.35	1.90	2.90	1.80	192
373	455	22	10	322	518	4	0.35	1.90	2.90	1.80	190
373	455	22	10	322	518	4	0.35	1.90	2.90	1.80	194
373	455	22	10	322	518	4	0.35	1.90	2.90	1.80	190
373	455	22	10	322	518	4					187
373	455	22	10	322	518	4					193
373	455	22	10	322	518	4					194
373	455	22	10	322	518	4					192
373	455	22	10	322	518	4	0.35	1.90	2.90	1.80	189
396	523			335	586	6					271

# Spherical Roller Bearing(CA)

d 318~340 mm

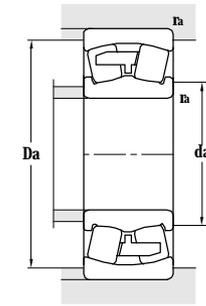
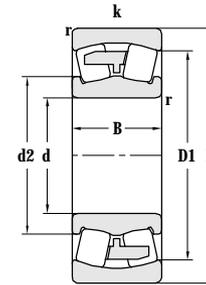
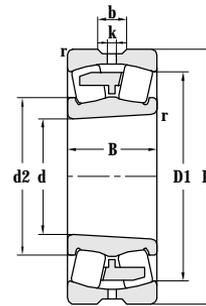
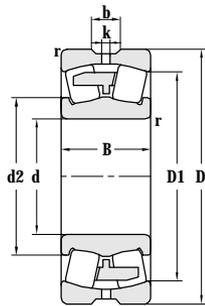


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>OR</sub>	Grease	Oil	
mm				kN		r/min		
<b>318</b>	620	224	6	4350	7600			<b>206/318/C9</b>
<b>320</b>	400	60	2.1	670	1620	920	1280	<b>23864CA/W33</b>
	400	60	2.1	670	1620	920	1280	<b>23864CAK/W33</b>
	440	90	3	1360	2650	900	1200	<b>23964CA</b> <b>23964CA/W33</b>
	440	90	3	1360	2650	900	1200	<b>23964CAK/W33</b>
	480	121	4	2130	3610	800	1000	<b>23064</b> <b>23064/W33</b>
	480	121	4	2130	3610	800	1000	<b>23064K</b>
	480	121	4	2130	3610	800	1000	<b>23064F3</b>
	480	121	4	2130	3610	800	1000	<b>23064/YA2</b>
	480	121	4	2130	3900	800	1000	<b>23064CA</b> <b>23064CA/W33</b>
	480	121	4	2130	3900	800	1000	<b>23064CAK</b> <b>23064CAK/W33</b>
	480	121	4	2130	3900	800	1000	<b>23064CAF3/W33</b>
	480	160	4	2700	5100	560	700	<b>24064CA</b> <b>24064CA/W33</b>
	480	160	4	2700	5100	560	700	<b>24064CAF3</b> <b>24064CAF3/W33</b>
	480	160	4	2700	5100	560	700	<b>24064CAK30/W33</b>
	540	176	5	2990	5350	630	800	<b>23164K/W33</b>
	540	176	5	3560	5700	630	800	<b>23164CA</b> <b>23164CA/W33</b>
	540	176	5	3560	5700	630	800	<b>23164CAK</b> <b>23164CAK/W33</b>
	540	210	5	4040	6750	340	430	<b>24164CA/W33</b> <b>24164CA/W33T</b>
	540	210	5	4040	6750	340	430	<b>24164CAK30/W33</b>
	580	150	5	3420	4660	670	850	<b>22264CA</b> <b>22264CA/W33</b>
	580	150	5	3420	4660	670	850	<b>22264CAK</b>
	580	150	5	3420	4660	700	900	<b>22264/W33</b>
	580	150	5	3420	4660	700	900	<b>22264K/W33</b>
	580	208	5	4180	6370	500	630	<b>23264</b> <b>23264/W33</b>
	580	208	5	4180	6820	500	630	<b>23264CA</b> <b>23264CA/W33</b>
	580	208	5	4180	6820	500	630	<b>23264CA/YA1W33</b>
	580	208	5	4180	6820	500	630	<b>23264CAF3</b> <b>23264CAF3/W33</b>
	580	208	5	4180	6820	500	630	<b>23264CAK30/W33</b>
	580	208	5	4180	6820	500	630	<b>23264CAK/W33</b>
	670	200	7.5	4530	6820	450	600	<b>22364CAK/W33</b>
<b>340</b>	460	90	3	1390	2660	900	1200	<b>23968CA/W33</b>
	460	90	3	1390	2700	900	1200	<b>23968CAK/W33</b>
	460	90	3	1390	2660	900	1200	<b>23968CAF3/W33</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm	mm	mm	mm				kg
424	524			348	578	5					320
346	376	13.9	6	332	388	2	0.12	5.60	8.40	5.60	20.5
346	376	13.9	6	332	388	2	0.12	5.60	8.40	5.60	20.3
360	402	15	6	338	426	2.5	0.18	3.80	5.60	3.60	41.8
360	405	15	6	360	427	2.5	0.18	3.80	5.60	3.60	40.4
368	431	22	8	338	462	3					78.5
368	431										76.1
368	431			338	462	3					77.5
368	431			338	462	3					78.9
368	431	16.7	8	338	462	3	0.23	2.90	4.40	2.80	84.8
368	431	16.7	8	338	462	3	0.23	2.90	4.40	2.80	84.3
368	431	16.7	8	338	462	3	0.23	2.90	4.40	2.80	84.7
368	421	22	8	338	462	3	0.32	2.09	3.11	2.04	106
368	421	22	8	338	462	3	0.32	2.09	3.11	2.04	106
368	421	22	8	338	462	3	0.32	2.09	3.11	2.04	103
387	465	22.3	12	342	518	4					165
389	465	22.3	8	342	518	4	0.31	2.20	3.30	2.20	200
389	465	22.3	8	342	518	4	0.31	2.20	3.30	2.20	195
364	455	17.7	9.5	342	518	4	0.40	1.70	2.50	1.60	206
364	455	17.7	9.5	342	518	4	0.40	1.70	2.50	1.60	203
400	502	22.3	8	342	558	4	0.26	2.60	3.90	2.50	175
400	502			342	558	4	0.26	2.60	3.90	2.50	172
400	502	22.3	8	342	558	4	0.27	2.50	3.70	2.50	177
400	502	22.3	8	342	558	4	0.27	2.50	3.70	2.50	173
400	490			342	558	4	0.35	1.90	2.90	1.80	247
400	490	22.3	10	342	558	4	0.35	1.90	2.90	1.80	250
400	490	22.3	10	342	558	4	0.35	1.90	2.90	1.80	248
400	490	22.3	10	342	558	4	0.35	1.90	2.90	1.80	252
400	490	22.3	10	342	558	4	0.35	1.90	2.90	1.80	240
400	490	22.3	10	342	558	4	0.35	1.9	2.9	1.8	241
430	566	22.3	12	355	635	6					344
378	423	15	6	354	446	2.5	0.17	4.00	5.90	4.00	46
378	423	15	6	354	446	2.5	0.17	4.00	5.90	4.00	45.9
378	423	15	6	354	446	2.5	0.17	4.00	5.90	4.00	57.3

# Spherical Roller Bearing(CA)

d 340~360 mm

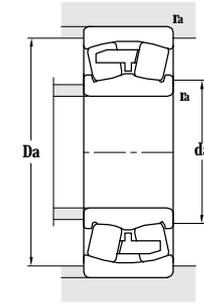
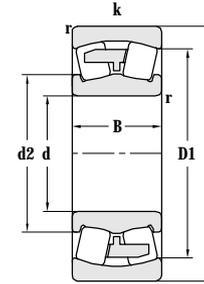
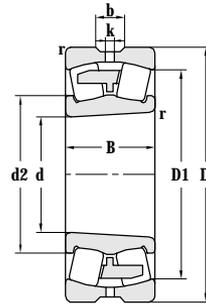
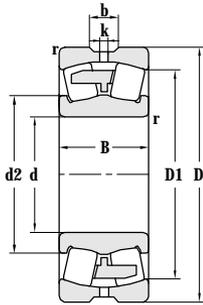


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm				kN		r/min		
<b>340</b>	520	133	5	2570	4400	700	900	<b>23068CA</b> <b>23068CA/W33</b>
	520	133	5	2570	4400	700	900	<b>23068CA/W33YA1</b>
	520	133	5	2570	4400	700	900	<b>23068CAK</b>
	520	133	5	2570	4400	700	900	<b>23068CAF3</b> <b>23068CAF3/W33</b>
	520	133	5	2570	4400	700	900	<b>23068CAKF3</b> <b>23068CAKF3/W33</b>
	520	133	5	2570	4400	700	900	<b>23068CAK/W33</b>
	520	180	5	3280	5890	530	670	<b>24068CA/W33</b> <b>24068CA/C9W33</b>
	520	180	5	3280	5890	530	670	<b>24068CAK/W33</b>
	520	180	5	3280	5890	530	670	<b>24068CAF1/HA</b> <b>24068CAF1/W33</b>
	520	180	5	3280	5890	530	670	<b>24068CK30/W33</b>
	520	180	5	3280	5890	530	670	<b>24068CAF3</b> <b>24068CAF3/W33</b>
	520	180	5	3280	5890	530	670	<b>24068CAK30F1</b> <b>24068CAK30F1/W33</b>
	520	180	5	3280	5890	530	670	<b>24068CAK30F3</b> <b>24068CAK30F3/W33</b>
	580	190	5	4040	6460	600	750	<b>23168CA</b> <b>23168CA/W33</b>
	580	190	5	4040	6460	600	750	<b>23168CAK/W33</b>
	580	190	5	4040	6460	600	750	<b>23168CAF3/W33</b>
	580	190	5	4040	6460	600	750	<b>23168CAKF3/W33</b>
	580	243	5	5040	8220	320	400	<b>24168CA/W33</b>
	580	243	5	5040	8220	320	400	<b>24168CAK30/W33</b>
	580	243	5	5040	8220	320	400	<b>24168CAK30F3/W33</b>
	620	224	6	4350	7600	430	530	<b>23268</b>
	620	224	6	5000	8150	500	700	<b>23268CA</b> <b>23268CA/W33</b>
	620	224	6	5000	8150	500	700	<b>23268CAK</b> <b>23268CAK/W33</b>
	<b>360</b>	480	90	3	1390	3000	850	1100
480		90	3	1330	2610	850	1100	<b>23972CAK/W33</b>
540		134	5	2610	4800	670	850	<b>23072CA</b> <b>23072CA/W33</b>
540		134	5	2610	4800	670	850	<b>23072CAK</b>
540		134	5	2610	4800	670	850	<b>23072CAF3</b> <b>23072CAF1</b>
540		134	5	2610	4800	670	850	<b>23072CAKF3/W33</b>
540		134	5	2610	4800	670	850	<b>23072CAF3/HAW33</b> <b>23072CAF3/W33</b>
540		180	5	3370	6220	600	750	<b>24072CA</b> <b>24072CA/W33</b>
540		180	5	3370	6220	600	750	<b>24072CAK/W33</b>
540		180	5	3370	6220	600	750	<b>24072CAK30</b>
600		192	5	3400	6200	560	700	<b>23172K/W33</b>
600		192	5	4080	6850	560	700	<b>23172CA</b> <b>23172CA/W33</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				
400	464	22.3	8	362	498	4	0.24	2.80	4.20	2.80	115
400	464	22.3	8	362	498	4	0.24	2.80	4.20	2.80	114
400	464	22.3	8	362	498	4	0.24	2.80	4.20	2.80	112
400	464	22.3	8	362	498	4	0.24	2.80	4.20	2.80	114
400	464	22.3	8	362	498	4	0.24	2.80	4.20	2.80	111
400	464	22.3	8	362	498	4	0.24	2.80	4.20	2.80	111
394	451	16.7	8	362	498	4	0.33	2.00	3.00	2.00	137
394	451	16.7	8	362	498	4	0.33	2.00	3.00	2.00	132
394	451	16.7	8	362	498	4	0.33	2.00	3.00	2.00	136
377	453	16.7	9	358	502	4	0.33	2.00	3.00	2.00	137
394	451	16.7	8	362	498	4	0.33	2.00	3.00	2.00	136
394	451	16.7	8	362	498	4	0.33	2.00	3.00	2.00	134
394	451	16.7	8	362	498	4	0.33	2.00	3.00	2.00	134
412	497	22.3	8	362	558	4	0.31	2.20	3.30	2.20	211
412	497	22.3	8	362	558	4	0.31	2.20	3.30	2.20	208
412	497	22.3	8	362	558	4	0.31	2.20	3.30	2.20	210
412	497	22.3	8	362	558	4	0.31	2.20	3.30	2.20	206
408	486	22.3	10	362	558	4	0.4	1.7	2.5	1.6	261
408	486	22.3	10	362	558	4	0.40	1.70	2.50	1.60	256
408	486	22.3	10	362	558	4	0.40	1.70	2.50	1.60	258
424	524			368	592	5	0.35	1.9	2.9	1.8	300
426	528			368	592	5	0.35	1.90	2.90	1.80	299
426	528	22.3	12	368	592	5	0.35	1.90	2.90	1.80	290
403	441	11.1	6	374	466	2.5	0.16	4.20	6.30	4.00	45.9
403	441	11.1	6	374	466	2.5	0.16	4.20	6.30	4.00	46.4
419	486	22.3	8	382	518	4	0.23	2.90	4.40	2.80	126
419	486			382	518	4	0.23	2.90	4.40	2.80	125
419	486			382	518	4	0.23	2.90	4.40	2.80	125
419	486			382	518	4	0.23	2.90	4.40	2.80	124
419	486	22.3	8	382	518	4	0.23	2.90	4.40	2.80	125
398	474	16.7	8	382	518	4	0.31	2.2	3.3	2.2	147
398	474	16.7	8	382	518	4	0.31	2.20	3.30	2.20	143
398	474			382	518	4	0.31	2.2	3.3	2.2	148
434	518	22.3	12	382	578	4	0.30	2.30	3.40	2.20	218
434	518	22.3	12	382	578	4	0.30	2.30	3.40	2.20	224

# Spherical Roller Bearing(CA)

d 360~380 mm

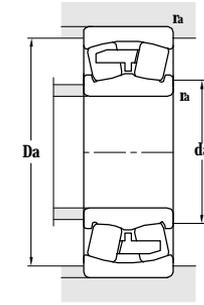
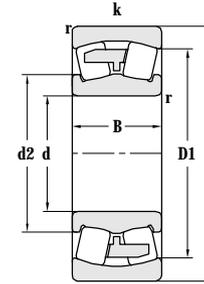
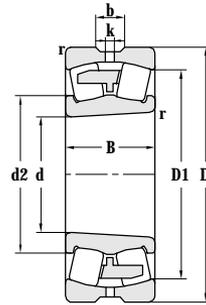
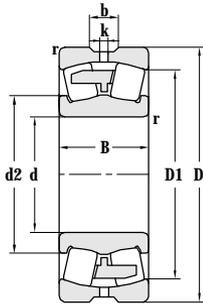


Principal dimensions				Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		
mm				kN		r/min			
<b>360</b>	600	192	5	4080	6850	560	700	<b>23172CAK/W33</b>	
	600	192	5	4080	6850	560	700	<b>23172CAKF1/W33</b>	
	600	243	5	5320	8840	300	380	<b>24172CA</b> <b>24172CA/W33</b>	
	600	243	5	5320	8840	300	380	<b>24172CA/W36</b>	
	600	243	5	5320	8840	300	380	<b>24172CAF1</b> <b>24172CAF1/W33</b>	
	600	243	5	5320	8840	300	380	<b>24172CAK30/W33</b>	
	600	243	5	5320	8840	300	380	<b>24172CAK30F1/W33</b> <b>24172CAK30F3/W33</b>	
	600	243	5	5320	8840	300	380	<b>24172CAQ1/W36</b>	
	600	243	5	5600	8400	300	380	<b>SX-24172</b>	
	650	170	6	4200	6200	600	800	<b>22272CA/W33</b>	
	650	232	6	5130	7880	400	500	<b>23272</b> <b>23272/W33</b>	
	650	232	6	5300	9050	500	700	<b>23272CA</b> <b>23272CA/W33</b>	
	650	232	6	5300	9050	500	700	<b>23272CAK</b> <b>23272CAK/W33</b>	
	650	232	6	5300	9050	500	700	<b>23272CAKF3/W33</b>	
	750	224	7.5	5650	8600	400	500	<b>22372CA</b> <b>22372CA/W33</b>	
	750	224	7.5	5650	8600	400	500	<b>22372CAK</b> <b>22372CAK/W33</b>	
	750	224	7.5	5650	8600	400	500	<b>22372CAF3</b>	
	750	224	7.5	5650	8600	400	500	<b>22372CAKF3</b>	
	<b>380</b>	520	106	4	1860	3900	800	1000	<b>23976CA/W33</b>
		520	106	4	1860	3900	800	1000	<b>23976CAF1/W33</b> <b>23976CAF3/W33</b>
560		135	5	2750	5000	630	800	<b>23076CA</b> <b>23076CA/W33</b>	
560		135	5	2750	5000	630	800	<b>23076CAK/W33</b>	
560		135	5	2750	5000	630	800	<b>23076CAF1/W33</b> <b>23076CAF3/W33</b>	
560		135	5	2750	5000	630	800	<b>23076CAKF3</b> <b>23076CAKF3/W33</b>	
560		180	5	3420	6550	480	600	<b>24076CA/W33</b>	
560		180	5	3420	6550	480	600	<b>24076CAF3</b> <b>24076CAF3/W33</b>	
560		180	5	3420	6550	480	600	<b>24076CAK30F3/W33</b>	
620		194	5	4180	7300	400	500	<b>23176/W33</b>	
620		194	5	4300	7750	500	900	<b>23176CA</b> <b>23176CA/W33</b>	
620		194	5	4300	7750	500	900	<b>23176CA/W33T</b>	
620		194	5	4300	7750	500	900	<b>23176CAK</b> <b>23176CAK/W33</b>	
620		194	5	4300	7750	500	900	<b>23176CAK30/W33</b>	
620		194	5	4300	7750	500	900	<b>23176CAF3/HAW33</b> <b>23176CAF3/W33</b>	
620		194	5	4300	7750	500	900	<b>23176CAKF3</b> <b>23176CAKF3/W33</b>	
620		194	5	4300	7750	500	900	<b>23176CAK/W33</b>	

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				kg
434	518	22.3	12	382	578	4	0.30	2.30	3.40	2.20	223
434	518	22.3	12	382	578	4	0.30	2.30	3.40	2.20	222
430	511	20	12	382	578	4	0.37	1.80	2.70	1.80	270
430	511	20	8	382	578	4	0.37	1.80	2.70	1.80	270
430	511	20	12	382	578	4	0.37	1.80	2.70	1.80	269
430	511	20	12	382	578	4	0.37	1.80	2.70	1.80	267
430	511	20	12	382	578	4	0.37	1.80	2.70	1.80	268
430	511	20	12	382	578	4	0.37	1.80	2.70	1.80	270
430	511	20	8	382	578	4	0.37	1.80	2.70	1.80	271
449	563	22.3	8	388	622	5	0.26	2.60	3.87	2.54	248
443	547			388	622	5	0.35	1.90	2.90	1.80	341
443	547	22.3	10	388	622	5	0.35	1.90	2.90	1.80	332
443	547			388	622	5	0.35	1.90	2.90	1.80	329
443	547	22.3	10	388	622	5	0.35	1.90	2.90	1.80	327
471	631	22.3	12	392	720	6	0.31	2.21	3.29	2.16	469
471	631	22.3	12	392	720	6	0.31	2.21	3.29	2.16	443
471	631			392	720	6	0.31	2.21	3.29	2.16	466
471	631			392	720	6	0.31	2.21	3.29	2.16	441
426	476	15	10	398	502	3	0.17	4.00	5.90	4.00	69.9
426	476	15	10	398	502	3	0.17	4.00	5.90	4.00	69.5
441	505	22.3	8	402	538	4	0.22	3.00	4.60	2.80	125
441	505	22.3	8	402	538	4	0.22	3.00	4.60	2.80	122
441	505	22.3	8	402	538	4	0.22	3.00	4.60	2.80	129
441	505	22.3	8	402	538	4	0.22	3.00	4.60	2.80	125
441	505	22.3	8	402	538	4	0.3	2.3	3.4	2.2	151
435	494	22	10	402	538	4	0.30	2.30	3.40	2.20	150
435	494	22.3	8	402	538	4	0.30	2.30	3.40	2.20	153
435	494	22	10	402	538	4	0.30	2.30	3.40	2.20	153
457	540	22	8	402	598	4	0.30	2.30	3.40	2.20	237
457	540	22	8	402	598	4	0.3	2.3	3.4	2.2	249
457	540	27	16	402	598	4	0.30	2.30	3.40	2.20	248
457	540	22	8	402	598	4	0.30	2.30	3.40	2.20	242
457	540	22	8	402	598	4	0.30	2.30	3.40	2.20	241
457	540	22	8	402	598	4	0.30	2.30	3.40	2.20	248
457	540	22	8	402	598	4	0.30	2.30	3.40	2.20	241
457	540	22	8	402	598	4	0.30	2.30	3.40	2.20	243

# Spherical Roller Bearing(CA)

d 380~420 mm

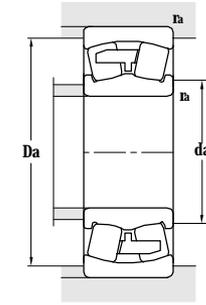
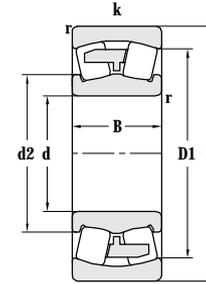
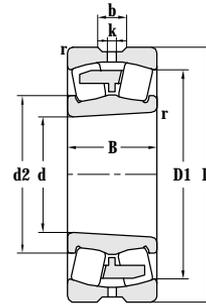
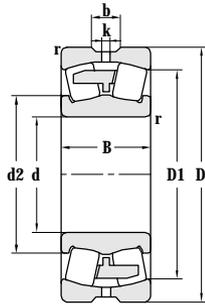


Principal dimensions				Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		
mm				kN		r/min			
<b>380</b>	620	243	5	5420	9310	300	380	<b>24176CA/C9</b> <b>24176CA/W33</b>	
	620	243	5	5420	9310	300	380	<b>24176CAK30/W33</b>	
	680	240	6	5750	9300	400	650	<b>23276CA/W33</b>	
	680	240	6	5750	9300	400	650	<b>23276CAKF3/W33</b> <b>23176CAK30/W33</b>	
	780	230	7.5	6000	9300	350	500	<b>22376CAF3</b> <b>22376CAF3/W33</b>	
<b>400</b>	540	106	4	1900	4000	750	950	<b>23980CA/W33</b>	
	540	106	4	1900	4000	750	950	<b>23980CAK/W33</b>	
	540	106	4	1900	4000	750	950	<b>23980CAF1/W33</b> <b>23980CAF3/W33</b>	
	540	100	4	1900	4000	750	950	<b>23980X2CAF3/W33</b> <b>23980X2CAF3/W33YA1</b>	
	590	142	5	3090	5500	630	800	<b>23080X3CA</b> <b>23080X3CA/W33</b>	
	600	148	5	3090	5500	600	750	<b>23080CA</b> <b>23080CA/P5W33</b>	
	600	148	5	3090	5500	600	750	<b>23080CAK/W33</b>	
	600	148	5	3090	5500	600	750	<b>23080CAF3</b> <b>23080CAF3/W33</b>	
	600	148	5	3090	5500	600	750	<b>23080CAKF3</b> <b>23080CAKF3/W33</b>	
	600	200	5	4090	7800	450	560	<b>24080CA/W33</b>	
	600	200	5	4090	7800	450	560	<b>24080CAF3</b> <b>24080CAF3/W33</b>	
	600	200	5	4090	7800	450	560	<b>24080CAK30/W33</b>	
	650	200	6	4160	7860	380	480	<b>23180/W33</b>	
	650	200	6	4550	8200	500	900	<b>23180CA</b> <b>23180CA/W33</b>	
	650	200	6	4550	8200	500	900	<b>23180CAF3</b> <b>23180CAF3/W33</b>	
	650	200	6	4550	8200	500	900	<b>23180CAKF3/W33</b> <b>23180CAK/W33</b>	
	650	200	6	4550	8200	500	900	<b>23180CA/HCRW33</b>	
	670	216	6	4200	8540	380	480	<b>23180X3CA/W33</b>	
	650	250	6	5890	10070	320	400	<b>24180CA</b> <b>24180CA/W33</b>	
	650	250	6	5890	10070	320	400	<b>24180CAF3</b> <b>24180CAF3/W33</b>	
	650	250	6	5890	10070	320	400	<b>24180CAK30/W33</b>	
	650	250	6	5890	10070	320	400	<b>24180CA/HG2W33</b>	
	720	256	6	6450	11000	400	600	<b>23280CA</b> <b>23280CA/W33</b>	
	720	256	6	6450	11000	400	600	<b>23280CAF3/W33</b> <b>23280CAF3</b>	
	720	256	6	6450	11000	400	600	<b>23280CAKF3/W33</b>	
	820	243	7.5	7400	10300	400	700	<b>22380CA</b> <b>22380CA/W33</b>	
	820	243	7.5	7400	10300	400	700	<b>22380CA/HCW33</b> <b>22380CA/W33</b>	
	<b>420</b>	520	75	2.1	950	2630	750	950	<b>23884CAK</b> <b>23884CAK/W33</b>
		560	106	4	1950	4050	700	900	<b>23984ACA/W33</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm	mm	mm	mm				
457	540	16.7	9	402	598	4	0.30	2.30	3.40	2.20	296
457	540	16.7	9	402	598	4	0.30	2.30	3.40	2.20	290
471	581	22.3	12	406	654	5	0.35	1.90	2.90	1.80	389
468	574	22.3	10	408	652	5	0.35	1.90	2.90	1.80	386
504	660			415	740	6					518
445	497	15	10	418	522	3	0.17	4.00	5.90	4.00	72.9
445	497	15	10	418	522	3	0.17	4.00	5.90	4.00	71.3
445	497	15	10	418	522	3	0.17	4.00	5.90	4.00	72.4
445	498	13.9	7.5	418	522	3	0.16	4.20	6.30	4.00	67.8
461	532	22.3	12	422	578	4	0.21	3.14	4.68	3.07	133
460	538			422	578	4	0.23	2.90	4.40	2.80	147
460	538	22	12	422	578	4	0.23	2.90	4.40	2.80	141
460	538	22	12	422	578	4	0.23	2.90	4.40	2.80	146
460	538	22	12	422	578	4	0.23	2.90	4.40	2.80	142
458	524	22	12	422	578	4	0.30	2.30	3.40	2.20	203
458	524	22	12	422	578	4	0.30	2.30	3.40	2.20	202
458	524	22	12	422	578	4	0.3	2.3	3.4	2.2	202
475	568	22.3	8	428	622	5					210
480	568	22.3	8	428	622	5	0.28	2.40	3.60	2.50	273
480	568	22.3	8	428	622	5	0.28	2.40	3.60	2.50	271
480	568	22.3	8	428	622	5	0.28	2.40	3.60	2.50	264
480	568	22.3	8	428	622	5	0.28	2.40	3.60	2.50	272
480	579	22.3	8	428	622	5	0.28	2.40	3.60	2.50	293
476	563	22.3	8	428	622	5	0.36	1.87	2.79	1.83	326
476	563	22.3	8	428	622	5	0.36	1.87	2.79	1.83	323
476	563	22.3	8	428	622	5	0.36	1.87	2.79	1.83	320
476	563	22.3	8	428	622	5	0.36	1.87	2.79	1.83	325
499	606	22	10	428	692	5	0.35	1.90	2.90	1.80	468
499	606	22	10	428	692	5	0.35	1.90	2.90	1.80	465
499	606	22	10	428	692	5	0.35	1.90	2.90	1.80	452
520	694	22.3	12	442	790	6	0.31	2.21	3.29	2.16	623
520	694	22.3	12	442	790	6	0.31	2.21	3.29	2.16	623
454	490	13.9	5	430	504	2	0.12	5.60	8.40	5.60	34.6
464	517	16.7	9	435	545	3	0.16	4.20	6.30	4.00	72.4

# Spherical Roller Bearing(CA)

d 420~460 mm

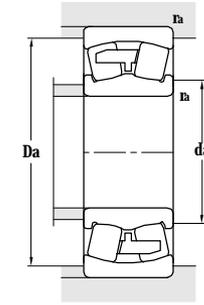
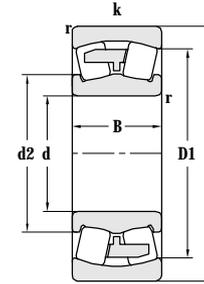
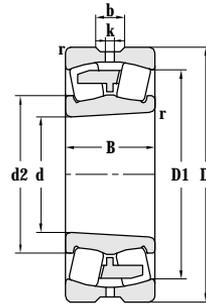
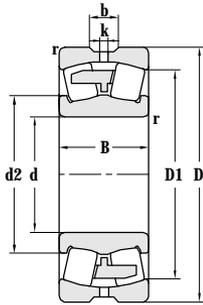


Principal dimensions				Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		
mm				kN		r/min			
<b>420</b>	560	106	4	1950	3950	700	900	<b>23984CA/W33</b>	
	620	150	5	3300	6400	500	1000	<b>23084CA</b>	
	620	150	5	3300	6400	500	1000	<b>23084CAK/W33</b>	
	620	150	5	3300	6400	500	1000	<b>23084CAF3</b>	
	620	150	5	3300	6400	500	1000	<b>23084CAKF3</b>	
	620	200	5	4180	8450	380	480	<b>24084CA/W33</b>	
	620	200	5	4180	8450	380	480	<b>24084CAF3/W33</b>	
	620	200	5	4180	8450	380	480	<b>24084CAK30F3/W33X</b>	
	700	224	6	5320	9200	360	450	<b>23184CA/W33</b>	
	700	224	6	5320	9200	360	450	<b>23184CAK</b>	
	700	224	6	5320	9200	360	450	<b>23184CAF3</b>	
	700	280	6	7000	11950	300	380	<b>24184CA/W33</b>	
	700	280	6	7000	11950	300	380	<b>24184CAK30/W33</b>	
	700	280	6	7000	11950	300	380	<b>24184CA/HCRW33</b>	
	760	272	7.5	7250	11900	400	550	<b>23284CA/W33</b>	
	760	272	7.5	7250	11900	400	550	<b>23284CAK</b>	
	760	272	7.5	7250	11900	400	550	<b>23284CAF3/C9W33</b>	
<b>440</b>	600	118	4	2413	4850	450	560	<b>23988CA/W33</b>	
	600	118	4	2413	4850	450	560	<b>23988CAF3/W33</b>	
	650	157	6	3550	6500	500	900	<b>23088CA</b>	
	650	157	6	3550	6500	500	900	<b>23088CAK/W33</b>	
	650	157	6	3550	6500	500	900	<b>23088CAF3</b>	
	650	157	6	3550	6500	500	900	<b>23088CAKF3</b>	
	650	212	6	4550	9100	360	450	<b>24088CA/W33</b>	
	650	212	6	4550	9100	360	450	<b>24088CA/HCW33</b>	
	650	212	6	4550	9100	360	450	<b>24088CAK30F3/W33</b>	
	720	226	6	5900	10000	400	750	<b>23188CA</b>	
	720	226	6	5900	10000	400	750	<b>23188CAK/W33</b>	
	720	280	6	7120	12500	300	380	<b>24188CA/W33</b>	
	720	280	6	7120	12500	300	380	<b>24188CAK30/W33</b>	
	790	280	7.5	7700	12800	350	500	<b>23288CA/W33</b>	
	790	280	7.5	7700	12800	350	500	<b>23288CAK/W33</b>	
	<b>460</b>	580	118	3	1700	4655	450	560	<b>24892CA</b>
		580	118	3	1700	4655	450	560	<b>24892CAK30/W33</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				
464	517	16.7	9	435	545	3	0.16	4.20	6.30	4.00	73.6
484	558			442	598	4	0.22	3.00	4.60	2.80	149
484	558			442	598	4	0.22	3.00	4.60	2.80	143
484	558	22	8	442	598	4	0.22	3.00	4.60	2.80	148
484	558	22	8	442	598	4	0.22	3.00	4.60	2.80	143
479	548	22.3	12	442	598	4	0.30	2.30	3.40	2.20	202
479	548	22.3	12	442	598	4	0.30	2.30	3.40	2.20	201
479	548	22.3	12	442	598	4	0.30	2.30	3.40	2.20	197
505	605	22.3	12	448	672	5	0.30	2.30	3.40	2.20	353
505	605	22.3	12	448	672	5	0.30	2.30	3.40	2.20	352
505	605	22.3	12	448	672	5	0.30	2.30	3.40	2.20	353
497	599	22.3	12	448	674	5	0.38	1.80	2.60	1.70	436
495	596	22.3	12	448	674	5	0.38	1.80	2.60	1.70	428
495	596	22.3	12	448	674	5	0.38	1.80	2.60	1.70	436
525	643	22	12	456	724	6	0.35	1.90	2.90	1.80	550
525	643	22	12	456	724	6	0.35	1.90	2.90	1.80	551
525	643	22	12	456	724	6	0.35	1.90	2.90	1.80	546
492	553	16.7	8	462	578	3	0.17	4.00	5.90	4.00	101
492	553	16.7	8	462	578	3	0.17	4.00	5.90	4.00	101
507	585	22.3	8	468	622	5	0.22	3.00	4.60	2.80	186
507	585	22.3	8	468	622	5	0.22	3.00	4.60	2.80	179
507	585	22.3	8	468	622	5	0.22	3.00	4.60	2.80	185
507	585	22.3	8	468	622	5	0.22	3.00	4.60	2.80	178
502	569	22.3	12	468	626	5	0.30	2.30	3.40	2.20	251
502	569	22.3	12	468	626	5	0.30	2.30	3.40	2.20	251
502	569	22.3	12	468	626	5	0.30	2.30	3.40	2.20	245
522	626			468	692	5	0.30	2.30	3.40	2.20	375
522	626	22.3	12	468	692	5	0.30	2.30	3.40	2.20	372
517	618	22.3	12	468	692	5	0.37	1.80	2.70	1.80	436
517	618	22.3	12	468	692	5	0.37	1.80	2.70	1.80	455
548	675	22.3	12	472	578	6	0.35	1.90	2.90	1.80	611
548	675	22.3	12	472	578	6	0.35	1.90	2.90	1.80	578
504	540	16.7	7	472	566	2.5	0.17	4.00	5.90	4.00	77
504	540	16.7	7	472	566	2.5	0.17	4.00	5.90	4.00	82

# Spherical Roller Bearing(CA)

d 460~480 mm

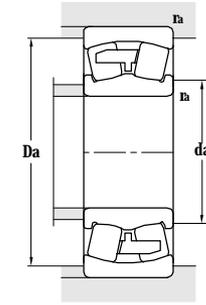
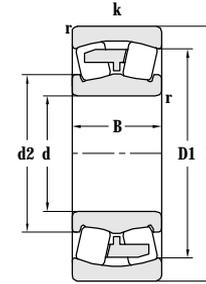
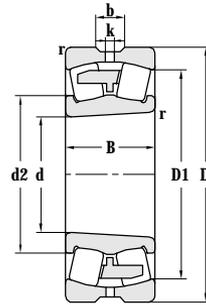
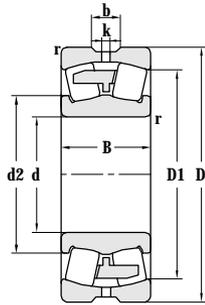


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm				kN		r/min		
<b>460</b>	620	118	4	2400	5000	500	900	<b>23992CA/W33</b>
	620	110	4	2370	4750	430	530	<b>23992X2CA/W33AYA1</b>
	650	120	4	430	5150	420	510	<b>23992X3CA</b> <b>23992X3CA/W33</b>
	680	163	6	3800	7140	500	850	<b>23092CA</b> <b>23092CA/W33</b>
	680	163	6	3800	7140	500	850	<b>23092CAF3</b> <b>23092CAF3/W33</b>
	680	163	6	3800	7140	500	850	<b>23092CAK</b> <b>23092CAK/W33</b>
	680	218	6	4900	10200	340	430	<b>24092CA/W33</b>
	680	218	6	4900	10200	340	430	<b>24092CAF3/W33</b>
	680	218	6	4900	10200	340	430	<b>24092CA/HCRW33</b>
	760	240	7.5	6300	11100	350	700	<b>23192CA</b> <b>23192CA/W33</b>
	760	240	7.5	6300	11100	350	700	<b>23192CAK/W33</b>
	760	240	7.5	6300	11100	350	700	<b>23192CAF3</b> <b>23192CAF3/W33</b>
	760	240	7.5	6300	11100	350	700	<b>23192CAK/W33</b>
	760	300	7.5	7850	14400	160	200	<b>24192CA/W33</b>
	760	300	7.5	7850	14400	160	200	<b>24192CAK30/W33</b>
	760	300	7.5	7850	14400	160	200	<b>24192CAF3/W33</b>
	830	296	7.5	8400	13600	350	500	<b>23292CAK/W33</b>
	<b>479</b>	790	258	7.5	5300	12100	300	380
<b>480</b>	600	90	3	1350	3985	500	900	<b>23896CA</b> <b>23896CA/W33</b>
	650	128	5	2800	5725	500	900	<b>23996CA/W33</b>
	650	128	5	2800	5725	500	900	<b>23996CAF1/W33</b> <b>23996CAF3/W33</b>
	650	128	5	2800	5725	500	900	<b>23996CAK/F1</b> <b>23996CAK/F3</b>
	650	128	5	2800	5725	500	900	<b>23996CAF1/W33</b>
	700	165	6	3800	6900	450	850	<b>23096CA/W33</b>
	700	165	6	3800	6900	450	850	<b>23096CAK/W33</b>
	700	165	6	3260	7530	400	500	<b>23096F3</b> <b>23096F3/W33</b>
	700	218	6	5000	10400	340	430	<b>24096CA/W33</b>
	700	218	6	5000	10400	340	430	<b>24096CAK30/W33</b>
	790	248	7.5	6850	12000	350	700	<b>23196CA/W33</b>
	790	248	7.5	6850	12000	350	700	<b>23196CAF1/W33X</b> <b>23196CAF3/W33X</b>
	790	248	7.5	6850	12000	350	700	<b>23196CAK1/W33X</b> <b>23196CAK3/W33X</b>
	790	248	7.5	6850	12000	350	700	<b>23196CAK/W33</b>
	790	308	7.5	8550	14900	240	320	<b>24196CAF3/W33</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm	mm	mm	mm				kg
511	572	16.7	9	475	605	3	0.16	4.20	6.30	4.00	105
511	574	16.7	9	475	605	3	0.16	4.20	6.30	4.00	96.8
520	592	16.7	9	480	615	3	0.17	4.00	5.90	4.00	132
531	613	23.5	12	488	652	5	0.22	3.00	4.60	2.80	229
531	613	23.5	12	488	652	5	0.22	3.00	4.60	2.80	227
531	613			488	652	5	0.22	3.00	4.60	2.80	226
531	613	23.5	12	488	652	5	0.22	3.00	4.60	2.80	228
528	600	24	12	488	652	5	0.29	2.35	3.50	2.30	
528	600	24	12	488	652	5	0.29	2.35	3.50	2.30	304
528	600	24	12	488	652	5	0.29	2.35	3.50	2.30	308
557	660	22	8	496	724	6	0.30	2.30	3.40	2.20	442
557	660	22	8	496	724	6	0.30	2.30	3.40	2.20	437
557	660	22	8	496	724	6	0.30	2.30	3.40	2.20	440
557	660	22	8	496	724	6	0.30	2.30	3.40	2.20	435
540	639	22.3	8	496	724	6	0.37	1.80	2.70	1.80	461
540	639	22.3	8	496	724	6	0.37	1.80	2.70	1.80	460
540	639	22.3	8	496	724	6	0.37	1.80	2.70	1.80	459
566	698	22.3	10	496	794	6	0.35	1.90	2.90	1.80	698
578	683	22	12	516	754	6	0.31	2.20	3.30	2.20	497
523	563	13.9	7.5	500	580	2.5	0.13	5.36	7.98	5.24	60.4
532	596	16.7	10	502	628	4	0.18	3.80	5.60	3.60	126
532	596	16.7	10	502	628	4	0.18	3.80	5.60	3.60	125
532	596			504	628	4	0.18	3.80	5.60	3.60	121
532	596	16.7	10	504	628	4	0.18	3.80	5.60	3.60	121
552	634	22.3	12	504	678	5	0.21	3.20	4.80	3.20	215
552	634	22.3	12	504	678	5	0.21	3.20	4.80	3.20	203
553	625	22.3	12	504	678	5	0.23	2.90	4.40	2.80	247
542	618	22.3	12	504	678	5	0.28	2.40	3.60	2.50	285
542	618	22.3	12	504	678	5	0.28	2.40	3.60	2.50	290
578	687	22	12	516	754	6	0.30	2.30	3.40	2.20	520
578	687	22	12	516	754	6	0.30	2.30	3.40	2.20	516
578	687	22	12	516	754	6	0.30	2.30	3.40	2.20	485
578	687	22	12	516	754	6	0.30	2.30	3.40	2.20	489
568	673	22.3	8	513	759	6	0.37	1.80	2.70	1.80	582

# Spherical Roller Bearing(CA)

d 480~530 mm

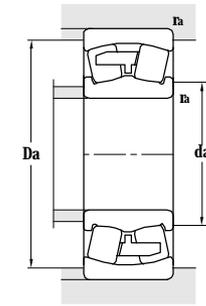
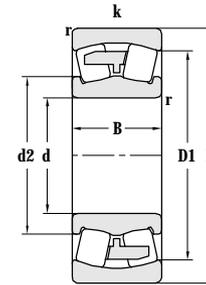
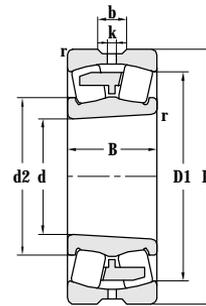
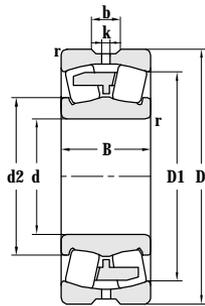


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>OR</sub>	Grease	Oil	
mm				kN		r/min		
<b>480</b>	790	308	7.5	8550	14900	240	320	<b>24196CAK30/W33</b>
	790	308	7.5	8550	14900	240	320	<b>24196CAK30F3/W33</b>
	870	310	7.5	6750	15200	280	360	<b>23296/W33</b>
	870	310	7.5	6750	15200	280	360	<b>23296F3</b>
	870	310	7.5	9200	15200	300	450	<b>23296CA/W33</b>
	870	310	7.5	9200	15200	300	450	<b>23296CAK</b> <b>23296CAK/W33</b>
	870	310	7.5	9200	15200	300	450	<b>23296CAF3</b> <b>23296CAF3/W33</b>
	870	310	7.5	9200	15200	300	450	<b>23296CAKF3</b> <b>23296CAKF3/W33</b>
<b>500</b>	620	90	3	1400	3800	420	520	<b>238/500CA/W33</b> <b>238/500CA/W20</b>
	620	90	3	1400	3800	420	520	<b>238/500CAK/W33</b>
	670	128	5	2800	5900	450	900	<b>239/500CA/W33</b>
	670	128	5	2800	5750	450	900	<b>239/500CAF1</b> <b>239/500CAF1/W33</b>
	670	128	5	2800	5750	450	900	<b>239/500CAF3/W33</b>
	670	128	5	2800	5750	450	900	<b>239/500CAF1/W33YA1</b> <b>239/500CAF3/W33YA1</b>
	670	128	5	2800	5750	450	900	<b>239/500CAK/W33</b>
	720	167	6	4100	7700	450	800	<b>230/500CAF3</b> <b>230/500CAF3/W33</b>
	720	167	6	4100	7900	450	800	<b>230/500CA/W33</b>
	720	167	6	4100	7700	450	800	<b>230/500CAKF3</b> <b>230/500CAKF3/W33</b>
	720	167	6	4100	7700	450	800	<b>230/500CAKF3/W33X</b>
	720	167	6	4100	7700	450	800	<b>230/500CAF3/HAW33X</b>
	720	167	6	4100	7700	450	800	<b>230/500CAKF3/HAW33X</b>
	720	218	6	5200	10450	420	520	<b>240/500CA/W33</b> <b>240/500CA</b>
	720	218	6	5200	10450	420	520	<b>240/500CAK30/W33</b>
	720	218	6	5200	10450	420	520	<b>240/500CAF3/W33</b>
	830	264	7.5	7550	13800	350	650	<b>231/500CA/W33</b> <b>231/500CAK/W33</b>
	830	325	7.5	9300	16100	300	380	<b>241/500CAK30/W33</b>
	830	325	7.5	9300	16100	300	380	<b>241/500CA/W33</b>
	920	336	7.5	10500	17200	300	450	<b>232/500CAF3/W33</b>
920	336	7.5	10500	18600	300	450	<b>232/500CAK/W33</b> <b>232/500CA/W33</b>	
<b>530</b>	650	90	3	1800	5350	400	500	<b>238/530CAF1/W33</b>
	650	118	3	1800	5350	380	480	<b>248/530CA/W33</b> <b>248/530CA/W20</b>
	650	118	3	1800	5350	380	480	<b>248/530CAK30/W33</b>
	710	136	5	3100	6700	400	800	<b>239/530CAF3/W33YA1</b>
	710	136	5	3100	7100	400	800	<b>239/530CA/W33</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				kg
568	673	22.3	8	513	759	6	0.37	1.80	2.70	1.80	584
568	673	22.3	8	513	759	6	0.37	1.80	2.70	1.80	581
581	736	22.3	12	516	834	6	0.35	1.90	2.90	1.80	910
581	736			516	834	6	0.35	1.90	2.90	1.80	909
581	732	22.3	12	516	834	6	0.35	1.90	2.90	1.80	853
581	732			516	834	6	0.35	1.90	2.90	1.80	859
581	732	22.3	12	516	834	6	0.35	1.90	2.90	1.80	858
581	732	22.3	12	516	834	6	0.35	1.90	2.90	1.80	848
542	586	16.7	8	512	606	2.5	0.12	5.60	8.40	5.60	62
542	586	16.7	8	512	606	2.5	0.12	5.60	8.40	5.60	54
555	619	22.3	12	522	648	4	0.17	4.00	5.90	4.00	120
555	619	22.3	12	522	648	4	0.17	4.00	5.90	4.00	120
555	619	22.3	12	522	648	4	0.17	4.00	5.90	4.00	119
555	619	22.3	12	522	648	4	0.17	4.00	5.90	4.00	120
555	619	22.3	12	522	648	4	0.17	4.00	5.90	4.00	116
568	653	22.3	12	528	692	5	0.21	3.20	4.80	3.20	229
568	653	22.3	12	528	692	5	0.21	3.20	4.80	3.20	230
568	653	22.3	12	528	692	5	0.21	3.20	4.80	3.20	228
568	653	22.3	8	528	692	5	0.21	3.20	4.80	3.20	227
568	653	22.3	8	528	692	5	0.21	3.20	4.80	3.20	228
568	653	22.3	8	528	692	5	0.21	3.20	4.80	3.20	227
565	645	22.3	12	523	698	5	0.26	2.60	3.90	2.50	297
565	645	22.3	12	523	698	5	0.26	2.60	3.90	2.50	298
565	645	22.3	12	523	698	5	0.26	2.60	3.90	2.50	295
603	726	22.3	12	536	794	6	0.30	2.30	3.40	2.20	588
588	712	22.3	12	531	798	6	0.37	1.80	2.70	1.80	712
588	712	22.3	12	531	798	6	0.37	1.80	2.70	1.80	719
620	774	22.3	12	536	884	6	0.35	1.90	2.90	1.80	977
620	774	22.3	12	536	884	6	0.35	1.90	2.90	1.80	982
575	613	22.4	12	552	652	2.5	0.12	5.60	8.40	5.60	64.2
573	612	22	8	543	636	2.5	0.15	4.50	6.70	4.50	91
573	612	22	8	543	636	2.5	0.15	4.50	6.70	4.50	86
586	658	22.3	12	548	690	4	0.17	4.00	5.90	4.00	154
586	658	22.3	12	548	690	4	0.17	4.00	5.90	4.00	155

# Spherical Roller Bearing (CA)

d 530~580 mm

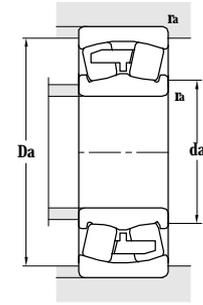
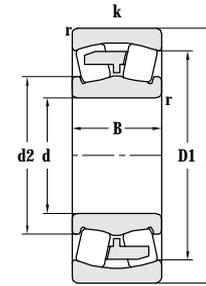
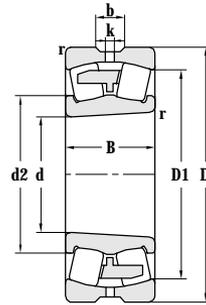
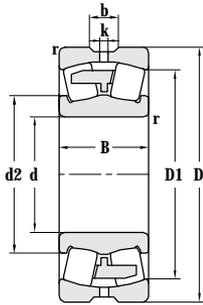


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm				kN		r/min		
<b>530</b>	710	136	5	3100	7100	400	800	<b>239/530CAK/W33</b>
	710	136	5	3100	7100	400	800	<b>239/530CA/HCRW33</b>
	780	185	6	5000	10200	400	700	<b>230/530CA</b>
	780	185	6	5000	10200	400	700	<b>230/530CAF3</b>
	780	185	6	5000	10200	400	700	<b>230/530CAK/W33</b>
	780	185	6	5000	10200	400	700	<b>230/530CA/HCRW33</b>
	780	250	6	6350	12700	280	360	<b>240/530CA/W33</b>
	780	250	6	6350	12700	280	360	<b>240/530CA/HCRW33</b>
	780	250	6	6350	13200	280	360	<b>240/530CAB/HCRW33</b>
	870	272	7.5	8050	15300	300	600	<b>231/530CA/W33</b>
	870	272	7.5	8050	13300	300	600	<b>231/530CAK/W33</b>
	870	335	7.5	10000	18300	190	280	<b>241/530CA/W33</b>
	870	335	7.5	10000	18000	190	280	<b>241/530CAK30/W33</b>
	980	335	9.5	11000	20300	250	400	<b>232/530CAK30/W33</b>
<b>560</b>	750	140	5	3400	7200	400	800	<b>239/560CAF1</b>
	750	140	5	3400	7200	400	800	<b>239/560CAF3</b>
	820	195	6	5500	10500	400	800	<b>239/560CAF3/W33</b>
	820	195	6	5500	10500	400	800	<b>230/560CA</b>
	820	195	6	5500	10500	400	800	<b>230/560CAF3</b>
	820	195	6	5500	10500	400	800	<b>230/560CAF3/W33</b>
	820	195	6	5500	10500	400	800	<b>230/560CAK/W33</b>
	820	195	6	5500	10500	400	800	<b>230/560CAK30/W33</b>
	820	258	6	6950	13800	220	300	<b>240/560CA/W33</b>
	820	258	6	6950	13800	220	300	<b>240/560X3CA/C3W33-QL</b>
	820	258	6	6950	13800	220	300	<b>240/560CAK30/W33</b>
	920	280	7.5	9050	15900	300	550	<b>231/560CA/W33</b>
	920	280	7.5	9050	15700	300	550	<b>231/560CAF3/W33</b>
	920	280	7.5	9050	15700	300	550	<b>231/560CAK/W33</b>
	920	280	7.5	9050	15700	300	550	<b>231/560CA/HCRW33</b>
	920	355	7.5	9500	20100	150	400	<b>241/560CAF3/HCRW33</b>
	920	355	7.5	11400	20500	120	160	<b>241/560CAF3K30/W33</b>
	920	355	7.5	11400	20500	120	160	<b>241/560CA/W33</b>
	920	355	7.5	11400	20500	120	160	<b>241/560CA/HCW33</b>
	920	355	7.5	11400	20500	120	160	<b>241/560CAK30/W33</b>
920	355	7.5	11400	20500	120	160	<b>241/560CAK30/HCW33</b>	
1030	365	9.5	11150	21000	250	400	<b>241/560K30/W33</b>	
1030	365	9.5	11150	21000	250	400	<b>232/560CA/W33</b>	
1030	365	9.5	11150	21000	250	400	<b>232/560CAK/W33</b>	
<b>580</b>	780	130	5	3050	6800	220	300	<b>26/580CAK3/W33</b>
	870	240	6	6400	1400	220	300	<b>26/580CAK3/W33-1</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				
586	658	22.3	12	548	690	4	0.17	4.00	5.90	4.00	150
586	658	22.3	12	548	690	4	0.17	4.00	5.90	4.00	155
614	703	24	12	558	752	5	0.22	3.00	4.60	2.80	339
614	703	24	12	558	752	5	0.22	3.00	4.60	2.80	335
614	703	24	12	558	752	5	0.22	3.00	4.60	2.80	329
614	703	24	12	558	752	5	0.22	3.00	4.60	2.80	338
605	691	22.3	12	553	758	5	0.29	2.30	3.50	2.40	416
605	691	22.3	12	553	758	5	0.29	2.30	3.50	2.40	416
605	691	24	12	553	758	5	0.29	2.30	3.50	2.40	420
635	762	22.3	12	560	837	6	0.30	2.30	3.40	2.20	665
635	762	22.3	12	560	837	6	0.30	2.30	3.40	2.20	640
622	748	22.3	12	560	837	6	0.37	1.80	2.80	1.80	813
622	748	22.3	12	560	837	6	0.37	1.80	2.80	1.80	825
656	818	22.3	12	565	932	8	0.36	1.87	2.79	1.83	1200
621	693			582	728	4	0.16	4.20	6.30	4.00	177
621	693	22.3	12	582	728	4	0.16	4.20	6.30	4.00	178
644	741			588	792	5	0.22	3.14	4.67	3.07	363
644	741	22.3	9	588	792	5	0.22	3.14	4.67	3.07	362
644	741	22.3	9	588	792	5	0.22	3.14	4.67	3.07	351
644	741	22.3	9	588	792	5	0.22	3.14	4.67	3.07	353
640	721	22.3	12	585	798	5	0.28	2.40	3.60	2.50	471
640	721	22.3	12	585	798	5	0.28	2.40	3.60	2.50	464
677	803	22.3	12	596	884	6	0.30	2.30	3.40	2.20	756
677	803	22.3	12	596	884	6	0.30	2.30	3.40	2.20	745
677	83	22.3	12	596	884	6	0.30	2.30	3.40	2.20	756
634	796	22.3	12	596	884	6	0.37	1.80	2.80	1.80	964
634	796	22.3	12	596	884	6	0.37	1.80	2.80	1.80	950
634	796	22.3	12	596	884	6	0.37	1.80	2.80	1.80	973
634	796	22.3	12	596	884	6	0.37	1.80	2.80	1.80	955
662	777	22.3	12	596	884	6	0.37	1.80	2.80	1.80	956
705	877	22.3	12	600	990	8	0.35	1.90	2.90	1.80	1380
705	877	22.3	12	600	990	8	0.35	1.90	2.90	1.80	1340
646	726	22.3	12	611	750	4					176
671	774	22.3	12	622	735	5					512

# Spherical Roller Bearing(CA)

d 600~670 mm

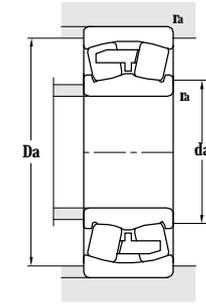
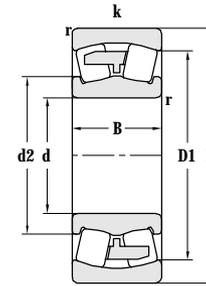
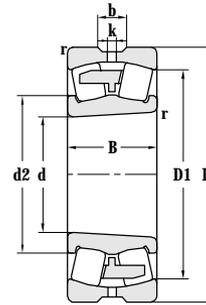
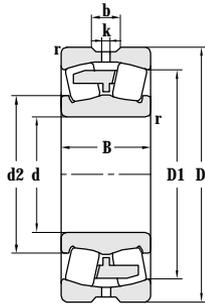


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm				kN		r/min		
<b>600</b>	800	150	5	3750	8400	400	700	<b>239/600CA</b> <b>239/600CA/W33</b>
	800	150	5	3750	8400	400	700	<b>239/600CAK/W33</b>
	800	200	5	4250	11200	320	400	<b>249/600CAF1/W33</b> <b>249/600CAF3/W33</b>
	870	200	6	5900	11600	350	650	<b>230/600CAF3</b> <b>230/600CAF3/W33</b>
	870	200	6	5900	11600	350	650	<b>230/600CAK</b> <b>230/600CAK/W33</b>
	870	200	6	5900	11600	350	650	<b>230/600CAKF3</b>
	870	200	6	5900	11600	350	650	<b>230/600CA/W33</b>
	870	272	6	8100	16500	300	500	<b>240/600CA/W33</b>
	870	272	6	8100	16500	300	500	<b>240/600CA/HCRW33</b>
	870	272	6	8100	16500	300	500	<b>240/600/W33</b>
	980	300	7.5	10100	18800	300	500	<b>231/600CAF3/W33</b>
	980	375	7.5	10900	22400	300	500	<b>241/600CA</b>
	980	375	7.5	10900	22400	300	500	<b>241/600CA/HCW33</b> <b>241/600CA/HCRW33</b>
	980	375	7.5	10900	22400	300	500	<b>241/600CAK30/W33</b>
	980	375	7.5	10900	22400	300	500	<b>241/600CA/W33</b> <b>241/600CAF3/W33X</b>
	1090	388	9.5	13100	25000	250	350	<b>232/600CAK3/W33</b> <b>232/600CAK/W33</b>
<b>628</b>	920	212	7.5	5600	12800	260	340	<b>230/628CAF3/W33</b>
<b>630</b>	780	112	4	2200	6300	300	400	<b>238/630CAF3/W33</b>
	820	112	4	2200	6300	270	350	<b>238/670CA/W33</b>
	820	112	4	2200	6300	270	350	<b>238/670CAK/W33</b>
	820	150	4	3100	9600	270	350	<b>248/670CA/W33</b>
	850	212	7.5	4750	12200	240	330	<b>249/630/2CAF3/W33</b>
	850	165	6	4500	9750	300	600	<b>239/630CA</b> <b>239/630CAK/W33</b>
	850	165	6	4500	9750	300	600	<b>239/630CA/W33</b>
	920	212	7.5	6500	12800	300	600	<b>230/630CA/W33</b>
	920	212	7.5	6500	12800	300	600	<b>230/630CAF3</b> <b>230/630CAF3/W33</b>
	920	290	7.5	7350	17100	220	300	<b>240/630/W33</b>
	1030	315	7.5	10200	20200	200	500	<b>231/630CA/W33</b>
	1030	315	7.5	10200	20200	200	500	<b>231/630CAK/W33</b>
	1030	400	7.5	12000	25600	160	210	<b>241/630CA/W33</b> <b>241/630CAF3/W33</b>
	1030	400	7.5	12000	25600	160	210	<b>241/630CAF3/HBW33</b>
1030	400	7.5	12000	25600	160	210	<b>241/630CAK30/W33</b>	
<b>670</b>	820	112	4	2410	6600	300	600	<b>238/670CA/W33</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				kg
668	742	22.3	12	622	778	4	0.17	4.00	5.90	4.00	220
668	742	22.3	12	622	778	4	0.17	4.00	5.90	4.00	213
666	728	22.3	12	622	760	4	0.22	3.00	4.60	2.80	287
685	787	22.3	9	628	842	5	0.22	3.00	4.60	2.80	442
685	787	22.3	9	628	842	5	0.22	3.00	4.60	2.80	420
685	787			628	842	5	0.22	3.00	4.60	2.80	430
685	787	22.3	9	628	842	5	0.22	3.00	4.60	2.80	431
682	770	22.3	12	628	850	5	0.30	2.30	3.40	2.80	551
682	770	22.3	12	628	850	5	0.30	2.30	3.40	2.80	551
680	770	22.3	12	628	850	5	0.30	2.30	3.40	2.20	550
717	855	22.3	12	660	996	6	0.29	2.30	3.50	2.40	894
709	827	22	8	636	944	6	0.36	1.90	2.82	1.85	1151
709	827	22	8	636	944	6	0.36	1.90	2.82	1.85	1150
709	827	22	8	636	944	6	0.36	1.90	2.82	1.85	1134
709	827	22	8	636	944	6	0.36	1.90	2.82	1.85	1151
750	920			700	1000	8	0.35	1.93	2.88	1.80	1557
721	831	22.3	9	666	884	6	0.21	3.20	4.80	3.20	481
682	738	16.7	9	645	765	3	0.12	5.60	8.40	5.60	123
722	778	16.7	9	686	805	3	0.11	6.10	9.10	6.30	136
722	778	16.7	9	686	805	3	0.11	6.10	9.10	6.30	128
716	771	16.7	9	686	805	3	0.16	4.20	6.30	4.00	315
703	774	22.3	12								355
705	786	22.3	12	658	822	5	0.17	4.00	5.90	4.00	292
705	786	22.3	12	658	822	5	0.17	4.00	5.90	4.00	290
721	831	22.3	9	666	884	6	0.21	3.20	4.80	3.20	470
721	831	22.3	9	666	884	6	0.21	3.20	4.80	3.20	471
722	815	22.3	10	666	884	6	0.30	2.30	3.40	2.20	661
756	918	22.3	12	668	996	6	0.30	2.30	3.40	2.20	1040
756	918	22.3	12	668	996	6	0.30	2.30	3.40	2.20	1020
736	885	22.3	12	662	996	6	0.37	1.80	2.70	1.80	1440
736	885	22.3	12	662	996	6	0.37	1.80	2.70	1.80	1330
736	885	22.3	12	662	996	6	0.37	1.80	2.70	1.80	1400
721	778	16.7	9	693	805	3					128

# Spherical Roller Bearing(CA)

d 670~710 mm

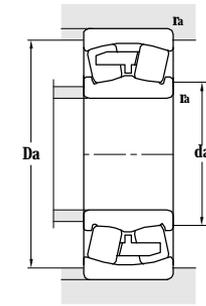
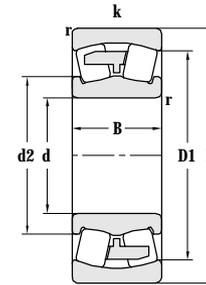
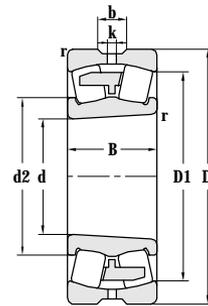
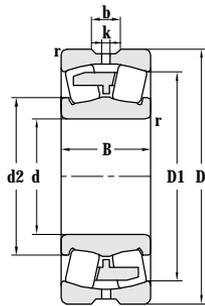


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm				kN		r/min		
<b>670</b>	900	170	6	4850	10600	300	600	<b>239/670CAF3/W33</b> <b>239/670X1CAW33YA3</b>
	980	230	7.5	7400	14200	300	500	<b>230/670CAF3</b> <b>230/670CAF3/W33</b>
	980	230	7.5	7400	15000	300	500	<b>230/670CAK3/W33</b>
	980	230	7.5	7400	14200	300	500	<b>230/670CA/W33</b>
	980	308	7.5	9700	19900	250	450	<b>240/670CA</b> <b>240/670CA/W33</b>
	1090	336	7.5	10800	22700	200	450	<b>231/670CA/W33</b>
	1090	336	7.5	10800	21200	200	450	<b>231/670CAK/W33</b>
	1090	412	7.5	14000	31500	150	200	<b>241/670CA/W33</b> <b>241/670CA/W33YA3</b>
	1090	412	7.5	14000	31500	150	200	<b>241/670CAK30/W33</b>
	1220	438	12	15600	30500	200	350	<b>232/670CA/W33</b> <b>232/670CA/HCW33</b>
	1220	438	12	15600	30500	160	350	<b>232/670CAK/W33</b>
<b>680</b>	980	160	6	4900	9950	300	500	<b>26/680CAF3/W33</b>
<b>690</b>	950	230	7.5	5930	14270	250	450	<b>206/690CA/W33-1</b>
	990	180	6	5500	11800	220	310	<b>206/690CAF3/W33</b>
<b>700</b>	950	180	6	5000	11900	220	300	<b>206/700CAF3/W33</b>
<b>710</b>	870	118	4	2680	7500	260	350	<b>238/710CAF3/W33</b>
	950	180	6	5400	12000	300	550	<b>239/710CAF1/W33</b> <b>239/710CAF3/W33</b>
	950	180	6	5400	12000	250	310	<b>239/710CA/W33</b>
	950	243	6	6600	15100	250	450	<b>249/710CAF1/W33X</b>
	1030	200	7.5	6500	14000	300	500	<b>220/710X2CAF3/C9W33</b>
	1030	200	7.5	6500	14000	300	500	<b>220/710X2CAF3/C9W33</b>
	1030	236	7.5	8050	16200	300	500	<b>230/710CAF3/W33</b>
	1030	236	7.5	8050	16200	300	500	<b>230/710CAK3/W33</b>
	1030	236	7.5	8050	15700	300	500	<b>230/710/W33</b>
	1030	315	7.5	8900	21600	180	250	<b>240/710CA/W33</b>
	1030	315	7.5	8900	21600	180	250	<b>240/710CAK30/W33</b>
	1150	345	9.8	11800	25200	200	400	<b>231/710CA/W33</b>
	1150	345	9.8	11800	25200	200	400	<b>231/710CAK/W33</b>
	1150	438	9.5	14400	30800	90	120	<b>241/710CAF1/W33</b> <b>241/710CAF3/W33</b>
	1150	438	9.5	14400	30800	90	120	<b>241/710CA/W33</b>
	1150	438	9.5	14400	30800	90	120	<b>241/710CAK/W33</b>
	1150	438	9.5	13200	31000	105	140	<b>241/710K30/HCW33</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm	mm	mm	mm				
743	831	22.3	12	692	876	5	0.17	4.00	5.90	4.00	321
760	885	22.3	12	706	944	6	0.22	3.00	4.60	3.20	601
760	885	22.3	12	706	944	6	0.22	3.00	4.60	3.20	596
760	885	22.3	12	706	944	6	0.22	3.00	4.60	3.20	604
760	866	22.3	12	700	952	6	0.28	2.40	3.60	2.50	807
801	958	22.3	12	700	1056	6	0.30	2.30	3.40	2.20	1256
801	958	22.3	12	700	1056	6	0.30	2.30	3.40	2.20	1240
786	934	22.3	12	705	1056	6	0.36	1.87	2.79	1.83	1530
786	934	22.3	12	705	1056	6	0.36	1.87	2.79	1.83	1507
832	1027	22.3	12	718	1170	10	0.35	1.90	2.90	1.80	2320
832	1027	22.3	12	718	1170	10	0.35	1.90	2.90	1.80	2250
774	906	22.3	12	708	950	5					406
773	868		12	725	915	6					489
780	907	22.3	12	705	975	5	0.16				461
780	877	13.3	12	715	935	5	0.16				378
761	824	22.3	12	725	855	3	0.11	6.10	9.10	6.30	156
787	882	22.3	12	733	927	5	0.17	4.00	5.90	4.00	364
787	882	22.3	12	733	927	5	0.17	4.00	5.90	4.00	367
791	864	22.3	12	733	927	5	0.22	3.00	4.60	2.80	500
802	944	22.3	12	746	994	6					566
808	939	22.3	12								
814	939	22.3	12	746	994	6	0.21	3.20	4.80	3.20	669
814	939	22.3	12	746	994	6					649
814	939	22.3	12	746	994	6	0.21	3.20	4.80	3.20	580
806	918	22.3	12	738	1002	6	0.27	2.50	3.70	2.50	910
806	918	22.3	12	738	1002	6	0.27	2.50	3.70	2.50	893
851	1016	22.3	12	750	1110	8	0.28	2.40	3.60	2.50	1480
851	1016	22.3	12	750	1110	8	0.28	2.40	3.60	2.50	1430
838	982	22.3	12	754	1106	8	0.35	1.90	2.90	1.80	1791
838	982	22.3	12	754	1106	8	0.35	1.90	2.90	1.80	1801
838	982	22.3	12	754	1106	8	0.35	1.90	2.90	1.80	1761
836	974	23.5	12.5	754	1106	8	0.38	1.80	2.60	1.70	1800

# Spherical Roller Bearing(CA)

d 710~800 mm

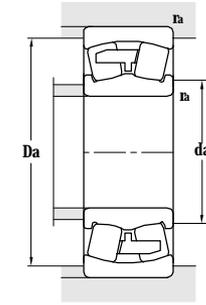
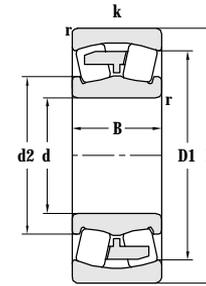
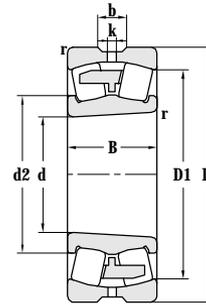
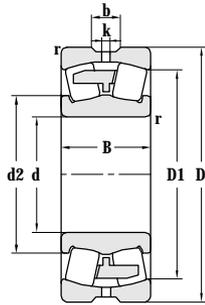


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil	
mm				kN		r/min		
<b>710</b>	1150	438	9.5	14400	30800	160	210	<b>241/710CAK30/W33</b> <b>241/710CAK30</b>
	1280	450	12	17200	33400	160	300	<b>232/710CA/W33</b>
<b>750</b>	920	128	5	3100	9000	240	310	<b>238/750CA/W33</b>
	920	128	5	2800	8100	240	310	<b>238/750CAK/W33</b>
	920	170	5	3550	11000	220	300	<b>248/750F1</b> <b>248/750F3</b>
	920	170	5	3650	11300	220	300	<b>248/750CA/W33</b>
	1000	185	6	5800	12800	300	500	<b>239/750CA/W33</b>
	1000	185	6	5800	13700	300	500	<b>239/750CAK/W33</b>
	1000	250	6	7400	18500	250	450	<b>249/750CA/W33</b>
	1000	250	6	7400	17100	250	450	<b>249/750CAK30/W33</b>
	1090	250	7.5	9350	18000	250	450	<b>230/750CA</b> <b>230/750CAF1/W33XYA7</b>
	1090	250	7.5	9350	18000	250	450	<b>230/750CAF3</b> <b>230/750CAF3/W33</b>
	1090	335	7.5	9730	25000	170	220	<b>240/750CA/W33</b> <b>240/750CA</b>
	1090	335	7.5	9730	25000	170	220	<b>240/750CAK30/W33</b>
	1220	365	9.5	13350	28100	200	400	<b>231/750CA/W33</b>
	1220	365	9.5	13350	28100	200	400	<b>231/750CAK/W33</b>
	1220	475	9.5	16400	37000	130	170	<b>241/750CA/W33</b>
	1220	475	9.5	16400	37000	130	170	<b>241/750CAK30/W33</b>
	1220	475	9.5	16400	37000			<b>241/750CAK30F3/W33</b>
	1220	475	9.5	16400	37000			<b>241/750CAK30/HAW33</b>
	1360	475	15	19000	37500	90	120	<b>232/750CAF1/W33</b> <b>232/750CAF3/W33</b>
	1360	475	15	19000	37500	90	120	<b>232/750CAK/W33</b>
1360	475	15	19000	37500			<b>232/750CAK30/W33</b>	
<b>800</b>	980	180	5	3900	12200	250	500	<b>248/800CA/W33</b>
	1060	195	6	6200	14200	250	500	<b>239/800CA/W33</b> <b>239/800CAF3/W33</b>
	1060	195	6	6200	14200	250	500	<b>239/800CAK/W33</b>
	1060	258	6	7750	18700	250	400	<b>249/800CA/W33</b>
	1060	258	6	7750	18700	250	400	<b>249/800CAK30/W33</b>
	1060	258	6	7750	19300	250	400	<b>249/800CAF3/W33</b> <b>249/800CAF3/W33</b>
	1150	258	7.5	9700	19400	250	450	<b>230/800CA/W33</b> <b>230/800X3CAF3/W33</b>
	1150	345	7.5	10500	27000	170	220	<b>240/800CAF3</b> <b>240/800CAF3/W33</b>
	1150	345	7.5	10500	27000	170	220	<b>240/800CA/W33</b>
	1150	400	7.5	12000	29900	150	200	<b>240/800X2CA/C3W33-QL</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				kg
876	1096	22.3	12	758	1232	8	0.35	1.90	2.90	1.80	1793
876	1096	22.3	12	758	1232	10	0.35	1.90	2.90	1.80	2571
806	873	22.3	12	770	902	4	0.11	6.10	9.10	6.30	186
806	873	22.3	12	770	902	4	0.11	6.10	9.10	6.30	180
808	864			770	902	4	0.16	4.20	6.30	4.00	249
808	864	22.3	12	770	902	4	0.16	4.20	6.30	4.00	253
831	930	22.3	12	772	976	5	0.16	4.20	6.30	4.00	414
831	930	22.3	12	772	976	5	0.16	4.20	6.30	4.00	401
830	916	22.3	12	773	976	5	0.22	3.00	4.60	2.80	566
830	916	22.3	12	773	976	5	0.22	3.00	4.60	2.80	558
847	987	22.3	12	786	1054	6	0.21	3.20	4.80	3.20	789
847	987	22.3	12	786	1054	6	0.21	3.20	4.80	3.20	786
852	970	22.3	12	779	1062	6	0.28	2.40	3.60	2.50	1070
852	970	22.3	12	779	1062	6	0.28	2.40	3.60	2.50	1070
898	1080	22.3	12	798	1180	8	0.28	2.40	3.60	2.50	1760
898	1080	22.3	12	798	1180	8	0.28	2.40	3.60	2.50	1760
872	1039	22.3	12	792	1175	8	0.35	1.90	2.90	1.80	2170
872	1039	22.3	12	792	1175	8	0.35	1.90	2.90	1.80	2135
872	1039	22.3	12	792	1175	8	0.35	1.90	2.90	1.80	2146
872	1039	22.3	12	792	1175	8					2160
930	1145	22.3	12	876	1536	14	0.36	1.87	2.79	1.83	3100
930	1145	22.3	12	876	1536	14	0.36	1.87	2.79	1.83	3012
930	1145	22.3	12	876	1536	14	0.36	1.87	2.79	1.83	2975
930	1145	22.3	12	876	1536	14	0.36	1.87	2.79	1.83	3028
860	920	22.3	12	820	962	4	0.15	4.50	6.70	4.50	330
883	985	22.3	12	823	1036	5	0.16	4.20	6.30	4.00	480
883	985	22.3	12	823	1036	5	0.16	4.20	6.30	4.00	460
880	971	22.3	12	823	1036	5	0.21	3.20	4.80	3.20	648
880	971	22.3	12	823	1036	5	0.21	3.20	4.80	3.20	635
880	971	22.3	12	823	1036	5	0.21	3.20	4.80	3.20	634
900	1029	22.3	12	836	1114	6	0.20	3.40	5.00	3.20	894
900	1029	22.3	12	836	1114	6	0.27	2.50	3.70	2.50	1092
900	1029	22.3	12	836	1114	6	0.27	2.50	3.70	2.50	1094
900	1029	22.3	12	836	1114	6	0.27	2.50	3.70	2.50	1330

# Spherical Roller Bearing(CA)

d 800~900 mm

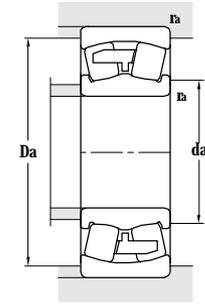
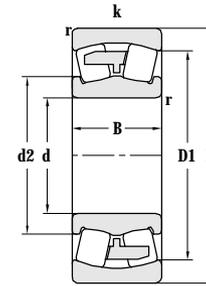
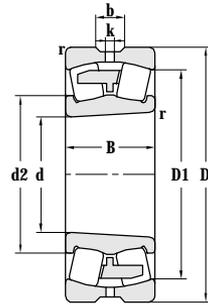
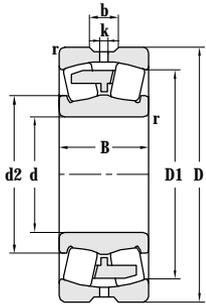


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm				kN		r/min		
<b>800</b>	1280	375	9.5	14350	30550	150	350	<b>231/800CA/W33</b>
	1280	375	9.5	14350	30550	150	350	<b>231/800CAK/W33</b>
	1280	475	9.5	17500	38400	130	170	<b>241/800CAF1/W33</b> <b>241/800CAF3/W33</b>
	1280	475	9.5	17500	38400	130	170	<b>241/800CAK30/W33</b>
	1420	488	15	19900	41000	100	150	<b>232/800CAK30/W33</b>
	1420	488	15	19900	41000	100	150	<b>232/800CAKF3/W33</b>
<b>850</b>	1030	136	5	3400	10000	180	250	<b>238/850CA/W33</b>
	1030	136	5	3400	10000	180	250	<b>238/850CAK/W33</b>
	1120	200	6	5800	15100	250	450	<b>239/850CA/W33</b>
	1120	200	6	5800	15100	250	450	<b>239/850CAK/W33</b>
	1120	272	6	7920	22100	200	350	<b>249/850CAF/W33</b> <b>249/850CAF3/W33</b>
	1120	272	6	7920	22100	200	350	<b>249/850CAK30/W33</b>
	1220	272	7.5	9050	22500	200	400	<b>230/850CAF1</b>
	1220	272	7.5	9700	22500	200	400	<b>230/850CAKF1</b> <b>230/850CAKF3</b>
	1220	272	7.5	9950	23000	200	400	<b>230/850CAF3/W33</b>
	1220	365	7.5	12000	29900	160	200	<b>240/850CAF1/W33X</b> <b>240/850CAF1/YA1</b>
	1220	365	7.5	12000	29900	160	200	<b>240/850CAF1/W33</b> <b>240/850CAF1</b>
	1220	365	7.5	12000	29900	160	200	<b>240/850CAF3/W33X</b> <b>240/850CAF3/YA1</b>
	1220	365	7.5	12000	29900	160	200	<b>240/850CAF3/W33</b>
	1220	365	7.5	12000	29900	160	200	<b>240/850X2CAF3/W33X</b>
	1220	365	7.5	12000	29900	160	200	<b>240/850CAF3/W33</b> <b>240/850CAF3</b>
	1360	400	12	15600	33450	150	350	<b>231/850CA/W33</b>
	1360	400	12	15600	33450	150	350	<b>231/850CAK/W33</b>
	1360	500	12	19200	42700	105	140	<b>241/850CA/W33</b>
1360	500	12	19200	42700	105	140	<b>241/850CA30K/W33</b>	
<b>884</b>	1320	365	7.5	12900	28900	110	150	<b>240/884/HCC9YA1</b> <b>240/884F3/HCC9YA1</b>
<b>900</b>	1090	190	5	4900	15500	210	375	<b>248/900CA/W33</b>
	1180	206	6	6250	16490	200	400	<b>239/900CAF1/W33</b> <b>239/900CAF3/W33</b>
	1180	206	6	6250	16490	200	400	<b>239/900CA/C3W33-QL</b> <b>239/900CA/W33</b>
	1180	206	6	6250	16490	200	400	<b>239/900CAKF3/W33</b>
	1270	365	7.5	11400	28400	160	210	<b>240/900X3/HC</b> <b>240/900X3/HCYA3</b>
	1270	365	7.5	11400	28400	160	210	<b>240/900X3/W33</b>
	1270	365	7.5	11400	28400	160	210	<b>240/900X3/HCC9YA1</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm	mm	mm	mm				kg
948	1140	22.3	12	842	1238	8	0.28	2.40	3.60	2.50	1960
948	1140	22.3	12	842	1238	8	0.28	2.40	3.60	2.50	1900
938	1102	22.3	12	842	1238	8	0.35	1.90	2.90	1.80	2350
938	1102	22.3	12	842	1238	8	0.35	1.90	2.90	1.80	2313
989	1198	22.3	12	899	1328	14	0.35	2.80	1.90	1.90	3419
989	1198	22.3	12	918	1328	14	0.35	2.80	1.90	1.90	3301
910	980	22.3	12	866	1012	4	0.11	6.10	9.10	6.30	232
910	980	22.3	12	866	1012	4	0.11	6.10	9.10	6.30	236
938	1045	22.3	12	872	1097	5	0.16	4.20	6.30	4.00	570
938	1045	22.3	12	872	1097	5	0.16	4.20	6.30	4.00	550
938	1028	22.3	12	872	1097	5	0.22	3.00	4.60	2.80	750
938	1028	22.3	12	872	1097	5	0.22	3.00	4.60	2.80	730
954	1108			886	1184	6	0.20	3.40	5.00	3.20	1074
954	1108			886	1184	6	0.20	3.40	5.00	3.20	1070
954	1108	22.3	12	886	1184	6	0.20	3.40	5.00	3.20	1073
956	1086	22.3	12	886	1184	6	0.27	2.50	3.70	2.50	1410
956	1086	22.3	12	886	1184	6	0.27	2.50	3.70	2.50	1410
956	1086	22.3	12	886	1184	6	0.27	2.50	3.70	2.50	1410
956	1086	22.3	12	886	1184	6	0.27	2.50	3.70	2.50	1416
956	1086	22.3	12	886	1184	6	0.27	2.50	3.70	2.50	1275
956	1086	22.3	12	886	1184	6	0.27	2.50	3.70	2.50	1410
1008	1204	22.3	12	898	1312	10	0.28	2.40	3.60	2.50	2260
1008	1204	22.3	12	898	1312	10	0.28	2.40	3.60	2.50	2180
986	1180	22.3	12	898	1312	10	0.35	1.90	2.90	1.80	2750
986	1180	22.3	12	898	1312	10	0.35	1.90	2.90	1.80	2720
1038	1184	24	12	936	1258	6	0.28	2.40	3.60	2.50	1811
963	1031	22.3	12	918	1073	4	0.14	4.80	7.20	4.50	370
988	1096	22.3	12	928	1150	5	0.15	4.50	6.70	4.50	611
988	1096	22.3	12	928	1150	5	0.15	4.50	6.70	4.50	616
988	1096	22.3	12	928	1150	5	0.15	4.50	6.70	4.50	591
1007	1139	24	12	936	1236	6	0.28	2.40	3.60	2.50	1434
1007	1139	24	12	936	1236	6	0.28	2.40	3.60	2.50	1434
1007	1139	24	12	936	1236	6	0.28	2.40	3.60	2.50	1434

# Spherical Roller Bearing(CA)

d 900~1000 mm

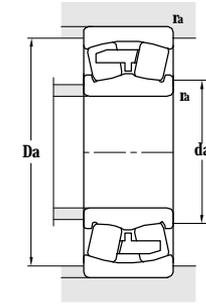
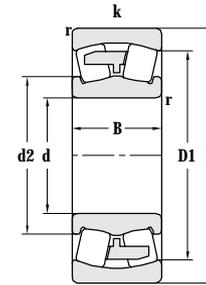
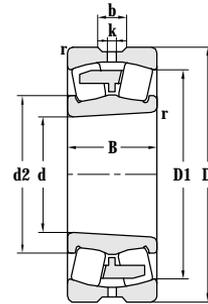
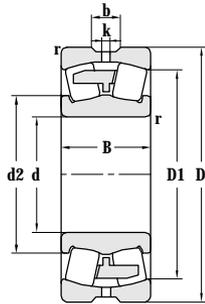


Principal dimensions				Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		
mm				kN		r/min			
<b>900</b>	1280	280	7.5	9800	22500	200	350	<b>230/900CA/W33</b>	
	1280	280	7.5	10100	23300	200	350	<b>230/900CAF3/W33</b>	
	1280	280	7.5	9600	22000	200	350	<b>230/900CAK/W33</b>	
	1280	375	7.5	13300	34000	140	190	<b>240/900CA/W33</b>	
	1280	375	7.5	10000	28000	150	190	<b>240/900/W33</b>	
	1280	480	7.5	15800	40400	140	170	<b>240/900X2CA/C3W33-QL</b>	
	1270	365	7.5	10800	26600	140	170	<b>240/900X3/W33</b>	
	1270	365	7.5	9900	28400	140	170	<b>240/900X3/HC</b>	
	1270	365	7.5	11800	29700	140	170	<b>240/900X3F3/HCR</b> <b>240/900X3F3/HCRYA3</b>	
	1270	365	7.5	11800	29700	140	170	<b>240/900X3/HCC9YA1</b>	
	1320	365	7.5	10500	27600	130	170	<b>240/900X3/HCC9-1</b>	
	1420	515	12	20300	46500	95	140	<b>241/900CA/W33</b>	
	1420	515	12	20300	46500	95	140	<b>241/900CAK/W33</b>	
	1420	515	12	20300	46500	95	140	<b>241/900CAF3/W33</b>	
	1420	515	12	20300	46500	95	140	<b>241/900CAK30/W33</b> <b>241/900CAK30F3/W33</b>	
	1580	515	15	23600	49000	90	110	<b>232/900CAK30/W33</b>	
	1580	515	15	23600	49000	90	110	<b>232/900CAK30F3/W33</b>	
	<b>950</b>	1250	224	7.5	7350	19000	200	400	<b>239/950CA/W33</b>
1250		300	7.5	8900	25200	150	300	<b>249/950CA/W33</b>	
1250		300	7.5	8900	25200	150	300	<b>249/950CAK30/W33</b>	
1360		300	7.5	11600	27650	150	350	<b>230/950CAF3/W33</b>	
1360		412	7.5	14600	39000	125	160	<b>240/950CA/W33</b>	
1360		412	7.5	14000	37000	125	160	<b>240/950CAK30/W33</b>	
1500		438	12	18500	41600	90	130	<b>231/950CA</b>	
1500		545	7.5	22700	52200	90	120	<b>241/950CA/W33</b>	
1500		545	7.5	22700	52200	90	120	<b>241/950CAK30/W33</b>	
<b>1000</b>		1220	165	6	4400	13600	150	300	<b>238/1000CAKF1A/W20</b> <b>238/1000CAKF3A/W20</b>
		1220	165	6	4580	13600	150	300	<b>238/1000CA/C3W33-QL</b>
		1320	315	7.5	10400	29000	150	300	<b>249/1000CA/W33</b>
	1320	315	7.5	10400	29000	150	300	<b>249/1000CAK30/W33</b>	
	1420	260	7.5	10600	24000	150	170	<b>220/1000X2CAF3/W33</b>	
	1420	308	7.5	12700	30500	150	175	<b>230/1000CAF1/W33</b> <b>230/1000CAF3/W33</b>	
	1420	412	7.5	14600	40500	110	150	<b>240/1000CAF3/W33</b>	
	1420	412	7.5	15600	40000	110	150	<b>240/1000/W33</b>	

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				kg
1024	1175	22.3	12	928	1250	6	0.20	3.40	5.00	3.20	1220
1024	1175	22.3	12	928	1250	6	0.20	3.40	5.00	3.20	1168
1024	1175	22.3	12	928	1250	6	0.20	3.40	5.00	3.20	1180
1010	1136	22.3	12	936	1244	6	0.26	2.60	3.90	2.50	1570
1008	1136	24	12	936	1244	6	0.26	2.60	3.90	2.50	1520
1000	1136	25	25	936	1244	6	0.26	2.60	3.90	2.50	1976
1139	1007	24	12	850	1220	6					1440
1007	1139	24	12	850	1220	6					1434
1139	1007	24	12	850	1220	6					1434
1139	1007	24	12	850	1220	6					1434
1021	1184	24	12	940	1282	6	0.26	2.60	3.90	2.50	1730
1042	1233	22.3	12	948	1372	10	0.35	1.90	2.90	1.80	3060
1042	1233	22.3	12	948	1372	10	0.35	1.90	2.90	1.80	3400
1042	1233	22.3	12	948	1372	10	0.35	1.90	2.90	1.80	3042
1042	1233	22.3	12	948	1372	10	0.35	1.90	2.90	1.80	3360
1114	1354		20	960	1500	14					4360
	1354		20	960	1500	14					
1046	1163	22.3	12	978	1222	6	0.15	4.50	6.70	4.50	759
1048	1149	22.3	12	978	1222	6	0.21	3.20	4.80	3.20	1030
1048	1149	22.3	12	978	1222	6	0.21	3.20	4.80	3.20	1000
1075	1234	22.3	12	978	1330	6	0.20	3.40	5.00	3.20	1440
1072	1212	22.3	12	978	1330	6	0.27	2.50	3.70	2.50	1971
1072	1212	22.3	12	978	1330	6	0.27	2.50	3.70	2.50	2000
1121	1319										2997
1104	1304	22.3	12	998	1452	6	0.35	1.90	2.90	1.80	3600
1104	1304	22.3	12	998	1452	6	0.35	1.90	2.90	1.80	3540
1069	1154		9	972	1260	5	0.11	5.92	8.81	5.78	402
1069	1154	22.3	12	972	1260	5	0.11	5.92	8.81	5.78	407
1108	1211	22.3	12	965	1291	6	0.21	3.20	4.80	3.20	1188
1108	1211	22.3	12	965	1291	6	0.21	3.20	4.80	3.20	1200
1129	1304	22.3	12	965	1380	6					1332
1140	1303	22.3	12	965	1392	6	0.19	3.60	5.30	3.60	1590
1130	1267	22.3	12	965	1392	6	0.26	2.60	3.90	2.50	2130
1127	1273	22.3	12	965	1385	6					2150

# Spherical Roller Bearing(CA)

d 1000~1180 mm

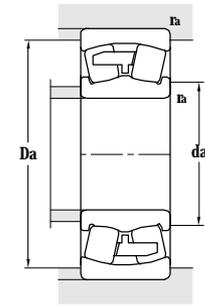
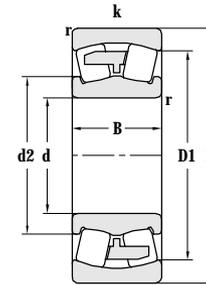
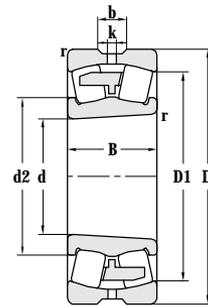
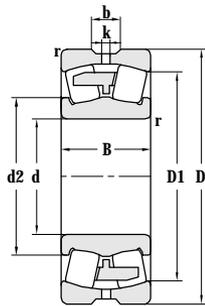


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm				kN		r/min		
<b>1000</b>	1580	462	12	20300	45600	95	130	<b>231/1000CA/W33</b>
	1580	462	12	20300	45600	95	130	<b>231/1000CAK/W33</b>
	1580	580	12	25300	58900	85	110	<b>241/1000CA/W33</b>
	1580	580	12	25300	58900	85	110	<b>241/1000CAK30/W33</b>
<b>1060</b>	1280	165	6	4500	14200	150	195	<b>238/1060CA/W33</b>
	1280	165	6	4500	14200	150	195	<b>238/1060CAK/W33</b>
	1280	218	6	5800	19000	125	160	<b>248/1060CA/W33</b>
	1280	218	6	5800	19000	125	160	<b>248/1060CAK30/W33</b>
	1400	250	7.5	9870	26300	145	170	<b>239/1060CAF3/W33</b>
	1400	250	7.5	9000	24700	145	170	<b>239/1060CAF3/W33X</b>
	1400	250	7.5	9870	26300	145	170	<b>239/1060CAKF3/W33</b>
	1400	260	7.5	9450	25400	145	170	<b>239/1060X2CAF3/W33</b>
	1400	335	7.5	11150	31500	145	170	<b>249/1060CAF3/W33</b>
	1400	335	7.5	11150	31500	120	150	<b>249/1060CA/W33</b>
	1400	335	7.5	11150	31500	120	150	<b>249/1060CAK30/W33</b>
	1500	325	9.5	13380	32300	120	160	<b>230/1060CA/W33</b>
	1500	325	9.5	13100	32300	120	160	<b>230/1060CAK/W33</b>
	1500	438	9.5	17000	44100	110	150	<b>240/1060F3/HCW33</b>
	1500	438	9.5	17000	44100	110	150	<b>240/1060F3/W33</b>
	1500	438	9.5	17200	45000	100	145	<b>240/1060CA/W33</b>
	1500	530	9.5	20000	52500	100	145	<b>240/1060X2CAF3/W33</b>
1500	438	9.5	17200	45000	100	145	<b>240/1060CAK30/W33</b>	
<b>1120</b>	1360	243	6	6900	22800	105	250	<b>248/1120CA/W33</b>
	1360	243	6	6900	22800	105	250	<b>248/1120CAK30/W33</b>
	1460	335	7.5	12000	35200	100	250	<b>249/1120CAF3/W33</b>
	1580	345	9.5	15000	38100	100	200	<b>230/1120CAF3/W33X</b>
	1580	462	9.5	18100	48500	100	200	<b>240/1120CA/W33</b>
	1580	462	9.5	17800	47500	100	200	<b>240/1120CAK30/W33</b>
	1750	630	15	29500	72000	70	80	<b>241/1120K30F3/W33X</b>
	<b>1180</b>	1420	180	6	5500	17600	150	190
1420		180	6	5500	17600	150	190	<b>238/1180CAF3AW20</b>
1420		243	6	7300	25600	130	160	<b>248/1180CA/W33</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm	mm	mm	mm				
1181	1404	22.3	12	965	1532	10	0.28	2.40	3.50	2.50	3520
1181	1404	22.3	12	965	1532	10	0.28	2.40	3.50	2.50	3410
1160	1372	22.3	12	965	1532	10	0.35	1.90	2.90	1.80	4350
1160	1372	22.3	12	965	1532	10	0.35	1.90	2.90	1.80	4260
1134	1218	22.3	12	1082	1258	5	0.11	6.10	9.10	6.30	440
1134	1218	22.3	12	1082	1258	5	0.11	6.10	9.10	6.30	425
1136	1211	22.3	12	1082	1258	5	0.14	4.80	7.20	4.50	576
1136	1211	22.3	12	1082	1258	5	0.14	4.80	7.20	4.50	565
1170	1304	22.3	12	1090	1365	6	0.16	4.20	6.30	4.00	1075
1170	1304	22.3	12	1090	1365	6	0.16	4.20	6.30	4.00	1041
1170	1304	22.3	12	1090	1365	6	0.16	4.20	6.30	4.00	1041
1170	1300	22.3	12	1090	1365	6					1111
1170	1304	22.3	12	1090	1365	6	0.16	4.20	6.30	4.00	1441
1164	1285	22.3	12	1090	1365	6	0.21	3.20	4.80	3.20	1420
1164	1285	22.3	12	1090	1365	6	0.21	3.20	4.80	3.20	1390
1200	1377	22.3	12	1093	1465	8	0.19	3.60	5.30	3.60	2300
1200	1377	22.3	12	1093	1465	8	0.19	3.60	5.30	3.60	2210
1185	1339	22.3	12	1093	1465	8	0.27	2.50	3.70	2.50	2500
1185	1339	22.3	12	1093	1465	8	0.27	2.50	3.70	2.50	2500
1190	1339	22.3	12	1093	1465	8	0.26	2.60	3.90	2.50	2540
1190	1339	22.3	12	1093	1465	8	0.26	2.60	3.90	2.50	3010
1190	1339	22.3	12	1093	1465	8	0.26	2.60	3.90	2.50	2540
1198	1278	22.3	12	1140	1335	5	0.15	4.50	6.70	4.50	740
1198	1278	22.3	12	1140	1335	5	0.15	4.50	6.70	4.50	725
1235	1348	22.3	12	1146	1431	6	0.20	3.40	5.00	3.20	1500
1286	1443	40	25	1155	1545	8	0.19	3.40	5.00	3.20	2210
1268	1421	22.3	12	1155	1545	8	0.26	2.60	3.90	2.50	2940
1268	1421	22.3	12	1155	1545	8	0.26	2.60	3.90	2.50	2850
1297	1509		16								5610
1254	1349		9	1180	1450	5	0.11	6.28	9.35	6.14	577
1254	1349		9	1180	1450	5	0.11	6.28	9.35	6.14	580
1250	1344	22.3	12	1180	1450	5	0.14	4.80	7.20	4.50	790

# Spherical Roller Bearing(CA)

d 1180~2000 mm

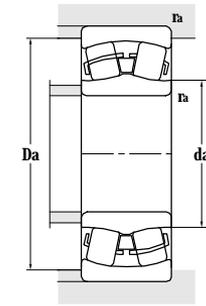
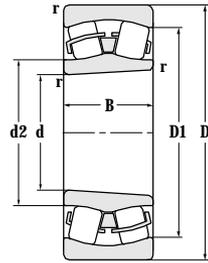
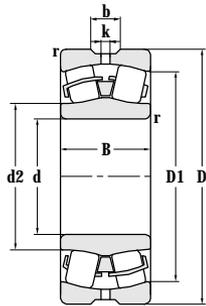


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>OR</sub>	Grease	Oil	
mm				kN		r/min		
<b>1180</b>	1420	243	6	7300	25600	130	160	<b>248/1180CAK30/W33</b>
	1540	272	7.5	10750	30000	110	150	<b>239/1180CAF3/W33X</b> <b>239/1180CAKF1/W33X</b>
	1540	272	7.5	10750	30000	110	150	<b>239/1180CAF3/W33</b> <b>239/1180CAF3/W33</b>
	1540	355	7.5	13900	40000	110	150	<b>249/1180CAF1/W33X</b> <b>249/1180CAF3/W33X</b>
	1540	355	7.5	13900	40000	110	150	<b>249/1180CAF1/W33</b> <b>249/1180CAF3/W33</b>
	1660	355	9.5	15000	36000	110	150	<b>230/1180CA/HCRW33X</b> <b>230/1180/HCRW33X</b>
	1660	355	9.5	10700	29600	110	150	<b>230/1180CAF3/W33X</b>
	1660	355	9.5	10700	29600	110	150	<b>230/1180F3/HCRC9W33X</b>
<b>1200</b>	1500	280	7.5	10100	31000	130	150	<b>206/1200CA/W33</b>
<b>1250</b>	1750	375	9.5	17350	43650	100	120	<b>230/1250CA/W33</b>
	1750	375	9.5	17350	43650	100	120	<b>230/1250CAK/W33</b>
<b>1320</b>	1600	280	6	9820	33500	85	120	<b>248/1320CA/W33</b>
	1600	280	6	9300	31800	85	120	<b>248/1320CA30/W33</b>
	1720	400	7.5	15600	46500	80	110	<b>249/1320CA/W33</b> <b>249/1320CAF3/W33</b>
	1720	400	7.5	16400	49000	80	110	<b>249/1320CAF3/HBW33</b> <b>249/1320CAF3/W33</b>
	1720	400	7.5	15300	46500	80	110	<b>249/1320CAK30/W33</b>
	1850	530	12	23200	63300	70	85	<b>240/1320CAF3/W33T</b>
<b>1350</b>	1650	315	7.5	11600	39500	80	110	<b>206/1350CAF3/W33</b>
<b>1400</b>	1820	425	9.5	20000	58500	70	85	<b>249/1400CAF3/W33</b>
<b>1440</b>	1760	315	7.5	11500	39700	70	85	<b>206/1440F3/W20</b>
<b>1500</b>	1820	315	7.5	12000	42700	67	83	<b>248/1500CA/W33</b>
	1820	315	7.5	12000	42700	67	83	<b>248/1500CAK30F3/W20</b>
<b>1600</b>	2100	450	9.5	24500	74300	60	70	<b>249/1600X3CA/W33</b>
<b>1800</b>	2180	375	9.5	16700	59800	60	70	<b>248/1800CA/W33</b>
	2180	375	9.5	16700	59800	60	70	<b>248/1800CAK30/W33</b>
<b>2000</b>	2700	550	10	38000	107000	45	56	<b>206/2000F1/C9W33X</b>

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight kg
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				
1250	1344	22.3	12	1180	1450	5	0.14	4.80	7.20	4.50	770
1296	1432	24	12	1216	1536	6	0.16	4.20	6.30	4.00	1346
1296	1432	24	12	1216	1536	6	0.16	4.20	6.30	4.00	1391
1290	1422	22.3	12	1216	1536	6	0.20	3.42	5.09	3.34	1772
1290	1422	22.3	12	1216	1536	6	0.20	3.42	5.09	3.34	1742
1328	1509	24	12	1240	1600	8	0.20	3.42	5.09	3.34	2476
1328	1509	24	12	1240	1600	8	0.20	3.42	5.09	3.34	2460
1328	1509	24	12	1240	1600	8	0.20	3.42	5.09	3.34	2460
1296	1406	22.3	12	1236	1460	6					1150
1412	1610	22.3	12	1285	1715	8	0.19	3.60	5.30	3.60	2850
1412	1610	22.3	12	1285	1715	8	0.19	3.60	5.30	3.60	2760
1418	1513	22.3	12	1342	1578	5	0.15	4.50	6.70	4.50	1175
1418	1513	22.3	12	1342	1578	5	0.15	4.50	6.70	4.50	1150
1446	1588	24	12	1350	1691	6	0.21	3.20	4.80	3.20	2510
1446	1588	24	12	1350	1691	6	0.21	3.20	4.80	3.20	2500
1446	1588	24	12	1350	1691	6	0.21	3.20	4.80	3.20	2460
1485	1662	40	25	1390	1765	11	0.25	2.70	4.00	2.60	4540
1450	1553	22.3	12	1390	1614	6					1473
1528	1681	22.3	12	1452	1768	8	0.20	3.42	5.09	3.34	2920
1543	1652		12	1475	1723	6					1685
1608	1710	24	12	1528	1792	6	0.15	4.50	6.70	4.50	1730
1608	1710		12	1528	1792	6	0.15	4.50	6.70	4.50	1717
1755	1938	22.30	12.0								4300
1935	2058	24	12	1832	2145	8	0.15	4.50	6.70	4.50	2920
1935	2058	24	12	1832	2145	8	0.15	4.50	6.70	4.50	2870
1540	2502	52.3	25	2060	2645	8					9110

# Spherical Roller Bearing(C)

d 40-75 mm

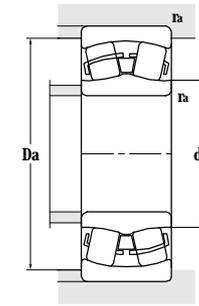
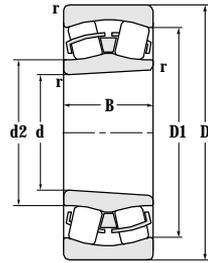
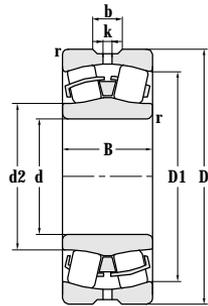


Principal dimensions				Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		
mm				kN		r/min			
40	80	23	1.1	91.7	85.5	6000	7500	22208C	22208C/W33
	80	23	1.1	94	87	6000	7500	22208CK	22208CK/W33
	90	33	1.5	143	133	4500	5600	22308C	22308C/W33
	90	33	1.5	143	133	4500	5600	22308CK	22308CK/W33
45	100	36	1.5	174	174	3800	4800	22309C	22309CK
	100	36	1.5	174	174	3800	4800	22309C/W33	
50	90	23	1.1	98.8	103	5000	6300	22210C	
	110	40	2	209	213	3400	4300	22310C	22310C/W33
	110	40	2	209	213	3400	4300	22310CK	22310CK/W33
55	100	25	1.5	119	121	4500	5600	22211C	22211C/W33
	100	25	1.5	119	120	4500	5600	22211CK/W33	
	120	43	2	257	266	3200	4000	22311C	22311C/W33
	120	43	2	257	266	3200	4000	22311CK	22311CK/W33
60	110	28	1.5	148	158	4300	5300	22212C	22212C/W33
	110	28	1.5	148	158	4300	5300	22212CK	22212CK/W33
	130	31	2.1	201	228	3400	4300	22312C/W33	
	130	46	2.1	295	318	2800	3600	22312C	22312C/W33
	130	46	2.1	295	318	2800	3600	22312CK	22312CK/W33
65	120	31	1.5	183	205	3800	4800	22213C	22213C/W33
	120	31	1.5	183	205	3800	4800	22213CK	22213CK/W33
	140	48	2.1	323	342	2600	3400	22313C	22313C/W33
	140	48	2.1	323	342	2600	3400	22313C/W33	
	140	48	2.1	323	342	2600	3400	22313CK	22313CK/W33
70	125	31	1.5	198	217	3600	4500	22214C	22214C/W33
	125	31	1.5	198	217	3600	4500	22214CK	22214CK/W33
	150	51	2.1	380	408	2200	3000	22314C	22314C/W33
	150	51	2.1	380	408	2200	3000	22314CK	22314CK/W33
75	130	31	1.5	201	228	3400	4300	22215C	22215C/W33
	130	31	1.5	201	228	3400	4300	22215CK	22215CK/W33

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm	mm	mm	mm				
50.4	68.9	5.5	2	47	73	1	0.28	2.40	3.50	2.50	0.523
50.4	68.9	5.5	2	47	73	1	0.28	2.40	3.50	2.50	0.521
56	74	5.5	2.5	49	81	1.5	0.38	1.80	2.70	1.80	1.04
56	74	5.5	2.5	49	81	1.5	0.38	1.80	2.70	1.80	1.02
57.4	81.4			54	91	1.5	0.26	2.60	3.90	2.50	1.56
57.4	81.4			54	91	1.5	0.26	2.60	3.90	2.50	1.51
62.5	81.6			57	83	1	0.25	2.60	3.90	2.50	0.642
62.9	90.6	5.5	2.5	61	100	2	0.38	1.80	2.70	1.80	1.96
62.9	90.6	5.5	2.5	61	100	2	0.38	1.80	2.70	1.80	1.89
65.7	87.3	5.5	2	62	91	1.5	0.24	2.80	4.20	2.80	0.856
65.7	87.3	5.5	2	62	91	1.5	0.24	2.80	4.20	2.80	0.844
69	99.5	5.5	2.5	65	110	2	0.37	1.90	2.90	1.80	2.37
69	99.5	5.5	2.5	65	110	2	0.37	1.90	2.90	1.80	2.32
75.5	95	5.5	2	69	101	1.5	0.24	2.80	4.20	2.80	1.11
75.5	95	5.5	2	69	101	1.5	0.24	2.80	4.20	2.80	1.11
87.8	115	5.5	3	72	118	2	0.22	3.00	4.60	2.80	2.08
81.4	108	5.5	3	72	118	2	0.37	1.90	2.90	1.80	3.25
81.4	108	5.5	3	72	118	2	0.37	1.90	2.90	1.80	3.21
81.5	103	5.5	2.5	74	111	1.5	0.25	2.70	4.00	2.50	1.55
81.5	103	5.5	2.5	74	111	1.5	0.25	2.70	4.00	2.50	1.52
81.4	116			77	128	2	0.35	1.90	2.90	1.80	4.97
88.6	116	5.5	3	77	128	2	0.35	1.90	2.90	1.80	4.92
88.6	116	5.5	3	77	128	2	0.35	1.90	2.90	1.80	4.88
86.8	109	6	2.5	79	116	1.5	0.24	3.00	4.60	2.80	1.63
86.8	109	6	2.5	79	116	1.5	0.24	3.00	4.60	2.80	1.59
95.8	125	8.3	4	82	138	2	0.35	1.90	2.90	1.80	4.48
95.8	125	8.3	4	82	138	2	0.35	1.90	2.90	1.80	4.45
92	114	5.5	2.5	84	121	1.5	0.24	3.00	4.60	2.80	1.71
92	114	5.5	2.5	84	121	1.5	0.24	3.00	4.60	2.80	1.70

# Spherical Roller Bearing(C)

d 75-100 mm

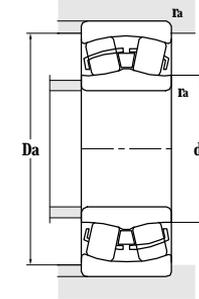
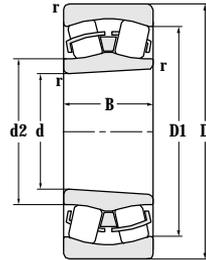
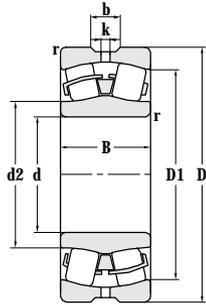


Principal dimensions				Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		
mm				kN		r/min			
75	160	55	2.1	418	451	2200	3000	22315C	22315C/W33
	160	55	2.1	418	451	2200	3000	22315CK	22315CK/W33
80	140	33	2	224	257	3200	4000	22216C	22216C/W33
	140	33	2	224	257	3200	4000	22216CK	22216CK/W33
	170	58	2.1	466	513	2000	2800	22316C	22316C/W33
	170	58	2.1	466	513	2000	2800	22316CK	22316CK/W33
85	150	36	2	271	309	2800	3600	22217C/W33	
	150	36	2	271	309	2800	3600	22217CK	22217CK/W33
	180	60	3	523	589	1900	2600	22317C	22317C/W33
	180	60	3	523	589	1900	2600	22317CK	22317CK/W33
90	150	72	2	320	500			24118X2C/HG2	
	160	40	2	309	356	2600	3400	22218C	22218C/W33
	160	40	2	255	356	2600	3400	22218CK	22218CK/W33
	160	52.4	2	337	480	1900	2600	23218C	
	190	64	3	580	660	1800	2400	22318C	22318C/W33
	190	64	3	580	660	1800	2400	22318CK	22318CK/W33
95	170	43	2.1	361	428	2400	3200	22219C	22219C/W33
	170	43	2.1	361	428	2400	3200	22219CK	22219CK/W33
	200	67	3	637	727	1800	2400	22319C	22319C/W33
	200	67	3	637	727	1800	2400	22319CK	22319CK/W33
100	150	37	1.5	206	325	2400	3200	23020C	23020C/W33
	150	37	1.5	206	325	2400	3200	23020CK	23020CK/W33
	165	52	2	347	515	2000	2800	23120C	23120C/W33
	165	52	2	347	515	2000	2800	23120CK	23120CK/W33
	180	46	2.1	404	466	2200	3000	22220C	22220C/W33
	180	46	2.1	404	466	2200	3000	22220CK	22220CK/W33
	180	60.3	2.1	451	600	1700	2200	23220C	23220C/W33
	180	60.3	2.1	365	605	1700	2200	23220C/HG2W33	
	215	73	3	774	903	1700	2200	22320C	22320C/W33
	215	73	3	774	903	1700	2200	22320CK	22320CK/W33

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				kg
101	133	8.3	4	87	148	2	0.35	1.90	2.90	1.80	5.39
101	133	8.3	4	87	148	2	0.35	1.90	2.90	1.80	5.37
95.1	122	5.5	2.5	91	129	2	0.22	3.00	4.60	2.80	2.10
95.1	122	5.5	2.5	91	129	2	0.22	3.00	4.60	2.80	2.09
109	142	8.3	4	92	158	2	0.34	1.90	2.90	1.80	6.60
109	142	8.3	4	92	158	2	0.34	1.90	2.90	1.80	6.56
105	132	6.5	3	96	139	2	0.23	3.00	4.60	2.80	2.73
105	132	6.5	3	96	139	2	0.23	3.00	4.60	2.80	2.64
107	150	8.3	4	99	166	2.5	0.33	2.00	3.00	2.00	7.38
107	150	8.3	4	99	166	2.5	0.33	2.00	3.00	2.00	7.23
101	120			100	135	2					4.75
106	139	8.3	2.5	101	149	2	0.23	2.80	4.20	2.80	4.50
106	139	8.3	2.5	101	149	2	0.23	2.80	4.20	2.80	4.35
106	136			101	149	2	0.31	2.20	3.30	2.20	4.66
113	159	8.3	5	104	176	2.5	0.35	2.00	3.00	2.00	10.1
113	159	8.3	5	104	176	2.5	0.35	2.00	3.00	2.00	9.25
114	148	8.3	3	107	158	2	0.24	2.80	4.20	2.80	4.16
114	148	8.3	3	107	158	2	0.24	2.80	4.20	2.80	4.07
128	167	8.3	5	109	186	2.5	0.34	2.00	3.00	2.00	10.2
128	167	8.3	5	109	186	2.5	0.34	2.00	3.00	2.00	10.0
116	135	5.5	3	110	140	2	0.22	2.90	4.40	2.80	2.32
116	135	5.5	3	110	140	2	0.22	2.90	4.40	2.80	2.28
121	143	5.5	3	110	155	2	0.30	2.30	3.40	2.20	4.43
121	143	5.5	3	110	155	2	0.30	2.30	3.40	2.20	4.39
124	156	8.3	3	112	168	2	0.24	2.80	4.20	2.80	5.30
124	156	8.3	3	112	168	2	0.24	2.80	4.20	2.80	5.25
125	153	8.3	4.5	112	168	2	0.33	2.00	3.00	2.00	6.65
117	153	10	4.5	112	168	2					6.9
138	179	11.1	5	114	201	2.5	0.35	2.00	3.00	2.00	13.1
138	179	11.1	5	114	201	2.5	0.35	2.00	3.00	2.00	12.9

# Spherical Roller Bearing(C)

d 105~130 mm

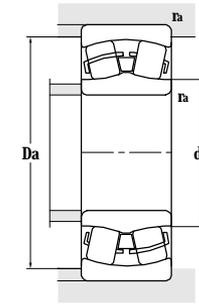
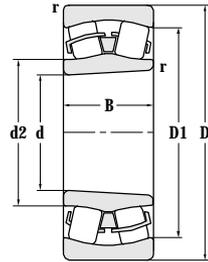
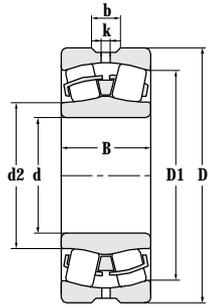


Principal dimensions				Basic load ratings		Limit speed ratings		Designations		
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil			
mm				kN		r/min				
105	175	56	2	365	560	1900	2700	23121C	23121C/W33	
	175	56	2	365	560	1900	2700	23121CK	23121CK/W33	
110	170	45	2	295	460	2200	3000	23022C	23022C/W33	
	170	45	2	295	460	2200	3000	23022C/W33-2RS2		
	170	45	2	295	460	2200	3000	23022CK	23022CK/W33	
	180	56	2	409	590	1900	2600	23122C	23122C/W33	
	180	56	2	409	590	1900	2600	23122CK	23122CK/W33	
	180	69	2	494	713	1000	1400	24122C/W24		
	200	53	2.1	530	610	2000	2800	22222C	22222C/W33	
	200	53	2.1	530	610	2000	2800	22222CK	22222CK/W33	
	200	69.8	2.1	570	830	1600	2000	23222C		
	240	80	3	761	996	1600	2000	22322C	22322C/W33	
	240	80	3	761	996	1600	2000	22322CK	22322CK/W33	
	120	180	46	2	340	495	2000	2800	23024C	
180		46	2	340	495	2000	2800	23024CK		
200		62	2	490	715	1800	2400	23124C	23124C/W33	
200		62	2	490	715	1800	2400	23124CK	23124CK/W33	
200		80	2	620	925	1400	1800	24124C		
215		58	2.1	600	730	1900	2600	22224C	22224C/W33	
215		58	2.1	600	730	1900	2600	22224CK		
215		58	2.1	600	730	1900	2600	22224C/C9		
215		58	2.1	600	730	1900	2600	22224CK	22224CK/W33	
215		76	2.1	660	940	1500	1900	23224C		
260		86	3	920	1120	1400	1800	22324C	22324C/W33	
260		86	3	920	1120	1400	1800	22324CK	22324CK/W33	
130		200	52	2	410	650	1900	2600	23026C	23026C/W33
		200	52	2	410	650	1900	2600	23026CK	23026CK/W33
	210	64	2	530	790	1700	2200	23126C	23126C/W33	
	210	64	2	530	790	1700	2200	23126CK	23126CK/W33	
	210	80	2	650	990	1700	2200	24126C/W33		
	210	80	2	650	1000	1700	2200	24126CK30/W33		
	230	64	3	700	880	1800	2400	22226C	22226C/W33	
	230	64	3	700	880	1800	2400	22226CK	22226CK/W33	

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				kg
127	151	5.5	3	115	165	2	0.30	2.20	3.30	2.20	5.36
127	151	5.5	3	115	165	2	0.30	2.20	3.30	2.20	5.19
128	150	7.5	3	120	160	2	0.24	2.90	4.40	2.80	3.68
128	150	7.5	3	120	160	2	0.24	2.90	4.40	2.80	3.74
128	150	7.5	3	120	160	2	0.24	2.90	4.40	2.80	3.57
132	156	5.5	3	120	170	2	0.30	2.30	3.40	2.20	5.69
132	156	5.5	3	120	170	2	0.30	2.30	3.40	2.20	5.67
133	153		6	120	170	2	0.35	1.90	2.90	1.80	6.90
133	173	8.3	4	122	188	2	0.26	2.70	4.00	2.50	7.32
133	173	8.3	4	122	188	2	0.26	2.70	4.00	2.50	7.16
138	168			122	188	2	0.33	2.00	3.00	2.00	9.73
151	197	13.9	6	122	188	2.5	0.34	2.20	3.30	2.20	18.2
151	197	13.9	6	122	188	2.5	0.34	2.20	3.30	2.20	17.7
134	162			130	170	2	0.22	3.00	4.60	2.80	4.46
134	162			130	170	2	0.22	3.00	4.60	2.80	4.32
146	174	5.5	3	130	190	2	0.29	2.40	3.60	2.50	7.97
146	174	5.5	3	130	190	2	0.29	2.40	3.60	2.50	7.96
146	167			130	190	2	0.38	1.80	2.70	1.80	10.0
149	187	11.1	4	132	203	2	0.25	2.60	3.90	2.50	9.78
149	187	11.1	4	132	203	2	0.25	2.60	3.90	2.50	9.75
149	187	11.1	4	132	203	2	0.25	2.60	3.90	2.50	9.78
149	187	11.1	4	132	203	2	0.25	2.60	3.90	2.50	9.66
150	182			132	203	2	0.34	1.90	2.90	1.80	11.5
165	218	13.9	6	134	246	2.5	0.35	1.90	2.90	1.80	23.8
165	218	13.9	6	134	246	2.5	0.35	1.90	2.90	1.80	21.9
153	179	9.5	4	140	190	2	0.24	2.90	4.40	2.80	6.12
153	179	9.5	4	140	190	2	0.24	2.90	4.40	2.80	5.94
156	183	8.3	4	140	200	2	0.28	2.40	3.50	2.50	9.66
156	183	8.3	4	140	200	2	0.28	2.40	3.50	2.50	9.21
146	178	8.3	4	140	200	2					10.9
146	178	8.3	4	140	200	2					10.9
162	200	10	5	144	216	2.5	0.26	2.50	3.70	2.50	11.5
162	200	10	5	144	216	2.5	0.26	2.50	3.70	2.50	11.3

# Spherical Roller Bearing(C)

d 30-60 mm

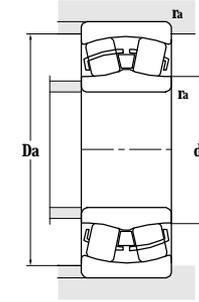
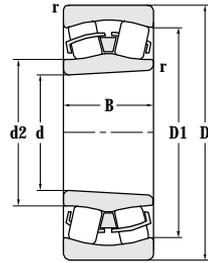
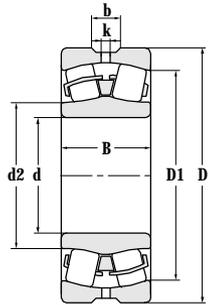


Principal dimensions				Basic load ratings		Limit speed ratings		Designations	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		
mm				kN		r/min			
130	280	93	4	1060	1320	1300	1700	22326C	22326C/W33
	280	93	4	1060	1320	1300	1700	22326CK	22326CK/W33
140	210	53	2	440	715	1800	2400	23028C	23028C/W33
	210	53	2	440	715	1800	2400	23028CK	23028CK/W33
	225	68	2.1	600	935	1600	2000	23128C	23128C/W33
	225	68	2.1	600	935	1600	2000	23128CK	23128CK/W33
	250	68	3	670	860	1700	2200	22228C	22228C/W33
	250	68	3	670	860	1700	2200	22228CK	22228CK/W33
	250	88	3	810	1300	1200	1600	23228C/W33	
	300	102	3.7	1230	1590	1100	1500	22328C	22328C/W33
	300	102	3.7	1230	1590	1100	1500	22328CK	22328CK/W33
150	225	56	2.1	485	730	1700	2200	23030C	23030C/W33
	225	56	2.1	485	730	1700	2200	23030CK	23030CK/W33
	250	80	2.1	790	1230	1400	1800	23130C	23130C/W33
	250	80	2.1	790	1230	1400	1800	23130CK	23130CK/W33
	250	100	2.1	970	1450	800	1000	24130C	
	270	73	3	810	1100	1600	2000	22230C	22230C/W33
	270	96	3	1030	1390	1100	1500	23230C	
	320	108	4	1320	1820	1000	1400	22330C	
160	240	60	2.1	555	875	1700	2200	23032C	23032C/W33
	240	60	2.1	555	875	1700	2200	23032CK	23032CK/W33
	270	86	2.1	930	1420	1300	1700	23132C	23132C/W33
	270	86	2.1	930	1420	1300	1700	23132CK	23132CK/W33
	270	109	2.1	1120	1690	700	900	24132C/W33	
	290	80	3	950	1280	1500	1900	22232C	22232C/W33
	290	80	3	950	1280	1500	1900	22232CK	22232CK/W33
	290	104	3	1160	1760	1000	1400	23232C	23232C/W33
	290	104	3	1160	1760	1000	1400	23232CK/W33	
	340	114	4	1520	2050	950	1300	22332C	22332C/W33
	340	114	4	1520	2050	950	1300	22332CK	22332CK/W33
170	260	67	2.1	670	1150	1600	2000	23034C	23034C/W33
	260	67	2.1	670	1150	1600	2000	23034CK	23034CK/W33

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm			mm				kg
178	232	16.7	6	148	262	3	0.34	1.90	2.90	1.80	24.9
178	232	16.7	6	148	262	3	0.34	1.90	2.90	1.80	24.3
162	188	8.3	4.5	150	200	2	0.22	3.00	4.60	2.80	6.37
162	188	8.3	4.5	150	200	2	0.22	3.00	4.60	2.80	6.17
166	196	8.3	5	152	213	2	0.28	2.40	3.60	2.50	10.8
166	196	8.3	5	152	213	2	0.28	2.40	3.60	2.50	10.5
176	218	11.1	5	154	236	2.5	0.26	2.60	3.90	2.50	14.5
176	218	11.1	5	154	236	2.5	0.26	2.60	3.90	2.50	14.5
164	212	11.1	6	154	236	2.5					18.1
191	249	16.7	7	158	282	3	0.34	1.90	2.90	1.80	35.2
191	249	16.7	7	158	282	3	0.34	1.90	2.90	1.80	34.8
174	201	8.3	4.5	162	213	2	0.22	3.00	4.60	2.80	7.44
174	201	8.3	4.5	162	213	2	0.22	3.00	4.60	2.80	7.42
173	216	11.1	5	162	238	2	0.30	2.30	3.40	2.20	16.3
173	216	11.1	5	162	238	2	0.30	2.30	3.40	2.20	15.8
180	208			162	238	2	0.37	1.80	2.70	1.80	18.7
179	234	12	6	164	256	2.5	0.26	2.60	3.90	2.50	18.6
177	228			164	256	2.5	0.35	1.90	2.90	1.80	25.7
188	270			168	302	3					42.5
180	216	11.1	4	172	228	2	0.22	3.00	4.60	2.80	8.99
180	216	11.1	4	172	228	2	0.22	3.00	4.60	2.80	8.76
188	234	13.9	6	172	258	2	0.30	2.30	3.40	2.20	22
188	234	13.9	6	172	258	2	0.30	2.30	3.40	2.20	21.4
193	225	8.3	4	172	258	2	0.40	1.69	2.51	1.65	24.8
201	249	13.9	5	174	276	2.5	0.27	2.50	3.70	2.50	23.2
201	249	13.9	5	174	276	2.5	0.27	2.50	3.70	2.50	22.7
201	244	13.9	7	174	276	2.5	0.35	1.90	2.90	1.80	29.7
200	244	13.9	7	174	276	2.5	0.35	1.90	2.90	1.80	29.0
189	284	16.7	7	178	322	3	0.35	1.90	2.90	1.80	51.6
216	284	16.7	7	178	322	3	0.35	1.90	2.90	1.80	50.9
192	231	11.1	5	182	248	2	0.23	2.90	4.40	2.80	14.3
192	231	11.1	5	182	248	2	0.23	2.90	4.40	2.80	13.8

# Spherical Roller Bearing(C)

d 30-60 mm

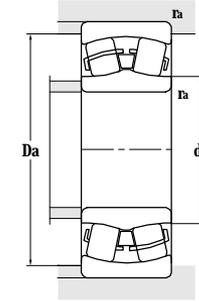
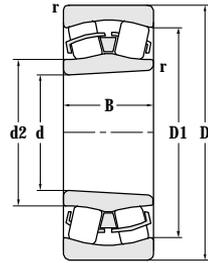
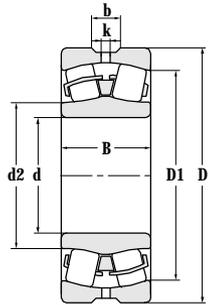


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>OR</sub>	Grease	Oil	
mm				kN		r/min		
170	280	88	2.1	990	1520	1200	1600	23134C
	280	88	2.1	990	1520	1200	1600	23134CK
	310	86	4	1060	1450	1300	1700	22234C
	310	86	4	1060	1450	1300	1700	22234CK
	360	120	4	1670	2050	950	1300	22334C
180	280	74	2.1	790	1290	1400	1800	23036C
	280	74	2.1	790	1290	1400	1800	23036CK
	300	96	3	1140	1720	1100	1500	23136C/W33
	320	86	4	1120	1550	1300	1700	22236C
	320	86	4	1120	1550	1300	1700	22236CK
	380	126	4	1900	2400	900	1200	22336C
	380	126	4	1900	2400	900	1200	22336CK
190	290	75	2.1	820	1270	1300	1700	23038C
	320	128	3	1370	2330	600	750	24138CK30/W33
	340	92	4	1210	1700	1200	1600	22238C
	340	92	4	1210	1700	1200	1600	22238CK
	400	132	5	2010	2520	850	1100	22338C
	400	132	5	2010	2780	850	1100	22338C
	400	132	5	2010	2780	850	1100	22338CK
200	310	82	2.1	950	1560	1200	1600	23040C
	310	82	2.1	950	1560	1200	1600	23040CK
	340	112	3	1370	2330	950	1300	23140C/W33
	360	98	4	1390	1950	1100	1500	22240C
	420	138	5	2000	2870	850	1100	22340C
	420	138	5	2000	2870	850	1100	22340CK
220	340	90	3	1058	1987	1100	1500	23044C/W33-ZH
240	360	92	3	1130	2080	1000	1400	23048C/W33
	360	118	3	1420	2790	800	1000	24048C/W33
	400	128	4	1980	3040	850	1100	23148C
	400	128	4	1980	3040	850	1100	23148CK
	440	160	4	2400	3950	670	850	23248CK30/W33

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm	mm	mm	mm				kg
204	243			182	268	2	0.30	2.30	3.40	2.20	22
204	243	8.3	5	182	268	2	0.30	2.30	3.40	2.20	21.3
215	268	16.7	6	188	292	3	0.27	2.50	3.70	2.50	29.3
215	268	16.7	6	188	292	3	0.27	2.50	3.70	2.50	28.6
211	299			188	342	3	0.37	1.80	2.70	1.80	59.7
214	247	13.9	7.5	192	268	2	0.25	2.70	4.00	2.60	17.3
214	247	13.9	7.5	192	268	2	0.25	2.70	4.00	2.60	17.1
216	259	13.9	6	194	286	2.5	0.30	2.30	3.40	2.20	26.3
224	278	16.7	6	198	302	3	0.26	2.60	3.90	2.50	30.1
224	278	16.7	6	198	302	3	0.26	2.60	3.90	2.50	29.4
242	316	22.3	8	198	362	3	0.34	1.99	2.96	1.94	70.1
242	316	22.3	8	198	362	3	0.34	1.99	2.96	1.94	68.8
215	259			202	278	2	0.23	2.90	4.40	2.80	16.9
211	267	11.1	6	204	306	2.5					40.7
235	293	16.7	6	208	322	3	0.26	2.60	3.90	2.50	36.7
235	293	16.7	6	208	322	3	0.26	2.60	3.90	2.50	35.9
238	334			212	378	4	0.34	1.99	2.96	1.94	80.8
257	334	22.3	8	212	378	4	0.34	1.99	2.96	1.94	82.4
257	334	22.3	8	212	378	4	0.34	1.99	2.96	1.94	81.4
237	276	13.9	7.5	212	298	2	0.25	2.70	4.00	2.60	24.8
237	276	13.9	7.5	212	298	2	0.25	2.70	4.00	2.60	24.6
230	292	16.7	9	214	326	2.5					42.3
237	309			218	342	3	0.26	2.60	3.90	2.50	43.7
269	350	22.3	8	222	398	4	0.34	1.99	2.96	1.94	92.3
269	350	22.3	8	222	398	4	0.34	1.99	2.96	1.94	90.3
252	305	13.9	7.5	240	320	2.5					29.8
271	326	13.9	7.5	260	335	2.5					33.1
264	316	11.1	6	254	346	2.5					42.3
289	345	16.7	8	258	382	3	0.31	2.21	3.29	2.16	65.9
289	345	16.7	8	258	382	3	0.31	2.21	3.29	2.16	63.9
282	369	22.3	12	258	422	3					107

# Spherical Roller Bearing(C)

d 30–60 mm

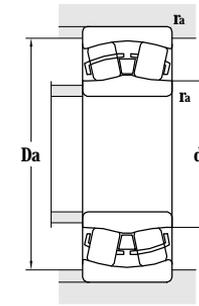
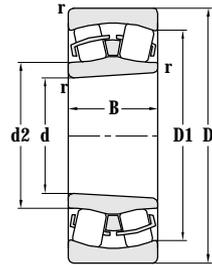
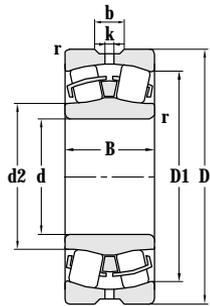


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm				kN		r/min		
240	440	160	4	2400	3950	670	850	23248CK/W33
260	400	104	4	1520	2560	900	1200	23052C
	400	104	4	1520	2560	900	1200	23052CK
	440	144	4	2250	4020	800	1000	23152C/W33
	480	130	5	2520	3600	850	1100	22252C/W33-ZH
	540	165	6	3370	4650	630	800	22352C/C9W33
280	420	106	4	1640	2940	850	1100	23056C
	420	106	4	1640	2940	850	1100	23056CK
	460	146	5	2230	4060	750	950	23156C/W33
300	460	118	4	1840	3440	600	750	23060C/W33-ZH
	460	160	4	2570	4780	600	750	24060C/W33
	500	200	5	3560	5990	600	750	SX-24160C
320	480	160	4	2700	5200	560	700	24064C/W33
	580	208	5	3950	7010	500	630	23264CK/W33
340	520	133	5	2340	4430	530	670	23068C/W33-ZH
	520	180	5	3280	5890	530	670	24068C/W33
	520	180	5	3280	5890	530	670	24068CK30/W33
	521	181	5	3280	6170	530	670	24068CK30/W33
360	540	134	5	2610	4680	670	850	23072C/W33
380	560	180	5	3420	7000	480	600	24076C/W33

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight kg
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm	mm	mm	mm				
282	369	22.3	12	258	422	3					107
306	357	16.7	7	278	382	3	0.23	2.90	4.40	2.80	48
306	357	16.7	7	278	382	3	0.23	2.90	4.40	2.80	47.7
300	379	16.7	9	278	422	3					90.2
330	410	22.3	12	282	458	4					110
349	455	22.3	8	288	512	5	0.31	2.20	3.30	2.20	185
323	377	16.7	7	298	402	3	0.23	2.91	4.40	2.84	55.1
323	377	16.7	7	298	402	3	0.23	2.91	4.40	2.84	54
320	400	16.7	9	302	438	4					97.2
338	412	16.7	9	323	437	3					71.8
342	399	13.9	7	318	442	3	0.32	2.09	3.11	2.04	97.3
356	420	13.9	6	322	478	4	0.39	1.75	2.61	1.71	161
354	423	22	8	335	465	3	0.32	2.09	3.11	2.04	97.9
379	488	22.3	12	342	558	4					241
383	467	22.3	12	316	495	4					102
377	453	16.7	9	358	502	4	0.33	2.00	3.00	2.00	139
377	453	16.7	9	358	502	4	0.33	2.00	3.00	2.00	137
377	453	16.7	9	358	502	4	0.33	2.00	3.00	2.00	137
419	486	22.3	8	382	518	4	0.23	2.90	4.40	2.80	108
435	494	16.7	9	402	538	4	0.3	2.3	3.4	2.2	152

# Spherical Roller Bearing(CC)

d 45-110 mm



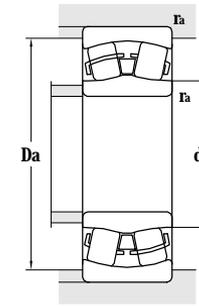
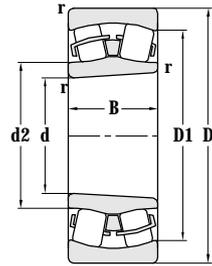
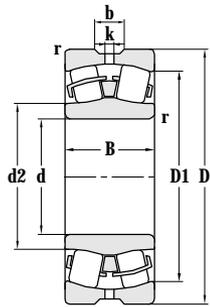
Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil	
mm				kN		r/min		
45	100	36	1.5	130	155	3700	4700	22309CC
50	90	23	1.1	80	95	4800	6100	22210CC
55	100	25	1.5	95	115	4400	5500	22211CC
60	110	28	1.5	115	140	3900	4900	22212CC
	130	46	2.05	255	2.1	2900	3700	22312CC
65	120	31	1.5	170	216	2800	3600	22213S/W33
	140	48	2.1	235	275	2500	3300	22313CC
70	125	31	1.5	135	175	3500	4400	22214CC
	150	51	2.1	285	355	2300	3100	22314CC/W33
75	130	1.5	31	145	190	3300	4200	22215CC
	160	55	2.1	310	405	2100	2900	22315CC/W33
80	140	33	2	160	210	3100	3900	22216CC
	170	58	2.1	325	410	1900	2700	22316CC/W33
85	150	36	2	246	325	3000	3800	22217CC/W33
	180	60	3	395	495	1800	2500	22317CC/W33
90	160	52.4	2	345	440	2700	3600	23218CC/W33
	190	64	3	477	610	1800	2400	22318CC
95	170	43	2.1	265	355	2300	3100	22219CC/W33
	200	67	3	485	645	1700	2300	22319CC/W33
100	165	52	2	300	450	1900	2700	23120CC/W33
	180	46	2.1	290	390	2100	2900	22220CC/W33
	180	60.3	2.1	460	610	2300	3300	23220CC/W33
	215	73	3	774	903	1700	2200	22320CC/W33
110	170	45	2	300	460	3000	4100	23022CC/W33

22318CC/W33

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm	mm	mm	mm				
57.6	82.5	-	-	54	91	1.5	0.37	1.80	2.70	1.80	1.35
60	79.2			57	83	1	0.24	2.80	4.20	2.80	0.6
66	88.1			64	91	1.5	0.24	2.80	4.20	2.80	0.82
72.7	96.6			69	101	1.5	0.24	2.8	4.20	2.80	1.1
				74.9	109	2	0.35	1.9	2.90	1.80	2.95
77	106	5.5	3	74	111	1.5	0.24	2.80	4.20	2.80	1.57
				82	118	2	0.35	1.90	2.90	1.80	3.55
84.6	111	8.3	4.5	79	116	1.5	0.23	2.90	4.40	2.80	1.55
				88	127	2	0.35	1.90	2.90	1.80	4.3
89.7	116	8.3	4.5	84	121	1.5	0.22	3.00	4.60	2.80	1.65
				94.2	134	2	0.35	1.90	2.90	1.80	5.25
95.1	124	8.3	4.5	90	130	2	0.22	3.00	4.60	2.80	2.05
				100	144	2	0.35	1.90	2.90	1.80	6.2
101	133	5.5	3	96	139	2	0.22	3.00	4.60	2.80	2.68
106	154	8.3	4.5	99	166	2.5	0.33	2.00	3.00	2.00	7.25
106	137	5.5	3	101	149	2	0.31	2.20	3.30	2.20	4.54
				159	159	11.1	6	104	176	2.5	0.35
113	149	8.3	4.5	107	158	2	0.24	2.80	4.20	2.80	4
				118	168	11.1	6	109	186	2.5	0.35
115	145	5.5	3	110	155	2	0.3	2.30	3.40	2.20	4.4
120	157	8.3	4.5	112	168	2	0.24	2.80	4.20	2.80	4.85
117	153	8.3	4.5	112	168	2	0.33	2.00	3.00	2.00	6.47
138	179	11.1	5	114	201	2.5	0.35	1.90	2.90	1.80	13.4
126	151	5.5	3	120	160	2	0.23	2.90	4.40	2.80	3.69

# Spherical Roller Bearing(CC)

d 110~170 mm

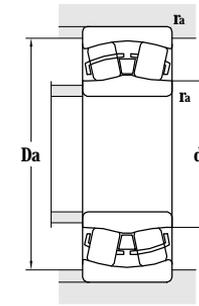
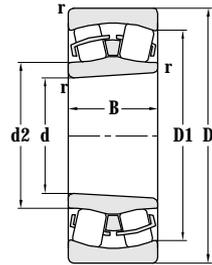
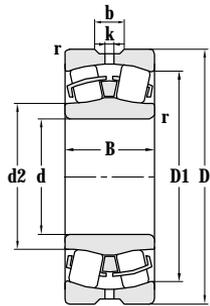


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm				kN		r/min		
110	180	56	2	355	565	1800	2500	23122CC/W33
	200	53	2.1	370	520	1900	2700	22222CC/W33
	240	80	3	770	1020	1600	2000	22322CC/W33
120	180	46	2	345	510	3000	3900	23024CC/W33
	180	60	2	420	670	2300	3300	24024CC/W33
	200	62	2	400	645	1700	2300	23124CC/W33
	200	80	2	545	910	850	1100	24124CC/W33
	215	58	2.1	510	730	1900	2600	22224CC/W33
	215	76	2.1	560	880	1400	1800	23224CC/W33
	260	86	3	840	1100	1300	1700	22324CC/W33
130	210	64	2	450	710	1600	2100	23126CC/W33
	230	64	3	500	750	1700	2300	22226CC/W33
	230	80	3	630	1000	1200	1600	23226CC/W33
	280	93	4	1090	1310	1750	2300	22326CC/W33
140	225	68	2.1	495	850	1500	1900	23128CC/W33
	250	68	3	600	900	1700	2200	22228CC/W33
	300	102	4	1100	1500	1000	1400	22328CC/W33
150	225	56	2.1	400	700	1600	2100	23030CC/W33
	225	75	2.1	635	1080	1750	2500	24030CC/W33
	250	80	2.1	675	1140	1300	1700	23130CC/W33
	270	73	3	700	1000	1500	1900	22230CC/W33
	270	73	3	810	1100	1600	2000	22230CS/W33
	320	108	4	1200	1710	900	1300	22330CC/W33
160	240	60	2.1	470	810	1600	2100	23032CC/W33
	270	86	2.1	790	1300	1200	1600	23132CC/W33
	270	109	2.1	1000	1700	650	850	24132CC/W33
	290	80	3	845	1250	1400	1800	22232CC/W33
	340	114	4	1350	1940	900	1200	22332CC/W33
170	260	67	2.1	600	1040	1500	1900	23034CC/W33

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight kg
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm	mm	mm	mm				
126	157	8.3	4.5	120	170	2	0.30	2.30	3.40	2.20	5.55
132	173	8.3	4.5	122	188	2	0.25	2.70	4.00	2.50	7
141	197	13.9	7.5	122	188	2.5	0.35	1.90	2.90	1.80	17.8
134	163	5.5	3	130	170	2	0.22	3.00	4.60	2.80	4.08
132	158	5.5	4	130	170	2	0.30	2.30	3.40	2.20	5.53
139	173	8.3	4.5	130	190	2	0.28	2.40	3.60	2.50	7.8
135	169	5.5	3	130	190	2	0.37	1.80	2.70	1.80	10
143	187	11.1	6	132	203	2	0.25	2.70	4.00	2.50	9.06
141	183	8.3	4.5	132	203	2	0.35	1.90	2.90	1.80	22
152	216	13.9	7.5	134	246	2.5	0.35	1.90	2.90	1.80	22
148	184	8.3	4.5	140	200	2	0.28	2.40	3.60	2.50	8.55
153	200	11.1	6	144	216	2.5	0.26	2.60	3.90	2.50	11
152	196	8.3	4.5	144	216	2.5	0.33	2.00	3.00	2.00	14
157	233	16.7	9	148	262	3	0.35	1.90	2.90	1.80	28.1
159	196	8.3	4.5	152	213	2	0.28	2.40	3.60	2.50	13
166	216	11.1	6	154	236	2.5	0.26	2.60	3.90	2.50	14
175	247	16.7	9	158	282	3	0.35	1.90	2.90	1.80	34.5
169	203	8.3	4.5	162	213	2	0.22	3.00	4.60	2.80	7.95
164	196	5.5	3	162	213	2	0.30	2.30	3.40	2.20	10.3
173	216	11.1	6	162	238	2	0.30	2.30	3.40	2.20	16
179	234	13.9	7.5	164	256	2.5	0.26	2.60	3.90	2.50	18
179	234	13.9	7.5	164	256	2.5	0.25	2.60	3.90	2.50	18.4
189	267	16.7	9	168	302	3	0.35	1.90	2.90	1.80	41.5
181	217	11.1	6	172	228	2	0.22	3.00	4.60	2.80	9.7
185	234	13.9	7.5	172	258	2	0.30	2.30	3.40	2.20	20.5
181	228	8.3	4.5	172	258	2	0.4	1.70	2.50	1.60	25
191	250	13.9	7.5	174	276	2.5	0.26	2.60	3.90	2.50	22.5
201	282	16.7	9	178	322	3	0.35	1.90	2.90	1.80	50
192	232	11.1	6	182	248	2	0.23	2.90	4.40	2.80	13

# Spherical Roller Bearing(CC)

d 170~300 mm

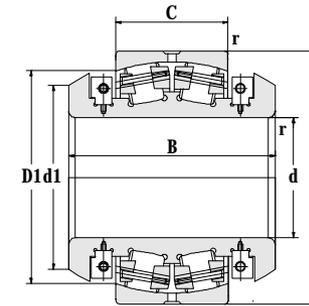
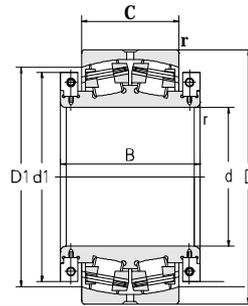


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm				kN		r/min		
170	280	88	2.1	800	1400	1100	1500	23134CC/W33
	310	86	4	900	1410	1200	1600	22234CC/W33
	360	120	4	1490	2100	900	1200	22334CC/W33
180	280	74	2.1	700	1220	1300	1700	23036CC/W33
	300	96	3	1160	1760	1600	2100	23136CC/W33
	320	86	4	980	1500	1200	1600	22236CC/W33
	380	126	4	1680	2390	850	1100	22336CC/W33
190	290	75	2.1	700	1280	1200	1600	23038CC/W33
	340	92	4	1100	1650	1200	1500	22238CC/W33
	340	120	4	1390	2300	800	1500	23238CC/W33
	400	132	5	1800	2580	800	1000	22338CC/W33
200	360	98	4	1200	1880	1000	1400	22240CC/W33
	420	138	5	1960	2800	800	1000	22340CC/W33
220	370	150	4	1800	3300	450	600	24144CC/W33
	400	144	4	2000	3350	700	900	23244CC/W33
240	360	92	3	1100	2000	1000	1400	23048CC/W33
	360	118	3	1300	2650	700	900	24048CC/W33
	400	128	4	1700	3100	790	1000	23148CC/W33
	400	160	4	2000	3800	450	650	24148CC/W33
260	440	144	4	2470	3900	1000	1400	23152CC/W33
280	420	140	4	1800	3700	600	800	24056CC/W33
300	420	90	3	1150	2440	900	1200	23960CC/W33

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient				Weight
d2	D1	b	k	da	Da	ra	e	Y1	Y2	Y0	
mm				mm	mm	mm	mm				
195	244	13.9	7.5	182	268	2	0.30	2.30	3.40	2.20	21.5
204	267	16.7	9	188	292	3	0.27	2.50	3.70	2.50	28.5
213	300	16.7	9	188	342	3	0.33	2.00	3.00	2.00	58.5
204	248	13.9	7.5	192	268	2	0.24	2.80	4.20	2.80	17
207	259	13.9	7.5	194	286	2.5	0.30	2.30	3.40	2.20	27
214	277	16.7	9	198	302	3	0.26	2.60	3.90	2.50	29.5
224	317	22.3	12	198	362	3	0.35	1.90	2.90	1.80	69
216	260	13.9	7.5	202	278	2	0.23	2.90	4.40	2.80	18
226	294	16.7	9	208	322	3	0.19	3.60	5.30	3.60	36.5
223	287	16.7	9	208	322	3	0.35	1.90	2.90	1.80	47.5
237	333	22.3	12	212	378	4	0.35	1.90	2.90	1.80	80
238	312	16.7	9	218	342	3	0.26	2.60	3.90	2.50	43.5
249	351	22.3	12	222	398	4	0.33	2.00	3.00	2.00	92.5
248	310	11.1	6	238	352	3	0.4	1.70	2.50	1.60	65
260	338	16.7	9	238	382	3	0.35	1.90	2.90	1.80	79.5
271	325	13.9	7.5	254	346	2.5	0.23	2.90	4.40	2.80	33.5
265	316	11.1	6	254	346	2.5	0.3	2.30	3.40	2.20	42.5
277	347	16.7	9	258	382	3	0.3	2.30	3.40	2.20	65.5
271	337	11.1	6	258	382	3	0.4	1.70	2.50	1.60	80.5
300	379	16.7	9	278	422	3	0.31	2.20	3.30	2.20	90.2
309	368	11.1	6	298	402	3	0.31	2.20	3.30	2.20	68.5
333	385	11.1	6	314	406	2.5	0.19	3.60	5.30	3.60	40.5

# Spherical Roller Bearing(Split D)

d 120~800 mm

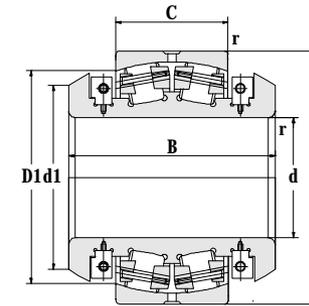
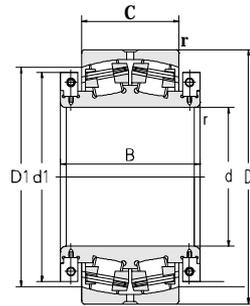


Principal dimensions					Basic load ratings	
d	D	B	C	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>
mm					kN	
120	200	80	80	2	540	870
140	230	53	53	2	350	580
180	300	74	74	2.1	680	1050
280	500	176	176	5	2650	4400
300	500	160	160	5	1660	4800
360	540	134	134	5	2150	4480
400	600	148	148	5	2750	5800
420	620	150	150	6	2750	5850
460	700	165	165	6	3150	6500
530	780	185	185	6	3400	8100
560	870	200	200	6	5020	10500
600	980	375	375	7.5	10000	21500
630	920	212	212	7.5	5650	12500
670	980	230	230	7.5	6400	13500
710	950	243	243	6	5720	15100
	1030	236	236	7.5	6900	15500
750	1000	250	250	6	6310	16800
	1090	250	250	7.5	6810	15230
800	1060	258	258	6	6850	18500
	1150	258	258	7.5	6850	15600

Designations	Other dimensions		Calculation coefficient				Weight
	d1	D1	e	Y1	Y2	Y0	
	mm		mm				kg
24124D	165	168	0.37	1.8	2.7	1.8	18.5
23028D	181	190	0.22	3	4.6	2.8	15.2
23136X2D	221	247	0.24	2.8	4.2	2.8	32
23256D	420	438	0.35	1.9	2.9	1.9	178
23160D	419	434	0.3	2.3	3.4	2.2	135
23072D	477	481	0.23	2.9	4.4	2.8	158
23080D	523	540	0.23	2.9	4.4	2.8	210
23084D	542	561	0.22	3	4.6	2.8	160
23092X3D	605	635	0.21	3.2	4.8	3.2	346
230/530D	666	704	0.21	3.2	4.8	3.2	389
230/560X3D	734	785	0.22	3	4.6	2.8	585
241/600D	812	833	0.35	1.9	2.9	1.8	1370
230/630D	799	836	0.21	3.2	4.8	3.2	636
230/670D	862	890	0.21	3.2	4.8	3.2	820
249/710D	862	867	0.22	3	4.6	2.8	710
230/710D	902	938	0.21	3.2	4.8	3.2	895
249/750D	901	915	0.22	3	4.6	2.8	716
230/750D	931	992	0.2	3.4	5	3.2	961
249/800D	957	967	0.21	3.2	4.8	3.2	815
230/800D	885	1045	0.27	2.50	3.70	2.50	1087

# Spherical Roller Bearing(Split D)

d 800~1250 mm

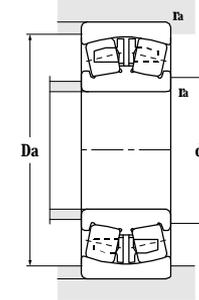
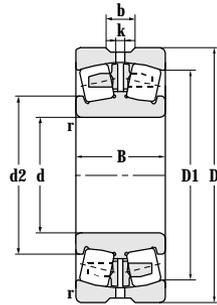


Principal dimensions					Basic load ratings	
d	D	B	C	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>
mm					kN	
800	1150	540	258	7.5	6850	15600
	1150	490	325	7.5	12200	30500
850	1120	390	272	6	7350	20500
	1220	455	365	7.5	10900	25800
	1220	660	365	7.5	10900	25800
	1220	540	365	7.5	10900	25800
	1280	540	375	7.5	12200	30600
884	1320	478	365	9.5	11000	24900
900	1180	400	280	6	8100	22600
	1270	478	365	9.5	9800	24600
	1270	470	365	9.5	9800	24600
	1270	470	365	9.5	9850	24600
	1280	498	375	9.5	9800	24600
	1320	478	365	9.5	9800	24100
950	1250	420	300	7.5	8800	25200
	1360	420	300	7.5	9100	21000
	1360	640	300	7.5	9100	21000
1000	1470	530	345	9.5	14400	35900
	1420	556	412	7.5	13300	34500
1060	1460	500	335	7.5	11400	33000
	1500	585	438	9.5	15000	40000
	1500	611.5	438	9.5	15000	40000
	1500	575	438	9.5	15000	40000
1120	1460	500	335	7.5	11300	33000
	1540	525	355	7.5	14200	43000
1180	1540	500	355	7.5	10000	31500
1250	1750	560	375	9.5	19500	48000

Designations	Other dimensions		Calculation coefficient				Weight
	d1	D1	e	Y1	Y2	Y0	
	mm		mm				kg
230/800DW	885	1045					1367
240/800X2D	1045	1075	0.27	2.5	3.7	2.5	1990
249/850D	1010	1027	0.22	3	4.6	2.8	835
240/850D	1030	1092	0.27	2.5	3.7	2.5	1650
240/850WD	1030	1092	0.27	2.5	3.7	2.5	1931
240/850WBD	1060	1092	0.27	2.5	3.7	2.5	1781
240/850X3D	1124	1146	0.26	2.6	3.9	2.5	2380
240/884D/HC			0.25	2.7	4	2.6	2457
239/900X2	1059	1085	0.21	3.2	4.8	3.2	1120
240/900X3D	1118	1130	0.25	2.7	4	2.6	1970
240/900X3D-2	1118	1130	0.25	2.7	4	2.6	1970
240/900X3D-3	1118	1130	0.25	2.7	4	2.6	1880
240/900X2D/HC	1118	1130	0.25	2.7	4	2.6	2064
240/900X3D/HCC9-2	1140	1178	0.24	2.8	4.2	2.8	2050
249/950D	1132	1148	0.21	3.2	4.8	3.2	1320
230/950D	1169	1234	0.2	3.4	5	3.2	1956
230/950D-1	1050	1234	0.2	3.4	5	3.2	2338
230/100X3D	1271	1338	0.21	3.2	4.8	3.2	3030
240/1000D	1107	1276					2633
249/1060X1D	1331	1349	0.2	3.4	5	3.2	2476
240/1060D	1164	1349	0.2	3.4	5	3.2	3083
240/1060D-1	1164	1349	0.2	3.4	5	3.2	3089
240/1060D-2	1164	1349	0.2	3.4	5	3.2	3354
249/1120D	1331	1349	0.2	3.4	5	3.2	2100
240/1120X3D	1403	1419	0.2	3.4	5	3.2	2920
249/1180D	1394	1428	0.2	3.4	5	3.2	2254
230/1250D	1562	1607	0.19	3.6	5.3	3.6	3850

# Spherical Roller Bearing(Vibration Screen VB)

d 80-170 mm

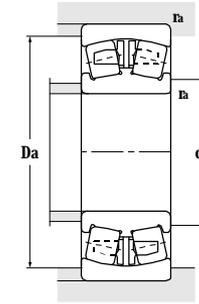
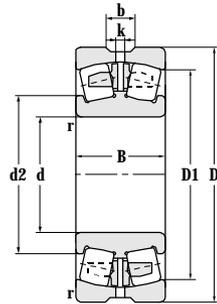


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil	
mm				kN		r/min		
80	170	58	2.1	345	495	2000	2800	22316/VBW33
85	180	60	3	355	505	1900	2600	22317Q1/VB
	180	60	3	355	505	1900	2600	22317Q1/VBW33
90	190	64	3	462	625	1800	2400	22318/VBW33
95	200	67	3	485	685	1800	2400	22319/VBW33
100	215	73	3	530	650	1800	2400	22320Q1/VB
	215	73	3	530	650	1800	2400	22320Q1/VBW33
105	175	56	2	402	550	1900	2700	22321Q1/VB
110	240	80	3	650	910	1600	2000	22322Q1/VB
	240	80	3	650	910	1600	2000	22322Q1/VBW33
120	260	86	3	840	1100	1400	1800	22324Q1/VB
	260	86	3	840	1100	1400	1800	22324Q1/VBW33
130	230	64	3	495	685	1800	2400	22226KQ1/VBW33
	280	93	4	840	1300	1300	1700	22326/VBHAC9W33
	280	93	4	840	1300	1300	1700	22326/VBW33
140	300	102	4	840	1300	1200	1600	22328Q1/VBW33
	300	118	4	1060	1450	1100	1500	23328Q1/VBW33
150	320	108	4	1160	1580	1100	1500	22330Q1/VBW33
160	290	80	3	950	1230	1500	1900	22232KQ1/VBW33
	340	114	4	1400	2050	950	1300	22332Q1/VBW33
	340	136	4	1520	1860	950	1300	23332Q1/VBW33
170	360	120	4	1500	2110	1300	1700	22334Q1/VBW33
	360	136	4	1880	2540	800	1000	23334X2Q1/VBHAC9W33

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient			Weight		
d1	D1	b	k	da	Da	ra	e	y1	y2		y0	
mm				mm			mm			kg		
109	142			92	158	2	0.34	1.99	2.96	1.94	6.24	
115	150			99	166	2.5	0.34	1.99	2.96	1.94	8.19	
	150			99	166	2.5	0.34	1.99	2.96	1.94	7.59	
123	159	8.3	5	104	176	2.5	0.34	1.99	2.96	1.94	8.49	
128	167	8.3	5	109	186	2.5	0.34	1.99	2.96	1.94	10.5	
135	179			114	201	2.3	0.37	1.80	2.70	1.80	13.5	
	179	11.1	5	114	201	2.3	0.37	1.80	2.70	1.80	13.5	
127	151			115	165	2	0.31	2.20	3.30	2.20	5.48	
150	197			124	226	2.5	0.37	1.80	2.70	1.80	18.9	
	197	13.9	6	124	226	2.5	0.37	1.80	2.70	1.80	18.8	
165	215			134	246	2.5	0.35	1.90	2.90	1.80	23.3	
	215			134	246	2.5	0.35	1.90	2.90	1.80	23.3	
172	210	11.1	6	144	216	2.5	0.30	2.50	3.70	2.50	11.2	
	178	232	16.7	6	148	262	3	0.36	1.88	2.79	1.83	28.6
	178	232	16.7	6	148	262	3	0.36	1.88	2.79	1.83	28.6
186	247	16.7	9	158	282	3	0.37	1.80	2.70	1.80	37.0	
	210	270	16.7	9	158	280	3	0.42	1.69	2.51	1.65	41.8
203	265	16.7	9	168	302	3	0.37	1.80	2.70	1.80	44.6	
201	249	13.9	5	174	276	2.5	0.27	2.50	3.70	2.50	22.5	
	201	284	16.7	7	178	322	3	0.36	1.87	2.79	1.83	52.8
	216	284	22	8	178	322	3	0.35	1.90	2.90	1.80	60.6
	215	268	16.7	6	188	292	3	0.27	2.50	3.70	2.50	61.7
226	292	22.3	12	188	342	3	0.41	1.65	2.45	1.61	69.0	

# Spherical Roller Bearing(Vibration Screen VB)

d 180~200 mm

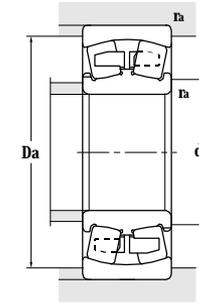
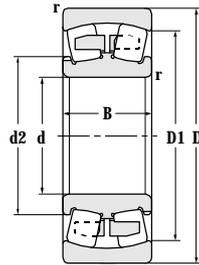
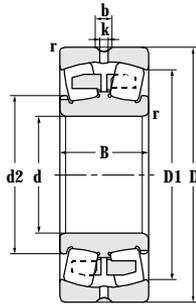


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil	
mm				kN		r/min		
180	380	126	4	1620	2400	900	1200	22336Q1/VBW33
190	340	120	4	1420	2400	850	1100	23238KQ1/VBW33
	400	132	5	1800	2630	850	1100	22338Q1/VBW33
200	420	138	5	1910	2860	850	1100	22340Q1/VBW33

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient			Weight	
d1	D1	b	k	da	Da	ra	e	y1	y2		y0
mm				mm			mm			kg	
242	316	22.3	8	198	362	3	0.35	1.90	2.90	1.80	71.3
237	288	16.7	7	208	322	3	0.35	1.90	2.90	1.80	48
	334	22.3	8	212	378	4	0.35	1.90	2.90	1.80	82.2
269	350	22.3	8	222	398	4	0.35	1.90	2.90	1.80	97

# Spherical Roller Bearing(Continuous Casting Bearing CB)

d 65–160 mm

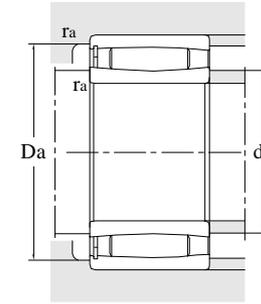
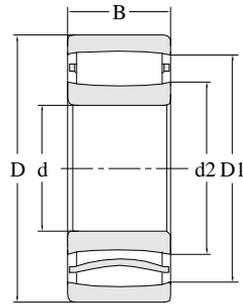
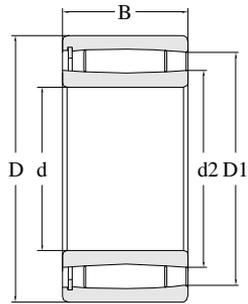


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
mm				kN		r/min		
65	100	35	1.1	110	165	3800	4800	24013CB-2RS/HG2
75	115	40	1.1	158	240	2900	3500	24015CB/HG2W33
90	160	52.4	2	300	440	1900	2600	23218CB/HG2W33
95	170	43	2.1	275	370	2400	3200	22219CB/HG2W33
100	180	60.3	2.1	400	570	1700	2200	23220CB/HG2W33
110	180	69	2	410	660	1000	1400	24122CB/HG2W33
120	180	60	2	365	630	1600	2000	24024CB/HG2W33
	200	62	2	430	650	1900	2600	23124CB/HG2W33
130	200	69	2	470	820	1800	2400	24026CB/HG2W33
140	210	69	2	460	860	1800	2400	24028CB/HG2W33
160	240	80	2.1	640	1180	1100	1500	24032CB/HG2W33

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient			Weight kg	
d2	D1	b	k	da	Da	ra	e	y1	y2		y0
mm				mm			mm				
75	87			74	90	1					0.966
88	101	5.5	3	82	106	1					1.48
111	137	5.7	3	101	149	2					4.5
120	149	8.4	4.5	107	158	2					4.29
125	153	8.4	4.5	112	168	2					6.44
131	154	5.5	3	120	170	2					6.95
138	158	5.5	4	130	170	2					5.53
	146	175	8.3	4.5	130	190	2				7.97
151	174	5.5	3	140	190	2					7.76
160	184	6	3	150	200	2					8.51
184	209	10	4.5	172	228	2					12.9

# Spherical Roller Bearing(SDB)

d 75--220 mm

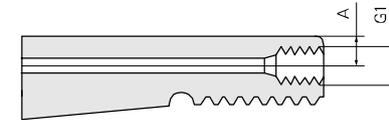
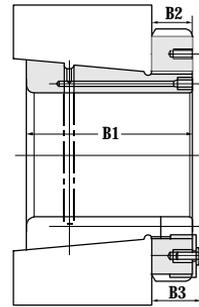
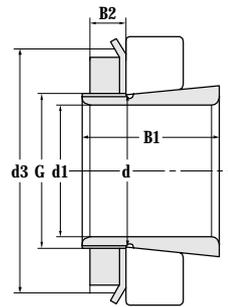


Principal dimensions				Basic load ratings		Limit speed ratings	Designations
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>		
mm				kN		r/min	
75	105	40	1	204	325	1900	SDB5915V/HG2YAD
	105	40	1	204	325	1900	SDB5915V/YAD
	105	54	1	200	325	1600	SDB6915V-2RS/HG2
	105	54	1	200	325	1600	SDB6915V/HG2C9
85	120	46	1.1	275	465	1700	SDB5917V/YAD
90	125	46	1.1	200	400	1600	SDB5918V/C9
	125	46	1.1	200	400	1600	SDB5918V-2RS/C9
100	150	50	1.5	345	530	1400	SDB4020V/HG2W33AYAD
	150	67	1.5	495	865	1100	SDB5020V/C9YA7
120	180	60	2	510	850	1100	SDB4024V/HG2C9
	180	60	2	510	850	1100	SDB4024V/HG2W33A
	180	60	2	510	850	1100	SDB4024V/W33YAD
130	200	69	2	700	1085	850	SDB4026V/HG2YAD
	200	69	2	700	1100	850	SDB4026V/YAD
150	225	75	2.1	755	1330	750	SDB4030V/C9
160	240	80	2.1	890	1460	600	SDB4032V/HG2W33AYAD
220	340	90	3	1280	2030	220	SDB3044/C9

Other dimensions				Contact surface and chamfer dimensions			Calculation coefficient		Weight
d2	D1	b	k	da	Da	ra	k1	k2	
mm				mm			mm		kg
82	96			81	95	1	0.098	0.114	1.07
82	96			81	95	1	0.098	0.114	1.07
85	94			81	98	1	0.073	0.154	1.36
85	94			81	98	1	0.073	0.154	1.35
95	110			91	113	1	0.098	0.109	1.52
101	113			98	116	1	0.089	0.131	1.71
101	113			98	116	1	0.089	0.131	1.72
112	135	10	3	110	138	1.5	0.098	0.118	3.05
114	135			110	138	1.5	0.112	0.094	4.23
139	164			134	168	2	0.107	0.103	5.48
139	164	10	3	134	168	2	0.107	0.103	5.45
139	164	5.5	4	134	168	2	0.107	0.103	5.44
146	181			142	190	2	0.113	0.097	7.79
146	181			142	190	2	0.113	0.097	8.04
172	204			165	213	2	0.107	0.106	10.4
179	217	11	4	175	220	2	0.109	0.103	12.6
256	311			240	320	2.5	0.11	0.10	29.1

# Spherical Roller Bearing(Adapter Sleeve)

d 60–200 mm

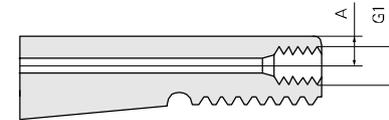
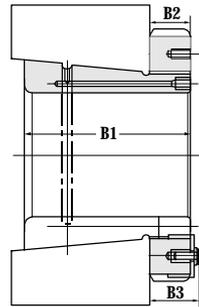
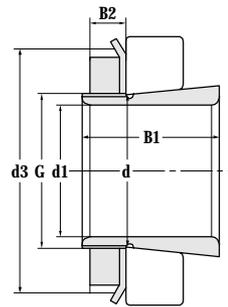


Principal dimensions								
d1	d	d3	B1	B2	B3	G	G1	A
mm								
60	65	85	65	14		M65x2		
70	80	105	46	17		M80x2		
	80	105	46	17		M80x2		
75	85	110	63	18		M85x2		
80	90	120	65	18		M90x2		
90	100	130	97	20		M100x2		
100	110	145	81	21		M110x2		
	110	145	105	21		M110x2		
110	120	145	72	22		M120x2		
	120	155	88	22		M120x2		
115	130	165	121	23		M130x2		
140	160	190	93	28		M160x3		
	160	210	119	28		M160x3		
	160	210	147	28		M160x3		
150	170	200	101	29		M170x3		
	170	220	122	29		M170x3		
160	180	210	109	30		M180x3		
	180	230	131	30		M180x3		
170	190	220	112	31		M190x3		
180	200	240	120	32		M200x3		
	200	250	150	32		M200x3		
200	220	260	126	30	41	Tr220x4	M6	4.2
	220	280	161	35		Tr220x4		

Designation	Lock nut	Locking device	Applicable hydraulic nut	Weight
Adapter sleeve with lock nut and locking devices.				
kg				
H2313	KM13	MB13	HMV13E	0.582
H216	KM16	MB16	HMV16E	0.966
H316	KM16	MB16	HMV16E	1.04
H317	KM17	MB17	HMV17E	1.17
H318	KM18	MB18	HMV18E	1.1
H2320	KM20	MB20	HMV20E	2.76
H3122	KM22	MB22	HMV22E	2.33
H2322	KM22	MB22	HMV22E	2.84
H3024	KML24	MBL24	HMV24E	1.95
H3124	KM24	MB24	HMV24E	2.39
H2326	KM26	MB26	HMV26E	4.72
H3032	KML32	MBL32	HMV32E	6.64
H3132	KM32	MB32	HMV32E	7.47
H2332	KM32	MB32	HMV32E	9.2
H3034	KML34	MBL34	HMV34E	6.31
H3134	KM34	MB34	HMV34E	8
H3036	KML36	MBL36	HMV36E	6.73
H3136	KM36	MB36	HMV36E	9.39
H3038	KML38	MBL38	HMV38E	7.62
H3040	KML40	MBL40	HMV40E	9.71
H3140	KM40	MB40	HMV40E	12
H3044	HML44	MSL44	HMV44E	11.2
H3144	HM44	MS44	HMV44E	15.3

# Spherical Roller Bearing(Adapter Sleeve)

d 200~380 mm

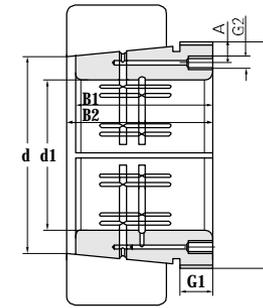
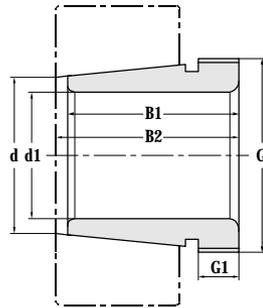


Principal dimensions								
d1	d	d3	B1	B2	B3	G	G1	A
mm								
200	220	280	161	35		Tr220x4	M6	4.2
	220	280	186	35		Tr220x4		
220	240	300	172	37		Tr240x4	M6	4.2
	240	300	172	37		Tr240x4		
240	260	310	116	34	46	Tr260x4	M6	4.2
	260	310	145	34	46	Tr260x4	M6	4.2
	260	330	190	39		Tr260x4	M6	4
	260	330	190	39		Tr260x4		
260	280	330	152	38	50	Tr280x4	M6	4.2
	280	350	195	38	51	Tr280x4	M6	4.2
	280	350	195	38	41	Tr280x4	M6	4.2
	280	350	224	41		Tr280x4		
280	300	360	168	42	54	Tr300x4	M6	4.2
	300	380	208	40	53	Tr300x4	M6	4.2
300	320	380	140	42	55	Tr320x5	M6	4
	320	400	226	42	56	Tr320x5	M6	4
	320	400	258	42	56	Tr320x5	M6	4
320	340	440	254	55	72	Tr340x5	M6	4
340	360	420	188	45	58	Tr360x5	M6	4
	360	460	259	58	75	Tr360x5	M6	4
360	380	450	193	48	62	Tr380x5	M6	4
	380	490	264	60	77	Tr380x5	M6	4
380	400	470	210	52	66	Tr400x5	M6	4
	400	520	272	62	82	Tr400x5	M6	4

Designation	Lock nut	Locking device	Applicable hydraulic nut	Weight
Adapter sleeve with lock nut and locking devices.				
kg				
OH3144XH H2344	HM44	MB44	HMV44E	14.9
	HM44	MB44	HMV44E	16.8
H3148 OH3148H	HM48	MB48	HMV48E	18.4
	HM48	MB48	HMV48E	16
OH3952H H3052 H3152 OH3152H	HML52	MSL48	HMV52E	14.8
	HML52	MSL48	HMV52E	16
	HM52	MB52	HMV52E	22.8
	HM52	MB52	HMV52E	23.3
H3056 H3156 OH3156H H2356	HML56	MSL56	HMV56E	18.4
	KM56	MS52	HMV56E	25.2
	HM56X2	MB56	HMV56E	25.9
	HM56	MB56	HMV56E	29.6
H3060 OH3160H	HML60	MSL60	HMV60E	24
	HM60	MS60	HMV60E	31.4
OH3964H OH3164H H3264	HML64	MSL64	HMV64E	21.4
	HM64	MS64	HMV64E	32.5
	HM64	MS64	HMV64E	40.8
OH3168H	HM68	MS68	HMV68E	52.4
OH3072H OH3172H	HML72	MSL72	HMV72E	20.6
	HM72	MS68	HMV72E	57.3
H3076 H3176	HML76	MSL76	HMV76E	43.5
	HM76	MS76	HMV76E	62.9
H3080 OH3180H	HML80	MSL76	HMV80E	43.5
	HM80	MS80	HMV80E	65

# Spherical Roller Bearing(Withdrawal Sleeve)

d 95-1010 mm



## Principal dimensions

d1	d	B1	B2	G	G1	G2	A
<b>mm</b>							
95	100	64	68	M110x2	11		
105	110	65	72	M120x2	11		
145	150	96	101	M160x3	15		
170	180	105	110	M200x3	17		
	180	116	122	M190x3	19		
200	220	130	136	Tr240x4	20		
220	240	154	161	Tr260x4	25		
	240	189	197	Tr260x4	30		
320	340	225	234	Tr360x5	33		
340	360	167	176	Tr380x5	30	G1/4	9
		269	289	Tr380x5	26	G1/4	9
360	380	170	180	Tr410x5	31	G1/4	9.5
400	420	186	196	Tr440x5	34		
440	460	202	213	Tr480x5	37		
460	480	295	307	Tr500x5	45	G1/4	9
510	530	225	235	Tr560x6	54		
540	560	250	261	Tr600x6	54		
560	580	180	190	Tr600x6	47		
	580	300	308	Tr620x6	60		
1010	1060	310	328	Tr1095x8	50	G1/4	15

Designation Withdrawal sleeve	Applicable nut for withdraw	Applicable hydraulic nut	Weight  kg
AH3120	KM22	HMV22E	0.66
AH3122			0.76
AHX3130	KM32	HMV32E	1.8
AH2236	KM40		3.4
AHX3136	KM38	HMV38E	4.25
AH2244			9.23
AH3148	HM3052	HMV52E	15.9
AH2348	HM3052	HMV52E	15.9
AHX3168	HM3172	HMV72E	28.1
AOH3072	HM3076	HMV3076E	21
AOH24172	HM3176	HMV3076E	29.6
AOH3076			22.8
AHX3084	HM3088	HMV88E	26.9
AHX3092H	HM3096	HMV96E	34
AOH3196	HM31/500	HMV100E	60
AHX06/530			47.8
AH30/560-1			60.6
AH26/580			38
AH26/580-1			86
AOH239/1060			261

## Product Characters:

The inner and outer rings of tapered roller bearings have tapered raceway. The tapered rollers are mounted between raceways. If extending the tapered surfaces, the sliding surfaces of cup and the inner ring and the rolling elements converge towards the same single point on the bearing axes. Tapered roller bearings can bear combined loads of radial and axial. The bearing's axial carrying load capacity varies with contact angle. The greater contact angle is, the bigger capacity will be. Tapered roller bearings belong to separable type bearings. The rollers, inner ring and cage consist of cones which can be mounted separately from cup.

These bearings can limit the axial displacement of either shaft or the housing in one direction. When it is given radial loads, the auxiliary axial force can be formed. It is suggested that two of the bearings be put in face- to face or back - to back arrangements in application. The cup and cones should be mounted relatively to their end surfaces.

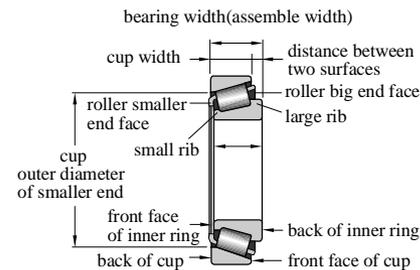
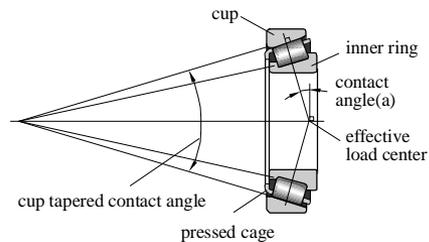
These bearings are mainly used on automobile wheels (both fromer and rear), variable speed devices, differential mechanisms, pinion shafts, machine tool spindles, construction machines, large-sized agricultural machines, gear deceleration devices for railway vehicles, and the small deceleration devices for mill roll necks.

## Product Types:

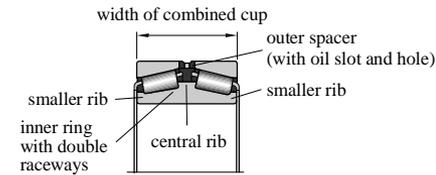
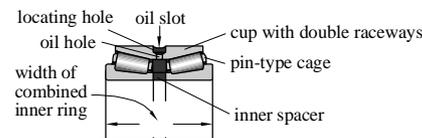
ZWZ manufacture both metric and inch-sized single-row, double-row and four-row tapered roller bearings.

- **Single - row tapered roller bearings**  
These bearings can only limit the axial

displacement of either the shaft or the housing in one direction and can carry axial load in one direction. When given radial load, the axial force formed inside the bearing must be offset. It is suggested that two of the bearings be put in face-to face or back-to back arrangements in application.



- **Double-row tapered roller bearings**  
These bearings can carry axial load in two directions when they carry radial load. The axial displacement in two directions of the shaft and housing are limited within the bearings radial clearance range.



- **Four-row tapered roller bearings**  
The functions and features of these bearings are basically the same as those of the double-row design. However, they can carry heavier load than the double-row tapered roller bearings, but with slightly slower rotation speed. These bearings are mainly applied to heavy machinery such as rolling mills, etc.

- **Multi-sealed double row or four-row tapered roller bearings**  
ZWZ manufacture double - row and four - row tapered roller bearings with long life, multiple seals. Their seal performance is improved by amending traditional design method of full seal bearings, adopting new type seal structure. Compared to open type bearings, the life of multiple seals double - four row tapered bearings can be increased by 20% to 40%, and the lubricating consumption is decreased by 80%.

Multi-sealed double row or four-row tapered roller bearings are denoted with the suffix XRS.

## Dimension Range

ZWZ tapered roller bearing basic dimensions are listed in the bearings dimensions table,  
**Single row tapered roller bearings:**

- Bore diameter dimension range:  
20 mm -1270mm
- Outer diameter dimension range:  
40mm -1465mm
- Width range: 15mm-240mm

## Double row tapered roller bearings:

- Bore diameter dimension range:  
38 mm- 1560mm
- Outer diameter dimension rang:  
70mm-1800mm
- Width range: 50mm-460mm

## Four-row tapered roller bearings:

- Bore diameter dimension range:  
130 mm-1600mm
- Outer diameter dimension range:  
200mm-2000mm
- Width range: 150mm- 1150mm

## Tolerance:

ZWZ manufacture metric tapered roller bearings have the normal tolerance class and also with P0, PX, P6, P5, P4, and P2 precision grade. All of tolerances values conform to GB307.1 Standard. The tolerances are listed in the preface tables.

ZWZ manufacture inch-sized tapered roller bearings have the normal tolerance class and also manufacture inch-sized tapered roller bearings with CL2, CL3, CL10 and CL00 tolerances

## Radial clearance:

ZWZ single-row tapered roller bearings have clearance only after being mounted. And the clearance can be determined only when another bearing is located next to it in the opposite direction after adjusting. The radial clearance of double and four-row tapered roller bearing are listed in the preface tables.

## Cage

Normally, tapered roller bearings use pressed basket shaped cages of steel sheet but for

bearings with greater dimensions, machined solid support shaped cages are also used.

1. When the bearings  $OD \leq 650\text{mm}$ , pressed steel-sheet cage are used, the suffix of code name does not denote the structure of cage.

2. When the bearings  $OD > 650\text{mm}$ , steel solid cages are used, the suffix of code name does not denote the structure of cage.

## Allowable Angle Deviation

Usually for tapered roller bearings, there should be no misalignment between the shaft and the housing bore. When there is misalignment, the slope angle should not be greater than  $2^\circ$ .

## Single-row tapered roller bearings

### Equivalent dynamic load

When  $F_a/F_r \leq e$ ,  $P=Fr$  [KN]

When  $F_a/F_r > e$ ,  $P=0.4 Fr+Y Fa$  [KN]

Single-row tapered roller bearings can be used in pairs (their basic dimensions may be different) and when calculating the equivalent dynamic load, the additional axial force caused by the radial load must be taken into

consideration and calculated in. The additional force  $S$  of single-row tapered roller bearings can be approximately calculated according to the following formula:

$$S = Fr / 2 Y$$

### Equivalent static load

#### Single-row tapered roller bearings

$$P_0 = 0.5Fr + Y_0Fa \quad [\text{KN}]$$

$$\text{If } P_0 < Fr, \quad P_0=Fr \quad [\text{KN}]$$

#### Double row and four-row tapered roller bearings

### Equivalent dynamic load

When  $F_a/F_r \leq e$ ,  $P=0 Fr + Y_1Fa$  [KN]

When  $F_a / Fr > e$ ,  $P=0.67Fr + Y_2Fa$  [KN]

### Equivalent static load

$$P_0= Fr + Y_0 Fa \quad [\text{KN}]$$

$F_r$  and  $F_a$  indicate total load acted on single-row, double-row and four-row tapered roller bearings.

The factors  $e$ ,  $Y$ ,  $Y_1$ ,  $Y_2$ ,  $Y_0$  are listed in the bearing dimension tables.

## Suffix Code:

- A: 1. Tapered roller bearings, contact angle  $\alpha$ , diameter of outer ring raceway  $D_1$  disagrees with national standard. If there are two or more than two that are different with national standard  $\alpha$  and  $D_1$  in the same code, representing as A、A1、A2... in sequence.
- 2. Guided with outer ring
- A6: For inch tapered roller bearings, assembly chamfering is not in accordance with TIMKEN, when there are two or more than two that are different with TIMKEN assembly chamfering, then represent as A61、A62...
- B: 2. Tapered roller bearing, contact angle increases (increase an angle series)
- C: Paired tapered roller bearings, when axial clearance does not conform to ZWZ standard, attach average value of axial clearance after C directly
- /CR: Paired tapered roller bearings, when there is requirement for radial clearance, attach average value of radial clearance after CR directly
- D: Double-row tapered roller bearings, without inner space ring or outer space ring, inch tapered roller bearing without grinding end face, representing double-raceway inner ring or double-raceway outer ring
- /DB: Two tapered roller bearings used for the back to back paired mounting
- /DBY: Two single-row tapered roller bearing, for back to back mounting, with inner spacer, without outer spacer
- /DF: Two tapered roller bearings used for the face to face paired mounting
- D1: Double-row tapered roller bearing, with no inner spacer, grinded end face.
- /HA: Ring rolling elements and cage or only the ring and rolling elements are made from vacuum smelted bearing steel.
- /HC: Ring and rolling elements or only ring or rolling elements are made from case hardened steel (/HC-20Cr2Ni4A; /HC1-20Cr2Mn2MoA; /HC2-15Mn)
- /HCE: If the metric series bearing, indicates rings and rolling elements are choose high quality carburized steel
- /HCER: For the metric series bearing, only the roller is are made by high quality carburized steel
- /HCG2I: Indicates the outer ring & rolling elements are made by carburized steel, inner ring made by GCr18Mo
- /HCI: Indicates the inner ring made by carburized steel
- /HCO: Indicates the outer ring made by carburized steel
- /HCOI: Indicates only the outer ring & inner ring made by carburized steel
- /HCOR: Indicates only the outer ring & rolling element are made by carburized steel
- /HCR: To distinguish the bearing with same designations, only the rolling elements are made by carburized steel

## Instruction for Code

### Prefix code:

- F: For inch tapered roller bearings, add "F" in front of bearing series to represent bearing cage
- G: For inch tapered roller bearings, represent inner space ring or outer space ring of bearing  
Representing way of inner space ring: add "G-" in front of component code of inch bearing series
- K: For inch tapered roller bearings, the bearing ring and rolling elements or only the ring is made up of high carbon chromium bearing steel
- K1: For inch tapered roller bearings, the bearing ring and rolling elements or only the ring is made by 100CrMo7
- K2: For inch tapered roller bearings, the bearing ring and rolling elements or only the ring is made by ZGCr15
- R: For inch tapered roller bearings, add "R" in front of bearing series to represent tapered roller

## Suffix Code:

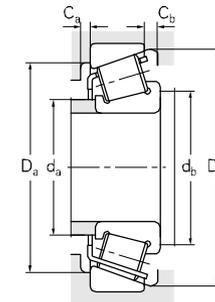
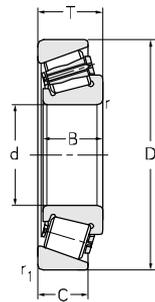
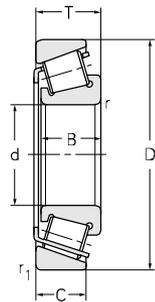
- /HE: Ring, rolling elements and cage or only the ring and rolling elements are made by electroslag remelting bearing steel (military first grade steel) ZGCr15
- /HG: Made by ZGCr15. Ring and rolling elements or only ring are made by other bearing steel (/HG-5GrMnMo; /HG1-55SiMoVA; /HG2-GCr18Mo; /HG3-42CrMo/ HG4-GCr15SiMn)
- /HG2CR: Indicates the bearing ring is made by GCr18Mo, rolling elements is made by carburized steel
- /HG2I: If belongs to radial bearing, indicates the inner ring is made by GCr18Mo, outer ring & rolling elements is made by GCr15.
- /HG2O: Indicates the bearing outer ring made by GCr18Mo
- /HN: Ring and rolling elements are made by heat resistant steel (/HN-GCr4Mo4V; /HN1-Cr14Mo4; /HN2-Cr15Mo4V; /HN3-W18Cr4V)
- /HP: Ring and rolling elements are made from beryllium bronze or other anti-magnetic materials. When material is changed, it is indicated by the added digitals
- /HQ: Ring and rolling elements are made from the unusual materials (/HQ- plastic; /HQ1-ceramic alloy)
- /HU: Ring, rolling elements and cage or only the ring and rolling elements are made from the unhardened stainless steel 1Cr18Ni9Ti
- /HV: Ring, rolling elements and cage or only the ring and rolling elements are made from the unhardened stainless steel (/HV-9Cr18; /HV1-9Cr18Mo)
- K: Tapered bore bearing, conicity is 1: 12
- K30: Tapered bore bearing, conicity is 1: 30
- P: Bearing precision grade, the appended digital indicates specific precision grade
- R: Bearing with snap rib on outer ring (convex outer ring)
- RS: Bearing with frame system rubber seal ring (contact system)
- RS1: Bearing with frame system rubber seal ring (contact system), the material of seal ring is sulfured rubber
- RS2: Bearing with frame system rubber seal ring (contact system), the material of seal ring is fluoride rubber
- 2RS: Bearing with RS sealed on both sides
- 2RS1: Bearing with RS1 sealed on both sides
- 2RS2: Bearing with RS2 sealed on both sides
- RZ: Bearing with frame type rubber sealing ring (non-contact type)
- 2RZ: Bearing with RZ sealed on both sides
- S: Martensite quenching
- /SP: Ultra precision grade, dimension tolerance equals to P5, rotating precision equals to P4
- /S0: Bearing ring tempered in high temperature, which can reach 150°C

## Suffix Code:

- /S1: Bearing ring tempered in high temperature, which can reach 200\*
- /S2: Bearing ring tempered in high temperature, which can reach 250\*
- /S3: Bearing ring tempered in high temperature, which can reach 300\*
- /S4: Bearing ring tempered in high temperature, which can reach 350\*
- SC: Radial bearing with outer cover
- T: When the assemble height dimension of the paired tapered roller bearing not conform to the standard specification, the assemble height dimension will be added directly after T
- V: Inch
- X1: Non-standard outer diameter
- X2: Non-standard width (height)
- X3: Non-standard outer diameter, width (height) (standard bore diameter)
- X4: Inner diameter select the integer of non-standard bearing, while inner diameter is not integer and have two and more decimal places, indicated by X4 as select integer of the figures
- XRS: Four-row tapered roller bearing, with multi sealed parts. (more than two sealings)
  - Y: Y Combines with another letter (such as YA, YB) or more digitals to identify the change of the non-series which can not be indicated with the present suffix code
  - YA: Structure change
  - YA1: Outside surface of outer ring has changed comparing to standard design
  - YA2: Bore of inner ring has changed comparing to the standard design
  - YA3: End face of bearing ring has changed comparing to the standard design
  - YA4: Raceway of bearing ring has changed comparing to the standard design
  - YA5: Bearing rolling elements has changed comparing to the standard design
  - YA6: Bearing mounting chamfer has changed comparing to the standard design
  - YA7: Bearing rib or flange has changed comparing to the standard design
  - YA8: Bearing cage structure changed
  - YA9: Bearing contact angle has changed comparing to the standard design
  - YA10: Double-row tapered roller bearing, inner spacer with oil groove and oil hole
  - YAB: Structure and technical specification has changed at the same time
  - YAD: One type of bearing has two or more changes on structure
  - YB: Technical specification has changed
  - YB1: Surface of bearing ring has plated coating
  - YB2: Bearing dimension and tolerance changed
  - YB3: Surface roughness of bearing ring changed
  - YB4: Heat treating specification (e.g. hardness) changed
  - YB5: Structure and position tolerance have special requirements
  - YBD: One type of bearing has two or more changes on technical specification
    - Z: Bearing with shield on one side
    - Z2: Bearing with shields on both sides

# Single-row Tapered Roller Bearing(Metric)

d 20–30 mm

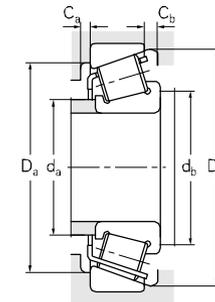
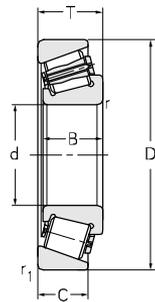
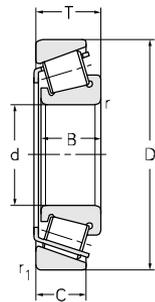


Principal dimensions					Basic load ratings				Limit speed ratings				
d	D	T	B	C	r <sub>radial</sub>	r <sub>axial</sub>	r <sub>1radial</sub>	r <sub>1axial</sub>	C <sub>R</sub>	C <sub>OR</sub>	Grease	Oil	
mm											kN	r/min	
<b>20</b>	42	15	15	12	0.6	0.6	0.6	0.6	26.3	29.9	9500	12000	
	47	19.25	18	15	1	1	1	1	27.5	31	7500	10000	
	47	15	14	12	1	1	1	1	30.5	29.7	8000	11000	
	47	15.25	14	12	1	1	1	1	30	31	8000	11000	
	52	16.25	15	13	1.5	1.5	1.5	1.5	38.2	32.5	8000	11000	
	52	22.25	21	18	1.5	1.5	1.5	1.5	50	45	7500	10000	
	<b>25</b>	47	15	15	11.5	0.6	0.6	0.6	0.6	29.3	36	7500	9500
		47	17	17	14	0.6	0.6	0.6	0.6	32.5	42.5	7500	9500
		52	22	22	18	1	1	1	1	52.9	56	7500	9500
		52	22	22	18	1	1	1	1	52.9	56	7500	9500
52		19.25	18	16	1	1	1	1	40.5	46	7000	9500	
52		16.25	15	13	1	1	1	1	34.8	33.5	7500	9500	
52		16.25	15	13	1	1	1	1	34.8	33.5	7500	9500	
52		16.25	15	13	1	1	1	1	34.8	33.5	7500	9500	
62		18.25	17	13	1.5	1.5	1.5	1.5	48	47	9000	13000	
62		18.25	17	15	1.5	1.5	1.5	1.5	48	46.5	9000	13000	
62	18.25	17	13	1.5	1.5	1.5	1.5	42.5	46	5600	7500		
62	25.25	24	20	1.5	1.5	1.5	1.5	67	72.5	9000	13000		
<b>28</b>	52	16	16	12	1	1	1	1	35.5	39.2	7100	8900	
<b>30</b>	55	17	17	13	1	1	1	1	36	47	6700	9000	
	62	21.25	20	17	1	1	1	1	57.3	65	6300	8500	
	62	21.25	20	17	1	1	1	1	57	59.5	6300	8500	
	62	25	25	19.5	1	1	1	1	70.5	75	5600	7500	
	72	28.75	27	23	1.5	1.5	1.5	1.5	86.2	84	5300	7000	
72	20.75	19	16	1.5	1.5	1.5	1.5	62.7	62.5	5600	7500		
72	20.75	19	16	1.5	1.5	1.5	1.5	62.7	62.5	5600	7500		
72	20.75	19	14	1.5	1.5	1.5	1.5	54	59.5	5600	7500		
72	20.75	20	14	1.5	1.5	1.5	1.5	54.5	59.5	5000	6700		

Designations	Abutment and fillet dimensions							Calculation coefficient				Weight	
	d <sub>a</sub> max	d <sub>b</sub> min	D <sub>a</sub> min	D <sub>a</sub> max	D <sub>b</sub> min	C <sub>a</sub> min	C <sub>b</sub> min	e	Y	Y <sub>0</sub>	a		
mm													kg
<b>32004-DW</b>	28	28	44	45	48	3	3.3	0.37	1.6	0.88	10	0.0987	
<b>32204</b>	26	24	38	43	44	2	4.3	0.33	1.8	1	12	0.158	
<b>30204X2/P6XYB5</b>	28	24	40	43	44	2.5	3	0.35	1.7	0.96	11	0.123	
<b>30204/YA8</b>	28	24	40	43	45	2.5	3.3	0.35	1.7	0.96	11	0.124	
<b>30304</b>	28	28	44	45	48	3	3.3	0.3	2	1.1	11	0.167	
<b>32304</b>	26	27	43	45	48	3	4.5	0.3	2	1.1	13	0.238	
<b>32005-DW</b>	34	32	47	55	59	3	5	0.43	1.39	0.77	11	0.11	
<b>33005</b>	31	28	40	44	45	2	3	0.29	2.1	1.14	11	0.129	
<b>33205</b>	30	29	42	48	50	2	4	0.35	1.7	0.94	14	0.216	
<b>33205-DW</b>	30	29	42	48	50	2	4	0.35	1.7	0.94	14	0.216	
<b>32205</b>	31	31	44	48	50	2	3.3	0.36	1.7	0.92	13	0.199	
<b>30205</b>	31	31	44	46	49	2	3.3	0.37	1.6	0.88	12	0.16	
<b>30205/P6X</b>	31	31	44	46	49	2	3.3	0.37	1.6	0.88	12	0.16	
<b>30205/YA8</b>	32	29	43	48	49	2	3.3	0.37	1.6	0.88	12	0.166	
<b>30305</b>	35	32	54	55	58	3	5.3	0.3	2	1.1	12	0.25	
<b>30305X2</b>	35	33	53	55	58	2	3.3	0.3	2	1.1	13	0.267	
<b>31305</b>	34	32	47	55	59	3	5	0.83	0.72	0.4	20	0.263	
<b>32305-DW</b>	31	31	44	48	50	2	3.3	0.3	2	1.1	16	0.422	
<b>320/28</b>	33	32	44	48	51	2	4	0.43	1.4	0.77	13	0.145	
<b>32006/P6XYB5</b>	35	36	48	49	52	3	4	0.43	1.4	0.8	13	0.171	
<b>32206</b>	36	36	52	56	58	2	4.3	0.37	1.6	0.88	15	0.356	
<b>32206-DZ</b>	36	36	52	56	58	2	4.3	0.37	1.6	0.88	15	0.356	
<b>33206</b>	37	34	51	58	60	2	5.5	0.34	1.8	0.97	16	0.343	
<b>32306</b>	38	37	59	65	66	2	6	0.31	1.9	1.05	18	0.554	
<b>30306/HA</b>	40	37	62	65	66	4	6	0.31	1.9	1.05	15	0.397	
<b>30306/HAP6X</b>	40	37	62	65	66	4	6	0.31	1.9	1.05	15	0.397	
<b>31306</b>	38	38	55	65	67	2	6.8	0.83	0.7	0.4	34	0.489	
<b>31306WB1</b>	38	38	55	65	67	2	6.8	0.83	0.7	0.4	34	0.489	

# Single-row Tapered Roller Bearing(Metric)

d 30-40 mm

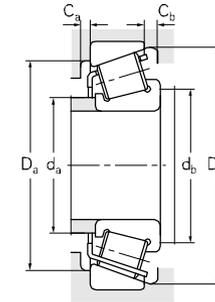
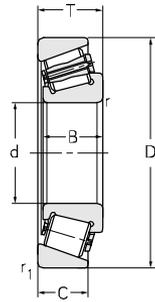
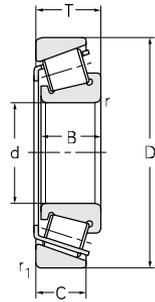


Principal dimensions					Basic load ratings				Limit speed ratings			
d	D	T	B	C	r <sub>radial</sub>	r <sub>axial</sub>	r <sub>1radial</sub>	r <sub>1axial</sub>	C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil
										r/min		
<b>30</b>	72	20.75	19	14	1.5	1.5	1.5	1.5	54.5	59.5	5600	7500
	72	24	23	16.5	1.5	1.5	1.5	1.5	59	61	5000	6700
	72	24	23	16.5	1.5	1.5	1.5	1.5	59	61	5000	6700
<b>35</b>	62	18	18	14	1	1	1	1	42	52	6000	8000
	62	18	18	14	3.3	3.3	1	1	48	57	6000	8000
	65	18	18	14	3.5	3.5	1.2	1.2	35	41	5000	7000
	65	18	18	14	3.5	3.5	1.5	1.5	38.5	42	5000	7000
	72	24.25	23	19	1.5	1.5	1.5	1.5	75	80	5300	7000
	72	24.25	23	19	1.5	1.5	1.5	1.5	75	80	5300	7000
	72	18.25	17	15	1.5	1.5	1.5	1.5	57.3	56	5300	7000
	72	18.25	17	15	1.5	1.5	1.5	1.5	57.3	56	5300	7000
	80	18.25	17	15	1.5	1.5	1.5	1.5	54.5	60	5600	7500
	80	22.75	21	15	2	2	1.5	1.5	70	76	4500	6000
<b>36.512</b>	80	32.75	31	25	2	2	1.5	1.5	94.5	94	4800	6300
	80	32.75	31	25	0.3	0.3	1.5	1.5	95	110	4800	6300
	80	32.75	31	25	2	2	1.5	1.5	94.1	110	4800	6300
	80	32.75	31	25	2	2	1.5	1.5	95	110	4800	6300
	80	29.15	28.5	22	2	2	2	2	93	112	4800	6300
	89	38	38	27.5	1	1	1.5	1.5	111	148	4800	6300
	89	38	38	27.5	1	1	1.5	1.5	111	148	4800	6300
	89	38	38	27.5	1	1	1.5	1.5	111	148	4800	6300
<b>37</b>	92	35.3	34	26	0.5	0.5	1.5	1.5	121	138	4600	5800
<b>39.7</b>	90	25.4	22	21	0.8	0.8	0.8	0.8	78.5	94.5	4500	5700
<b>40</b>	73	21	21	15.5	1	1	1	1	59	74.5	5300	7000
	75	19	19	14.5	1	1	1	1	55	76	5000	6700
	75	26	26	20.5	1.5	1.5	1.5	1.5	90	104	5000	6700

Designations	Abutment and fillet dimensions						Calculation coefficient				Weight	
	d <sub>a</sub> max	d <sub>b</sub> min	D <sub>a</sub> min	D <sub>a</sub> max	D <sub>b</sub> min	C <sub>a</sub> min	C <sub>b</sub> min	e	Y	Y0		a
mm												kg
<b>31306B/HAP5</b>	41	38	59	65	68	2	6.8	0.55	1.1	0.6	18	0.370
	39	38	56	65	67	2	7.5	0.62	0.97	0.53	21	0.455
	39	38	56	65	67	2	7.5	0.62	1	0.53	21	0.455
<b>32007</b>	40	41	54	56	59	4	4	0.45	1.3	0.73	15	0.384
	40	41	54	56	59	4	4	0.45	1.3	0.73	15	0.222
<b>30607</b>	42	47	55	65	62	2	4	0.38	1.6	0.88	14	0.229
	39	36	52	58	58	2	4	0.33	1.8	0.99	13	0.251
<b>32207</b>	42	42	61	65	68	2	5.3	0.37	1.6	0.88	17	0.452
	42	42	61	65	68	2	5.3	0.37	1.6	0.88	17	0.465
	44	42	62	65	67	3	3.3	0.37	1.6	0.88	15	0.318
	44	42	62	65	67	3	3.3	0.37	1.6	0.88	15	0.318
	44	42	62	65	67	3	3.3	0.37	1.6	0.88	15	0.318
<b>30207X1</b>	47	44	68	73	75	3	5.5	0.37	1.6	0.88	17	0.43
	45	44	62	71	76	3	7.5	0.83	0.7	0.4	25	0.515
	43	44	66	71	74	4	8.5	0.31	1.9	1.05	20	0.755
	45	36	61	73	75	3	7.8	0.47	1.3	0.7	23	0.768
	45	36	61	73	75	3	7.8	0.55	1.1	0.6	25	0.789
<b>32307/HAP6X</b>	43	44	66	71	74	4	8.5	0.31	1.9	1.05	20	0.755
	43	44	66	71	74	4	8.5	0.55	1.1	0.6	23	0.697
	47	39	64	82	85	3	11	0.62	1	0.53	29	1.22
	47	39	64	82	85	3	11	0.62	1	0.53	29	1.22
<b>323/36X4/YB2</b>	48	42	64	84	65	3	8.3	0.55	1.1	0.6	28	1.18
<b>306/37</b>	48	40	69	87	86	4	9.3	0.55	1.1	0.6	27	1.19
<b>306/39X4</b>	58	43	74	85	85	2	4.4	0.4	1.49	0.82	23	0.769
<b>32008X3</b>	47	50	59	64	67	2	3	0.43	1.4	0.76	26	0.362
	47	50	59	64	67	2	3	0.38	1.58	0.87	15	0.299
	65	47	65	68	71	4	5.5	0.35	1.7	0.9	18	0.499

# Single-row Tapered Roller Bearing(Metric)

d 40-50 mm

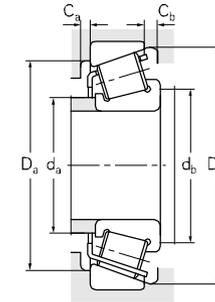
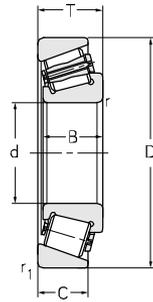
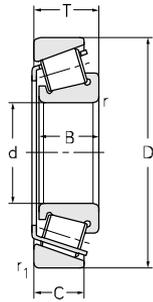


Principal dimensions					Basic load ratings				Limit speed ratings				
d	D	T	B	C	r <sub>radial</sub>	r <sub>axial</sub>	r <sub>1radial</sub>	r <sub>1axial</sub>	C <sub>R</sub>	C <sub>OR</sub>	Grease	Oil	
											r/min		
											kN		
<b>40</b>	80	30	29	23	2	2	2	2	103	120	4300	5600	
	80	19.75	18	16	1.5	1.5	1.5	1.5	70	73	4800	6300	
	90	25.25	23	17	2	2	1.5	1.5	71.5	77	4000	5300	
	80	24.75	23	19	1.5	1.5	1.5	1.5	83.5	93	4800	6300	
	80	24.75	23	19	3	3	1.5	1.5	83.5	94	4800	6300	
	90	35.25	33	27	2	2	1.5	1.5	117	140	4000	5300	
	90	35.25	33	27	2	2	1.5	1.5	114	148	4000	5300	
	90	35.25	33	27	1.8	1.8	1.8	1.8	102	119	4000	5300	
	<b>42</b>	76	24	27.5	19.8	2	2	0.6	0.6	77.5	104	5000	6300
		76	23.8	27.5	19.8	0.7	0.7	0.1	0.1	77.5	104	5000	6300
<b>45</b>	75	20	20	15.5	1	1	1	1	66.4	80	4800	6300	
	75	20	20	15.5	1	1	1	1	66.4	80	4800	6300	
	75	20	20	15.5	1	1	1	1	66.4	80	4800	6300	
	75	24	24	19	1	1	1	1	75.4	104	4800	6300	
	80	26	26	20.5	1.5	1.5	1.5	1.5	95.3	118	4500	6000	
85	20.75	19	16	1.5	1.5	1.5	1.5	80.3	83	4500	6000		
85	24.75	23	19	1.5	1.5	1.5	1.5	90.3	105	4500	6000		
85	24.75	23.5	20	1.5	1.5	1.5	1.5	90.3	105	4500	6000		
100	27.25	25	22	2	2	1.5	1.5	123	120	4000	5300		
100	32	29	20.5	2	2	1.5	1.5	99	107	4000	5300		
100	27.25	25	18	2	2	1.5	1.5	105	102	3600	4800		
100	32	29	20.5	2	2	1.5	1.5	148	163	3400	4500		
100	38.25	36	30	2	2	1.5	1.5	153	174	3600	4800		
100	31.8	29	20.5	2	2	1.5	1.5	98	108	3600	4800		
<b>47</b>	100	42.5	43	37	1.8	1.8	1.8	1.8	137	190	4000	5100	
<b>50</b>	80	20	20	15.5	1	1	1	1	67.8	88	4500	6000	
	80	20	20	15.5	1	1	1	1	67.8	88	4500	6000	
	80	22	20	17.5	4	4	1.5	1.5	60	86	4500	6000	
	80	24	24	19	1	1	1	1	77	111	4500	6000	

Designations	Abutment and fillet dimensions							Calculation coefficient				Weight	
	d <sub>a</sub> max	d <sub>b</sub> min	D <sub>a</sub> min	D <sub>a</sub> max	D <sub>b</sub> min	C <sub>a</sub> min	C <sub>b</sub> min	e	Y	Y <sub>0</sub>	a		
mm													kg
<b>33208X2A</b>	49	49	65	72	77	3	7	0.43	1.4	0.77	21	0.669	
<b>30208</b>	49	47	69	73	75	3	3.8	0.37	1.6	0.88	17	0.43	
<b>31308</b>	48	49	71	81	87	4	9.5	0.83	0.7	0.4	29	0.731	
<b>32208</b>	48	47	68	73	76	3	5.8	0.37	1.6	0.88	18	0.561	
<b>32208/YA6</b>	48	47	68	73	76	3	5.8					0.561	
<b>32308</b>	49	49	73	81	83	4	8.5	0.35	1.7	0.96	22	1.080	
<b>32308B</b>	50	49	67	83	85	3	8.3	0.55	1.1	0.6	27	1.06	
<b>32308/YA8</b>	49	49	73	81	83	4	8.5	0.35	1.7	0.96	22	1.020	
<b>306/42</b>	48	48	65	73	73	2	4	0.28	2.16	1.19	16	0.479	
<b>306/42/P6XYB2</b>	48	48	65	73	73	2	4	0.28	2.16	1.19	16	0.479	
<b>32009</b>	52	49	65	71	73	3	6	0.39	1.5	0.84	17	0.343	
<b>32009/HA</b>	52	49	65	71	73	3	6	0.39	1.5	0.84	17	0.343	
<b>32009/P6X</b>	52	49	65	71	73	3	6	0.39	1.5	0.84	17	0.343	
<b>33009</b>	50	48	66	72	72	3	5	0.29	2.04	1.12	16	0.414	
<b>33109R</b>	52	52	69	73	77	4	5.5	0.37	1.6	0.9	19	0.538	
<b>30209</b>	53	52	74	78	80	3	5	0.4	1.5	0.81	18	0.464	
<b>32209</b>	53	52	73	78	81	3	5.8	0.4	1.5	0.81	20	0.576	
<b>32209X2A</b>	53	53	69	78	78	3	4.8	0.4	1.5	0.83	19	0.621	
<b>30309</b>	59	54	86	91	94	4	8.5	0.35	1.7	0.96	21	0.987	
<b>30309X2B</b>	56	54	77	93	95	4	12	0.72	0.8	0.46	30	1.08	
<b>31309</b>	54	54	79	91	96	4	9.5	0.83	0.7	0.4	32	0.977	
<b>31309X2</b>	55	54	75	93	95	3	12	0.81	0.7	0.41	33	1.16	
<b>32309</b>	56	54	82	91	93	4	8.5	0.35	1.7	0.96	25	1.44	
<b>32309X2A</b>	56	54	77	93	95	4	11	0.72	0.8	0.46	30	1.14	
<b>306/47</b>	55	54	80	93	94	3	5.5	0.31	1.94	1.07	27	1.66	
<b>32010</b>	57	54	70	76	78	4	4.5	0.42	1.4	0.78	18	0.381	
<b>32010-AAM/P6</b>	57	54	70	76	78	4	4.5	0.42	1.4	0.78	18	0.386	
<b>32010X2A/HAP5-1</b>	57	64	70	73	78	4	4.5	0.42	1.4	0.78	19	0.388	
<b>33010</b>	55	58	70	77	76	4	4.5	0.32	1.9	1.04	17	0.442	

# Single-row Tapered Roller Bearing(Metric)

d 50-55 mm

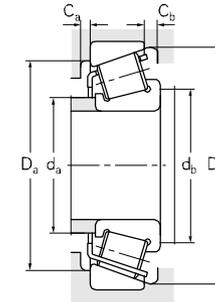
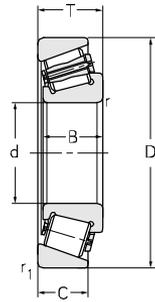
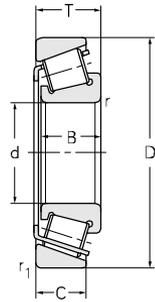


Principal dimensions					Basic load ratings				Limit speed ratings			
d	D	T	B	C	r <sub>radial</sub>	r <sub>axial</sub>	r <sub>1radial</sub>	r <sub>1axial</sub>	C <sub>R</sub>	C <sub>OR</sub>	Grease	Oil
											r/min	
<b>50</b>	82	21.5	21.5	17	3	3	0.5	0.5	81.6	100	3200	4300
	83	20.5	20.5	15.5	4	4	1	1	66	91	4500	6000
	83	20.5	20.5	15.5	4	4	1	1	66	91	4500	6000
	85	26	26	20	1.5	1.5	1.5	1.5	98.7	122	4400	5500
	90	32	32	24.5	1.5	1.5	1.5	1.5	119	160	3800	5000
	90	21.75	20	17	1.5	1.5	1.5	1.5	84.9	91.5	4300	5600
	90	23.75	20	19	1.5	1.5	1.5	1.5	79.5	96.5	4200	5500
	90	24.75	23	19	1.5	1.5	1.5	1.5	94	100	4300	5600
	90	25	23	19	1.3	1.3	1.3	1.3	62	77	4300	5600
	110	29.25	27	23	2.5	2.5	2	2	141	140	3600	4800
110	29.25	27	23	2.5	2.5	2.5	2.5	141	140	3600	4800	
110	29.25	27	19	2.5	2.5	2	2	110	124	3200	4300	
110	42.25	40	33	2.5	2.5	2	2	173	214	3600	4800	
110	42.25	40	33	2.3	2.3	2.3	2.3	173	214	3600	4800	
<b>50.8</b>	100	35	35	29	2	2	2	2	119	171	3900	4900
<b>55</b>	90	27	27	21	1.5	1.5	1.5	1.5	108	147	4000	5300
	90	23	23	17.5	1.5	1.5	1.5	1.5	92.4	116	4000	5300
	95	30	30	23	2	2.5	2	2.5	110	163	4000	5300
	95	30	30	23	1.5	1.5	1.5	1.5	100	163	3800	5000
	100	26.75	25	21	2	2	1.5	1.5	108	133	3800	5000
	100	26.75	25	21	2	2	1.5	1.5	98	133	3800	5000
	100	35	35	27	2	2	1.5	1.5	136	190	3400	4500
	100	35	35	27	2	2	1.5	1.5	136	190	3400	4500
	100	32	31	24.5	2	2	2	2	142	174	3400	4500
	100	22.75	21	18	2	2	1.5	1.5	102.8	106	3800	5000
100	22.75	21	18	2	2	1.5	1.5	102.8	106	4000	5300	
100	26.75	25	21	6	6	1.5	1.5	108	133	3800	5000	
120	31.5	29	25	2.5	2.5	2	2	165	163	3200	4300	
120	31.5	29	25	2.5	2.5	2	2	165	163	3200	4300	

Designations	Abutment and fillet dimensions						Calculation coefficient				Weight	
	d <sub>a</sub> max	d <sub>b</sub> min	D <sub>a</sub> min	D <sub>a</sub> max	D <sub>b</sub> min	C <sub>a</sub> min	C <sub>b</sub> min	e	Y	Y <sub>0</sub>		a
											kg	
<b>30610</b>	57	62	72	82	79	3	4.5	0.31	2	1.08	16	0.331
<b>32010X3A/HAP5</b>	57	64	73	79	80	4	5	0.36	1.7	0.92	17	0.430
<b>32010X3A-SG</b>	57	64	73	79	80	4	5	0.36	1.7	0.92	17	0.43
<b>33110</b>	56	55	72	80	82	4	6	0.41	1.46	0.8	20	0.581
<b>33210</b>	57	58	75	83	88	3	7.5	0.41	1.5	0.8	23	1.17
<b>30210</b>	58	57	79	83	86	3	5	0.42	1.4	0.79	20	0.55
<b>30210X2-HQ</b>	57	57	78	83	86	3	5.8	0.42	1.4	0.79	21	0.576
<b>32210</b>	58	57	78	83	85	3	5.5	0.43	1.4	0.8	21	0.640
<b>32210A</b>	60	59	76	90	86	3	6	0.42	1.4	0.78	21	0.612
<b>30310-1</b>	65	60	95	100	103	4	6	0.35	1.74	0.96	23	1.26
<b>30310</b>	65	60	95	100	103	4	6	0.35	1.7	0.96	23	1.26
<b>31310</b>	63	10	86	102	104	3	10	0.83	0.7	0.4	35	1.25
<b>32310</b>	61	60	90	100	102	5	9.5	0.35	1.7	0.96	27	1.26
<b>32310/YA6</b>	64	51	89	110	103	4	9.3	0.35	1.7	0.96	27	1.97
<b>306/50.8</b>	61	57	84	94	95	4	6	0.3	2	1.1	23	1.27
<b>33011</b>	62	65	78	83	87	4.5	5.5	0.31	1.92	1.06	19	0.839
<b>32011</b>	64	63	79	83	88	4.5	5.5	0.41	1.5	0.81	20	0.564
<b>33111</b>	64	63	81	88	92	3	7	0.37	1.6	0.88	22	0.881
<b>33111/HA</b>	64	63	81	88	92	3	7	0.37	1.6	0.88	22	0.881
<b>32211</b>	62	64	87	91	95	4	5.7	0.4	1.5	0.81	22	0.878
<b>32211/HAP6X</b>	62	64	87	91	95	4	5.7	0.4	1.5	0.81	22	0.878
<b>33211</b>	63	64	85	93	96	6	8	0.4	1.5	0.8	25	1.17
<b>33211/HAP6X</b>	63	64	85	93	96	6	8	0.4	1.5	0.8	25	1.17
<b>33211X2A</b>	64	64	85	92	97	4.5	7.5	0.4	1.5	0.81	24	1.01
<b>30211</b>	64	64	88	91	95	4	5	0.4	1.5	0.81	21	0.713
<b>30211/YA</b>	65	64	87	93	95	3	4.8	0.4	1.5	0.81	21	0.689
<b>32211/YA6</b>	65	74	85	93	95	3	5.8	0.4	1.5	0.81	22	0.875
<b>30311</b>	70	65	104	110	112	4	6.5	0.35	1.7	0.96	25	1.65
<b>30311R</b>	70	65	104	110	112	4	6.5	0.35	1.7	0.96	25	1.71

# Single-row Tapered Roller Bearing(Metric)

d 55-65 mm

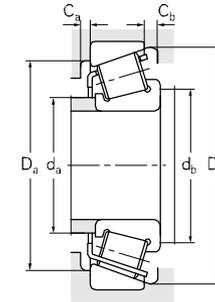
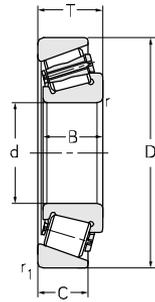
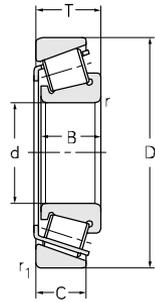


Principal dimensions					Basic load ratings				Limit speed ratings				
d	D	T	B	C	r <sub>radial</sub>	r <sub>axial</sub>	r <sub>1radial</sub>	r <sub>1axial</sub>	C <sub>R</sub>	C <sub>OR</sub>	Grease	Oil	
											r/min		
<b>55</b>	120	31.5	29	21	2.5	2.5	2	2	155	166	2800	3800	
	120	31.5	29	21	2.5	2.5	2	2	141	166	2800	3800	
	120	31.5	29	21	2.5	2.5	2	2	135	139	2800	3800	
	120	31.5	29	21	2.5	2.5	2	2	138	162	2800	3800	
	120	45.5	43	35	2.5	2.5	2	2	248	280	3000	4000	
	120	45.5	43	35	2.5	2.5	2	2	240	283	3000	4000	
	120	45.5	44	35	2.5	2.5	2	2	252	286	3000	4000	
	120	45.5	43	35	7	7	2	2	248	280	3000	4000	
	120	31.5	29	25	2.5	2.5	2	2	165	163	3200	4300	
	125	37	36	25	3	3	2	2	148	172	2800	3800	
	130	36.25	33	22	3	3	2	2	165	175	3200	4000	
	<b>60</b>	85	17	17	14	1	1	1	1	40	65	3900	5100
		85	17	17	14	1	1	1	1	40	65	3900	5100
		85	17	16	14	1	1	1	1	42.5	67.5	3900	5100
95		27	27	21	1.5	1.5	1.5	1.5	104	143	3800	5000	
95		23	23	17.5	2	2.5	2	2.5	93.5	122	3800	5000	
95		27	27	21	1.5	1.5	1.5	1.5	104	143	3800	5000	
110		23.75	22	19	2	2	1.5	1.5	111	114	3400	4500	
110		29.75	28	24	2	2	1.5	1.5	133	170	3400	4500	
110		29.75	28	24	2	2	1.5	1.5	133	170	3400	4500	
110		29.75	28	24	2.5	2.5	2.5	2.5	133	170	3400	4500	
110		38	38	29	2	2	1.5	1.5	168	235	3000	4000	
115		40	39	33	4	4	3	3	193	204	3200	4300	
130		33.5	31	26	3	3	2.5	2.5	163	185	3000	4000	
130		48.5	46	37	3	3	2.5	2.5	229	289	2600	3600	
130	33.5	31	22	3	3	2.5	2.5	138	155	2600	3600		
140	42	41	28	3	3	2.5	2.5	187	225	2600	3600		
150	51	51	38	4	4	3	3	260	370	2800	3500		
<b>65</b>	100	23	23	17.5	1.5	1.5	1.5	1.5	94.8	127	3400	4500	
	100	23	23	17.5	1.5	1.5	1.5	1.5	94.8	127	3400	4500	

Designations	Abutment and fillet dimensions							Calculation coefficient				Weight kg	
	d <sub>a</sub> max	d <sub>b</sub> min	D <sub>a</sub> min	D <sub>a</sub> max	D <sub>b</sub> min	C <sub>a</sub> min	C <sub>b</sub> min	e	Y	Y <sub>0</sub>	a		
mm													
<b>31311</b>	68	65	92	112	112	3	11	0.83	0.7	0.4	38	1.78	
	<b>31311-SG</b>	65	92	112	112	3	11	0.83	0.7	0.4	38	1.78	
	<b>31311/YA8</b>	68	65	92	112	112	3	11	0.83	0.7	0.4	38	1.71
	<b>31311/YB4</b>	68	65	92	112	112	3	11	0.83	0.7	0.4	38	1.71
<b>32311</b>	68	65	99	110	111	5	11	0.35	1.7	0.96	29	2.43	
	<b>32311A</b>	66	65	99	110	111	5	11	0.55	1.1	0.6	230	2.51
	<b>32311X2A1</b>	66	65	99	112	111	5	10.5	0.35	1.7	0.9	29	2.43
	<b>32311/YA6</b>	68	65	99	110	111	5	11	0.35	1.7	0.96	29	2.43
	<b>30311X3R</b>	66	65	104	110	112	4	6.5	0.35	1.7	0.96	25	1.84
	<b>30611B</b>	70	67	95	117	117	3	12	0.73	0.8	0.45	38	2.1
	<b>30611</b>	69	67	95	117	117	3	12	0.83	0.73	0.4	41	2.16
	<b>32912</b>	65	68	76	81	79	4	3	0.38	1.6	0.87	17	0.284
<b>32912/P6-GKN</b>	65	68	76	81	79	4	3	0.38	1.6	0.87	17	0.285	
	<b>32912X2A</b>	65	68	76	81	79	4	3	0.38	1.6	0.87	17	0.277
<b>33012</b>	67	67	85	88	90	5	6	0.33	1.8	1	20	0.688	
<b>32012</b>	68	68	83	88	92	5	5.5	0.4	1.4	0.77	21	0.597	
	<b>33012-RS</b>	67	67	85	88	90	5	6	0.33	1.8	1	20	0.727
<b>30212</b>	69	69	96	101	103	4	5	0.4	1.5	0.81	23	0.923	
	<b>32212</b>	69	68	95	101	104	4	5.8	0.4	1.5	0.81	25	1.26
	<b>32212/HAP6X</b>	69	68	95	101	104	4	5.8	0.4	1.5	0.81	25	1.26
	<b>32212X3R/YA6</b>	69	68	95	101	104	4	5.8	0.4	1.48	0.81	25	1.33
	<b>33212</b>	69	68	93	103	105	6	9	0.4	1.5	0.8	27	1.51
<b>33212X3</b>	70	71	98	104	109	6	7	0.33	1.8	1	28	1.81	
	<b>30312</b>	76	72	112	118	121	3.5	7.5	0.35	1.7	0.96	26	1.96
	<b>32312</b>	72	72	107	118	122	6	12	0.35	1.7	0.96	31	2.90
	<b>31312</b>	69	72	103	118	124	5	12	0.83	0.7	0.4	41	1.92
	<b>31312X3</b>	78	72	106	131	130	5	14	0.73	0.8	0.45	42	3.42
	<b>30612</b>	77	71	105	140	142	5	13	0.76	0.79	0.43	49	4.76
<b>32013</b>	72	72	90	93	97	4	5.5	0.46	1.3	0.7	22	0.612	
	<b>32013/P6X</b>	72	72	90	93	97	4	5.5	0.46	1.3	0.7	22	0.612

# Single-row Tapered Roller Bearing(Metric)

d 65 mm

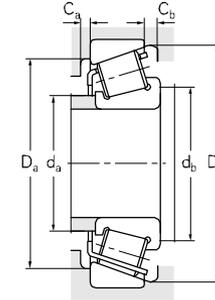
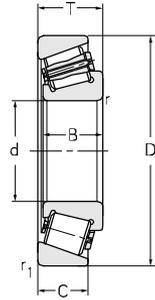
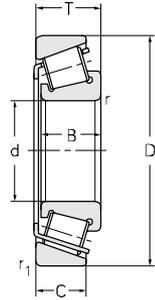


Principal dimensions					Basic load ratings				Limit speed ratings			
d	D	T	B	C	r <sub>radial</sub>	r <sub>axial</sub>	r <sub>1radial</sub>	r <sub>1axial</sub>	C <sub>R</sub>	C <sub>OR</sub>	Grease	Oil
											r/min	
											kN	
<b>65</b>	100	23.3	22	19	1.5	1.5	1.5	1.5	81	116	3400	4500
	100	23.3	22	19	1.5	1.5	1.5	1.5	73.5	116	3400	4500
	100	27	27	21	1.5	1.5	1.5	1.5	108	158	3400	4500
	110	34	34	26.5	1.5	1.5	1.5	1.5	157	220	3200	4300
	110	30.5	30	24	3	4	1.8	1.8	79	166	3200	4300
	110	34	34	26.5	1.5	1.5	1.5	1.5	157	220	3200	4300
	120	41	41	32	2	2	1.5	1.5	222	282	2800	3800
	120	41	41	32	2	2	1.5	1.5	191	270	2800	3800
	120	41	41	32	2	2	1.5	1.5	191	270	2800	3800
	120	32.75	31	27	2	2	1.5	1.5	151	192	3000	4000
	120	33	31	27	1.8	1.8	1.8	1.8	130	163	3000	4000
	120	24.75	23	20	2	2	1.5	1.5	131	134	3000	4000
130	45	43	35	7	7	2	2	223	298	2800	3800	
130	51	48	39	2.5	2.5	2.5	2.5	235	320	2400	3400	
130	51	48	39	3	3	2.5	2.5	245	335	2400	3400	
140	51	48	39	6	6	3.5	3.5	264	335	2200	3200	
140	36	33	28	3	3	2.5	2.5	192	228	2600	3600	
140	40	37	30	3	3	2.5	2.5	192	255	2600	3600	
140	40	39	26	3	3	5	5	202	237	2600	3600	
140	36	33	28	3	3	6	6	192	228	2600	3600	
140	36	33	28	6	6	2.5	2.5	192	228	2600	3600	
140	36	33	28	6	6	2.5	2.5	192	228	2600	3600	
140	36	33	23	3	3	2.5	2.5	171	198	2800	3800	
140	36	33	23	3	3	2.5	2.5	190	193	2600	3600	
140	36	33	23	3.8	5	2.5	2.5	191	194	2800	3800	
140	36	33	23	3	3	2.5	2.5	192	195	2200	3200	
140	51	48	39	3	3	2.5	2.5	264	335	2400	3400	
140	51	48	39	3	3	2.5	2.5	253	350	2400	3400	
140	36	33	23	3	3	2.5	2.5	193	196	2200	3200	

Designations	Abutment and fillet dimensions						Calculation coefficient				Weight	
	da <sub>max</sub>	db <sub>min</sub>	Da <sub>min</sub>	Da <sub>max</sub>	Db <sub>min</sub>	Ca <sub>min</sub>	Cb <sub>min</sub>	e	Y	Y0		a
											kg	
											mm	
<b>32013X2</b>	72	72	90	93	97	4	5.5	0.35	1.7	0.94	20	0.629
<b>32013X2A</b>	72	72	90	93	97	4	5.5	0.35	1.7	0.94	20	0.629
<b>33013</b>	72	73	87	93	97	3.5	6	0.3	1.7	0.95	21	0.732
<b>33113</b>	76	73	94	103	107	3.5	7.5	0.39	1.6	0.85	26	1.30
<b>33113X2</b>	75	77	93	110	105	3.5	6.2	0.39	1.6	0.85	25	1.17
<b>33113/YB2</b>	76	73	94	103	107	3.5	7.5	0.39	1.6	0.85	26	1.30
<b>33213</b>	75	74	102	113	115	6	9	0.4	1.5	0.8	29	2.00
<b>33213/HA</b>	75	74	102	113	115	6	9	0.4	1.5	0.8	29	2.00
<b>33213/YB2</b>	75	74	102	113	115	6	9	0.4	1.5	0.8	29	2.00
<b>32213</b>	75	74	104	111	115	4	5.8	0.4	1.5	0.81	28	1.58
<b>32213A/YA6</b>	75	74	104	111	115	3.5	6	0.37	1.6	0.89	26	1.50
<b>30213</b>	77	74	106	111	114	4	5	0.4	1.5	0.81	24	1.14
<b>30613</b>	80	66	108	122	122	3.5	10	0.33	1.8	0.99	30	2.64
<b>32313X1</b>	79	75	107	121	122	5	12	0.33	1.8	0.99	32	3.01
<b>32313X1A</b>	80	77	107	121	124	5	12	0.35	1.7	0.93	33	2.93
<b>32313/YA6</b>	80	77	107	121	124	5	12	0.35	1.7	0.96	33	3.68
<b>30313</b>	83	72	120	131	131	3.5	8	0.35	1.7	0.96	28	2.49
<b>30313X2A</b>	83	72	120	131	131	3.5	8	0.47	1.28	0.7	34	2.84
<b>30313X2/YA6</b>	80	77	109	132	133	3.5	14	0.73	0.8	0.45	42	2.65
<b>30313/YA6-1</b>	86	77	120	122	131	5	8	0.35	1.7	0.96	28	2.49
<b>30313/YA6</b>	86	84	120	131	131	5	8	0.35	1.7	0.96	28	2.49
<b>30313/YA6-2</b>	86	84	120	131	131	5	8	0.35	1.7	0.96	28	2.49
<b>31313</b>	75	77	111	128	134	5	13	0.83	0.7	0.4	44	2.46
<b>31313/YA5</b>	84	77	122	128	130	5	8	0.35	1.7	0.9	28	2.45
<b>31313/YA6</b>	75	77	111	128	134	5	13	0.83	0.7	0.4	44	2.45
<b>31313/YB4</b>	80	77	111	128	132	5	13	0.83	0.72	0.4	42	2.46
<b>32313</b>	79	77	117	128	131	6	12	0.35	1.7	0.96	33	3.68
<b>32313A</b>	80	77	117	128	130	6	12	0.35	1.7	0.9	33	3.72
<b>31313-ZQ/P6X</b>	80	77	111	128	132	5	13	0.83	0.72	0.4	44	2.38

# Single-row Tapered Roller Bearing(Metric)

d 65-70 mm

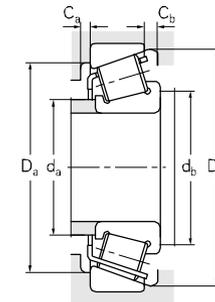
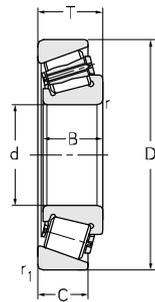
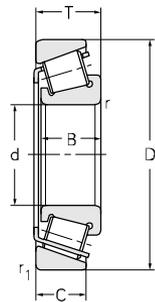


Principal dimensions					Basic load ratings				Limit speed ratings			
d	D	T	B	C	r <sub>radial</sub>	r <sub>axial</sub>	r <sub>1radial</sub>	r <sub>1axial</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil
											r/min	
<b>65</b>	150	53.5	54	44.5	2.3	2.3	2.3	2.3	296	390	2400	3400
	152	48	45.5	35	2.5	2.5	3	3	200	286	2400	3400
<b>70</b>	100	20	20	16	1	1	1	1	70.5	114	3000	4000
	100	20	19	16	1	1	1	1	60.5	97	3000	4000
	110	31	31	25.5	1.5	1.5	1.5	1.5	128	196	3000	4000
	110	25	25	19	1.5	1.5	1.5	1.5	115	152	3000	4000
	110	25	25	19	1.5	1.5	1.5	1.5	115	152	3000	4000
	120	33	33	27	2	2	2	2	158	220	3000	4000
	120	45	42	37	2.5	2.5	2.5	2.5	138	198	3000	4000
	120	45	42	37	2.5	2.5	2.5	2.5	138	198	3000	4000
	125	33.25	31	27	2	2	1.5	1.5	170	227	2800	3800
	125	33.25	31	27	2.5	2.5	2.5	2.5	201	248	2800	3800
125	26.25	24	21	2	2	1.5	1.5	124	156	3000	4000	
130	57	56	35	10.5	11	1.5	1.5	250	345	3000	4000	
130	57	56	35	SP	SP	1.5	1.5	250	345	3000	4000	
145	59	59	47	8.5	8.5	2.5	2.5	340	495	2500	3600	
150	54	51	42	6	6	2.5	2.5	305	395	2200	3200	
150	54	51	42	3	3	2.5	2.5	315	400	2200	3200	
150	54	51	42	6	6	2.5	2.5	315	410	2200	3200	
150	54	51	42	6	6	2.5	2.5	305	395	2200	3200	
150	38	35	30	3	3	2.5	2.5	223	262	2400	3400	
150	38	35	30	3	3	0.5	0.5	226	267	2400	3400	
150	41	35	33	3	3	0.5	0.5	226	267	2400	3400	
150	38	35	30	8.5	8.5	2.5	2.5	226	267	2400	3400	
150	38	35	25	3	3	2.5	2.5	214	220	2400	3400	
150	38	35	25	3	3	2.5	2.5	214	220	2000	3000	
150	38	35	25	3	3	2.5	2.5	214	220	2000	3000	
150	54	51	42	3	3	2.5	2.5	300	425	2200	3200	
150	54	51	42	3	3	2.5	2.5	305	390	2200	3200	
150	38	35	25	3	3	2.5	2.5	214	220	2000	3000	

Designations	Abutment and fillet dimensions						Calculation coefficient				Weight	
	da <sub>max</sub>	db <sub>min</sub>	Da <sub>min</sub>	Da <sub>max</sub>	Db <sub>min</sub>	Ca <sub>min</sub>	Cb <sub>min</sub>	e	Y	Y0		a
mm												
<b>30613-1</b>	86	75	117	150	137	3.5	9	0.36	1.7	0.9	37	4.43
<b>31313X3A/P6XYA6</b>	75	77	111	128	134	5	13	1.05	0.57	0.31	60	4.32
<b>32914</b>	76	76	90	96	96	5	4	0.32	1.9	1.05	18	0.475
<b>32914X2A</b>	77	74	90	96	96	5	4	0.36	1.7	0.92	19	0.477
<b>33014</b>	77	75	97	105	107	3	5.5	0.28	2.11	1.16	22	1.09
<b>32014</b>	93	78	112	103	125	5	6	0.43	1.4	0.76	26	0.972
<b>32014/YA8</b>	93	78	112	103	125	5	6	0.43	1.4	0.76	26	0.993
<b>33114X2A/YA6</b>	81	79	104	112	113	5	6	0.28	2.2	1.19	23	1.51
<b>30614R</b>	79	80	99	111	115	3.5	8	0.39	1.5	0.84	32	1.94
<b>30614</b>	79	80	99	111	115	3.5	8	0.39	1.5	0.84	32	1.89
<b>32214</b>	79	79	106	118	120	4	6.3	0.42	1.4	0.79	29	1.66
<b>32214/YA6</b>	81	80	106	116	120	5	6.3	0.42	1.4	0.79	29	1.66
<b>30214</b>	81	69	110	116	118	4	5.3	0.42	1.4	0.79	26	1.29
<b>30214X3/YA6</b>	82	71	109	123	124	5	22	0.33	1.8	0.99	30	2.92
<b>30214X3/YA6-1</b>	82	71	109	123	124	5	22	0.33	1.8	0.99	30	2.83
<b>32314X3A</b>	78	82	113	130	130	5	13	0.44	1.4	0.4	47	4.5
<b>32314/YA6</b>	88	89	123	141	140	5	12	0.35	1.7	0.96	36	4.38
<b>32314/YA6-1</b>	88	89	123	141	140	5	12	0.35	1.7	0.96	36	4.33
<b>32314/YA6-2</b>	88	89	123	141	140	5	12	0.35	1.7	0.96	36	4.33
<b>32314/YA6</b>	88	89	123	141	140	5	12	0.35	1.7	0.96	36	4.38
<b>30314</b>	89	82	130	138	141	5	8	0.35	1.7	0.96	30	3.08
<b>30314N</b>	89	82	130	138	141	5	8	0.35	1.74	0.96	30	2.96
<b>30314X2N/YB2</b>	89	82	130	138	141	5	8	0.35	1.74	0.96	33	3.11
<b>30314/YA6</b>	92	71	128	141	140	5	8	0.35	1.7	0.96	30	3.08
<b>31314</b>	78	82	118	138	140	5	13	0.83	0.7	0.4	47	2.87
<b>31314/HC3</b>	85	82	118	138	141	5	13	0.83	0.72	0.4	45	2.87
<b>31314/HC4</b>	85	82	118	138	141	5	13	0.83	0.72	0.4	46	2.87
<b>32314B</b>	84	82	125	138	141	6	12	0.55	1.1	0.6	45	4.54
<b>32314</b>	84	82	125	138	141	6	12	0.35	1.7	0.96	36	4.38
<b>31314-SG</b>	85	82	118	138	141	5	13	0.83	0.72	0.4	46	2.87

# Single-row Tapered Roller Bearing(Metric)

d 70-75 mm

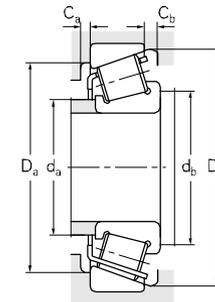
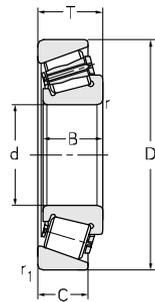
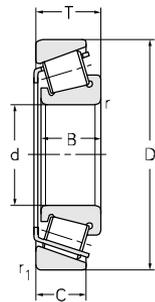


Principal dimensions					Basic load ratings				Limit speed ratings			
d	D	T	B	C	r <sub>radial</sub>	r <sub>axial</sub>	r <sub>1radial</sub>	r <sub>1axial</sub>	C <sub>R</sub>	C <sub>OR</sub>	Grease	Oil
										r/min		
<b>70</b>	165	57	57	40	6	6	3	3	315	410	2000	3000
	165	57	57	43	4	4	3	3	325	430	2000	3000
<b>75</b>	115	31	31	25.5	1.5	1.5	1.5	1.5	130	213	3000	4000
	115	35	35	25.5	1.5	1.5	1.5	1.5	133	221	3000	4000
	115	25	25	19	1.5	1.5	1.5	1.5	120	163	3000	4000
	125	37	37	29	2	2	1.5	1.5	174	275	2800	3800
	125	37	37	29	4	4	1.5	1.5	174	275	2800	3800
	130	41	41	31	2	2	1.5	1.5	208	300	2600	3600
	130	27.25	25	22	2	2	1.5	1.5	139	175	2800	3800
	130	33.25	31	27	2	2	1.5	1.5	185	253	2600	3600
	130	33.25	31	27	1.8	1.8	1.8	1.8	185	184	2600	3600
	130	33.5	31	27	1.8	1.8	1.8	1.8	139	184	2600	3600
	130	33.25	31	27	3	3	2.5	2.5	185	253	2600	3600
	130	33.25	31	27	2	2	1.5	1.5	185	253	2600	3600
	130	33.25	31	27	2	2	1.5	1.5	185	253	2600	3600
	135	44.5	45	35	2.3	2.3	2.3	2.3	193	277	2600	3600
	135	44	45	35	3	3	2.5	2.5	200	292	2600	3600
	135	44	45	35	3	3	2.5	2.5	200	292	2600	3600
	150	59	59	47	3	3	2.5	2.5	355	530	2200	3200
	150	30.5	29	20	3	3	2.5	2.5	165	202	2200	3200
	160	40	37	31	3	3	2.5	2.5	259	285	2200	3200
	160	40	37	31	3	3	2.5	2.5	224	256	2200	3200
	160	40	37	26	3	3	2.5	2.5	239	245	2200	3200
	160	40	37	26	3	3	2.5	2.5	229	276	2300	3500
	160	40	37	26	3	3	2.5	2.5	226	270	2300	3500
	160	58	55	45	3	3	2.5	2.5	345	455	2000	3000
	160	58	55	45	3	3	2.5	2.5	330	450	2000	3000

Designations	Abutment and fillet dimensions						Calculation coefficient				Weight		
	da <sub>max</sub>	db <sub>min</sub>	Da <sub>min</sub>	Da <sub>max</sub>	Db <sub>min</sub>	Ca <sub>min</sub>	Cb <sub>min</sub>	e	Y	Y0		a	
												mm	kg
<b>30614-1</b>	85	80	121	155	156	4	6.3	0.7	0.86	0.47	52	6.09	
<b>31314X3A/P6XYA6</b>	85	82	118	138	141	5	13	0.7	0.86	0.47	51	5.71	
<b>33015</b>	84	82	104	108	110	6	5.5	0.3	2	1.1	23	1.10	
<b>33015X2-RS2</b>	84	82	104	108	110	6	5.5	0.3	2	1.1	23	1.23	
<b>32015</b>	84	83	100	108	112	6	6	0.46	1.3	0.72	25	0.922	
<b>33115</b>	87	84	107	118	121	4.5	8	0.4	1.5	0.83	29	1.80	
<b>33115/YA6</b>	84	84	109	117	120	6	8	0.4	1.5	0.8	29	1.76	
<b>33215</b>	87	84	109	123	126	4.5	10	0.43	1.4	0.77	32	2.27	
<b>30215</b>	85	84	115	121	125	4.5	5.3	0.44	1.4	0.76	28	1.4	
<b>32215</b>	85	84	114	122	125	4	6	0.43	1.4	0.8	29	1.72	
<b>32215AR/YA6</b>	87	83	110	125	123	4.5	6.5	0.41	1.5	0.81	29	1.83	
<b>32215A/YA6</b>	87	83	110	125	123	4.5	6.5	0.41	1.5	0.81	29	1.74	
<b>32215/YA6</b>	86	87	111	121	125	6	6.3	0.44	1.4	0.76	30	1.76	
<b>32215-ZQ</b>	86	87	111	121	125	6	6.3	0.44	1.38	0.76	30	1.72	
<b>32215-ZQ/P6X</b>	86	87	111	121	125	6	6.3	0.44	1.38	0.76	30	1.72	
<b>33215X2A</b>	87	85	110	135	128	4.5	9.5	0.4	1.5	0.82	33	2.58	
<b>33215X2A-1</b>	87	87	110	126	128	4.5	9	0.4	1.5	0.82	33	2.66	
<b>30615A</b>	85	83	113	127	128	5	9	0.4	1.49	0.82	34	2.66	
<b>32315X3A</b>	98	87	132	171	168	6	18.7	0.35	1.74	0.96	38	4.81	
<b>31315X3</b>	93	85	126	146	142	5	13	0.64	0.94	0.52	38	2.24	
<b>30315</b>	95	87	139	148	150	4.5	9	0.35	1.7	0.96	32	3.71	
<b>30315/YAD</b>	96	87	139	148	149	5	9	0.35	1.7	0.9	31	3.61	
<b>31315</b>	86	87	127	148	153	6	14	0.83	0.7	0.4	50	3.40	
<b>31315/YB2</b>	93	85	126	146	142	5	13	0.83	0.73	0.4	50	3.4	
<b>31315/YB4</b>	94	88	131	151	150	4.5	13	0.83	0.7	0.4	41	3.4	
<b>32315</b>	94	87	131	151	150	4.5	13	0.35	1.7	0.96	38	5.35	
<b>32315B</b>	94	87	131	151	150	4.5	13	0.55	1.1	0.6	47	5.46	

# Single-row Tapered Roller Bearing(Metric)

d 75-80 mm

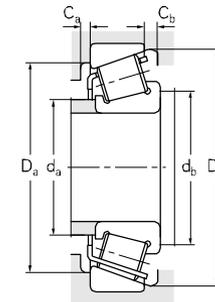
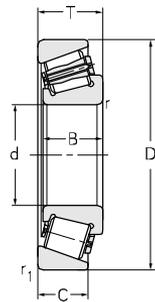
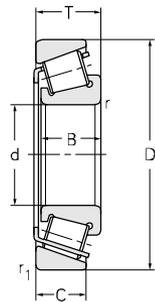


Principal dimensions					Basic load ratings				Limit speed ratings			
d	D	T	B	C	r <sub>radial</sub>	r <sub>axial</sub>	r <sub>1radial</sub>	r <sub>1axial</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil
											r/min	
<b>75</b>	180	63.65	60	45	3	3	2.5	2.5	375	490	2000	3000
	180	63.5	60	45	4	4	3	3	370	480	2000	3000
<b>76</b>	141	28.25	26	22	0.5	0.5	2	2	165	209	2300	2800
<b>80</b>	110	20	20	16	1	1	1	1	71	119	2700	3700
	110	20	19	16	1	1	1	1	63	105	2700	3700
	125	29	29	22	1.5	1.5	1.5	1.5	139	219	2600	3600
	125	36	36	29.5	1.5	1.5	1.5	1.5	172	281	2600	3600
	130	37	37	29	2	2	1.5	1.5	179	280	2600	3600
	130	32	31	25	3.5	3.5	2	2	151	218	2400	3400
	140	46	46	35	2.5	2.5	2	2	264	390	2200	3200
	140	45	45	36.5	3	3	2.5	2.5	230	380	2200	3200
	140	28.25	26	22	2.5	2.5	2	2	149	183	2400	3400
	140	29	29	22	0.3	0.3	2	2	156	204	2400	3400
	140	35.25	33	28	2.5	2.5	2	2	198	263	2400	3400
	140	35.5	33	28	2.3	2.3	2.3	2.3	162	216	2400	3400
	140	39.2	39.2	32	2.5	2.5	2	2	205	360	2400	3400
	140	35.25	33	28	5.5	5.5	2	2	198	263	2400	3400
	140	35.25	33	28	3	3	2.5	2.5	180	263	2400	3400
	140	35.25	33	28	4.5	4.5	2	2	198	263	2400	3400
	140	35.25	33	28	2.5	2.5	2	2	214	290	2400	3400
	150	42	38	33	3	3	0.3	0.3	226	320	2200	2700
	165	59	59	39	3	3	4	4	300	450	2200	3200
	165	57	57	43	4	4	3	3	330	500	2200	3200
	170	61.5	58	48	3	3	2.5	2.5	390	510	1900	2800
	170	42.5	39	33	3	3	2.5	2.5	273	320	2000	3000
	170	42.5	39	27	3	3	2.5	2.5	223	260	2200	3200
	170	42.5	39	27	3	3	2.5	2.5	236	280	2200	3200
	180	63.65	60	45	3	3	2.5	2.5	370	550	1800	2800

Designations	Abutment and fillet dimensions							Calculation coefficient				Weight kg
	da <sub>max</sub>	db <sub>min</sub>	Da <sub>min</sub>	Da <sub>max</sub>	Db <sub>min</sub>	Ca <sub>min</sub>	Cb <sub>min</sub>	e	Y	Y0	a	
mm												
<b>32315X3</b>	98	87	132	171	168	6	18.7	0.7	0.86	0.47	57	7.90
<b>32315X3-1</b>	98	87	132	171	168	6	18.7	0.7	0.86	0.47	55	7.89
<b>306/76</b>	91	79	122	134	135	4.5	6.25	0.42	1.43	0.79	28	1.83
<b>32916</b>	86	88	100	106	106	5	6	0.35	1.7	0.96	38	0.548
<b>32916X2A</b>	86	88	100	106	106	5	6	0.32	1.83	1	20	0.500
<b>32016</b>	90	88	109	118	121	6	7	0.42	1.4	0.78	27	1.26
<b>33016</b>	90	87	112	117	119	6	6.5	0.28	2.1	1.1	26	1.62
<b>33116</b>	91	81	111	123	127	4.5	8	0.42	1.4	0.79	31	2.79
<b>33116X2A</b>	91	81	113	122	125	4.5	7	0.38	1.6	0.88	27	1.60
<b>33216</b>	90	90	117	132	136	4.5	11	0.43	1.4	0.78	35	2.89
<b>33216X2A</b>	90	90	117	132	136	4.5	11	0.28	2.16	1.19	30	2.77
<b>30216</b>	90	90	124	130	133	4.5	6.3	0.42	1.4	0.79	29	1.56
<b>30216X2/YA6</b>	90	90	124	130	133	4.5	6.3	0.42	1.43	0.79	29	1.77
<b>32216</b>	89	90	122	130	135	5	7.3	0.42	1.4	0.79	32	2.19
<b>32216A/YA6</b>	94	90	119	140	132	4.5	7.5	0.4	1.5	0.82	31	2.13
<b>32216X2A</b>	94	90	119	140	132	4.5	7.5	0.41	1.47	0.81	33	2.71
<b>32216/YA6-1</b>	91	81	120	132	134	6	7.3	0.42	1.4	0.79	32	2.19
<b>32216/YA6-2</b>	91	81	120	132	134	6	7.3	0.42	1.43	0.79	31	2.12
<b>32216/YA6-3</b>	94	90	119	140	132	4.5	7.5	0.4	1.5	0.82	31	2.13
<b>32216/YB2</b>	94	90	119	140	132	4.5	7.5	0.42	1.43	0.79	31	2.13
<b>33216X3AN/YB2</b>	90	90	117	132	136	4.5	11	0.39	1.55	0.85	35	3.17
<b>32316X3-1</b>	92	91	134	158	161	6	16	0.83	0.7	0.4	53	5.69
<b>32316X3-2-ZQ/P6X</b>	92	91	134	158	161	6	16	0.7	0.86	0.47	53	5.8
<b>32316</b>	97	92	142	158	160	4.5	14	0.35	1.7	0.96	41	6.43
<b>30316</b>	102	92	146	158	160	5	9.5	0.35	1.7	0.96	34	4.32
<b>31316</b>	92	91	128	156	156	6	16	0.83	0.7	0.4	53	3.65
<b>31316/YB2</b>	92	91	128	156	156	6	16	0.83	0.73	0.4	53	4.07
<b>32316X3</b>	97	92	142	158	160	4.5	14	0.76	0.86	0.47	57	7.91

# Single-row Tapered Roller Bearing(Metric)

d 85-90 mm

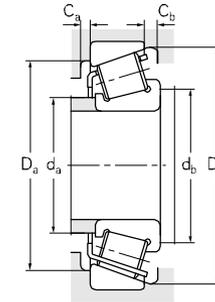
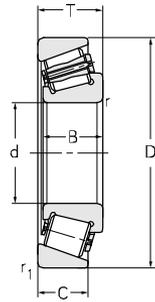
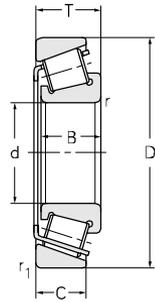


Principal dimensions					Basic load ratings				Limit speed ratings			
d	D	T	B	C	r <sub>radial</sub>	r <sub>axial</sub>	r <sub>1radial</sub>	r <sub>1axial</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
										r/min		
<b>85</b>	120	23	23	18	1.5	1.5	1.5	1.5	100	172	2700	3300
	130	36	36	29.5	1.5	1.5	1.5	1.5	195	330	2600	3600
	130	29	29	22	1.5	1.5	1.5	1.5	138	220	2400	3400
	140	41	41	32	2.5	2.5	2	2	215	354	2400	3400
	150	49	49	37	2.5	2.5	2	2	286	236	2000	3000
	150	49	49	37	7	7	2	2	287	410	2000	3000
	150	30.5	28	24	2.5	2.5	2	2	175	220	2400	3400
	150	38.5	36	30	2.5	2.5	2	2	230	315	2200	3200
	150	38.5	36	30	2.5	2.5	2	2	230	315	2200	3200
	150	38.5	36	30	2.5	2.5	2	2	232	315	2200	3200
<b>90</b>	180	63.5	60	49	4	4	3	3	425	560	1800	2600
	180	44.5	41	34	4	4	3	3	301	365	1900	2800
	180	44.5	41	28	4	4	3	3	254	300	2000	3000
	140	32	32	24	2	2	1.5	1.5	165	255	2200	3200
	140	39	39	32.5	2	2	1.5	1.5	226	370	2200	3200
	140	32.4	30	26	2	2	1.5	1.5	150	196	2200	3200
	145	35	32	27	6.5	6.5	1.5	1.5	198	305	2200	3200
	150	45	45	35	2.5	2.5	2	2	250	390	2000	3000
	150	38.5	36	30	2.5	2.5	2	2	209	310	2000	3000
	150	45	45	35	2.5	2.5	2	2	250	390	2000	3000
<b>90</b>	160	55	55	42	2.5	2.5	2	2	330	495	2000	3000
	160	50	46	39	3	3	3	3	235	320	2000	3000
	160	42.5	40	34	2.5	2.5	2	2	274	280	2000	3000
	160	42.5	40	34	2.3	2.3	2.3	2.3	274	280	2000	3000
	160	42.5	40	34	2.3	2.3	2.3	2.3	274	280	2000	3000
	160	42.5	40	34	2.5	2.5	2	2	274	280	2000	3000
	160	32.5	30	26	2.5	2.5	2	2	222	291	2000	3000
	160	32.5	30	26	5	5	3	3	222	291	2000	3000
	170	62	59.5	49	2.5	2.5	2.5	2.5	360	520	2000	3000

Designations	Abutment and fillet dimensions						Calculation coefficient				Weight kg	
	d <sub>a</sub> max	d <sub>b</sub> min	D <sub>a</sub> min	D <sub>a</sub> max	D <sub>b</sub> min	C <sub>a</sub> min	C <sub>b</sub> min	e	Y	Y0		a
mm												
<b>32917</b>	92	90		115	117	2	5	0.33	1.83	1.01	21	0.776
<b>33017</b>	94	92		122	125	6	6.5	0.3	2	1.1	26	1.70
<b>32017</b>	94	93		123	126	7	7	0.44	1.4	0.75	28	1.33
<b>33117</b>	95	95		130	135	7	9	0.4	1.5	0.8	32	2.43
<b>33217</b>	96	95		142	145	4.5	12	0.42	1.4	0.79	37	3.64
<b>33217/YA6</b>	96	95		142	145	4.5	12	0.42	1.4	0.79	37	3.64
<b>30217</b>	96	95		140	142	5	6.5	0.42	1.4	0.79	31	2.05
<b>32217</b>	95	95		140	143	5	8.5	0.42	1.4	0.79	34	2.70
<b>32217-SG</b>	95	95		140	143	5	8.5	0.42	1.4	0.79	34	2.7
<b>32217/YA5</b>	97	95		140	142	5	8.5	0.43	1.4	0.8	33	2.79
<b>32317</b>	102	99		166	168	4.5	15	0.35	1.7	0.96	42	7.37
<b>30317</b>	107	99		166	168	6	11	0.35	1.7	0.96	35	5.39
<b>31317</b>	96	99		166	171	6	17	0.83	0.7	0.4	56	4.92
<b>32018</b>	100	99		133	135	7	8	0.42	1.4	0.78	30	1.77
<b>33018</b>	100	99		132	135	7	6.5	0.27	2.2	1.3	27	2.24
<b>32018X2A</b>	100	99		131	134	6	8	0.34	1.8	0.97	23	1.71
<b>32018X3/YA6</b>	100	99		133	135	7	6.5	0.42	1.4	0.78	30	2.08
<b>33118</b>	104	100		142	145	4.5	10	0.4	1.5	0.83	35	3.22
<b>33118X2(TRA181504)</b>	103	10		142	145	4.5	8.5	0.42	1.4	0.79	34	2.57
<b>33118/YB2</b>	104	100		142	145	4.5	10	0.4	1.5	0.83	35	3.22
<b>33218</b>	95	99		160	126	7	13	0.29	2.1	1.13	33	4.77
<b>33218X2A</b>	103	102		149	149	4.5	11	0.34	1.8	0.97	35	3.82
<b>32218</b>	101	100		150	152	5	8.5	0.42	1.4	0.79	37	3.61
<b>32218R/YA6</b>	106	100		160	151	4.5	9	0.39	1.6	0.85	35	3.47
<b>32218/YA6</b>	106	100		160	151	4.5	9	0.39	1.6	0.85	35	3.36
<b>32218/YB2-1</b>	106	100		160	151	4.5	9	0.42	1.43	0.79	37	3.48
<b>30218</b>	102	100		150	151	5	6.5	0.42	1.4	0.79	33	2.73
<b>30218/YA6</b>	102	100		150	151	5	6.5	0.42	1.4	0.79	33	2.73
<b>30618</b>	107	100		161	161	4.5	13	0.36	1.7	0.92	42	6.04

# Single-row Tapered Roller Bearing(Metric)

d 90-100 mm

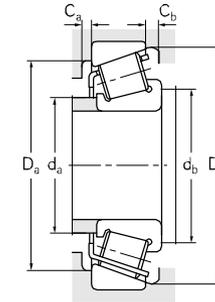
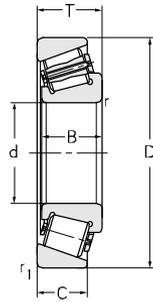
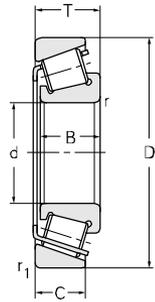


Principal dimensions					Basic load ratings				Limit speed ratings			
d	D	T	B	C	r <sub>radial</sub>	r <sub>axial</sub>	r <sub>1radial</sub>	r <sub>1axial</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil
											r/min	
<b>90</b>	190	46.5	43	36	4	4	3	3	335	410	1800	2600
	190	46.5	43	30	4	4	3	3	283	340	2000	3000
	190	67.5	64	53	4	4	3	3	485	650	1700	2400
<b>90.5</b>	160	42.5	40	34	2.5	2.5	2	2	274	380	2000	3000
<b>95</b>	130	23	22	18	1.5	1.5	1.5	1.5	79.5	135	2300	3300
	145	32	32	24	2	2	1.5	1.5	182	292	2200	3200
	145	32.4	30	26	2	2	1.5	1.5	161	248	2200	3200
	145	39	39	32.5	2	2	1.5	1.5	220	368	2200	3200
	145	39	39	32.5	2	2	1.5	1.5	220	368	2200	3200
	145	39	40	32.5	2	2	1.5	1.5	220	368	2200	3200
	160	47	47	38	3	3	3	3	286	460	2200	3200
	170	45.5	43	37	3	3	2.5	2.5	298	415	1900	2800
	170	45.5	43	37	3	3	2.5	2.5	300	415	1900	2800
	170	34.5	32	27	3	3	2.5	2.5	233	300	1900	2800
	170	47	47	37	3	3	3	3	300	460	1900	2800
	170	58	58	44	3	3	2.5	2.5	405	560	1900	2800
200	49.5	45	38	4	4	3	3	365	445	1800	2600	
	49.5	45	32	4	4	3	3	305	370	1900	2800	
	71.5	67	55	4	4	3	3	520	705	1700	2400	
	71.5	67	55	12	12	3	3	555	765	1700	2400	
	<b>100</b>	140	25	25	20	1.5	1.5	1.5	1.5	116	204	2400
150		32	32	24	2	2	1.5	1.5	190	281	1600	2200
165		52	52	40	2.5	2.5	2	2	301	510	2200	2800
180	63	63	48	3	3	2.5	2.5	430	655	1700	2400	
	63	63	48	3	3	2.5	2.5	450	690	1700	2400	
	37	34	29	3	3	2.5	2.5	262	340	1900	2800	
	49	46	39	3	3	2.5	2.5	345	490	1800	2600	
	215	77.5	73	60	4	4	3	3	570	780	1600	2200
215	51.5	47	39	4	4	3	3	405	495	1700	2400	
215	56.5	51	35	4	4	3	3	430	465	1600	2200	

Designations	Abutment and fillet dimensions							Calculation coefficient			Weight	
	da <sub>max</sub>	db <sub>min</sub>	Da <sub>min</sub>	Da <sub>max</sub>	Db <sub>min</sub>	Ca <sub>min</sub>	Cb <sub>min</sub>	e	Y	Y0		a
											kg	
<b>30318</b>	113	104	165	176	178	6	11	0.35	1.7	0.96	37	5.76
<b>31318</b>	102	104	151	176	181	6	17	0.83	0.7	0.4	59	5.53
<b>32318</b>	107	104	157	176	178	8	15	0.35	1.7	0.96	45	8.97
<b>32218/YB2</b>	101	97	136	153	155	3	8.5	0.42	1.43	0.79	37	3.48
<b>32919X2A</b>	102	103	117	124	126	5	7	0.38	1.59	0.87	25	0.786
<b>32019</b>	105	104	130	138	139	6	8	0.44	1.35	0.8	31	1.87
<b>32019X2A</b>	105	104	130	136	140	6	8	0.36	1.7	0.93	33	1.80
<b>33019</b>	105	104	128	138	140	4.5	6.5	0.28	2.2	1.19	29	2.32
<b>33019-HD</b>	105	104	128	138	140	4.5	6.5	0.28	2.2	1.19	29	2.32
<b>33019X2/YB2</b>	105	104	128	138	140	4.5	6.5	0.28	2.2	1.19	29	2.25
<b>30619</b>	108	107	137	149	153	4.5	9	0.34	1.8	0.97	35	3.79
<b>32219</b>	106	107	145	158	163	5	8.5	0.42	1.4	0.79	40	4.34
<b>32219N1-WTL</b>	106	107	145	158	163	5	8.5	0.42	1.4	0.79	40	4.18
<b>30219</b>	108	107	149	158	160	5	7.5	0.42	1.4	0.79	35	3.27
<b>33020X3A/HA</b>	116	107	146	159	160	7	10	0.29	2.1	1.15	33	4.26
<b>33219</b>	109	107	141	161	164	7	14	0.41	1.5	0.81	43	5.54
<b>30319</b>	118	109	172	186	185	6	12	0.35	1.7	0.96	39	6.91
<b>31319</b>	107	109	157	186	189	6	18	0.83	0.7	0.4	62	6.84
<b>32319</b>	114	109	166	186	187	8	17	0.35	1.7	0.96	47	10.0
<b>32319/YA6</b>	114	109	166	186	187	8	17	0.35	1.7	0.96	47	10
<b>32920</b>	108	105	127	134	137	3	5	0.33	1.82	1	25	1.13
<b>302020</b>	110	109	131	143	145	4.5	8	0.46	1.3	0.72	33	1.87
<b>33120</b>	111	107	140	158	160	10	12	0.41	1.48	0.81	40	4.33
<b>33220</b>	112	112	151	168	172	10	15	0.4	1.5	0.8	43	6.58
<b>33220/P6XYA8</b>	112	112	151	168	172	10	15	0.4	1.5	0.8	43	6.73
<b>30220</b>	114	112	157	168	169	5	8	0.42	1.4	0.79	37	3.56
<b>32220</b>	113	112	154	168	172	5	10	0.42	1.4	0.79	42	5.31
<b>32320</b>	123	115	177	201	200	8	17.5	0.35	1.7	0.9	51	13.1
<b>30320</b>	127	114	184	201	199	6	13	0.35	1.7	0.96	41	8.09
<b>31320</b>	121	115	168	201	202	7	21.5	0.83	0.72	0.4	65	8.78

# Single-row Tapered Roller Bearing(Metric)

d 105~110 mm

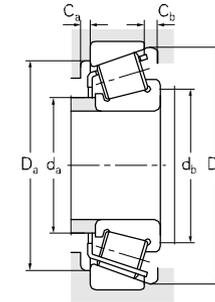
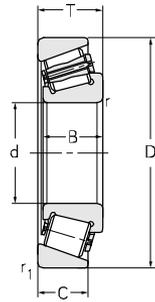
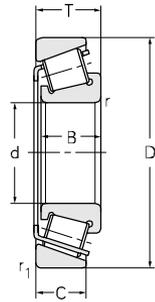


Principal dimensions					Basic load ratings				Limit speed ratings			
d	D	T	B	C	r <sub>radial</sub>	r <sub>axial</sub>	r <sub>1radial</sub>	r <sub>1axial</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil
mm											kN	r/min
<b>105</b>	160	35	35	26	2.5	2.5	2	2	199	320	1900	2800
	160	35	35	26	2.5	2.5	2	2	206	340	1900	2800
	160	35.4	33	28	2.5	2.5	2	2	199	320	1900	2800
	160	43	43	34	2.5	2.5	2	2	266	405	1900	2800
	160	43	43	34	5	5	2	2	266	405	1900	2800
	160	43	43	34	8	8	2	2	266	405	1900	2800
	160	43	43	34	8	8	2	2	254	430	1900	2800
	170	56	56	44	3	3	2.5	2.5	375	605	1700	2200
	170	38	38	29	2.5	2.5	2	2	246	405	1700	2200
	190	39	36	30	3	3	2.5	2.5	292	365	1800	2600
190	68	68	52	3	3	2.5	2.5	475	730	1800	2600	
190	53	50	43	3	3	2.5	2.5	375	605	1800	2600	
215	78	73	60	3	3	3	3	550	755	1900	2800	
225	53.5	49	41	4	4	3	3	430	530	1600	2200	
225	81.5	77	63	4	4	3	3	660	915	1500	2000	
<b>106</b>	160	35	35	26	6.4	6.4	2	2	206	340	1900	2800
	160	35	35	26	6.4	6.4	2	2	206	340	1900	2800
	160	35	35	26	8.5	8.5	3	3	200	324	1900	2800
<b>110</b>	150	25.4	24	20	1.5	1.5	1.5	1.5	120	224	2000	3000
	170	47	47	37	2.5	2.5	2	2	300	465	1800	2600
	170	47	47	37	2.5	2.5	2	2	305	545	1800	2600
	170	52	52	42	2.5	2.5	2	2	310	570	1800	2600
	170	38	38	29	2.5	2.5	2	2	228	365	1800	2600
	170	38.4	36	31	2.5	2.5	2	2	198	297	1800	2600
	170	38	38	29	2.3	2.3	2.3	2.3	228	365	1800	2600
	170	38	38	29	2.5	2.5	2	2	228	365	1800	2600
	180	56	56	43	2.5	2.5	2	2	364	630	1800	2600
	190	49	49	39	3	3	3	3	360	560	1800	2600
	200	56	53	46	3	3	2.5	2.5	465	695	1700	2400
	200	56	53	46	3	3	2.5	2.5	415	600	1400	1900
	200	41	38	32	3	3	2.5	2.5	320	430	1700	2400

Designations	Abutment and fillet dimensions						Calculation coefficient			Weight		
	da <sub>max</sub>	db <sub>min</sub>	Da <sub>min</sub>	Da <sub>max</sub>	Db <sub>min</sub>	Ca <sub>min</sub>	Cb <sub>min</sub>	e	Y		Y0	a
mm											kg	
<b>32021</b>	116	116	143	150	154	6	9	0.44	1.35	0.8	34	2.38
<b>32021-HD</b>	116	116	143	150	154	6	9	0.44	1.35	0.74	34	2.38
<b>32021X2A</b>	116	116	143	150	154	6	9	0.36	1.69	0.93	32	2.5
<b>33021</b>	117	115	141	152	154	4.5	9	0.28	2.1	1.17	31	2.98
<b>33021/YA6</b>	117	121	141	152	154	7	9	0.28	2.1	1.17	31	2.98
<b>33021/YA6-1</b>	117	125	141	152	154	7	9	0.28	2.1	1.17	31	2.98
<b>33021/YA6-1-HD</b>	117	125	141	152	154	7	9	0.28	2.1	1.17	31	2.92
<b>30621</b>	125	122	148	162	164	4.5	9	0.43	1.4	0.77	37	4.71
<b>32021X3</b>	125	122	148	162	164	4.5	9	0.43	1.4	0.77	37	3.36
<b>30221</b>	125	117	162	181	177	6	9	0.42	1.4	0.79	39	4.47
<b>33221</b>	129	117	165	194	188	4.5	18	0.35	1.9	1.05	49	8.02
<b>32221</b>	120	117	161	178	180	6	10	0.43	1.4	0.8	44	6.26
<b>32321X3</b>	129	117	175	204	198	4.5	18	0.31	1.9	1.05	49	12.3
<b>30321</b>	133	119	193	211	208	7	13	0.35	1.7	0.96	43	9.38
<b>32321</b>	128	119	185	211	210	8	19	0.35	1.7	0.96	54	15.0
<b>320/106/P6X</b>	116	116	143	150	154	6	9	0.44	1.35	0.8	34	2.32
<b>320/106/P6XYA6</b>	116	116	143	150	154	6	9	0.44	1.35	0.8	34	2.35
<b>320/106/YAB</b>	116	116	143	150	154	6	9	0.44	1.35	0.74	35	2.38
<b>32922X2A</b>	120	118	138	143	145	7	5.4	0.28	2.1	1.117	23	1.18
<b>33022</b>	123	120	148	162	162	4.5	10	0.29	2.1	1.15	33	3.75
<b>33022/P6XYA8</b>	123	120	148	162	162	4.5	10	0.29	2.1	1.15	33	3.85
<b>33022X2</b>	123	120	148	162	162	4.5	10	0.29	2.1	1.15	33	4.27
<b>32022</b>	123	121	152	160	163	7	9	0.43	1.4	0.8	36	3.03
<b>32022X2A</b>	122	120	152	160	163	7	9	0.35	1.7	0.95	33	3.10
<b>32022/YA6</b>	123	121	152	160	163	7	9	0.43	1.4	0.8	36	3.08
<b>32022/YA8</b>	123	120	148	162	164	4.5	9	0.43	1.4	0.77	37	3.11
<b>33122</b>	121	121	155	170	174	9	13	0.43	1.4	0.8	44	5.50
<b>33022X3A/HA</b>	125	120	151	172	175	7	13	0.42	1.4	0.79	44	5.87
<b>32222</b>	124	122	170	188	192	6	10	0.42	1.4	0.79	48	7.62
<b>32222/YA8</b>	129	122	167	191	190	4.5	10	0.42	1.4	0.79	48	7.58
<b>30222</b>	132	122	171	191	187	6	9	0.42	1.4	0.79	41	5.27

# Single-row Tapered Roller Bearing(Metric)

d 110~130 mm

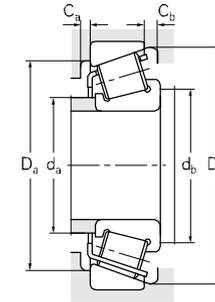
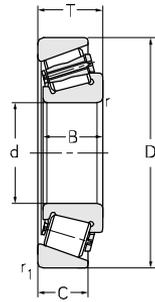
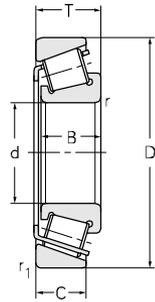


Principal dimensions					Basic load ratings				Limit speed ratings			
d	D	T	B	C	r <sub>radial</sub>	r <sub>axial</sub>	r <sub>1radial</sub>	r <sub>1axial</sub>	C <sub>R</sub>	C <sub>OR</sub>	Grease	Oil
											r/min	
<b>110</b>	240	54.5	50	42	4	4	3	3	470	580	1600	2200
	240	63	57	38	4	4	3	3	470	595	1600	2200
	240	84.5	80	65	4	4	3	3	670	1030	1400	1900
<b>115</b>	190	49	49	35	2.5	2.5	2.5	2.5	282	440	1600	2200
<b>120</b>	165	29	29	23	1.5	1.5	1.5	2.5	189	320	1600	2200
	180	48	48	38	2.5	2.5	2	2	295	530	1800	2600
	180	48	48	38	2.5	2.5	2	2	305	550	1800	2600
	180	38	38	29	2.5	2.5	2	2	237	395	1700	2400
	180	38	38	29	2.5	2.5	2	2	250	420	1700	2400
	180	38.4	36	31	2.5	2.5	2	2	230	325	1700	2400
	180	38	38	29	2.5	2.5	2	2	250	430	1700	2400
	200	62	62	48	2.5	2.5	2	2	440	770	1700	2400
	215	61.5	58	50	3	3	2.5	2.5	480	720	1600	2200
	215	43.5	40	34	3	3	2.5	2.5	335	465	1600	2200
	260	59.5	55	46	4	4	3	3	560	710	1500	2000
	260	68	62	42	4	4	3	3	531	690	1200	1700
	260	90.5	86	69	4	4	3	3	860	1330	1300	1800
<b>130</b>	180	32.5	30	26	2	2	1.5	1.5	178	350	1700	2400
	200	55	55	43	2.5	2.5	2	2	385	690	1500	2000
	200	45	45	34	2.5	2.5	2	2	340	580	1600	2200
	200	45.5	42	36	2.5	2.5	2	2	271	420	1500	2000
	230	43.75	40	34	4	4	3	3	360	480	1500	2000
	230	55.75	52	42	8	8	3	3	495	750	1400	1900
	230	67.75	64	54	4	4	3	3	555	845	1500	2000
	230	67.75	64	54	4	4	3	3	555	845	1500	2000
	230	67.75	64	54	4	4	3	3	555	845	1500	2000
	280	63.75	58	49	5	5	4	4	625	800	1300	1800
	280	72	66	44	5	5	4	4	620	805	1300	1800
	280	98.75	93	78	3.7	3.7	3.7	3.7	795	1250	1100	1600

Designations	Abutment and fillet dimensions							Calculation coefficient				Weight kg
	da <sub>max</sub>	db <sub>min</sub>	Da <sub>min</sub>	Da <sub>max</sub>	Db <sub>min</sub>	Ca <sub>min</sub>	Cb <sub>min</sub>	e	Y	Y0	a	
mm												
<b>30322</b>	142	124	206	226	222	8	13	0.35	1.7	0.96	45	11.1
<b>31322</b>	129	124	188	226	226	7	25	0.83	0.7	0.4	75	12.5
<b>32322</b>	137	125	198	226	222	9	19.5	0.35	1.7	0.9	55	17.9
<b>30623</b>	131	120	160	181	180	4.5	14	0.44	1.4	0.74	42	5.13
<b>32924</b>	131	118	150	158	161	4.5	6	0.35	1.7	0.95	29	1.79
<b>33024A</b>	132	131	160	170	171	6	10	0.3	2	1.1	36	4.17
<b>33024-HD</b>	132	131	160	170	171	6	10	0.31	1.97	1.08	36	4.07
<b>32024</b>	132	120	157	172	175	4.5	9	0.46	1.3	0.72	40	3.31
<b>32024-HD</b>	132	131	161	170	173	7	9	0.46	1.3	0.7	39	3.27
<b>32024X2A</b>	131	130	161	170	173	7	9	0.37	1.6	0.89	29	3.66
<b>32024/YA5-ZQ/P6X</b>	131	130	161	170	173	7	9	0.46	1.31	0.72	39	3.29
<b>33124</b>	135	132	177	190	190	6	9.5	0.44	1.4	0.76	45	7.74
<b>32224</b>	134	132	181	203	206	7	12	0.44	1.4	0.76	52	9.60
<b>30224</b>	139	132	187	203	203	6	9.5	0.44	1.4	0.76	45	6.32
<b>30324</b>	153	135	221	245	237	7	13.5	0.35	1.7	0.9	47	14.2
<b>31324</b>	145	135	203	245	244	9	26	0.83	0.72	0.4	78	15.6
<b>32324</b>	148	135	213	245	239	9	21.5	0.35	1.7	0.9	60	22.4
<b>32926X2A</b>	142	139	164	173	174	9	6.5	0.27	2.2	1.22	28	2.31
<b>33026</b>	144	138	175	193	194	9	12	0.34	1.76	0.97	42	6.04
<b>32026</b>	144	142	178	190	192	7	11	0.43	1.4	0.8	42	5.06
<b>32026X2A</b>	144	140	178	190	192	8	11	0.35	1.7	0.95	39	4.66
<b>30226</b>	150	144	203	216	219	7	10	0.44	1.4	0.76	47	7.02
<b>30226X2</b>	150	144	203	216	219	7	10	0.39	1.56	0.86	48	9.25
<b>32226</b>	143	144	193	216	221	7	14	0.44	1.4	0.76	56	11.8
<b>32226-1</b>	146	146	193	216	219	7	13.5	0.43	1.4	0.8	56	11.6
<b>32226A</b>	146	146	193	216	219	7	13.5	0.43	1.4	0.8	56	11.7
<b>30326</b>	164	150	239	263	255	8	14.5	0.35	1.7	0.9	51	17.4
<b>31326</b>	150	147	218	262	263	9	28	0.83	0.7	0.4	87	18.9
<b>32326/YA6</b>	168	144	227	280	258	4.5	22	0.32	1.9	1.04	65	26.4

# Single-row Tapered Roller Bearing(Metric)

d 140~170 mm

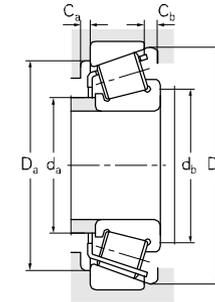
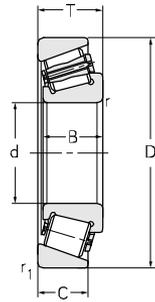
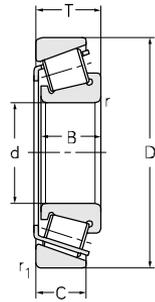


Principal dimensions					Basic load ratings				Limit speed ratings				
d	D	T	B	C	r <sub>radial</sub>	r <sub>axial</sub>	r <sub>1radial</sub>	r <sub>1axial</sub>	C <sub>R</sub>	C <sub>Or</sub>	Grease	Oil	
mm											kN	r/min	
<b>140</b>	190	32	32	25	2	2	1.5	1.5	206	390	1600	2200	
	190	32.5	30	26	2	2	1.5	1.5	206	390	1600	2200	
	210	45	45	34	2.5	2.5	2	2	330	560	1600	2200	
	210	45.5	42	36	2.5	2.5	2	2	330	560	1600	2200	
	230	58	57	45	3	3	3	3	400	660	1600	2200	
	230	58	57	45	3	3	3	3	400	660	1600	2200	
	250	45.75	42	36	4	4	3	3	405	540	1400	1900	
	250	71.75	68	58	4	4	3	3	650	1000	1400	1900	
	300	107.75	102	85	5	5	4	4	1090	1630	1200	1700	
	300	67.75	62	53	5	5	4	4	740	945	1200	1700	
	300	77	70	47	5	5	4	4	695	900	1200	1700	
	300	90	82	60	3.7	3.7	3.7	3.7	660	915	1200	1700	
<b>150</b>	210	38	38	30	2.5	2.5	2	2	270	465	1500	2000	
	210	38.5	36	31	2.5	2.5	2	2	220	385	1500	2000	
	225	48	48	36	3	3	2.5	2.5	365	635	950	1400	
	225	48.5	45	38	3	3	2.5	2.5	365	635	950	1400	
	225	48.5	45	38	3	3	2.5	2.5	254	635	950	1400	
	270	49	45	38	4	4	3	3	450	605	1300	1800	
	270	77	73	60	4	4	3	3	735	1140	1200	1700	
	320	114	108	90	5	5	4	4	1280	1880	950	1400	
	320	72	65	55	5	5	4	4	815	1050	1100	1600	
	<b>160</b>	220	38.5	36	31	2.5	2.5	2	2	232	400	1500	2000
		240	51	51	38	3	3	2.5	2.5	415	730	1100	1600
		240	51.5	48	41	3	3	2.5	2.5	415	730	1100	1600
290		52	48	40	4	4	3	3	510	695	1100	1600	
290		84	80	67	4	4	3	3	925	1490	1100	1600	
340		88	79	54	3.7	3.7	3.7	3.7	825	1080	1000	1500	
340	121	114	95	5	5	4	4	1540	2230	1000	1500		
<b>170</b>	220	27	25	19.5	3	3	3	3	166	328	1600	2150	

Designations	Abutment and fillet dimensions							Calculation coefficient			Weight		
	da <sub>max</sub>	db <sub>min</sub>	Da <sub>min</sub>	Da <sub>max</sub>	Db <sub>min</sub>	Ca <sub>min</sub>	Cb <sub>min</sub>	e	Y	Y0		a	
mm													kg
<b>32928</b>	150	150	177	182	184	6	7	0.35	1.7	0.9	33	2.55	
<b>32928X2A</b>	142	149	164	183	174	9	6.5	0.27	2.2	0.22	28	2.43	
<b>32028</b>	154	150	183	202	204	4.5	11	0.46	1.3	0.72	46	5.84	
<b>32028X2A</b>	153	150	187	201	202	8	11	0.37	1.6	0.89	42	4.94	
<b>30628</b>	182	152	217	219	242	4.5	13	0.44	1.4	0.74	56	8.97	
<b>30628R</b>	182	152	217	219	242	4.5	13	0.44	1.4	0.74	56	9.2	
<b>30228</b>	162	154	219	236	234	9	11	0.44	1.4	0.76	50	8.8	
<b>32228</b>	156	154	210	236	240	8	14	0.44	1.4	0.76	61	14.7	
<b>32328</b>	177	156	239	287	276	9	22.8	0.37	1.6	0.9	74	35.8	
<b>30328</b>	176	155	255	282	275	9	15	0.35	1.7	0.96	56	21.2	
<b>31328</b>	162	157	235	282	283	9	30	0.83	0.7	0.4	93	23.4	
<b>31328X2A</b>	176	154	228	300	276	4.5	30	0.73	0.8	0.45	91	29.0	
<b>32930</b>	161	160	190	202	202	9	7.5	0.33	1.83	1	36	3.83	
<b>32930X2A</b>	165	160	191	202	201	9	7.5	0.27	2.2	1.21	33	4.56	
<b>32030</b>	161	160	197	216	217	9	13	0.46	1.3	0.72	49	6.40	
<b>32030X2</b>	164	162	200	213	216	8	13	0.39	1.5	0.85	46	6.84	
<b>32030X2A</b>	164	162	200	213	216	8	13	0.39	1.54	0.85	46	6.84	
<b>30230</b>	174	164	234	256	252	9	11	0.44	1.4	0.76	53	11.2	
<b>32230</b>	168	164	223	256	256	4.5	17	0.44	1.4	0.76	64	18.4	
<b>32330</b>	190	166	261	307	299	4.5	24	0.35	1.7	0.96	77	42.2	
<b>30330</b>	190	165	273	302	294	4.5	17	0.35	1.7	0.96	60	25.5	
<b>32932X2A</b>	175	170	203	212	213	9	7.5	0.27	2.2	1.23	34	3.79	
<b>32032</b>	174	173	211	231	232	8	13	0.46	1.3	0.72	53	7.69	
<b>32032X2A-1</b>	175	172	213	228	231	8	13	0.37	1.6	0.89	47	7.67	
<b>30232</b>	189	174	252	276	271	9	12	0.44	1.4	0.76	57	13.4	
<b>32232</b>	180	174	242	276	276	10	17	0.44	1.4	0.76	70	23.3	
<b>31332</b>	199	161	265	340	315	4.5	34	0.76	0.8	0.43	100	29.9	
<b>32332</b>	199	176	274	327	314	4.5	26	0.35	1.7	0.96	81	51.7	
<b>32934X3</b>	175	171	203	211	212	9	7.5	0.47	1.3	0.72	53	2.33	

# Single-row Tapered Roller Bearing(Metric)

d 170~190 mm

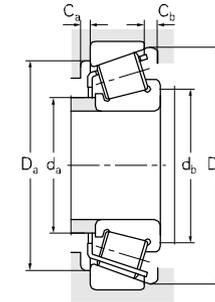
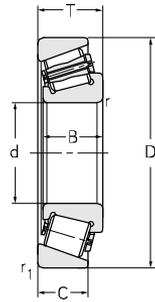
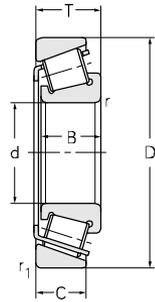


Principal dimensions					Basic load ratings				Limit speed ratings			
d	D	T	B	C	r <sub>radial</sub>	r <sub>axial</sub>	r <sub>1radial</sub>	r <sub>1axial</sub>	C <sub>R</sub>	C <sub>OR</sub>	Grease	Oil
											r/min	
											kN	
<b>170</b>	230	38	38	30	2.5	2.5	2	2	280	560	1400	1900
	230	38.5	36	31	2.5	2.5	2	2	235	415	1400	1900
	260	57	57	43	3	3	2.5	2.5	520	870	1200	1700
	260	57	57	43	1.5	1.5	1.5	1.5	520	870	1600	2100
	260	57.5	54	46	3	3	2.5	2.5	430	750	1400	1900
	310	91	86	71	5	5	4	4	1010	1630	1000	1500
	360	80	72	62	5	5	4	4	945	1360	950	1400
	360	128	120	100	3.7	3.7	3.7	3.7	1430	2120	950	1400
	360	127	120	100	5	5	5	5	1440	2140	950	1400
	<b>180</b>	250	45	45	34	2.5	2.5	2	2	345	725	1600
250		45	42	36	2.5	2.5	2	2	345	725	1200	1700
280		64	64	48	3	3	2.5	2.5	610	1070	950	1400
280		64.5	60	52	3	3	2.5	2.5	610	1070	950	1400
280		64.5	60	52	3	3	2.5	2.5	610	1070	950	1400
290		65	63.5	48	2.3	2.3	2.3	2.3	580	1010	950	1400
300		73	70	60	3	3	3	3	730	1210	950	1400
320		57	52	43	5	5	4	4	590	820	1000	1500
320		91	86	71	5	5	4	4	940	1700	950	1400
380		83	75	64	5	5	4	4	1180	1580	900	1300
380	98	88	60	5	5	4	4	1050	1500	900	1300	
<b>190</b>	260	45	45	34	2.5	2.5	2	2	350	670	1100	1600
	260	45.5	42	36	2.5	2.5	2	2	350	670	1100	1600
	290	64	64	48	3	3	2.5	2.5	650	1180	1000	1500
	290	64.5	60	52	3	3	2.5	2.5	650	1180	1000	1500
	290	51	46	40	3	3	2.5	2.5	380	610	950	1400
	290	64.5	60	52	3	3	2.5	2.5	650	1180	1000	1500
	290	64.5	60	52	3	3	2.5	2.5	650	1180	1000	1500
	340	60	55	46	5	5	4	4	680	1040	950	1400
	400	103	90	62	5	5	4	4	1180	1690	810	1000

Designations	Abutment and fillet dimensions							Calculation coefficient				Weight		
	da <sub>max</sub>	db <sub>min</sub>	Da <sub>min</sub>	Da <sub>max</sub>	Db <sub>min</sub>	Ca <sub>min</sub>	Cb <sub>min</sub>	e	Y	Y0	a			
											mm		kg	
<b>32934</b>	183	182	213	220	222	7	8	0.37	1.6	0.9	42	4.51		
	<b>32934X2A</b>	185	180	213	222	224	9	7.5	0.28	2.1	1.17	36	3.864	
<b>32034</b>	188	184	230	246	249	10	14	0.44	1.35	0.8	56	10.6		
	<b>32034/P4YA6</b>	188	184	230	246	249	10	14	0.44	1.35	0.8	56	10.6	
	<b>32034X2A</b>	187	182	230	248	249	10	14	0.31	1.9	1.07	47	10.1	
	<b>32234</b>	196	190	259	293	294	10	20	0.43	1.4	0.8	75	30.0	
<b>30334</b>	217	185	304	348	333	10	18	0.35	1.74	0.96	68	35.8		
	<b>32334/YA6</b>	213	184	288	360	332	4.5	28	0.36	1.7	0.92	87	63.5	
	<b>32334/YA6-1</b>	213	184	288	360	332	4.5	28	0.36	1.7	0.92	87	63.5	
<b>32936</b>	194	192	225	240	241	8	11	0.48	1.25	0.7	53	6.7		
	<b>32936X2A</b>	194	152	225	240	241	8	11	0.48	1.25	0.7	53	6.44	
	<b>32036</b>	199	192	247	268	267	9	16	0.42	1.4	0.8	75	13.9	
	<b>32036X2A</b>	199	192	247	268	267	9	16	0.28	2.2	1.19	53	13.0	
	<b>32036X2A/YA8</b>	199	192	247	268	267	9	16	0.28	2.2	1.19	53	13.1	
	<b>32036X3A</b>	207	196	247	290	274	4.5	17	0.44	1.4	0.75	62	15.6	
<b>30236X3</b>	209	198	278	302	300	4.5	14					19.8		
	<b>30236</b>	209	198	278	302	300	4.5	14	0.45	1.3	0.73	64	17.8	
	<b>32236</b>	204	200	267	303	303	10	20	0.44	1.35	0.8	78	30.2	
	<b>30336</b>	207	233	362	324	345	10	19	0.36	1.7	0.92	72.4	41.4	
	<b>31336</b>	217	220	289	368	355	12	21	0.55	0.73	0.8	120	46.4	
<b>32938</b>	205	202	235	252	251	10	9.5	0.48	1.25	0.7	55	6.94		
	<b>32938X2A</b>	205	202	235	252	251	10	9.5	0.38	1.6	0.86	49	6.52	
<b>32038</b>	210	204	257	276	279	10	16	0.44	1.35	0.8	62	14.5		
	<b>32038X2A</b>	209	202	257	278	279	10	13	0.37	1.6	0.89	58	15.28	
	<b>32038X2A-1</b>	215	202	256	281	272	4.5	11	0.38	1.6	0.87	53	10.5	
	<b>32038X2A/P4</b>	209	202	257	278	279	10	13	0.37	1.6	0.89	58	15.3	
	<b>32038X2A/YA8</b>	209	202	257	278	279	10	13	0.37	1.6	0.89	58	15.28	
	<b>30238</b>	224	210	298	323	318	9	14	0.43	1.8	0.8	63	20.6	
<b>31338</b>	234	203	306	388	375	13	41	0.83	0.72	0.4	126	53.3		

# Single-row Tapered Roller Bearing(Metric)

d 200~240 mm

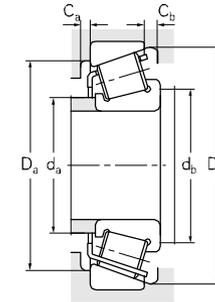
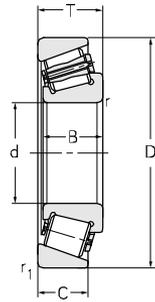
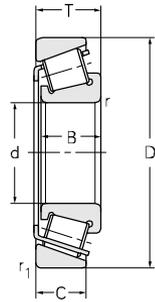


Principal dimensions					Basic load ratings				Limit speed ratings			
d	D	T	B	C	r <sub>radial</sub>	r <sub>axial</sub>	r <sub>1radial</sub>	r <sub>1axial</sub>	C <sub>R</sub>	C <sub>OR</sub>	Grease	Oil
											r/min	
											kN	
<b>200</b>	280	51	51	39	3	3	2.5	2.5	455	935	1000	1500
	280	51.5	48	41	3	3	2.5	2.5	455	935	1000	1500
	310	70	70	53	3	3	2.5	2.5	760	1370	950	1400
	310	70.5	66	56	3	3	2.5	2.5	760	1370	950	1400
	310	70	66	56	3	3	2.5	2.5	760	1370	950	1400
	310	70	66	56	3	3	2.5	2.5	760	1370	950	1400
	360	64	58	48	5	5	4	4	780	1100	900	1300
	360	104	98	82	5	5	4	4	1350	2144	900	1300
	420	146	138	115	5	5	5	5	1820	2850	800	1100
	<b>210</b>	285	41	40	33	4	4	3	3	360	710	1000
<b>220</b>	300	51	51	39	3	3	2.5	2.5	465	960	950	1400
	300	51.5	48	41	3	3	2.5	2.5	465	960	900	1400
	340	76	76	57	4	4	3	3	850	1520	900	1300
	340	76	76	57	4	4	3	3	850	1520	900	1300
	340	76.5	72	62	4	4	3	3	850	1520	950	1400
	360	85	82	70	4	4	4	4	1000	1800	830	1050
	400	72	65	54	5	5	4	4	975	1370	900	1300
	400	73	65	54	3.7	3.7	4	4	975	1370	900	1300
	400	72	65	54	5	5	4	4	993	1400	850	1200
	400	114	108	90	5	5	4	4	1650	2770	900	1300
460	154	145	122	5	5	5	5	2130	3310	710	900	
<b>240</b>	320	51	48	41	3	3	2.5	2.5	505	1080	900	1300
	320	51	48	41	3	3	2.5	2.5	505	1080	900	1300
	360	76	76	57	4	4	3	3	905	1660	850	1200
	360	76	76	57	4	4	3	3	905	1660	850	1200
	360	76.5	72	62	4	4	3	3	770	1400	850	1200
	440	79	72	60	5	5	4	4	1070	1550	750	1000
	440	127	120	100	5	5	4	4	1900	3300	700	950
	440	127	120	100	5	5	4	4	1900	3300	750	1000
	500	165	155	132	6	6	5	5	2360	4100	670	900

Designations	Abutment and fillet dimensions						Calculation coefficient				Weight		
	da <sub>max</sub>	db <sub>min</sub>	Da <sub>min</sub>	Da <sub>max</sub>	Db <sub>min</sub>	Ca <sub>min</sub>	Cb <sub>min</sub>	e	Y	Y0		a	
											mm	kg	
<b>32940</b>	218	215	252	271	270	4.5	11	0.39	1.5	0.84	54	9.56	
	<b>32940X2A</b>	220	212	251	271	270	4.5	11	0.39	1.5	0.84	54	8.86
<b>32040</b>	222	214	273	296	297	11	17	0.43	1.4	0.8	66	19.5	
	<b>32040X2A</b>	221	212	273	298	297	11	17	0.39	1.5	0.84	65	18.2
	<b>32040X2A/P4YA8</b>	221	212	273	298	297	11	17	0.39	1.53	0.84	67	17.8
	<b>32040X2A/YA8</b>	221	212	273	298	297	11	17	0.39	1.5	0.84	65	17.8
<b>30240</b>	236	218	315	342	338	9	16	0.44	1.4	0.76	70	25.4	
	<b>32240</b>	222	218	302	342	342	11	22	0.41	1.5	0.81	84	42.6
	<b>32340</b>	239	253	398	346	346	11	31	0.37	1.6	0.88	107	90.5
<b>30642N1-WTL</b>	218	215	252	271	270	4.5	11	0.32	1.9	1.04	52	7.28	
<b>32944</b>	234	234	275	286	290	9	12	0.43	1.4	0.8	58	10.0	
	<b>32944X2A</b>	310	232	342	291	361	10	11	0.39	1.5	0.84	66	10.1
	<b>32044</b>	244	234	300	325	326	12	19	0.43	1.4	0.8	72	23.9
	<b>32044/P6-XD</b>	244	236	300	325	326	12	19	0.43	1.4	0.8	72	24.2
	<b>32044X2A</b>	243	234	300	326	326	12	19	0.35	1.7	0.95	67	23.3
	<b>32044X3</b>	243	234	300	326	326	12	19	0.4	1.51	0.83	77	32.9
	<b>30244</b>	256	220	334	382	382	10	18	0.42	1.4	0.79	77	36.8
	<b>30244A/YA6</b>	256	220	334	382	382	10	19	0.37	1.6	0.88	71	37.6
<b>30244/HC</b>	259	242	348	383	371	10	18	0.43	1.4	0.8	74	36.8	
	<b>32244</b>	256	220	334	382	382	10	24	0.44	1.4	0.76	96	62.7
	<b>32344</b>	274	235	372	445	430	13	32	0.37	1.62	0.89	112	114
	<b>32948X2A</b>	259	252	331	387	309	10	11	0.32	1.9	1.04	52	10.8
<b>32948X2A/P4</b>	259	252	331	387	309	10	11	0.32	1.9	1.04	52	11.1	
	<b>32048</b>	262	256	318	345	346	12	19	0.46	1.3	0.7	78	26
	<b>32048/P6-XD</b>	262	256	318	345	346	12	19	0.46	1.3	0.7	78	26
	<b>32048X2A</b>	261	254	318	346	346	12	19	0.31	1.9	1.05	65	23.8
	<b>30248</b>	267	288	422	384	408	11	19	0.44	1.4	0.74	85	46.8
	<b>32248</b>	276	262	365	420	415	14	27	0.43	1.4	0.8	105	82.5
	<b>32248/HC</b>	276	262	365	420	415	14	27	0.43	1.4	0.8	105	82.5
	<b>32348</b>	279	301	478	410	464	12	33	0.37	1.6	0.88	123	147

# Single-row Tapered Roller Bearing(Metric)

d 254~300 mm

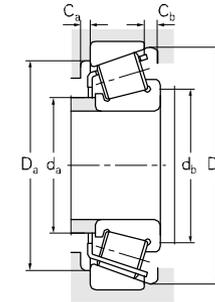
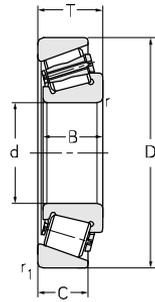
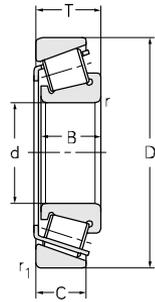


Principal dimensions					Basic load ratings				Limit speed ratings			
d	D	T	B	C	r <sub>radial</sub>	r <sub>axial</sub>	r <sub>1radial</sub>	r <sub>1axial</sub>	C <sub>R</sub>	C <sub>OR</sub>	Grease	Oil
											kN	r/min
mm												
<b>254</b>	422.275	86.1	79.8	66.7	4.7	4.7	2.5	2.5	1010	1760	710	900
<b>255</b>	560	123.05	104.8	70	6	6	6	6	1920	2690	560	750
<b>260</b>	360	63.5	63.5	48	3	3	2.5	2.5	650	1270	800	1100
	360	63.5	63.5	48	3	3	2.5	2.5	650	1270	800	1100
	360	64.5	60	52	3	3	2.5	2.5	595	1250	800	1100
	360	64.5	60	53	3	3	2.5	2.5	630	1310	800	1100
	400	87	87	65	5	5	4	4	1100	2030	800	1100
	400	87	87	65	5	5	4	4	1100	2030	800	1100
	400	87.7	82	71	5	5	4	4	1050	1960	800	1100
	480	89	80	67	6	6	5	5	1430	2150	670	900
	480	137	130	105	6	6	5	5	2160	3650	670	900
	480	133.5	141	102.5	6	6	5	5	2280	3750	670	900
	540	114	102	85	6	6	6	6	2015	2730	670	900
<b>280</b>	380	63.5	63.5	48	3	3	2.5	2.5	720	1500	800	1100
	380	64.5	60	52	3	3	2.5	2.5	720	1500	800	1100
	420	87	87	65	5	5	4	4	1200	2300	750	1000
	420	87	87	65	5	5	4	4	1200	2300	750	1000
	420	87.7	82	71	5	5	4	4	1200	2300	750	1000
<b>285</b>	370	40	40	28	3	3	2.5	2.5	360	720	730	930
<b>300</b>	420	74.5	72	62	4	4	3	3	710	1810	700	950
	420	76.5	72	62	4	4	3	3	880	1870	700	950
	440	73	70	55	4	4	3	3	860	1460	700	950
	460	100	100	74	5	5	4	4	1460	2740	670	900
	460	100	100	74	5	5	4	4	1430	2740	670	900
	460	100.7	95	77	5	5	4	4	1310	2400	700	950
	540	96	85	71	6	6	5	5	1600	2500	630	760
	540	149	140	115	6	6	5	5	2610	4450	670	900

Designations	Abutment and fillet dimensions							Calculation coefficient				Weight	
	da <sub>max</sub>	db <sub>min</sub>	Da <sub>min</sub>	Da <sub>max</sub>	Db <sub>min</sub>	Ca <sub>min</sub>	Cb <sub>min</sub>	e	Y	Y0	a		
mm													kg
<b>306/254</b>	293	270	371	413	403	12	19	0.36	1.65	0.9	81	45.4	
<b>30651</b>	329	274	435	542	510	13	53.1	0.87	0.7	0.38	171	127	
<b>32952</b>	286	272	325	351	344	13	13	0.41	1.48	0.81	72	17.9	
<b>32952/P4</b>	286	272	325	351	344	13	13	0.3	2	1.09	60	17.9	
<b>32952X2A</b>	286	272	325	351	344	13	13	0.3	2	1.09	60	19.2	
<b>32952X2A-1</b>	286	272	325	351	344	13	13	0.3	2	1.09	60	19.1	
<b>32052</b>	287	282	352	383	383	13	12	0.43	1.4	0.8	84	39.8	
<b>32052/HC</b>	287	282	352	383	383	13	22	0.43	1.4	0.8	84	37.5	
<b>32052X2A</b>	287	278	352	382	383	14	22	0.3	2	1.11	71	37.8	
<b>30252</b>	293	316	458	421	447	12	22	0.44	1.4	0.74	94	63.9	
<b>32252</b>	305	279	394	465	451	13	32	0.43	1.4	0.77	113	105	
<b>32252X2/HC</b>	302	285	397	465	453	12	30	0.43	1.4	0.77	111	101	
<b>30352</b>	332	279	449	522	481	10	29	0.32	1.9	1.04	92	113	
<b>32956</b>	305	292	344	371	364	13	13	0.43	1.4	0.77	100	20	
<b>32956X2A</b>	305	292	344	371	364	13	13	0.32	1.9	1.03	64	21.3	
<b>32056</b>	305	302	370	400	402	14	22	0.46	1.3	0.7	89	40.4	
<b>32056/HC</b>	305	302	370	400	402	14	22	0.46	1.3	0.7	89	40.4	
<b>32056X2A</b>	305	302	370	400	402	14	22	0.46	1.3	0.7	89	39.6	
<b>306/285</b>	308	295	344	361	358	10	12	0.4	1.49	0.82	61	10.1	
<b>32960</b>	330	314	379	409	400	13	15	0.28	2.1	1.17	67	30.2	
<b>32960X2A</b>	330	314	379	409	400	13	15	0.28	2.12	1.17	70	30.2	
<b>32960X3B/P5</b>	335	314	398	429	423	13	18	0.44	1.4	0.75	87	34.2	
<b>32060</b>	330	322	404	440	439	15	26	0.43	1.4	0.8	97	56.6	
<b>32060/HC</b>	330	322	404	440	439	15	26	0.43	1.4	0.8	97	56.6	
<b>32060X2A</b>	329	318	404	442	439	15	26	0.36	1.7	0.9	89	57.0	
<b>30260</b>	358	320	458	525	498	15	25	0.44	1.36	0.75	106	84.7	
<b>32260/HCYB2</b>								0.43	1.39	0.77	126	138	

# Single-row Tapered Roller Bearing(Metric)

d 320~420 mm

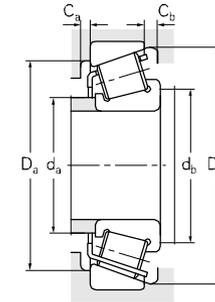
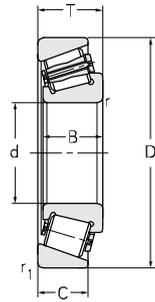
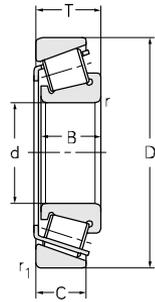


Principal dimensions	Basic load ratings								Limit speed ratings				
	d	D	T	B	C	r <sub>radial</sub>	r <sub>axial</sub>	r <sub>1radial</sub>	r <sub>1axial</sub>	C <sub>R</sub>	C <sub>OR</sub>	Grease	Oil
mm	kN								r/min				
<b>320</b>	440	76	72	62	4	4	3	3	960	1940	670	900	
	480	100	100	74	5	5	4	4	1540	2940	630	850	
	480	100	100	74	5	5	4	4	1550	2940	630	850	
	480	95	95	70	5	5	4	4	1480	2860	630	850	
	580	104	92	75	6	6	5	5	1700	2560	530	750	
<b>340</b>	460	76	76	57	4	4	3	3	1000	2350	500	830	
	460	76	76	57	4	4	3	3	1000	2350	500	830	
	460	76	72	63	4	4	3	3	920	1990	500	830	
	500	100	100	74	5	5	5	5	1800	3050	500	630	
	500	100	100	74	5	5	5	5	1530	3050	500	630	
	520	86	82	64	5	5	4	4	1200	2050	500	630	
<b>360</b>	480	76	76	57	4	4	4	4	970	2220	500	630	
	530	80	66	59	5	5	5	5	1030	1900	500	630	
	540	86	82	63.5	5	5	4	4	1270	2200	480	600	
	650	155	150	110	7.5	7.5	7.5	7.5	2900	5650	400	500	
<b>380</b>	520	87	82	71	5	5	4	4	1190	2670	560	750	
	620	112	106	92	5	5	5	5	2170	3800	400	500	
<b>400</b>	500	60	57	47	4	4	3	3	460	950	400	500	
	540	70	65	48	4	4	4	4	965	1930	350	450	
	540	70	70	53	5	5	4	4	1040	2320	350	450	
	540	87	82	71	5	5	4	4	1280	2880	380	480	
	600	125	118	100	6	6	5	5	2170	4550	400	500	
	750	130	115	77	6	6	6	6	2660	4180	320	430	
<b>420</b>	560	70	65	51	4	4	4	4	1020	2090	420	560	
	560	70	65	51	4	4	4	4	1020	2090	420	560	
	560	87	82	72	5	5	4	4	1170	2900	420	560	
	560	70	65	51	4	4	4	4	1020	2090	420	560	
	620	95	90	67	5	5	5	5	1560	2930	380	480	

Designations	Abutment and fillet dimensions						Calculation coefficient			Weight		
	d <sub>a</sub> max	d <sub>b</sub> min	D <sub>a</sub> min	D <sub>a</sub> max	D <sub>b</sub> min	C <sub>a</sub> min	C <sub>b</sub> min	e	Y		Y <sub>0</sub>	a
	mm									kg		
<b>32964X2A</b>	343	337	402	424	426	13	19	0.43	1.4	0.8	84	32.1
<b>32064</b>	354	336	419	467	463	13	26	0.46	1.3	0.72	104	62.7
<b>32064/HC</b>	354	336	419	467	463	13	26	0.46	1.3	0.72	104	62.7
<b>32064X2</b>	354	336	419	467	463	13	26	0.46	1.3	0.72	104	57.7
<b>30264</b>	353	381	558	503	533	14	29	0.44	1.4	0.74	114	103
<b>32968</b>	361	357	421	444	446	14	19	0.44	1.35	0.8	90	36.5
<b>32968/P4</b>	361	357	421	444	446	14	19	0.44	1.35	0.8	90	31.6
<b>32968X2A</b>	361	357	421	444	446	14	19	0.41	1.45	0.8	91	31.6
<b>32068X3/HCYB2</b>	371	356	442	484	481	12	26	0.4	1.49	0.82	99	62.8
<b>32068X3/YB2</b>	371	356	442	484	481	12	26	0.4	1.49	0.82	99	62.8
<b>31068X2</b>	378	367	462	507	483	13	20	0.29	2.09	1.15	78	73.9
<b>32972</b>	388	374	433	467	468	13	19	0.46	1.3	0.72	97	38.5
<b>30672/P5</b>	410	376	476	515	502	13	21	0.4	1.5	0.82	95	53.2
<b>31072X2</b>	401	390	482	526	509	13	21	0.37	1.61	0.89	97	73.1
<b>30672-1</b>	410	376	476	515	502	13	21	0.6	1.01	0.55	169	219
<b>32976</b>	407	406	502	478	501	16	16	0.39	1.6	0.86	95	50.0
<b>31176X2</b>	431	396	534	604	590	12	20	0.46	1.3	0.72	126	123
<b>30680</b>	368	414	406	489	430	13	13	0.38	1.6	0.86	77	25.1
<b>31980</b>	450	436	500	550	530	8	8	0.42	1.5	0.9	100	39.7
<b>31980X2</b>	450	436	500	550	530	8	8	0.42	1.5	0.9	100	44
<b>32980</b>	450	436	500	550	530	8	8	0.4	1.4	0.8	185	54.1
<b>32080</b>	443	420	527	585	574	14	25	0.36	1.67	0.92	118	118
<b>30680-1</b>	480	470	617	730	688	15	15	0.7	0.86	0.47	189	222
<b>31984</b>	458	436	528	528	549	13	28	0.41	1.5	0.81	106	41.7
<b>31984/HC</b>	458	436	528	528	549	13	28	0.41	1.5	0.81	106	41.8
<b>32984X2</b>	448	435	507	547	547	10	15	0.41	1.46	0.8	107	56.8
<b>31984/P4</b>	458	436	528	528	549	13	28	0.41	1.5	0.81	106	41.7
<b>31084X2</b>	470	436	552	605	586	13	28	0.41	1.5	0.8	111	88.3

# Single-row Tapered Roller Bearing(Metric)

d 420~830 mm

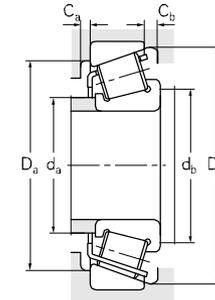
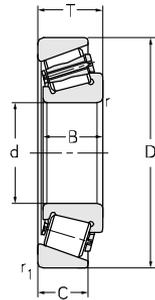
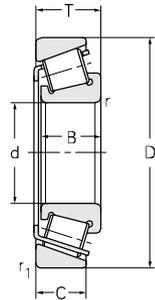


Principal dimensions					Basic load ratings				Limit speed ratings			
d	D	T	B	C	r <sub>radial</sub>	r <sub>axial</sub>	r <sub>1radial</sub>	r <sub>1axial</sub>	C <sub>R</sub>	C <sub>OR</sub>	Grease	Oil
										r/min		
<b>420</b>	620	95	90	67	5	5	5	5	1560	2940	380	480
	620	125	118	100	6	6	5	5	2300	5100	380	480
	700	130	122	92	6	6	6	6	2700	4990	350	440
<b>440</b>	620	95	90	67	5	5	5	5	1400	2900	360	460
	650	130	126	104	6	6	6	6	2620	5650	350	450
<b>460</b>	600	87	82	71	5	5	4	4	1340	3150	360	460
	600	87	85	63.5	4	4	4	4	1300	3010	360	460
	620	80	74	58	4	4	4	4	1260	2570	350	450
	680	105	100	78	6	6	6	6	1990	3700	330	440
<b>470</b>	630	80	80	62	5	5	5	5	1410	3100	350	450
<b>530</b>	710	88	82	62	5	5	5	5	1560	3150	340	450
<b>600</b>	720	73	69	56	3	3	3	3	1230	3320	340	450
	870	124	118	89	6	6	6	6	3150	6650	340	450
<b>610</b>	820	105	95	80	6	6	6	6	1830	4200	350	460
<b>630</b>	850	132	132	95	6	6	6	6	3080	7150	360	450
	920	134	128	94	7.5	7.5	7.5	7.5	3410	7100	320	430
<b>710</b>	950	114	106	80	6	6	6	6	2860	6900	260	360
	950	130	122	95	6	6	6	6	3400	7800	260	360
<b>710.5</b>	950	130	122	95	6	6	6	6	3400	7800	260	360
<b>711</b>	950	114	106	80	6	6	6	6	2800	6900	260	360
<b>760</b>	890	78	75	59	4.7	4.7	4.7	4.7	1360	3520	250	340
<b>830</b>	1080	156	156	118	6	6	6	6	4600	12000	230	430
	1100	156	152	118	6	6	6	6	4600	12400	230	430

Designations	Abutment and fillet dimensions							Calculation coefficient			Weight	
	da <sub>max</sub>	db <sub>min</sub>	Da <sub>min</sub>	Da <sub>max</sub>	Db <sub>min</sub>	Ca <sub>min</sub>	Cb <sub>min</sub>	e	Y	Y0		a
mm												kg
<b>31084X2/P5</b> <b>32084</b> <b>31184X2</b>	470	436	552	605	586	13	28	0.41	1.5	0.8	111	88.3
	473	444	572	572	600	13	28	0.37	1.6	0.88	120	125
	491	440	607	680	646	13	38	0.32	1.88	1.04	116	175
<b>32988X3</b> <b>32088X2</b>	480	455	555	605	590	10	28	0.41	1.46	0.8	114	81.3
	485	460	574	630	621	12	26	0.36	1.67	0.92	125	141
<b>30692/HC</b> <b>31992X3/HC</b> <b>31992X2</b> <b>31092X2</b>	489	475	546	587	588	12	16	0.47	1.28	0.7	123	59.5
	499	473	569	607	600	12	22	0.4	1.49	0.82	108	59.4
	499	473	569	607	600	12	22	0.4	1.49	0.82	108	62.3
	514	480	613	660	645	10	27					117
<b>30694</b>	509	485	579	615	605	10	18	0.32	1.88	1.04	94	66
<b>319/530X2</b>	573	546	655	695	683	13	26	0.39	1.5	0.84	118	81.5
<b>306/600</b> <b>310/600X2</b>	624	611	679	709	706	10	17	0.37	1.64	0.9	113	53
	624	611	679	709	706	10	17	0.41	1.45	0.8	155	231
<b>306/610</b>	662	630	741	800	781	13	25	0.37	1.6	0.88	139	139
<b>329/630</b> <b>306/630</b>	675	649	766	832	821	13	37	0.46	1.3	0.72	168	200
	704	631	819	902	867	13	40	0.43	1.4	0.78	166	286
<b>319/710</b> <b>319/710X2</b>	774	729	864	932	909	13	34	0.46	1.3	0.72	175	210
	774	729	864	932	909	13	34	0.43	1.41	0.78	177	238
<b>319/710.5</b>	774	729	864	932	909	13	34	0.43	1.41	0.78	177	238
<b>319/711</b>	773	731	864	932	909	13	34	0.43	1.41	0.78	61	209
<b>306/760/HC</b>	785	776	393	870	870	13	22	0.32	1.9	1.04	71	78.3
<b>306/830/HCYB2</b> <b>306/830/HCR</b>	882	851	995	1080	1067	13	38	0.44	1.36	0.75	209	360
	882	850	995	1080	1067	13	38	0.44	1.36	0.75	208	398

# Single-row Tapered Roller Bearing(Metric)

d 831~1000 mm

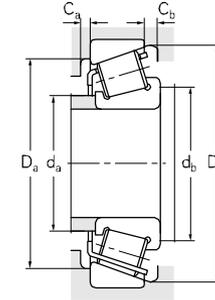
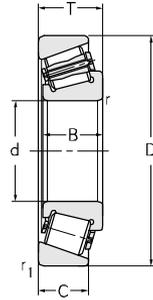
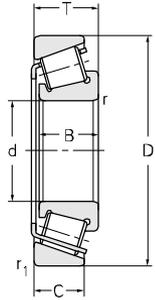


Principal dimensions									Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>radial</sub>	r <sub>axial</sub>	r <sub>1radial</sub>	r <sub>1axial</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil
										kN	r/min	
<b>831</b>	1080	156	156	118	6	6	6	6	4600	12000	230	430
	1100	156	152	118	6	6	6	6	4600	12400	230	430
<b>850</b>	1030	90	88	64	6	6	6	6	2200	5900	200	300
<b>900</b>	1180	124	122	87	6	6	6	6	3500	9000	170	230
	1280	190	170	135	7.5	7.5	7.5	7.5	6430	14600	170	220
<b>950</b>	1250	140	132	100	7.5	7.5	7.5	7.5	4400	10500	160	220
<b>1000</b>	1420	210	195	150	7.5	7.5	7.5	7.5	8100	18000	140	210

Designations	Abutment and fillet dimensions							Calculation coefficient			Weight	
	da <sub>max</sub>	db <sub>min</sub>	Da <sub>min</sub>	Da <sub>max</sub>	Db <sub>min</sub>	Ca <sub>min</sub>	Cb <sub>min</sub>	e	Y	Y0	a	kg
mm												
<b>306/831/HCYB2</b>	882	851	995	1080	1067	13	38	0.44	1.36	0.75	209	359
<b>306/831/HCR</b>	882	851	995	1080	1067	13	38	0.44	1.36	0.75	209	397
<b>318/850X2</b>	892	869	968	1012	1004	13	26	0.44	1.4	0.75	176	140
<b>319/900X2</b>	965	920	1092	1160	1142	13	37	0.41	1.49	0.82	194	327
<b>306/900/HC</b>	990	920	1142	1230	1265	13	55	0.44	1.4	0.74	242	246
<b>319/950X2/HCR</b>	1023	975	1158	1225	1200	13	40	0.33	1.82	1	183	416
<b>306/1000</b>	1090	1070	1265	1390	1358	16	20	0.46	1.3	0.72	278	966

# Single-row Tapered Roller Bearing(Inch)

d 17.462~28.575 mm



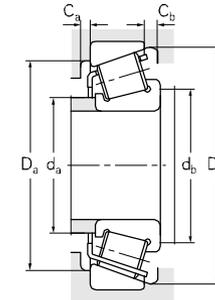
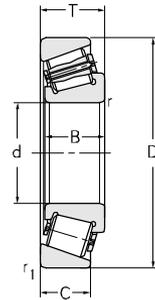
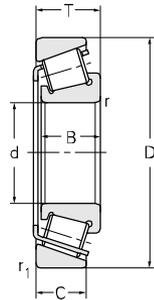
Principal dimensions											
d		D		T		B		C		r <sub>min</sub>	R <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>17.462</b>	0.687	39.878	1.57	13.843	0.545	14.605	0.575	10.668	0.42	1.3	1.3
		39.878	1.57	13.843	0.545	14.605	0.575	10.668	0.42	1.3	1.3
<b>19.05</b>	0.75	45.237	1.781	15.494	0.61	16.637	0.655	12.065	0.475	1.2	1.2
		49.225	1.938	18.034	0.71	19.05	0.75	14.288	0.563	1.3	1.3
		49.225	1.938	23.02	0.906	21.539	0.848	17.462	0.687	3.5	1.5
<b>20.625</b>	0.812	49.225	1.938	23.02	0.906	21.539	0.848	17.462	0.687	1.5	1.5
<b>21.43</b>	0.844	45.237	1.781	15.494	0.61	16.637	0.655	12.065	0.475	1.3	1.3
		50.005	1.969	17.526	0.69	18.288	0.72	13.97	0.55	1.3	1.3
		50.005	1.969	17.526	0.69	18.288	0.72	13.97	0.55	1.3	1.3
<b>21.979</b>	0.865	45.237	1.781	15.494	0.61	16.637	0.655	12.065	0.475	1.3	1.3
		45.974	1.81	15.494	0.61	16.637	0.655	12.065	0.475	1.3	1.3
<b>22.225</b>	0.875	50.8	2	15.011	0.591	14.26	0.561	12.7	0.5	1.5	1.5
<b>25.4</b>	1	50.8	2	15.011	0.591	14.26	0.561	12.7	0.5	1.5	1.5
		56.896	2.24	19.368	0.763	19.837	0.781	15.875	0.625	1.3	0.8
		57.15	2.25	17.462	0.687	17.462	0.687	13.495	0.531	1.5	1.3
		57.15	2.25	19.431	0.765	19.431	0.765	14.732	0.58	1.5	1.5
		62	2.441	19.05	0.75	20.638	0.813	14.288	0.563	1.3	1.5
<b>26*</b>		57.15	2.25	17.462	0.687	17.462	0.687	13.495	0.531	1.5	3.5
<b>26.988</b>	1.063	63.5	2.5	20.638	0.813	20.638	0.813	15.875	0.625	1.5	0.8
<b>28*</b>		57.15	2.25	17.462	0.687	17.462	0.687	13.495	0.531	1.5	3.5
<b>28.575</b>	1.125	57.15	2.25	19.845	0.781	19.355	0.762	15.875	0.625	1.5	0.8
		60.325	2.375	19.845	0.781	19.355	0.762	15.875	0.625	1.3	3.5
		64.292	2.531	21.433	0.844	21.433	0.844	16.67	0.656	1.5	1.5
		66.421	2.615	23.812	0.937	25.433	1.001	19.05	0.75	1.3	1.3
		68.262	2.687	22.225	0.875	22.225	0.875	17.462	0.687	1.5	0.8
		73.025	2.875	22.225	0.875	22.225	0.875	17.462	0.687	3.3	0.8

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
25.6	28	9000	13000	<b>KLM11749/KLM11710</b>	0.29	2.1	1.15	9	0.0758
25.6	28	9000	13000	<b>LM11749/LM11710</b>	0.29	2.1	1.15	9	0.0758
31.5	28.9	8500	12000	<b>KLM11949/KLM11910</b>	0.3	2	1.1	10	0.123
37.5	37	8500	12000	<b>K09067/K09195</b>	0.27	2.26	1.24	11	0.176
37.5	37	8500	12000	<b>K09074/K09194</b>	0.27	2.26	1.24	16	0.201
37.5	37	8000	11000	<b>K09081/K09196</b>	0.27	2.26	1.24	12	0.197
29.7	37	8000	11000	<b>KLM12748/KLM12710/YB2</b>	0.31	1.96	1.08	10	0.12
45	43.5	8000	11000	<b>K2M12649/K2M12610</b>	0.28	2.16	1.19	11	0.169
45	43.5	8000	11000	<b>KM12649/KM12610</b>	0.28	2.16	1.19	11	0.169
35.5	40	8000	10000	<b>KLM12749/KLM12710</b>	0.31	1.96	1.08	13	0.116
29.5	34	8000	10000	<b>KLM12749/KLM12711</b>	0.31	1.96	1.08	13	0.118
30.5	33	8000	10000	<b>K07087X/K07210X</b>	0.4	1.49	0.82	12	0.104
31.3	33	7500	10000	<b>K07100S/K07210X</b>	0.4	1.5	0.82	12	0.0908
40	43.5	7000	8800	<b>K1780/K1729</b>	0.31	1.95	1.07	13	0.241
39.4	45.5	7500	10000	<b>K15578/K15520</b>	0.35	1.73	0.95	13	0.214
44.6	45	7500	10000	<b>KM84548/KM84510</b>	0.55	1.1	0.6	16	0.237
47.4	57	7600	9600	<b>K15102/K15245</b>	0.35	1.71	0.94	13	0.298
38	43.5	7500	10000	<b>K15579X/K15520</b>	0.35	1.73	0.95	19	0.207
46	53	7500	9000	<b>K15106/K15250X</b>	0.35	1.71	0.94	15	0.316
38	43.5	7000	9000	<b>KJ15585/K15520</b>	0.35	1.73	0.95	12	0.207
52.9	55	7000	9000	<b>K1985/K1922</b>	0.33	1.82	1	14	0.209
39	42.5	7000	9000	<b>K1988/K1931</b>	0.33	1.82	1	13	0.244
48.5	67.5	7000	9000	<b>KM86647/KM86610</b>	0.55	1.1	0.6	18	0.351
68.5	77	7000	9000	<b>K2689/K2631</b>	0.26	2.28	1.25	14	0.420
53.5	65	7000	9000	<b>K02474/K02420</b>	0.42	1.4	0.79	17	0.410
97	140	7000	9000	<b>K02872/K02820</b>	0.45	1.32	0.73	19	0.825

Note: \* indicates the maximum value of ID or OD.

# Single-row Tapered Roller Bearing(Inch)

d 29.987~34.925 mm



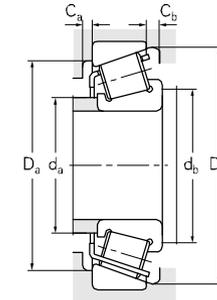
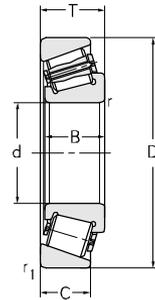
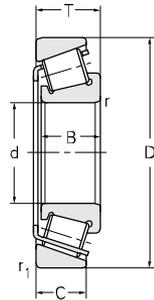
Principal dimensions											
d		D		T		B		C		r <sub>min</sub>	R <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>29.987</b>	1.181	72	2.835	19	0.748	18.923	0.745	15.875	0.625	1.5	1.5
<b>30</b>	1.181	72.085	2.838	22.385	0.881	19.202	0.756	18.415	0.725	2.3	0.8
<b>30.162</b>	1.187	62	2.441	16.002	0.63	16.566	0.652	14.288	0.563	1.5	1.5
		64.292	2.531	21.433	0.844	21.433	0.844	16.67	0.656	1.5	1.5
		68.262	2.687	22.225	0.875	22.225	0.875	17.462	0.687	1.5	2.3
		68.262	2.687	22.225	0.875	22.225	0.875	17.462	0.687	2.3	0.8
<b>31.75</b>	1.25	59.131	2.328	15.875	0.625	16.764	0.66	11.811	0.465	1.3	3.6
		59.131	2.328	15.875	0.625	16.764	0.66	11.811	0.465	1.3	3.6
		62	2.441	18.161	0.715	19.05	0.75	14.288	0.563	1.3	4.8
		69.85	2.75	23.812	0.937	25.357	0.998	19.05	0.75	1.3	0.8
		73.025	2.875	29.37	1.156	27.783	1.094	23.02	0.906	3.3	1.3
<b>33.338</b>	1.313	68.262	2.687	22.225	0.875	22.225	0.875	17.462	0.687	1.5	0.8
		68.262	2.687	22.225	0.875	22.225	0.875	17.462	0.687	1.5	0.8
		76.2	3	23.812	0.937	25.654	1.01	19.05	0.75	1.5	3.3
		76.2	3	29.37	1.156	28.575	1.125	23.02	0.906	3.3	0.8
<b>34.925</b>	1.375	65.088	2.563	18.034	0.71	18.288	0.72	13.97	0.55	1.3	3.6
		65.088	2.563	18.034	0.71	18.288	0.72	13.97	0.55	1.3	3.6
		65.088	2.563	18.034	0.71	18.288	0.72	13.97	0.55	1.3	4.7
		69.012	2.717	19.845	0.781	19.583	0.771	15.875	0.625	3.3	3.5
		69.012	2.717	19.845	0.781	19.583	0.771	15.875	0.625	3.5	0.8
		72.233	2.844	25.4	1	25.4	1	19.842	0.781	2.3	2.3
		72.233	2.844	25.4	1	25.4	1	19.842	0.781	2.3	2.3
		73.025	2.875	23.812	0.937	24.608	0.969	19.05	0.75	0.8	0.5
		73.025	2.875	23.812	0.937	24.608	0.969	19.05	0.75	2.3	1.5
		73.025	2.875	23.812	0.937	24.608	0.969	19.05	0.75	0.8	1.5
		73.025	2.875	23.812	0.937	24.608	0.969	19.05	0.75	0.8	3.5
		76.2	3	29.37	1.156	28.575	1.125	23.812	0.937	3.3	1.5
		76.2	3	23.812	0.937	25.654	1.01	19.05	0.75	3.3	3.5

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight		
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a			
kN		r/min		kg							
50	53	7000	8500	<b>K26118/K26283</b>	0.36	1.67	0.92	14	0.384		
46	55.5	7000	8500	<b>K14118/K14283</b>	0.38	1.57	0.86	17	0.202		
40	43.5	7000	8500	<b>K17119/K17244B</b>	0.38	1.57	0.86	14	0.228		
54.9	61	7000	8500	<b>KM86649/KM86610</b>	0.55	1.1	0.6	18	0.339		
61.7	69.5	5600	7500	<b>KM88043/KM88010</b>	0.55	1.1	0.6	19	0.411		
61.7	69.5	5600	7500	<b>KM88043/KM88012</b>	0.55	1.1	0.6	19	0.412		
40	50	6300	8500	<b>KLM67048A6/KLM67010A6</b>	0.41	1.46	0.8	13	0.175		
44	50	6300	8500	<b>KLM67048/KLM67010</b>	0.41	1.46	0.8	13	0.175		
56.5	62	6300	8500	<b>K15123/K15245</b>	0.35	1.71	0.94	13	0.242		
71.5	85.5	6300	8500	<b>K2580/K2523</b>	0.27	2.2	1.2	15	0.451		
70.5	95	6300	8500	<b>KHM88542/KHM88510</b>	0.55	1.1	0.6	23	1		
61.7	69.5	6300	7500	<b>KM88048/KM88010</b>	0.55	1.1	0.6	19	0.382		
61.7	69.5	6300	7500	<b>KM88048/KM88010-2-GKN</b>	0.55	1.1	0.6	19	0.382		
90	110	5600	7500	<b>K2790/K2720</b>	0.3	1.98	1.09	16	0.559		
82	110	5600	7500	<b>KHM89443/KHM89410</b>	0.55	1.1	0.6	24	0.774		
52.9	60	5600	7500	<b>KLM48548/KLM48510</b>	0.38	1.59	0.88	14	0.260		
52.9	60	5600	7500	<b>KLM48548/KLM48510A6</b>	0.38	1.59	0.88	14	0.261		
52.9	60	5600	7500	<b>LM48548/LM48510</b>	0.38	1.59	0.88	14	0.26		
52.8	67	5600	7500	<b>K14138A/K14274</b>	0.38	1.57	0.86	14	0.320		
52.8	67	5600	7500	<b>K14138A/K14276B</b>	0.38	1.57	0.86	15	0.333		
76.4	90	5000	7100	<b>KHM88649/KHM88610</b>	0.55	1.1	0.6	21	0.480		
76.4	90	5000	6700	<b>KHM88649/KHM88610-HQ</b>	0.54	1.1	0.6	20	0.473		
71.5	85	5600	7500	<b>K25877A6/K25821</b>	0.29	2.07	1.13	16	0.475		
71.5	85	5600	7500	<b>K25877/K25820</b>	0.29	2.07	1.13	16	0.475		
71.5	85	5600	7500	<b>K25877/K25821</b>	0.29	2.07	1.14	14	0.475		
71.5	85	5600	7500	<b>K25878/K25821</b>	0.29	2.07	1.14	14	0.475		
84.1	106	5600	7500	<b>K31594SH/K31520SH</b>	0.4	1.49	0.82	21	2.13		
90	110	5600	7500	<b>K2796/K2720</b>	0.3	1.98	1.09	16	0.508		

Note: \* indicates the maximum value of IDor OD.

# Single-row Tapered Roller Bearing(Inch)

d 34.925~39.688 mm



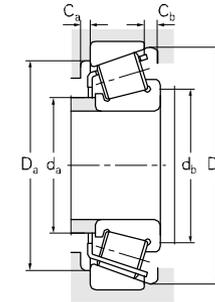
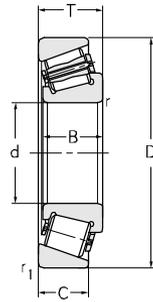
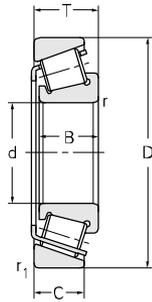
Principal dimensions											
d		D		T		B		C		r <sub>min</sub>	R <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>34.925</b>		76.2	3	29.37	1.156	28.575	1.125	23.02	0.906	3.3	3.5
		79.375	3.125	29.37	1.156	29.771	1.172	23.812	0.937	3.3	3.5
		95.25	3.75	11.115	0.438	29.9	1.177	22.225	0.875	0.8	2.3
<b>35*</b>		59.131	2.328	15.875	0.625	16.764	0.66	11.938	0.47	1.3	3.5
		59.974	2.361	15.875	0.625	16.764	0.66	11.938	0.47	1.3	3.5
		62*		16.7	0.657	17	0.669	13.6	0.535	1.5	SP
		62*		16.7	0.657	17	0.669	13.6	0.535	1.5	SP
<b>36.487</b>	1.436	76.2	3	23.812	0.937	25.654	1.01	19.05	0.75	3.3	1.5
<b>36.512</b>	1.437	72.238	2.844	20.638	0.813	20.638	0.813	18.575	0.731	1.3	3.5
		76.2	3	29.37	1.156	28.575	1.125	23.02	0.906	3.3	0.8
		76.2	3	29.37	1.156	28.575	1.125	23.02	0.906	3.3	3.5
<b>38</b>	1.496	63	2.48	17	0.669	19	0.748	13.5	0.531	1.3	1.3
		63	2.48	17	0.669	17	0.669	13.5	0.531	1.3	1.3
<b>38.1</b>	1.5	65.088	2.563	18.034	0.71	18.288	0.72	13.97	0.55	1.3	2.3
		65.088	2.563	18.034	0.71	18.288	0.72	13.97	0.55	1.1	2.3
		65.088	2.563	19.812	0.78	18.288	0.72	15.748	0.62	1.3	2.3
		69.012	2.717	26.195	1.031	26.195	1.031	15.083	0.594	0.8	1.5
		72.238	2.844	20.638	0.813	20.638	0.813	15.875	0.625	1.3	3.5
		76.2	3	23.812	0.937	25.654	1.01	19.05	0.75	3.3	3.5
		79.375	3.125	29.37	1.156	29.771	1.172	23.812	0.937	3.3	3.5
		88.5	3.484	26.988	1.063	29.083	1.145	22.225	0.875	1.5	3.5
		88.5	3.484	25.4	1	23.698	0.933	17.462	0.687	1.5	2.3
<b>39*</b>		72.014	2.835	21.4	0.843	20.638	0.813	16.637	0.655	0.4	3.5
<b>39.688</b>	1.563	73.025	2.875	23.812	0.937	25.654	1.01	19.05	0.75	0.8	3.5
		73.025	2.875	25.654	1.01	22.098	0.87	21.336	0.84	2.3	0.8
		76.2	3	23.812	0.937	25.654	1.01	19.05	0.75	3.3	3.5
		76.2	3	23.812	0.937	25.645	1.01	19.05	0.75	0.8	3.5
		76.2	3	23.812	0.937	25.654	1.01	19.05	0.75	0.8	3.5

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
84.1	106	5600	7500	<b>KHM89446/KHM89410</b>	0.55	1.1	0.6	24	0.670
87.5	106	5600	7500	<b>K3478/K3420</b>	0.37	1.64	0.9	20	0.695
108	129	5600	7500	<b>K449/K432B</b>	0.28	2.11	1.16	19	1.16
34	36	5600	7000	<b>KL68149/KL68110</b>	0.42	1.44	0.79	13	0.166
34.5	24.5	5600	7000	<b>KL68149/KL68111</b>	0.42	1.44	0.79	13	0.166
41.5	53.5	5600	7500	<b>KLM78349/KLM78310A</b>	0.44	1.4	0.74	14	0.206
41.5	53.5	5600	7500	<b>KLM78349SH/KLM78310ASH</b>	0.44	1.35	0.74	14	0.206
90	110	5000	6700	<b>K2780/K2720</b>	0.3	2	1.1	16	0.526
45	61	4800	6300	<b>K16143/K16284</b>	0.4	1.49	0.82	17	0.362
88.2	106	4800	6300	<b>KHM89448/KHM89410</b>	0.55	1.1	0.6	23	0.650
88.2	106	4800	6300	<b>KHM89449/KHM89410</b>	0.55	1.1	0.6	23	0.65
36	56	5800	7400	<b>KJL69345/KJL69310</b>	0.42	1.44	0.79	14	0.211
36	56	5800	7400	<b>KJL69349/KJL69310</b>	0.42	1.44	0.79	14	0.205
49	57	5000	7000	<b>KLM29749/KLM29710</b>	0.33	1.8	0.99	12	0.237
49	57	5000	7000	<b>KLM29749/KLM29710-DZ</b>	0.33	1.8	0.99	12	0.241
49	57	5000	7000	<b>KLM29749/KLM29711</b>	0.33	1.8	0.99	16	0.251
49.5	62	5000	7000	<b>K13686/K13620</b>	0.4	1.49	0.82	16	0.362
54.9	60	5000	7000	<b>K16150/K16284</b>	0.4	1.49	0.82	17	0.345
90	110	5000	7000	<b>K2788/K2720</b>	0.3	1.98	1.09	17	0.507
102	110	5000	7000	<b>K3490/K3420</b>	0.37	1.64	0.9	20	0.653
100	113	5000	6000	<b>K418/K414</b>	0.26	2.28	1.25	18	0.843
76	86	5000	6000	<b>K44150/K44348</b>	0.78	0.77	0.42	28	0.718
49.5	61	4500	6000	<b>KJ16154/KJ16285</b>	0.4	1.49	0.82	17	0.341
90	110	4500	6000	<b>K2789/K2735X</b>	0.3	1.98	1.09	16	0.413
75	86.5	4500	6000	<b>KM201047/KM201011</b>	0.33	1.79	0.99	20	0.437
90	110	4500	6000	<b>K2789/K2720</b>	0.3	1.98	1.09	17	0.468
90	110	4500	6000	<b>K2789/K2729</b>	0.3	1.98	1.09	16	0.507
90	110	4500	6000	<b>K2789SH/K2729SH</b>	0.3	1.98	1.09	16	0.507

Note: \* indicates the maximum value of IDor OD.

# Single-row Tapered Roller Bearing(Inch)

d 40~44.45 mm



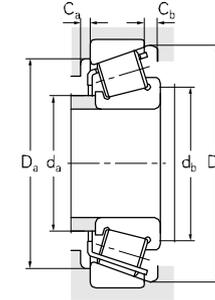
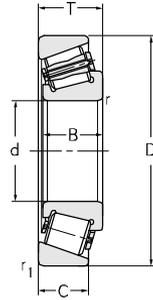
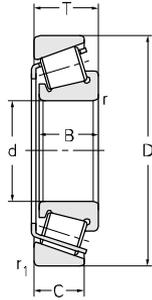
Principal dimensions											
d		D		T		B		C		r <sub>min</sub>	R <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>40</b>	1.575	90.119	3.548	23	0.906	21.962	0.865	21.808	0.859	2.3	0.8
<b>40.988</b>	1.614	68*		17.5	0.689	18	0.709	13.5	0.531	0.8	3.6
<b>41*</b>		68*		17.5	0.689	18	0.709	13.5	0.531	1.5	3.6
<b>41.275</b>	1.625	73.025	2.875	16.667	0.656	17.462	0.687	12.7	0.5	1.5	3.5
		73.431	2.891	19.558	0.77	19.812	0.78	14.732	0.58	0.76	3.56
		73.431	2.891	19.558	0.77	19.812	0.78	14.732	0.58	0.76	3.56
		73.431	2.891	21.43	0.844	19.812	0.78	16.604	0.654	0.8	3.5
		76.2	3	18.009	0.709	17.384	0.684	14.288	0.563	1.5	1.5
		76.2	3	22.225	0.875	23.02	0.906	17.462	0.687	0.8	3.5
		80	3.15	21	0.827	22.403	0.882	17.826	0.702	1.3	0.8
		80.167	3.156	29.37	1.156	30.391	1.196	23.812	0.937	3.3	0.8
		82.55	3.25	26.543	1.045	25.654	1.01	20.193	0.795	3.3	3.5
		82.55	3.25	26.543	1.045	25.654	1.01	20.193	0.795	3.3	3.5
		82.55	3.25	26.543	1.045	25.654	1.01	20.193	0.795	3.3	3.5
		87.312	3.437	30.162	1.187	30.866	1.215	23.812	0.937	1.5	3.3
		88.5	3.484	26.988	1.063	29.083	1.145	22.225	0.875	1.5	3.5
		88.9	3.5	30.162	1.187	29.37	1.156	23.02	0.906	3.3	3.5
		104.775	4.125	36.512	1.437	36.512	1.437	28.575	1.125	3.3	1.5
<b>42.862</b>	1.687	82.55	3.25	26.195	1.031	26.988	1.063	20.638	0.813	3.3	3.5
<b>42.875</b>	1.688	80	3.15	21	0.827	22.403	0.882	17.826	0.702	2	3.5
		82.931	3.265	26.988	1.063	25.4	1	22.225	0.875	2.3	3.5
<b>43*</b>		80*		21.001	0.827	22.403	0.882	17.826	0.702	0.8	3.5
<b>44.45</b>	1.75	82.931	3.265	23.812	0.937	25.4	1	19.05	0.75	0.8	3.5
		82.931	3.265	23.812	0.937	25.4	1	19.05	0.75	0.8	0.5
		87.312	3.437	30.162	1.187	30.886	1.216	23.812	0.937	3.3	3.5
		87.312	3.437	30.162	1.187	30.886	1.216	23.812	0.937	3.3	3.6
		88.9	3.5	30.162	1.187	29.37	1.156	23.02	0.906	3.3	3.5

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight		
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a			
kN		r/min		kg							
73	83.5	4500	5700	<b>K350A/K352</b>	0.31	1.96	1.08	18	0.715		
49.0	66.0	4500	6000	<b>KLM300849/KLM300811-DZ</b>	0.35	1.72	0.95	14	0.252		
51	60	4500	6000	<b>KLM300849/KLM300811</b>	0.35	1.72	0.95	14	0.241		
52.9	56	4500	6000	<b>K18590/K18520</b>	0.35	1.71	0.94	14	0.282		
67	73.5	4500	6000	<b>KLM501349/KLM501310</b>	0.4	1.5	0.83	15	0.353		
67	73.5	4500	6000	<b>KLM501349/KLM501310-2-GKN</b>	0.4	1.5	0.83	15	0.353		
67	73.5	4500	6000	<b>KLM501349/KLM501314</b>	0.4	1.5	0.83	17	0.360		
50.5	61.5	4500	6000	<b>K11162/K11300</b>	0.49	1.2	0.68	17	0.343		
71	83.5	4500	6000	<b>K24780/K24720</b>	0.4	1.5	0.84	17	0.429		
68.5	76	4500	6000	<b>K336/K332</b>	0.27	2.2	1.21	15	0.453		
97	114	4500	6000	<b>K3384/K3320</b>	0.27	2.2	1.21	17	0.630		
85	107	4500	6000	<b>KM802048/KM802011-2-GKN</b>	0.55	1.1	0.6	23	0.623		
84	105	4500	6000	<b>KM802048SH/KM802011SH</b>	0.54	1.1	0.6	22	0.623		
85	107	4500	6000	<b>K1M802048/K1M802011</b>	0.55	1.1	0.6	23	0.623		
129	175	4500	6000	<b>K3585/K3525</b>	0.53	1.14	0.62	24	0.861		
100	113	5000	6000	<b>K419/K414</b>	0.26	2.28	1.25	18	0.804		
106	127	4300	5600	<b>KHM803146/KHM803110</b>	0.54	1.1	0.6	26	0.915		
146	194	4300	5600	<b>K59162/K59412</b>	0.4	1.49	0.82	26	1.69		
84.5	119	4500	6000	<b>K22780/K22720</b>	0.4	1.49	0.82	20	0.687		
69	76	4500	6000	<b>K342S/K332US</b>	0.27	2.2	1.21	15	0.432		
78	101	4500	6000	<b>K25577/K25523</b>	0.33	1.79	0.99	19	0.646		
69	76	4500	6000	<b>K342X/K332B</b>	0.27	2.2	1.21	15	0.440		
79.3	106	4500	6000	<b>K25580/K25520</b>	0.33	1.79	0.99	18	0.573		
79.3	106	4500	6000	<b>K25581/K25520</b>	0.33	1.79	0.99	18	0.573		
95	143	4500	5600	<b>K3578/K3525</b>	0.31	1.96	1.08	20	0.81		
114	120	4500	5600	<b>K3578R/K3525-1</b>	0.31	1.96	1.08	20	0.772		
106	127	4500	5600	<b>KHM803149/KHM803110</b>	0.55	1.1	0.6	26	0.865		

Note: \* indicates the maximum value of IDor OD.

# Single-row Tapered Roller Bearing(Inch)

d 44.45~45.987 mm



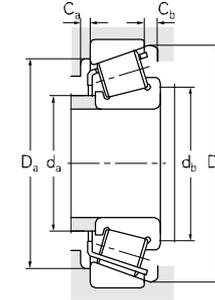
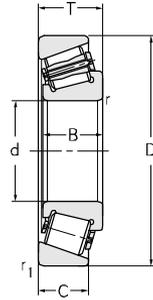
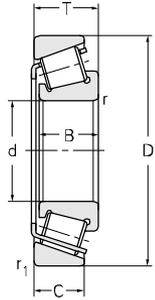
Principal dimensions											
d		D		T		B		C		r <sub>min</sub>	R <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>44.45</b>		90.119	3.548	23	0.906	21.692	0.854	21.808	0.859	2.3	3.5
		92.075	3.625	30.162	1.187	29.37	1.156	23.02	0.906	3.3	3.5
		93.264	3.672	30.162	1.187	30.302	1.193	23.812	0.937	3.3	3.5
		93.264	3.672	30.162	1.187	30.302	1.193	23.812	0.937	3.3	3.5
		95.25	3.75	27.783	1.094	28.575	1.125	22.225	0.875	0.8	2
		95.25	3.75	27.783	1.094	28.575	1.125	22.225	0.875	0.8	0.8
		95.25	3.75	30.162	1.187	29.37	1.156	23.02	0.906	3.3	3.5
		95.25	3.75	30.958	1.219	28.575	1.125	22.225	0.875	0.8	3.5
		95.25	3.75	30.958	1.219	28.575	1.125	22.225	0.875	0.8	3.5
		101.6	4	34.925	1.375	36.068	1.42	26.988	1.063	3.3	3.5
		104.7754	4.125	30.162	1.187	30.958	1.219	23.812	0.937	3.3	0.8
		104.7754	4.125	36.512	1.437	36.512	1.437	28.575	1.125	3.3	3.5
		104.7754	4.125	36.512	1.437	36.512	1.437	28.575	1.125	3.3	3.5
<b>44.988</b>	1.771	104.9864	4.133	32.512	1.28	31.75	1.25	23.368	0.92	2.5	2.5
<b>45.23</b>	1.781	79.985	3.149	19.842	0.781	20.638	0.813	15.08	0.594	1.3	2
		84.138	3.313	30.162	1.187	30.886	1.216	23.812	0.937	3.3	3.5
		87.312	3.437	30.162	1.187	30.886	1.216	23.812	0.937	3.3	3.5
<b>45.242</b>	1.781	73.431	2.891	19.558	0.77	19.812	0.78	15.748	0.62	0.8	3.5
		77.788	3.063	19.842	0.781	19.842	0.781	15.08	0.594	0.8	3.5
		77.788	3.063	21.43	0.844	19.842	0.781	16.667	0.656	0.8	3.5
<b>45.618</b>	1.796	82.931	3.265	23.812	0.937	25.4	1	19.05	0.75	0.8	3.5
		82.931	3.265	26.988	1.063	25.4	1	22.225	0.875	2.3	3.5
		82.931	3.265	23.812	0.937	25.4	1	19.05	0.75	0.8	3.5
		83.058	3.27	23.876	0.94	25.4	1	19.114	0.753	2	3.5
		83.058	3.27	23.876	0.94	25.4	1	19.114	0.753	2	3.5
<b>45.987</b>	1.811	74.976	2.952	18	0.709	18	0.709	14	0.551	1.6	2.3
		75*		18	0.709	18	0.709	14	0.551	1.6	2.3

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil		e	Y	Yo	a	
kN		r/min							kg
71.5	85	4500	6000	<b>K355X/K352</b>	0.31	1.96	1.08	18	0.668
90	125	4500	6000	<b>KHM803149/KHM803112</b>	0.55	1.1	0.6	26	0.953
103	140	4500	6000	<b>K3782/K3720</b>	0.34	1.77	0.98	22	1.04
103	140	4500	6000	<b>K3782SH/K3720SH</b>	0.34	1.77	0.98	22	1.04
110	140	3800	5300	<b>K33885A6/K33822</b>	0.33	1.79	0.99	24	1.31
110	140	3800	5300	<b>K33885/K33822</b>	0.33	1.79	0.99	24	0.983
107	144	3800	5300	<b>KHM804843/KHM804810-HQ</b>	0.55	1.1	0.6	26	1.01
111	133	4500	6000	<b>KHM903249/KHM903210</b>	0.74	0.81	0.45	32	1.00
101	133	3600	4800	<b>KHM903249/KHM903210-2X</b>	0.75	0.8	0.45	30	1.00
136	168	4500	6000	<b>K527/K522</b>	0.29	2.1	1.16	22	1.36
126	166	4300	5600	<b>K45280/K45220</b>	0.33	1.8	0.99	22	1.25
167	204	4300	5600	<b>K59175/K59412</b>	0.4	1.49	0.82	26	1.63
127	192	4300	5600	<b>KHM807040/KHM807010</b>	0.49	1.23	0.68	29	1.62
127	164	4500	6000	<b>KHM905843/KHM905810</b>	0.78	0.77	0.42	34	1.41
58	76	4500	6000	<b>K17887/K17831</b>	0.37	1.64	0.9	16	0.406
114	120	4500	6000	<b>K3586/K3520-1</b>	0.31	1.96	1.08	20	0.684
114	120	4500	6000	<b>K3586/K3525-1</b>	0.31	1.97	1.08	20	0.758
60.8	75	4500	6000	<b>KLM102949/KLM102910</b>	0.31	1.97	1.08	14	0.318
60.8	69.5	4800	6300	<b>KLM603049/KLM603011</b>	0.43	1.41	0.77	17	0.363
51	71	4800	6300	<b>KLM603049/KLM603012</b>	0.43	1.4	0.77	19	0.358
79.3	106	4500	6000	<b>K25590/K25520</b>	0.33	1.79	0.99	18	0.556
77	100	4500	6000	<b>K25590/K25523</b>	0.33	1.79	0.99	18	0.589
79.3	106	4500	5000	<b>K25590SH/K25520SH</b>	0.33	1.79	0.99	18	0.556
79.3	106	4500	5000	<b>K25590/K25522</b>	0.33	1.79	0.99	18	0.556
79.3	106	4500	5000	<b>K25590SH/K25522SH</b>	0.33	1.79	0.99	21	0.556
53	75	4800	6300	<b>KLM503349/KLM503310-2-GKN</b>	0.4	1.49	0.82	16	0.305
57	79.5	4800	6300	<b>KLM503349/KLM503310-DZ</b>	0.4	1.49	0.82	16	0.305

Note: \* indicates the maximum value of ID or OD.

# Single-row Tapered Roller Bearing(Inch)

d 46.038~50.8 mm



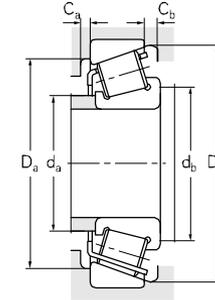
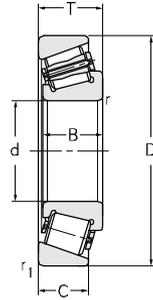
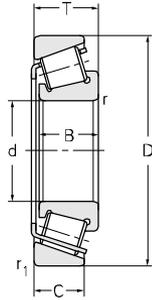
Principal dimensions											
d		D		T		B		C		r <sub>min</sub>	R <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>46.038</b>	1.813	79.375	3.125	17.462	0.687	17.462	0.687	13.495	0.531	1.5	2.8
		85	3.346	20.638	0.813	21.692	0.854	17.462	0.687	1.3	2.3
		85	3.346	20.638	0.813	21.692	0.854	17.462	0.687	1.5	2.3
<b>47.625</b>	1.875	93.264	3.672	30.162	1.187	30.302	1.193	23.812	0.937	3.3	3.5
		95.25	3.75	30.162	1.187	29.37	1.156	23.02	0.906	3.3	3.5
		104.775	4.125	30.162	1.187	30.958	1.219	23.812	0.937	3.3	3.5
		123.825	4.875	36.512	1.437	32.791	1.291	25.4	1	3.3	3.5
<b>48.412</b>	1.906	95.25	3.75	30.162	1.187	29.37	1.156	23.02	0.906	3.3	2.3
<b>49.212</b>	1.937	114.3	4.5	44.45	1.75	44.45	1.75	36.068	1.42	3.3	3.5
<b>49.987</b>	1.968	92.075	3.625	24.607	0.969	25.4	1	19.845	0.781	0.8	2.3
<b>50*</b>		83*		22	0.866	22	0.866	17.5	0.689	1.5	3.5
		93.264	3.672	30.162	1.187	30.302	1.193	23.812	0.937	3.3	3.5
		105*		37	1.457	36	1.417	29	1.142	3	2.5
<b>50</b>	1.969	90	3.543	28	1.102	28	1.102	23	0.906	2.5	3
		105	4.134	32	1.26	29	1.142	22	0.866	3	3
		112.712	4.437	26.967	1.062	21.996	0.866	23.812	0.937	3.3	0.8
<b>50.8</b>	2	82.55	3.25	21.59	0.85	22.225	0.875	16.51	0.65	1.3	3.5
		85	3.346	17.462	0.687	17.462	0.687	13.495	0.531	1.5	3.5
		85	3.346	17.462	0.687	17.462	0.687	13.495	0.531	1.5	3.5
		88.9	3.5	20.638	0.813	22.225	0.875	16.513	0.65	1.3	3.5
		90	3.543	25	0.984	22.225	0.875	20	0.787	2	3.5
		92.075	3.625	24.608	0.969	25.4	1	19.845	0.781	0.8	3.5
		93.264	3.672	30.162	1.187	30.162	1.187	23.812	0.937	0.8	0.8
		93.264	3.672	30.162	1.187	30.162	1.187	23.812	0.937	3.3	3.5
		95.25	3.75	27.783	1.094	28.575	1.125	22.225	0.875	0.8	5
		95.25	3.75	27.783	1.094	28.575	1.125	22.225	0.875	0.8	3.5
	96.838	3.813	21	0.827	21.946	0.864	15.875	0.625	0.8	2.3	

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
55.9	62	4500	6000	<b>K18690/K18620</b>	0.37	1.6	0.88	16	0.325
80	81.5	4500	6000	<b>K359S/K354A</b>	0.31	1.9	1.1	16	0.770
80	81.5	4500	6000	<b>K359S/K354X</b>	0.31	1.9	1.1	16	0.770
103	140	3800	5300	<b>K3779/K3720</b>	0.34	1.77	0.98	21	0.921
107	144	3800	5300	<b>KHM804846/KHM804810</b>	0.55	1.1	0.6	26	0.987
126	166	3900	4900	<b>K45282/K45220</b>	0.33	1.8	0.99	22	1.29
142	189	3000	4000	<b>K72187C/K72487</b>	0.74	0.81	0.45	37	2.25
107	144	4100	5200	<b>KHM804848/KHM804810</b>	0.55	1.1	0.6	26	0.967
208	224	3600	4600	<b>KHH506348/KHH506310-2</b>	0.4	1.5	0.83	30	2.24
86	119	4200	5300	<b>K28579/K28521</b>	0.38	1.59	0.88	20	0.702
71	96.5	4000	5000	<b>KJLM704649/KJLM704610</b>	0.44	1.37	0.75	20	0.474
113	136	4000	5000	<b>K50KW01/K3720</b>	0.34	1.77	0.98	23	0.928
140	192	4000	5000	<b>KJHM807045/KJHM807012</b>	0.49	1.23	0.68	29	1.39
106	142	4200	5300	<b>KJM205149/KJM205110</b>	0.33	1.83	1.01	20	0.758
111	140	3800	4800	<b>KJW5049/KJW5010</b>	0.87	0.69	0.38	37	1.22
80	105	3600	4600	<b>K396/K3920</b>	0.4	1.49	0.82	26	1.27
70.7	100	4500	6000	<b>KLM104949/KLM104911</b>	0.31	1.97	1.08	16	0.417
50.5	66.5	4000	5000	<b>K18790/K18720</b>	0.41	1.48	0.81	63	0.378
50	60	4000	5000	<b>K18790/K18720B</b>	0.41	1.48	0.81	63	0.388
75.5	89	4000	5000	<b>K368A/K362A</b>	0.32	1.88	1.03	17	0.520
86.2	91.5	4000	5000	<b>K368A/K362X</b>	0.32	1.88	1.03	17	0.601
86.5	119	4000	5000	<b>K28580/K28521</b>	0.38	1.59	0.88	18	0.701
124	158	4000	5000	<b>K3775/K3730</b>	0.34	1.77	0.98	22	0.870
124	158	4000	4500	<b>K3780/K3720</b>	0.34	1.77	0.98	22	0.870
110	140	4000	4500	<b>K33889A6/K33822</b>	0.33	1.79	0.99	24	1.2
110	140	4000	4500	<b>K33889/K33822</b>	0.33	1.79	0.99	24	0.877
84	108	4000	5000	<b>K385A/K382A</b>	0.35	1.69	0.93	18	0.678

Note: \* indicates the maximum value of IDor OD.

# Single-row Tapered Roller Bearing(Inch)

d 50.8~54.488 mm



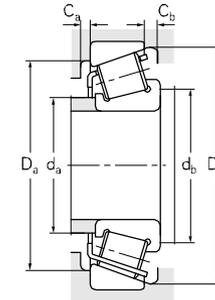
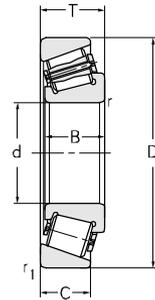
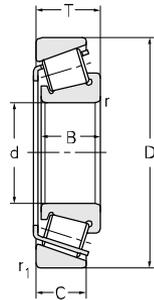
Principal dimensions											
d		D		T		B		C		r <sub>min</sub>	R <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>50.8</b>		101.6	4	31.75	1.25	31.75	1.25	25.4	1	0.8	3.5
		104.775	4.125	36.512	1.437	36.512	1.437	28.575	1.125	3.3	3.5
		104.775	4.125	36.512	1.437	36.512	1.437	28.575	1.125	3.3	3.5
		104.775	4.125	36.512	1.437	36.512	1.437	28.575	1.125	3.3	3.5
		104.775	4.125	30.162	1.187	30.958	1.219	23.812	0.937	3.3	6.4
		104.775	4.125	30.162	1.187	30.958	1.219	23.812	0.937	3.3	0.8
		104.775	4.125	30.162	1.187	30.958	1.219	23.812	0.937	0.8	2.3
		107.95	4.25	32.558	1.282	29.317	1.154	27	1.063	0.8	0.8
		107.95	4.25	27.795	1.094	29.317	1.154	27	1.063	0.8	0.8
		107.95	4.25	27.783	1.094	29.317	1.154	22.225	0.875	0.8	0.8
		107.95	4.25	27.782	1.094	29.317	1.154	22.225	0.875	0.8	3.5
		107.95	4.25	36.512	1.437	36.957	1.455	28.575	1.125	3.3	3.5
		112.712	4.437	33.338	1.313	30.048	1.183	26.988	1.063	3.3	3.5
		123.825	4.875	36.512	1.437	32.791	1.291	25.4	1	3.3	3.5
		123.825	4.875	36.512	1.437	32.791	1.291	25.4	1	3.3	3.5
<b>51.75</b>	2.037	104.775	4.125	30.162	1.187	29.317	1.154	24.605	0.969	3.3	2.3
<b>52.388</b>		92.075	3.625	24.608	0.969	25.4	1	19.845	0.781	0.8	3.5
		92.075	3.625	24.608	0.969	25.4	1	19.845	0.781	0.8	3.5
<b>53.975</b>		88.9	3.5	19.05	0.75	19.05	0.75	13.492	0.531	2	2.3
		100	3.937	21	0.827	21.946	0.864	17.862	0.703	2	0.8
		104.775	4.125	36.512	1.437	36.512	1.437	28.575	1.125	3.3	3.5
		107.95	4.25	36.512	1.437	36.957	1.455	28.575	1.125	0.5	3.5
		123.825	4.875	36.512	1.437	32.791	1.291	25.4	1	3.3	3.6
		123.825	4.875	36.512	1.437	32.791	1.291	25.4	1	3.3	3.5
		130.175	5.125	36.512	1.437	33.338	1.313	23.812	0.937	3.3	3.5
<b>54.488</b>		104.775	4.125	36.512	1.437	36.512	1.437	28.575	1.125	3.3	3.5
		104.775	4.125	36.512	1.437	36.512	1.437	28.575	1.125	3.3	3.5

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
120	151	4000	4500	<b>K49585/K49522</b>	0.4	1.5	0.82	23	1.13
140	192	3500	4500	<b>KHM807046/KHM807010</b>	0.49	1.23	0.68	29	1.48
140	192	3500	4500	<b>KHM807046/KHM807010-2</b>	0.49	1.23	0.68	29	1.48
146	194	3500	4500	<b>K59200/K59412</b>	0.4	1.49	0.82	26	1.49
127	166	3500	4500	<b>K45284/K45220</b>	0.33	1.8	0.99	22	1.23
127	166	3500	4500	<b>K45285ASH/K45220SH</b>	0.33	1.8	0.99	22	1.23
115	166	3500	4500	<b>K45285/K45221</b>	0.33	1.8	0.99	22	1.23
110	143	3700	4700	<b>K455/K452</b>	0.34	1.79	0.98	26	1.38
110	143	3500	4500	<b>K455/K453</b>	0.34	1.79	0.98	21	1.30
110	143	3500	4500	<b>K455/K453A</b>	0.34	1.79	0.98	21	1.24
110	143	3500	4500	<b>K455S/K453B-3</b>	0.34	1.79	0.98	21	1.3
153	190	3700	4700	<b>K537/K532X</b>	0.3	2.02	1.11	24	1.54
115	170	3600	4500	<b>K3975/K3926</b>	0.4	1.49	0.82	29	1.62
142	189	2800	4000	<b>K72200C/K72487</b>	0.74	0.81	0.45	38	2.13
142	189	2800	4000	<b>K72200C/K72487-3</b>	0.74	0.81	0.45	38	2.13
100	145	3500	4500	<b>K462/K453X</b>	0.34	1.79	0.98	25	1.05
86.5	119	3500	4000	<b>K28584A6/K28521</b>	0.38	1.59	0.88	18	0.678
86.5	119	3500	4000	<b>K28584/K28521</b>	0.38	1.59	0.88	18	0.678
65.7	78	4100	5200	<b>KLM806649/KLM806610-2-AAM</b>	0.55	1.1	0.6	21	0.431
82.5	103	3000	4000	<b>K389A/K383A</b>	0.35	1.69	0.93	19	0.692
127	192	3000	4000	<b>KHM807049/KHM807010</b>	0.49	1.23	0.68	29	1.41
153	190	3000	4000	<b>K539/K532XA6</b>	0.3	2.02	1.11	23	1.47
156	190	2800	4000	<b>K72212CA6/K72487-2</b>	0.74	0.81	0.45	38	2.12
142	189	2800	4000	<b>K72212C/K72487</b>	0.74	0.81	0.45	38	2.12
153	168	3000	4000	<b>KHM911242SH/KHM911210SH</b>	0.81	0.74	0.41	41	2.24
140	192	3000	4000	<b>KHM807048/KHM807010</b>	0.49	1.23	0.68	29	1.39
146	204	3000	4000	<b>KHM807048YB2/KHM807010</b>	0.49	1.23	0.68	29	1.39

Note: \* indicates the maximum value of IDor OD.

# Single-row Tapered Roller Bearing(Inch)

d 55-60.325 mm



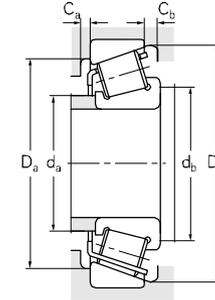
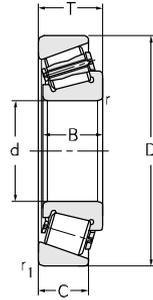
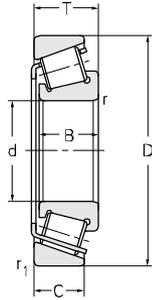
Principal dimensions											
d		D		T		B		C		r <sub>min</sub>	R <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>55</b>	2.165	90	3.543	23	0.906	23	0.906	18.5	0.728	0.5	1.5
		120	4.724	29.002	1.142	29.007	1.142	23.444	0.923	3.3	0.8
<b>55*</b>	90*			23	0.906	23	0.906	18.5	0.728	0.5	1.5
	90*			23	0.906	23	0.906	18.5	0.728	0.5	1.5
	90	3.5433		23	0.906	23	0.906	18.5	0.728	0.5	1.5
	95*			29	1.142	29	1.142	23.5	0.925	2.5	1.5
	110*			39	1.535	39	1.535	32	1.26	2.5	3
<b>55.562</b>	2.187	97.63	3.844	24.608	0.969	24.608	0.969	19.446	0.766	0.8	3.5
<b>56*</b>		95	3.7402	29	1.142	29	1.142	23.5	0.925	2.5	1.5
<b>57.15</b>	2.25	96.838	3.813	21	0.827	21.946	0.864	15.875	0.625	0.8	3.5
		96.838	3.813	21	0.827	21.946	0.864	15.875	0.625	0.8	5
		97.63	3.844	24.608	0.969	24.608	0.969	19.446	0.766	0.8	3.5
		104.775	4.125	30.162	1.187	29.317	1.154	24.605	0.969	3.3	2.3
		104.775	4.125	32.545	1.281	29.317	1.154	26.988	1.063	3.3	3.5
		104.775	4.125	30.162	1.187	29.317	1.154	24.605	0.969	3.3	3.5
		112.712	4.437	26.967	1.062	21.996	0.866	23.812	0.937	3.3	2.3
		123.825	4.875	38.1	1.5	36.678	1.444	30.162	1.187	3.3	3.5
		140.03	5.513	36.512	1.437	33.236	1.309	23.52	0.926	2.3	3.5
<b>59.987</b>	2.362	146.05	5.75	41.275	1.625	39.688	1.563	25.4	1	3.3	3.5
		146.05	5.75	41.275	1.625	39.688	1.563	25.4	1	3.3	3.5
		130.175	5.125	36.513	1.438	30.924	1.217	23.812	0.937	3.3	3.5
<b>60*</b>		112.712	4.4375	30.162	1.187	30.048	1.183	23.812	0.937	3.3	3.5
		135	5.3147	33.45	1.317	30.95	1.219	22	0.866	3.5	3.5
<b>60</b>	2.362	120	4.724	29.795	1.173	29.007	1.142	24.237	0.954	2	2
		125	4.921	37	1.457	33.5	1.319	26	1.024	3	3
<b>60.325</b>	2.375	100	3.937	25.4	1	25.4	1	19.845	0.781	3.3	3.5

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
81	114	4100	5100	<b>KJLM506849SH/KJLM506810SH/YB2-3 K475/K472A</b>	0.4	1.5	0.8	20	0.553
135	188	3400	4300		0.38	1.56	0.86	25	1.64
78	113	3000	4000	<b>KJLM506849/KJLM506810</b>	0.4	1.5	0.82	20	0.568
78	113	3000	4000	<b>KJLM506849/KJLM506810-2</b>	0.4	1.5	0.82	20	0.568
81	114	4000	5300	<b>KJLM506849SH/KJLM506810SH-3</b>	0.4	1.5	0.8	20	0.553
77	152	3000	4000	<b>KJM207049/KJM207010</b>	0.33	1.8	0.99	21	0.831
164	203	3000	4000	<b>KJH307749/KJH307710</b>	0.35	1.69	0.93	26	1.69
89.5	129	3000	4000	<b>K28680/K28622</b>	0.4	1.49	0.82	21	0.760
110	152	3000	4000	<b>KJM207049/KJM207010-3</b>	0.33	1.8	0.99	21	0.831
82.5	103	3000	4000	<b>K387A/K382A</b>	0.35	1.7	0.9	21	0.581
75	103	3000	4000	<b>K387AS/K382A</b>	0.35	1.7	0.9	21	0.573
94.5	138	3000	4000	<b>K28682/K28622</b>	0.4	1.49	0.82	21	0.74
119	160	3600	4600	<b>K462A/K453X</b>	0.34	1.79	0.98	24	1.06
119	160	3600	4600	<b>K469/K453E</b>	0.34	1.79	0.98	26	1.14
119	160	3600	4600	<b>K469/K453X</b>	0.34	1.79	0.98	26	1.07
92.5	125	3500	4400	<b>K390/K3920</b>	0.4	1.49	0.82	26	1.14
161	223	3200	4100	<b>K555S/K552A</b>	0.35	1.73	0.95	29	2.04
155	185	3000	4000	<b>K78225C/K78551</b>	0.87	0.69	0.38	45	2.53
206	240	3000	4000	<b>KH913840/KH913810</b>	0.78	0.77	0.42	45	3.28
206	240	3000	4000	<b>KH913840/KH913810-3</b>	0.78	0.77	0.42	45	3.28
145	168	3000	4000	<b>KHM911244SH1/KHM911210SH1</b>	0.82	0.73	0.4	44	2.11
115	170	3000	4000	<b>K3977/K3920</b>	0.4	1.49	0.82	25	1.30
137	175	3000	4000	<b>KHM911244B/KHM911216B</b>	0.82	0.73	0.4	41	2.06
135	188	3300	4100	<b>K476/K472</b>	0.38	1.56	0.86	26	1.54
150	194	3200	4000	<b>KJW6049/KJW6010</b>	0.82	0.73	0.4	42	2
95	75.5	3000	4000	<b>K28985/K28921</b>	0.43	1.41	0.77	24	0.812

Note: \* indicates the maximum value of ID or OD.

# Single-row Tapered Roller Bearing(Inch)

d 60.325~63.5 mm



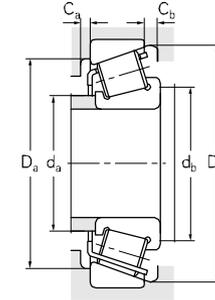
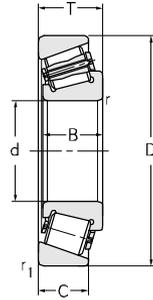
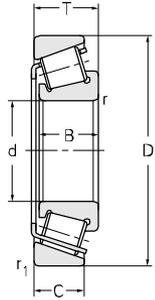
Principal dimensions												
d		D		T		B		C		r <sub>min</sub>	R <sub>min</sub>	
mm	in	mm	in	mm	in	mm	in	mm	in	mm		
<b>60.325</b>		101.6	4	25.4	1	25.4	1	19.845	0.781	3.3	3.5	
		122.238	4.813	38.1	1.5	38.354	1.51	29.718	1.17	3.3	8	
		122.238	4.813	38.1	1.5	38.354	1.51	29.718	1.17	3.3	8	
		122.238	4.813	43.658	1.719	43.764	1.723	36.512	1.437	3.3	3.5	
		122.238	4.813	43.658	1.719	43.764	1.723	36.512	1.437	3.3	3.5	
		123.825	4.875	38.1	1.5	36.678	1.444	30.162	1.187	3.3	2.3	
		127	5	44.45	1.75	44.45	1.75	34.925	1.375	3.3	3.5	
		136.525	5.375	46.038	1.813	46.038	1.813	36.512	1.437	3.3	3.5	
<b>61.912</b>		2.437	112.712	4.437	26.967	1.062	21.996	0.866	23.812	0.937	3.3	0.8
			127	5	36.512	1.437	36.512	1.437	26.988	1.063	3.3	3.5
			136.525	5.375	46.038	1.813	46.038	1.813	36.512	1.437	3.3	3.5
<b>63.5</b>		2.5	94.458	3.719	19.05	0.75	19.05	0.75	15.083	0.594	1.5	1.5
			104.775	4.125	21.433	0.844	22	0.866	15.875	0.625	2.0	2.0
			107.95	4.25	25.4	1	25.4	1	19.05	0.75	0.8	3.5
			107.95	4.25	25.4	1	25.4	1	19.05	0.75	3.3	1.5
			107.95	4.25	25.4	1	25.4	1	19.05	0.75	0.8	1.5
			110	4.331	22	0.866	21.996	0.866	18.824	0.741	1.3	3.5
			110	4.331	25.4	1	25.4	1	19.05	0.75	1.3	3.5
			112.712	4.437	30.162	1.187	30.048	1.183	23.812	0.937	3.3	3.5
			112.712	4.437	30.162	1.187	30.162	1.187	23.812	0.937	3.3	3.5
			112.712	4.437	30.162	1.187	30.162	1.187	23.812	0.937	3.3	3.5
			122.238	4.813	38.1	1.5	38.354	1.51	29.718	1.17	1.5	7
			122.238	4.813	38.1	1.5	38.354	1.51	29.718	1.17	3.3	7
			123.825	4.875	38.1	1.5	36.678	1.444	30.162	1.187	3.3	3.5
			127	5	36.512	1.437	36.17	1.424	28.575	1.125	3.3	3.5
			127	5	36.512	1.437	36.512	1.437	26.988	1.063	3.3	3.5
			130.175	5.125	41.275	1.625	41.275	1.625	31.75	1.25	3.3	3.5

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
95	75.7	3000	4000	<b>K28985/K28920</b>	0.43	1.41	0.77	24	0.851
233	154	3000	4000	<b>KHM212044/KHM212011</b>	0.34	1.78	0.98	31	2.08
233	154	3000	4000	<b>KHM212044/KHM212011-3</b>	0.34	1.78	0.98	31	2.08
220	315	3000	4000	<b>K5583/K5535</b>	0.36	1.67	0.92	31	2.39
220	315	3000	4000	<b>K5583/K5535-2</b>	0.36	1.67	0.92	31	2.39
162	223	3000	4000	<b>K558/K552A</b>	0.35	1.73	0.95	31	2.09
211	274	3000	4000	<b>K65237/K65500</b>	0.49	1.2	0.68	35	2.65
249	405	3000	4000	<b>KH715332/KH715311</b>	0.47	1.27	0.7	37	3.47
91	105	3000	4000	<b>K392/K3920</b>	0.4	1.49	0.82	27	1.06
166	234	2600	3400	<b>KHM813843/KHM813810</b>	0.5	1.2	0.66	37	2.16
249	405	2600	3400	<b>KH715334/KH715311</b>	0.47	1.3	0.7	37	3.41
62	105	3000	4000	<b>KL610549/KL610510</b>	0.42	1.4	0.78	20	0.453
92.5	119	3000	4000	<b>K39250/K39412</b>	0.39	1.6	0.86	20	0.711
92.5	141	3000	4000	<b>K29585/K29522</b>	0.46	1.31	0.72	24	0.914
92.5	141	3000	4000	<b>K29586/K29520</b>	0.46	1.31	0.72	18	0.914
92.5	141	3000	4000	<b>K29586/K29522</b>	0.46	1.31	0.72	24	0.914
90	117	3000	4000	<b>K395/K394A</b>	0.4	1.5	0.82	21	0.853
92.5	141	3000	4000	<b>K29585/K29521</b>	0.46	1.31	0.72	24	0.965
121	183	2900	3900	<b>K3982/K3920</b>	0.4	1.49	0.82	24	1.22
121	183	2900	3900	<b>K39585/K39520</b>	0.35	1.7	0.93	24	1.27
121	183	2900	3900	<b>K39585/K39520/HE1</b>	0.35	1.7	0.93	24	1.27
173	250	2900	3900	<b>KHM212047/KHM212010</b>	0.34	1.78	0.98	27	1.9
190	250	2900	3900	<b>KHM212047/KHM212011</b>	0.34	1.78	0.98	24	1.90
162	223	2900	3900	<b>K559/K552A</b>	0.35	1.73	0.95	29	1.99
163	237	2900	3900	<b>K565/K563</b>	0.36	1.65	0.91	29	2.09
166	234	2900	3900	<b>KHM813842/KHM813810</b>	0.5	1.2	0.66	32	2.12
199	271	2800	3800	<b>K639/K633</b>	0.36	1.66	0.91	30	2.52

Note: \* indicates the maximum value of IDor OD.

# Single-row Tapered Roller Bearing(Inch)

d 63.5-69.85 mm



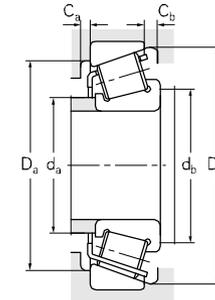
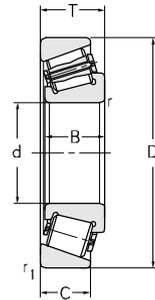
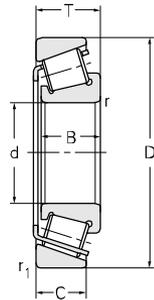
Principal dimensions											
d		D		T		B		C		r <sub>min</sub>	R <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>63.5</b>		136.525	5.375	41.275	1.625	41.275	1.625	31.75	1.25	3.3	3.5
		136.525	5.375	41.275	1.625	41.275	1.625	31.75	1.25	3.3	3.5
<b>65.088</b>	2.563	135.755	5.345	53.975	2.125	56.007	2.205	44.45	1.75	3.3	3.5
<b>66.675</b>	2.625	107.95	4.25	25.4	1	25.4	1	19.05	0.75	0.8	3.5
		107.95	4.25	25.4	1	25.4	1	19.05	0.75	0.8	3.5
		110	4.331	22	0.866	21.996	0.866	18.824	0.741	1.3	0.8
		110	4.331	22	0.866	21.996	0.866	18.824	0.741	1.3	0.8
		110	4.331	22	0.866	21.996	0.866	18.824	0.741	1.3	3.5
		112.712	4.437	26.967	1.062	21.996	0.866	23.812	0.937	3.3	0.8
		112.712	4.437	30.162	1.187	30.162	1.187	23.812	0.937	3.3	3.5
		112.712	4.437	30.162	1.187	30.162	1.187	23.812	0.937	3.3	3.5
		117.475	4.625	30.162	1.187	30.162	1.187	23.812	0.937	3.3	3.5
		122.238	4.813	38.1	1.5	38.354	1.51	29.718	1.17	SP	SP
		122.238	4.813	38.1	1.5	38.354	1.51	29.718	1.17	1.5	3.5
		122.238	4.813	38.1	1.5	38.354	1.51	29.718	1.17	3.3	3.6
		122.238	4.813	38.1	1.5	38.354	1.51	29.718	1.17	3.3	3.5
		122.238	4.813	38.1	1.5	38.354	1.51	29.718	1.17	3.3	3.5
		122.238	4.813	38.1	1.5	38.354	1.51	29.718	1.17	3.3	3.5
		127	5	36.512	1.437	36.512	1.437	26.988	1.063	3.3	3.5
		136.525	5.375	41.275	1.625	41.275	1.625	31.75	1.25	3.3	3.5
		135.755	5.345	53.975	2.125	56.007	2.205	44.45	1.75	3.3	4.3
		136.525	5.375	46.038	1.813	46.038	1.813	36.512	1.437	3.3	3.5
		136.525	5.375	46.038	1.813	46.038	1.813	36.512	1.437	3.3	3.5
<b>68.262</b>	2.687	136.525	5.375	41.275	1.625	41.275	1.625	31.75	1.25	3.3	3.5
		136.525	5.375	41.275	1.625	41.275	1.625	31.75	1.25	3.3	3.5
		136.525	5.375	46.038	1.813	46.038	1.813	36.512	1.437	3.3	3.5
		161.925	6.375	49.212	1.937	46.038	1.813	31.75	1.25	3.3	3.5
<b>69.85</b>	2.75	112.712	4.437	25.4	1	25.4	1	19.05	0.75	3.3	1.5
		117.475	4.625	30.162	1.187	30.162	1.187	23.812	0.937	3.3	3.5

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil		e	Y	Yo	a	
kN		r/min							kg
264	340	2800	3800	<b>KH414235A6/KH414210B2</b>	0.36	1.66	0.91	30	2.96
264	340	2800	3800	<b>KH414235/KH414210</b>	0.36	1.66	0.91	30	3.03
280	400	2600	3400	<b>K6379/K6320</b>	0.32	1.88	1.02	36	3.63
92.5	141	2800	3800	<b>K29590A6/K29522</b>	0.46	1.31	0.72	24	0.853
92.5	141	2800	3800	<b>K29590/K29522</b>	0.46	1.31	0.72	18	0.853
90	117	2800	3800	<b>K395A/K394A</b>	0.4	1.49	0.82	21	0.797
90	117	2800	3800	<b>K395A/K394A-3</b>	0.4	1.49	0.82	21	0.797
90	117	2800	3800	<b>K395S/K394A</b>	0.4	1.49	0.82	21	0.397
90	117	2800	3800	<b>K395A/K3920</b>	0.4	1.49	0.82	26	0.981
121	183	2800	3800	<b>K39590/K39520</b>	0.35	1.7	0.93	24	1.23
141	201	2800	3800	<b>K39590SH/K39520SH</b>	0.35	1.7	0.93	24	1.23
123	180	2800	3800	<b>K33262/K33462</b>	0.44	1.38	0.76	28	1.37
233	154	2600	3400	<b>KHM212049A6/KHM212010A6</b>	0.34	1.78	0.98	27	1.90
233	154	2800	3800	<b>KHM212049/KHM212010</b>	0.34	1.78	0.98	27	1.90
233	154	2800	3800	<b>KHM212049/KHM212011</b>	0.34	1.78	0.98	24	1.90
233	154	2600	3400	<b>KHM212049/KHM212011-3</b>	0.34	1.78	0.98	27	1.90
190	250	2600	3400	<b>KHM212049/KHM212011-HEND</b>	0.34	1.78	0.98	27	1.91
190	250	2600	3400	<b>KHM212049/KHM212011-NA</b>	0.34	1.78	0.98	27	1.92
179	256	2800	3800	<b>KHM813844/KHM813810</b>	0.5	1.2	0.66	33	2.01
199	271	2600	3400	<b>K641/K632</b>	0.36	1.66	0.91	30	2.74
280	400	2600	3400	<b>K6386/K6320</b>	0.32	1.85	1.02	36	3.56
249	405	2600	3400	<b>KH715341/KH715311</b>	0.47	1.3	0.7	37	3.24
238	380	2600	3400	<b>KH715341/KH715311-3</b>	0.47	1.3	0.7	37	3.24
199	271	2600	3400	<b>K642/K632</b>	0.36	1.66	0.91	30	2.69
220	340	2600	3400	<b>KH414245/KH414210</b>	0.36	1.67	0.92	30	2.7
238	380	2600	3400	<b>KH715343/KH715311</b>	0.47	1.3	0.7	37	3.18
248	490	2800	3800	<b>K9278/K9220</b>	0.71	0.85	0.47	56	4.58
112	156	2600	3600	<b>K29675/K29620</b>	0.49	1.23	0.68	26	0.952
107	180	2600	3600	<b>K33275/K33462</b>	0.44	1.38	0.76	28	1.28

Note: \* indicates the maximum value of IDor OD.

# Single-row Tapered Roller Bearing(Inch)

d 69.85~75.987 mm



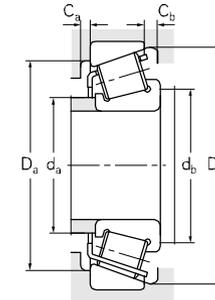
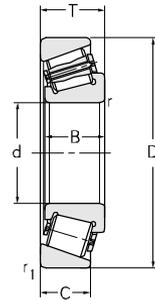
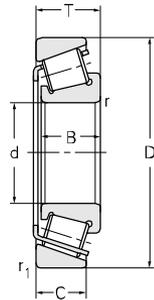
Principal dimensions												
d		D		T		B		C		r <sub>min</sub>	R <sub>min</sub>	
mm	in	mm	in	mm	in	mm	in	mm	in	mm		
<b>69.85</b>		120	4.724	32.545	1.281	32.545	1.281	26.195	1.031	3.3	3.5	
		120	4.724	29.795	1.173	29.007	1.142	24.237	0.954	2	3.5	
		127	5	36.512	1.437	36.17	1.424	28.575	1.125	3.3	3.5	
		130.175	5.125	41.275	1.625	41.275	1.625	31.75	1.25	3.3	3.5	
		146.05	5.75	41.275	1.625	39.688	1.563	25.4	1	3.3	3.6	
		146.05	5.75	41.275	1.625	39.688	1.563	25.4	1	3.3	3.5	
		146.05	5.75	41.275	1.625	39.688	1.563	25.4	1	3.3	3.5	
		149.225	5.875	41.275	1.625	41.275	1.625	31.75	1.25	3.3	3.5	
		150.089	5.909	44.45	1.75	46.672	1.837	36.512	1.437	3.3	3.5	
<b>70</b>	2.756	130	5.118	43	1.693	42	1.654	35	1.378	2.5	7	
<b>70*</b>		110*		26	1.024	25	0.984	20.5	0.807	2.5	1	
		120	4.7244	29.795	1.173	29.007	1.142	24.237	0.954	2	2	
<b>71.438</b>		2.813	117.475	4.625	30.162	1.187	30.162	1.187	23.812	0.937	3.3	3.5
			120	4.724	32.545	1.281	32.545	1.281	26.195	1.031	3.3	3.5
			136.525	5.375	41.275	1.625	41.275	1.625	31.75	1.25	3.3	3.5
			136.525	5.375	41.275	1.625	41.275	1.625	31.75	1.25	3.3	6.4
<b>73.025</b>		2.875	112.712	4.437	25.4	1	25.4	1	19.05	0.75	3.3	3.5
			117.475	4.625	30.162	1.187	30.162	1.187	23.812	0.937	3.3	3.5
			127	5	36.512	1.437	36.17	1.424	28.575	1.125	3.3	3.5
			139.992	5.511	36.512	1.437	36.098	1.421	28.575	1.125	3.3	3.5
			150.089	5.909	44.45	1.75	46.672	1.837	36.512	1.437	3.3	3.5
<b>73.817</b>	2.906	127	5	36.512	1.437	36.17	1.424	28.575	1.125	3.3	0.8	
<b>75</b>	2.953	145	5.709	51	2.008	51	2.008	42	1.654	2.5	3	
<b>75*</b>		115*		25	0.984	25	0.984	19	0.748	2.5	3	
		120*		31	1.22	29.5	1.161	25	0.984	2.5	3	
<b>75.987</b>	2.992	131.976	5.196	39	1.535	39	1.535	32	1.26	3.5	7	

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil		e	Y	Yo	a	
kN		r/min							kg
157	229	3000	4000	<b>K47487/K47420</b>	0.35	1.7	0.9	25	1.50
129	186	2800	3800	<b>K482/K472</b>	0.38	1.56	0.86	26	1.32
172	255	2600	3600	<b>K566/K563</b>	0.36	1.65	0.91	29	1.91
199	271	2600	3600	<b>K643/K633</b>	0.36	1.66	0.91	29	2.30
204	240	2600	3600	<b>KH913849A6/KH913810-2</b>	0.78	0.77	0.42	45	2.97
206	240	2600	3600	<b>KH913849/KH913810</b>	0.78	0.77	0.42	45	2.97
206	240	2600	3600	<b>KH913849/KH913810-3</b>	0.78	0.77	0.42	45	2.97
215	315	2600	3600	<b>K655/K652A</b>	0.41	1.47	0.81	33	3.54
265	365	2600	3600	<b>K745A/K742</b>	0.33	1.84	1.01	31	3.74
225	325	2900	3700	<b>KJF7049A/KJF7010</b>	0.33	1.8	0.99	30	2.5
102	156	3000	4000	<b>KJLM813049/KJLM813010</b>	0.49	1.23	0.68	26	0.894
135	188	3000	4000	<b>K484/K472</b>	0.38	1.6	0.86	25	1.32
121	190	2600	3600	<b>K33281/K33462</b>	0.44	1.38	0.76	28	1.24
157	229	2600	3600	<b>K47490/K47420</b>	0.36	1.66	0.92	26	1.46
242	300	2600	3600	<b>KH414249/KH414210</b>	0.36	1.66	0.92	31	2.59
220	290	2600	3600	<b>K645/K632</b>	0.36	1.66	0.91	33	2.55
112	156	2600	3600	<b>K29685/K29620</b>	0.49	1.23	0.68	25	0.878
121	190	2600	3600	<b>K33287/K33462</b>	0.44	1.38	0.76	28	1.21
172	255	2900	3700	<b>K567/K563</b>	0.36	1.65	0.91	29	1.8
170	320	2800	3500	<b>K576/K572</b>	0.4	1.49	0.82	32	2.54
264	365	2400	3400	<b>K744/K742</b>	0.33	1.84	1.01	31	3.74
172	255	2900	3700	<b>K568/K563</b>	0.36	1.65	0.91	29	1.78
303	435	2700	3400	<b>KJH415647/KJH415610</b>	0.36	1.66	0.91	37	3.89
105	152	2600	3600	<b>KJLM714149/KJLM714110</b>	0.46	1.3	0.72	25	8.58
128	204	2600	3600	<b>KJM714249/KJM714210</b>	0.44	1.35	0.74	28	1.28
203	305	2600	3600	<b>KHM215249/KHM215210</b>	0.33	1.84	1.01	28	2.14

Note: \* indicates the maximum value of ID or OD.

# Single-row Tapered Roller Bearing(Inch)

d 76.2-80.962 mm



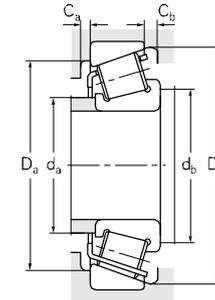
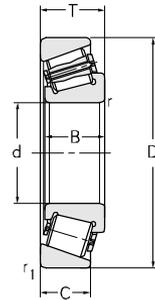
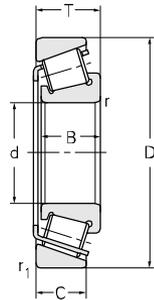
Principal dimensions												
d		D		T		B		C		r <sub>min</sub>	R <sub>min</sub>	
mm	in	mm	in	mm	in	mm	in	mm	in	mm		
<b>76.2</b>	3	125.412	4.937	25.4	1	25.4	1	19.845	0.781	1.5	3.5	
		127	5	30.162	1.187	31	1.22	22.225	0.875	3.3	3.5	
		127	5	30.162	1.187	31	1.22	22.225	0.875	3.3	6.4	
			133.35	5.25	33.338	1.313	33.338	1.313	26.195	1.031	3.3	3.5
			135.733	5.344	44.45	1.75	46.1	1.815	34.925	1.375	3.3	3.5
			136.525	5.375	30.162	1.187	29.769	1.172	22.225	0.875	3.175	3.5
			139.992	5.511	36.512	1.437	36.098	1.421	28.575	1.125	3.302	3.5
			139.992	5.511	36.512	1.437	36.098	1.421	28.575	1.125	3.5	3.5
			150.089	5.909	44.45	1.75	46.672	1.837	36.512	1.437	3.3	3.5
			150.089	5.909	44.45	1.75	46.672	1.837	36.512	1.437	3.3	3.5
			161.925	6.375	47.625	1.875	48.26	1.9	38.1	1.5	3.3	3.5
			161.925	6.375	53.975	2.125	55.1	2.169	42.862	1.687	3.3	3.5
			171.45	6.75	49.212	1.937	46.038	1.813	31.75	1.25	3.3	3.6
			171.45	6.75	49.212	1.937	46.038	1.813	31.75	1.25	3.3	3.5
			171.45	6.75	49.212	1.937	46.038	1.813	31.75	1.25	3.3	3.5
			171.45	6.75	49.212	1.937	46.038	1.813	31.75	1.25	3.3	3.5
			180.975	7.125	53.975	2.125	53.183	2.094	35.72	1.406	3.3	3.5
			180.975	7.125	53.975	2.125	53.183	2.094	35.72	1.406	3.3	3.5
<b>77.788</b>	3.063	117.475	4.625	25.4	1	25.4	1	19.05	0.75	3.3	3.5	
		121.442	4.781	24.608	0.969	23.012	0.906	17.462	0.687	2	3.5	
		135.733	5.344	44.45	1.75	46.1	1.815	34.925	1.375	3.3	3.5	
<b>77.8</b>	3.063	288.925	11.375	63.5	2.5	63.5	2.5	47.625	1.875	3.3	7	
<b>79.375</b>	3.125	146.05	5.75	41.275	1.625	41.275	1.625	31.75	1.25	3.3	3.5	
<b>80*</b>		130*		35	1.378	34	1.339	28.5	1.122	2.5	3	
		130		35	1.378	34	1.339	28.5	1.122	2.5	3	
<b>80.962</b>	3.187	136.525	5.375	30.162	1.187	29.769	1.172	22.225	0.875	3.175	3.503	
		150.089	5.909	44.45	1.75	46.672	1.837	36.512	1.437	3.3	5	

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil		e	Y	Yo	a	
kN		r/min							kg
91	160	2600	3600	<b>K27684/K27620</b>	0.45	1.32	0.73	29	1.25
				<b>K42687/K42620</b>	0.42	1.43	0.79	27	1.44
				<b>K42688/K42620</b>	0.42	1.43	0.79	27	1.44
162	260	2400	3400	<b>K47679/K47620</b>	0.38	1.57	0.86	65	1.97
				<b>K5760/K5735</b>	0.41	1.5	0.81	33	2.73
215	340	2600	3600	<b>K495A/K493</b>	0.44	1.35	0.74	29	1.82
				<b>K575/K572</b>	0.4	1.49	0.82	32	2.44
187	290	2400	3400	<b>K575/K572A6</b>	0.4	1.49	0.82	32	2.44
				<b>K575/K572A6</b>	0.4	1.49	0.82	32	2.44
264	365	2400	3400	<b>K748S/K742</b>	0.33	1.84	1.01	33	3.62
				<b>K748S/K742-3</b>	0.33	1.84	1.01	33	3.62
273	390	2400	3400	<b>K755/K752</b>	0.34	1.76	0.97	40	4.85
				<b>K6576/K6535</b>	0.4	1.49	0.82	41	5.46
315	475	2400	3400	<b>K9380A6/K9321-2</b>	0.76	0.79	0.43	55	5.17
				<b>K9380/K9321</b>	0.76	0.79	0.43	54	5.20
282	325	2000	2800	<b>K9380/K9321-3</b>	0.76	0.79	0.43	54	5.20
				<b>K9380/K9321/YB4</b>	0.76	0.79	0.43	54	5.17
207	210	2000	2800	<b>KH917840/KH917810</b>	0.73	0.82	0.45	63	6.56
				<b>KH917840/KH917810/YA8-3</b>	0.73	0.82	0.45	63	6.66
114	163	3000	3800	<b>KLM814849/KLM814810</b>	0.51	1.18	0.65	28	0.979
				<b>K34306/K34478</b>	0.45	1.33	0.73	26	0.934
				<b>K5795/K5735</b>	0.41	1.5	0.81	33	2.73
84	131	3000	3700						
215	340	2600	3600						
575	1010	1600	2000	<b>K94700/K94113</b>	0.47	1.28	0.71	62	15.5
225	320	2600	3300	<b>K661/K653/YB4</b>	0.41	1.47	0.81	33	3.01
175	280	2400	3400	<b>KJM515649/KJM515610</b>	0.41	1.48	0.81	30	1.82
				<b>KJM515649/KJM515610-BZ</b>	0.41	1.48	0.81	30	1.82
175	280	2400	3400						
134	198	2400	3400	<b>K496/K493</b>	0.44	1.35	0.74	29	1.75
				<b>K740/K742</b>	0.33	1.84	1.01	32	3.31
270	365	2500	3200						

Note: \* indicates the maximum value of ID or OD.

# Single-row Tapered Roller Bearing(Inch)

d 82.55~85.725 mm



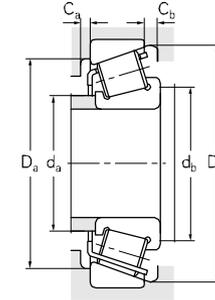
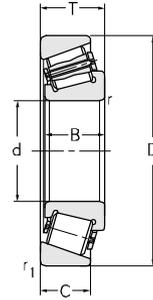
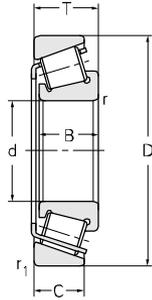
Principal dimensions											
d		D		T		B		C		r <sub>min</sub>	R <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>82.55</b>	3.25	125.412	4.937	25.4	1	25.4	1	19.845	0.781	1.5	3.5
		125.412	4.937	25.4	1	25.4	1	19.845	0.781	1.5	3.5
	133.35	5.25	33.338	1.313	33.338	1.313	26.195	1.031	3.3	3.5	
	133.35	5.25	33.338	1.313	33.338	1.313	26.195	1.031	3.3	6.8	
	133.35	5.25	39.688	1.563	39.688	1.563	32.545	1.281	3.3	3.5	
	139.7	5.5	36.512	1.437	36.098	1.421	28.575	1.125	3.3	3.556	
	139.992	5.511	36.512	1.437	36.098	1.421	28.575	1.125	3.302	3.556	
	139.992	5.511	36.512	1.437	36.098	1.421	28.575	1.125	3.556	3.556	
	139.992	5.511	36.512	1.437	36.098	1.421	28.575	1.125	3.3	6.8	
	146.05	5.75	41.275	1.625	41.275	1.625	31.75	1.25	3.505	0.254	
	146.05	5.75	41.275	1.625	41.275	1.625	31.75	1.25	3.3	3.5	
	150	5.906	44.45	1.75	46.672	1.837	36.512	1.437	3.3	3.5	
168.275	6.625	53.975	2.125	56.363	2.219	41.275	1.625	3.3	3.5		
180.975	7.125	53.975	2.125	53.183	2.094	35.72	1.406	3.3	3.3		
<b>83.345</b>	3.281	125.412	4.937	25.4	1	25.4	1	19.845	0.781	1.5	3.5
<b>84.138</b>	3.313	133.35	5.25	30.162	1.187	29.769	1.172	22.225	0.875	3.3	3.5
<b>84.976</b>	3.346	125.412	4.937	25.4	1	25.4	1	19.845	0.781	1.5	5
<b>85.026</b>	3.347	150.089	5.909	44.45	1.75	46.672	1.837	36.512	1.437	3.3	3.5
		150.089	5.909	44.45	1.75	46.672	1.837	36.512	1.437	3.3	3.5
		150.089	5.909	44.45	1.75	46.672	1.837	36.512	1.437	3.3	5
<b>85.725</b>	3.375	133.35	5.25	30.162	1.187	29.769	1.172	22.225	0.875	3.3	3.556
		136.525	5.375	30.163	1.188	29.769	1.172	22.225	0.875	3.175	3.556
		142.138	5.596	42.862	1.687	42.862	1.687	34.133	1.344	3	4.8
		146.05	5.75	41.275	1.625	41.275	1.625	31.75	1.25	3.175	6.4
146.05	5.75	41.275	1.625	41.275	1.625	31.75	1.25	3.3	3.5		
147.638	5.813	35.717	1.406	36.322	1.43	26.192	1.031	0.8	3.5		
152.4	6	39.688	1.563	36.322	1.43	30.162	1.187	3.175	3.5		

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
109	177	2400	3400	<b>K27687/K27620-AK</b>	0.45	1.32	0.73	27	1.06
115	151	2400	3400	<b>K27687SH/K27620SH</b>	0.45	1.32	0.73	27	1.1
142	218	2400	3400	<b>K47686/K47620</b>	0.4	1.48	0.82	28	1.80
142	218	2400	3400	<b>K47687/K47620</b>	0.4	1.48	0.82	28	1.74
186	310	2400	3400	<b>KHM516449/KHM516410</b>	0.4	1.48	0.82	32	2.12
187	290	2400	3400	<b>K580/K572X</b>	0.4	1.48	0.82	31	2.21
217	275	2400	3400	<b>K580/K572</b>	0.4	1.49	0.82	31	2.21
217	275	2400	3400	<b>K580/K572A6</b>	0.4	1.49	0.82	31	
184	277	2400	3400	<b>K582/K572</b>	0.4	1.48	0.82	31	2.19
265	360	2400	3400	<b>K663/K653</b>	0.41	1.47	0.81	36	2.87
215	315	2400	3400	<b>663/653</b>	0.41	1.47	0.81	33	2.87
264	365	2400	3400	<b>K749A/K742A</b>	0.33	1.84	1.01	38	3.33
405	466	2300	2900	<b>K842/K832</b>	0.3	2	1.1	35	5.36
207	210	2000	3000	<b>KH917849/KH917810</b>	0.73	0.82	0.45	50	6.25
100	160	2400	3400	<b>K27690/K27620</b>	0.42	1.44	0.79	26	1.08
134	198	2400	3400	<b>K498/K492A</b>	0.44	1.35	0.74	29	1.47
100	160	2400	3400	<b>K27695/K27620</b>	0.45	1.32	0.73	31	1.01
264	365	2400	3400	<b>K749/K742</b>	0.33	1.84	1.01	31	3.22
265	365	2200	3200	<b>K749/K742-3</b>	0.33	1.8	1	32	3.22
264	365	2400	3400	<b>K749S/K742</b>	0.33	1.84	1.01	33	3.20
134	198	2200	3200	<b>K497/K492A</b>	0.44	1.35	0.74	23	1.47
134	198	2400	3400	<b>K497/K493</b>	0.44	1.35	0.74	29	1.60
220	345	2200	3200	<b>KHM617049/KHM617010</b>	0.43	1.4	0.76	35	2.63
217	315	2200	3200	<b>K665A/K653</b>	0.41	1.47	0.81	33	2.74
217	315	2200	3200	<b>K665/K653A6</b>	0.4	1.5	0.8	33	2.74
197	310	2200	3200	<b>K596/K592XE</b>	0.44	1.36	0.75	33	2.46
315	167	2000	3400	<b>K596/K592A</b>	0.44	1.36	0.75	39	2.92

Note: \* indicates the maximum value of IDor OD.

# Single-row Tapered Roller Bearing(Inch)

d 88.9-95.25 mm



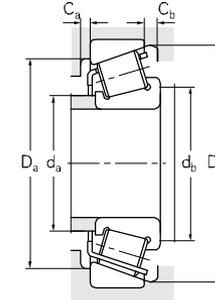
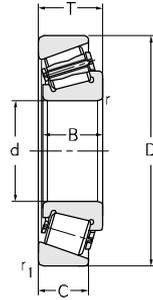
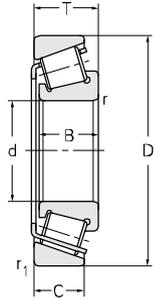
Principal dimensions											
d		D		T		B		C		r <sub>min</sub>	R <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>88.9</b>	3.5	118.618	4.67	39.688	1.563	39.688	1.563	30.162	1.187	3.556	6.35
		152.4	6	39.688	1.563	39.688	1.563	30.162	1.187	SP	SP
		152.4	6	39.688	1.563	36.322	1.43	30.162	1.187	3.175	6.4
		152.4	6	39.688	1.563	36.322	1.43	30.162	1.187	3.3	3.5
		152.4	6	39.688	1.563	39.688	1.563	30.162	1.187	SP	SP
		161.925	6.375	47.625	1.875	48.26	1.9	38.1	1.5	3.3	3.5
		161.925	6.375	47.625	1.875	48.26	1.9	39.675	1.562	3.3	3.5
		161.925	6.375	53.975	2.125	55.1	2.169	42.862	1.687	3.3	3.5
		168.275	6.625	41.275	1.625	41.275	1.625	30.162	1.187	3.3	3.5
		190.5	7.5	57.15	2.25	57.531	2.265	44.45	1.75	3.3	8
		190.5	7.5	57.15	2.25	57.531	2.265	44.45	1.75	3.3	8
		190.5	7.5	57.15	2.25	57.531	2.265	46.038	1.813	3.3	8
<b>89.975</b>	3.542	146.975	5.786	40	1.575	40	1.575	32.5	1.28	3.5	7
<b>90</b>	3.543	147	5.787	40	1.575	40	1.575	32.5	1.28	3.5	5.8
<b>90*</b>		145*		35	1.378	34	1.339	27	1.063	2.5	6
		147*		40	1.575	40	1.575	32.5	1.28	SP	SP
		147*		40	1.575	40	1.575	32.5	1.28	3.5	7
		147*		40	1.575	40	1.575	32.5	1.28	5.8	3.5
<b>92.075</b>	3.625	146.05	5.75	33.338	1.313	34.925	1.375	26.195	1.031	3.3	3.5
		152.4	6	39.688	1.563	36.322	1.43	30.162	1.187	3.302	6.35
		152.4	6	39.688	1.563	36.322	1.43	30.162	1.187	3.3	3.5
		180.975	7.125	47.625	1.875	48.006	1.89	38.1	1.5	3.3	3.5
<b>95</b>	3.74	135	5.315	20	0.787	20	0.787	14	0.551	2.5	5
<b>95*</b>		150*		35	1.378	34	1.339	27	1.063	2.5	3
<b>95.25</b>	3.75	147.638	5.813	35.717	1.406	36.322	1.43	26.192	1.031	0.8	5
		152.4	6	39.688	1.563	36.322	1.43	30.162	1.187	3.302	5.08
		152.4	6	39.688	1.563	36.322	1.43	30.162	1.187	3.3	3.5
		152.4	6	39.688	1.563	36.322	1.43	30.162	1.187	3.3	8

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
286	350	2000	3000	<b>KHM518445/KHM518410</b>	0.4	1.49	0.82	33	2.86
255	370	1800	2700	<b>KHM518445/KHM518410-HEND</b>	0.4	1.49	0.82	34	2.86
190	305	1800	2700	<b>K593A/K592A</b>	0.44	1.36	0.75	39	2.80
207	169	1800	2700	<b>K593/K592A</b>	0.44	1.36	0.75	39	2.63
255	370	1800	2700	<b>KHM518445A6/KHM518410A6</b>	0.4	1.49	0.82	34	2.86
375	390	2400	3400	<b>K759/K752</b>	0.34	1.76	0.97	35	4.26
305	410	2400	3400	<b>K759/K752BX2</b>	0.34	1.76	0.97	35	4.4
315	475	2400	3400	<b>K6580/K6535</b>	0.4	1.49	0.82	41	4.73
205	350	1800	2700	<b>K679/K672</b>	0.47	1.28	0.7	38	4.03
380	555	2400	3400	<b>855/854B</b>	0.33	1.79	0.99	40	7.71
380	555	1900	2600	<b>K855/K854</b>	0.33	1.8	0.99	42	7.69
445	610	1700	2400	<b>KHH221434/KHH221410</b>	0.33	1.79	0.99	24	7.87
229	345	2400	3100	<b>KHM218248/KHM218210-HEND</b>	0.33	1.8	0.99	31	2.51
230	370	2400	3100	<b>KHM218248SH/KHM218210SH/YB2</b>	0.33	1.8	0.99	31	2.57
189	315	2200	3200	<b>KJM718149A/KJM718110</b>	0.44	1.36	0.75	33	2.17
215	345	2200	3200	<b>KHM218248A6/KHM218210A6</b>	0.33	1.8	0.99	31	2.51
216	345	2200	3200	<b>KHM218248/KHM218210</b>	0.33	1.8	0.99	31	2.51
253	370	2200	3200	<b>KHM218248SH/KHM218210SH</b>	0.33	1.8	0.99	31	2.58
160	295	1900	2800	<b>K47890/K47820</b>	0.45	1.34	0.74	32	2.08
232	315	1900	2800	<b>598A/592A</b>	0.44	1.36	0.75	34	2.67
232	315	1900	2800	<b>K598/K592A</b>	0.44	1.36	0.75	34	2.66
288	435	1900	2800	<b>K778/K772</b>	0.39	1.56	0.86	44	5.55
86.5	151	1900	2800	<b>KJL819349/KJL819310</b>	0.58	1.04	0.57	31	0.82
187	290	1900	2800	<b>KJM719149/KJM719113</b>	0.44	1.4	0.75	33	2.23
228	310	1900	2800	<b>594A/592XE</b>	0.44	1.39	0.75	34	2.13
228	310	1900	2800	<b>K594A/K592A</b>	0.44	1.36	0.75	34	2.54
207	169	1900	2800	<b>K594/K592A</b>	0.44	1.36	0.75	34	2.54
207	169	1900	2800	<b>K594R/K592A</b>	0.44	1.36	0.75	34	2.52

Note: \* indicates the maximum value of ID or OD.

# Single-row Tapered Roller Bearing(Inch)

d 95.25~104.775 mm



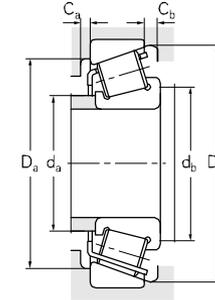
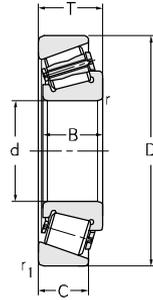
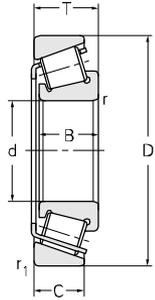
Principal dimensions											
d		D		T		B		C		r <sub>min</sub>	R <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>95.25</b>		168.275	6.625	41.275	1.625	41.275	1.625	30.162	1.187	3.3	3.5
		190.5	7.5	57.15	2.25	57.531	2.265	46.038	1.813	3.3	8
<b>96.838</b>		3.813	148.43	5.844	28.575	1.125	28.971	1.141	21.433	0.844	3
			149.225	5.875	31.75	1.25	28.971	1.141	24.608	0.969	3.3
			188.912	7.437	50.8	2	46.038	1.813	31.75	1.25	3.3
			188.912	7.437	50.8	2	46.038	1.813	31.75	1.25	3.3
			188.912	7.437	50.8	2	46.038	1.813	31.75	1.25	3.3
<b>99.974</b>		3.936	156.975	6.18	42	1.654	42	1.654	34	1.339	3.5
<b>99.975</b>		3.936	212.725	8.375	66.675	2.625	66.675	2.625	53.975	2.125	3.3
<b>101.6</b>		4	136.525	5.375	21.433	0.844	21.433	0.844	16.67	0.656	1.5
			157.162	6.187	36.512	1.437	36.116	1.422	26.195	1.031	3.3
			168.275	6.625	41.275	1.625	41.275	1.625	30.162	1.187	3.3
			180.975	7.125	47.625	1.875	48.006	1.89	38.1	1.5	3.3
			190.5	7.5	57.15	2.25	57.531	2.265	44.45	1.75	3.3
			190.5	7.5	57.15	2.25	57.531	2.265	44.45	1.75	3.3
			190.5	7.5	57.15	2.25	57.531	2.265	44.45	1.75	3.3
			190.5	7.5	57.15	2.25	57.531	2.265	46.038	1.813	3.3
			190.5	7.5	57.15	2.25	57.531	2.265	46.038	1.813	3.3
			212.725	8.375	66.675	2.625	66.675	2.625	53.975	2.125	3.3
			212.725	8.375	66.675	2.625	66.675	2.625	53.975	2.125	3.3
			212.725	8.375	66.675	2.625	66.675	2.625	53.975	2.125	3.3
			212.725	8.375	66.675	2.625	66.675	2.625	53.975	2.125	3.3
			212.725	8.375	66.675	2.625	66.675	2.625	53.975	2.125	3.3
			214.312	8.437	55.562	2.187	52.388	2.063	39.688	1.563	3.3
			250.825	9.875	76.2	3	73.025	2.875	50.8	2	6.4
			250.825	9.875	76.2	3	73.025	2.875	50.8	2	6.4
<b>104.775</b>		4.125	180.975	7.125	47.625	1.875	48.006	1.89	38.1	1.5	3.3
			180.975	7.125	47.625	1.875	48.006	1.89	38.1	1.5	6.4
			180.975	7.125	47.625	1.875	48.006	1.89	38.1	1.5	7

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
228	365	1900	2800	<b>K683/K672</b>	0.48	1.25	0.7	38	3.75
465	610	1800	2700	<b>KHH221440/KHH221410</b>	0.33	1.79	0.99	42	7.5
146	230	1900	2800	<b>K42381/K42584</b>	0.49	1.22	0.67	32	1.68
145	230	1900	2800	<b>K42381/K42587B-3</b>	0.49	1.22	0.67	36	1.89
270	345	1900	2800	<b>K90381/K90744</b>	0.87	0.69	0.38	62	5.63
270	345	1900	2800	<b>K90381/K90744-3</b>	0.87	0.69	0.38	62	5.63
278	360	1900	2800	<b>K90381/K90744/YA8-3</b>	0.87	0.69	0.38	62	5.72
253	400	1900	2800	<b>KHM220149/KHM220110</b>	0.33	1.84	1.01	42	2.89
600	830	1900	2800	<b>KHH224334/KHH224310</b>	0.33	1.84	1.01	54	11.2
90	165	2200	3000	<b>KL420449/KL420410</b>	0.37	1.63	0.9	24	0.846
193	315	2000	2800	<b>K52400/K52618</b>	0.47	1.3	0.69	36	2.48
228	365	2000	2800	<b>K687/K672</b>	0.47	1.28	0.7	38	3.43
290	435	2000	2600	<b>K780/K772</b>	0.39	1.6	0.83	39	5.00
380	555	1900	2600	<b>K861/K854</b>	0.33	1.8	0.99	42	6.80
380	555	1900	2600	<b>K861/K854-2</b>	0.33	1.8	0.99	42	6.80
380	555	1900	2600	<b>K861/K854-3</b>	0.33	1.8	0.99	42	6.80
445	610	1800	2600	<b>KHH221449/KHH221410</b>	0.33	1.79	0.99	24	7.87
465	645	1800	2600	<b>KHH221449/KHH221410-3</b>	0.33	1.79	0.99	24	7.87
655	900	1800	2600	<b>KHH224335/KHH224310</b>	0.33	1.84	1.01	48	11.1
655	900	1800	2600	<b>KHH224335/KHH224310-3</b>	0.33	1.84	1.01	48	11.1
450	675	1800	2600	<b>K941/K932</b>	0.33	1.84	1.01	48	11.0
450	675	1800	2600	<b>K941/K932-3</b>	0.33	1.84	1.01	48	11.1
595	900	1700	2200	<b>HH224335/HH224310-DG</b>	0.33	1.84	1.01	47	11.1
375	590	1800	2600	<b>KH924033/KH924010</b>	0.67	0.89	0.49	62	9.15
550	695	1400	1900	<b>KHH923649/KHH923610</b>	0.71	0.85	0.47	74	17.6
550	695	1400	1900	<b>KHH923649/KHH923611</b>	0.71	0.85	0.47	74	17.6
288	435	2000	2600	<b>K782/K772</b>	0.39	1.56	0.86	39	4.81
288	435	2000	2600	<b>K786/K772</b>	0.39	1.56	0.86	39	4.79
288	435	2000	2600	<b>K787/K772</b>	0.39	1.6	0.86	39	4.78

Note: \* indicates the maximum value of IDor OD.

# Single-row Tapered Roller Bearing(Inch)

d 107.95~120.65 mm



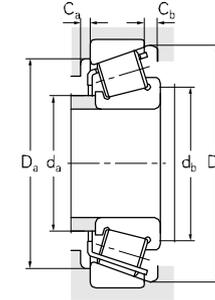
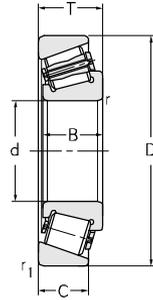
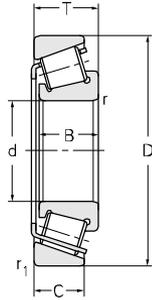
Principal dimensions											
d		D		T		B		C		r <sub>min</sub>	R <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>107.95</b>	4.25	146.05	5.75	21.433	0.844	21.433	0.844	16.67	0.656	1.5	1.5
		158.75	6.25	23.02	0.906	21.438	0.844	15.875	0.625	3.3	3.5
		165.1	6.5	36.512	1.437	36.512	1.437	26.988	1.063	3.3	3.5
<b>109.538</b>	4.313	158.75	6.25	23.02	0.906	21.438	0.844	15.875	0.625	3.3	5
		158.75	6.25	23.02	0.906	21.438	0.844	15.875	0.625	3.3	3.5
<b>100*</b>		145*		24	0.945	22.5	0.886	17.5	0.689	5	3
		157*		42	1.654	42	1.654	34	1.339	SP	SP
<b>110*</b>		165*		35	1.378	35	1.378	26.5	1.043	2.5	3
		165*		35	1.378	35	1.378	26.5	1.043	3	2.5
		180*		47	1.85	46	1.811	38	1.496	2.5	3
		180*		47	1.85	46	1.811	38	1.496	2.5	3
		180	7.087	47	1.85	46	1.811	38	1.496	2.5	3
<b>111.125</b>	4.375	214.312	8.437	55.562	2.187	52.388	2.063	39.688	1.563	3.3	3.5
<b>114.3</b>	4.5	177.8	7	41.275	1.625	41.275	1.625	30.162	1.187	3.3	3.5
		190.5	7.5	47.625	1.875	49.212	1.937	34.925	1.375	3.3	3.5
		212.725	8.375	66.675	2.625	66.675	2.625	53.957	2.124	3.3	7
		228.6	9	53.975	2.125	49.428	1.946	38.1	1.5	3.3	3.5
<b>114.976</b>	4.527	180.975	7.125	41.275	1.625	41.275	1.625	30.162	1.187	3.3	9
<b>117.8</b>	4.638	247.65	9.75	47.625	1.875	47.625	1.875	38.1	1.5	3.3	10.5
<b>120*</b>		170*		27	1.063	25	0.984	19.5	0.768	3	3
<b>120.65</b>	4.75	174.625	6.875	35.72	1.406	36.512	1.437	27.783	1.094	1.5	3.5
		182.562	7.187	39.688	1.563	38.1	1.5	33.338	1.313	3.3	3.5
		206.375	8.125	47.625	1.875	47.625	1.875	34.925	1.375	3.3	3.3
		254	10	77.78	3.062	82.55	3.25	61.912	2.437	6.4	9.7
		273.05	10.75	82.55	3.25	82.55	3.25	53.975	2.125	6.4	6.4
		273.05	10.75	82.55	3.25	82.55	3.25	53.975	2.125	6.4	6.4

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
106	180	1900	2800	<b>KL521949/KL521910</b>	0.39	1.54	0.85	26	0.993
107	174	1900	2800	<b>K37425/K37625</b>	0.61	0.99	0.54	39	1.36
198	330	1900	2800	<b>K56425/K56650</b>	0.5	1.2	0.7	38	2.67
107	174	1900	2800	<b>K37431A/K37625</b>	0.61	0.99	0.54	39	1.32
107	174	1900	2800	<b>K37431/K37625</b>	0.61	0.99	0.54	39	1.33
116	171	1900	2800	<b>KJP10049A/KJP10010</b>	0.47	1.27	0.7	30	1.13
253	400	1900	2800	<b>KHM220149A6/KHM220110A6</b>	0.33	1.8	0.99	33	2.89
195	320	1900	2800	<b>KJM822049/KJM822010</b>	0.5	1.21	0.66	39	2.63
211	360	1900	2800	<b>KM822049/KM822010</b>	0.5	1.2	0.66	38	2.63
320	510	1900	2800	<b>KJHM522649/KJHM522610</b>	0.41	1.48	0.81	40	4.56
320	510	1900	2800	<b>KJHM522649/KJHM522610-2</b>	0.41	1.48	0.81	40	4.56
320	510	1900	2800	<b>KRJHM522649/JHM522610</b>	0.41	1.48	0.81	40	4.56
375	590	1700	2300	<b>H924045/H924010-DG</b>	0.67	1.01	0.67	65	8.49
250	400	1900	2800	<b>K64450/K64700</b>	0.52	1.23	0.64	43	3.50
305	480	1900	2800	<b>K71450/K71750</b>	0.41	1.48	0.81	41	5.26
450	675	1700	2400	<b>K938/K932</b>	0.33	1.8	1	47	9.95
400	590	1500	2200	<b>KHM926740/KHM926710-3</b>	0.74	0.81	0.45	68	9.78
250	400	1900	2800	<b>K64452A/K64713</b>	0.52	1.15	0.63	43	3.72
420	520	1600	2300	<b>K67791/K67720</b>	0.44	1.36	0.75	52	6.82
155	243	1900	2800	<b>KJP12049/KJP12010</b>	0.47	1.3	0.69	35	1.75
210	365	1700	2400	<b>KM224749/KM224710</b>	0.33	1.8	0.99	32	2.66
228	430	1700	2400	<b>K48282/K48220</b>	0.3	2	1.1	34	3.56
330	550	1600	2200	<b>K795/K792</b>	0.46	1.3	0.72	46	6.28
730	1060	1500	2000	<b>KHH228340/KHH228310-3</b>	0.32	1.9	1	31	18.2
810	940	2200	3200	<b>KHH926749/KHH926710</b>	0.63	0.95	0.52	76	22.1
810	940	2200	3200	<b>KHH926749/KHH926710-3</b>	0.63	0.95	0.52	76	22.1

Note: \* indicates the maximum value of IDor OD.

# Single-row Tapered Roller Bearing(Inch)

d 123.825~146.05 mm



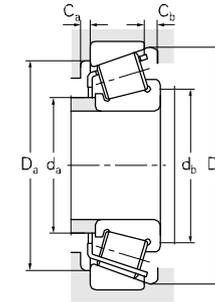
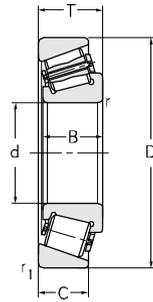
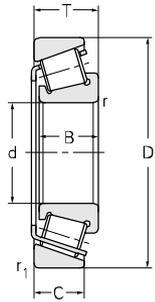
Principal dimensions											
d		D		T		B		C		r <sub>min</sub>	R <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>123.825</b>	4.875	254	10	77.788	3.063	82.55	3.25	61.912	2.437	6.4	9.7
<b>127</b>	5	182.562	7.187	39.688	1.563	38.1	1.5	33.338	1.313	3.3	3.5
		182.562	7.187	39.688	1.563	38.1	1.5	33.338	1.313	3.3	3.5
		228.6	9	53.975	2.125	49.428	1.946	38.1	1.5	3.3	3.5
		228.6	9	53.975	2.125	49.428	1.946	38.1	1.5	3.3	3.5
		234.95	9.25	63.5	2.5	63.5	2.5	49.212	1.937	3.3	6.4
		254	10	77.788	3.063	82.55	3.25	61.912	2.437	6.4	9.7
		304.8	12	88.9	3.5	82.55	3.25	57.15	2.25	6.4	6.4
<b>128.588</b>	5.063	206.375	8.125	47.625	1.875	47.625	1.875	34.925	1.375	3.3	3.3
<b>130.175</b>	5.125	196.85	7.75	46.038	1.813	46.038	1.813	38.1	1.5	3.3	3.5
<b>133.35</b>	5.25	190.5	7.5	39.688	1.563	39.688	1.563	33.338	1.313	3.3	3.5
		196.85	7.75	46.038	1.813	46.038	1.813	38.1	1.5	3.3	3.5
		196.85	7.75	46.038	1.813	46.038	1.813	38.1	1.5	3.3	3.5
		234.95	9.25	63.5	2.5	63.5	2.5	49.212	1.937	3.3	9.7
		234.95	9.25	63.5	2.5	63.5	2.5	49.212	1.937	3.3	9.7
<b>139.7</b>	5.5	228.6	9	57.15	2.25	57.15	2.25	44.45	1.75	3.3	3.5
		236.538	9.313	57.15	2.25	56.642	2.23	44.45	1.75	3.3	3.5
		254	10	66.675	2.625	66.675	2.625	47.625	1.875	3.3	7
		295.275	11.625	82.55	3.25	87.312	3.437	57.15	2.25	6.4	9.7
<b>142.875</b>	5.625	200.025	7.875	41.275	1.625	39.688	1.563	34.13	1.344	3.3	7.9
		241.3	9.5	57.15	2.25	56.642	2.23	44.45	1.75	3.3	8
		241.3	9.5	57.15	2.25	56.642	2.23	44.45	1.75	3.3	8
<b>146.05</b>	5.75	193.675	7.625	28.575	1.125	28.575	1.125	23.02	0.906	1.5	1.5
		193.675	7.625	28.575	1.125	28.575	1.125	23.02	0.906	1.5	1.5
		236.538	9.313	57.15	2.25	56.642	2.23	44.45	1.75	3.3	3.5
		304.8	12	88.9	3.5	82.55	3.25	57.15	2.25	6.4	6.4
		304.8	12	88.9	3.5	82.55	3.25	57.15	2.25	6.4	6.4

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
730	1060	1500	2000	<b>KHH228344/KHH228310</b>	0.32	1.87	1.03	54	18.6
240	430	1700	2400	<b>48290/48220</b>	0.3	2	1.1	34	3.20
228	430	1700	2400	<b>K48290/K48220</b>	0.3	2	1.1	34	3.20
400	590	1700	2400	<b>KHM926747/KHM926710</b>	0.74	0.81	0.45	68	8.88
400	590	1700	2400	<b>KHM926747/KHM926710-3</b>	0.74	0.81	0.45	68	8.88
515	810	1700	2400	<b>K95500/K95925</b>	0.37	1.62	0.89	51	11.6
730	1060	1500	2200	<b>KHH228349/KHH228310</b>	0.32	1.87	1.03	54	18.2
875	1210	1400	2000	<b>KHH932132/KHH932110/YA8-3</b>	0.73	0.82	0.45	93	27.7
330	550	1600	2200	<b>K799/K792</b>	0.46	1.3	0.72	46	5.70
330	590	1600	2200	<b>67389/67322</b>	0.34	1.74	0.96	40	4.96
247	455	1600	2200	<b>K48385/K48320</b>	0.32	1.88	1.04	35	3.52
330	590	1600	2200	<b>67390/67322-BZ</b>	0.35	1.7	0.9	39	4.71
330	590	1600	2200	<b>67390/67322-BZ</b>	0.35	1.7	0.9	39	4.71
515	810	1500	2000	<b>95525/95925</b>	0.37	1.62	0.89	51	11.1
515	810	1500	2000	<b>K95525/K95925</b>	0.37	1.62	0.89	51	11.1
370	680	1400	1900	<b>K898/K892</b>	0.42	1.43	0.79	50	8.85
510	810	1400	1900	<b>KHM231132/KHM231110</b>	0.31	1.9	1.1	45	10.1
715	1100	1400	1900	<b>K99550/K99100</b>	0.41	1.47	0.81	54	14.0
820	1100	1200	1700	<b>KHH231649/KHH231615-2</b>	0.32	1.88	1.04	55	24.7
250	515	1600	2000	<b>K48684/K48620</b>	0.34	1.78	0.98	37	3.88
420	730	1400	1800	<b>82562A/82950-DANA</b>	0.44	1.36	0.75	54	10.4
420	730	1400	1800	<b>82562A/82950/HCOI-DANA</b>	0.44	1.36	0.75	54	10.4
186	370	1600	2200	<b>K36690/K36620B</b>	0.37	1.6	0.9	34	2.22
186	370	1600	2200	<b>K36690/K36620B</b>	0.37	1.6	0.9	34	2.22
406	700	1300	1900	<b>K82576/K82931</b>	0.44	1.36	0.75	52	9.56
835	1140	1100	1600	<b>KHH932145/KHH932110</b>	0.73	0.82	0.45	105	28.3
875	1210	1100	1600	<b>KHH932145/KHH932110/YA8</b>	0.73	0.82	0.45	93	27.7

Note: \* indicates the maximum value of IDor OD.

# Single-row Tapered Roller Bearing(Inch)

d 152.4~180 mm



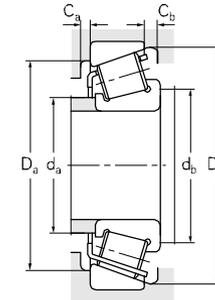
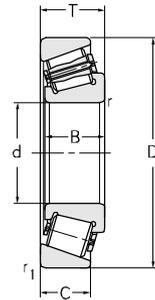
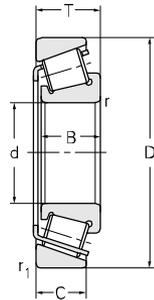
Principal dimensions											
d		D		T		B		C		r <sub>min</sub>	R <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>152.4</b>	6	222.25	8.75	46.83	1.844	46.83	1.844	34.925	1.375	1.5	3.5
		222.25	8.75	46.83	1.844	46.83	1.844	34.925	1.375	1.5	3.5
		254	10	66.675	2.625	66.675	2.625	47.625	1.875	3.3	7
		268.288	10.563	74.612	2.937	74.612	2.937	57.15	2.25	6.4	6.4
		268.288	10.563	74.612	2.937	74.612	2.937	57.15	2.25	6.4	6.4
		307.975	12.125	88.9	3.5	93.662	3.687	66.675	2.625	6.8	9.7
<b>155.575</b>	6.125	330.2	13	85.725	3.375	79.375	3.125	53.975	2.125	6.4	6.4
<b>158.75</b>	6.25	225.425	8.875	41.275	1.625	39.688	1.563	33.338	1.313	3.3	3.5
<b>165.1</b>	6.5	225.425	8.875	41.275	1.625	39.688	1.563	33.338	1.313	3.3	3.5
		225.425	8.875	41.275	1.625	39.688	1.563	33.338	1.313	3.3	3.5
		247.65	9.75	47.625	1.875	47.625	1.875	38.1	1.5	3.3	3.5
		288.925	11.375	63.5	2.5	63.5	2.5	47.625	1.875	7	3.3
<b>170*</b>		240*		46	1.811	44.5	1.752	37	1.457	2.5	3
<b>171.45</b>	6.75	260.35	10.25	66.675	2.625	66.675	2.625	52.388	2.063	3.3	3.5
<b>174.625</b>	6.875	288.925	11.375	63.5	2.5	63.5	2.5	47.625	1.875	3.3	7
		288.925	11.375	63.5	2.5	63.5	2.5	47.625	1.875	3.3	7
<b>177.8</b>	7	227.012	8.937	30.162	1.187	30.162	1.187	23.02	0.906	1.5	1.5
		247.65	9.75	47.625	1.875	47.625	1.875	38.1	1.5	3.3	3.5
		260.35	10.25	53.975	2.125	53.975	2.125	41.275	1.625	3.3	3.5
		260.35	10.25	53.975	2.125	53.975	2.125	41.275	1.625	3.3	3.5
		260.35	10.25	53.975	2.125	53.975	2.125	41.275	1.625	3.3	3.5
		260.35	10.25	53.975	2.125	53.975	2.125	41.275	1.625	3.3	3.5
		288.925	11.375	63.5	2.5	63.5	2.5	47.625	1.875	3.3	7
		319.964	12.597	88.9	3.5	85.725	3.375	65.088	2.563	4.8	3.5
428.628	16.875	106.362	4.187	95.25	3.75	61.912	2.437	6.4	6.4		
<b>180*</b>		250*		47	1.85	45	1.772	37	1.457	3	2.5
		250	9.843	47	1.85	45	1.772	37	1.457	3	2.5

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
368	630	1100	1600	<b>KM231649/KM231610</b>	0.33	1.8	0.99	28	5.76
368	630	1100	1600	<b>M231649/M231610</b>	0.33	1.8	0.99	41	5.76
595	930	1100	1600	<b>K99600/K99100</b>	0.41	1.5	0.81	55	12.5
670	1070	1200	1700	<b>EE107060/107105</b>	0.39	1.55	0.85	58	16.8
670	1070	1200	1700	<b>KEE107060/K107105</b>	0.39	1.55	0.85	58	16.8
1190	1350	1100	1600	<b>KHH234048/KHH234010</b>	0.33	1.84	1.01	63	30.9
825	1140	1100	1600	<b>KH936340/KH936310</b>	0.81	0.74	0.41	106	31.6
261	440	1100	1600	<b>K46780/K46720</b>	0.38	1.57	0.86	44	5.24
260	565	1100	1600	<b>46790/46720</b>	0.38	1.57	0.86	43	4.64
261	565	1100	1600	<b>K46790/K46720</b>	0.38	1.57	0.86	44	4.64
415	520	1000	1400	<b>K67780/K67720</b>	0.44	1.36	0.75	52	8.16
625	670	1100	1600	<b>KHM237535/KHM237510</b>	0.32	1.88	1.04	52	16.8
355	675	1000	1400	<b>JM734449/JM734410</b>	0.44	1.37	0.75	49	6.28
550	1070	1000	1400	<b>KHM535349/KHM535310</b>	0.4	1.6	0.83	64	12.3
570	670	1000	1400	<b>HM237542/HM237510</b>	0.32	1.88	1.04	53	15.6
815	850	1000	1400	<b>KHM237542/KHM237510</b>	0.33	1.84	1.01	54	16.9
180	410	1000	1400	<b>K36990/K36920</b>	0.44	1.36	0.75	43	3.06
415	520	1000	1400	<b>K67790/K67720</b>	0.44	1.36	0.75	52	7.12
430	840	1000	1400	<b>KM236849/KM236810</b>	0.33	1.8	0.99	47	9.08
450	830	1000	1400	<b>KM236849/KM236810/YAD-3</b>	0.33	1.8	0.99	47	9.24
430	840	1000	1400	<b>M236849/M236810</b>	0.33	1.8	0.99	47	9.08
815	850	900	1300	<b>KHM237545/KHM237510</b>	0.33	1.84	1.01	54	16.7
930	1420	1000	1400	<b>KH239640/KH239610</b>	0.32	1.88	1.04	65	28.2
1320	1840	900	1000	<b>KEE350701/K351687</b>	0.76	0.82	0.43	121	68.1
400	780	900	1000	<b>JM736149/JM736110</b>	0.48	1.25	0.69	56	6.80
365	780	900	1000	<b>JM736149/JM736110-BZ</b>	0.48	1.25	0.69	56	6.80

Note: \* indicates the maximum value of IDor OD.

# Single-row Tapered Roller Bearing(Inch)

d 184.15~220.662 mm



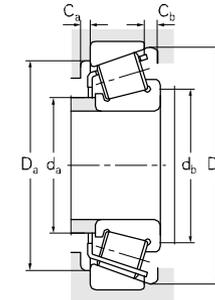
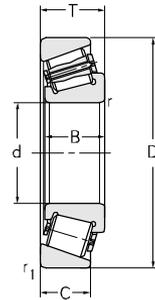
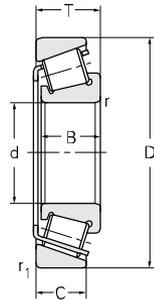
Principal dimensions											
d	D	T	B	C	r <sub>min</sub>	R <sub>min</sub>					
mm	in	mm	in	mm	in	mm	in	mm	in	mm	mm
<b>184.15</b>	7.25	280	11.024	46.525	1.832	46.833	1.844	36	1.417	3.3	3.5
<b>187.325</b>	7.375	269.875	10.625	55.562	2.187	55.562	2.187	42.862	1.687	3.3	3.5
		320.675	12.625	88.9	3.5	85.725	3.375	65.088	2.563	4.8	5.5
<b>190.5</b>	7.5	266.7	10.5	47.625	1.875	46.833	1.844	38.1	1.5	3.3	3.5
		336.55	13.25	98.425	3.875	95.25	3.75	73.025	2.875	6.4	6.4
		365.049	14.372	92.075	3.625	88.897	3.5	63.5	2.5	3.3	6.4
		428.625	16.875	106.362	4.187	95.25	3.75	61.912	2.437	6.4	6.4
<b>196.85</b>	7.75	241.3	9.5	23.812	0.937	23.017	0.906	17.462	0.687	1.5	1.5
		241.3	9.5	23.812	0.937	23.017	0.906	17.462	0.687	1.5	1.5
		254	10	28.575	1.125	27.783	1.094	21.433	0.844	1.5	1.5
		254	10	28.575	1.125	27.783	1.094	21.433	0.844	1.5	1.5
		257.175	10.125	39.688	1.563	39.688	1.563	30.162	1.187	3.3	3.5
		266.7	10.5	39.688	1.563	39.688	1.563	30.162	1.187	3.3	3.5
		317.5	12.5	63.5	2.5	63.5	2.5	46.038	1.813	3.3	4.3
<b>198.5</b>	7.815	257.175	10.125	39.688	1.563	39.688	1.563	30.162	1.187	3.3	3.5
<b>200*</b>	300*		65	2.559	62	2.441	51	2.008	2.5	3.5	
<b>200.025</b>	7.875	393.7	15.5	111.125	4.375	111.125	4.375	84.138	3.313	6.4	6.4
<b>203.2</b>	8	292.1	11.5	57.945	2.281	57.945	2.281	46.038	1.813	3.3	3.5
<b>209.55</b>	8.25	317.5	12.5	63.5	2.5	63.5	2.5	46.038	1.813	3.3	4.3
		317.5	12.5	63.5	2.5	63.5	2.5	46.038	1.813	3.3	4.3
<b>215.9</b>	8.5	285.75	11.25	46.038	1.813	46.038	1.813	34.925	1.375	3.3	3.6
<b>219.969</b>	8.66	290.01	11.418	31.75	1.25	31.75	1.25	22.225	0.875	3.3	3.5
<b>220.662</b>	8.687	314.325	12.375	61.912	2.437	61.912	2.437	49.212	1.937	3.3	6.4

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
360	760	900	1000	<b>K67883/K67830</b>	0.48	1.26	0.69	58	10.1
425	860	900	1000	<b>KM238849/KM238810</b>	0.33	1.81	1	49	9.63
930	1420	800	900	<b>KH239649/KH239612</b>	0.32	2.11	2.06	56	26.7
345	725	1100	1500	<b>K67885/K67820</b>	0.48	1.3	0.69	58	8.04
965	1720	1000	1200	<b>KHH840249/KHH840210</b>	0.58	1.04	0.57	93	35.8
990	1460	900	1000	<b>KEE420751/K421437</b>	0.4	1.6	0.83	79	39.3
1440	1840	800	900	<b>EE350750/351687/YB2</b>	0.76	0.79	0.44	121	64.6
160	330	1200	1700	<b>KLL639249/KLL639210</b>	0.43	1.4	0.8	41	2.10
160	330	1200	1700	<b>KLL639249/KLL639210/P6XYB2</b>	0.43	1.4	0.8	42	2.1
251	460	1100	1600	<b>L540049/L540010/HCOIP6X</b>	0.4	1.51	0.83	43	3.48
251	460	1100	1600	<b>L540049/L540010/P6X</b>	0.4	1.51	0.83	43	3.48
275	635	1100	1600	<b>KLM739749/KLM739710</b>	0.44	1.35	0.8	50	5.20
275	635	1100	1600	<b>KLM739749/KLM739719</b>	0.44	1.35	0.8	50	6.14
605	1130	850	1200	<b>K93775/K93125</b>	0.52	1.15	0.63	73	18.8
275	635	1100	1600	<b>JKLM739749AX/JKLM739710</b>	0.45	1.34	0.74	51	5.08
615	1240	850	1200	<b>JHM840449/JHM840410</b>	0.52	1.15	0.63	72	15.5
1470	2300	800	1000	<b>KHH144642/KHH144614-3</b>	0.3	2	1.1	77	59
525	1060	850	1200	<b>KM241547/KM241510</b>	0.33	1.8	0.99	53	12.6
605	1130	850	1200	<b>93825/93125</b>	0.52	1.15	0.63	73	16.6
605	1130	850	1200	<b>K93825/K93125</b>	0.52	1.15	0.63	73	16.6
370	780	850	1200	<b>KLM742749/KLM742710-WTL</b>	0.48	1.25	0.69	61	7.66
261	495	850	1200	<b>K543086/K543114</b>	0.39	1.55	0.85	47	5.08
620	1220	1000	1500	<b>KM244249/KM244210</b>	0.33	1.88	0.99	58	14.9

Note: \* indicates the maximum value of ID or OD.

# Single-row Tapered Roller Bearing(Inch)

d 228.397~260.35 mm



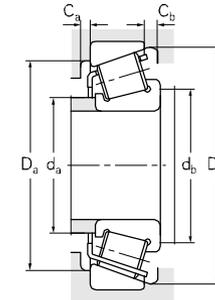
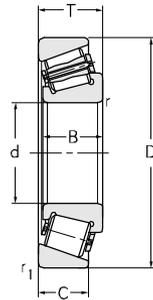
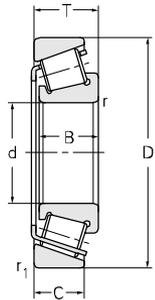
Principal dimensions											
d	D		T		B		C		r <sub>min</sub>	R <sub>min</sub>	
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>228.397</b>	8.992	431.8	17	92.075	3.625	85.725	3.375	49.212	1.937	6.4	6.4
<b>228.6</b>	9	355.6	14	69.85	2.75	69.85	2.75	49.212	1.937	1.5	6.8
		355.6	14	68.262	2.687	66.675	2.625	47.625	1.875	3.3	7
		358.775	14.125	71.438	2.813	71.438	2.813	53.975	2.125	3.3	3.5
		488.95	19.25	123.825	4.875	111.125	4.375	73.025	2.875	6.4	6.4
		488.95	19.25	123.825	4.875	111.125	4.375	73.025	2.875	6.4	6.4
<b>231.775</b>	9.125	336.55	13.25	65.088	2.563	65.088	2.563	50.8	2	3.3	6.4
<b>234.95</b>	9.25	314.325	12.375	49.212	1.937	49.212	1.937	36.512	1.437	3.3	3.5
		384.175	15.125	112.712	4.437	112.712	4.437	90.488	3.563	6.4	6.4
<b>237.33</b>	9.344	336.55	13.25	65.088	2.563	65.088	2.563	50.8	2	3.3	6.4
<b>241.3</b>	9.5	327.025	12.875	52.388	2.063	52.388	2.063	36.512	1.437	3.3	6.4
		444.5	17.5	101.6	4	100.012	3.937	76.2	3	4.8	6.4
<b>247.65</b>	9.75	304.8	12	22.225	0.875	22.225	0.875	15.875	0.625	1.5	1.5
		406.4	16	115.888	4.563	117.475	4.625	93.662	3.687	6.4	6.4
<b>254</b>	10	324.975	12.794	39	1.535	41.5	1.634	28	1.102	3.3	1.5
		324.975	12.794	39	1.535	41.5	1.634	28	1.102	3.3	1.5
<b>254*</b>		324.975*	39	1.535	41.5	1.634	28	1.102	3.3	1.5	1.5
		533.4	21	133.35	5.25	120.65	4.75	77.788	3.063	6.4	6.4
<b>255.6</b>	10.063	342.9	13.5	57.15	2.25	63.5	2.5	44.45	1.75	3.3	1.5
		342.9	13.5	57.15	2.25	63.5	2.5	44.45	1.75	3.3	1.5
<b>257.175</b>	10.125	342.9	13.5	57.15	2.25	57.15	2.25	44.45	1.75	3.3	6.4
		358.775	14.125	71.438	2.813	76.2	3	53.975	2.125	3.3	1.5
		358.775	14.125	71.438	2.813	76.2	3	53.975	2.125	3.3	1.5
		358.775	14.125	71.438	2.813	76.2	3	53.975	2.125	3.3	1.5
<b>260.35</b>	10.25	422.275	16.625	86.121	3.391	79.771	3.141	66.675	2.625	3.3	6.8

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
1080	1600	850	1150	<b>KEE113089/K113170</b>	0.88	0.77	0.75	116	51.9
840	1280	850	1150	<b>EE130902/131400</b>	0.33	1.82	1	60	23.5
650	1290	950	1300	<b>K96900/K96140-3</b>	0.59	1.02	0.56	86	23.8
750	1500	950	1300	<b>KM249732/KM249710-1</b>	0.33	1.8	0.99	65	27.2
1820	2490	750	1000	<b>HH949549/HH949510</b>	0.94	0.64	0.35	174	101
1800	2400	750	1000	<b>HH949549/HH949510/YAD-3</b>	0.94	0.64	0.35	174	102
640	1360	850	1200	<b>KM246942/KM246910</b>	0.33	1.8	0.99	61	18.5
485	980	850	1200	<b>LM545849/LM545810/HCOI</b>	0.4	1.51	0.83	57	10
1360	2540	750	1000	<b>KH247549/KH247510</b>	0.33	1.88	0.99	84	50.0
640	1360	850	1200	<b>KM246949/KM246910</b>	0.33	1.8	0.99	61	17.5
470	950	900	1200	<b>K8578/K8520</b>	0.41	1.5	0.81	60	11.3
1340	2000	750	1000	<b>KEE923095/K923175</b>	0.34	1.78	0.98	83	65.9
155	370	750	1000	<b>K28880YB2/K28820YB2</b>	0.32	1.87	1.03	39	3.29
1690	3200	750	1000	<b>HH249949/HH249910</b>	0.33	1.8	0.99	87	58.0
315	800	850	1200	<b>1-7009</b>	0.56	1.07	0.59	71	8.06
315	800	850	1200	<b>JL848849/JL848811/YB2</b>	0.56	1.07	0.59	71	8.06
365	800	850	1200	<b>L848849SH/L848810SH</b>	0.56	1.07	0.59	71	8.06
365	800	850	1200	<b>HH953749/HH953710</b>	0.94	0.64	0.35	179	129
582	1220	850	1200	<b>KM349547/KM349510</b>	0.35	1.73	0.95	59	16.1
582	1220	850	1200	<b>M349547SH/M349510SH</b>	0.35	1.73	0.95	59	14.4
725	880	850	1200	<b>KM349549/KM349510</b>	0.35	1.73	0.95	80	14.0
825	1760	850	1200	<b>KM249747/KM249710</b>	0.33	1.8	0.99	64	21.7
825	1760	850	1200	<b>M249747/M249710/YAD</b>	0.33	1.8	0.99	64	21.7
1100	1800	900	1300	<b>HM252348/HM252310</b>	0.33	1.8	0.99	78	42.8

Note: \* indicates the maximum value of ID or OD.

# Single-row Tapered Roller Bearing(Inch)

d 266.7~406.4 mm



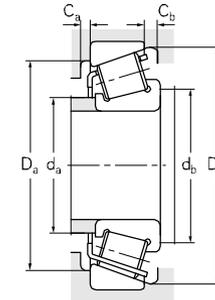
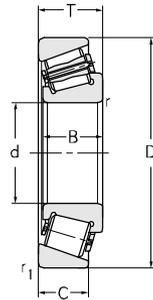
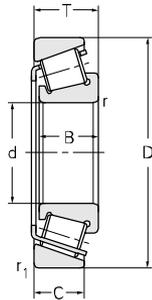
Principal dimensions											
d		D		T		B		C		r <sub>min</sub>	R <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>266.7</b>	10.5	325.438	12.813	28.575	1.125	28.575	1.125	25.4	1	1.5	1.5
		355.6	14	57.15	2.25	57.15	2.25	44.45	1.75	3.3	3.5
		444.5	17.5	120.65	4.75	117.475	4.625	88.9	3.5	6.4	6.4
<b>274.574</b>	10.81	406.413	16.001	76.2	3	76.2	3	60.325	2.375	4.3	3
		457.2	18	76.556	3.014	76.2	3	57.15	2.25	4.3	3
<b>288.925</b>	11.375	406.4	16	77.788	3.063	77.788	3.063	60.325	2.375	3.3	6.4
		406.4	16	77.788	3.063	77.788	3.063	60.325	2.375	3.3	6.4
<b>304.8</b>	12	393.7	15.5	50.8	2	50.8	2	38.1	1.5	3.3	6.4
		406.4	16	63.5	2.5	63.5	2.5	47.625	1.875	3.3	6.4
		495.3	19.5	95.25	3.75	92.075	3.625	69.85	2.75	6.4	16
<b>317.5</b>	12.5	447.675	17.625	85.725	3.375	85.725	3.375	68.262	2.687	3.3	3.5
<b>330.2</b>	13	415.925	16.375	47.625	1.875	47.625	1.875	34.925	1.375	3.3	3.5
<b>342.9</b>	13.5	450.85	17.75	66.673	2.625	66.675	2.625	52.388	2.063	3.5	8.5
<b>371.5</b>	14.626	622.3	24.5	147.6385	5.813	131.762	5.187	82.55	3.25	12.7	14.3
<b>377.825</b>	14.875	522.288	20.563	85.725	3.375	84.138	3.313	61.912	2.437	3.3	6.4
<b>381</b>	15	522.288	20.563	85.725	3.375	84.138	3.313	61.912	2.437	3.3	6.4
		546.1	21.5	104.7754	4.125	104.775	4.125	82.55	3.25	6.4	6.4
<b>384.175</b>	15.125	546.100	21.5	104.7754	4.125	104.775	4.125	82.550	3.25	6.4	6.4
<b>385.762</b>	15.187	514.35	20.25	82.55	3.25	82.55	3.25	63.5	2.5	3.3	6.4
<b>396.875</b>	15.625	546.1	21.5	76.2	3	61.12	2.406	55.562	2.187	6.4	6.4
<b>406.4</b>	16	508	20	61.912	2.437	61.912	2.437	47.625	1.875	3.3	3.3
		546.1	21.5	76.2	3	61.12	2.406	55.562	2.187	6.4	6.4

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
207	501	850	1200	<b>K38885/K38820</b>	0.37	1.64	0.9	48	4.78
715	800	850	1200	<b>KLM451349/KLM451310</b>	0.36	1.67	0.92	62	15.1
1610	3050	670	900	<b>KH852849/KH852810</b>	0.58	1.04	0.57	121	73.1
1000	1790	670	900	<b>306/274X4-1</b>	0.37	1.62	0.89		31.8
1170	1880	670	900	<b>306/274X4</b>					46.5
1250	1900	670	900	<b>M255449/M255410</b>	0.34	1.78	0.98	72	30.5
1000	2050	670	900	<b>M255449/M255410/HE</b>	0.34	1.78	0.98	72	30.7
580	1210	670	900	<b>KL357049/KL357010</b>	0.36	1.68	0.92	64	14.6
740	1580	600	750	<b>KLM757049/KLM757010</b>	0.44	1.38	0.76	79	21.2
1330	2480	500	700	<b>EE724120/724195</b>	0.4	1.49	0.82	97	67.1
960	2330	670	900	<b>HM259048/HM259010</b>	0.33	1.8	0.99	80	41.3
475	1140	670	900	<b>KL860049/KL860010</b>	0.5	1.2	0.7	83	14.3
770	1750	630	850	<b>KLM361649/KLM361610</b>	0.33	1.8	1	78	26.5
2300	3600	420	580	<b>H961649/H961610</b>	0.94	0.64	0.35	210	180
1170	2580	670	900	<b>KLM565946/KLM565910</b>	0.38	1.56	0.86	93	51.9
1170	2580	650	870	<b>KLM565949/KLM565910</b>	0.38	1.56	0.86	93	51.2
1860	4100	560	750	<b>KHM266446/KHM266410</b>	0.33	1.8	1	96	77.7
1850	4150	530	700	<b>HM266449/HM266410</b>	0.33	1.8	1	96	77.6
1420	2790	630	850	<b>LM665949/LM665910</b>	0.42	1.43	0.79	100	47.4
840	1830	630	850	<b>KEE234156/K234215</b>	0.48	1.26	0.69	114	44.6
900	1920	630	850	<b>L467549/L467510</b>	0.37	1.63	0.9	82	27.1
840	1830	630	850	<b>KEE234160/K234215</b>	0.48	1.26	0.69	107	41.8

Note: \* indicates the maximum value of IDor OD.

# Single-row Tapered Roller Bearing(Inch)

d 415.925~930 mm



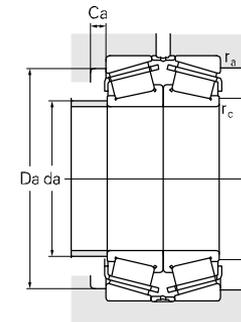
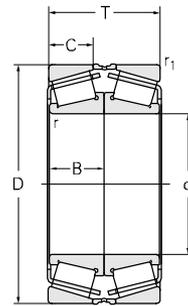
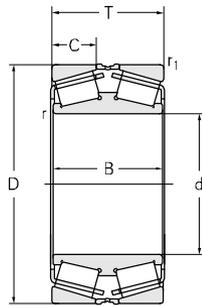
Principal dimensions											
d	D		T		B		C		r <sub>min</sub>	R <sub>min</sub>	
mm	in	mm	in	mm	in	mm	in	mm	in	mm	mm
<b>415.925</b>	16.375	590.55	23.25	114.3	4.5	114.3	4.5	88.9	3.5	6.4	6.4
<b>431.800</b>	17	571.5	22.5	74.612	2.937	74.612	2.937	52.388	2.063	3.3	3.3
<b>447.625</b>	17.623	635	25	120.650	4.75	120.650	4.75	95.250	3.75	6.4	6.4
<b>457.2</b>	18	573.088	22.563	74.612	2.937	74.612	2.937	57.150	2.25	6.4	6.4
		596.9	23.5	76.2	3	73.025	2.875	53.975	2.125	3.3	9.7
		596.9	23.5	76.2	3	73.025	2.875	53.975	2.125	3.3	9.7
<b>482.6</b>	19	634.873	24.995	80.962	3.187	80.962	3.187	63.5	2.5	3.3	6.4
<b>498.475</b>	19.625	634.873	24.995	80.962	3.187	80.962	3.187	63.5	2.5	3.3	6.4
<b>501.65</b>	19.75	711.2	28	136.525	5.375	136.525	5.375	106.363	4.188	6.4	6.4
<b>549.275</b>	21.625	692.15	27.25	80.962	3.187	80.962	3.187	61.912	2.437	6.4	6.4
<b>607.72</b>	23.926	787.4	31	93.662	3.687	93.662	3.687	69.85	2.75	6.4	6.4
		787.4	31	93.662	3.687	93.662	3.687	69.85	2.75	6.4	6.4
<b>609.6</b>	24	787.4	31	93.662	3.687	93.662	3.687	69.85	2.75	6.4	6.4
		787.4	31	93.662	3.687	93.662	3.687	69.85	2.75	6.4	6.4
<b>660.4</b>	26	812.8	32	95.25	3.75	95.25	3.75	73.025	2.875	6.4	6.4
<b>760</b>	29.921	889	35	88.9	3.5	88.9	3.5	72	2.835	3.3	3.3
<b>760*</b>		889	35	88.9	3.5	88.9	3.5	72	2.835	4	4
<b>762</b>	30	889	35	88.9	3.5	88.9	3.5	72	2.835	4	4
		889	35	88.9	3.5	88.9	3.5	72	2.835	3.3	3.3
<b>928*</b>		1060*		92	3.622	90	3.543	76	2.992	3.3	3.3
<b>930*</b>		1060*		92	3.622	90	3.543	76	2.992	3.3	3.3

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil		e	Y	Yo	a	
kN		r/min							kg
1810	4030	480	650	<b>M268749/M268710</b>	0.33	1.8	0.99	104	96.6
965	2080	500	670	<b>KLM869448/KLM869410-3-SJ</b>	0.44	1.35	0.8	111	47.2
2300	5450	430	560	<b>M270749/M270710</b>	0.33	1.8	1	111	121
1030	2690	480	630	<b>KL570649/KL570610-3-SJ</b>	0.4	1.5	0.8	101	41.9
1200	2500	450	600	<b>EE244180/244235</b>	0.4	1.5	0.8	102	50.8
1200	2500	450	600	<b>KEE244180/K244235</b>	0.4	1.5	0.8	102	50.8
1340	2950	630	850	<b>KEE243190/K243250</b>	0.34	1.76	0.97	100	66.2
1340	2950	420	580	<b>EE243196/243250/HE</b>	0.35	1.7	0.9	98	58.3
2760	6110	400	530	<b>M274149/M274110</b>	0.35	1.7	0.9	102	163
1350	3470	560	750	<b>KL476549/KL476510</b>	0.37	1.6	0.9	113	69.0
2200	2800	340	450	<b>EE649239/649310</b>	0.38	1.58	0.87	124	108
2120	5250	340	450	<b>KEE649239/K649310</b>	0.37	1.61	0.89	127	113
2120	5250	340	450	<b>EE649240/649310</b>	0.38	1.58	0.87	124	108
2080	5250	340	450	<b>KEE649240/K649310</b>	0.37	1.6	0.9	125	112
1800	4950	300	400	<b>KL281147/KL281110</b>	0.33	1.82	1	122	101
2270	6050	300	400	<b>L183448/L183410/HCE-2-XD</b>	0.32	1.88	1.04	127	92.5
2200	3200	260	360	<b>L183448/L183410</b>	0.32	1.88	1.04	127	93.5
2200	3200	260	360	<b>L183449/L183410</b>	0.32	1.88	1.04	127	91.9
2270	6050	260	360	<b>L183449/L183410/HCE-2-XD</b>	0.32	1.88	1.04	127	90.9
2120	7450	190	280	<b>JL286948H/JL286910</b>	0.33	1.8	1	152	117
2120	7450	190	280	<b>JL286949H/JL286910</b>	0.33	1.8	1	152	115

Note: \* indicates the maximum value of ID or OD.

# Double-row Tapered Roller Bearing(Metric DF)

d 55-120 mm

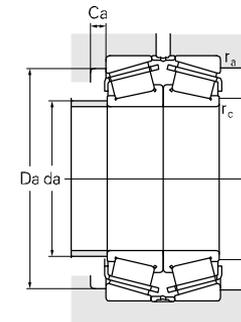
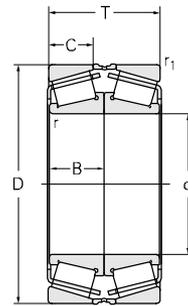
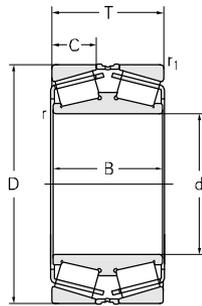


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil
mm							kN		r/min	
<b>55</b>	90	54	27	21	0.5	1.5	174	292	3300	4400
<b>60</b>	130	67	67	22	1	2.5	261	350	1900	2800
<b>70</b>	110	55.5	55.5	19	0.5	1.5	178	324	2300	3000
<b>75</b>	130	55	50	22	0.5	1.5	214	350	2000	2600
	130	51.5	50	22	2	2.3	265	400	2000	2600
	130	54.5	50	22	2	2.3	265	400	2000	2600
	130	54.5	50	22	2	2.3	308	400	2000	2600
<b>80</b>	140	56.5	26	22	0.7	2	280	410	2100	2800
	140	56.75	52	22	0.7	2	228	356	2100	2800
	125	58	58	22	0.5	1.5	238	430	2100	2600
	110	50	20	50	0.5	1	132	240	2200	2800
	140	56.75	52	22	1	3	310	470	2100	2800
	140	56.75	52	22	1	3	310	470	2100	2800
	140	56.75	52	22	1	3	310	470	2100	2800
<b>85</b>	130	72	72	29.5	0.6	1.5	309	610	2000	2500
<b>90</b>	190	93	86	30	1	3	530	760	1400	1900
	140	78	78	32.5	0.3	1.5	381	735	1800	2300
<b>100</b>	180	74	68	29	0.8	2.5	450	710	1500	1900
	180	74	68	29	0.8	2.5	450	710	1500	1900
	180	74	68	29	0.8	2.5	450	710	1500	1900
	150	66	66	27	2*30*	1.5	294	560	1800	2300
<b>110</b>	220	76	76	38	0.8	2.5	395	615	1500	2000
	200	112	112	46	0.8	2.5	700	1350	1400	1700
	170	94	94	37	0.5	2	470	930	1300	1800
	170	66	70	27	1.5	2	350	690	1300	1800
<b>120</b>	215	87	80	34	0.8	2.5	570	890	1400	1900
	260	136	136	42	1	3	916	1380	950	1400

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>33011/DF</b>	0.31	2.16	3.22	2.12	1.73
<b>31312/C9DF</b>	0.83	0.81	1.2	0.8	4.05
<b>32014/P5DFYA8</b>	0.43	1.55	2.31	1.52	2.18
<b>30215/DFP69YB2</b>	0.44	1.55	2.31	1.52	3
<b>370215/C9YAB-QC</b>	0.44	1.55	2.31	1.52	2.95
<b>370215/C91YAB-QC</b>	0.44	1.55	2.31	1.52	2.95
<b>370215/P6XC9YAB</b>	0.44	1.55	2.31	1.52	2.95
<b>30216/DF-1</b>	0.42	1.61	2.39	1.57	3.28
<b>30216/DF</b>	0.42	1.61	2.39	1.57	3.28
<b>32016/DF</b>	0.42	1.6	2.38	1.56	2.61
<b>32916/P5DF</b>	0.35	1.92	2.86	1.88	1.28
<b>370216/C9YAB-QC</b>	0.42	1.61	2.39	1.57	3.71
<b>370216/P6XYAB</b>	0.42	1.61	2.39	1.57	3.71
<b>370216/YAB-QC</b>	0.42	1.61	2.39	1.57	3.71
<b>33017/C9DF</b>	0.29	2.32	3.45	2.26	3.49
<b>31318/DF</b>	0.83	0.82	1.22	0.8	11.7
<b>33018/C9DF</b>	0.27	2.51	3.74	2.45	4.58
<b>370220/C9YAB-QC</b>	0.42	1.61	2.39	1.57	7.89
<b>370220/P6XYAB</b>	0.42	1.61	2.39	1.57	7.89
<b>370220/YAB-QC</b>	0.42	1.61	2.39	1.57	7.89
<b>370620/YAD</b>	0.32	2.04	3.03	1.99	4.04
<b>30622/DF</b>	0.42	1.61	2.39	1.57	10.3
<b>32222/DF</b>	0.42	1.61	2.39	1.57	15.1
<b>33022/C9DF</b>	0.29	2.35	3.5	2.3	7.79
<b>370622</b>	0.32	2.11	3.14	2.06	5.66
<b>30224/DF</b>	0.44	1.55	2.31	1.52	13.4
<b>31324/DF</b>	0.83	0.81	1.2	0.8	33.5

# Double-row Tapered Roller Bearing(Metric DF)

d 130~190 mm

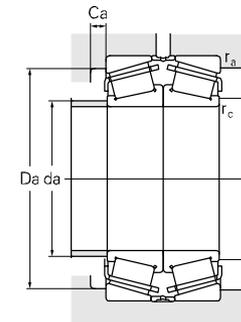
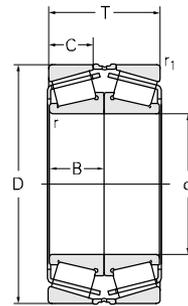
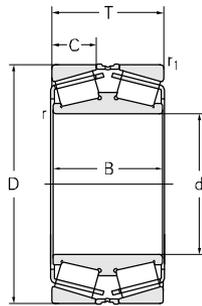


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil
mm							kN		r/min	
<b>130</b>	200	90	90	34	0.6	2	600	1210	1300	1800
	230	135.5	135.5	54	1	3	933	1650	1100	1500
	280	144	132	44	1.3	4	1100	1680	1100	1500
<b>140</b>	210	90	90	34	0.6	2	550	1120	1200	1700
	240	100	100	40	1.5	3	950	1450	1000	1300
	270	120	120	41	3	3	1100	1600	970	1200
	300	154	70	47	1.3	4	1210	1842	900	1300
	300	154	70	47	1.3	4	1200	1840	850	1200
<b>150</b>	210	76	38	30	0.5	2	455	920	1200	1500
	225	96	96	36	0.6	2.5	625	1270	1200	1500
	225	97	90	38	1.1	2.5	450	930	1200	1500
	270	154	146	60	1	3	1210	2450	900	1300
<b>160</b>	240	102	102	38	0.8	2.5	722	1450	1000	1500
	240	102	102	41	0.9	2.5	722	1420	1000	1500
	240	102	102	41	0.9	2.5	722	1420	1000	1500
	240	76	76	29	1.5	3	485	910	1100	1400
	290	168	160	67	1	3	1480	2970	900	1300
	343	160	160	53.975	3.3	3.3	1520	2290	740	950
	343	160	160	53.975	3.3	3.3	1520	2290	740	950
<b>170</b>	230	76	38	30	0.6	2	480	1120	1000	1400
	230	76	38	30	0.6	2	485	1120	1000	1400
	230	65	65	27	0.7	2	450	945	1000	1400
	260	114	114	43	1.3	2.5	890	1740	850	1400
	295	100	100	35	2.5	4	860	1360	950	1300
	295	100	100	35	2.5	4	860	1360	950	1300
	310	182	172	71	1.3	4	1685	3250	850	1200
<b>180</b>	250	90	90	34	0.6	2	590	1430	950	1400
	250	90	90	36	0.7	2	500	1060	950	1400
	280	128	128	48	1	2.5	1080	2170	900	1300
	330	190	190	76	1.5	5	1800	3700	820	1040
	330	190	190	76	1.5	5	1800	3700	820	1040
<b>190</b>	290	128	128	48	1	2.5	1090	2280	850	1200

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>32026/DF</b>	0.43	1.55	2.31	1.52	10.5
<b>32226/DF</b>	0.44	1.53	2.28	1.5	23.7
<b>31326/DF</b>	0.55	0.82	1.22	0.8	40.9
<b>32028/DF</b>	0.46	1.47	2.18	1.43	11.8
<b>370628X3/GW/HCYB2</b>	0.39	1.74	2.59	1.7	18.8
<b>370628D/HCYA3/W283</b>	0.7	0.97	1.44	0.94	29.5
<b>31328/DF</b>	0.83	0.818	1.22	0.8	50.3
<b>31328/DFC235</b>	0.83	0.81	1.2	0.8	50.3
<b>32930/DF</b>	0.33	2.06	3.06	2.01	7.99
<b>32030/DF</b>	0.46	1.47	2.18	1.43	12.9
<b>32030X2A/DF</b>	0.37	1.83	2.72	1.79	14.1
<b>32230/C3DF</b>	0.44	1.55	2.31	1.52	38.4
<b>32032/DFC425</b>	0.46	1.47	2.19	1.44	15.8
<b>32032X1A/DF</b>	0.37	1.83	2.72	1.79	15.7
<b>32032X2A/DFC150</b>	0.37	1.83	2.72	1.79	15.7
<b>370632</b>	0.47	1.43	2.12	1.4	11.4
<b>32232/DF</b>	0.44	1.55	2.31	1.52	48.1
<b>370632D/HC/W281</b>	0.81	0.83	1.23	0.81	65.3
<b>32934/P6DF-XD</b>	0.38	1.76	2.62	1.72	9.31
<b>32934/P59DF</b>	0.38	1.76	2.62	1.72	9.31
<b>370634</b>	0.29	2.36	3.51	2.31	6.79
<b>32034/DF</b>	0.44	1.52	2.26	1.49	21.9
<b>370634-1/C9</b>	0.87	0.78	1.16	0.76	27.8
<b>370634-1D</b>	0.87	0.78	1.16	0.76	26.7
<b>32234/HCDF</b>	0.44	1.55	2.31	1.52	61.9
<b>32936/DF</b>	0.48	1.4	2.1	1.4	13.5
<b>32936X2A-1/DF</b>	0.48	1.4	2.1	1.4	12.7
<b>32036/DFC425</b>	0.42	1.6	2.38	1.56	28.9
<b>370636D/HCYA3</b>	0.58	1.16	1.72	1.13	71.6
<b>32038/DFC395</b>	0.44	1.53	2.27	1.49	30.1

# Double-row Tapered Roller Bearing(Metric DF)

d 190~280 mm

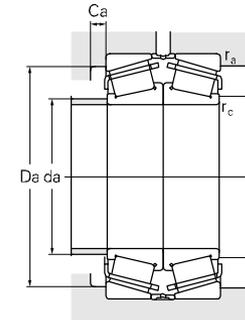
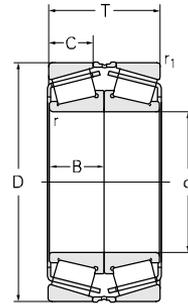
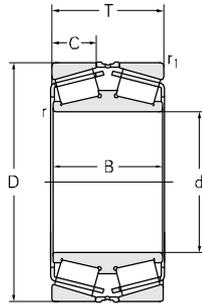


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm							kN		r/min	
<b>190</b>	290	100	100	39	2.5	2.5	815	1670	850	1200
<b>200</b>	310	140	70	53	0.8	2.5	1270	2620	840	1100
	310	140	140	53	0.8	2.5	1260	2620	840	1100
	310	140	70	53	0.8	2.5	1270	2620	840	1100
	310	140	140	53	0.8	2.5	1260	2620	840	1100
<b>203.2</b>	292.1	107.95	107.95	46.038	3	3.3	850	2000	840	1100
<b>210</b>	300	100	100	38	2	3	760	1780	820	1000
	365	170	170	68	4	4	1850	3600	730	930
<b>220</b>	340	152	152	57	1.1	3	1510	3100	750	1000
	360	120	120	39	3	4	1000	2000	750	1000
	360	120	120	39	3	4	1000	2000	750	1000
<b>230</b>	350	92	92	33	3	4	795	1640	680	870
<b>240</b>	360	152	76	57	1	3	1820	3300	690	920
	360	152	76	57	1	3	1820	3300	690	920
	440	254	254	100	1.3	4	1870	3550	680	930
<b>259.5</b>	481	250	250	98	2.5	5	3630	7100	580	770
	481	250	250	250	2	5	3450	7050	580	770
<b>260</b>	400	174	174	65	1.3	4	1940	4100	630	840
	480	274	260	105	1.3	5	3800	7600	460	590
	420	170	170	70	5	5	1790	4050	630	840
	420	170	170	70	5	5	1970	4050	630	840
<b>280</b>	420	174	87	65	1.3	4	2050	4600	600	800
	380	129	120	52	0.9	2.5	1100	2770	620	820
	389.5	92	92	30	4	4	870	1880	600	800
	389.5	92	92	30	4	4	1028	2222	600	800
	389.5	92	92	30	4	4	870	1450	600	800

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>372038X2A</b>	0.4	1.68	2.5	1.64	23.8
<b>32040/DF</b>	0.43	1.57	2.34	1.53	40.2
<b>32040/DFC275YB2</b>	0.43	1.6	2.3	1.6	40.2
<b>32040/DFC485</b>	0.43	1.57	2.34	1.53	40.2
<b>32040/HCDF</b>	0.43	1.6	2.3	1.6	40.2
<b>3706/203.2/C9YA3</b>	0.33	2.03	3.02	1.98	24.3
<b>370642-FM</b>	0.58	1.17	1.75	1.15	23.2
<b>370642/HC</b>	0.42	1.61	2.4	1.58	76.1
<b>32044/DFC525</b>	0.43	1.57	2.34	1.53	49.5
<b>370644/C9</b>	0.87	0.78	1.16	0.76	47.5
<b>370644D</b>	0.87	0.78	1.16	0.76	44.4
<b>370646/HG2</b>	0.55	1.24	1.84	1.21	31.9
<b>32048/DF</b>	0.46	1.47	2.19	1.44	54.0
<b>32048/HCDF</b>	0.46	1.5	2.2	1.4	53.9
<b>32248/DF</b>	0.43	1.6	2.3	1.6	169
<b>3706/259.5</b>	0.45	1.5	2.23	1.47	214
<b>3706/259.5-1/HCC9</b>	0.49	1.38	2.06	1.35	211
<b>32052/DF</b>	0.43	1.55	2.31	1.52	82.6
<b>32252/DF</b>	0.43	1.57	2.34	1.53	218
<b>370652D</b>	0.48	1.41	2.09	1.37	88.4
<b>370652D/HC</b>	0.48	1.41	2.09	1.37	88.4
<b>32056/DFC660</b>	0.46	1.5	2.2	1.4	84.0
<b>32956X2A/DF</b>	0.32	2.1	3.13	2.05	44.1
<b>370656</b>	0.82	0.82	1.22	0.8	33.3
<b>370656/HC</b>	0.82	0.82	1.22	0.8	33.3
<b>370656/YAD</b>	0.82	0.82	1.22	0.8	30.8

# Double-row Tapered Roller Bearing(Metric DF)

d 290~305.1 mm

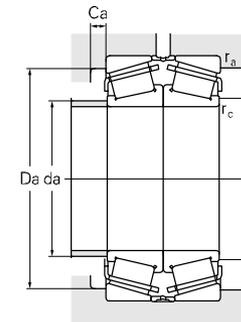
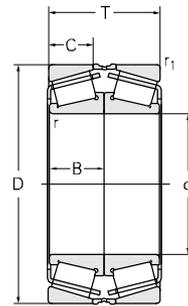
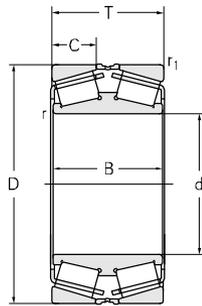


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil
mm							kN		r/min	
<b>290</b>	450	180	180	65	3	4	2150	4300	560	750
<b>295.3</b>	557	170	180	44	5	5	3150	3750	360	460
<b>300</b>	420	152	152	57	1.3	3	1754	3600	600	800
	440	105	105		4	4	980	2050	560	740
	440	104.749	105	35	4	4	980	2050	560	740
	440	105	105	35	4	4	1020	2300	560	740
	440	105	105	35	4	4	1020	2300	560	740
	440	105	105	35	4	4	925	2030	560	740
	560	170	170	50	5	5	3520	3800	500	660
	560	170	170	50	5	5	3520	3800	500	660
	560	170	170		5	5	3150	3750	500	660
	440	105	105	35	4	4	925	2030	560	740
	460	105	105	35	4	2	925	2030	560	740
	500	200	200	70	5	5	2550	5200	390	490
	420	152	152	53	3	3	1754	3600	600	800
	423	152	152	53	3	3	1630	3300	600	800
<b>305</b>	500	200	200	63.5	4.3	6	3100	4850	530	710
	500	200	200	63.5	4.3	6	3100	4850	530	710
	500	200	200	63.5	4.3	6	3100	4850	530	710
<b>305.03</b>	499.948200.025	200.025	200.025	63.5	3.3	6.4	2630	4850	530	710
	499.948200.025	200.025	200.025	63.5	3.3	6.4	2630	4850	530	710
	499.948200.025	200.025	200.025	63.5	3.3	6.4	2630	4850	530	710
	499.948200.025	200.025	200.025	63.5	3.3	4	2630	4850	530	710
<b>305.034</b>	499.948200.025	200.025	200.025	63.5	3.3	6.5	2630	4850	530	710
<b>305.07</b>	500	200	200	70	6.4	4.8	1870	3550	530	710
	500	200	200	67	6.4	4.8	2350	5020	530	710
	500	200	200	67	6.4	4.8	2350	5020	530	710
	500	200	200	67	3	5	2400	5100	530	710
<b>305.1</b>	500	200	200	70	6.4	4.8	1870	3550	450	620

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>370658D/HCEYAT</b>	0.87	0.78	1.16	0.76	103
<b>370660-RS/HCC9-1</b>	0.81	0.83	1.23	0.81	194
<b>32960/DFC695</b>	0.39	1.71	2.54	1.67	62.9
<b>370660D/HCYAD</b>	0.88	0.77	1.15	0.8	55.5
<b>370660D/HCYAD-1</b>	0.88	0.77	1.15	0.8	55.4
<b>370660D/HCYAD-2</b>	0.88	0.77	1.15	0.8	56.0
<b>370660D/HCYAT</b>	0.88	0.77	1.15	0.8	56.3
<b>370660D/YAD</b>	0.88	0.77	1.15	0.8	55.5
<b>370660/HCC9</b>	0.81	0.823	1.23	0.81	197
<b>370660/HC</b>	0.81	0.823	1.23	0.81	197
<b>370660-RS/HCC9</b>	0.81	0.823	1.23	0.81	189
<b>370660/YA3</b>	0.88	0.77	1.15	0.8	58.8
<b>370660/YAD</b>	0.88	0.77	1.15	0.8	62.2
<b>371160X2</b>	0.7	0.97	1.44	0.94	153
<b>372960/HCYAD</b>	0.67	1	1.5	1	64.4
<b>372960X1/HCYAD</b>	0.67	1.01	1.5	0.99	65.8
<b>370661D/HCEYADT</b>	0.88	0.77	1.15	0.8	144
<b>370661D/HCEYADT-1</b>	0.88	0.77	1.15	0.75	144
<b>370661D/YADT</b>	0.88	0.77	1.15	0.75	144
<b>3706/305X4D/HCEYAD-1</b>	0.88	0.77	1.15	0.75	143
<b>3706/305X4D/HCEYAD-1/W281</b>	0.88	0.77	1.15	0.8	143
<b>3706/305X4D/HCEYADT</b>	0.88	0.77	1.15	0.75	144
<b>3706/305X4D/HCEYADT-1</b>	0.88	0.77	1.15	0.8	144
<b>3706/305X4D/HCEYAD</b>	0.88	0.77	1.15	0.75	143
<b>3706/305X4</b>	0.79	0.854	1.27	0.835	122
<b>3706/305X4D/HCYA3-1</b>	0.88	0.77	1.15	0.8	155
<b>3706/305X4D/HCYA3-2</b>	0.88	0.77	1.15	0.8	155
<b>3706/305X4/HCC9YAB</b>	0.88	0.77	1.15	0.8	163
<b>3706/305.1D/HCYAB</b>	0.79	0.85	1.27	0.83	115

# Double-row Tapered Roller Bearing(Metric DF)

d 305.2~390 mm

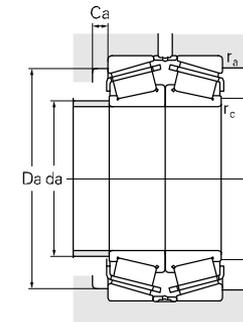
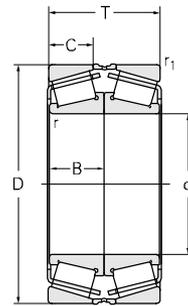
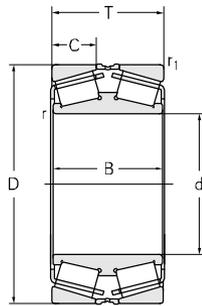


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil
mm							kN		r/min	
<b>305.2</b>	500	200	70	200	6.4	4.8	1870	3550	530	710
<b>320</b>	480	200	74	200	1.3	4	2587	6200	530	700
	440	152	57	152	1.5	3	1720	4370	410	520
	620	282	85	250	2.5	5	4100	7700	400	550
	620	280	115	280	3	5	5300	10600	400	550
	620	280	115	280	3	5	5300	10600	400	550
	620	280	115	280	6	5	5300	10600	400	550
	620	280	85	250	4	5	4100	7700	400	550
	459.5	140	57	140	3	2	1550	3750	410	520
<b>330</b>	520	180	70	180	3	3	2250	5050	360	460
	540	186	73	186	5	5	3700	6250	350	450
	540	176	62	176	5	5	2450	5100	430	570
<b>339</b>	600.5	264	100	264	3	6	4800	9700	500	660
<b>340</b>	580	243	94	243	4	4	4150	8500	370	500
<b>360</b>	680	330	110	300	5	6	5960	11800	380	500
	680	330	110	300	6	6	6540	10800	380	500
	560	160		160	3	5	2350	4640	380	500
	680	330		300	4	7.5	6300	12000	320	400
	560	160	55	160	3	5	2300	4800	380	500
	680	330	128	300	2.5	7.5	6300	12000	380	500
<b>379</b>	681.5	307	115	307	5	6	5700	11500	530	710
<b>380</b>	570	180	70	180	2	5	2910	6150	410	540
	570	180	70	180	2	5	2910	6150	410	540
	570	180	65	180	2	4	2600	5850	410	540
	520	145	56	145	4	4	2050	4950	340	440
<b>385</b>	530	180	65	180	2	4	2220	5700	330	420
<b>390</b>	570	200	69	200	5	5	2800	7000	380	500

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>3706/305.2D</b>	0.79	0.854	1.27	0.835	115
<b>32064/DF</b>	0.46	1.47	2.19	1.44	130
<b>32964/DFC725</b>	0.42	1.62	2.42	1.59	69.5
<b>370664/HCC9</b>	0.73	0.92	1.37	0.9	353
<b>370664X2</b>	0.43	1.57	2.43	1.53	408
<b>370664X2/HC</b>	0.43	1.57	2.43	1.53	408
<b>370664X2/HCC9YA6</b>	0.43	1.57	2.43	1.53	408
<b>370664/YAB</b>	0.73	0.92	1.38	0.9	350
<b>375964X3</b>	0.41	1.66	2.47	1.63	79.2
<b>370666D/HCEYAB</b>	0.87	0.78	1.16	0.76	142
<b>370666/HCC9YA3-1</b>	0.33	2.03	3.02	1.98	174
<b>370666/HCC9YAB</b>	0.87	0.77	1.15	0.8	173
<b>306/339/HCC9DFYAB</b>	0.43	1.57	2.43	3.06	324
<b>370668/HC</b>					271
<b>30672/DFYAB</b>	0.6	1.15	1.7	1.1	506
<b>30672/HCDFYAB</b>	0.62	1.1	1.63	1.07	503
<b>370672</b>	0.72	0.94	1.4	0.9	141
<b>370672/HC</b>	0.6	1.1	1.7	1.1	526
<b>370672/HCYA3-1</b>	0.72	0.94	1.4	0.9	133
<b>370672/HCYAD</b>	0.6	1.1	1.7	1.1	523
<b>306/379/DF</b>	0.43	1.57	2.34	3.14	492
<b>371076X3D/HCEYAB</b>	0.87	0.78	1.16	0.76	162
<b>371076X3D/HCYAD</b>	0.87	0.78	1.16	0.76	162
<b>371076X3/HCEC9YB2</b>	0.87	0.78	1.16	0.76	165
<b>371976</b>	0.38	1.77	2.64	1.73	89.2
<b>3706/385</b>	0.38	1.77	2.64	1.73	116
<b>370678</b>	0.83	0.81	1.2	0.8	166

# Double-row Tapered Roller Bearing(Metric DF)

d 390~431.902 mm

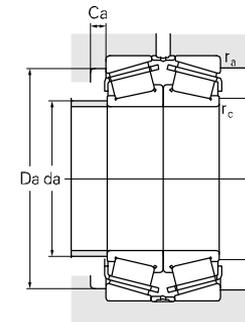
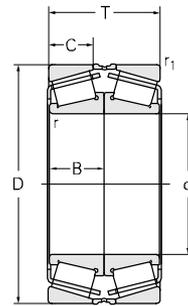
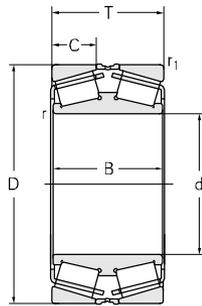


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil
mm							kN		r/min	
<b>390</b>	568	180	180	63	3	5	2280	5420	380	500
	567.5	180	180	70	3	5	2610	6520	380	500
<b>400</b>	650	240	240	77	6	6	3550	7300	360	480
	650	240	240	80	6	6	3400	8400	360	480
	650	240	240	77	6	6	3550	7300	360	480
	650	240	240	80	6.4	6.4	3450	8200	360	480
	650	240	240	80	6	6	3400	8400	360	480
	650	240	240	80	SP	6	3400	8400	360	480
	650	240	240	77	6	6	3550	7300	360	480
	560	240	240	77	6	6	4170	7300	360	480
	560	240	240	80	6	6	3400	8400	360	480
	560	240	240	77	6	6	3740	8400	360	480
780	380	380	135	5	6	7300	14800	330	450	
650	240	240	80	6	6	3400	8400	360	480	
650	200	200	60	6	6	2900	6250	360	480	
650	200	200	68.25	6	6	3400	6500	360	480	
780	380	380	155	7.5	7.5	10000	17300	330	450	
780	380	380	135	5	6	7300	14800	330	450	
600	189	190	63	5	4	2680	5500	410	540	
<b>406.4</b>	762	330	330	116.5	3.3	6.4	6000	13100	330	450
	762	330	330	116.5	3.3	6.4	6000	13100	330	450
<b>410</b>	580	160	160	55	7	4	2060	5080	360	480
<b>420</b>	740	330	330	135	3	6	6500	16000	350	450
	700	224	224	86	6	6	4540	9480	360	480
	700	224	224	86	6	5	4900	9550	360	480
<b>431.902</b>	685.698	254	254	106	3.3	6.4	4500	10700	280	380
	685.698	253.873	253.873	106	3.5	8	5010	11000	280	380

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>370678/HC-1</b>	0.83	0.81	1.21	0.79	153
<b>370678/HCYA3</b>	0.73	0.92	1.37	0.9	157
<b>370680D/HCEYAD</b>	0.87	0.78	1.16	0.76	279
<b>370680D/HCEYAD-1</b>	0.87	0.78	1.16	0.76	299
<b>370680D/HCEYAD-2</b>	0.87	0.78	1.16	0.76	279
<b>370680D/HCEYAT</b>	0.88	0.77	0.15	0.8	290
<b>370680D/HCYA3</b>	0.87	0.78	1.16	0.76	299
<b>370680D/HCYA36</b>	0.87	0.78	1.16	0.76	299
<b>370680D/HCYA38</b>	0.87	0.78	1.16	0.76	279
<b>370680D/HCYAD</b>	0.88	0.77	0.15	0.8	279
<b>370680D/HCYADT</b>	0.88	0.77	0.15	0.8	300
<b>370680D/YAD</b>	0.87	0.78	1.16	0.76	279
<b>370680/HCC9-3</b>	0.7	0.96	1.44	0.94	854
<b>370680/HCYAB</b>	0.87	0.78	1.16	0.76	313
<b>370680X2-2/HCC9YAB</b>	1.05	0.64	0.96	0.63	264
<b>370680X2D/HCYAB</b>	0.87	0.78	1.16	0.76	252
<b>370680X3/HCYAD</b>	0.38	1.78	2.65	1.74	883
<b>370680X3/YAB</b>	0.7	0.96	1.44	0.94	856
<b>371080X2</b>	0.38	1.78	2.65	1.74	174
<b>3706/406.4D/HC-JG</b>	0.75	0.9	1.34	0.88	659
<b>3706/406.4/HCYAD</b>	0.75	0.9	1.34	0.88	660
<b>370682/HCYA3</b>	0.87	0.78	1.16	0.76	133
<b>370684/HC</b>	0.32	2.12	3.15	2.07	642
<b>373184</b>	0.32	2.12	3.15	2.07	382
<b>373184/HCC9</b>	0.32	2.12	3.15	2.07	382
<b>3706/431X4</b>	0.33	2	3	2	358
<b>3706/431X4/HC</b>	0.33	2.03	3.02	1.98	358

# Double-row Tapered Roller Bearing(Metric DF)

d 431.902~510.13 mm

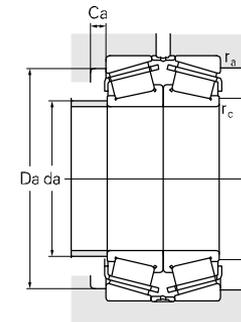
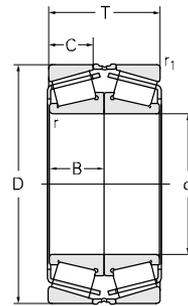
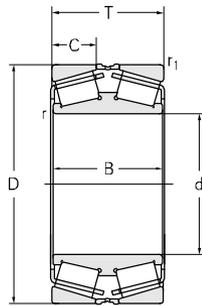


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil
mm							kN		r/min	
<b>431.902</b>	685.698	254	254	106	3.3	6.4	5010	11000	280	380
<b>440</b>	820	360	360	135	4	7.5	6100	11000	320	420
<b>460</b>	860	420	210	155	7.5	7.5	9490	20300	300	400
	860	420	380	162	6	5	10600	20600	300	400
	860	420	380	162	6	5	10600	20600	300	400
	860	420	380	162	2.5	5	10600	20600	300	400
	950	480	450	180	6	5	11600	24800	300	400
680	230	230	85	4	4	3910	9400	360	480	
<b>465</b>	845	410	410	155	7.5	7.5	9200	19600	220	300
<b>480</b>	950	500	500	185	9	9	13600	25000	250	320
	950	480	450	180	4	7.5	11900	25100	250	320
	950	480	450	180	4	7.5	11900	25100	250	320
	950	440	440	160	9.5	9.5	11900	22100	250	320
	950	430	400	160	5	7.5	11700	22100	250	320
	950	440	400	165	5	7.5	11700	22100	250	320
	950	480	450	180	4	7.5	11200	25100	250	320
<b>482.6</b>	733.425	199.263	200	65	3.3	4	4050	7400	250	320
<b>500</b>	720	218	185	80	6	6	3000	7400	220	280
<b>501.65</b>	711.2	250.825	250.825	106.363	3.2	6.4	4950	13400	220	280
<b>509.948</b>	733.425	200.025	200.025	68	3.3	4.8	3850	8400	330	430
<b>509.998</b>	733.5	200.02	200.02	68	3.3	4.8	3830	8320	330	430
<b>510</b>	800	350	350	121	7.5	7.5	8400	17600	330	430
	733.5	200	200	68	3.3	3.3	3830	8320	330	430
<b>510.13</b>	800	285	285	100	5	10	4950	12500	330	430
	800	285	285	100	5	8	5440	12500	330	430

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>3706/431X4/HCEC9YAD</b>	0.33	2	3	2	358
<b>370688/HC</b>	0.58	1.17	1.75	1.15	892
<b>30692-1/HCDF</b>	0.57	1.2	1.8	1.1	1110
<b>370692-1/HCYA6</b>	0.68	0.99	1.48	0.97	1130
<b>370692-1/YA6</b>	0.68	0.99	1.48	0.97	1130
<b>370692/HC-1</b>	0.68	0.99	1.48	0.97	1130
<b>370692/HCC9YAD</b>	0.68	0.99	1.48	0.97	1668
<b>371092</b>	0.61	1.11	1.66	1.09	293
<b>30693/DF</b>	0.42	1.62	2.42	1.59	1021
<b>370696/HCC9YB2-2</b>	0.7	0.96	1.44	0.94	1720
<b>370696/HCEYB2-1</b>	0.73	0.92	1.38	0.9	1640
<b>370696/HCEYB2-1</b>	0.73	0.92	1.38	0.9	1640
<b>370696X2/HCC9YB2</b>	0.58	1.17	1.75	1.15	1467
<b>370696X2/HCEC9</b>	0.58	1.16	1.73	1.14	1431
<b>370696X2/HCEC9-1</b>	0.58	1.16	1.73	1.14	1453
<b>370696/YB2</b>	0.73	0.92	1.37	0.9	1640
<b>3706/482.6/HC</b>	0.78	0.86	1.29	0.84	285
<b>3706/500-1/C9</b>	0.7	0.97	1.44	0.94	288
<b>3706/500/HC</b>	0.35	1.92	2.86	1.88	323
<b>3706/509X4D/HCYAT</b>	0.87	0.78	1.16	0.76	265
<b>3706/509X4D/HCYA3</b>	0.87	0.78	1.16	0.76	265
<b>306/510/HCC9DF</b>	0.47	1.44	2.14	2.8	914
<b>3706/510D/HCYAB</b>	0.87	0.78	1.16	0.76	265
<b>3706/510X4D/HCYA3</b>	0.88	0.76	1.34	0.75	532
<b>332171</b>	0.89	0.763	1.14	0.746	532

# Double-row Tapered Roller Bearing(Metric DF)

d 530~690 mm

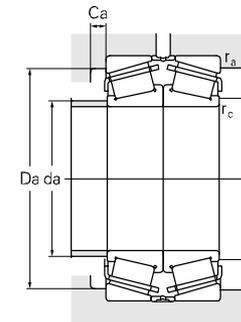
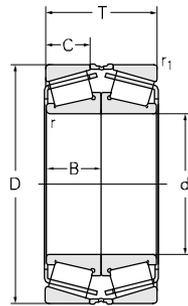
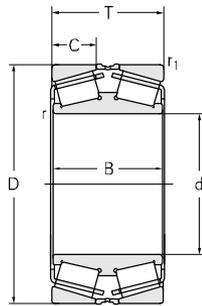


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil
mm							kN		r/min	
<b>530</b>	730	250	250	104	6	6	5060	13400	320	420
	730	250	250	104	6	6	5150	13700	320	420
	730	250	250	104	6	6	5050	13400	320	420
	710	190	190	65	5	5	2660	7650	320	430
<b>540</b>	860	256	256	92	7.5	7.5	5400	12400	320	420
<b>560</b>	1000	450	450	190	9.5	6	15200	30300	160	210
<b>570</b>	750	240	240	100	6	6	3850	11800	310	410
<b>580</b>	990	390	390	145	7.5	7.5	10600	24000	290	380
	830	280	280	115	3	6	6250	16400	290	380
<b>600</b>	870	270	270	98	6	6	5670	14300	280	380
	800	190	190	68	5	4	3470	9200	290	390
<b>600.5</b>	819	172	172	66	2	2	3920	8900	280	380
<b>620</b>	1030	370	370	148	15	10	12600	23600	300	390
<b>630</b>	1030	400	400	143	3.3	6.4	10100	23400	300	390
	1030	400	400	143	3.3	6.4	10100	23400	300	390
<b>635</b>	939.8	304.8	305.105	110	3.3	6.4	5800	17000	280	380
	939.8	305	305	107.95	3.3*7.5	6.4	5800	17000	280	380
	939.8	304.8	304.8	110	3.3	6.4	5800	17000	280	380
	940	305	305	107.95	3.3	6.4	5800	17000	280	380
	939.8	304.8	304.8	110	3.3	6.4	5400	9400	280	380
<b>670</b>	980	230	230	78	7.5	9.5	6000	13000	250	340
<b>685.8</b>	939.8	227.81	234.8	80	3.3	6.4	4550	12200	220	310
	939.8	228.6	234.95	82.55	6.4	6.4	4550	12200	220	310
<b>690</b>	980	355	355	152	6.5	6.5	9380	25900	210	280

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>3706/530</b>	0.34	2	2.97	1.95	323
<b>3706/530/HC-1</b>	0.34	2	2.97	1.95	318
<b>3706/530/HC</b>	0.34	2	2.97	1.95	323
<b>3719/530</b>	0.73	0.92	1.37	0.9	212
<b>3706/540/HC</b>	0.7	0.97	1.44	0.94	581
<b>3706/560/HC</b>	0.42	1.59	2.37	1.55	1620
<b>3706/570/HC</b>	0.5	1.36	2.02	1.33	287
<b>306/580/HCC9DFYB2</b>	0.31	2.2	3.3	2.4	1297
	0.31	2.2	3.3	2.2	546
<b>3710/600</b>	0.61	1.11	1.66	1.09	726
<b>3719/600X2</b>	0.61	1.11	1.66	1.09	270
<b>3706/600.5/HCYA6</b>	0.61	1.11	1.66	1.09	265
<b>3706/620/HCC9</b>	0.32	2.12	3.15	2.07	1265
<b>3706/630</b>	0.75	0.9	1.34	0.88	1330
	0.75	0.9	1.34	0.88	1330
<b>3706/635D/HC</b>	0.83	0.818	1.22	0.8	697
<b>3706/635D/HCER-1</b>					731
<b>3706/635/HC</b>	0.83	0.818	1.22	0.8	721
<b>3706/635/HC-1</b>	0.88	0.77	1.14	0.75	762
<b>3706/635/HCC9</b>	0.83	0.82	1.22	0.8	721
<b>3706/670/HCC9YA3</b>	0.7	0.97	1.44	0.94	576
<b>3706/685.8D/HCYAB</b>	0.87	0.78	1.16	0.76	444
<b>3706/685.8D/HCYADT</b>	0.87	0.78	1.16	0.76	447
<b>3706/690/HCC9YB2</b>	0.35	1.95	2.9	1.91	880

# Double-row Tapered Roller Bearing(Metric DF)

d 690~900 mm

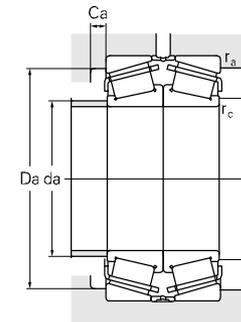
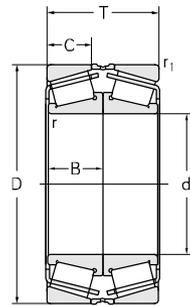
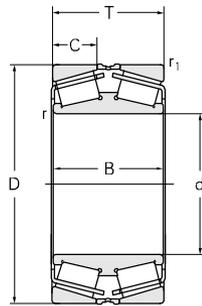


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil
mm							kN		r/min	
<b>690</b>	980	355	355	152	6.5	6.5	9380	25900	210	280
	980	355	355	152	6	6.5	9380	25900	210	280
<b>710</b>	900	197	197	79	3	6	4750	13700	250	320
<b>724</b>	915	187	187	70	5	5	3450	11600	250	320
<b>800</b>	1100	300	300	112	1.5	6	6980	20700	210	270
	1100	300	300	112	1.5	6	7000	20700	210	270
	1100	300	300	112	1.5	6	7000	20700	210	270
<b>900</b>	1220	300	300	108	3.3	12.7	9100	23000	200	250

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>3706/690/HCC91YB2</b>	0.35	1.95	2.9	1.91	880
<b>3706/690/HCEC9YB2</b>	0.35	1.95	2.9	1.91	880
<b>3706/710/HCC9</b>	0.35	1.9	2.9	1.8	314
<b>3706/724/HC</b>	0.38	1.77	2.64	1.73	293
<b>3706/800D</b>	0.79	0.85	1.25	0.8	853
<b>3706/800/HCC9</b>	0.79	0.85	1.25	0.8	862
<b>3706/800/HC-JG</b>	0.79	0.85	1.25	0.8	862
<b>3706/900/HCYA6</b>	0.81	0.83	1.23	0.81	997

# Double-row Tapered Roller Bearing(Inch DF)

d 34.925~190.5 mm



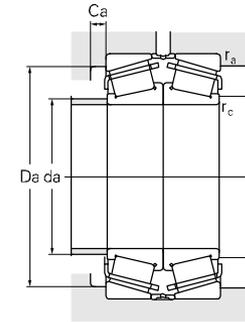
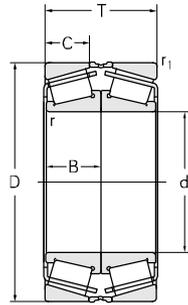
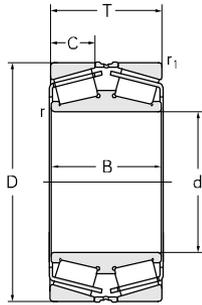
Principal dimensions											
d		D		T		B		C		r <sub>1min1</sub>	r <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	mm
<b>34.925</b>	1.375	65.088	2.563	36.068	1.42	36.068	1.42	13.97	0.55	1.3	0.7
<b>63.5</b>	2.5	112.712	4.437	60.452	2.38	60.452	2.38	23.812	0.937	3.3	0.6
<b>72.072</b>	2.837	120	4.724	69.04	2.718	67.539	2.659	24.237	0.954	2	0.8
<b>76.2</b>	3	171.45	6.75	98.424	3.875	98.424	3.875	31.75	1.25	3.3	0.8
<b>85</b>	3.346	130	5.118	60	2.362	29	1.142	24	0.945	2.5	0.6
<b>85.136</b>	3.352	139.992	5.511	80.962	3.187	80.134	3.155	28.575	1.125	3.3	0.8
<b>90*</b>		147		80	3.15	40	1.575	32.5	1.28	3.5	0.5
<b>100.211</b>	3.945	168.275	6.625	95.25	3.75	95.25	3.75	30.162	1.187	3.3	0.8
<b>101.6</b>	4	214.312	8.437	111.124	4.375	52.388	2.063	39.688	1.563	3.3	0.7
<b>127</b>	5	182.562	7.187	72.6	2.858	72.6	2.858	33.338	1.313	3.3	1.5
<b>133.35</b>	5.25	196.85	7.75	92.075	3.625	92.075	3.625	38.1	1.5	3.3	1.5
		196.85	7.75	92.075	3.625	92.075	3.625	38.1	1.5	3.3	1.5
<b>136.525</b>	5.375	215.9	8.5	123.825	4.875	123.825	4.875	34.925	1.375	3.3	1.5
<b>139.7</b>	5.5	200.025	7.875	77.788	3.063	75.408	2.969	34.13	1.344	3.3	0.8
<b>147.638</b>	5.813	241.3	9.5	133.35	5.25	132.334	5.21	44.45	1.75	3.3	1.5
<b>152.4</b>	6	298.45	11.75	107.95	4.25	111.125	4.375	44.45	1.75	3.3	3.3
<b>161</b>	6.339	231.775	9.125	84.138	3.313	90.488	3.563	34.925	1.375	3.3	1.5
<b>180.975</b>	7.125	288.925	11.375	158.75	6.25	158.75	6.25	47.625	1.875	3.3	1.5
<b>190.5</b>	7.5	266.7	10.5	90.488	3.563	89.695	3.531	38.1	1.5	3.3	1.5

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min						kg	
80	120	4400	5500	<b>KLM48548/KLM48510-2/C9DF</b>	0.38	1.79	2.67	1.75	0.546
198	345	2400	3100	<b>K3982/K3920YA4-2/C9DF</b>	0.4	1.68	2.5	1.64	2.57
232	380	3100	4000	<b>K487TD/K472/YA10</b>	0.38	1.78	2.64	1.74	2.84
480	700	1700	2200	<b>K9380/K9321-2/DF</b>	0.76	0.88	1.31	0.86	10.3
250	460	2000	2700	<b>KJM716649/KJM716610/DFYA8</b>	0.44	1.53	2.28	1.5	2.89
300	520	1900	2500	<b>K579TD/K572</b>	0.4	1.67	2.49	1.63	4.8
410	690	1800	2400	<b>KHM218248/KHM218210/C9DF</b>	0.33	2.03	3.02	1.98	5.19
370	700	1800	2400	<b>K688TD/K672</b>	0.47	1.43	2.14	1.4	8.29
700	1170	1500	2000	<b>KH924033/KH924010/DF</b>	0.67	1.01	1.5	0.99	18.3
375	815	1200	1500	<b>K48290DW/K48220</b>	0.31	2.21	3.29	2.16	6.38
590	1250	1200	1500	<b>K67390D/K67322</b>	0.34	1.96	2.92	1.92	9.68
590	1250	1200	1500	<b>K67390TD/K67322</b>	0.34	1.96	2.92	1.92	9.66
550	1020	1200	1500	<b>K74539TD/K74850</b>	0.32	2.12	3.15	2.07	9.9
475	955	1200	1500	<b>K48680D/K48620</b>	0.34	2.01	2.99	1.96	8.18
700	1400	1200	1500	<b>K82581TD/K82950</b>	0.44	1.52	2.27	1.49	32.6
990	1720	940	1300	<b>KEE517060D/K517117</b>	0.33	2.05	3.05	2	35.7
590	1230	1000	1300	<b>KM333546TD/KM333510</b>	0.33	2.03	3.02	1.98	13.2
985	2020	940	1300	<b>K94713TD/K94113</b>	0.47	1.44	2.15	1.41	39.8
615	1520	940	1300	<b>K67885DW/K67820</b>	0.48	1.41	2.11	1.38	15.9

Note: \* indicates the maximum value of ID or OD.

# Double-row Tapered Roller Bearing(Inch DF)

d 203.2~304.8 mm



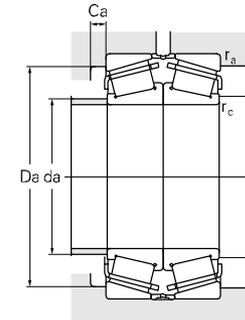
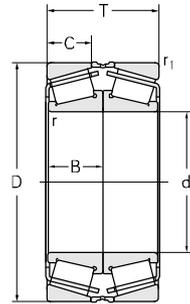
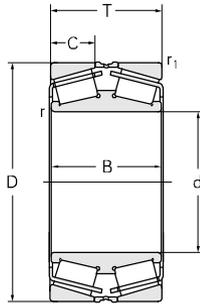
Principal dimensions											
d		D		T		B		C		r <sub>1min1</sub> r <sub>min</sub>	
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>203.2</b>	8	317.5	12.5	133.35	5.25	133.35	5.25	46.038	1.813	3.3	6.4
<b>220.662</b>	8.687	314.325	12.375	115.886	4.562	115.888	4.563	49.213	1.938	3.3	1.5
		314.325	12.375	115.886	4.562	115.888	4.563	49.213	1.938	3.3	1.5
<b>231.775</b>	9.125	317.5	12.5	95.25	3.75	52.388	2.063	36.512	1.437	3.3	0.8
<b>247.65</b>	9.75	406.4	16	215.9	8.5	219.075	8.625	93.662	3.687	6.4	3.3
<b>254</b>	10	438.15	17.25	165.1	6.5	165	6.496	63.5	2.5	6.4	3.3
		444.5	17.5	133.35	5.25	133.35	5.25	50.8	2	6.4	3.3
<b>260.35</b>	10.25	406.4	16	155.575	6.125	152.4	6	66.675	2.625	6.4	3.3
		444.5	17.5	196.85	7.75	196.85	7.75	73.025	2.875	6.4	5
<b>269.875</b>	10.625	381	15	136.525	5.375	136.525	5.375	57.15	2.25	3.3	3.3
<b>279.4</b>	11	457.2	18	244.475	9.625	244.475	9.625	106.362	4.187	6.4	1.5
<b>279.578</b>	11.007	380.898	14.996	117.475	4.625	117.475	4.625	49.212	1.937	3.3	1.5
		380.898	14.996	117.475	4.625	117.475	4.625	49.212	1.937	3.3	1.5
<b>288.925</b>	11.375	406.4	16	144.462	5.687	144.462	5.687	60.325	2.375	3.3	1.5
		406.4	16	144.462	5.687	144.462	5.687	60.325	2.375	3.3	3.3
<b>300</b>	11.811	479.5	18.878	180	7.087	180	7.087	64	2.52	4.0	2.5
		479.5	18.878	180	7.087	180	7.087	64	2.52	4	2.5
		479.5	18.878	180	7.087	180	7.087	64	2.52	4	2.5
<b>300.038</b>	11.813	422.275	16.625	150.812	5.937	150.812	5.937	63.5	2.5	3.3	3.3
		422.275	16.625	150.812	5.937	150.812	5.937	63.5	2.5	3.3	3.3
<b>303.212</b>	11.937	495.3	19.5	263.525	10.375	263.525	10.375	114.3	4.5	6.4	3.3
<b>304.8</b>	12	501.65	19.75	161.922	6.375	161.925	6.375	61.117	2.406	6.4	3.3

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min						kg	
1040	2270	720	910	<b>K93801D/K93125</b>	0.52	1.29	1.92	1.26	38.8
1010	2350	760	1000	<b>KM244249DW/KM244210/YB2</b>	0.33	2.03	3.02	1.98	28.6
1010	2350	760	1000	<b>M244249DW/M244210/YB2</b>	0.33	2.03	3.02	1.98	29.3
835	1850	760	1000	<b>KLM245848/KLM245810/DF</b>	0.33	2.03	3.02	1.98	22.8
2900	6400	760	1000	<b>KHH249949D/KHH249910</b>	0.33	2.03	3.15	1.98	114
2200	3900	580	770	<b>EE738101DW/738172</b>	0.35	1.92	2.86	1.88	104
2070	3600	580	770	<b>EE822101D/822175</b>	0.33	2.06	3.06	2.01	88
1620	3520	670	900	<b>EE324103D/324160</b>	0.33	2.03	3.02	1.98	79.9
2560	5050	670	900	<b>EE823103D/823175A6/YB2</b>	0.55	1.23	1.83	1.2	126
1600	3700	540	700	<b>M252349D/M252310-1/C9</b>	0.33	2.03	3.02	1.98	51.5
3850	7400	600	800	<b>HH255149D/HH255110</b>	0.33	2.03	3.02	1.98	164
1130	2830	650	900	<b>KLM654644D/KLM654610</b>	0.43	1.57	2.34	1.53	39.2
1130	2830	650	900	<b>LM654644D/LM654610/C9</b>	0.43	1.57	2.34	1.53	39.2
1790	4200	580	770	<b>KM255449TD/KM255410</b>	0.34	2	2.98	1.96	61.66
1720	4150	580	770	<b>M255449D/M255410</b>	0.34	2	2.98	1.96	63.3
2550	4800	480	650	<b>JHM957540D/JHM957519/HCEC9YA3-2</b>	0.73	0.92	1.38	0.9	127
2550	4800	480	650	<b>JHM957540DW/JHM957519W/HCE-2</b>	0.73	0.92	1.38	0.9	119
2550	4800	480	650	<b>JHM957540DW/JHM957519W</b>	0.73	0.92	1.38	0.9	119
1770	4050	580	770	<b>HM256849D/HM256810</b>	0.34	2	2.98	1.96	56.4
1770	4050	580	770	<b>HM256849D/HM256810-3</b>	0.34	2	2.98	1.96	56.4
3900	8850	460	600	<b>KHH258249TD/KHH258210</b>	0.33	2	3	2	215
2800	4700	500	700	<b>HM258949D/HM258910</b>	0.33	2	3	2	129

Note: \* indicates the maximum value of ID or OD.

# Double-row Tapered Roller Bearing(Inch DF)

d 305.034~393.7 mm



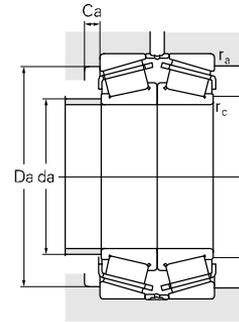
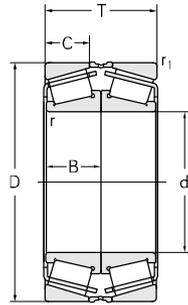
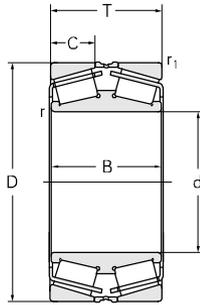
Principal dimensions											
d	D	T	B	C	r <sub>1min1</sub>	r <sub>min</sub>					
mm	in	mm	in	mm	in	mm	in	mm	in	mm	mm
<b>305.034</b>	12.009	499.948	19.683	200.025	7.875	200.025	7.875	63.5	2.5	6.4	3.3
		499.948	19.683	200.025	7.875	200.025	7.875	63.5	2.5	6.4	3.3
<b>317.5</b>	12.5	422.275	16.625	128.587	5.062	128.588	5.063	53.975	2.125	3.3	1.5
		447.675	17.625	158.75	6.25	158.75	6.25	53.975	2.125	3.3	1.5
<b>333.375</b>	13.125	469.9	18.5	166.688	6.563	166.688	6.563	71.438	2.813	3.3	3.3
		469.9	18.5	166.688	6.563	166.688	6.563	71.438	2.813	3.3	3.3
		469.9	18.5	166.688	6.563	166.688	6.563	71.438	2.813	3.3	3.3
		469.9	18.5	166.688	6.563	166.688	6.563	71.438	2.813	3.3	3.3
		469.9	18.5	166.688	6.563	166.688	6.563	71.438	2.813	3.3	3.3
		469.9	18.5	166.688	6.563	166.688	6.563	71.438	2.813	3.3	3.3
<b>346.075</b>	13.625	488.95	19.25	174.625	6.875	174.625	6.875	74.612	2.937	3.3	3.3
		488.95	19.25	174.625	6.875	174.625	6.875	74.612	2.937	3.3	3.3
		488.95	19.25	174.625	6.875	174.625	6.875	74.612	2.937	3.3	3.3
		488.95	19.25	174.625	6.875	174.625	6.875	74.612	2.937	3.3	3.3
<b>368.3</b>	14.5	523.875	20.625	185.738	7.313	185.738	7.313	79.375	3.125	6.4	3.3
<b>374.65</b>	14.75	501.65	19.75	130.175	5.125	120.65	4.75	50.8	2	3.3	1.5
<b>380</b>	14.961	567.5	22.343	180	7.087	180	7.087	70	2.756	4	2
<b>384.175</b>	15.125	546.1	21.5	193.675	7.625	193.675	7.625	82.55	3.25	6.4	3.3
		546.1	21.5	193.675	7.625	193.675	7.625	82.55	3.25	6.4	0.8
		546.1	21.5	193.675	7.625	193.675	7.625	82.55	3.25	6.4	3.3
		546.1	21.5	193.675	7.625	193.675	7.625	82.55	3.25	6.4	3.3
<b>390*</b>		570*		180	7.087	180	7.087	63	2.48	4	1.5
<b>390</b>	15.354	567.5	22.343	180	7.087	180	7.087	70	2.756	4	2
		567.5	22.343	180	7.087	180	7.087	70	2.756	4	2
		567.5	22.343	181	7.126	181	7.126	71	2.795	4	2
<b>393.7</b>	15.5	546.1	21.5	138.112	5.437	138.112	5.437	53.975	2.125	6.4	1.5

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
2870	5000	400	500	<b>HM959741DW/HM959710</b>	0.88	0.77	1.15	0.75	149
		460	600	<b>KHM959741DW/KHM959710</b>	0.88	0.77	1.15	0.75	149
1420	3650	490	650	<b>LM258648DW/LM258610/YB2</b>	0.32	2.11	3.15	2.07	49.7
		490	650	<b>HM259049D/HM259010</b>	0.33	2.03	3.02	1.98	80.7
2470	5900	480	630	<b>HM261049D/HM261010</b>	0.33	2	3	2	91.5
		480	630	<b>HM261049D/HM261010-2</b>	0.33	2	3	2	92.8
		480	630	<b>HM261049D/HM261010/YA2</b>	0.33	2	3	2	92.7
		480	630	<b>HM261049D/HM261010/YA2/W281</b>	0.33	2	3	2	92.7
		480	630	<b>HM261049DW/HM261010</b>	0.33	2	3	2	92.8
		480	630	<b>KHM261049D/KHM261010</b>	0.33	2	3	2	91.5
2400	5800	480	630	<b>HM262749D/HM262710</b>	0.34	1.99	2.96	1.95	97.8
		480	630	<b>HM262749TD/HM262710/YA10</b>	0.34	1.99	2.96	1.95	100
		480	630	<b>KHM262749D/KHM262710</b>	0.33	2	3	2	97.8
		480	630	<b>KHM262749TD/KHM262710</b>	0.33	2	3	2	97.8
3000	6200	410	540	<b>HM265049DW/HM265010/C9</b>	0.33	2	3	2	128
1600	4000	460	600	<b>KLM765149DW/KLM765110</b>	0.47	1.44	2.14	1.4	69.4
2450	6220	460	600	<b>JM966741DW/JM966711W/ZP</b>	0.73	0.92	1.37	0.9	155
3200	8200	410	540	<b>HM266449D/HM266410</b>	0.33	2.04	3.02	1.98	152
		410	540	<b>HM266449D/HM266410/YAD</b>	0.33	2.03	3.02	1.98	147
		410	540	<b>HM266449DW/HM266410</b>	0.33	2.04	3.02	1.98	151
		410	540	<b>HM266449TD/HM266410</b>	0.33	2.04	3.02	1.98	151
2190	5230	400	520	<b>KJM966748DW/KJM966710</b>	0.83	0.8	1.2	0.8	158
2450	6220	400	520	<b>JM966748D/JM966711/HCEC9YA3-2</b>	0.73	0.92	1.38	0.9	150
		400	520	<b>JM966748DWA/JM966711W/HCE-2</b>	0.73	0.92	1.38	0.9	147
		400	520	<b>JM966748DWA/JM966711W</b>	0.73	0.92	1.38	0.9	147
2150	4650	410	540	<b>LM767745D/LM767710/YB2</b>	0.47	1.42	2.12	1.39	100

Note: \* indicates the maximum value of IDor OD.

# Double-row Tapered Roller Bearing(Inch DF)

d 406.4~519.112 mm



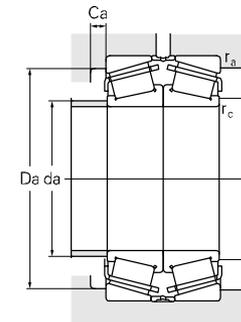
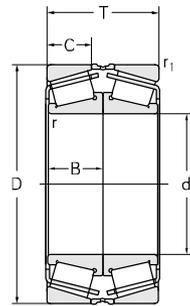
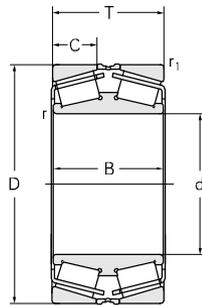
Principal dimensions											
d		D		T		B		C		r <sub>1min1</sub>	r <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>406.4</b>	16	590.55	23.25	193.674	7.625	193.675	7.625	80.692	3.177	6.4	3.3
<b>409.575</b>	16.125	546.1	21.5	161.925	6.375	161.925	6.375	66.675	2.625	6.4	1.5
		546.1	21.5	161.925	6.375	161.925	6.375	66.675	2.625	6.4	1.5
		546.1	21.5	161.925	6.375	161.925	6.375	66.675	2.625	6.4	1.5
		546.1	21.5	161.925	6.375	161.925	6.375	66.675	2.625	6.4	1.5
		546.1	21.5	161.925	6.375	161.925	6.375	66.675	2.625	6.4	1.5
		546.1	21.5	161.925	6.375	161.925	6.375	66.675	2.625	6.4	1.5
<b>415.925</b>	16.375	590.55	23.25	209.55	8.25	209.55	8.25	88.9	3.5	6.4	3.3
		590.55	23.25	209.55	8.25	209.55	8.25	88.9	3.5	6.4	3.3
		590.55	23.25	209.55	8.25	209.55	8.25	88.9	3.5	6.4	3.3
		590.55	23.25	209.55	8.25	209.55	8.25	88.9	3.5	6.4	3.3
		590.55	23.25	209.55	8.25	209.55	8.25	88.9	3.5	6.4	3.3
		590.55	23.25	209.55	8.25	209.55	8.25	88.9	3.5	6.4	3.3
<b>431.902</b>	17.004	685.698	26.996	330.2	13	330.2	13	142.875	5.625	6.4	6.4
<b>447.675</b>	17.625	635	25	223.838	8.813	223.838	8.813	95.25	3.75	6.4	3.3
		635	25	223.838	8.813	223.838	8.813	95.25	3.75	6.4	3.3
		635	25	223.838	8.813	223.838	8.813	95.25	3.75	6.4	3.3
		635	25	223.838	8.813	223.838	8.813	95.25	3.75	6.4	3.3
<b>449.948</b>	17.714	594.949	23.423	178	7.008	178	7.008	75	2.953	6	3
<b>479.425</b>	18.875	679.45	26.75	238.125	9.375	238.125	9.375	101.6	4	6.4	3.3*7.5
		679.45	26.75	238.125	9.375	238.125	9.375	101.6	4	6.4	3.3
<b>501.65</b>	19.75	711.2	28	250.825	9.875	250.825	9.875	106.363	4.188	6.4	3.2
<b>505.181</b>	19.889	838.2	33	266.7	10.5	104.775	4.125	104.775	4.125	9.7	6.4
<b>508</b>	20	695.325	27.375	200.025	7.875	200.025	7.875	80.962	3.187	6.4	3.3
	20	762	30	219.075	8.625	219.075	8.625	85.725	3.375	6.4	6.4
<b>519.112</b>	20.437	736.6	29	258.762	10.187	258.762	10.187	111.125	4.375	6.4	3.3

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
3600	7100	410	540	<b>EE833161XD/833232/YB2</b>	0.33	2.03	3.02	1.98	186
2800	6550	410	540	<b>KM667947D/KM667910</b>	0.43	1.6	2.3	1.6	104
2800	8500	410	540	<b>M667947D/M667910</b>	0.43	1.6	2.3	1.6	104
2800	6550	410	540	<b>M667947D/M667910-2</b>	0.43	1.6	2.3	1.6	104
2800	6550	410	540	<b>M667947D/M667910/YA2</b>	0.43	1.6	2.3	1.6	104
2800	6550	410	540	<b>M667947D/M667910/YA2/W281</b>	0.43	1.6	2.3	1.6	104
3900	9600	410	540	<b>M268749DGW/M268710/HEC9YAD</b>	0.33	2	3	2	192
3960	8400	410	540	<b>M268749D/M268710-3</b>	0.33	2.03	3.02	1.98	183
4500	6600	410	540	<b>M268749DWH/M268710S-3/C9</b>	0.33	2.03	3.02	1.98	182
3960	8400	410	540	<b>M268749DW/M268710</b>	0.33	2.03	3.02	1.98	179
4500	6600	410	540	<b>M268749DW/M268710-1/C9</b>	0.33	2.03	3.02	1.98	182
3400	9000	410	540	<b>M268749TD/M268710S/YA10</b>	0.33	2	3	2	195
7100	16000	360	480	<b>EE650171D/650270/C9YA6</b>	0.32	2.12	3.15	2.07	488
3900	10300	360	480	<b>KM270749D/KM270710</b>	0.33	2	3	2	232
3900	10300	360	480	<b>M270749ADW/M270710</b>	0.33	2.03	3.02	1.98	232
3900	10300	360	480	<b>M270749ADW/M270710/ZP</b>	0.33	2.03	3.02	1.98	232
4650	10300	360	480	<b>M270749TD/M270710/C9YB2</b>	0.33	2.03	3.02	1.98	235
2860	7850	360	480	<b>M270449DW/M270410</b>	0.33	2.03	3.02	1.98	147
4500	11900	320	440	<b>KJM272749DA6/KJM272710/YA3-3</b>	0.33	2.03	3.02	1.98	276
4500	11900	320	440	<b>M272749TD/M272710-3</b>	0.33	2.03	3.02	1.98	282
4500	13400	280	360	<b>M274149DGW/M274110/HEC9YAB</b>	0.35	1.92	2.86	1.88	326
5800	12000	280	360	<b>EE426198D/426330/C9</b>	0.48	1.4	2.1	1.4	590
3700	9550	290	380	<b>LM274049DW/LM274010</b>	0.33	2	3	2	225
4650	10200	290	380	<b>KEE531201D/K531300</b>	0.38	1.78	2.09	1.74	347
5200	13300	280	350	<b>M275349D/M275310</b>	0.33	2.03	3.02	1.98	352

Note: \* indicates the maximum value of ID or OD.

# Double-row Tapered Roller Bearing(Inch DF)

d 519.112~857.25 mm

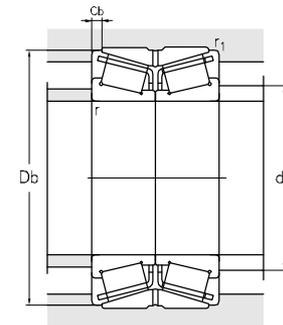
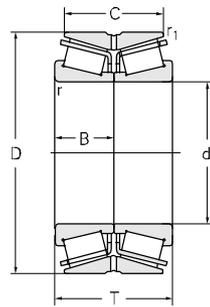
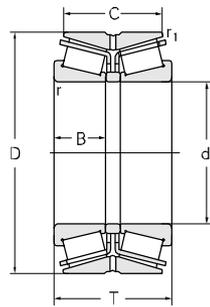


Principal dimensions											
d		D		T		B		C		r <sub>1min</sub>	r <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	mm
<b>519.112</b>		736.6	29	258.762	10.187	258.762	10.187	111.125	4.375	6.4	3.3
		736.6	29	258.762	10.187	258.762	10.187	111.125	4.375	6.4	3.3
<b>536.575</b>		21.125	761.873	29.995	269.875	10.625	269.875	10.625	114.3	4.5	6.4
			761.873	29.995	269.875	10.625	269.875	10.625	114.3	4.5	6.4
<b>571.5</b>		22.5	812.8	32	285.75	11.25	285.75	11.25	120.65	4.75	6.4
			812.8	32	285.75	11.25	285.75	11.25	120.65	4.75	6.4
<b>857.25</b>		33.75	1092.2	43	241.3	9.5	241.3	9.5	76.2	3	6.4

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
5200	13300	280	350	<b>M275349D/M275310-3/C9</b>	0.33	2.03	3.02	1.98	352
5200	13300	280	350	<b>M275349D/M275310/W281</b>	0.33	2.03	3.02	1.98	352
5650	16000	280	350	<b>M276449DW/M276410</b>	0.33	2	3	2	400
4500	15000	280	350	<b>M276449DW/M276410/HCRG2</b>	0.33	2.03	3.02	1.98	400
6700	18000	260	330	<b>KM278749DGW/KM278710</b>	0.33	2.03	3.02	1.98	524
7700	18000	260	330	<b>M278749DW/M278710</b>	0.33	2	3	2	524
4710	13100	200	280	<b>EE157337/157430/DF</b>	0.45	1.5	2.24	1.47	499

# Double-row Tapered Roller Bearing(Metric DB)

d 40-70 mm

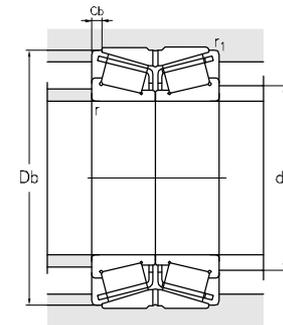
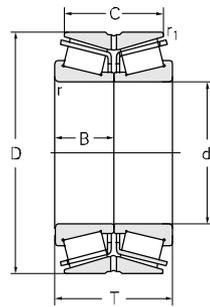
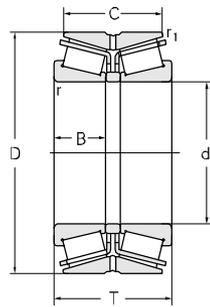


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm							kN	r/min		
<b>40</b>	70	70	19	64	1	0.3	93.5	152	3600	4800
	70	70	19	64	1	0.3	93.5	152	3600	4800
	73	55	27.5	55	4.2	0.8	90	162	3600	4800
	80	45	22.5	44	2.5	1.5*15*	127	175	3600	4800
<b>45</b>	88	55	27.5	55	5.5	0.4	157	213	3500	4600
<b>50</b>	90	84	32	69	1.5	0.5	200	320	3400	4500
	90	49	20	39	1.8	0.5	111	140	3400	4500
	90	55	23	43.5	1.5	0.6	320	220	3400	4500
	90	55	23	45	1.3	0.5	115	192	3400	4500
<b>55</b>	90	56	56	17.5	3	2	130	243	3300	4400
	90	52	26	41	1.5	0.6	160	245	3300	4400
	90	60	30	60	3.5	0.3	143	279	3300	4400
	100	52	21	42	2	0.5	165	230	3300	4400
	100	52	21	42	2	0.5	165	230	3300	4400
	100	56	25	42.5	2.5	0.5	186	268	3300	4400
	100	56	25	42.5	2.5	0.5	186	268	3300	4400
<b>60</b>	110	52	22	42.5	2	0.5	181	251	2000	3000
	110	52	22	42.5	2	0.5	181	251	2000	3000
<b>63.5</b>	110	68.255	24	61.903	1.5	0.5	174	290	2400	3100
<b>65</b>	100	57.5	57.5	17.5	1.5	0.5	142	256	3400	4500
<b>69.85</b>	126	72	27.5	58.5	1.5	0.3	170	281	3000	4150
	126	72	27.5	58.5	1.5	0.3	170	281	3000	4150
	126	64	27.5	54	2.5	0.4	170	281	3000	4150
	126	64	27.5	54	2.5	0.4	170	281	3000	4150
<b>70</b>	125	71.5	71.5	27	2	0.5	296	460	2400	3200
	125	74	31	61.5	2	0.6	310	495	2400	3200

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>350608/YWG</b>	0.38	1.78	2.65	1.74	0.985
<b>350608/YWG</b>	0.38	1.78	2.65	1.74	0.985
<b>352208X1D1TN1-2RS</b>	0.4	1.69	2.52	1.65	1.04
<b>352208X2D1TN1</b>	0.37	1.82	2.71	1.78	1.04
<b>352209X1D1TN1-2RS</b>	0.4	1.69	2.52	1.65	1.49
<b>33210/C9DBY</b>	0.41	1.65	2.45	1.61	1.75
<b>350210X2</b>	0.42	1.61	2.39	1.57	1.24
<b>352210</b>	0.42	1.61	2.39	1.57	1.39
<b>352210X2</b>	0.42	1.6	2.39	1.57	1.34
<b>32011/DBY</b>	0.41	1.65	2.45	1.61	1.19
<b>352011X2D1</b>	0.41	1.66	2.47	1.62	1.23
<b>352011X2D1TN1-2RS</b>	0.39	1.72	2.56	1.68	1.59
<b>350211X2/C9</b>	0.4	1.67	2.48	1.63	1.60
<b>350211X2/C9</b>	0.4	1.67	2.48	1.63	1.60
<b>352211X2/YA6</b>	0.4	1.67	2.48	1.63	1.87
<b>352211X2/YA6</b>	0.4	1.67	2.48	1.63	1.87
<b>350212X2/C9</b>	0.4	1.69	2.51	1.65	2.01
<b>350212X2/C9</b>	0.4	1.69	2.51	1.65	2.01
<b>3506/63.5R/C9</b>	0.47	1.43	2.12	0.7	2.49
<b>32013T57.5/C9DBY</b>	0.46	1.47	2.18	1.43	1.29
<b>350614X4DR-2</b>	0.58	1.16	1.73	1.13	2.93
<b>350614X4DR-2</b>	0.58	1.16	1.73	1.13	2.93
<b>350614X4DR</b>	0.58	1.18	1.76	1.16	2.59
<b>350614X4DR</b>	0.58	1.18	1.76	1.16	2.59
<b>32214T71.5/C9DBY</b>	0.42	1.61	2.39	1.57	3.41
<b>352214</b>	0.42	1.61	2.39	1.57	3.66

# Double-row Tapered Roller Bearing(Metric DB)

d 70-90 mm

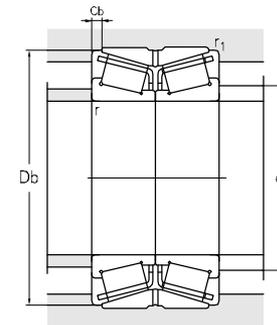
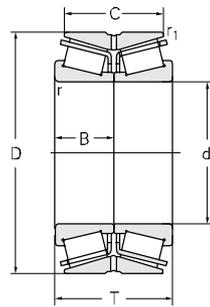
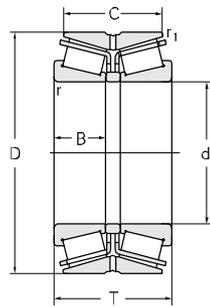


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm							kN	r/min		
<b>70</b>	125	75	31	62	2	0.6	310	495	2400	3200
	126	71.5	27.5	58.3	1.5	0.3	170	281	2400	3200
	126	71.5	27.5	58.3	1.5	0.3	170	281	2400	3200
	150	83	35	57	3	1	330	450		
<b>71.6</b>	115	74.2	29.5	65.3	1.5	0.3	195	380	2300	2900
<b>75</b>	115	58	25	46	1.5	0.6	178	325	2400	3200
	130	74.5	31	62	1.8	0.3	300	480	2300	3000
<b>76</b>	125.4	62.5	29	65.3	1.5	0.3	203	400	2300	3000
	125.4	56.63	29	59.43	1.5	0.3	203	400	2300	3000
<b>80</b>	125	66	29	52	1.5	0.6	238	430	2200	3000
	129.4	74.2	28.5	65.3	1.5	0.3	205	420	2200	3000
	129.4	74.2	28.5	65.3	1.5	0.3	205	420	2200	3000
	140	80	33	65	2.3	0.7	340	530	2100	2800
<b>85</b>	140	78	33	63.5	2.5	0.6	340	530	2100	2800
	110	46	20	38	1.5	0.3	120	240	2200	3000
	170	94	39	63	3	1	405	560	2000	2600
	150	106	49	82	2.5	0.5	490	825	2000	2700
	150	86	36	69	2.5	0.6	390	620	2000	2700
<b>90</b>	150	84	36	66	2.5	0.5	360	630	2000	2700
	150	82	36	65	2.5	0.6	320	590	2000	2700
	150	85	36.5	66	2.5	0.5	390	620	2000	2700
	180	99	41	66	4	1	560	680	1900	2600
	180	99	41	66	4	1	510	680	1900	2600
	155	85	37.547	63.5	3.5	0.5	330	590	2000	2700
	155	85	37.547	63.5	3.5	0.5	330	590	2000	2700
	160	94	40	78	2.5	0.6	440	525	1900	2500
160	96	40.8	78	2.5	0.6	440	525	1900	2500	
190	103	43	70	4	1	530	760	1700	2200	

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>352214X2</b>	0.42	1.61	2.39	1.57	3.66
<b>350614X4DR-1</b>	0.58	1.18	1.76	1.16	2.93
<b>350614X4DR-1</b>	0.58	1.18	1.76	1.16	2.93
<b>351314</b>	0.83	0.82	1.22	0.8	6.25
<b>3506/71.6R/C9</b>	0.48	1.41	2.09	0.69	2.9
<b>352015</b>	0.46	1.47	2.19	1.44	2.04
<b>352215X2</b>	0.44	1.55	2.31	1.52	3.81
<b>3506/76DR</b>	0.3	2.25	3.43	2.2	2.93
<b>3506/76X2DR</b>	0.3	2.25	3.43	2.2	2.72
<b>352016</b>	0.42	1.61	2.39	1.57	2.76
<b>350616R/C9YA10</b>	0.42	1.61	2.39	1.57	3.10
<b>350616R/C9YA10</b>	0.42	1.61	2.39	1.57	3.10
<b>352216X2</b>	0.4	1.68	2.5	1.64	4.97
<b>352216/YA10</b>	0.42	1.61	2.39	1.57	4.6
<b>352916X3/P5</b>	0.35	1.92	2.86	1.88	1.12
<b>351316</b>	0.4	1.68	2.5	1.64	9.11
<b>33217/DB</b>	0.42	1.61	2.39	1.57	7.58
<b>352217</b>	0.42	1.61	2.39	1.57	5.94
<b>352217X2</b>	0.42	1.61	2.39	1.57	5.59
<b>352217X2-1</b>	0.42	1.61	2.39	1.57	5.52
<b>352217X2-2</b>	0.42	1.61	2.39	1.57	5.96
<b>351317</b>	0.83	0.82	1.22	0.8	11.1
<b>351317/YA10</b>	0.83	0.82	1.22	0.8	11
<b>350618/YA10</b>	0.44	1.55	2.31	1.52	6.12
<b>350618/YA10</b>	0.44	1.55	2.31	1.52	6.12
<b>352218X2</b>	0.42	1.61	2.39	1.57	7.80
<b>352218X2-1</b>	0.42	1.61	2.39	1.57	7.83
<b>351318</b>	0.83	0.82	1.22	0.8	12.3

# Double-row Tapered Roller Bearing(Metric DB)

d 95-110 mm

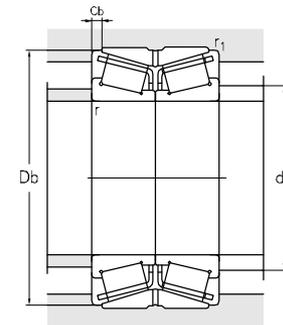
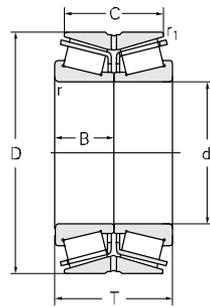
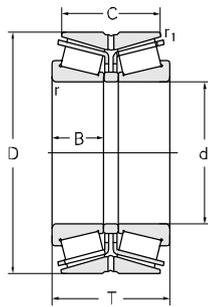


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm							kN	r/min		
<b>95</b>	170	110	43	93	3	1	535	885	1900	2500
<b>100</b>	140	57	25	47	1.5	0.5	159	335	1500	2000
	150	73	32	57	2	0.6	295	560	1500	2000
	165	112	52	88	2.5	0.5	470	1010	1500	2000
	165	112	52	88	2.5	0.5	470	1010	1500	2000
	175	80	36	60	2.3	0.5	364	634	1500	2000
180	108	46	88	3	0.8	635	1070	1500	2000	
180	83	34	67	3	1	405	690	1500	2000	
180	111	46	92	3	0.8	670	840	1700	2200	
190	125	62.5	100	3	1.3	630	1050	1500	2000	
190	125	62.5	100	3	1.3	630	1050	1500	2000	
215	280	73	245	4	0.8	1110	1815	1500	2000	
225	124	51	81	4	1	700	1040	1500	2000	
<b>105</b>	160	95	43	77	2.5	0.5	410	800	1600	2100
	190	117	50	96	3	0.8	675	1150	1600	2100
	190	118	50	96	3	0.8	670	1210	1600	2100
<b>110</b>	150	80	24	70	1.5	0.5	180	360	1300	1800
	150	80	30	63	0.8	0.3	198	430	1300	1800
	150	80	30	63	0.8	0.3	198	430	1300	1800
	170	86	38	68	2.5	0.6	395	740	1300	1800
	200	122.36	53	102.36	3	0.6	700	1350	1500	2000
200	92	38	74	3	0.8	560	875	1500	2000	
200	92	46	74	3	3	555	910	1500	2000	
200	92	38	74	3	0.8	560	875	1500	2000	
200	92	46	74	3	3	555	910	1500	2000	
200	124	53	102	3	0.6	680	1150	1500	2000	
200	90	38	72	3	0.8	550	850	1500	2000	
200	125	53.5	102	3	0.6	770	1350	1500	2000	
200	122	53	102	3	1	765	1300	1500	2000	

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>32219T110/DBC335</b>	0.42	1.61	2.39	1.57	9.84
<b>352920X3/P5</b>	0.33	2.05	3.05	2	1.95
<b>352020</b>	0.46	1.47	2.19	1.44	4.14
<b>350620/S1YA10</b>	0.41	1.66	2.47	1.63	8.31
<b>350620/S1YA10</b>	0.41	1.66	2.47	1.63	8.31
<b>350620DRTN1</b>	0.39	1.72	2.56	1.68	5.09
<b>32220/DB</b>	0.42	1.61	2.39	1.57	11.1
<b>352220X2</b>	0.42	1.61	2.39	1.57	6.51
<b>352220X2-1</b>	0.42	1.61	2.39	1.57	11.6
<b>350620D1</b>	0.36	1.85	2.76	1.81	14.9
<b>350620D1</b>	0.36	1.85	2.76	1.81	14.9
<b>32320T280/DB</b>	0.35	1.96	2.91	1.91	40.7
<b>351320X1</b>	0.83	0.82	1.22	0.8	21.4
<b>33021/DB</b>	0.28	2.39	3.56	2.34	6.22
<b>352221X2</b>	0.42	1.61	2.39	1.57	13.7
<b>352221X2-1</b>	0.42	1.61	2.39	1.57	13.8
<b>32922X2A/P4ADB</b>	0.28	2.39	3.56	2.34	3.34
<b>350622</b>	0.37	1.82	2.72	1.78	3.61
<b>350622</b>	0.37	1.82	2.72	1.78	3.61
<b>352022</b>	0.43	1.57	2.34	1.53	6.65
<b>32222/DB</b>	0.42	1.61	2.39	1.57	15.7
<b>350222X2</b>	0.42	1.61	2.39	1.57	8.21
<b>350222X2D1/HG2</b>	0.35	1.95	2.9	1.91	11.7
<b>350222X2</b>	0.42	1.61	2.39	1.57	8.21
<b>350222X2D1/HG2</b>	0.35	1.95	2.9	1.91	11.7
<b>352222X2</b>	0.42	1.61	2.39	1.57	16.5
<b>352222X2-1</b>	0.45	1.51	2.25	1.48	11.1
<b>352222X2-2</b>	0.37	1.8	2.7	1.8	16.2
<b>352222X2-3/C9</b>	0.42	1.61	2.39	1.57	16

# Double-row Tapered Roller Bearing(Metric DB)

d 115~140 mm

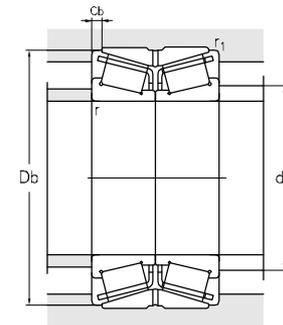
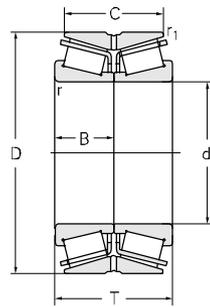
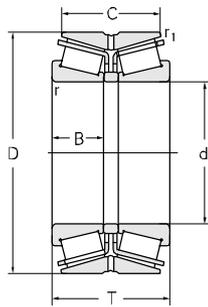


Principal dimensions							Basic load ratings		Limit speed ratings		
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm							kN	r/min			
<b>115</b>	230	116	49.5	84	3	2.5	685	1100	1300	1700	
<b>120</b>	180	88	38	70	2.5	0.6	405	785	1500	2000	
	180	88	88	70	2.5	0.5	430	840	1500	2000	
	215	133	40	114	3	0.8	635	1030	1400	1900	
	215	132	58	109	3	1	770	1390	1400	1900	
	215	132	58	106	3	1	770	1390	1400	1900	
	215	97	41	78	3	1	525	935	1400	1900	
	215	132	58	106	2.5	0.9	770	1390	1400	1900	
	215	129	58	106	3	0.6	885	1570	1400	1900	
	280	185	83.5	155	5	1.5	1410	2250	1100	1500	
<b>130</b>	180	70	30	56	2	0.5	280	565	1400	1900	
	200	95	42	75	2.5	0.7	485	870	1300	1800	
	210	80	35	64	2.5	0.6	455	810	1200	1600	
	214	115.6	48	98	2.3	0.7	605	1070	1300	1700	
	230	145	64	117.5	4	1	890	1760	1300	1700	
	230	149	64	120	4	0.8	980	1760	1300	1700	
	230	149	69	120	4	0.8	870	1660	1200	1650	
	235	145	72.5	115	2.3	1.3	885	1560	1300	1700	
	280	164	66	108	5	1.3	1100	1680	1000	1300	
<b>140</b>	210	100	100	78	2.5	0.5	580	1170	1200	1700	
	210	102	102	80	2.5	0.5	580	1170	1200	1700	
	210	104	45	82	2.5	0.6	580	1170	1200	1700	
	210	104	45	82	2.5	0.6	658	1170	1200	1700	
	210	95	42	75	2.5	0.6	500	950	1200	1700	
		225	100	45	80	2.3	0.7	440	900	1200	1700
		225	100	45	80	2.3	0.7	440	900	1200	1700
		225	115	50	90	2.5	1	640	1180	1200	1700
		240	132	57	106	4	1.5	825	1660	1200	1700

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>350623</b>	0.72	0.94	1.4	0.9	20.2
<b>352024</b>	0.46	1.47	2.19	1.44	7.31
<b>32024T88/DBYAB</b>	0.46	1.47	2.19	1.44	7.23
<b>30224T133/DB</b>	0.44	1.55	2.31	1.52	17.7
<b>352224</b>	0.41	1.64	2.44	1.6	19.2
<b>352224X2</b>	0.41	1.64	2.44	1.6	19.1
<b>352224X2-1</b>	0.42	1.61	2.39	1.57	14.1
<b>352224X2D</b>	0.41	1.64	2.44	1.6	19.6
<b>32224T129/DBYAB</b>	0.44	1.55	2.31	1.52	19.3
<b>350624-1</b>	0.39	1.74	2.59	1.7	54.5
<b>352926X2</b>	0.27	2.49	3.71	2.43	4.87
<b>352026X2</b>	0.35	1.94	2.88	1.89	9.72
<b>352126X2-1</b>	0.39	1.55	2.59	1.7	9.81
<b>352126X2/C9</b>	0.32	2.13	3.17	2.08	15.7
<b>352226/C3</b>					24.0
<b>352226X2</b>	0.44	1.55	2.31	1.52	27.4
<b>352226X2-RS/HCR9</b>	0.43	1.55	2.31	1.52	26.1
<b>350626D1</b>	0.39	1.74	2.59	1.7	24.7
<b>31326T164/DB</b>	0.83	0.82	1.22	0.8	43.2
<b>32028T100/DBYB2</b>	0.46	1.47	2.18	1.43	12.4
<b>32028T102/DB</b>	0.46	1.47	2.18	1.43	12.5
<b>352028</b>	0.35	1.94	2.88	1.89	11.9
<b>352028/HC</b>	0.35	1.94	2.88	1.89	12.1
<b>352028X2</b>	0.35	1.94	2.88	1.89	8.36
<b>350628DR</b>	0.37	1.8	2.69	1.76	13
<b>350628DR</b>	0.38	1.8	2.69	1.76	13
<b>352128</b>	0.34	2	2.98	1.96	15.5
<b>352228X3</b>	0.44	1.54	2.29	1.5	24.7

# Double-row Tapered Roller Bearing(Metric DB)

d 140~160 mm

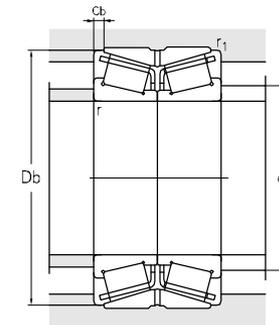
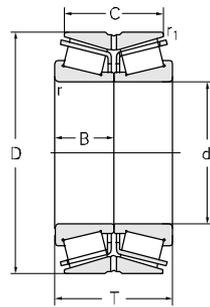
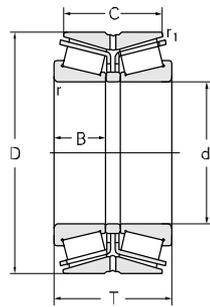


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm							kN		r/min	
<b>140</b>	250	156.5	68	129	4	1	1150	2080	1200	1600
	250	158	68	130.5	4	1	1040	2080	1200	1600
	250	157	68	128	4	1	1140	2080	1200	1600
	250	106	42	86.5	4	1	635	1030	1200	1600
	300	168	70	108	5	1.1	1280	1970	1000	1200
<b>150</b>	210	80	36	62	2.5	0.7	385	795	1200	1500
	210	80	36	62	2.5	0.7	385	795	1200	1500
	225	79	36	62	2.5	0.7	385	795	1200	1500
	225	112	45	88	3	1	1100	1690	1200	1500
	225	112	45	88	3	1	780	1500	1200	1500
	225	112	45	88	3	1	780	1500	1200	1500
	250	138	60	112	2.5	1	865	1560	1100	1500
	250	80	34	71	3	1	510	860	1200	1500
	255	145	72.5	110	3	1.3	960	1840	1100	1500
	255	145	72.5	110	3	1.3	960	1840	1100	1500
	270	109	45	87	4	1	710	678	1100	1500
	270	109	45	87	4	1	710	678	1100	1500
	270	169	73	138	4	1	1270	2330	1100	1500
	270	164	73	130	4	1	1300	2350	1100	1500
	270	169	73	138	4	1	1270	2330	1100	1500
270	172	74.5	138	4	1	1330	2460	1100	1500	
<b>159</b>	270	150	70	120	2.5	1	960	1720	1100	1500
<b>159.8</b>	270	140	65	120	2.5	1	970	1930	1000	1400
<b>160</b>	160	240	112	51	86	3	715	1450	1100	1500
	220	104	38	88	2.5	0.7	450	1050	1100	1500
	220	90	38	74	2.5	0.7	450	1050	1100	1500
	220	82	36	65	2.5	0.7	415	860	1100	1500
	240	115	48	90	3	0.9	745	1330	1100	1400
240	114	51	84	3	0.6	715	1450	1100	1500	

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>32228T156.5/DB</b>	0.44	1.55	2.31	1.52	31.1
<b>32228T158/DB</b>	0.44	1.55	2.31	1.52	31
<b>352228X2</b>	0.44	1.55	2.31	1.52	31.7
<b>30228T106/DB</b>	0.44	1.55	2.31	1.52	19.8
<b>351328</b>	0.83	0.82	1.22	0.8	51.2
<b>352930X2</b>	0.27	2.48	3.69	2.42	9.32
<b>352930X2D</b>	0.27	2.48	2.69	2.42	9.12
<b>352930X3</b>	0.27	2.48	3.69	2.42	11.8
<b>350630</b>	0.39	1.73	2.58	1.69	14.1
<b>350630/YB2</b>	0.39	1.73	2.58	1.69	14.1
<b>350630/YB2</b>	0.39	1.73	2.58	1.69	14.1
<b>352130</b>	0.25	2.74	4.08	2.68	25.8
<b>352130X2</b>	0.4	1.7	2.53	1.66	15
<b>350630D1</b>	0.44	1.55	2.31	1.52	28.3
<b>350630D1</b>	0.44	1.55	2.31	1.52	28.3
<b>350630-1</b>	0.44	1.55	2.31	1.52	24.5
<b>350630-1</b>	0.44	1.55	2.31	1.52	24.5
<b>352230X2</b>	0.44	1.55	2.31	1.52	39.4
<b>352230</b>	0.44	1.55	2.31	1.52	38.8
<b>352230X2</b>	0.44	1.55	2.31	1.52	39.4
<b>352230X2-1</b>	0.44	1.55	2.31	1.52	39.8
<b>3521/159X2/C3</b>	0.36	1.86	2.76	1.81	28.4
<b>3506/159.8</b>	0.32	2.12	3.15	2.07	31.8
<b>32032T112/DBC345</b>	0.46	1.47	2.19	1.44	16.0
<b>32932/C9DBY</b>	0.35	1.93	2.87	1.89	8.28
<b>32932/P4ADB</b>	0.35	1.95	2.9	1.91	8.52
<b>352932X2</b>	0.27	2.51	3.74	2.45	8.15
<b>352032X2</b>	0.35	1.94	2.88	1.89	16.5
<b>352032X2-1</b>	0.46	1.47	2.19	1.44	16.7

# Double-row Tapered Roller Bearing(Metric DB)

d 160~180 mm

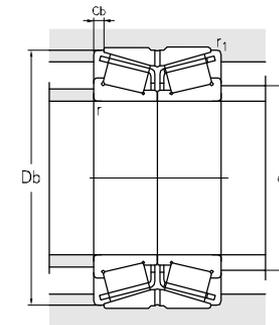
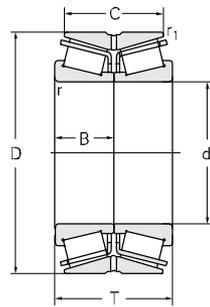
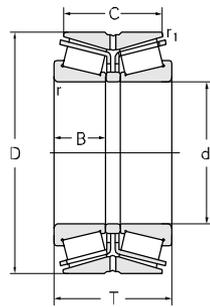


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm							kN	r/min		
<b>160</b>	270	140	70	110	2.5	0.9	1720	2610	1000	1400
	270	140	70	110	2.5	0.9	1720	2610	1000	1400
	270	150	70	120	2.5	1	965	1720	1000	1400
	270	140	65	120	2.5	1	970	1930	1000	1400
	270	150	70	120	2.5	1	965	1720	1000	1400
	290	178	80	67	4	1	1580	2970	920	1200
	290	210	80	67	4	1	1580	2970	920	1200
	290	179	80	67	4	1	1440	2970	920	1200
	290	178	80	144	4	1	1580	2970	920	1200
	290	178	80	178	4	1.1	1310	2420	920	1200
290	180	80	140	3	1.1	1320	2420	920	1200	
<b>165</b>	290	150	70	125	3	1.3	1210	2300	920	1200
<b>170</b>	230	82	36	65	2.5	0.7	420	890	1000	1400
	260	120	54	95	3	0.9	755	1550	1000	1300
	260	120	54	95	3	0.9	755	1550	1000	1300
	280	150	66	130	2.5	1	1080	2130	950	1300
	280	150	66	120	2.5	1	1070	2000	950	1300
<b>180</b>	250	95	42	74	2.5	0.7	460	1060	1000	1300
	250	95	47.5	74	2.5	0.7	520	1300	1000	1300
	259.5	70	35	70	2.5	1	440	850	1000	1300
	260	102	45	36	2.5	0.7	605	1450	940	1300
	270	109.538	47	84.138	2.5	0.6	770	1560	940	1300
	280	150	63.5	52	3	1	940	1810	940	1300
	280	142	64	110	3	1	1070	2220	940	1300
	280	134	60	108	3	0.9	940	1810	940	1300
	280	130.25	60	108	3	0.9	940	1810	940	1300
	285	108	54	79.4	2.5	2.3	730	1190	940	1300
300	164	72	134	3	1	1200	2350	890	1200	
300	120	53.5	96	4	1.5	915	1680	900	1200	
320	196	86	156	5	1.3	1630	3450	890	1200	

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>350632D1</b>	0.36	1.86	2.76	1.81	26.7
<b>350632D1</b>	0.36	1.86	2.76	1.81	26.7
<b>352132X2</b>	0.36	1.86	2.76	1.81	28.3
<b>352132X2/HA</b>	0.32	2.12	3.15	2.07	31.8
<b>352132X2/YB4</b>	0.36	1.86	2.76	1.81	28.3
<b>32232/DBC3</b>	0.44	1.55	2.31	1.52	48.6
<b>32232/DBC3YA10</b>	0.44	1.55	2.31	1.52	53.5
<b>32232T179/DBC230</b>	0.44	1.55	2.31	1.52	48.9
<b>352232</b>	0.44	1.55	2.31	1.52	49.1
<b>352232-2Z</b>	0.4	1.7	2.53	1.66	51.6
<b>352232X2/YA6</b>	0.4	1.7	2.53	1.66	46.2
<b>350633/HCC9</b>	0.31	2.2	3.27	2.15	41.1
<b>352934X2</b>	0.28	2.39	3.56	2.34	8.11
<b>352034X2</b>	0.31	2.18	3.24	2.13	20.4
<b>352034X2D</b>	0.31	2.18	3.24	2.13	20.0
<b>352134-1</b>	0.33	2.02	3	1.97	36.3
<b>352134</b>	0.38	1.78	2.65	1.74	35.6
<b>352936X2</b>	0.37	1.84	2.74	1.8	13.3
<b>352936X2BD1</b>	0.48	1.41	2.09	1.37	13.8
<b>350636D1-1</b>	0.72	0.94	1.4	0.92	11.3
<b>32938X2/DB</b>	0.38	1.76	2.62	1.72	14.4
<b>352936X3</b>	0.37	1.8	2.69	1.76	19.2
<b>32036X2AT150/DBC150</b>	0.28	2.43	3.61	2.37	29.4
<b>352036</b>	0.42	1.61	2.39	1.57	29.8
<b>352036X2</b>	0.28	2.43	3.61	2.37	27.9
<b>352036X2-1</b>	0.28	2.43	3.61	2.37	27.3
<b>350636D1</b>	0.35	1.95	2.9	1.91	23.2
<b>352136</b>	0.26	2.46	3.93	2.58	39.9
<b>352136X2/YA6</b>	0.35	1.95	2.9	1.91	32.4
<b>32236T196/C3DB</b>	0.45	1.5	2.23	1.47	67.5

# Double-row Tapered Roller Bearing(Metric DB)

d 180~200 mm

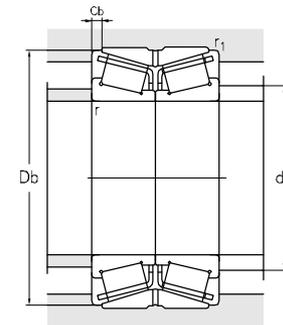
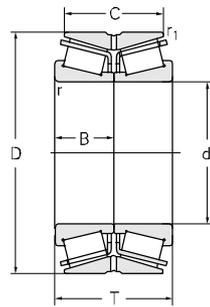
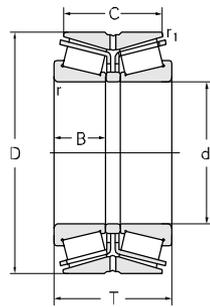


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm							kN	r/min		
<b>180</b>	320	190	86	145	3.7	1.3	1530	2750	890	1200
	320	192	86	152	5	1.1	1530	2750	890	1200
	340	180	83	140	5	1.1	1700	2860	840	1100
	340	180	83	140	5	2	1620	3100	840	1100
<b>190</b>	260	95	42	75	2.5	0.7	605	1450	940	1300
	290	146	64	48	3	1	1100	2250	890	1200
	290	134	60	104	3	0.9	930	1860	890	1200
	320	170	76	130	3	1	1320	2400	840	1100
	320	172	77	134	3	1	1520	2700	840	1100
	320	172	77	134	3	1	1520	2700	840	1100
	340	204	92	160	5	1.5	1830	3790	800	1000
	<b>200</b>	280	116	51	92	3	1	750	1770	900
280		110	48	85	3	0.9	670	1530	900	1200
280		116	51.5	85	3	1	670	1530	900	1200
280		117	55	97	3	0.6	670	1530	900	1200
280		110	48.5	85	3	1	670	1530	900	1200
280		105	48	85	3	1	685	1570	900	1200
280		112	51	88	3	0.5	785	1870	900	1200
280		112	51	88	3	0.9	785	1870	900	1200
310		154	70	120	3	1	1260	2620	840	1100
310		151	66	120	3	1	995	2080	840	1100
310		151	66	118	3	1	995	2080	840	1100
310		151	66	123	3	1	995	2080	840	1100
310		155	66	56	3	0.8	995	2080	840	1100
310		156	66	128	3	1	995	2080	840	1100
320		110	48.5	85	3	1	890	1560	820	1100
340		112	50.5	100	3	1.5	1070	1850	800	1100
340		112	50.5	100	3	1.5	1070	1850	800	1100
340		184	82	150	3	1	1810	3400	800	1100
360		218	174	98	5	1.1	2350	4350	800	1100
360		218	174	98	5	1.1	2350	4350	800	1100

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>352236X2/YA6</b>	0.36	1.85	2.76	1.81	52.4
<b>352236/YA6</b>	0.36	1.85	2.76	1.81	60.0
<b>350636</b>	0.35	1.96	2.91	1.91	71.9
<b>350636-1</b>	0.35	1.96	2.91	1.91	71.2
<b>352938X2</b>	0.38	1.76	2.62	1.72	13.3
<b>32038T146/DBC220</b>	0.44	1.53	2.27	1.49	31.6
<b>352038X2</b>	0.37	1.83	2.72	1.79	28.8
<b>352138X2</b>	0.31	2.15	3.2	2.1	52.0
<b>352138X2-1/HC</b>	0.31	2.15	3.2	2.1	53.2
<b>352138X2-1/HCE</b>	0.31	2.15	3.2	2.1	53.2
<b>352238/YAD</b>	0.44	1.53	2.28	1.5	75.0
<b>352940</b>	0.39	1.72	2.56	1.68	21.0
<b>352940X2</b>	0.39	1.72	2.56	1.68	18.1
<b>352940X2-1</b>	0.39	1.72	2.56	1.68	18.9
<b>352940X2-2</b>	0.39	1.72	2.56	1.68	20.7
<b>352940X2-3</b>	0.39	1.72	2.56	1.68	18.2
<b>352940X2-4</b>	0.39	1.72	2.56	1.68	17.8
<b>352940X2-5/C9</b>	0.39	1.71	2.54	1.67	20.6
<b>32940T112/DB</b>	0.39	1.71	2.54	1.67	20.4
<b>352040</b>	0.43	1.57	2.34	1.53	41.9
<b>352040X2</b>	0.39	1.72	2.56	1.68	38.3
<b>352040X2-1</b>	0.39	1.72	2.56	1.68	38.9
<b>352040X2-2</b>	0.39	1.72	2.56	1.68	38.6
<b>32040X2/DB</b>	0.39	1.72	2.56	1.68	38.9
<b>32040X2T156/DB</b>	0.39	1.72	2.56	1.68	38.9
<b>352940X3/YA10</b>	0.42	1.6	2.38	1.57	30.3
<b>350640</b>	0.25	2.7	4.02	2.64	40.0
<b>350640/C9YA10</b>	0.25	2.74	4.08	2.68	40.0
<b>352140</b>	0.25	2.74	4.08	2.68	63.8
<b>352240/HCYA10</b>	0.41	1.66	2.47	1.62	93.3
<b>352240/YA10</b>	0.41	1.66	2.47	1.62	93.3

# Double-row Tapered Roller Bearing(Metric DB)

d 205~240 mm

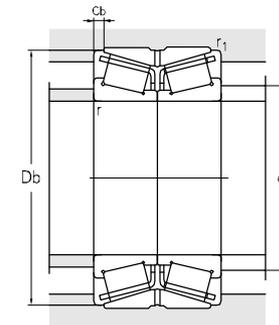
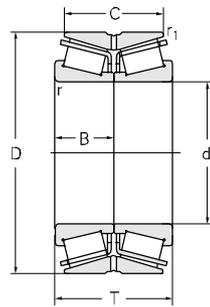
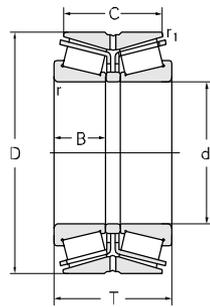


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm							kN	r/min		
<b>205</b>	320	150	75	110	3.7	1.3	805	1610	940	1100
<b>220</b>	300	110	48	88	3	0.8	705	1720	810	1100
	300	109	47.5	88	3	0.9	730	1825	810	1100
	300	110	48	88	3	0.9	730	1720	810	1100
	340	166	76	128	4	1	1500	3064	750	1000
	340	168	168	130	4	1	1500	3064	750	1000
	340	164	72	130	4	1.1	1370	2730	760	1000
	340	165	72	130	4	1.5	1530	2980	760	1000
	340	113	56.5	90	4	1.5	990	1980	750	1000
	370	195	88	150	4	1.3	1680	3200	760	1000
	370	120	50	107	5	1.5	1130	1910	760	1000
<b>225</b>	360	146.5	73.25	111	3	1.1	1280	2290	760	1000
<b>228.6</b>	488.92	345	150	220	5	1.5	3320	5890	710	900
<b>230</b>	355	145	72.5	110	6	2.3	1180	2310	760	1000
<b>240</b>	320	104	48	82	3	1	675	1550	760	1000
	320	110	48	87	3	1	665	1590	760	1000
	320	110	48	87	3	0.9	665	1590	760	1000
	320	109	48	90	3	1	675	1550	760	1000
	320	105	48.5	82	3	1	675	1550	760	1000
	320	119	119	39	3	0.8	875	2090	760	1000
	320	120	48	100	3	0.8	675	1590	760	1000
	360	172	76	134	4	1	1330	3150	690	920
	360	171	72	62	4	1.1	1350	2900	690	920
	360	170	72	143	4	1.1	1350	2900	690	920
360	165	72	130	4	1.1	1460	2890	690	920	
360	165	72	130	4	1.1	1400	3050	690	920	

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>351041X2D1</b>	0.39	1.72	2.56	1.68	40.2
<b>352944X2</b>	0.31	2.18	3.24	2.13	21.2
<b>352944X2-1</b>	0.31	2.18	3.24	2.13	20.8
<b>352944X2-SMJ</b>	0.31	2.18	3.24	2.13	21.8
<b>32044T166/DBC340</b>	0.43	1.57	2.34	1.53	51.3
<b>32044T168/DB</b>	0.43	1.6	2.3	1.6	50.8
<b>352044X2</b>	0.35	1.95	2.9	1.91	47.7
<b>352044X2-1</b>	0.35	1.95	2.9	1.91	47.9
<b>352044X2D1/YAB</b>	0.36	1.88	2.79	1.83	34.5
<b>352144</b>	0.37	1.83	2.72	1.79	76.3
<b>350644</b>	0.37	1.83	2.72	1.79	46.9
<b>350645D1</b>	0.36	1.87	2.79	1.83	48.2
<b>3506/228X4</b>	0.87	0.78	1.16	0.76	286
<b>350646D1</b>	0.36	1.87	2.79	1.83	
<b>352948X2</b>	0.32	2.12	3.15	2.07	23.6
<b>352948X2-1</b>	0.32	2.12	3.15	2.07	23.2
<b>352948X2-1/YA1W</b>	0.32	2.12	3.15	2.07	23.0
<b>352948X2-2</b>	0.32	2.12	3.15	2.07	23.5
<b>352948X2-3</b>	0.32	2.12	3.15	2.07	22.4
<b>32948T119/C9DBY</b>	0.46	1.47	2.18	1.43	15.2
<b>32948X2AT120/C3DB</b>	0.32	2.12	3.15	2.07	24.5
<b>32048T172/C3DB</b>	0.46	1.47	2.19	1.44	56.9
<b>32048X2AT171/DBCR275</b>	0.31	2.15	3.2	2.1	52.7
<b>32048X2T170/DB</b>	0.31	2.15	3.2	2.1	55.5
<b>352048X2</b>	0.31	2.15	3.2	2.1	52.8
<b>352048X2/HC-XRBL</b>	0.31	2.15	3.2	2.1	53.2

# Double-row Tapered Roller Bearing(Metric DB)

d 240~280 mm

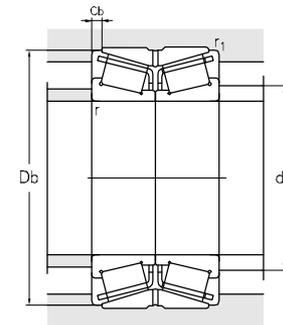
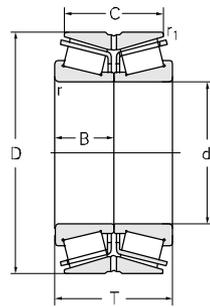
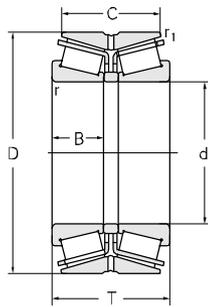


Principal dimensions						Basic load ratings		Limit speed ratings		
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm						kN		r/min		
<b>240</b>	400	128	59	114	5	1.5	1240	2270	720	1000
	400	160	71	128	5	1.5	1670	3200	720	1000
	400	210	95	163	3.7	1.3	2060	4050	630	840
	400	210	95	168	4	1	1870	4050	630	840
	420	205	205	69.5	5	1.3	2550	4100	700	950
	440	270	120	216	5	1.3	3200	6300	680	930
	440	294	120	240	5	1.3	3300	6500	680	930
<b>242</b>	406	206	92	162	4	1	2680	5000	670	900
	406	206	97	162	6.4	1.5	2900	5000	670	900
<b>260</b>	360	147	60	124	3	0.9	1080	2620	670	900
	360	141	63.5	110	3	1	1120	2550	670	900
	360	134	60	108	3	0.9	1010	2500	670	900
	360	133	60	109	3	1.1	1010	2500	670	900
	360	134	60	108	3	1	1300	2600	670	900
	360	134	60	108	3	1	1000	2600	670	900
	360	92	40	62	3	1	630	1370	700	950
	360	134	60.5	108	3	1	1040	2550	670	900
	400	186	82	146	5	1.3	1750	3750	630	840
	400	150	75	110	4.7	1.1	1400	2630	630	840
	400	130	57	104	5	1.5	1250	2590	630	840
	400	155	72	108	9.5	1.6	1400	2630	630	840
	400	186	82	146	5	1.5	1850	4100	630	840
	430	180	90	130	7.5	2.3	1560	2990	630	840
440	225	100	180	4	2.3	2410	4750	580	770	
480	284	130	220	6	1.5	3800	7600	580	700	
480	282	282	102.5	6.4	1.6	3700	7300	520	680	
480	282	282	102.5	6.4	1.6	4500	7700	520	680	
<b>280</b>	380	140	60	50	3	0.9	1100	2770	620	820
	380	134	60	108	3	0.9	1030	2650	620	820
	380	134	60	108	3	1	1030	2650	620	820
	380	141	63.5	110	3	1	1250	3100	620	820

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>350648</b>	0.43	1.55	2.31	1.52	60
<b>350648/HC-1</b>	0.39	1.74	2.59	1.7	81.2
<b>352148</b>	0.31	2.18	3.24	2.13	98.1
<b>352148X2</b>	0.31	2.18	3.24	2.13	98.5
<b>30648/HCC9DBY</b>	0.44	1.53	2.28	1.5	105
<b>32248/HCC9DBYAB</b>	0.44	1.53	2.28	1.5	168
<b>32248/HCDB</b>	0.44	1.55	2.31	1.52	184
<b>306/242/HCC9/DB</b>	0.43	1.57	2.34	0.77	101
<b>306/242/HCEDBYB2</b>	0.33	2.03	3.02	0.99	98
<b>32952X2AT147/C3DB</b>	0.3	2.23	3.32	2.18	43
<b>352952</b>	0.41	1.66	2.47	1.62	39.0
<b>352952X2</b>	0.3	2.23	3.32	2.18	39.7
<b>352952X2-1</b>	0.3	2.23	3.32	2.18	39.8
<b>352952X2-2/HC</b>	0.3	2.23	3.32	2.18	37.5
<b>352952X2-2/YB2</b>	0.41	1.66	2.47	1.62	37.5
<b>352952X2-3</b>	0.7	0.96	1.44	0.94	25.5
<b>352952X2-3/YB2</b>	0.29	2.23	3.32	2.18	38.3
<b>352052X2</b>	0.29	2.31	3.45	2.26	79.3
<b>352052X2-1</b>	0.29	2.31	3.45	2.26	60.3
<b>352052X2-2/C3</b>	0.29	2.31	3.45	2.26	53.9
<b>352052X2-3</b>	0.35	1.95	2.99	1.91	62.2
<b>352052X2/HCYAD-XRBL</b>	0.43	1.57	2.34	1.53	80.7
<b>350652D1</b>	0.35	1.95	2.9	1.91	87.9
<b>352152X2/YA6</b>	0.24	2.84	4.23	2.78	124
<b>352252</b>	0.43	1.57	2.34	1.53	216
<b>32252X2/DBYB2</b>	0.43	1.6	2.3	1.6	210
<b>32252X2/HCDBYB2</b>	0.33	2.05	3.05	2	208
<b>32956X2A/P4DB</b>	0.32	2.1	3.13	2.05	46.3
<b>352956X2</b>	0.32	2.1	3.13	2.05	44.0
<b>352956X2/P5</b>	0.32	2.1	3.13	2.05	44.0
<b>352956/YA10</b>	0.43	1.6	2.3	1.6	43.2

# Double-row Tapered Roller Bearing(Metric DB)

d 280~300 mm

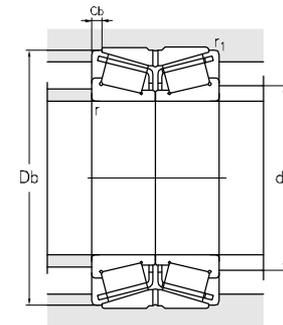
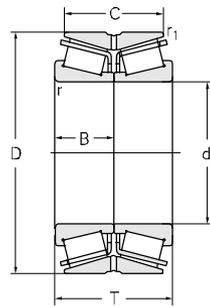
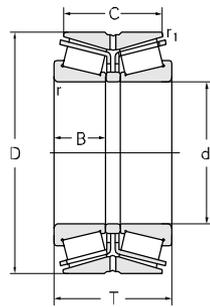


Principal dimensions							Basic load ratings		Limit speed ratings		
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm							kN	r/min			
<b>280</b>	420	186	82	146	5	1.3	1890	4000	580	770	
	420	188	83	154	5	1.3	1890	4000	580	770	
	420	189	83.5	154	5	1.3	1960	4200	580	770	
	420	196	87	152	4	1.1	2000	4400	580	770	
	460	185	82	140	5	1.5	2130	4050	580	770	
	460	146	65	130	6	2	1810	3300	580	770	
	470	250		180	6.4	1.5	3430	6300	500	650	
	<b>300</b>	400	140	62	100	5	1.5	1450	3000	560	740
		400	140	62	100	5	1.5	1450	3000	560	740
		420	175	72	147	4	1.1	1510	3620	580	770
420		160	72	128	4	1	1510	3620	580	770	
420		159	71.5	128	4	1.1	1820	3610	580	770	
420		159	71.5	128	4	1.1	1820	3610	580	770	
420		160	72	128	4	1	1510	3620	580	770	
420		160	72	128	4	1	1510	3620	580	770	
420		160	72	128	4	1.1	1900	4100	580	770	
420		160	72	128	4	1.1	1670	3614	580	770	
460		210	95	165	5	1.3	2240	4800	560	740	
460		210	95	165	5	1.3	2240	4800	560	740	
460		210	95	165	5	1.3	2850	5300	560	740	
500		200	90	160	6	3	2300	4450	530	710	
500		203	91	152	5	1.5	3000	4950	530	710	
500		203	91	152	5	1.5	3000	4950	530	710	
500		203	91	152	5	1.5	2850	5050	530	710	
500		205	90	152	5	1.5	2400	4450	530	710	
500		205	90	152	5	1.5	2400	4450	530	710	
500		205	90	152	6	2.5	2400	4450	530	710	
500	205	90	152	6	2.5	2400	4450	530	710		
<b>320</b>	440	195	72	62	4	1	1650	3900	530	710	
	440	195	195		4	1	1650	3900	530	710	

Designations	Calculation coefficient				Weight
	e	Y1	Y2	Yo	
kg					
<b>352056X2</b>	0.37	1.83	2.72	1.79	81.5
<b>352056X2-1</b>	0.37	1.83	2.72	1.79	82.7
<b>352056X2-2</b>	0.35	1.95	2.99	1.91	82.9
<b>32056/DB</b>	0.46	1.47	2.19	1.44	88.8
<b>351156</b>	0.33	2.05	3.05	2	114
<b>351156X2/YA6</b>	0.4	1.68	2.5	1.64	88.8
<b>350656</b>	0.46	1.5	2.2	1.4	156
<b>350660/C9</b>	0.88	0.77	1.15	0.8	63.2
<b>350660/C9</b>	0.88	0.77	1.15	0.8	63.2
<b>32960X2AT175/C3DB</b>	0.28	2.39	3.56	2.34	67.6
<b>352960X2A</b>	0.28	2.39	3.56	2.34	60.8
<b>352960X2A-1/HCE</b>	0.28	2.39	3.56	2.34	63.6
<b>352960X2A-1/HCYA10</b>	0.28	2.39	3.56	2.34	63.5
<b>352960X2A/P5</b>	0.28	2.39	3.56	2.34	60.8
<b>352960X2A/P6</b>	0.28	2.39	3.56	2.34	60.9
<b>352960X2/HCR-1</b>	0.28	2.39	3.56	2.34	63.9
<b>352960X2/P6</b>	0.28	2.39	3.56	2.34	60.8
<b>352060X2</b>	0.36	1.85	2.76	1.81	118
<b>352060X2/HC</b>	0.36	1.85	2.76	1.81	118
<b>352060X2/HC-XRBL</b>	0.36	1.85	2.76	1.81	117
<b>351160X2</b>	0.32	2.12	3.15	2.07	142
<b>351160X2-1/HCE</b>	0.4	1.68	2.5	1.64	148
<b>351160X2-1/HC-XRBL</b>	0.4	1.68	2.5	1.64	146
<b>351160X2-1/HC-XRBL-1</b>	0.4	1.68	2.5	1.64	140
<b>351160</b>	0.32	2.12	3.15	2.077	141
<b>351160/HAC3</b>	0.32	2.12	3.15	2.077	141
<b>351160/HCYAD</b>	0.32	2.12	3.15	2.07	141
<b>351160/YA6</b>	0.32	2.12	3.15	2.07	141
<b>32964X2AT195/DBCR375</b>	0.31	2.15	3.21	2.11	77.5
<b>32964X2T195/DB</b>	0.31	2.15	3.21	2.11	77.7

# Double-row Tapered Roller Bearing(Metric DB)

d 320~380 mm

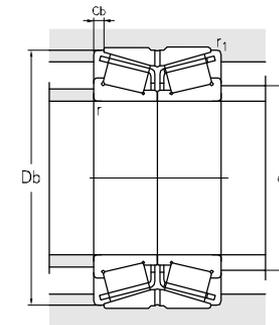
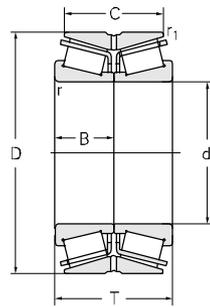
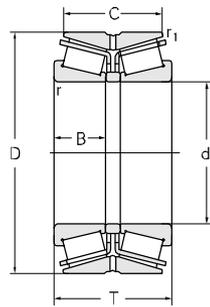


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm							kN	r/min		
<b>320</b>	440	160	72	128	4	1	1650	3900	530	710
	440	160	72	128	4	1	1650	3900	530	710
480	151	66.5	121	5	1.5	1870	3550	530	710	
	151	66.5	121	5	1.5	2090	3500	530	710	
	151	66.5	121	5	1.5	1870	3550	530	710	
	220	100	186	5	1.1	2540	5750	530	710	
480	210	95	160	5	1.1	2310	5750	530	710	
	215	100	163	5	1.1	2500	5700	530	710	
	225	100	160	5	1.5	3100	5700	510	660	
540	225	100	160	5	1.5	3100	5700	510	660	
	164	164	63	4	1	1500	4050	500	660	
<b>340</b>	166	75	128	4	1.1	1540	4050	500	660	
	160	72	128	4	1.1	1540	4050	500	660	
	160	72	128	4	1.5	1600	4000	500	660	
	180	82	135	5	1.5	2060	4100	480	640	
520	165	82.5	133	6	2	2550	4600	480	640	
	242	106	170	5	1.5	3100	6000	460	620	
	238	107	190	6	2	3350	6600	370	500	
	160	72	128	4	1	1640	2240	510	680	
<b>360</b>	185	82	140	5	1.5	2880	6300	460	620	
	185	82	140	5	1.5	2880	6300	460	620	
	169	70	134	6	2	2180	4400	460	620	
600	242	106	170	5	1.5	3410	6800	400	520	
	242	106	170	5	1.5	3410	6800	400	520	
<b>380</b>	145	65	105	4	1.1	1660	3800	530	710	
	149	65	112	4	1.1	1660	3800	530	710	
	190	82	140	5	1.5	2880	6300	410	540	

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>352964X2</b>	0.31	2.15	3.21	2.11	67.4
<b>352964X2-1</b>	0.31	2.15	3.21	2.11	67.4
<b>350664</b>	0.32	2.08	3.1	2.04	88.9
<b>350664/HCE</b>	0.32	2.08	3.1	2.04	88.9
<b>350664</b>	0.32	2.08	3.1	2.04	88.9
<b>350664/HCE</b>	0.32	2.08	3.1	2.04	88.9
<b>352064</b>	0.46	1.47	2.19	1.44	134
<b>352064X2</b>	0.46	1.47	2.19	1.44	124
<b>352064X2-1</b>	0.46	1.47	2.19	1.44	129
<b>351164</b>	0.4	1.68	2.5	1.64	181
<b>351164</b>	0.4	1.68	2.5	1.64	181
<b>32968X2A/P5DB</b>	0.41	1.65	2.45	1.61	70.1
<b>352968</b>	0.31	2.15	3.2	2.1	72.3
<b>352968X2</b>	0.31	2.15	3.2	2.1	71.0
<b>352968X2/HG2</b>	0.4	1.68	2.5	1.64	70.5
<b>351068</b>	0.29	2.35	3.5	2.3	127
<b>351068X2D1/HC</b>	0.39	1.73	2.58	1.69	117
<b>351168</b>	0.42	1.6	2.38	1.56	235
<b>351168X2</b>	0.4	1.68	2.5	1.64	237
<b>352972X2</b>	0.33	2.05	3.05	2	74.7
<b>351072</b>	0.37	1.82	2.7	1.78	120
<b>351072/HCE-CB</b>	0.37	1.82	2.7	1.78	120
<b>351072X2</b>	0.37	1.82	2.7	1.78	122
<b>351172</b>	0.44	0.54	2.3	1.51	221
<b>351172/HC</b>	0.44	0.54	2.3	1.51	221
<b>351976</b>	0.38	1.77	2.64	1.73	78.8
<b>351976X2</b>	0.38	1.77	2.64	1.73	82.4
<b>351076</b>	0.39	1.75	2.61	1.71	137

# Double-row Tapered Roller Bearing(Metric DB)

d 380~460 mm

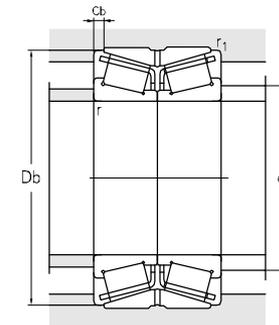
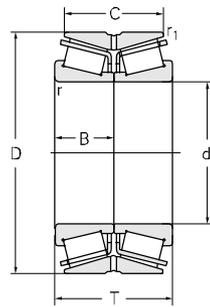
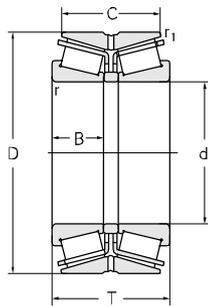


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm							kN	r/min		
<b>380</b>	560	190	82	140	5	1.5	2880	6300	410	540
	620	242	106	170	5	1.5	3410	6850	410	540
<b>400</b>	540	150	65	105	4	1.1	1650	3850	530	710
	540	150	65	105	4	1.1	1650	3850	530	710
	540	145	65	100	4	1.1	1650	3850	530	710
	600	206	90	150	5	1.5	2890	6300	410	540
	600	206	90	150	6	2	2890	6300	410	540
	600	185	80	148	6	2	2700	5850	410	540
	600	206	90	150	5	1.5	2890	6300	410	540
	600	206	90	150	6	2	2890	6300	410	540
	600	230	100	178	5	1.5	3350	7600	410	540
	650	185	80	148	6	2	2700	5850	410	540
650	255	112	180	6	2.5	3630	7400	360	480	
<b>420</b>	560	145	65	105	4	1.1	1880	4450	360	480
	620	206	90	150	5	1.5	2670	5880	360	480
	620	206	90	150	5	1.5	2670	5880	360	480
	620	188	86	150	6	2	2840	6210	360	480
	620	190	95	125	5	1	2620	5300	360	480
700	275	122	200	6	2.5	4430	9150	360	480	
<b>440</b>	600	170	74	125	4	1.1	2300	5300	400	520
	600	170	74	125	4	1.1	2300	5300	400	520
	650	212	94	152	6	2.5	3150	6900	360	480
	720	275	122	190	6	2.5	4950	10400	360	480
	720	283	131.5	226	6	2.5	5200	11000	360	480
<b>460</b>	620	174	74	130	4	1	1960	5150	400	520
	620	174	74	130	4	1.1	1960	5150	400	520
	680	230	100	175	6	2.5	3410	7450	360	480
	680	204	94	163	3	3	3400	7650	360	480

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>351076/HCEP6XHC9</b>	0.39	1.75	2.61	1.71	137
<b>351176</b>	0.46	1.47	2.18	1.43	250
<b>351980/HC</b>	0.45	1.5	2.23	1.47	84.5
<b>351980/P5</b>	0.45	1.5	2.23	1.47	84.6
<b>351980X2/P5</b>	0.45	1.5	2.23	1.47	82.5
<b>351080/HAC3</b>	0.38	1.78	2.65	1.74	179
<b>351080/HCYAD</b>	0.38	1.78	2.65	1.74	179
<b>351080X2-2/C9</b>	0.37	1.82	2.72	1.78	169
<b>351080/HAC3</b>	0.38	1.78	2.65	1.74	179
<b>351080/HCYAD</b>	0.38	1.78	2.65	1.74	179
<b>351080X2</b>	0.37	1.82	2.72	1.78	203
<b>351080X2-1</b>	0.37	1.82	2.72	1.78	168
<b>351180</b>	0.41	1.66	2.47	1.63	279
<b>351984</b>	0.38	1.77	2.64	1.73	87.0
<b>351084</b>	0.41	1.64	2.44	1.6	191
<b>351084/HC</b>	0.41	1.64	2.44	1.6	191
<b>351084X2-1/HC</b>	0.39	1.74	2.59	1.7	178
<b>351084X2D1</b>	0.41	1.63	2.43	1.6	166
<b>351184J</b>	0.32	2.12	3.15	2.07	376
<b>351988</b>	0.39	1.73	2.58	1.69	123
<b>351988/HG2</b>	0.39	1.73	2.58	1.69	123
<b>351088</b>	0.44	1.52	2.26	1.49	212
<b>351188</b>	0.46	1.48	2.2	1.44	404
<b>351188X2/HCYB2</b>	0.39	1.74	2.59	1.7	426
<b>351992</b>	0.4	1.69	2.51	1.65	134
<b>351992/HC</b>	0.4	1.69	2.51	1.65	134
<b>351092</b>	0.31	2.18	3.24	2.13	253
<b>351092X2/HCP5YA6</b>	0.4	1.68	2.5	1.64	236

# Double-row Tapered Roller Bearing(Metric DB)

d 460~560 mm

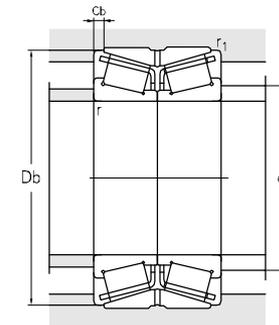
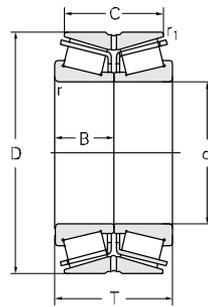
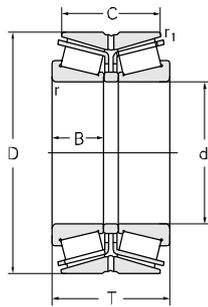


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm							kN	r/min		
<b>460</b>	760	300	135	240	7.5	4	5150	11900	350	440
	760	300	135	240	7.5	4	5900	12700	350	440
<b>480</b>	650	180	78	130	5	1.5	2150	5150	360	480
	650	180	78	130	5	1.5	2150	5150	360	480
	700	240	100	180	6	2.5	3100	8200	250	320
	700	206	93	165	6	3	3100	6700	250	320
	700	275	122	200	6	3	4150	9500	250	320
	720	236	100	180	6	2.5	4200	8300	250	320
	790	310	136	224	7.5	3	6200	13300	250	320
<b>500</b>	670	180	78	130	5	1.5	1340	6200	350	460
	670	180	78	130	5	1.5	1470	6200	350	460
	670	180	78	130	5	1.5	2360	6700	350	460
	720	236	100	180	6	2.5	3580	8150	410	540
	720	236	118	180	6	2.5	3750	8500	410	540
	720	236	100	180	6	2.5	4200	8300	410	540
	720	209	94	167	6	3	3250	7700	410	540
<b>530</b>	710	190	82	136	5	1.5	2670	6300	320	420
	710	190	82	136	6	2.5	2670	6300	320	420
	780	255	112	180	6	2.5	4350	9850	320	420
	780	255	112	180	6	2.5	4350	9850	320	420
	780	231	106.5	185	3	3	4650	10700	320	420
<b>539.75</b>	635	120.65	50.8	95.25	6.4	1.5	1190	4000	360	460
<b>560</b>	735	225	100	180	6.4	1.5	3500	9700	330	420
	750	213	85	156	5	1.5	3410	8500	310	410
	750	213	85	156	5	1.5	3780	8500	310	410
	750	213	85	156	5	1.5	3780	8500	310	410
	820	260	115	185	6	2.5	2920	5700	310	410
	820	260	115	185	6	2.5	5000	11500	310	410
	820	340	155	270	8	2.5	6200	17200	310	410

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>350692/C9</b>	0.45	1.5	2.23	1.47	516
<b>350692/HCYA8</b>	0.45	1.5	2.23	1.47	539
<b>351996</b>	0.42	1.61	2.4	1.58	159
<b>351996/HC</b>	0.42	1.61	2.4	1.58	159
<b>351096</b>	0.41	1.66	2.47	1.62	272
<b>351096X2-1/HC</b>	0.37	1.83	2.72	1.78	232
<b>351096X2/HCC9</b>	0.36	1.87	2.79	1.83	309
<b>351096X3/HC-TS</b>	0.32	2.11	3.14	2.06	303
<b>351196</b>	0.39	1.73	2.58	1.69	540
<b>3519/500</b>	0.43	1.55	2.31	1.52	158
<b>3519/500/HC</b>	0.43	1.55	2.31	1.52	158
<b>3519/500/HCYA5</b>	0.43	1.55	2.31	1.52	156
<b>3510/500</b>	0.32	2.08	3.1	2.04	276
<b>3510/500D</b>	0.32	2.08	3.1	2.04	276
<b>3510/500/HCE</b>	0.32	2.08	3.1	2.04	274
<b>3510/500X2</b>	0.37	1.83	2.72	1.78	256
<b>3519/530</b>	0.39	1.73	2.57	1.69	176
<b>3519/530/YA6</b>	0.39	1.73	2.57	1.69	176
<b>3510/530</b>	0.34	2	2.97	1.95	371
<b>3510/530/HCR</b>	0.34	2	2.97	1.95	371
<b>3510/530X2/HCP5YA6</b>	0.37	1.82	2.71	1.78	356
<b>3506/539X4/HC</b>	0.41	1.64	2.45	1.6	62.2
<b>3506/560/HC</b>	0.35	1.95	2.9	1.9	235
<b>3519/560</b>	0.43	1.57	2.34	1.53	232
<b>3519/560/HC</b>	0.43	1.57	2.34	1.53	232
<b>3519/560/HCCNH</b>	0.43	1.57	2.34	1.53	232
<b>3510/560</b>	0.4	1.7	2.54	1.67	434
<b>3510/560/HC</b>	0.4	1.7	2.54	1.67	449
<b>3510/560X2/YA6</b>	0.32	2.14	3.18	2.09	741

# Double-row Tapered Roller Bearing(Metric DB)

d 600~950 mm

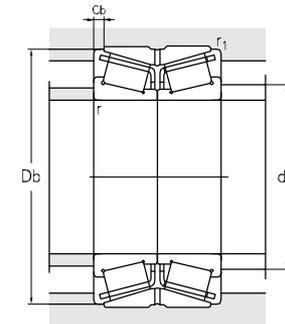
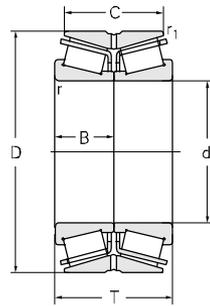
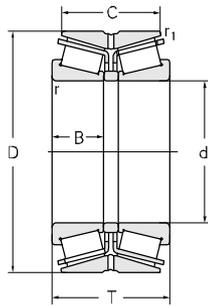


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm							kN	r/min		
<b>600</b>	800	205	90	156	5	1.5	3410	9050	290	390
	800	205	90	156	5	1.5	3450	9600	290	390
	800	208	90	160	6	2.5	3400	9050	290	390
	870	270	118	198	6	2.5	5390	12700	280	380
	870	270	118	198	6	2.5	5390	12700	280	380
	870	250	110	200	3	3	5250	12400	280	380
<b>630</b>	920	265	114.5	212	7.5	4	7000	14000	270	350
<b>670</b>	900	240	103	180	6	2.5	4200	11200	260	350
	980	310	136	215	7.5	3	6300	15100	260	330
<b>710</b>	950	240	106	175	6	2.5	4730	13200	250	320
<b>720</b>	915	190	83	140	6	2.5	3000	10000	260	330
<b>750</b>	1000	264	112	194	6	2.5	5340	15600	230	310
	1000	264	112	194	6	2.5	4900	15100	230	310
	1000	264	112	194	6	2.5	5400	15100	230	310
	1000	255	112	190	6	2.5	5390	15100	230	310
	1000	255	112	190	6	2.5	5390	15100	230	310
	1000	255	112	190	6	2.5	5390	15100	230	310
	1000	255	112	190	6	2.5	5390	15100	230	310
<b>800</b>	1060	270	115	204	6	2.5	6870	15200	220	300
	1060	270	115	204	6	2.5	6250	15200	220	300
	1060	270	115	204	6	2.5	6250	15200	220	300
<b>850</b>	1120	268	118	188	6	2.5	6850	18700	210	270
	1120	268	118	190	6	2.5	6250	18700	210	270
	1220	272	116	239	7.5	4	7600	17700	200	260
<b>900</b>	1180	275	122	205	6	2.5	7640	21300	200	260
<b>950</b>	1250	300	132	220	7.5	3	7870	22500	180	240
	1280	280	120	246	7.5	4	8300	22200	170	220

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>3519/600</b>	0.33	2.05	3.05	2	247
<b>3519/600/YAD</b>	0.33	2.05	3.05	2	264
<b>3519/600X2</b>	0.33	2.05	3.05	2	252
<b>3510/600</b>	0.41	1.63	2.43	1.6	517
<b>3510/600/HCR</b>	0.41	1.63	2.43	1.6	517
<b>3510/600X2/HC</b>	0.39	1.73	2.57	1.69	454
<b>3510/630X2/HC</b>	0.36	1.87	2.79	1.83	570
<b>3519/670</b>	0.44	1.53	2.28	1.5	378
<b>3510/670</b>	0.37	1.83	2.73	1.79	714
<b>3519/710</b>	0.46	1.47	2.19	1.44	445
<b>3506/720</b>	0.38	1.75	2.61	1.72	284
<b>3519/750</b>	0.45	1.5	2.24	1.47	546
<b>3519/750/HG</b>	0.45	1.5	2.24	1.47	546
<b>3519/750-JG</b>	0.45	1.5	2.24	1.47	542
<b>3519/750X2</b>	0.45	1.5	2.24	1.47	535
<b>3519/750X2/HC</b>	0.45	1.5	2.24	1.47	535
<b>3519/750X2/HCYA10</b>	0.45	1.5	2.24	1.47	535
<b>3519/800</b>	0.35	1.93	2.87	1.88	606
<b>3519/800/HC</b>	0.35	1.93	2.87	1.88	607
<b>3519/800/HCR</b>	0.35	1.93	2.87	1.88	607
<b>3519/850</b>	0.46	1.46	2.18	1.43	645
<b>3519/850X2</b>	0.46	1.46	2.18	1.43	647
<b>3510/850X2/HCYA6</b>	0.37	1.83	2.72	1.79	1000
<b>3519/900</b>	0.37	1.8	2.69	1.76	763
<b>3519/950</b>	0.33	2.05	3.05	2	897
<b>3506/950</b>	0.4	1.68	2.5	1.64	974

# Double-row Tapered Roller Bearing(Metric DB)

d 1092.2~1600 mm

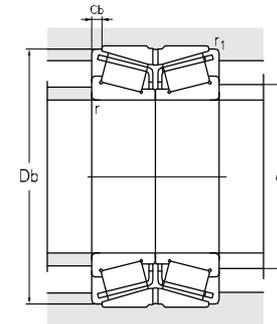
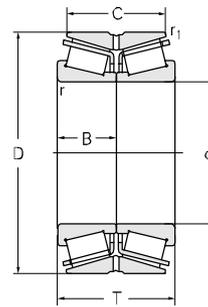
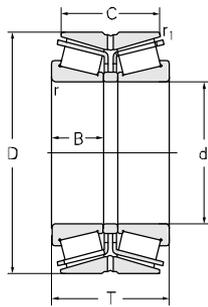


Principal dimensions							Basic load ratings		Limit speed ratings		
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm							kN	r/min			
<b>1092.2</b>	1320.8	200	87.5	145	6.4	3.5	5050	16900	170	220	
<b>1120</b>	1460	335	158	250	7.5	3	9900	29500	160	210	
<b>1180</b>	1600	390	170	250	7.5	4	10500	33700	150	190	
<b>1250</b>	1500	250	112	190	6	1.5	7150	24200	100	140	
<b>1370</b>	1605	210	96	150	7.5	4	5150	20700	60	75	
<b>1450</b>	1770	290	115	170	9.5	5	7780	25800	80	120	
<b>1600</b>	1850	200	90	150	6	6	5610	20700	50	65	

Designations	Calculation coefficient				Weight kg
	e	Y1	Y2	Yo	
<b>3506/1092X4/HC</b>	0.57	1.18	1.76	1.16	514
<b>3519/1120</b>	0.35	1.93	2.87	1.88	1350
<b>3506/1180</b>	0.7	0.97	1.44	0.94	2100
<b>3506/1250/YA1</b>	0.35	1.9	2.9	1.8	795
<b>3506/1370</b>	0.4	1.68	2.5	1.64	673
<b>3506/1450/HC</b>	0.87	0.78	1.16	0.76	1317
<b>3506/1600/C9</b>	0.32	2.12	3.15	2.08	800

# Double-row Tapered Roller Bearing(Inch DB)

d 34.925~101.6 mm



Principal dimensions											
d		D		T		B		C		r <sub>1min</sub>	r <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>34.925</b>	1.375	65.088	2.563	39.624	1.56	18.288	0.72	31.496	1.24	0.3	4.7
<b>38.1</b>	1.5	80.035	3.151	57.15	2.25	23.698	0.933	44.958	1.77	0.8	0.8
<b>40</b>	1.575	80.035	3.151	46.04	1.813	20.94	0.824	34.925	1.375	0.8	1.5
<b>50.8</b>	2	82.55	3.25	51.766	2.038	25.883	1.019	41.606	1.638	0.5	3.5
<b>52.388</b>	2.063	112.712	4.437	65.088	2.563	26.909	1.059	46.038	1.813	1.5	3.5
<b>55</b>	2.165	90	3.543	52	2.047	26	1.024	43	1.693	0.3	3.5
<b>57.15</b>	2.25	107.95	4.25	65.09	2.563	29.317	1.154	53.975	2.125	0.8	2.3
<b>63.5</b>	2.5	110	4.331	60.33	2.375	21.996	0.866	18.824	0.741	0.5	1.5
		114.673	4.515	68.255	2.687	21.996	0.866	61.903	2.437	0.5	1.5
		114.673	4.515	68.255	2.687	21.996	0.866	61.903	2.437	0.5	1.5
<b>69.85</b>	2.75	116.586	4.59	76.327	3.005	25.4	1	63.627	2.505	0.3	1.5
		146.05	5.75	91.516	3.603	39.688	1.563	59.766	2.353	1	3.5
		146.05	5.75	91.516	3.603	39.688	1.563	59.766	2.353	1	3.5
<b>76.2</b>	3	155.575	6.125	101.6	4	46.672	1.837	85.725	3.375	1.5	3.5
		161.925	6.375	105.562	4.156	46.038	1.813	70.637	2.781	0.8	3.5
<b>92.075</b>	3.625	152.4	6	82.55	3.25	36.322	1.43	63.5	2.5	0.8	3.5
<b>95.25</b>	3.75	149.225	5.875	66.672	2.625	28.971	1.141	52.388	2.063	0.8	3.5
<b>96.838</b>	3.813	188.912	7.437	107.95	4.25	46.038	1.813	69.85	2.75	1	3.5
		188.912	7.437	107.95	4.25	46.038	1.813	69.85	2.75	1	3.5
<b>98.425</b>	3.875	161.925	6.375	82.547	3.25	36.116	1.422	61.912	2.437	0.8	3.5
<b>101.6</b>	4	168.275	6.625	92.075	3.625	1.625	0.064	69.85	2.75	0.8	3.5
		200.025	7.875	115.888	4.563	49.212	1.937	80.216	3.158	2.3	3.5

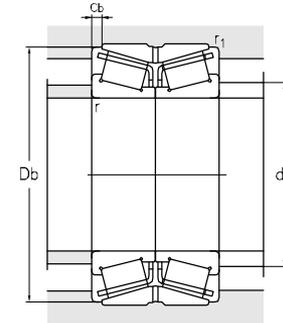
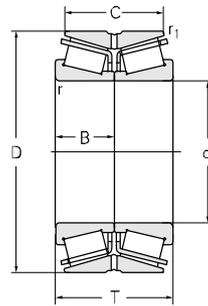
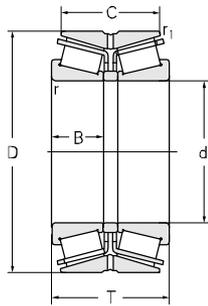
Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
80.5	126	4300	5500	<b>KLM48548/KLM48510/DB</b>	0.38	1.79	2.67	1.75	0.562
131	194	4800	6400	<b>K27880/K27820D</b>	0.56	1.2	1.79	1.18	1.33
98.5	134	4800	6400	<b>K28158/K28318D</b>	0.4	1.68	2.5	1.64	0.931
110	180	3200	4100	<b>KLM104949E/KLM104911/DB</b>	0.31	2.21	3.29	2.16	0.956
168	238	3600	4800	<b>K55206/K55444D</b>	0.88	0.76	1.14	0.75	2.87
140	240	3000	3800	<b>KJLM506848E/KJLM506810/DB</b>	0.41	1.66	2.47	1.62	1.24
211	292	3500	4700	<b>K462/K452D</b>	0.32	2.09	3.11	2.04	2.3
156	242	3200	4300	<b>K390A/K394A+K390A/K394AB/DB</b>	0.4	1.68	2.5	1.64	2.22
156	242	3200	4300	<b>K390A/K394A+K390A/K394AB/HA1DB</b>	0.4	1.68	2.5	1.64	2.22
156	242	3200	4300	<b>K390A/K394ABD/HA1</b>	0.4	1.68	2.5	1.64	2.44
165	310	3200	4300	<b>K29675/K29620+K29675/K29620B/DB</b>	0.49	1.38	2.06	1.35	2.63
335	515	3000	3500	<b>KH913849/KH913810D</b>	0.78	0.86	1.28	0.84	4.93
370	515	3000	3500	<b>KH913849/KH913810/DB</b>	0.78	0.86	1.28	0.84	4.86
450	730	1900	2500	<b>K748S/K742D</b>	0.33	2.08	3.09	2.03	8
425	580	1900	2500	<b>K9285/K9220D</b>	0.71	0.95	1.42	0.93	9.22
380	585	1900	2500	<b>598/592D/C9</b>	0.44	1.52	2.27	2.98	5.59
260	490	1900	2500	<b>42376/42587D/C9</b>	0.49	1.37	2.04	1.34	4.05
245	345	1600	2200	<b>K90381/K90744D</b>	0.87	0.78	1.16	0.76	12.2
270	345	1600	2200	<b>K90381/K90744/DB</b>	0.87	0.78	1.16	0.76	12.2
340	650	1800	2400	<b>K52387/K52637D</b>	0.47	1.42	2.12	1.39	6.35
370	700	1800	2400	<b>K687/K672D</b>	0.47	1.43	2.14	1.4	7.43
600	940	1600	2200	<b>K98400/K98789D</b>	0.63	1.07	1.59	1.04	13

Note: \* indicates the maximum value of IDor OD.

# Double-row Tapered Roller Bearing(Inch DB)



d 110~149.225 mm



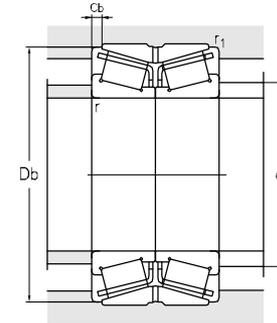
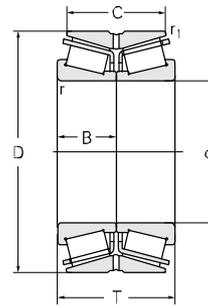
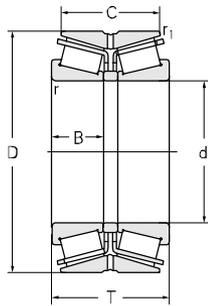
Principal dimensions											
d		D		T		B		C		r <sub>1min</sub>	r <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>110</b>	4.331	180	7.087	103	4.055	103	4.055	85	3.346	0.6	3
<b>111.125</b>	4.375	214.312	8.437	115.888	4.563	52.388	2.063	84.138	3.313	1.5	3.5
<b>114.3</b>	4.5	177.8	7	92.075	3.625	41.275	1.625	69.85	2.75	0.8	3.5
		177.8	7	92.075	3.625	41.275	1.625	69.85	2.75	0.8	3.5
		190.5	7.5	106.365	4.188	49.212	1.937	80.962	3.187	1.5	3.5
		190.5	7.5	106.365	4.188	49.212	1.937	80.962	3.187	1.5	3.5
		212.725	8.375	142.875	5.625	66.675	2.625	117.475	4.625	1.5	7
		212.725	8.375	142.875	5.625	66.675	2.625	117.475	4.625	1.5	7
279.4	11	185.24	7.293	82.55	3.25	128.09	5.043	1.5	6.4		
<b>120.65</b>	4.75	174.625	6.875	77.787	3.062	36.512	1.437	61.912	2.437	0.8	3.5
		234.95	9.25	142.875	5.625	63.5	2.5	114.3	4.5	1.5	6.4
<b>124.943</b>	4.919	234.95	9.25	142.875	5.625	63.5	2.5	114.3	4.5	1.5	6.4
<b>127</b>	5	182.562	7.187	93.66	3.687	46.896	1.846	73.025	2.875	0.8	3.5
		182.562	7.187	93.66	3.687	46.896	1.846	73.025	2.875	0.8	3.5
		182.562	7.187	93.66	3.687	46.896	1.846	73.025	2.875	0.8	3.5
<b>127.792</b>	5.031	288.6	11.362	115.888	4.563	49.428	1.946	84.138	3.313	2.3	3.5
<b>133.35</b>	5.25	215.9	8.5	106.362	4.187	47.625	1.875	80.962	3.187	1.5	3.5
<b>136.525</b>	5.375	228.6	9	123.825	4.875	57.15	2.25	98.425	3.875	1.5	3.5
<b>139.7</b>	5.5	215.9	8.5	106.362	4.187	47.181	1.858	80.962	3.187	1.5	3.5
		215.9	8.5	106.362	4.187	47.181	1.858	80.962	3.187	1.5	3.5
		236.538	9.313	131.763	5.188	56.642	2.23	106.363	4.188	1.6	3.6
		244.475	9.625	107.95	4.25	53.975	2.125	79.375	3.125	1.5	3.5
<b>142.875</b>	5.625	200.025	7.875	87.315	3.438	39.688	1.563	73.025	2.875	0.8	3.5
		236.538	9.313	131.763	5.188	56.642	2.23	106.363	4.188	1.6	3.6
<b>149.225</b>	5.875	236.538	9.313	131.762	5.187	56.642	2.23	106.362	4.187	1.5	3.5

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
545	1020	1600	2200	<b>KJHM522649/KJHM522610T103/DB</b>	0.4	1.69	2.51	1.65	9.81
670	1100	1500	2000	<b>KH924045/KH924010D</b>	0.67	1	1.49	0.98	17.7
445	675	1600	2100	<b>64450/64700D/C9</b>	0.52	1.29	1.92	1.26	8.01
405	675	1600	2100	<b>K64450/K64700D</b>	0.52	1.29	1.92	1.26	8.01
525	965	1600	2100	<b>K71450/K71751D</b>	0.42	1.62	2.42	1.59	11.3
525	965	1600	2100	<b>K71450/K71751DC</b>	0.42	1.62	2.42	1.59	11.3
810	1390	1500	2000	<b>938/932CD</b>	0.33	2	3	4	20.8
810	1390	1500	2000	<b>K938/K932CD</b>	0.33	2	3	2	20.8
1350	2000	1000	1300	<b>KHH926744/KHH926716/DB</b>	0.63	1.07	1.6	1.05	51.9
360	730	1500	1800	<b>KM224749/KM224710D</b>	0.33	2	3	2	11.3
885	1620	1300	1600	<b>K95475/K95927CD/YA10</b>	0.37	1.83	2.72	1.79	26.5
885	1620	1300	1600	<b>K95491/K95927D</b>	0.37	1.83	2.72	1.79	26.9
460	860	1200	1500	<b>NA48290SW/48220D/C9</b>	0.31	2.21	3.29	2.16	7.26
465	895	1200	1500	<b>NA48290SWSH/48220D/C9</b>	0.31	2.21	3.29	2.16	7.34
465	895	1200	1500	<b>NA48290SWSH/48220D/C9YB3</b>	0.31	2.21	3.29	2.16	7.34
790	1350	1200	1500	<b>KHM926749/KHM926710D</b>	0.74	0.92	1.36	0.9	18.8
550	1090	1200	1500	<b>74525/74851CD</b>	0.32	2.12	3.15	2.07	13.7
705	1350	1200	1500	<b>K896/K892D</b>	0.42	1.61	2.39	1.57	19.9
550	1020	1200	1600	<b>K74550/K74851CD</b>	0.32	2.12	3.15	2.07	9.94
550	1020	1200	1600	<b>K74550/K74851D</b>	0.32	2.12	3.15	2.07	9.91
700	1400	1200	1500	<b>K82550/K82932D</b>	0.44	1.52	2.27	1.49	23.4
610	1100	1200	1500	<b>NA81550/81963D/C9</b>	0.35	2.07	3.08	2.02	19.3
430	1030	1200	1600	<b>K48685/K48620D</b>	0.34	2.01	2.99	1.96	8.15
700	1400	1100	1400	<b>K82562/K82932D</b>	0.44	1.52	2.27	1.49	23.3
815	1540	1100	1400	<b>HM231149/HM231111CD</b>	0.32	2.12	3.15	2.07	20.1

Note: \* indicates the maximum value of ID or OD.

# Double-row Tapered Roller Bearing(Inch DB)

d 152.4~180 mm



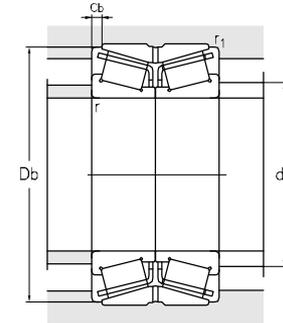
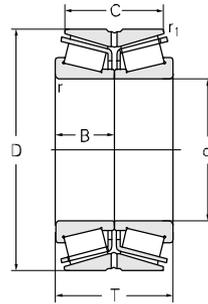
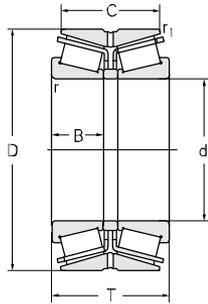
Principal dimensions											
d		D		T		B		C		r <sub>1min</sub>	r <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>152.4</b>	6	254	10	142.875	5.625	66.675	2.625	111.125	4.375	1.5	7
		268.288	10.563	160.338	6.313	74.612	2.937	125.412	4.937	1.5	6.4
<b>158.75</b>	6.25	225.425	8.875	85.725	3.375	39.688	1.563	69.85	2.75	0.8	3.5
<b>160.325</b>	6.312	288.925	11.375	142.875	5.625	63.5	2.5	111.125	4.375	1.5	7
<b>165.1</b>	6.5	225.425	8.875	104.78	4.125	39.688	1.563	88.906	3.5	0.8	3.5
		247.65	9.75	103.188	4.063	47.625	1.875	84.138	3.313	0.8	3.5
		254	10	101.6	4	46.038	1.813	76.2	3	1.5	4.8
		288.925	11.375	142.875	5.625	63.5	2.5	111.125	4.375	1.5	7
		288.925	11.375	142.875	5.625	71.438	2.813	111.125	4.375	1.5	3.5
<b>168.275</b>	6.625	330.2	13	184.15	7.25	79.375	3.125	120.65	4.75	6.4	1.5
<b>171.45</b>	6.75	288.925	11.375	142.875	5.625	63.5	2.5	111.125	4.375	1.5	7
<b>174.625</b>	6.875	247.65	9.75	103.188	4.063	47.625	1.875	84.138	3.313	0.8	3.5
		247.65	9.75	103.188	4.063	47.625	1.875	84.138	3.313	0.8	3.5
<b>177.8</b>	7	269.875	10.625	119.062	4.687	55.562	2.187	93.662	3.687	1.5	3.5
		269.875	10.625	119.062	4.687	55.562	2.187	93.662	3.687	1.5	3.5
		269.875	10.625	119.062	4.687	55.562	2.187	93.662	3.687	1.5	3.5
		282.575	11.125	107.95	4.25	54.166	2.133	79.375	3.125	1.5	3.5
		288.925	11.375	142.875	5.625	63.5	2.5	111.125	4.375	1.5	7
		288.925	11.375	142.875	5.625	63.5	2.5	111.125	4.375	1.5	7
		288.925	11.375	142.875	5.625	63.5	2.5	111.125	4.375	1.5	7
		288.925	11.375	142.875	5.625	63.5	2.5	111.125	4.375	1.5	7
		288.925	11.375	142.875	5.625	63.5	2.5	111.125	4.375	1.5	7
		320.675	12.625	185.738	7.313	85.725	3.375	138.112	5.437	1.5	3.5
		320.675	12.625	185.738	7.313	85.725	3.375	138.112	5.437	1.5	3.5
		320.675	12.625	185.738	7.313	85.725	3.375	138.112	5.437	1.5	3.5
<b>180</b>	7.087	250	9.843	103	4.055	45	1.772	83	3.268	1	3

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
1110	1850	940	1300	<b>K99600/K99102CD</b>	0.41	1.66	2.47	1.62	26.9
1380	2280	940	1300	<b>KEE107060/K107105D-3/C9</b>	0.39	1.74	2.59	1.7	36
460	1200	1000	1300	<b>K46780/K46720CD</b>	0.38	1.76	2.62	1.72	10.9
1080	1940	860	1100	<b>KHM237532/KHM237510CD</b>	0.32	2.12	3.15	2.07	37.2
455	1170	1000	1300	<b>K46790/K46720/DB</b>	0.38	1.76	2.62	1.72	10.8
710	1500	1000	1200	<b>K67780/K67720D-3/C9</b>	0.44	1.54	2.29	1.5	17.5
680	1300	950	1200	<b>M235145/M235113D</b>	0.32	2.12	3.15	2.07	16.9
1080	1940	1000	1200	<b>KHM237535/KHM237510CD</b>	0.32	2.11	3.14	2.06	36.5
1080	1940	1000	1200	<b>KHM237536NA/KHM237510CD</b>	0.32	2.11	3.14	2.06	36.5
1500	2370	840	1100	<b>KH936349/KH936310D</b>	0.81	0.8	1.2	0.8	63.4
985	2020	840	1100	<b>K94675/K94114D</b>	0.47	1.44	2.15	1.41	36.1
710	1500	940	1300	<b>K67787/K67720CD</b>	0.44	1.52	2.27	1.49	15.5
710	1500	940	1300	<b>K67787/K67720D</b>	0.44	1.52	2.27	1.49	15.5
725	1720	940	1300	<b>KM238840/KM238810CD/YA10</b>	0.33	2.03	3.02	1.98	21.4
795	1720	940	1300	<b>KM238840/KM238810D</b>	0.33	2.03	3.02	1.98	22
725	1720	940	1300	<b>M238840/M238810CD/YA10</b>	0.33	2.04	3.03	1.99	21.4
700	1450	940	1300	<b>KNA87700SW/K87112D</b>	0.41	1.66	2.47	1.62	24
1080	1940	940	1300	<b>HM237545/HM237510CD</b>	0.33	2.07	3.09	2.03	32.7
1080	1940	940	1300	<b>HM237545X2/HM237510CDX2</b>	0.33	2.07	3.09	2.03	32.7
1080	1940	940	1300	<b>HM237545X2/HM237510CDX2/C9</b>	0.33	2.07	3.09	2.03	32.7
1010	2020	940	1300	<b>K94700/K94114CD</b>	0.47	1.44	2.15	1.41	34
1080	1940	940	1300	<b>KHM237545/KHM237510CD/YA1</b>	0.32	2.11	3.14	2.06	32.9
1170	2170	940	1300	<b>KHM237545/KHM237510D</b>	0.33	2.07	3.09	2.03	36.2
1400	2760	840	1100	<b>KEE222070/K222127CD</b>	0.4	1.68	2.50	1.64	61.5
1400	2760	840	1100	<b>KEE222070/K222127D</b>	0.4	1.68	2.5	1.64	61.5
1590	2830	840	1100	<b>KH239640/KH239612D</b>	0.32	2.12	3.15	2.07	58.9
655	1490	900	1100	<b>KJM736149/KJM736110/DB</b>	0.48	1.41	2.09	1.37	14.3

Note: \* indicates the maximum value of IDor OD.

# Double-row Tapered Roller Bearing(Inch DB)

d 187.325~228.46 mm



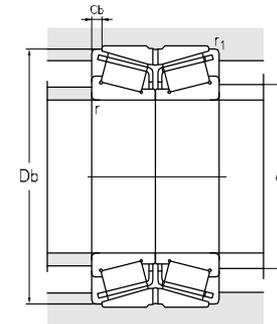
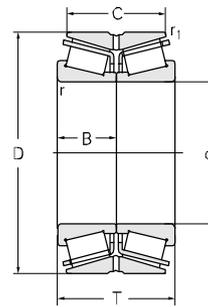
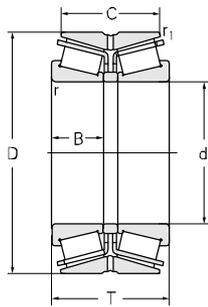
Principal dimensions											
d		D		T		B		C		r <sub>1min</sub>	r <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	mm
<b>187.325</b>	7.375	269.875	10.625	119.062	4.687	55.562	2.187	93.662	3.687	1.5	3.5
		269.875	10.625	119.062	4.687	55.562	2.187	93.662	3.687	1.5	3.5
		269.875	10.625	119.062	4.687	55.562	2.187	93.662	3.687	1.5	3.5
		320.675	12.625	185.738	7.313	85.725	3.375	138.112	5.437	1.5	5.5
<b>190</b>	7.48	260	10.236	102	4.016	44	1.732	83	3.268	1	8
		368.3	14.5	193.675	7.625	88.897	3.5	136.525	5.375	1.5	6.4
<b>190.5</b>	7.5	266.7	10.5	109.538	4.313	54.961	2.164	84.138	3.313	0.8	3.5
		368.3	14.5	193.675	7.625	88.897	3.5	136.525	5.375	1.5	6.4
		317.5	12.5	146.05	5.75	63.5	2.5	111.125	4.375	1.5	4.3
		317.5	12.5	146.05	5.75	63.5	2.5	111.125	4.375	1.5	4.3
		317.5	12.5	146.05	5.75	63.5	2.5	111.125	4.375	1.5	4.3
<b>200.025</b>	7.875	384.175	15.125	238.125	9.375	112.712	4.437	193.675	7.625	1.5	6.4
		384.175	15.125	238.125	9.375	112.712	4.437	193.675	7.625	1.5	6.4
		317.5	12.5	146.05	5.75	63.5	2.5	111.125	4.375	1.5	4.3
		317.5	12.5	146.05	5.75	63.5	2.5	111.125	4.375	1.5	4.3
		317.5	12.5	146.05	5.75	63.5	2.5	111.125	4.375	1.5	4.3
<b>203.2</b>	8	276.225	10.875	95.25	3.75	47.625	1.875	73.025	2.875	0.8	3.5
		276.225	10.875	95.25	3.75	47.816	1.883	73.025	2.875	0.8	3.5
		276.225	10.875	95.25	3.75	47.816	1.883	73.025	2.875	0.8	3.5
		276.225	10.875	95.25	3.75	47.816	1.883	73.025	2.875	0.8	3.5
		292.1	11.5	125.415	4.938	57.945	2.281	101.6	4	1.5	3.5
		317.5	12.5	146.05	5.75	63.5	2.5	111.125	4.375	1.5	4.3
		317.5	12.5	146.05	5.75	63.5	2.5	111.125	4.375	1.5	4.3
		368.3	14.5	193.675	7.625	88.897	3.5	136.525	5.375	1.5	3.3
		368.3	14.5	193.675	7.625	88.897	3.5	136.525	5.375	1.5	3.3
		368.3	14.5	193.675	7.625	88.897	3.5	136.525	5.375	1.5	3.3
<b>206.375</b>	8.125	336.55	13.25	211.138	8.313	100.012	3.937	169.862	6.687	1.5	3.3
		431.8	17	266.7	10.5	109.538	4.313	54.961	2.164	84.138	3.313
<b>212.725</b>	8.375	285.75	11.25	98.425	3.875	46.038	1.813	76.2	3	0.8	3.5
		314.325	12.375	131.762	5.187	61.912	2.437	106.362	4.187	1.5	6.4
<b>220.662</b>	8.687	314.325	12.375	131.762	5.187	61.912	2.437	106.362	4.187	1.5	6.4
		314.325	12.375	131.762	5.187	61.912	2.437	106.362	4.187	1.5	6.4
		314.325	12.375	131.762	5.187	61.912	2.437	106.362	4.187	1.5	6.4
		314.325	12.375	131.762	5.187	61.912	2.437	106.362	4.187	1.5	6.4
<b>228.46</b>	8.994	431.8	17	196.85	7.75	85.725	3.375	111.125	4.375	3.3	6.4
		431.8	17	196.85	7.75	85.725	3.375	111.125	4.375	3.3	6.4

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
795	1720	940	1300	<b>KM238849/KM238810CD</b>	0.33	2.04	3.03	1.99	19.3
985	1810	940	1300	<b>M238849/M238810CD-2/C9</b>	0.33	2.04	3.03	1.99	19.3
985	1810	940	1300	<b>M238849/M238810DC</b>	0.33	2.04	3.03	1.99	19.3
1590	2830	850	1100	<b>KH239649/KH239612CD</b>	0.32	2.12	3.15	2.07	55.4
630	1460	860	1100	<b>KJM738249A/KJM738210/DB</b>	0.48	1.41	2.11	1.38	14.1
615	1520	940	1300	<b>KNA67885SW/K67820D</b>	0.48	1.41	2.11	1.38	15.3
1680	2900	700	950	<b>KEE420751/K421451CD</b>	0.4	1.68	2.50	1.64	84
1035	2270	840	1100	<b>93787/93127D</b>	0.52	1.29	1.92	1.26	40.8
1035	2270	840	1100	<b>K93787/K93127CD</b>	0.52	1.29	1.92	1.26	40.6
1035	2270	840	1100	<b>K93787/K93127D</b>	0.52	1.29	1.92	1.26	40.8
2320	5080	690	920	<b>KH247535/KH247510CD</b>	0.33	2.03	3.02	1.98	112
2320	5080	690	920	<b>KH247535/KH247510CD-3</b>	0.33	2.03	3.02	1.98	112
635	1440	780	990	<b>LM241149NW/LM241110D/C9</b>	0.32	2.12	3.15	2.07	15.4
580	1350	780	990	<b>LM241149NW/LM241110D/C9YAB</b>	0.32	2.12	3.15	2.07	15
610	1440	940	1300	<b>KLM241149NW/KLM241110D</b>	0.32	2.12	3.15	2.07	15.3
640	1350	840	1100	<b>KLM241149NWSH/KLM241110DSH</b>	0.32	2.1	3.12	2.05	15
990	2120	760	960	<b>M241547/M241510CD</b>	0.33	2.03	3.02	1.98	26.6
1035	2270	840	1100	<b>K93800/K93127D</b>	0.52	1.29	1.92	1.26	39.8
1030	2270	840	1100	<b>KNA93800SW/K93127D</b>	0.52	1.28	1.92	1.26	39.6
1680	2900	840	1100	<b>EE420801/421451CD</b>	0.4	1.69	2.52	1.65	78.8
1530	2900	840	1100	<b>KEE420801/K421451CD</b>	0.4	1.69	2.52	1.65	78.8
1980	4170	670	900	<b>H242649/H242610CD-3</b>	0.34	2	2.98	1.96	67.9
630	1630	670	900	<b>KLM742745/KLM742710CD</b>	0.48	1.41	2.09	1.38	16.9
1050	2450	760	1000	<b>KM244249/KM244210CD-2-JG</b>	0.33	2.03	3.02	1.98	30.5
1050	2450	760	1000	<b>KM244249/KM244210D</b>	0.33	2.03	3.02	1.98	30.5
1050	2450	760	1000	<b>KM244249/KM244210D-3</b>	0.33	2.03	3.02	1.98	31.2
1050	2300	760	1000	<b>M244249/M244210CD</b>	0.33	2.03	3.02	1.98	30.5
1850	3200	600	800	<b>KEE113091/K113171D-2-JG</b>	0.88	0.77	1.14	0.75	111

Note: \* indicates the maximum value of ID or OD.

# Double-row Tapered Roller Bearing(Inch DB)

d 228.6~260.35 mm



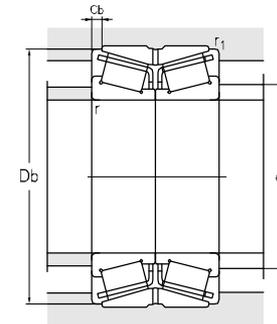
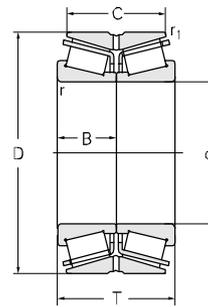
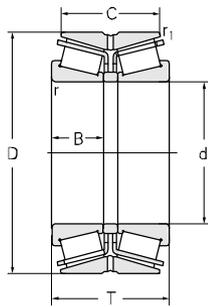
Principal dimensions											
d		D		T		B		C		r <sub>1min1</sub>	r <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>228.6</b>	9	327.025	12.875	114.3	4.5	52.388	2.063	82.55	3.25	1.5	6.4
		355.6	14	152.4	6	69.85	2.75	111.125	4.375	1.5	6.8
		355.6	14	152.4	6	69.85	2.75	114.3	4.5	1.5	6.4
		488.95	19.25	254	10	120.65	4.75	196.85	7.75	1.5	6.4
<b>234.95</b>	9.25	327.025	12.875	114.3	4.5	52.388	2.063	82.55	3.25	1.5	6.4
		327.025	12.875	114.3	4.5	52.388	2.063	82.55	3.25	1.5	6.4
		348.175	13.708	238.125	9.375	112.712	4.437	193.675	7.625	1.5	6.4
<b>237.33</b>	9.344	358.775	14.125	152.4	6	71.438	2.813	117.475	4.625	1.5	6.4
<b>241.3</b>	9.5	327.025	12.875	114.3	4.5	52.388	2.063	82.55	3.25	1.5	6.4
		327.025	12.875	114.3	4.5	52.388	2.063	82.55	3.25	1.5	6.4
		406.4	16	215.9	8.5	100.012	3.937	184.15	7.25	1.5	6.4
		444.5	17.5	209.55	8.25	100.012	3.937	158.75	6.25	1.5	6.4
		444.5	17.5	209.55	8.25	100.012	3.937	158.75	6.25	1.5	6.4
<b>249.25</b>	9.813	381	15	171.45	6.75	76.2	3	127	5	1.5	6.4
		381	15	171.45	6.75	76.2	3	127	5	1.5	6.4
<b>253.9759.999</b>		347.662	13.687	101.6	4	50.99	2.007	69.85	2.75	1.5	3.5
<b>254</b>	10	347.662	13.687	101.6	4	50.99	2.007	69.85	2.75	1.5	3.5
		347.662	13.687	101.6	4	50.99	2.007	69.85	2.75	1.5	3.5
		358.775	14.125	152.4	6	71.438	2.813	117.475	4.625	1.5	3.5
		358.775	14.125	152.4	6	71.438	2.813	117.475	4.625	1.5	3.5
		358.775	14.125	152.4	6	71.438	2.813	117.475	4.625	1.5	3.5
		358.775	14.125	152.4	6	71.438	2.813	117.475	4.625	1.5	3.5
		393.7	15.5	157.162	6.187	69.85	2.75	109.538	4.313	1.5	6.4
<b>260.35</b>	10.25	365.125	14.375	130.175	5.125	58.738	2.313	98.425	3.875	1.5	6.4
		365.125	14.375	130.175	5.125	58.738	2.313	98.425	3.875	1.5	6.4
		365.125	14.375	130.175	5.125	58.738	2.313	98.425	3.875	1.5	6.4
		400.05	15.75	155.58	6.125	67.47	2.656	107.95	4.25	1.5	9.7
		419.1	16.5	184.15	7.25	84.138	3.313	136.525	5.375	1.5	6.4
		419.1	16.5	184.15	7.25	84.138	3.313	136.525	5.375	1.5	6.4
		419.1	16.5	184.15	7.25	84.138	3.313	136.525	5.375	1.5	6.4

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight				
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a					
kN		r/min							kg				
790	1830	760	1000	<b>K8573/K8520CD</b>	0.41	1.66	2.47	1.62	28.9				
				<b>KEE130902/K131401CD</b>	0.33	2.03	3.02	1.98	50.2				
				<b>KHM746646/KHM746610CD</b>	0.47	1.44	2.15	1.41	52.4				
				<b>KEE295950/K295192D/C9</b>	0.31	2.18	3.24	2.13	217				
790	1830	760	1000	<b>K8575/K8520CD</b>	0.41	1.66	2.47	1.62	26.9				
				<b>K8575/K8520D-C3</b>	0.41	1.66	2.47	1.62	26.9				
				<b>KH247549/KH247510D</b>	0.33	2.03	3.02	1.98	111				
2320	5080	750	950										
1530	3090	750	950	<b>KRM249736/M249710CD</b>	0.33	2.03	3.02	1.98	53.2				
790	1830	760	1000	<b>K8578/K8520CD</b>	0.41	1.66	2.47	1.62	25				
				<b>K8578/K8520DC</b>	0.41	1.66	2.47	1.62	25				
				<b>KH249148/KH249111CD</b>	0.33	2.03	3.02	1.98	110				
				<b>EE923095/923176D</b>	0.34	2.01	2.99	1.96	135				
				<b>KEE923095/K923176D</b>	0.34	2	2.98	1.96	135				
				2480	4650	760	1000						
2480	4650	760	1000										
1240	2960	690	920	<b>KEE126098/K126151CD</b>	0.52	1.31	1.94	1.28	63.4				
1240	2960	690	920	<b>KEE126098/K126151CD-3</b>	0.52	1.31	1.94	1.28	63.4				
750	1740	690	920	<b>LM249747NW/LM249710CD/C9YAB</b>	0.33	2.03	3.02	1.98	25.3				
825	1740	690	920	<b>KLM249747NW/KLM249710D</b>	0.33	2.03	3.02	1.98	25.3				
				<b>KLM249747NWSH/KLM249710D</b>	0.33	2.03	3.02	1.98	24.2				
				<b>KRM249749/M249710CD</b>	0.33	2.03	3.02	1.98	46.9				
				<b>KRM249749/M249710CD-SMJ</b>	0.33	2.03	3.02	1.98	45.8				
				<b>M249749/M249710CD</b>	0.33	2.03	3.02	1.98	46.9				
				<b>M249749/M249710CD-SMJ</b>	0.33	2.03	3.02	1.98	46.9				
				<b>KEE275100/K275156D</b>	0.4	1.68	2.5	1.64	66.4				
				1290	2830	690	920						
				885	2200	670	900	<b>EE134102/134144CD</b>	0.37	1.8	2.69	1.76	37.3
				975	2200	670	900	<b>EE134102/134144D</b>	0.37	1.8	2.69	1.76	37.3
885	2200	670	900	<b>EE134102/134144D/HE</b>	0.37	1.8	2.69	1.76	37.3				
1260	2500	670	900	<b>KEE221026/K221576CD</b>	0.39	1.71	2.54	1.67	61.7				
1770	3890	670	900	<b>EE435102/435165CD</b>	0.6	1.13	1.68	1.1	92.1				
1770	3890	670	900	<b>EE435102/435165CD/YA1</b>	0.6	1.13	1.68	1.1	92.1				

Note: \* indicates the maximum value of IDor OD.

# Double-row Tapered Roller Bearing(Inch DB)

d 260.35~304.8 mm



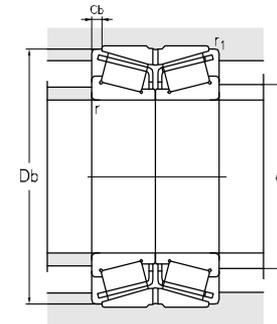
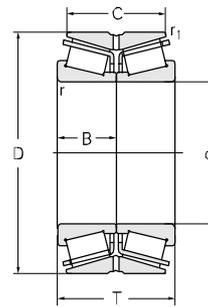
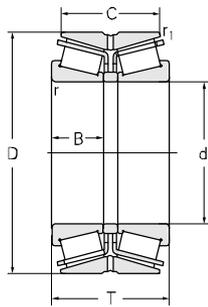
Principal dimensions												
d		D		T		B		C		r <sub>1min1</sub>	r <sub>min</sub>	
mm	in	mm	in	mm	in	mm	in	mm	in	mm		
<b>260.35</b>		422.275	16.625	178.592	7.031	79.771	3.141	139.7	5.5	1.5	6.8	
		422.275	16.625	178.592	7.031	79.771	3.141	139.7	5.5	1.5	6.8	
<b>263.525</b>		10.375	355.6	14	127	5	57.15	2.25	101.6	4	1.5	3.5
<b>266.7</b>		10.5	355.6	14	127	5	57.15	2.25	101.6	4	1.5	3.5
<b>269.875</b>		10.625	381	15	158.75	6.25	74.612	2.937	123.825	4.875	1.5	6.4
<b>273.05</b>		10.75	393.7	15.5	157.162	6.187	69.85	2.75	109.538	4.313	1.5	6.4
<b>279.4</b>		11	469.9	18.5	200.025	7.875	93.662	3.687	149.225	5.875	1.5	9.7
			488.95	19.25	254	10	120.65	4.75	196.85	7.75	1.3	1.5
<b>279.982</b>		11.023	380.898	14.996	139.7	5.5	65.088	2.563	107.95	4.25	1.5	3.5
			380.898	14.996	139.7	5.5	65.088	2.563	107.95	4.25	1.5	3.5
<b>280.192</b>		11.031	406.4	16	149.226	5.875	67.673	2.664	117.475	4.625	1.5	6.8
<b>285.75</b>		11.25	380.898	14.996	139.7	5.5	65.088	2.563	107.95	4.25	1.5	3.5
<b>288.925</b>		11.375	406.6	16.008	165.1	6.5	77.788	3.063	130.175	5.125	1	6.4
			406.6	16.008	165.1	6.5	77.788	3.063	130.175	5.125	1	6.4
			406.4	16	165.1	6.5	77.788	3.063	130.175	5.125	1	6.4
			406.6	16.008	165.1	6.5	77.788	3.063	130.175	5.125	1	6.4
			406.6	16.008	165.1	6.5	77.788	3.063	130.175	5.125	1	6.4
			406.6	16.008	165.1	6.5	77.788	3.063	130.175	5.125	1	6.4
			406.6	16.008	165.1	6.5	77.788	3.063	130.175	5.125	1	6.4
<b>300.038</b>		11.813	422.275	16.625	174.625	6.875	82.55	3.25	136.525	5.375	1.5	6.4
			422.275	16.625	174.625	6.875	82.55	3.25	136.525	5.375	1.5	6.4
			422.275	16.625	174.625	6.875	82.55	3.25	136.525	5.375	1.5	6.4
			422.275	16.625	174.625	6.875	82.55	3.25	136.525	5.375	1.5	6.4
<b>304.8</b>		12	393.7	15.5	107.95	4.25	54.166	2.133	82.55	3.25	1.5	6.4
			393.7	15.5	107.95	4.25	50.8	2	82.55	3.25	1.5	6.4

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
1980	3750	670	900	<b>HM252348/HM252310CD</b>	0.33	2.03	3.02	1.98	89.1
1760	3750	670	900	<b>KHM252348/KHM252310CD</b>	0.33	2.03	3.02	1.98	89.1
985	2700	670	900	<b>KLM451345/KLM451310CD</b>	0.36	1.87	2.79	1.83	34
1080	2700	670	900	<b>KLM451349/KLM451310CD</b>	0.36	1.88	2.79	1.83	32.8
1740	3350	600	800	<b>M252349/M252310CD</b>	0.33	2.03	3.02	1.98	51.8
1290	2830	600	800	<b>KEE275108/K275156CD</b>	0.4	1.68	2.5	1.64	56.3
2740	5000	590	780	<b>EE722110/722186D</b>	0.38	1.79	2.67	1.75	132
2910	5650	580	770	<b>EE295110/295192D</b>	0.31	2.18	3.45	2.13	188
1035	2830	600	800	<b>KLM654642/KLM654610CD</b>	0.43	1.57	2.34	1.53	41.6
1130	2830	600	800	<b>KLM654642/KLM654610CD/YA1</b>	0.43	1.57	2.34	1.53	41.6
1320	2950	600	800	<b>KEE128111/K128160CD</b>	0.39	1.71	2.54	1.67	56.7
1130	2830	600	800	<b>LM654649/LM654610CD</b>	0.43	1.57	2.34	1.53	39.2
1720	4150	580	770	<b>KM255449/KM255410CD</b>	0.34	2	2.98	1.96	64.1
1620	4100	580	770	<b>M255449/M255410CD</b>	0.34	2	2.98	1.96	64.1
1620	4100	580	770	<b>M255449/M255410CD-1</b>	0.34	2	2.97	1.95	64.1
1620	4100	580	770	<b>M255449/M255410CD</b>	0.34	2	2.98	1.96	64.1
1620	4100	580	770	<b>M255449/M255410CD/HE</b>	0.34	2	2.98	1.96	64.1
1620	4100	580	770	<b>M255449/M255410CD/HE-SMJ</b>	0.34	2	2.98	1.96	64.1
1620	4100	580	770	<b>M255449/M255410CD-SMJ</b>	0.34	2	2.98	1.96	64.1
1560	4050	580	770	<b>HM256849/HM256810CD</b>	0.33	2	3	2	69.7
1560	4050	580	770	<b>HM256849/HM256810CD/C9</b>	0.33	2	3	2	69.7
1560	4050	580	770	<b>HM256849/HM256810CD/YA1</b>	0.33	2	3	2	69.7
1720	4050	580	770	<b>HM256849/HM256810D</b>	0.34	2	2.98	1.96	69.7
970	2330	580	770	<b>KL357049NW/KL357010D</b>	0.36	1.89	2.81	1.84	30.1
1070	2330	580	770	<b>L357049/L357010CD</b>	0.36	1.89	2.81	1.84	30.5

Note: \* indicates the maximum value of IDor OD.

# Double-row Tapered Roller Bearing(Inch DB)

d 304.8~368.249 mm



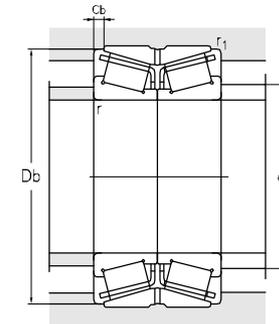
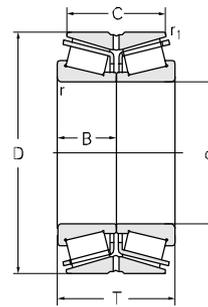
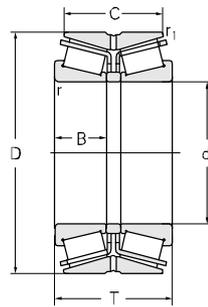
Principal dimensions											
d		D		T		B		C		r1min	rmin
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>304.8</b>		393.7	15.5	107.95	4.25	50.8	2	82.55	3.25	1.5	6.4
		393.7	15.5	107.95	4.25	54.166	2.133	82.55	3.25	1.5	6.4
		412.75	16.25	123.825	4.875	53.975	2.125	92.075	3.625	1.5	6.4
		444.5	17.5	146.05	5.75	61.912	2.437	98.425	3.875	1.5	8
		495.3	19.5	196.85	7.75	92.075	3.625	146.05	5.75	1.5	16
<b>311.15</b>	12.25	558.8	22	190.5	7.5	82.55	3.25	111.125	4.375	3.3	9.7
<b>317.5</b>	12.5	444.5	17.5	146.05	5.75	61.912	2.437	98.425	3.875	1.5	8
		447.675	17.625	180.975	7.125	85.725	3.375	146.05	5.75	1.5	3.5
		447.675	17.625	180.975	7.125	85.725	3.375	146.05	5.75	1.5	3.5
		447.675	17.625	180.975	7.125	85.725	3.375	146.05	5.75	1.5	3.5
<b>330.2</b>	13	482.6	19	177.8	7	80.167	3.156	127	5	1.5	6.4
<b>333.375</b>	13.125	469.9	18.5	190.5	7.5	90.488	3.563	152.4	6	1.5	6.4
		469.9	18.5	190.5	7.5	90.488	3.563	152.4	6	1.5	6.4
<b>342.9</b>	13.5	457.098	17.996	142.875	5.625	63.5	2.5	104.775	4.125	1.6	3.6
		457.098	17.996	142.875	5.625	63.5	2.5	101.6	4	1.5	3.3
		533.4	21	165.1	6.5	76.2	3	114.3	4.5	1.5	4.8
<b>343.154</b>	13.51	450.85	17.75	189.35	7.455	66.675	2.625	52.388	2.063	1	8.5
<b>346.075</b>	13.625	488.95	19.25	200.025	7.875	95.25	3.75	158.75	6.25	1.5	6.4
		488.95	19.25	200.025	7.875	95.25	3.75	158.75	6.25	1.5	6.4
		488.95	19.25	200.025	7.875	95.25	3.75	158.75	6.25	1.5	6.4
<b>355.6</b>	14	444.5	17.5	136.524	5.375	60.325	2.375	111.125	4.375	1.5	3.5
		444.5	17.5	136.524	5.375	60.325	2.375	111.125	4.375	1.5	3.5
		444.5	17.5	136.524	5.375	60.325	2.375	111.125	4.375	1.5	3.5
		501.65	19.75	155.575	6.125	66.675	2.625	107.95	4.25	1.5	6.4
		501.65	19.75	145.05	5.711	61.413	2.418	107.95	4.25	1.5	6.4
		514.35	20.25	193.675	7.625	84.138	3.313	152.4	6	1.5	6.4
<b>368.249</b>	14.498	523.875	20.625	214.312	8.437	101.6	4	169.862	6.687	1.5	6.4

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
Cr	Cor	Grease	Oil		e	Y	Yo	a	
kN		r/min							kg
1070	2330	580	770	<b>L357049/L357010D</b>	0.33	2.04	3.04	2	30.5
970	2330	580	770	<b>L357049NW/L357010CD/C9YAB</b>	0.36	1.89	2.81	1.84	30.1
1060	2350	580	770	<b>EE109120/109163D</b>	0.43	1.6	2.3	1.6	42.4
1240	2770	550	700	<b>EE291201/291751D</b>	0.38	1.79	2.67	1.75	64.9
2300	5000	500	660	<b>EE724120/724196CD-3</b>	0.4	1.68	2.5	1.64	139
2130	4140	550	720	<b>EE148122/148220D</b>	0.88	0.77	1.14	0.75	184
1240	2770	490	650	<b>KEE291250/K291751CD</b>	0.38	1.79	2.67	1.75	59.0
1800	4650	490	650	<b>HM259049/HM259010CD-SMJ</b>	0.33	2	3	2	85.4
1800	4650	490	650	<b>HM259049/HM259010CD</b>	0.33	2	3	2	85.4
1800	4650	490	650	<b>KHM259049/KHM259010CD</b>	0.33	2	3	2	85.4
2130	4650	490	650	<b>EE526130/526191CD-2/C9YAD</b>	0.47	1.44	2.14	1.4	100
2070	5080	490	650	<b>HM261049/HM261010CD/YA1</b>	0.33	2.02	3	1.97	97.7
2070	5080	490	650	<b>HM261049/HM261010D</b>	0.33	2.02	3	1.97	97.7
1300	3500	480	630	<b>KLM961548A6/KLM961511DX2A6</b>	0.7	0.97	1.44	0.94	45
1300	3550	480	630	<b>KLM961548/KLM961511D</b>	0.7	0.97	1.44	0.94	44.8
2200	4500	480	630	<b>KEE971354/K972102D-3</b>	0.33	2.03	3.02	1.98	120
1320	3500	480	630	<b>KLM361649A/KLM361610/C9DB</b>	0.35	1.93	2.87	1.89	59.2
2400	5800	480	630	<b>HM262749/HM262710CD/YA1</b>	0.34	1.99	2.96	1.95	108
2400	5800	480	630	<b>HM262749/HM262710D</b>	0.33	2	3	2	108
2560	6450	480	630	<b>HM262749SH/HM262710CDSH/C9</b>	0.33	2	3	2	114
1110	3450	460	600	<b>KL163149/KL163110CD</b>	0.31	2.2	3.27	2.15	46.1
1110	3450	460	600	<b>KL163149NW/KL163110CD</b>	0.31	2.2	3.27	2.15	46.1
1110	3450	460	600	<b>L163149/L163110CD</b>	0.31	2.2	3.27	2.15	46.1
1410	3450	410	540	<b>EE231400/231976CD/YAD</b>	0.44	1.53	2.28	1.5	88.1
1410	3450	420	560	<b>KEE231400/K231976CDX2</b>	0.44	1.53	2.28	1.5	83.4
2150	4950	410	540	<b>EE333140/333203CD</b>	0.37	1.8	2.7	1.8	120
2520	6070	400	520	<b>HM265049/HM265010D</b>	0.33	2.03	3.02	1.98	136

Note: \* indicates the maximum value of IDor OD.

# Double-row Tapered Roller Bearing(Inch DB)

d 368.3~479.425 mm



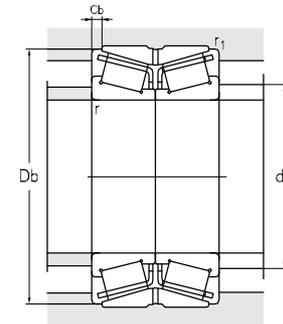
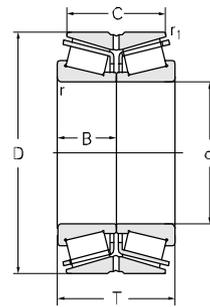
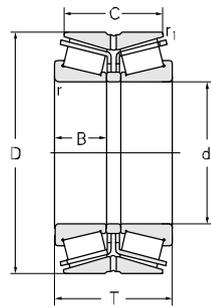
Principal dimensions											
d		D		T		B		C		r <sub>1min</sub>	r <sub>1min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	mm
<b>368.3</b>	14.5	596.9	23.5	203.2	8	92.075	3.625	133.35	5.25	2.3	9.7
<b>371.475</b>	14.625	501.65	19.75	155.575	6.125	66.675	2.625	107.95	4.25	1.5	6.4
<b>381</b>	15	546.1	21.5	222.25	8.75	104.775	4.125	177.8	7	1.5	6.4
		590.55	23.25	244.475	9.625	114.3	4.5	193.675	7.625	1.5	6.4
		590.55	23.25	244.475	9.625	114.3	4.5	193.675	7.625	1.5	6.4
		590.55	23.25	244.475	9.625	114.3	4.5	193.675	7.625	1.5	6.4
<b>384.175</b>	15.125	546.1	21.5	222.25	8.75	104.775	4.125	177.8	7	1.5	6.4
		546.1	21.5	222.25	8.75	104.775	4.125	177.8	7	1.5	6.4
<b>385.762</b>	15.187	514.35	20.25	177.8	7	82.55	3.25	139.7	5.5	1.5	6.4
		514.35	20.25	177.8	7	82.55	3.25	139.7	5.5	1.5	6.4
<b>406.4</b>	16	609.6	24	187.325	7.375	84.138	3.313	123.825	4.875	1.5	6.8
<b>409.575</b>	16.125	635	25	257.175	10.125	120.65	4.75	206.375	8.125	1.5	6.4
<b>415.925</b>	16.375	590.55	23.25	250	9.843	114.3	4.5	199.2	7.843	1.6	6.4
		590.55	23.25	244.475	9.625	114.3	4.5	193.675	7.625	1.5	6.4
		590.55	23.25	244.475	9.625	114.3	4.5	193.675	7.625	1.5	6.4
		590.55	23.25	244.475	9.625	114.3	4.5	193.675	7.625	1.5	6.4
<b>431.8</b>	17	565.15	22.25	100.22	3.946	44.45	1.75	74.82	2.946	1.5	3.3
		571.5	22.5	155.575	6.125	74.612	2.937	111.125	4.375	1.5	3.3
		571.5	22.5	155.575	6.125	74.612	2.937	111.125	4.375	1.5	3.3
<b>447.675</b>	17.625	635	25	257.175	10.125	120.65	4.75	206.375	8.125	1.5	6.4
<b>457.2</b>	18	596.9	23.5	165.1	6.5	73.025	2.875	120.65	4.75	1.5	9.7
<b>479.425</b>	18.875	679.45	26.75	276.225	10.875	128.588	5.063	222.25	8.75	1.5	6.4
		679.45	26.75	276.225	10.875	128.588	5.063	222.25	8.75	1.5	6.4
		679.45	26.75	276.225	10.875	128.588	5.063	222.25	8.75	1.5	6.4
		679.45	26.75	276.225	10.875	128.588	5.063	222.25	8.75	1.5	6.4

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min							kg
2640	5200	400	520	<b>EE181453/182351D</b>	0.42	1.62	2.42	1.59	191
1410	3450	400	520	<b>KEE231462/K231976CD</b>	0.44	1.53	2.28	1.5	76.9
2910	8200	380	500	<b>KHM266447/KHM266410CD-3</b>	0.33	2.03	3.02	1.98	163
2820	8050	380	500	<b>M268730/M268710CD/HE</b>	0.33	2.03	3.02	1.98	245
4500	6600	380	500	<b>M268730/M268710D/C9</b>	0.33	2.03	3.02	1.98	247
3550	8800	380	500	<b>M268730/M268710DC</b>	0.33	2.03	3.02	1.98	245
3200	8200	410	540	<b>HM266448/HM266410CD</b>	0.33	2.04	3.02	1.98	161
3700	7900	410	540	<b>HM266449/HM266410D/YA10</b>	0.33	2	3	2	158
2050	5600	450	680	<b>LM665949/LM665910CD</b>	0.42	1.62	2.42	1.59	100
2050	5600	450	680	<b>LM665949/LM665910DC</b>	0.42	1.62	2.42	1.59	100
2500	5500	380	500	<b>EE911600/912401D</b>	0.38	1.76	2.62	1.72	169
4650	10300	380	500	<b>M270730/M270710CD</b>	0.33	2	3	2	300
3600	8250	380	500	<b>M268749/M268710DX2</b>	0.33	2.03	3.02	1.98	206
3250	8550	380	500	<b>M268749/M268710DC</b>	0.33	2.03	3.02	1.98	205
3250	8550	380	500	<b>M268749/M268710DC/HEC9</b>	0.33	2.03	3.02	1.98	205
3250	8550	380	500	<b>M268749/M268710DC/HE</b>	0.33	2.03	3.02	1.98	205
1010	2810	410	540	<b>K80170/K80222/DB</b>	0.32	2.12	3.15	2.07	61.2
1510	4200	410	540	<b>KLM869448/KLM869410CD</b>	0.55	1.24	1.84	1.21	102
1660	4200	410	540	<b>LM869448/LM869410CD</b>	0.55	1.24	1.84	1.21	102
4650	10300	360	480	<b>M270749/M270710CD</b>	0.33	2	3	2	247
1860	5000	380	500	<b>EE244180/244236CD</b>	0.4	1.67	2.48	1.63	109
4500	11900	320	440	<b>M272749/M272710D-3</b>	0.33	2.03	3.02	1.98	307
4180	10900	320	440	<b>M272749/M272710DC</b>	0.33	2.03	3.02	1.98	307
4200	10900	320	440	<b>M272749/M272710DC/HE</b>	0.33	2.03	3.02	1.98	307
4200	10900	320	440	<b>M272749/M272710DC/HEC9</b>	0.33	2.03	3.02	1.98	307

Note: \* indicates the maximum value of IDor OD.

# Double-row Tapered Roller Bearing(Inch DB)

d 482.6~723.9 mm



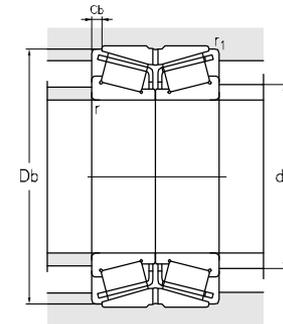
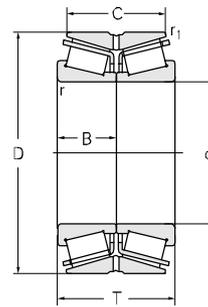
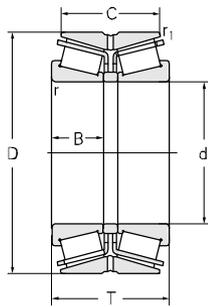
Principal dimensions											
d		D		T		B		C		r <sub>1min1</sub>	r <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	
<b>482.6</b>	19	615.95	24.25	184.15	7.25	85.725	3.375	146.05	5.75	1.5	6.4
<b>488.671</b>	19.239	660.4	26	206.375	8.125	94.458	3.719	158.75	6.25	1.5	6.4
<b>488.95</b>	19.25	660.4	26	206.375	8.125	94.458	3.719	158.75	6.25	1.5	6.4
		660.4	26	206.375	8.125	94.458	3.719	158.75	6.25	1.5	6.4
<b>498.475</b>	19.625	634.873	24.995	177.8	7	80.962	3.187	142.875	5.625	1.5	6.4
<b>501.65</b>	19.75	711.2	28	292.1	11.5	136.525	5.375	231.775	9.125	1.5	6.4
		711.2	28	292.1	11.5	136.525	5.375	231.775	9.125	1.5	6.4
<b>533.4</b>	21	812.8	32	269.875	10.625	123.825	4.875	187.325	7.375	3.3	9.7
		812.8	32	269.875	10.625	123.825	4.875	187.325	7.375	3.3	9.7
		812.8	32	269.875	10.625	123.825	4.875	187.325	7.375	3.3	9.7
<b>536.575</b>	21.125	761.873	29.995	311.15	12.25	146.05	5.75	247.65	9.75	1.5	6.4
		761.873	29.995	311.15	12.25	146.05	5.75	247.65	9.75	1.5	6.4
		761.873	29.995	311.15	12.25	146.05	5.75	247.65	9.75	1.5	6.4
<b>546.1</b>	21.5	736.6	29	165.1	6.5	82.741	3.258	114.3	4.5	3.3	6.4
<b>558.5</b>	21.988	736.6	29	225.425	8.875	104.775	4.125	177.8	7	1.5	6.4
		736.6	29	225.425	8.875	104.775	4.125	177.8	7	1.5	6.4
<b>571.5</b>	22.5	812.8	32	333.375	13.125	155.575	6.125	263.525	10.375	1.5	6.4
<b>609.6</b>	24	787.4	31	206.375	8.125	93.662	3.687	158.75	6.25	1.5	6.4
<b>660.4</b>	26	812.8	32	203.2	8	95.25	3.75	158.75	6.25	1.5	6.4
		812.8	32	203.2	8	95.25	3.75	158.75	6.25	1.5	6.4
<b>711.2</b>	28	914.4	36	190.5	7.5	82.55	3.25	139.7	5.5	3.3	6.4
		914.4	36	190.5	7.5	82.55	3.25	139.7	5.5	3.3	6.4
<b>723.9</b>	28.5	914.4	36	187.325	7.375	80.962	3.187	139.7	5.5	3.3	5.5

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil		e	Y	Y <sub>0</sub>	a	
kN		r/min						kg	
2540	7510	360	480	<b>LM272249/LM272210D</b>	0.33	2.03	3.02	1.98	130
3000	7600	340	440	<b>EE640191/640261CD-2/C9</b>	0.31	2.21	3.28	2.16	180
3000	7600	340	440	<b>EE640192/640261CD</b>	0.31	2.21	3.28	2.16	181
3000	7600	340	440	<b>EE640192/640261CD-3</b>	0.31	2.21	3.28	2.16	181
2100	5900	340	440	<b>EE243196/243251CD/YA1</b>	0.34	1.98	2.95	1.94	125
4500	13400	300	400	<b>M274149/M274110CD</b>	0.35	1.92	2.86	1.88	355
4500	13400	300	400	<b>M274149/M274110DC</b>	0.33	2	3	2	355
4650	11100	250	260	<b>EE626210/626321CD</b>	0.44	1.54	2.29	1.5	470
4650	11100	250	260	<b>EE626210/626321D</b>	0.44	1.54	2.29	1.5	470
4650	11100	250	260	<b>EE626210/626321D-3</b>	0.44	1.54	2.29	1.5	470
5650	15000	280	350	<b>KM276449/KM276410CD/HCRYA1</b>	0.33	2	3	2	426
5650	15000	280	350	<b>M276449/M276410CD</b>	0.33	2	3	2	426
5650	15000	280	350	<b>M276449/M276410CD/YA1</b>	0.33	2	3	2	427
2500	6150	280	350	<b>KNAEE542215SW/K542291D</b>	0.51	1.33	1.97	1.3	179
4400	12800	280	350	<b>LM377449/LM377410CD</b>	0.35	1.92	2.86	1.88	256
4400	12800	280	350	<b>LM377449/LM377410CD/HE</b>	0.35	1.92	2.86	1.88	256
6400	15900	260	330	<b>M278749/M278710D</b>	0.33	2	3	2	521
4000	10500	260	330	<b>EE649240/649311CD</b>	0.37	1.8	2.7	1.8	233
3080	9900	240	300	<b>KL281148/KL281110CD</b>	0.33	2	3	2	212
3080	9900	240	300	<b>L281148/L281110CD</b>	0.33	2.05	3.05	2	212
3300	10000	220	280	<b>EE755280/755361CD</b>	0.38	1.77	2.64	1.73	282
3300	10000	220	280	<b>EE755280/755361D</b>	0.38	1.77	2.64	1.73	282
3300	10000	200	280	<b>KEE755285/K755361CD-2-JG</b>	0.37	1.8	2.7	1.8	255

Note: \* indicates the maximum value of ID or OD.

# Double-row Tapered Roller Bearing(Inch DB)

d 723.9~914.4 mm



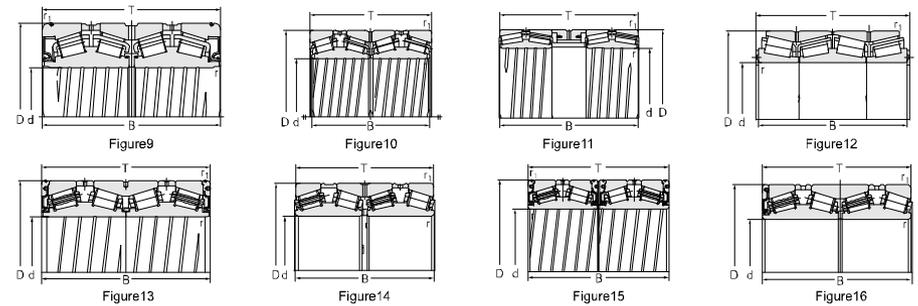
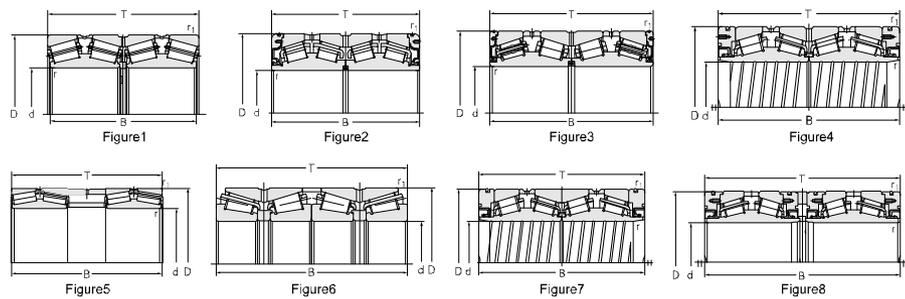
## Principal dimensions

d		D		T		B		C		r <sub>1min1</sub>	r <sub>min</sub>
mm	in	mm	in	mm	in	mm	in	mm	in	mm	mm
<b>723.9</b>	30	914.4	36	187.325	7.375	80.962	3.187	139.7	5.5	3.3	5.5
		914.4	36	187.325	7.375	80.962	3.187	139.7	5.5	3.3	5.5
<b>762</b>	30	965.2	38	187.325	7.375	80.962	3.187	133.35	5.25	1.5	6.4
<b>914.4</b>	36	1066.8	42	139.7	5.5	63.5	2.5	101.6	4	3.3	6.4

Basic load ratings		Limit speed ratings		Designations	Calculation coefficient				Weight
C <sub>r</sub>	C <sub>Or</sub>	Grease	Oil		e	Y	Y <sub>o</sub>	a	
kN		r/min							kg
3300	10000	200	280	<b>KEE755285/K755361D</b>	0.38	1.77	2.64	1.73	255
3000	10000	200	280	<b>KEE755285/K755361D-C3</b>	0.38	1.77	2.64	1.73	255
3400	10000	180	260	<b>KEE752300/K752381D</b>	0.4	1.7	2.5	1.5	290
2350	7860	160	220	<b>LL686947/LL686910D</b>	0.41	1.64	2.5	1.6	180

# Four-row Tapered Roller Bearing(Metric)

d 110.2~200 mm



## Principal dimensions

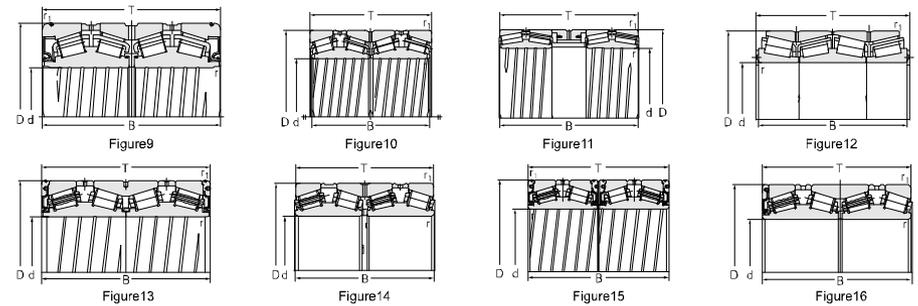
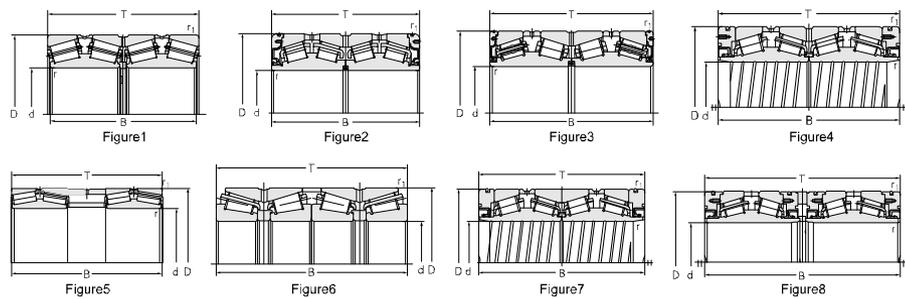
d	D	B	T	r <sub>min</sub>	r <sub>1min</sub>
mm					
<b>110.2</b>	170	176	176	2.5	2
<b>120.65</b>	166.88	152.413	152.413	0.8	3.3
<b>139.7</b>	200.025	157.162	160.338	1.1	1.8
	200.025	157.162	160.338	1.1	1.8
	200.025	74.581	157.162	1.1	1.8
	200.025	157.162	160.338	1.1	1.8
<b>150</b>	210	186	195	SP	2
	210	165	165	0.7	2.3
	210	165	165	0.7	2.3
	225	136	136	3	2.5
<b>160.2</b>	240	210	210	3	2.5
<b>170</b>	230	175	175	3	2.5
	260	230	230	3	2.5
<b>177.8</b>	273.05	234.95	234.947	1.5	3.3
<b>180</b>	250	190	190	2.5	0.7
	250	207	207	2.5	0.7
	250	190	190	2.5	0.7
	250	185	185	7.4*12.5*	2.5
	260	200	200	2.2	2
	260	200	200	2.5	2
	260	200	200	2.5	2
	280	180	180	3	2.5
<b>190</b>	260	200	200	2.5	2
	260	190	190	2.5	0.7
	260	190	190	2.5	0.7
<b>200</b>	280	206	206	1.5	3

## Basic load ratings

C <sub>r</sub>	C <sub>or</sub>	Designations	Weight	Graph
kN				
kg				
670	1460	<b>382022X4</b>	14.6	1
590	1650	<b>380624X4/C9</b>	9.92	1
590	1870	<b>3806/139.7/HC</b>	16.2	1
695	1870	<b>3806/139.7/HCP59</b>	16.2	1
695	1870	<b>3806/139.7/HCP691</b>	16.2	1
695	1870	<b>3806/139.7/P5</b>	16.2	1
850	2000	<b>372930X2/HCC9DB/W281</b>	19.1	5
660	1590	<b>382930X2</b>	21.2	1
660	1590	<b>382930X2/C9</b>	21.2	1
595	1460	<b>382030X2</b>	17.7	1
1230	2920	<b>382032X4</b>	32.9	1
920	2630	<b>380634/HCC9</b>	20.6	1
1030	3100	<b>382034X2</b>	43	1
1830	3750	<b>3806/177X4/HCYAD</b>	49.7	1
880	2290	<b>352936X2A1/DF</b>	26.7	6
790	2100	<b>352936X2/DF-1</b>	29.00	6
790	2100	<b>352936X2/DF</b>	27.30	6
980	2550	<b>382936/HCC9YAD</b>	26.5	1
1110	2700	<b>382936X3</b>	33.2	1
1110	2700	<b>382936X3-1</b>	33.2	1
1110	2700	<b>382936X3/HCC9</b>	33.7	1
920	2540	<b>380636</b>	39.6	1
1040	2780	<b>382938X2-1/HCC9</b>	29.6	1
1200	2690	<b>382938X2/HC</b>	27.3	1
1200	2690	<b>382938X2/HG2</b>	27.3	1
1600	3410	<b>380640/HCC9/W283</b>	38.9	1

# Four-row Tapered Roller Bearing(Metric)

d 200~220.663 mm



## Principal dimensions

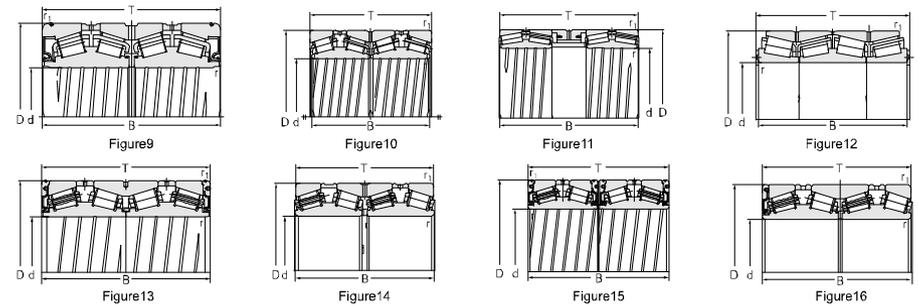
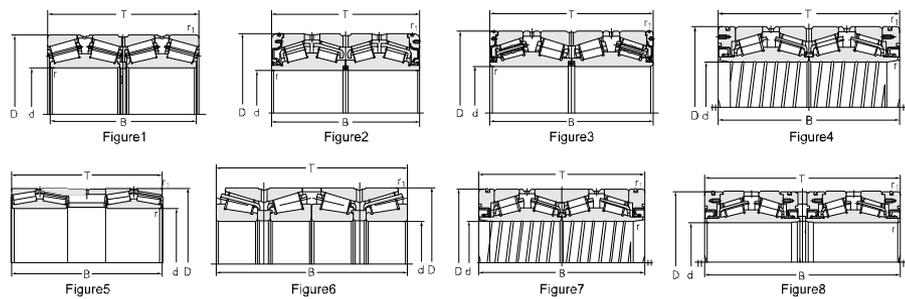
d	D	B	T	r <sub>min</sub>	r <sub>1min</sub>
mm					
<b>200</b>	280	206	206	3	2.5
	282	206	206	3	2.5
	282	206	206	1.5	2.5
	310	275	275	3	2.5
	310	200	200	3	2.5
	360	210	210	4	4
<b>205</b>	320	205	205	4	3
<b>206.375</b>	282.575	190.5	190.5	7*1	3.3
<b>210</b>	288.925	262	262	10*1.79	3
<b>215.9</b>	288.925	177.8	177.8	7*1	3.3
	288.925	177.8	177.8	7*1	3.3
<b>220</b>	295	315	315	SP	SP
	295	315	315	SP	SP
	295	315	315	SP	SP
	295	315	315	1.5	3
	300	230	230	3	2.5
	300	230	230	3	2.5
	300	230	230	3	2.5
	310	220	220	3	2.5
	330	260	260	3	3
	340	305	305	4	3
<b>220.662</b>	314.325	290	290	1.5	3.3
	314.325	290	290	1.5	3.3
	314.325	239.712	239.712	3.8*1.5	3.3
<b>220.663</b>	314.325	330	330	3.8*1.5	3.2

## Basic load ratings

C <sub>r</sub>	C <sub>or</sub>	Designations	Weight	Graph
kN			kg	
1280	3580	<b>380640/HCYAD/W283</b>	38.8	1
1280	3580	<b>380640X1/HCYAD/W283</b>	39.5	1
1040	2540	<b>380640-2RS/HCEC9</b>	37.6	2
1350	4200	<b>382040</b>	75.1	1
2170	1520	<b>382040X2-1</b>	55.6	1
1810	3290	<b>382140X2/YB2</b>	90.2	1
1160	2850	<b>380641</b>	55.4	1
1200	2790	<b>3806/206X4-XRS/HC</b>	32.7	2
1510	4050	<b>380642-XRS/HCC9</b>	49.3	S
1070	2440	<b>3806/215.9-XRS/HCC9</b>	30.7	2
1070	2440	<b>3806/215.9-XRS/HCC9/W281</b>	30.7	2
1580	3950	<b>380644-2RS/HCEC9</b>	56.4	2
1270	3780	<b>380644-XRS/HC</b>	56.6	8
1270	3780	<b>380644-XRS/HCYAB</b>	56.6	8
1470	3450	<b>380644/W283</b>	57.2	1
1570	4000	<b>382944X2/HCE/W283-LG</b>	47.9	1
1570	4000	<b>382944X2/HCR</b>	47.9	1
1550	4050	<b>382944X2/HCYA3</b>	47.9	1
1900	4400	<b>380644X2/HCC2H/W283</b>	53.1	1
2200	5300	<b>380644/HC/W283</b>	77.9	1
2800	5950	<b>382044</b>	99.5	1
2800	5950	<b>382044/HC</b>	99.5	1
2140	6150	<b>3806/220X4/HC</b>	73.2	1
2140	6150	<b>3806/220X4/HCP59</b>	73.2	1
1750	4150	<b>380644X4-XRS/HC-1</b>	57.4	2
1910	5480	<b>380644X4-XRS/HC</b>	80.4	4

# Four-row Tapered Roller Bearing(Metric)

d 228~260 mm



## Principal dimensions

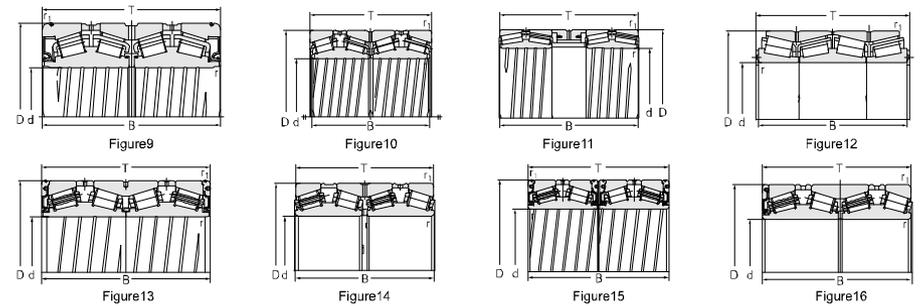
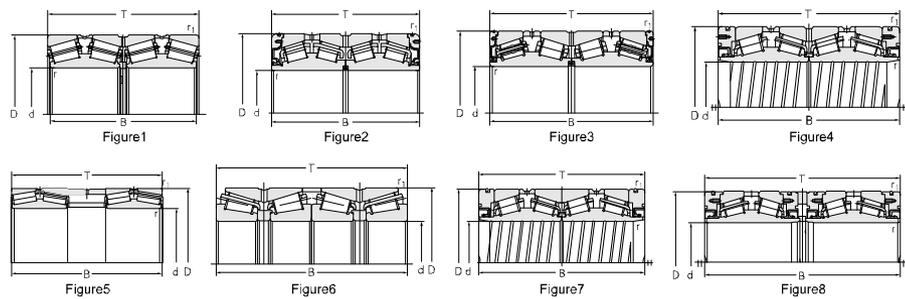
d	D	B	T	r <sub>min</sub>	r <sub>1min</sub>
mm					
<b>228</b>	338	340	340	10*15*	3.3
<b>240</b>	320	250	250	1.5	2.5
	320	294	294	7*2.06	4
	338	248	248	4	4
	338	248	248	4	4
	338	248	248	4	4
	338	118	248	6.4	6.4
	338	248	248	4	4
	338	248	248	4	4
	338	162	340	SP	3
	338	340	340	SP	4
	338	340	340	SP	4
	338	248	248	3	2.5
	350	230	230	1.5	2
	350	230	230	1.5	2
	360	310	310	4	3
	360	310	310	4	3
<b>250</b>	365	270	270	20*3.12	3
	385	255	255	5	5
	460	270	270	5	4
<b>254</b>	358.775	134.937	269.875	1.5	3.3
<b>260</b>	360	265	265	3	2.5
	360	272	272	3	2.5
	360	272	272	3	2.5
	360	272	272	3	2.5
	360	272	272	3	2.5
	360	272	272	3	2.5
365	340	340	20*1.75	3.5	
365	340	340	16*1	4	

## Basic load ratings

C <sub>r</sub>	C <sub>or</sub>	Designations	Weight	Graph
kN				
kg				
2650	7130	<b>3806/228-XRS/HCC9YAD</b>	105	2
2100	5350	<b>382948X2-1/HCC9/W283</b>	56.5	1
1550	5000	<b>382948X2-XRS/HC</b>	61.6	4
2030	5400	<b>380648/HCC9</b>	69	1
2210	5950	<b>380648/HCC9-1</b>	69	1
2210	5950	<b>380648/HCC9-3</b>	69.2	1
2210	5950	<b>380648/HCC9YAB</b>	69	1
2210	5950	<b>380648/HCEC9</b>	69	1
2210	5950	<b>380648/HCEC9-1</b>	69	1
2210	5950	<b>380648/HCEC9/W283-LG</b>	69	1
1900	5160	<b>380648X2-XRS/HCC9YAB</b>	78.8	8
1900	5160	<b>380648X2-XRS/HCRG2C9YAB</b>	78.8	8
1900	5160	<b>380648-XRS/HC</b>	78.8	8
2050	5650	<b>380648/C9-3</b>	69.2	1
2050	4700	<b>380648/HC-2</b>	72.2	1
2050	4700	<b>380648-2</b>	72.2	1
3630	2210	<b>382048X2</b>	90.5	1
2400	6100	<b>382048X2/HC</b>	90.5	1
1950	4600	<b>380650X1-XRS/HCC9</b>	90.4	4
2310	5350	<b>380650-1</b>	107	1
2470	6400	<b>380650/HC</b>	192	1
1890	4950	<b>3806/254-XRS/HC</b>	80.5	2
1730	5050	<b>382952/HC</b>	77.8	1
2200	6500	<b>382952X2/HCC2HYA23/W283</b>	83.1	1
2200	6500	<b>382952X2/HCC9YB2</b>	83.1	1
2200	6500	<b>382952X2/HCR</b>	83.1	1
2600	6500	<b>382952X2/HCYA3/W283</b>	83.1	1
2500	6650	<b>380652-XRS/HCC9YB2/W281</b>	107	4
2900	7300	<b>380652-XRS/HCEC9-1/W281</b>	116	2

# Four-row Tapered Roller Bearing(Metric)

d 260~300 mm



## Principal dimensions

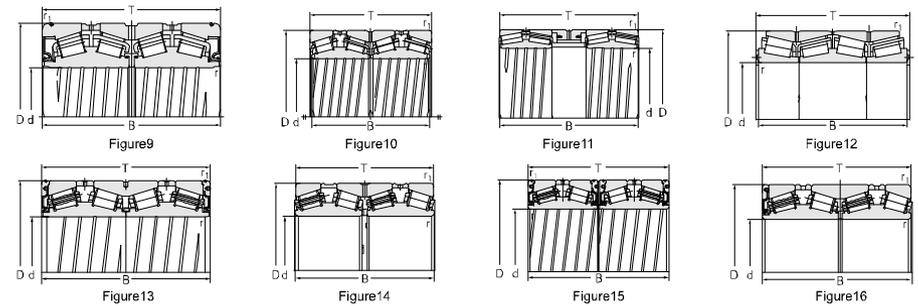
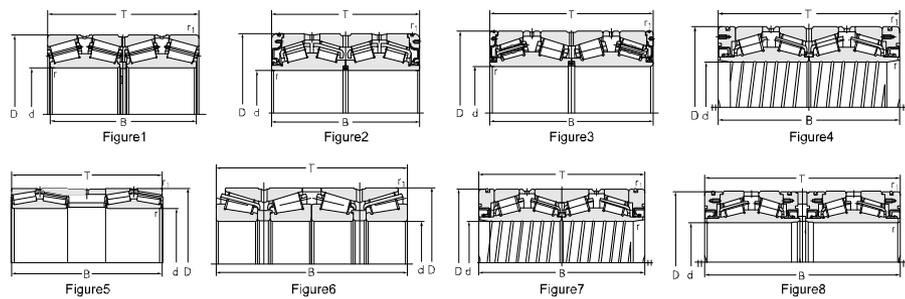
d	D	B	T	r <sub>min</sub>	r <sub>1min</sub>
mm					
<b>260</b>	365	340	340	20*1.75	3.5
	380	200	200	2	5
	380	280	280	4	7.5
	400	255	255	4	7.5
	400	255	255	4	7.5
	400	255	255	5	4
	400	345	345	5	4
	440	345	345	5	4
<b>266.7</b>	355.6	230.184	228.6	3.3*1.5	3.3
	355.6	230.184	228.6	3.3*1.5	3.3
	355.6	230.184	228.6	3.3*1.5	3.3
<b>274.97</b>	393.7	269.875	269.875	SP	6.4
<b>279.4</b>	393.7	320	320	SP	3.2
	393.7	269.875	269.875	1	6.4
<b>280</b>	395	290	290	SP	4
	395	340	340	SP	3.5
	395	288	288	4	7
	395	288	288	4	7
	420	250	250	5	5
	460	324	324	5	4
<b>300</b>	420	300	300	4	3
	420	300	300	4	3
	420	310	310	4	3
	424	148	310	4	3
	460	390	390	5	4
	460	360	360	5	4
460	390	390	5	4	

## Basic load ratings

C <sub>r</sub>	C <sub>or</sub>	Designations	Weight	Graph
kN				
kg				
2500	6650	<b>380652-XRS/HCP59YAB</b>	107	4
1870	4650	<b>380652-2</b>	76.9	1
2400	6400	<b>380652X3/HC-FM</b>	108	1
2250	4800	<b>380652/HC-1</b>	117	1
2050	4800	<b>380652/HC</b>	117	1
2100	4900	<b>380652/HG2</b>	117	1
2850	7700	<b>382052</b>	161	1
2850	7700	<b>382052/HC</b>	161	1
2670	5850	<b>382152X2/HCYA6</b>	182	1
1750	4450	<b>3806/266.7-XRS/HC</b>	58.9	2
1750	4450	<b>3806/266.7-XRS/HCGP</b>	58.9	2
1750	4450	<b>3806/266.7-XRS/HC/W281</b>	58.9	2
2600	5700	<b>380655X4-XRS/HCEC9/W283</b>	102	9
2500	7200	<b>3806/279.4-XRS/HC</b>	120	4
2200	5300	<b>3806/279.4-XRS/HCYB2</b>	98.3	2
2830	6550	<b>380656-XRS/HC-1</b>	109	2
3300	7600	<b>380656-XRS/HCC9</b>	125	2
2510	7060	<b>382956X3/C9YAD</b>	110	1
2990	7090	<b>382956X3/HCC9YAD</b>	110	1
1690	5300	<b>380656</b>	119	1
3680	8350	<b>381156</b>	219	1
2750	7500	<b>382960/C9</b>	125	1
2750	7500	<b>382960/HC</b>	125	1
2020	8100	<b>382960X2/HCC9YA3</b>	134	1
3300	8500	<b>382960X3/HC</b>	140	1
3850	10200	<b>382060/HC</b>	222	1
4450	9440	<b>382060X2/HCYB2</b>	217	1
4230	10200	<b>382160/HC</b>	222	1

# Four-row Tapered Roller Bearing(Metric)

d 300~360 mm



## Principal dimensions

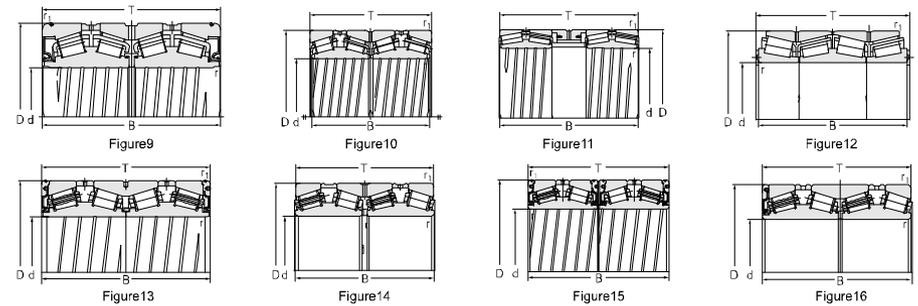
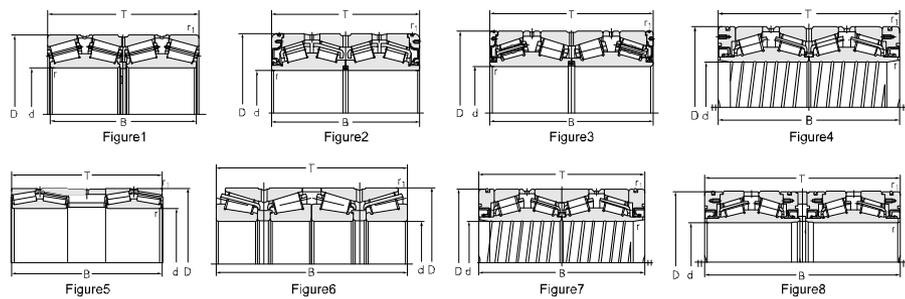
d	D	B	T	r <sub>min</sub>	r <sub>1min</sub>
mm					
<b>300</b>	500	350	350	5	4
	500	350	350	5	4
	500	370	370	5	4
<b>310</b>	430	310	310	4	4
	430	310	310	15*10*	4
	430	310	310	11*11*	4
	430	350	350	16*5*	4
<b>317.5</b>	422.275		269.875	1.5	3.3
	422.275	269.875	269.875	1.5	3.3
<b>320</b>	480	380	380	5	4
<b>330.2</b>	444.5	301.625	301.625	3.3	3.3
<b>335</b>	460	342.9	342.9	3.3	3.3
<b>340</b>	460	310	310	4	4
	460	310	310	4	4
	460	310	310	4	4
	520	325	325	5	4
	520	323	323	6.7*9	6.6*8.4
	580	425	425	5	4
<b>343.052</b>	457.098	254	254	1	3.3
<b>355</b>	490	158	316	1.5	3.3
	490	158	316	1.5	3.3
<b>355.6</b>	482.6	265.114	269.875	1.5	3.3
	488.95		317.5	1.5	3.3
	488.95	317.5	317.5	1.5	3.3
<b>360</b>	480	370	370	9*20*	SP

## Basic load ratings

C <sub>r</sub>	C <sub>or</sub>	Designations	Weight	Graph
kN				
kg				
2730	8900	<b>380660/HCC9</b>	280	1
4000	8900	<b>380660/HCC91</b>	280	1
3900	8800	<b>381160/HC</b>	282	1
3050	7900	<b>380662/HCC9</b>	135	1
2750	7000	<b>380662-XRS/HC</b>	131	2
3250	7950	<b>380662-XRS/HC-2</b>	133	2
3700	9450	<b>380662-XRS/HCEC9-1/W281</b>	154	2
2490	5950	<b>3806/317.5-XRS/HCC9YAB</b>	99.1	2
2490	5950	<b>3806/317.5-XRS/HCC9YAB2</b>	99.1	2
3300	11500	<b>382064X2/HC</b>	252	1
3240	7850	<b>3806/330.2-XRS/HCC9</b>	126	2
4000	10500	<b>3806/335/HCZPC9</b>	166	1
3000	8950	<b>382968X2/HC</b>	147	1
3000	8950	<b>382968X2/HCC9</b>	146	1
3350	8500	<b>382968X2/HCEP6-AL</b>	141	1
3520	8200	<b>381068</b>	247	1
3850	9060	<b>381068X2/HCC9YA6</b>	243	1
5150	12650	<b>381168</b>	468	1
2300	6000	<b>3806/343X4-XRS/HCC9-LG</b>	108	2
4460	10000	<b>380671/HC</b>	175	1
4460	10000	<b>380671/HCC9</b>	175	1
2570	7440	<b>3806/355.6/HCC9</b>	139	10
4750	11000	<b>3806/355X4-2RS/HCC9</b>	165	2
4750	11000	<b>3806/355X4-2RS/HCC9/W281</b>	165	2
4100	11000	<b>370672/HCC9DBYAD</b>	177	5

# Four-row Tapered Roller Bearing(Metric)

d 360~400 mm



## Principal dimensions

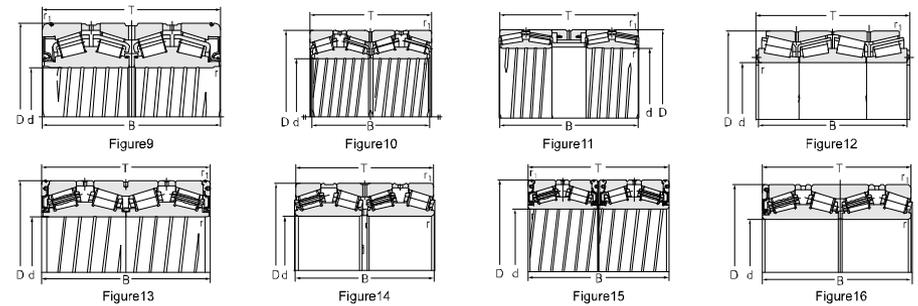
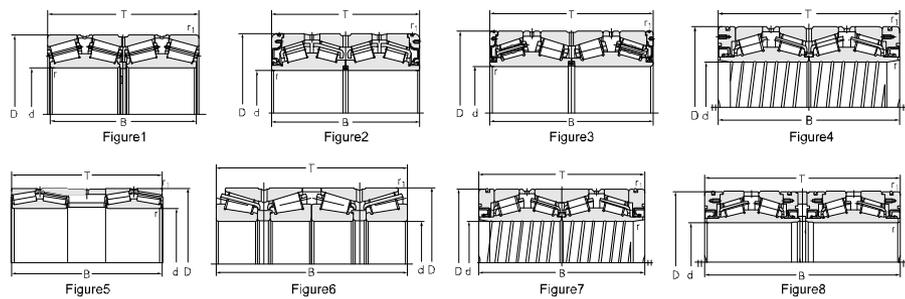
d	D	B	T	r <sub>min</sub>	r <sub>1min</sub>
mm					
<b>360</b>	480	370	370	9*20*	SP
	480	310	310	4	3
	480	375	375	4	4
	600	420	420	4.7	4.7
<b>380</b>	536	390	390	SP	SP
	550	330	350	5	5
	560	325	325	5	4
	620	388	388	6	6
	620	420	420	5	4
	620	420	420	5	4
	620	420	420	5	4
	620	420	420	5	4
<b>384.175</b>	546.1	400.05	400.05	SP	6.4
<b>385.762</b>	514.35	317.5	317.5	SP	5
<b>390</b>	510	350	350	1.5*3.8	5.5*3
	540	530	530	9*4	7.5*4
<b>395</b>	545	268	288.9	5	10
	545	268.7	288.7	4	7.5
	545	268.7	288.7	4	7.5
	545	268.7	288.7	4	7.5
<b>400</b>	540	280	280	3.7	7.5
	540	400	400	5	5
	540	400	400	5	5
	540	280	280	3.7	7.5
	540	339.96	339.96	SP	1.5
	540	400	400	5	5
	540	280	280	3.7	7.5
	540	400	400	SP	5

## Basic load ratings

C <sub>r</sub>	C <sub>or</sub>	Designations	Weight	Graph
kN				
kg				
4100	11000	<b>370672/HCEC9DBYAD</b>	177	5
2870	9000	<b>382972/HC</b>	155	1
2550	11800	<b>382972X2/HCYA3</b>	197	1
3950	13500	<b>381172/HCYA6</b>	423	1
5000	12900	<b>380676/HCC9-2</b>	270	1
2490	9450	<b>380676/HC-1</b>	273	1
4810	10000	<b>381076</b>	263	1
3450	11600	<b>380676/HC</b>	443	1
5050	12600	<b>381176/HC</b>	485	1
5050	12600	<b>381176/HCC9</b>	485	1
5050	12600	<b>381176/HCW33</b>	485	1
5050	12600	<b>381176/HCYA2</b>	484	1
5200	12000	<b>HM266449DW/HM266410-HM266410D-XRS/C9YB2</b>	293	2
3750	9900	<b>3806/385X4-XRS/HCEC9</b>	177	2
3750	12100	<b>380678/HCEC9-HBIS</b>	184	1
5050	14000	<b>370678/HCC9DBYAD</b>	366	1
2130	6500	<b>380679/HCYA3</b>	194	1
2130	6500	<b>380679X2/HC</b>	194	1
2130	6500	<b>380679X2/HCC9</b>	194	1
2130	6500	<b>380679X2/HCYA7</b>	194	1
2690	6500	<b>380680/HC-1</b>	187	1
6350	13300	<b>380680/HC</b>	262	1
6350	13300	<b>380680/HCC9</b>	262	1
2690	6500	<b>380680/HCEC9YA6-1</b>	187	1
4650	11700	<b>380680/HCEC9YAD</b>	214	12
6350	13300	<b>380680/HG2</b>	262	1
2450	6500	<b>380680X2-XRS/HCC9</b>	179	2
6050	12300	<b>380680-XRS/HCC9</b>	248	2

# Four-row Tapered Roller Bearing(Metric)

d 400~440 mm



## Principal dimensions

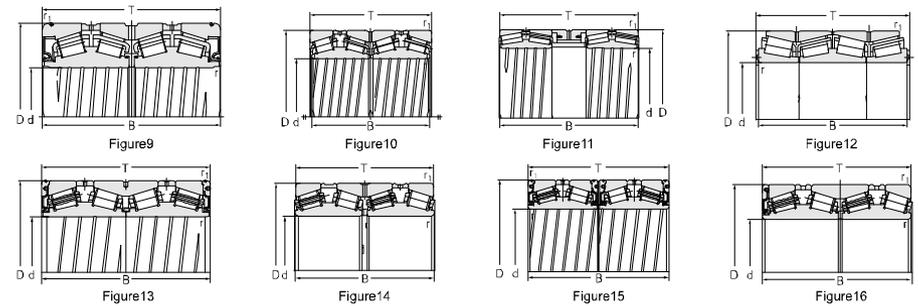
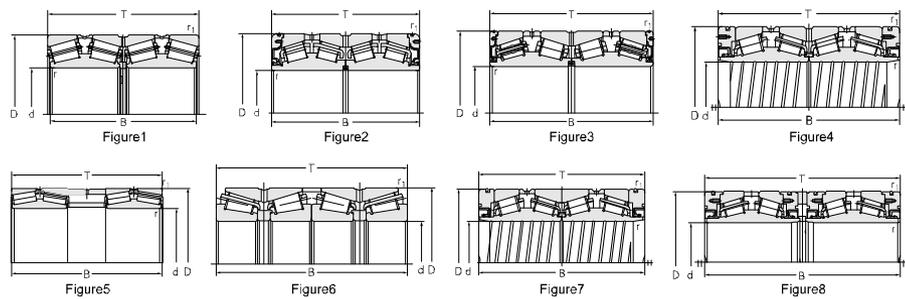
d	D	B	T	r <sub>min</sub>	r <sub>1min</sub>
mm					
400	600	356	356	5	4
	600	356	356	5	4
406.4	546.1	288.925	288.925	1.5	6.4
	562	381	381	3.3	6.4
	562	381	381	1.5	SP
	562	381	381	4	SP
	562	381	381	SP	3.3
409.575	546.1	334.962	334.962	1.5	6.4
420	560	437	437	5	5
	560	437	437	5	5
	560	437	437	5	5
	560	437	437	SP	6
	592	432	432	5	5
	592	432	432	5	5
	620	356	356	5	4
	700	480	480	6	5
	700	480	480	6	5
	700	480	480	6	5
440	590	480	480	3	5
	590	480	480	3	5
	590	480	480	SP	SP
	590	480	480	3	5
	620	454	454	6	6
	620	454	454	6	6
	620	454	454	6	6
	620	454	454	6	6
	620	454	454	6	6
	620	454	454	6	6
	620	454	454	6	6
	620	454	454	6	6
	620	454	454	SP	7.5

## Basic load ratings

C <sub>r</sub>	C <sub>or</sub>	Designations	Weight	Graph
kN				
kg				
4950	12400	<b>381080/HC</b>	345	1
4950	12400	<b>381080/HCRG2C9</b>	345	1
4020	10500	<b>3806/406X4/HC/W281</b>	191	1
4620	13900	<b>3806/406.4/HCC9YB2</b>	283	1
4900	13500	<b>3806/406X4-XRS/HCC9</b>	229	2
4900	13500	<b>3806/406X4-XRS/HCC9YAD</b>	229	2
4900	13500	<b>3806/406X4-XRS/HCC9YAD-1</b>	283	2
4650	12000	<b>3806/409X4/HCEC9</b>	214	10
7900	16300	<b>380684/HC</b>	298	1
4940	16300	<b>380684/HCC3</b>	298	1
4940	16300	<b>380684/HCC9</b>	298	1
4800	15200	<b>380684-XRS/HCP69</b>	292	2
6600	16300	<b>380684/HC-1</b>	375	1
6600	16300	<b>380684/HCE-1</b>	375	1
4560	11700	<b>381084</b>	369	1
10500	11900	<b>381184</b>	755	3
9560	11900	<b>381184/HCW33</b>	755	3
5610	18200	<b>381184X2J/HC</b>	749	1
8000	19000	<b>381188X1-2RS/HCC9</b>	359	2
8000	19000	<b>381188X1-2RS/HCC9/W281</b>	359	2
8000	19000	<b>381188X1-XRS/HC-1</b>	359	2
8000	19000	<b>381188X1-XRS/HC</b>	359	2
6650	18800	<b>380688/HC-1</b>	432	1
6650	18800	<b>380688/HC-1C9</b>	432	1
6650	18800	<b>380688/HCC9</b>	432	1
6050	18800	<b>380688/HCC9-1</b>	432	1
6050	18800	<b>380688/HCC9-2</b>	432	1
6500	20200	<b>380688/HCC9YA8</b>	422	3
6750	16700	<b>380688-XRS/HCC9</b>	408	13

# Four-row Tapered Roller Bearing(Metric)

d 440~490 mm



## Principal dimensions

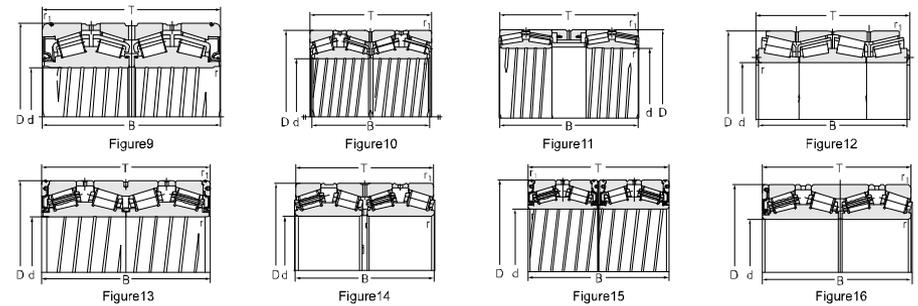
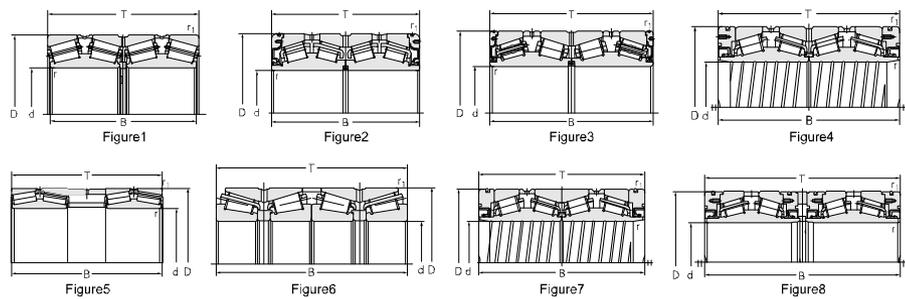
d	D	B	T	r <sub>min</sub>	r <sub>1min</sub>	
mm						
<b>440</b>	650	355	355	6	5	
	650	355	355	6*	5*	
	650	355	355	4	5	
	650	376	376	6	5	
	650	355	355	6	5	
	650	355	355	6	5	
<b>450</b>	595	415	415	SP	6	
	595	415	415	9*20*	6	
	595	350	350	6	1.5	
	595	368	368	3	6	
	595	368	368	SP	5	
	<b>460</b>	590	360	360	SP	SP
610		360	360	3	6	
610		360	360	3	6	
620		310	310	5	4	
620		310	310	5	4	
650		474	474	6	6	
730		440	440	4	7.5	
<b>475</b>		600	368	368	2	6
		620	380	380	2	6
<b>480</b>		678	494	494	6	6
	700	420	420	5	5	
	700	420	420	6	5	
<b>482.6</b>	615.95	400	400	SP	6.4	
<b>488.95</b>	622.3	365.125	365.125	3.8	6.4	
<b>490</b>	625	385	385	7*3	4	
	625	385	385	7*3	4	
	625	385	385	SP	6	

## Basic load ratings

C <sub>r</sub>	C <sub>or</sub>	Designations	Weight	Graph
kN				
kg				
4900	12000	<b>380688</b>	385	1
3680	12100	<b>380688/HC</b>	385	1
4550	12300	<b>380688/HCYA7</b>	385	1
4900	13800	<b>381088/HC</b>	420	1
4550	12300	<b>381088X2/HC</b>	403	3
4550	12300	<b>381088X2/HG2</b>	403	3
4900	16700	<b>370690X2/HCC9DB</b>	305	5
4900	16700	<b>370690X2/HCC9DB/W281</b>	305	5
5350	14700	<b>380690/HC</b>	285	6
6300	16000	<b>380690/HCEC9-1</b>	281	10
5250	13400	<b>380690-XRS/HC</b>	268	2
5100	14400	<b>380692/HCEC9YAD</b>	241	1
6100	16400	<b>381992X3/HC</b>	291	10
6100	16400	<b>381992X3/YA</b>	291	10
3650	10000	<b>381992/HC</b>	260	1
3650	10000	<b>381992/HCC9</b>	260	1
4500	20000	<b>380692/HCC9-1</b>	506	1
5600	14800	<b>381192X3/HC</b>	663	1
4700	15600	<b>3806/475/HCC9YB2</b>	243	1
5000	16200	<b>380695/HCC9YB2</b>	298	1
9130	23800	<b>380696/HC</b>	571	1
4730	16900	<b>381096</b>	582	3
5880	15500	<b>381096/HCYA2</b>	535	1
4700	16000	<b>3806/482.6-XRS/HCEC9YAB</b>	299	2
4600	16200	<b>3806/488X4/HC-TZ</b>	267	1
4900	16500	<b>380698/HC</b>	278	1
4900	16500	<b>380698/HCYA2</b>	278	1
5200	14350	<b>380698-XRS/HCEC9YAD</b>	275	2

# Four-row Tapered Roller Bearing(Metric)

d 490~600 mm



## Principal dimensions

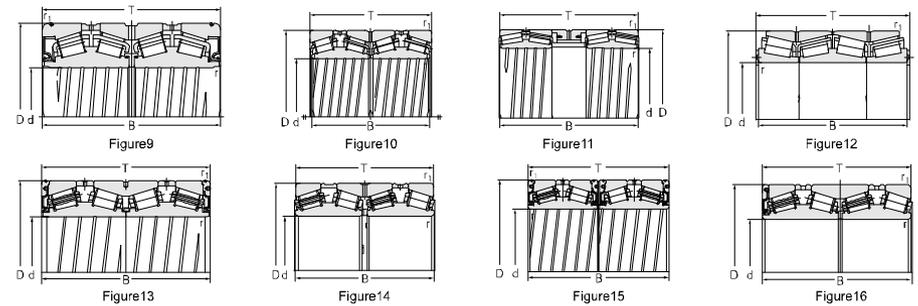
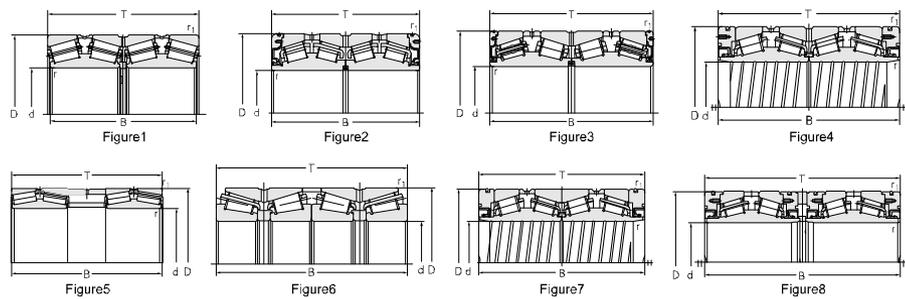
d	D	B	T	r <sub>min</sub>	r <sub>1min</sub>
mm					
<b>490</b>	625	385	385	SP	4
<b>500</b>	720	400	400	5	5
<b>501.65</b>	673.1	400.05	387.35	3.3	6.4
<b>510</b>	655	377	379	1.5	6.4
	655	377	379	1.5	6.4
<b>514.35</b>	673.1	422.275	422.275	SP	6.4
<b>520</b>	740	540	540	5	6
<b>530</b>	730	515	535	5	5
	780	450	450	6	5
	780	450	450	6	5
<b>540</b>	690	400	400	2	5
<b>558.8</b>	736.6	409.575	409.575	SP	6.4
	736.6	409.575	409.575	3.3	6.4
	736.6	409.575	409.575	SP	6.4
	736.6	450	450	5	5
	736.6	455.612	457.2	3.3	6.4
<b>560</b>	750	368	368	5	4
	920	620	620	7.5	6
<b>570</b>	780	515	515	SP	6
<b>595.312</b>	844.55	615.95	615.95	3.3	6.4
<b>596.9</b>	980	604.838	609.6	6.4	12.7
<b>600</b>	800	365	365	5	5
	800	380	380	5	4

## Basic load ratings

C <sub>r</sub>	C <sub>or</sub>	Designations	Weight	Graph
kN				
kg				
5200	14350	<b>380698-XRS/HCEC9YB2</b>	275	2
7500	18600	<b>3810/500X2/HC</b>	542	3
6450	17100	<b>3806/501X4/HC</b>	381	10
5500	16200	<b>3806/510/HCC9</b>	316	10
5150	14700	<b>3806/510-XRS/HCC9YAD</b>	305	2
5320	17100	<b>3806/514X4-XRS/HCC9</b>	379	2
8350	24500	<b>3806/520/HCC9-1</b>	728	1
10200	27400	<b>3806/530/HCYAB</b>	666	1
7200	18200	<b>3810/530</b>	745	3
6550	18200	<b>3810/530/HC</b>	742	3
5700	11400	<b>3806/540J/HC</b>	375	1
6500	20000	<b>3806/558X4-2RS/HCC9</b>	456	3
6500	20000	<b>3806/558X4-2RS/HCC9-1</b>	456	3
6500	20000	<b>3806/558X4-2RS/HCC9/W281</b>	456	3
7250	23600	<b>3806/558X4/HC</b>	534	14
8140	23200	<b>3806/558X4-XRS/HCEC9-1/W281</b>	517	2
7850	15800	<b>3819/560/HC</b>	447	3
20000	32000	<b>3811/560</b>	1690	1
9200	28100	<b>3806/570/HCC9YAB</b>	730	3
13600	36900	<b>3806/595X4/HCC9YAB</b>	1125	1
16100	33700	<b>3806/596.9/HC</b>	1760	14
4000	18100	<b>779/600</b>	489	1
4400	18100	<b>3819/600/HC</b>	497	1

# Four-row Tapered Roller Bearing(Metric)

d 600~670 mm



## Principal dimensions

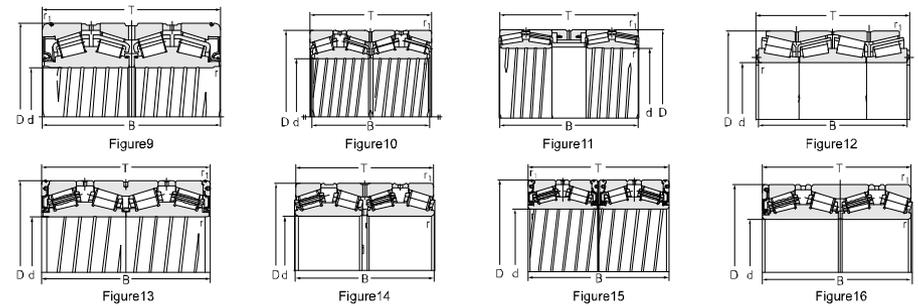
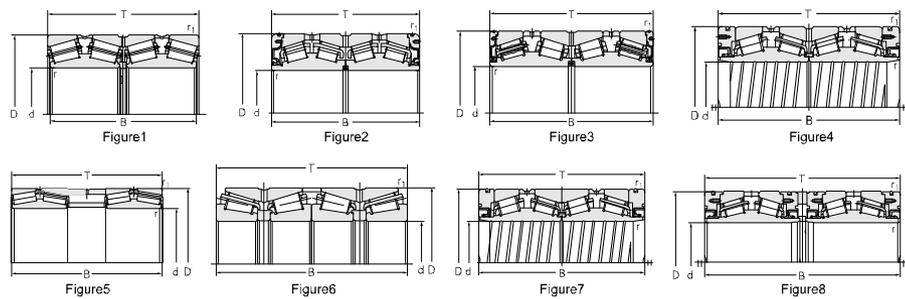
d	D	B	T	r <sub>min</sub>	r <sub>1min</sub>
mm					
<b>600</b>	800	380	380	5	4
	800	365	365	5	5
	800	365	365	5	5
	870	480	480	6	6
	980	650	650	7.5	7.5
<b>609.6</b>	787.4	361.95	361.95	3.3	6.4
<b>625</b>	815	480	480	3.5	6.5
	815	480	480	3.5	6.5
	815	480	480	3.5	6.5
<b>630</b>	850	418	418	6	6
	850	418	418	6	6
	860	615	615	6.5	6.5
	860	615	615	5	5
	920	515	515	7.5	7.5
	1030	670	670	7.5	6
<b>646.112</b>	857.25	542.925	542.925	3.3	6.4
<b>647.7</b>	1028.7	558.8	558.8	7.5	12
	1028.7	558.8	558.8	7.5	12
<b>650</b>	1030	560	560	7.5	12
	1030	560	560	7.5	12
	1030	560	560	7.5	12
	1030	560	560	7.5	12
	1030	560	560	7.5	12
<b>660.011</b>	855.015	319.99	319.99	SP	5.2
<b>670</b>	900	412	412	6	6
	900	412	412	6	6

## Basic load ratings

C <sub>r</sub>	C <sub>or</sub>	Designations	Weight	Graph
kN				
kg				
5800	18100	<b>3819/600/HCRG2</b>	497	1
4400	18100	<b>3806/600/HC</b>	489	1
5110	17200	<b>3806/600/HCYA8</b>	521	3
8900	27500	<b>3810/600HC</b>	990	3
9650	37500	<b>3811/600/HC</b>	1950	3
7800	19000	<b>EE649241D/649310-649311D-XRS</b>	411	2
9720	28900	<b>3806/625/GW/HC</b>	658	10
9720	28900	<b>3806/625GW/HC/W281</b>	658	10
9720	28900	<b>3806/625/HC</b>	658	10
6700	22200	<b>3819/630/HC</b>	683	14
7650	22500	<b>3819/630/HCC9YAD</b>	668	1
8810	28500	<b>3806/630/HC</b>	1020	1
13300	37000	<b>3806/630-XRS/HCC9</b>	1034	2
6550	27500	<b>3810/630/HC</b>	1190	14
16500	42000	<b>3811/630/HC</b>	2200	14
9250	29100	<b>3806/646X4-XRS/HCC9</b>	837	2
15000	30000	<b>EE424257X2D/424405X2-424406X2D</b>	1731	14
15000	30000	<b>EE424257X2D/424405X2-424406X2D/W283</b>	1731	14
16020	39300	<b>777/650UY</b>	1712	14
17600	39300	<b>3806/650/HC</b>	1720	14
17600	39300	<b>3806/650/HCC9</b>	1723	14
16000	39300	<b>3806/650/HCYA7</b>	1770	14
16000	39300	<b>3806/650/HCYAD</b>	1735	14
4750	17000	<b>3806/660X4/HC</b>	495	14
5250	24600	<b>3819/670/HC</b>	773	14
5250	24600	<b>3819/670/HCR</b>	773	14

# Four-row Tapered Roller Bearing(Metric)

d 676~750 mm



## Principal dimensions

d	D	B	T	r <sub>min</sub>	r <sub>1min</sub>
mm					
<b>676</b>	910	620	620	4	8
<b>680</b>	930	700	700	3	6
<b>685.8</b>	876.3	352.425	355.6	6.4	6.4
<b>707</b>	914.4	552.45	552.45	3	SP
<b>710</b>	900	410	410	3	6
	900	410	410	3	7.5
	900	410	410	3	7.5
	900	410	410	3	6
	900	410	410	3	6
	900	410	410	3	6
	900	410	410	4	7.5
<b>711.2</b>	914.4	390	420	SP	6.4
	914.4	390	420	SP	5
	914.4	390	420	SP	5
	914.4	387.35	387.35	SP	6.4
	914.4	387.35	387.35	SP	6.4
	914.4	390	390	SP	7.5
<b>730</b>	940	500	500	3.5	8
	1035	755	755	3.3	6.4
<b>749.3</b>	990.6	605	605	4	8
<b>750</b>	950	410	410	6	6
	1130	690	690	7.5	9.5
	1220	840	840	9.5	8
	1220	840	840	6	13
	1220	840	840	9.5	9.5
	1220	840	840	9.5	9.5
	1220	840	840	9.5	9.5

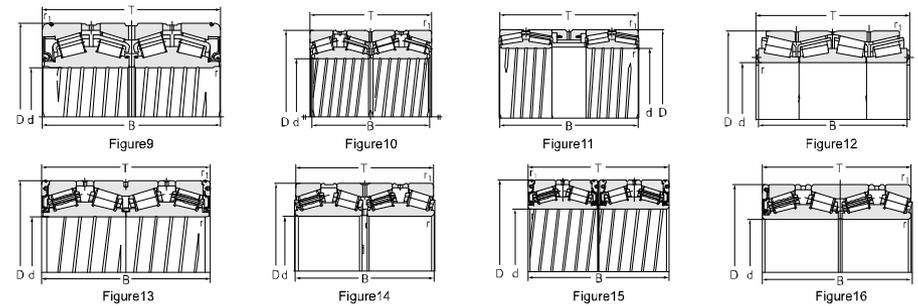
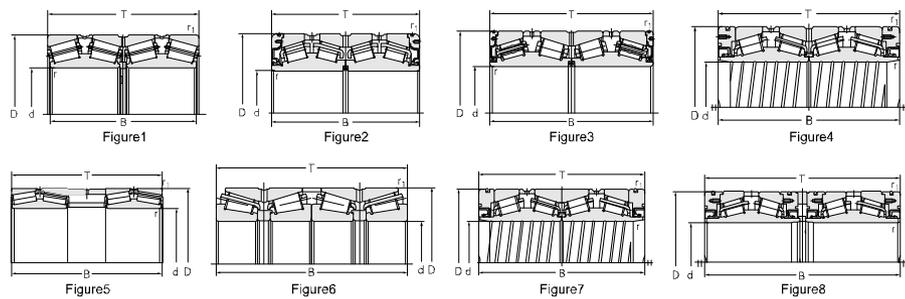
## Basic load ratings

C <sub>r</sub>	C <sub>or</sub>	Designations	Weight	Graph
kN				
kg				
11000	37500	<b>3806/676/HCYA3</b>	1162	14
16900	52300	<b>3806/621X4K/HC</b>	1665	14
5800	14500	<b>3806/685.8-XRS/HCC9</b>	490	7
8900	30700	<b>3806/704.85-XRS/HCC9</b>	900	2
7850	27400	<b>779/710</b>	650	14
8400	24100	<b>3806/710-2RS/HCC9</b>	619	13
8400	24100	<b>3806/710-2RS/HCC9/W281</b>	619	13
9250	26400	<b>3806/710/HCC9YAD</b>	601	1
8080	27400	<b>3806/710/HCEYB2</b>	643	1
5880	27500	<b>3806/710/HCYA2</b>	650	1
8400	24100	<b>3806/710-XRS/HCC9</b>	620	2
6200	19400	<b>3806/711.2-XRS/HCEC9</b>	671	7
6200	19400	<b>3806/711.2-XRS/HCEP59</b>	671	7
7900	20100	<b>3806/711X4-XRS</b>	674	13
7900	20100	<b>3806/711X4-XRS/HCC91YAD</b>	614	13
7900	20100	<b>3806/711X4-XRS/HCC91YAD-1</b>	622	13
7900	20100	<b>3806/711X4-XRS/HCE</b>	620	13
7900	20100	<b>3806/711X4-XRS/HCEC9YB2</b>	622	13
11000	33000	<b>3806/730/HCEYB2-1</b>	868	14
20500	58500	<b>3806/730/HCYB2</b>	2120	14
13000	45300	<b>3806/749.3/HC-JG</b>	1284	14
9560	27780	<b>3806/750/HCEC9</b>	703	14
1680	49000	<b>3810/750X3/HC</b>	2490	14
21800	63000	<b>3711/750X2-2RS/HCP69DB</b>	3920	15
21100	70500	<b>3806/780/HCC9</b>	3810	14
17700	68500	<b>3811/750</b>	3985	14
30500	71500	<b>3811/750/HCE</b>	3979	14
24600	64500	<b>3811/750-RS/HCC9</b>	3880	16

# Four-row Tapered Roller Bearing(Inch)

# ZWZ

d 127~220.662 mm



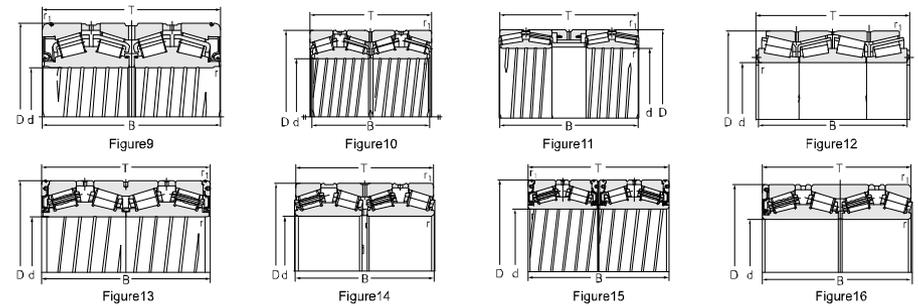
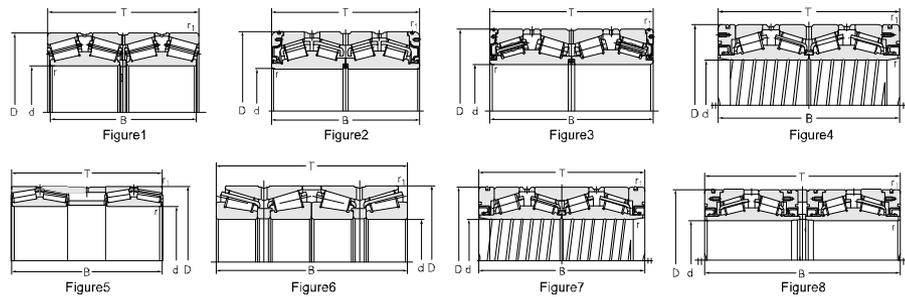
Principal dimensions								Chamfer dimensions			
d		D		T		B		r <sub>min</sub> radial	r <sub>min</sub> axial	r <sub>1min</sub> radial	r <sub>1min</sub> axial
mm	in	mm	in	mm	in	mm	in	mm			
127	5	182.562	7.1875	158.75	6.25	158.75	6.25	1.5	1.5	3.3	3.3
120.65	4.75	174.625	6.875	139.703	5.5	141.288	5.563	0.8	0.8	1.5	1.5
133.35	5.25	196.85	7.75	193.675	7.625	193.675	7.625	1.5	1.5	3.3	3.3
		196.85	7.75	193.675	7.625	193.675	7.625	1.5	1.5	3.3	3.3
136.525	5.375	190.5	7.5	161.925	6.375	161.925	6.375	1.5	1.5	3.3	3.3
177.8	7	247.65	9.75	192.088	7.562	192.088	7.5625	1.5	1.5	3.3	3.3
187.325	7.375	269.875	10.625	211.138	8.3125	211.138	8.3125	1.5	1.5	3.3	3.3
		269.875	10.625	211.138	8.3125	211.138	8.3125	1.5	1.5	3.3	3.3
		269.875	10.625	211.138	8.3125	211.138	8.3125	1.5	1.5	3.3	3.3
190.5	7.5	266.7	10.5	188.912	7.437480315	187.325	7.375	1.5	1.5	3.3	3.3
198.438	7.8125	284.162	11.1875	225.425	8.875	225.425	8.875	1.5	1.5	3.3	3.3
204.127	8.0365	314.325	12.375	255.588	10.0625	255.588	10.0625	3.3	3.3	1.5	1.5
206.35	8.124	365.125	14.375	228.6	9	228.6	9	3.3	3.3	6.4	6.4
206.375	8.125	282.575	11.125	190.5	7.5	190.5	7.5	0.8	0.8	3.3	3.3
		282.575	11.125	190.5	7.5	190.5	7.5	0.8	0.8	3.3	3.3
		282.575	11.125	190.5	7.5	190.5	7.5	0.8	0.8	3.3	3.3
206.375	8.125	282.575	11.125	190.5	7.5	190.5	7.5	0.8	0.8	3.3	3.3
		282.575	11.125	190.5	7.5	190.5	7.5	0.8	0.8	3.3	3.3
		282.575	11.125	190.5	7.5	190.5	7.5	0.8	0.8	3.3	3.3
220.662	8.6875	314.325	12.375	239.712	9.4375	239.712	9.4375	1.5	1.5	3.3	3.3
		314.325	12.375	239.712	9.4375	239.712	9.4375	1.5	1.5	3.3	3.3
		314.325	12.375	239.712	9.4375	239.712	9.4375	1.5	1.5	3.3	3.3
		314.325	12.375	239.712	9.4375	239.712	9.4375	3.8	1.5	3.3	3.3

Basic load ratings		Designations	Weight Graph	
C <sub>r</sub>	C <sub>or</sub>		kg	
kN				
690	1790	48290DW/48220-48220D/W283	13.2	1
615	1460	KM224749D/KM224710-KM224710D-3	11.1	1
970	2370	K67390D/K67322-K67322D	20.2	1
970	2370	K67390D/K67322-K67322D-3	20.2	1
720	1820	48393DW/48320-48320D/W283	13.8	1
1070	3000	K67791DGW/K67720-K67721D	28.6	1
1570	3430	KM238849D/KM238810-KM238810D	41.5	1
1250	3440	M238849DGW/M238810-M238810CD/HCO2H/W283	41.5	1
1250	3440	M238849D/M238810-M238810D	41.5	1
1050	3030	K67885D/K67820-K67820D/C9YB2	32.8	1
1880	4200	M240648DW/M240611-M240611D	46.6	1
2100	4650	M244230T-M244247TD-M244249T/M244210DX2	65.1	12
1900	4580	EE134102D/134143-134144CD-3	71.8	1
1030	2830	67986D/67920-67921D	34.4	1
1030	2830	67986D/67920-67921D-2	34.4	1
1030	2830	67986D/67920-67921D-3/C9	34.4	1
1030	2830	67986D/67920-67921D/W283	34.4	1
1030	2830	K67986DGW/K67920-K67921D-2	34.4	1
1030	2830	K67986D/K67920-K67921D	34.4	1
2090	4900	KM244249D/KM244210-KM244210D	60.2	1
2000	4500	M244249DGW/M244210-M244210CD/C9	60.2	1
2000	4500	M244249DGW/M244210-M244210D/HEC9	59.8	1
1750	4150	M244249DGW/M244210-M244210D-XRS	57.4	2

# Four-row Tapered Roller Bearing(Inch)



d 220.662~279.4 mm



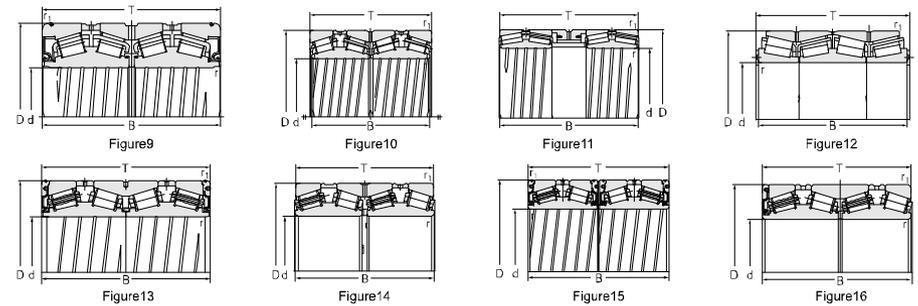
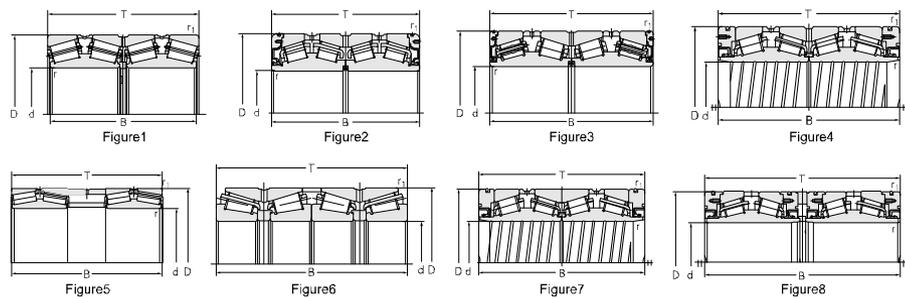
Principal dimensions								Chamfer dimensions			
d		D		T		B		r <sub>1min</sub> radial	r <sub>1min</sub> axial	r <sub>1min</sub> radial	r <sub>1min</sub> axial
mm	in	mm	in	mm	in	mm	in	mm			
<b>220.662</b>		314.325	12.375	239.712	9.4375	239.712	9.4375	1.5	1.5	3.3	3.3
		314.325	12.375	239.712	9.4375	239.712	9.4375	1.5	1.5	3.3	3.3
		314.325	12.375	239.712	9.4375	239.712	9.4375	1.5	1.5	3.3	3.3
<b>228.6</b>	9	311.15	12.25	200.025	7.875	200.025	7.875	1.5	1.5	3.3	3.3
		311.15	12.25	200.025	7.875	200.025	7.875	1.5	1.5	3.3	3.3
<b>241.478</b>	9.507	349.148	13.746	228.6	9	228.6	9	1.5	1.5	3.3	3.3
<b>244.475</b>	9.625	381	15	304.8	12	304.8	12	7.5	3.3	8.5	4.8
		327.025	12.875	193.675	7.625	193.675	7.625	1.5	1.5	3.3	3.3
		327.025	12.875	193.675	7.625	193.675	7.625	3.3	1.5	3.3	3.3
		327.025	12.875	193.675	7.625	193.675	7.625	3.3	1.5	3.3	3.3
		327.025	12.875	193.675	7.625	193.675	7.625	3.3	1.5	3.3	3.3
<b>254</b>	10	358.775	14.125	269.875	10.625	269.875	10.625	3.3	3.3	3.3	3.3
		358.775	14.125	269.875	10.625	269.875	10.625	3.3	3.3	3.3	3.3
		358.775	14.125	269.875	10.625	269.875	10.625	3.3	3.3	3.3	3.3
		358.775	14.125	269.875	10.625	269.875	10.625	3.3	3.3	3.3	3.3
<b>254</b>		358.775	14.125	269.875	10.625	269.875	10.625	3.3	3.3	3.3	3.3
		358.775	14.125	269.875	10.625	269.875	10.625	3.3	3.3	3.3	3.3
		358.775	14.125	269.875	10.625	269.875	10.625	1.5	1.5	3.3	3.3
<b>266.7</b>	10.5	355.6	14	228.6	9	230.188	9.063	1.6	1.6	3.2	3.2
		355.6	14	230.188	9.0625	228.6	9	3.3	1.5	3.3	3.3
		355.6	14	230.188	9.0625	228.6	9	3.3	1.5	3.3	3.3
		355.6	14	230.188	9.0625	230.188	9.063	3.3	1.5	3.3	3.3
<b>269.875</b>	10.625	381	15	282.575	11.125	282.575	11.125	3.3	3.3	3.3	3.3
		381	15	282.575	11.125	282.575	11.125	3.3	3.3	3.3	3.3
<b>279.4</b>	11	393.7	15.5	269.875	10.625	269.875	10.625	1.5	1.5	6.4	6.4
		393.7	15.5	269.875	10.625	269.875	10.625	1.5	1.5	6.4	6.4
		393.7	15.5	269.875	10.625	269.875	10.625	1.5	1.5	6.4	6.4

Basic load ratings		Designations	Weight Graph	
C <sub>r</sub>	C <sub>or</sub>		kg	
kN				
1790	4900	<b>M244249D/M244210-M244210D-2/C9</b> <b>M244249D/M244210-M244210D/C9W283</b> <b>M244249DW/M244210-M244210D/HEC9</b>	60.2	1
1790	4900		58.8	1
2160	4900		60.2	1
1560	3650	<b>LM245149DGW/LM245110-LM245110D</b> <b>LM245149D/LM245110-LM245110D</b>	43.9	1
1560	3650		43.9	1
1800	4350	<b>EE127097DW/127135-127136CD/YA10-3</b>	71.9	1
2700	5900	<b>EE126096DGWA6/126150A6-126151D/C9</b> <b>KLM247748DGW/KLM247710-KLM247710D/HG2-3</b> <b>KLM247748DW/KLM247710-KLM247710D</b> <b>LM247748DW/LM247710-LM247710D</b> <b>LM247748DW/LM247710-LM247710D-3</b> <b>LM247748DW/LM247710-LM247710D-3</b>	124	1
1450	4050		44	1
1740	3930		42.7	1
1740	4050		42.7	1
1450	4050		44	1
2720	6050	<b>K3M249748DW/K3M249710-K3M249710D-3</b> <b>KRM249748D/M249710-M249710D</b> <b>KRM249748DW/M249710-M249710D</b> <b>M249748D/KM249710-KM249710D</b>	88.9	1
2080	6050		86.8	1
2080	6050		86.8	1
2080	6050		86.8	1
2720	6050	<b>M249748D/M249710-M249710D</b> <b>M249748DW/M249710-M249710D/W283-LG</b> <b>M249749D/M249710-M249710CD</b>	88.9	1
2080	6050		86.8	1
2230	6150		86.8	1
1700	4800	<b>K76589D/K76520-K76520D</b> <b>KLM451349DW/KLM451310-KLM451310D</b> <b>LM451349DW/LM451310-LM451310D</b> <b>LM451349DW/LM451310-LM451310D-WY</b>	59.6	1
1950	5560		65.3	1
1950	5800		63.9	1
2110	5140		61.5	1
2930	7550	<b>M252349DW/M252310-M252310D</b> <b>M252349DW/M252310-M252310D-3</b>	105	1
2340	7550		105	1
2040	6200	<b>EE135111D/135155-135156D</b> <b>EE135111D/135155-135156D-2/C91</b> <b>EE135111DW/135155-135156DW</b>	103	1
2040	6200		103	1
2040	6200		103	1

# Four-row Tapered Roller Bearing(Inch)



d 279.4~341.312 mm

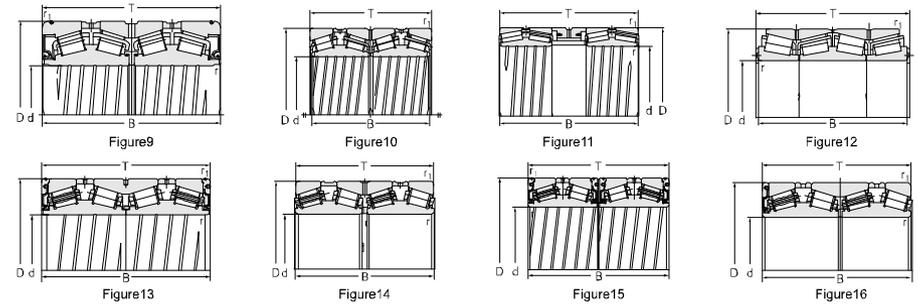
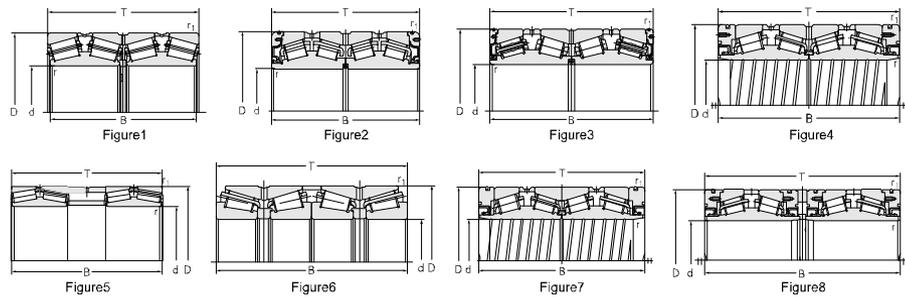


Principal dimensions								Chamfer dimensions			
d		D		T		B		r <sub>min</sub> radial	r <sub>min</sub> axial	r <sub>1min</sub> radial	r <sub>1min</sub> axial
mm	in	mm	in	mm	in	mm	in	mm			
<b>279.4</b>		393.7	15.5	269.875	10.625	269.875	10.625	1.5	1.5	6.4	6.4
		393.7	15.5	269.875	10.625	269.875	10.625	1.5	1.5	6.4	6.4
		393.7	15.5	269.875	10.625	269.875	10.625	1.5	1.5	6.4	6.4
		393.7	15.5	269.875	10.625	269.875	10.625	1.5	1.5	6.4	6.4
<b>285.75</b>	11.25	380.898	14.996	244.475	9.625	244.475	9.625	3.8	1.5	5.5	3.3
<b>288.925</b>	11.375	406.4	16	298.45	11.75	298.45	11.75	3.3	3.3	3.3	3.3
		406.4	16	298.45	11.75	298.45	11.75	3.3	3.3	3.3	3.3
		406.4	16	298.45	11.75	298.45	11.75	3.3	3.3	3.3	3.3
<b>288.925</b>		406.4	16	298.45	11.75	298.45	11.75	3.3	3.3	3.3	3.3
		406.4	16	298.45	11.75	298.45	11.75	3.3	3.3	3.3	3.3
		406.4	16	298.45	11.75	298.45	11.75	3.3	3.3	3.3	3.3
<b>300.038</b>	11.8125	422.275	16.625	311.15	12.25	311.15	12.25	3.3	3.3	3.3	3.3
		422.275	16.625	311.15	12.25	311.15	12.25	3.3	3.3	3.3	3.3
<b>304.648</b>	11.994	438.048	17.246	279.4	11	279.4	11	3.3	3.3	4.8	4.8
		438.048	17.246	279.4	11	279.4	11	3.3	3.3	4.8	4.8
<b>304.8</b>	12	419.1	16.5	269.875	10.625	269.875	10.625	1.5	1.5	6.4	6.4
<b>304.902</b>	12.004	412.648	16.246	266.7	10.5	266.7	10.5	3.3	3.3	3.3	3.3
<b>317.5</b>	12.5	422.275	16.625	269.875	10.625	269.875	10.625	4.32	1.57	3.3	3.3
		422.275	16.625	269.875	10.625	269.875	10.625	3.8	1.5	5.5	3.3
<b>330.2</b>	13	444.5	17.5	301.625	11.875	301.625	11.875	3.3	3.3	3.3	3.3
<b>333.375</b>	13.125	469.9	18.5	342.9	13.5	342.9	13.5	8	2	5	4
<b>340.8</b>	13.4173	419.1	16.5	268.875	10.5856	268.875	10.5856	1.5	1.5	6.4	6.4
<b>341.312</b>	13.4375	457.098	17.996	254	10	254	10	2	1.5	3.3	3.3
		457.098	17.996	254	10	254	10	2	1.5	3.3	3.3

Basic load ratings		Designations	Weight Graph	
C <sub>r</sub>	C <sub>or</sub>		kg	
kN				
2040	6200	<b>EE135111DW/135155-135156DW-3/C9</b>	103	1
2880	6200	<b>EE135111DW/135155-135156DW/HEC9</b>	103	1
2040	6200	<b>EE135111DW/135155-135156DW/W281</b>	103	1
2880	6200	<b>KEE135111DW/K135155-K135156D</b>	103	1
2000	5900	<b>LM654648DGW/LM654610-LM654610D-3/C9</b>	74.4	1
2640	8150	<b>M255449DGW/M255410-M255410D</b>	125	1
2640	8150	<b>M255449DGW/M255410-M255410D/HE</b>	125	1
3500	8400	<b>M255449DGW/M255410-M255410D/W283</b>	125	1
3400	8150	<b>M255449D/M255410-M255410D</b>	125	1
3400	8150	<b>M255449DW/M255410-M255410D</b>	125	1
2640	8150	<b>M255449DW/M255410-M255410D/HE</b>	125	1
3700	9400	<b>HM256849D/HM256810-HM256810D</b>	142	1
3400	8300	<b>HM256849D/HM256810-HM256810D/W283</b>	135	1
2700	7450	<b>M757448D/M757410-M757410D-3</b>	134	1
2700	7450	<b>M757448DWX2A6/M757410A6-M757410D-3/C9YA11</b>	134	1
2570	7500	<b>M257149DW/M257110-M257110D</b>	112	1
2420	6960	<b>KM257248DW/KM257210-KM257210D</b>	102	1
2880	7280	<b>LM258648DGW/LM258610/HEC9DB</b>	103	1
2880	7280	<b>LM258648DWA6/LM258610A6-LM258610D/C9</b>	103	1
3600	8800	<b>M260149DGW/M260110-M260110D/C9</b>	129	1
3400	10300	<b>HM261049DWAYD/HM261010A6-HM261010D/C9</b>	188	1
2570	7500	<b>M257149DGW/M257110-M257110D</b>	112	1
2740	7050	<b>LM761648D/LM761610-LM761610D</b>	112	1
2740	7050	<b>LM761648D/LM761610-LM761610D-3</b>	112	1

# Four-row Tapered Roller Bearing(Inch)

d 342.9~456.794 mm



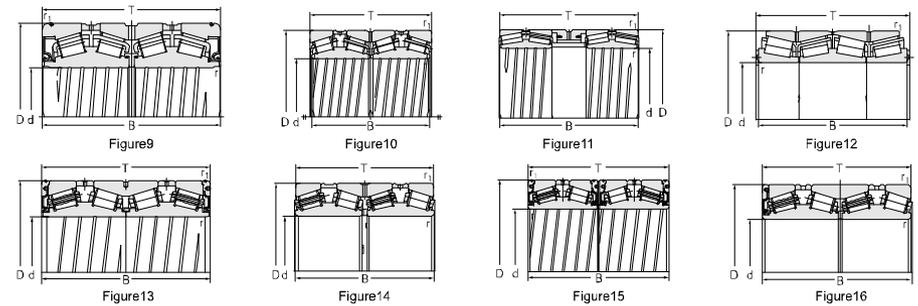
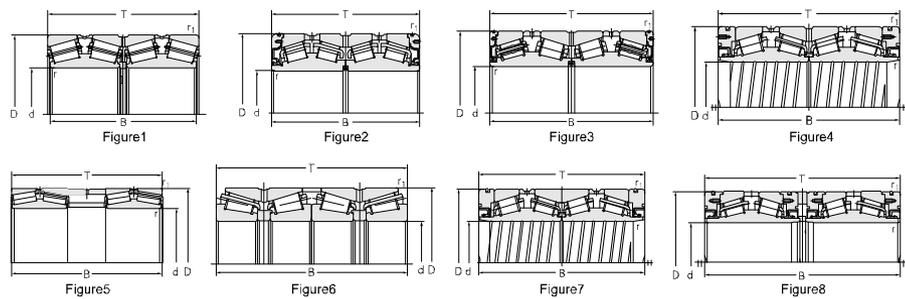
Principal dimensions								Chamfer dimensions			
d		D		T		B		r <sub>min</sub> radial	r <sub>min</sub> axial	r <sub>1min</sub> radial	r <sub>1min</sub> axial
mm	in	mm	in	mm	in	mm	in	mm			
<b>342.9</b>	13.5	533.4	21	307.975	12.125	307.975	12.125	3.3	3.3	3.3	3.3
		533.4	21	301.625	11.875	307.975	12.125	3.3	3.3	3.3	3.3
		533.4	21	301.625	11.875	307.975	12.125	3.3	3.3	3.3	3.3
<b>343.052</b>	13.506	457.098	17.996	254	10	254	10	1.5	1.5	3.3	3.3
<b>347.662</b>	13.6875	469.9	18.5	292.1	11.5	292.1	11.5	3.3	3.3	3.3	3.3
<b>355.6</b>	14	457.2	18	252.412	9.9375	252.412	9.9375	1.5	1.5	3.3	3.3
		488.95	19.25	317.5	12.5	317.5	12.5	1.5	1.5	3.3	3.3
		488.95	19.25	317.5	12.5	317.5	12.5	1.5	1.5	3.3	3.3
<b>355.6</b>		488.95	19.25	317.5	12.5	317.5	12.5	1.5	1.5	3.3	3.3
		488.95	19.25	317.5	12.5	317.5	12.5	1.5	1.5	3.3	3.3
		488.95	19.25	317.5	12.5	317.5	12.5	1.5	1.5	3.3	3.3
		488.95	19.25	317.5	12.5	317.5	12.5	1.5	1.5	3.3	3.3
<b>368.3</b>	14.5	523.875	20.625	382.588	15.0625	382.588	15.0625	3.3	3.3	6.4	6.4
<b>384.175</b>	15.125	546.1	21.5	400.05	15.75	400.05	15.75	3.3	3.3	6.4	6.4
<b>409.575</b>	16.125	546.1	21.5	334.962	13.1875	334.962	13.1875	1.5	1.5	6.4	6.4
		546.1	21.5	334.962	13.1875	334.962	13.1875	1.5	1.5	6.4	6.4
		546.1	21.5	334.962	13.1875	334.962	13.1875	1.5	1.5	6.4	6.4
		546.1	21.5	334.962	13.1875	334.962	13.1875	1.5	1.5	6.4	6.4
		546.1	21.5	334.962	13.1875	334.962	13.1875	1.5	1.5	6.4	6.4
<b>415.925</b>	16.375	590.55	23.25	434.975	17.125	434.975	17.125	3.3	3.3	6.4	6.4
		590.55	23.25	434.975	17.125	434.975	17.125	3.3	3.3	6.4	6.4
<b>447.675</b>	17.625	635	25	463.55	18.25	463.55	18.25	3.3	3.3	6.4	6.4
		635	25	463.55	18.25	463.55	18.25	3.3	3.3	6.4	6.4
<b>449.949</b>	17.7145	594.949	23.4232	368	14.4882	368	14.4882	4	4	8	8
<b>456.794</b>	17.984	761.873	29.995	527.05	20.75	527.05	20.75	3.3	3.3	6.4	6.4

Basic load ratings		Designations	Weight Graph	
C <sub>r</sub>	C <sub>or</sub>		kg	
kN				
4300	9000	<b>EE971355DW/972100-972103D</b>	246	1
3660	8460	<b>KEE971355DW/K972100-K972103D</b>	246	1
3660	8460	<b>KEE971355DW/K972100-K972103D/HG2</b>	246	1
2800	6900	<b>LM761649DWSH/LM761610SH-LM761610DSH-3</b>	111	1
2600	7950	<b>M262449D/M262410-M262410D</b>	142	1
2080	6850	<b>LM263149D/LM263110-LM263110D</b>	97.4	1
3150	10000	<b>KM263349D/KM263310-KM263310D</b>	177	1
3550	10000	<b>M263349DGW/M263310-M263310D/C9</b>	177	1
3150	10000	<b>M263349D/M263310-M263310D</b>	177	1
4750	11000	<b>M263349D/M263310-M263310D-XRS</b>	165	2
4750	11000	<b>M263349D/M263310-M263310D-XRS/HCEC9</b>	165	2
3150	10000	<b>M263349DW/M263310-M263310D-3</b>	177	1
6200	14800	<b>HM265049DWM/HM265010-HM265010D</b>	274	1
6120	16400	<b>HM266449DWM/HM266410-HM266410CD</b>	310	1
3470	11500	<b>M667947ADWM/M667910-M667910D/C9</b>	213	1
4400	11500	<b>M667947DGWM/M667911-M667911D/ZP-1</b>	213	1
4400	11500	<b>M667947DGWM/M667911-M667911D/ZPC91</b>	213	1
3470	11500	<b>M667947D/M667910-M667910D</b>	213	1
4150	10400	<b>M667947DW/M667910-M667910D-XRS/HEC9YB2</b>	205	2
5400	16500	<b>M268749D/M268710-M268710D</b>	369	1
5700	17700	<b>M268749DWH/M268710-M268710D</b>	375	14
8150	21000	<b>M270749ADWM/M270710-M270710D-3</b>	485	1
8150	21000	<b>M270749DGWM/M270710-M270710D</b>	485	1
4900	15700	<b>M270448DGWM/M270410/DB-3</b>	300	1
10600	22900	<b>EE425176D/425299-425299D-3</b>	973	1

# Four-row Tapered Roller Bearing(Inch)



d 457.2~603.25 mm

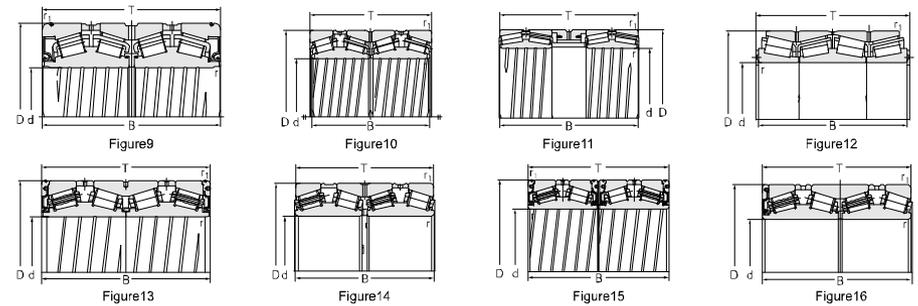
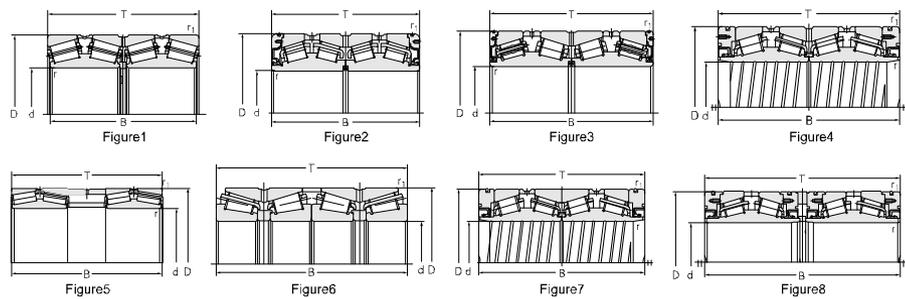


Principal dimensions								Chamfer dimensions			
d		D		T		B		r <sub>min</sub> radial	r <sub>min</sub> axial	r <sub>1min</sub> radial	r <sub>1min</sub> axial
mm	in	mm	in	mm	in	mm	in	mm	mm	mm	mm
<b>457.2</b>	18	596.9	23.5	279.4	11	276.225	10.875	3.8	1.5	5.5	3.3
<b>460*</b>		625		421		421		3	3	9	9
		625*		421		421		1.5	1.5	6.4	6.4
<b>482.6</b>	19	615.95	24.25	330.2	13	158.75	6.25	3.3	3.3	6.4	6.4
		615.95	24.25	330.2	13	330.2	13	3.3	3.3	6.4	6.4
		635	25	421	16.5748	421	16.575	3	3	6.4	6.4
		647.7	25.5	417.512	16.437	417.512	16.437	3.3	3.3	6.4	6.4
<b>489.026</b>	19.253	634.873	24.995	320.675	12.625	320.675	12.625	7.5	3.3	3.3	3.3
<b>501.65</b>	19.75	711.2	28	520.7	20.5	520.7	20.5	3.3	3.3	6.4	6.4
		711.2	28	520.7	20.5	520.7	20.5	3.3	3.3	6.4	6.4
<b>508</b>	20	695.325	27.375	415.925	16.375	415.925	16.375	3.3	3.3	6.4	6.4
<b>514.35</b>	20.25	673.1	26.5	422.275	16.625	422.275	16.625	3.3	3.3	6.4	6.4
<b>519.112</b>	20.437	736.6	29	536.575	21.125	536.575	21.125	3.3	3.3	6.4	6.4
		736.6	29	536.575	21.125	536.575	21.125	3.3	3.3	6.4	6.4
<b>558.8</b>	22	736.6	29	409.575	16.125	409.575	16.125	3.3	3.3	6.4	6.4
		736.6	29	409.575	16.125	409.575	16.125	3.3	3.3	6.4	6.4
		736.6	29	409.575	16.125	409.575	16.125	3.3	3.3	6.4	6.4
		736.6	29	409.575	16.125	409.575	16.125	3.3	3.3	6.4	6.4
<b>571.5</b>	22.5	812.8	32	593.725	23.375	593.725	23.375	3.3	3.3	6.4	6.4
<b>585.788</b>	23.063	771.525	30.375	479.425	18.875	479.425	18.875	3.3	3.3	6.4	6.4
		771.525	30.375	479.425	18.875	479.425	18.875	3.3	3.3	6.4	6.4
		771.525	30.375	479.425	18.875	479.425	18.875	3.3	3.3	6.4	6.4
<b>603.25</b>	23.75	857.25	33.75	622.3	24.5	622.3	24.5	3.3	3.3	6.4	6.4
		857.25	33.75	622.3	24.5	622.3	24.5	8.7	12.7	8.3	6.5
		857.25	33.75	622.3	24.5	622.3	24.5	8.7	12.7	8.3	6.5

Basic load ratings		Designations	Weight Graph	
C <sub>r</sub>	C <sub>or</sub>		kg	
kN				
4000	10300	<b>L770847DGWA6/L770810A6-L770810D-3/C9</b>	198	10
8050	18400	<b>M271149D/M271110-M271110D</b>	375	10
6450	16900	<b>M271149DW/M271110-M271110D-XRS/C9YB2</b>	366	2
4100	15200	<b>LM272249D/LM272210-LM272210D-2/C9</b>	252	1
4800	13700	<b>LM272249DW/LM272210-LM272210D-XRS</b>	237	2
6790	19000	<b>M272449DW/M272410-M272410D/C9</b>	354	1
7000	18700	<b>M272647D/M272610-M272610D-3/C9</b>	383	1
3850	12600	<b>LM772749DGWA6/LM772710-LM772710D-3/C9</b>	258	10
9690	26900	<b>M274149DW/M274110-M274110D</b>	687	14
9650	26900	<b>M274149DW/M274110-M274110D-3/C9</b>	671	14
5800	19600	<b>LM274049DW/LM274010-LM274010D</b>	464	1
7000	21000	<b>LM274449DW/LM274410-LM274410D</b>	408	1
8740	25900	<b>M275349DGW/M275310-M275310D</b>	720	10
8740	25900	<b>M275349DGW/M275310-M275310D-3</b>	720	10
6430	20500	<b>LM377449D/LM377410-LM377410D</b>	460	1
6430	20500	<b>LM377449D/LM377410-LM377410D/HE</b>	460	1
6430	20500	<b>LM377449D/LM377410-LM377410D/HE-2</b>	460	1
6430	20500	<b>LM377449D/LM377410-LM377410D/HEC9</b>	460	1
11500	36500	<b>M278749DW/M278710-M278710D/YB2-2</b>	1073	1
8100	26700	<b>LM278849DGW/LM278810-LM278810D</b>	595	10
8100	26700	<b>LM278849DGWX2/LM278810-LM278810D-XRS</b>	676	2
9000	24200	<b>LM278849D/LM278810-LM278810D-XRS</b>	600	2
14000	38900	<b>M280249DGWA/M280210/DBYB2</b>	1167	14
14000	38900	<b>M280249DWA6/M280210A6-M280210D</b>	1168	14
14000	38900	<b>M280249DWA6/M280210A6-M280210D/C9</b>	1172	14

# Four-row Tapered Roller Bearing(Inch)

d 609.6~963.6 mm



Principal dimensions								Chamfer dimensions			
d		D		T		B		r <sub>min</sub> radial	r <sub>min</sub> axial	r <sub>1min</sub> radial	r <sub>1min</sub> axial
mm	in	mm	in	mm	in	mm	in	mm	mm	mm	mm
<b>609.6</b>	24	787.4	31	361.95	14.25	361.95	14.25	3.3	3.3	6.4	6.4
		787.4	31	361.95	14.25	361.95	14.25	3.3	3.3	6.4	6.4
<b>646.112</b>	25.4375	857.25	33.75	542.925	21.375	542.925	21.375	3.3	3.3	6.4	6.4
		857.25	33.75	542.925	21.375	542.925	21.375	3.3	3.3	6.4	6.4
<b>660.4</b>	26	812.8	32	356.125	14.375	356.125	14.375	3.3	3.3	6.4	6.4
<b>682.625</b>	26.875	965.2	38	701.675	27.625	701.675	27.625	3.3	3.3	6.4	6.4
<b>717.55</b>	28.25	946.15	37.25	565.15	22.25	565.15	22.25	3.3	3.3	6.4	6.4
		946.15	37.25	565.15	22.25	565.15	22.25	3.3	3.3	6.4	6.4
		946.15	37.25	565.15	22.25	565.15	22.25	3.3	3.3	6.4	6.4
<b>762</b>	30	1079.5	42.5	787.4	31	787.4	31	4.8	4.8	12.7	12.7
		1079.5	42.5	787.4	31	787.4	31	4.8	4.8	12.7	12.7
<b>803.803</b>	31.646	1130.3	44.5	717.551	28.25	717.551	28.25	3.3	3.3	9.7	9.7
<b>863.6</b>	34	1130.3	44.5	717.551	28.25	717.551	28.25	3.3	3.3	9.7	9.7
		1130.3	44.5	669.925	26.375	669.925	26.375	11	4.8	12.7	12.7

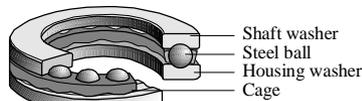
Basic load ratings		Designations	Weight Graph	
C <sub>r</sub>	C <sub>or</sub>		kg	
kN				
7100	22000	<b>EE649241D/649310-649311D</b>	460	10
7100	22000	<b>EE649241DGW/649310-649311D/C9YAD</b>	454	14
11300	33500	<b>LM281049DW/LM281010-LM281010D</b>	859	10
11300	33500	<b>LM281049DW/LM281010-LM281010D/HEC9W281</b>	859	10
5300	19800	<b>L281149DW/L281110-L281110D</b>	403	10
17400	50000	<b>M282249D/M282210-M282210D</b>	1714	14
14100	40800	<b>LM282847DGW/LM282810-LM282810D-2-JG</b>	1095	14
14100	40800	<b>LM282847DGW/LM282810-LM282810D-EG</b>	1095	14
13300	41000	<b>LM282847D/LM282810-LM282810D</b>	1085	14
20500	61900	<b>M284249DGW/M284210-M284210D/CNH</b>	2340	14
21800	65000	<b>M284249DW/M284210-M284210D</b>	2490	14
19500	62000	<b>LM286230T-46TD-49T/10/C9YA6-3</b>	2160	12(****)
19500	62000	<b>LM286230T-46TD-49T/10/C9YA6</b>	2160	12(****)
19500	62000	<b>LM286249DGW/LM286210-LM286210D/C9</b>	1885	14

## Product Characteristics

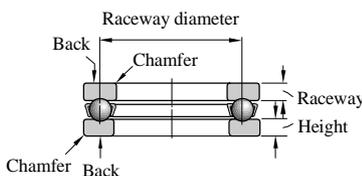
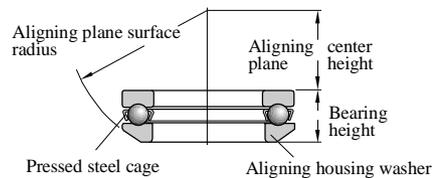
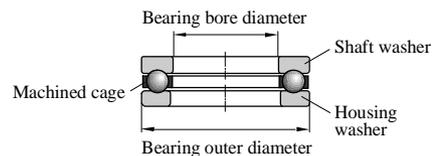
Thrust ball bearing consists of shaft washer, housing washer, steel balls and cage. The ring matched with shaft is called shaft washer, the ring matched with housing is called housing washer. If the housing washer's installation surface is spherical, then the bearing can be aligned by itself and reduce influence of installation deviation.

Thrust ball bearing is mainly used to bear axial loads, and can transfer big axial loads. It can not bear radial loads.

This type of bearing can be applied to steering system of automobile and main shaft of machinery.



(Thrust ball bearing)



## Product types

ZWZ thrust ball bearings can be classified into 2 types:

- Single-direction thrust ball bearing
- Double-direction thrust ball bearing

### Single- direction thrust ball bearing:

Consist of one shaft washer, one housing washer and steel balls - cage units. Bearing can be separated. Shaft washer, housing washers, steel ball - cage units can be installed individually. These bearings cover 3 types:

- Thrust ball bearing with flat housing washer
- Thrust ball bearing with self-aligning housing washer
- Thrust ball bearing with self-aligning housing washer and self-aligning housing washer

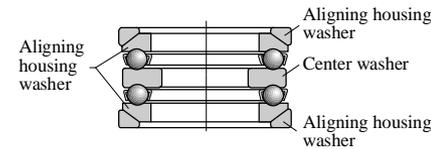
Single-direction thrust ball bearings are mainly used to bear axial loads from one direction and make axial location in one direction.

### Double-direction thrust ball bearing

Consist of one shaft washer, two housing washers and steel balls - cage units. Bearing can be separated. Shaft washer, housing washer, steel ball-cage units can be installed individually. These bearings cover 3 types:

- Thrust ball bearing with flat housing washer
- Thrust ball bearing with self-aligning housing washer
- Thrust ball bearing with self-aligning housing washer and self-aligning housing washer

Double-direction thrust ball bearings are mainly used to bear axial loads from two directions and make axial location for two directions.



## Dimension range

Thrust ball bearings produced by ZWZ are listed in the table,

Bore diameter range: 25mm~1380mm

Outer diameter range: 42mm~1540 mm

Width range: 11mm~160mm

## Tolerance

ZWZ standard thrust ball bearing precisions cover P0, P6, P5, and P4 and conform to state standards. Please refer to tolerance table in preface.

## Cage

Normally pressed cage and solid cage are adopted for this type of bearings. Other cages can be used for this type of bearing for special applications.

If bearing max O.D. is 250 mm, the pressed sheet-steel cage will be adopted that are not indicated in the suffix of bearing specifications. If bearing minimum OD is 250 mm, then the solid brass cage will be used. And the cage type will not be indicated in the suffix of bearing specifications. Others will be relatively indicated their suffix.

## Minimum axial loads

During the thrust ball is in operation, if the external loads are too small and the axial direction is not pressed tightly, then due to the function of eccentric force, the steel balls will

be caused to slide as well as to effect the bearing normal operation. In order to avoid this, minimum axial loads  $F_{amin}$  must be applied to the thrust ball bearing.

$$F_{amin} = 5.1 \left( \frac{n \cdot C_{0a}}{1000} \right) \times 10^{-6}$$

$F_{amin}$ : minimum loads needed [KN]

$n$ : Rotation speed r/min

$C_{0a}$ : basic rating loads [KN]

## Permissible angle deviation

The two supporting surface of the thrust ball bearing must be parallel, any of the deviation is not allowed. The spherical housing washer and the spherical washer possess aligning property, which can reduce the effect of the angle deviation while mounting.

## Equivalent Dynamic Load

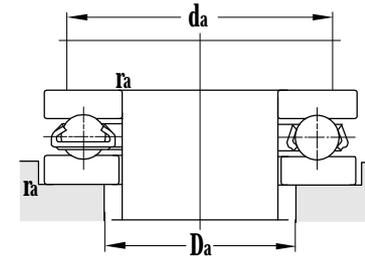
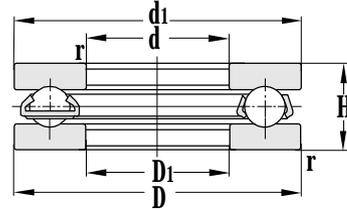
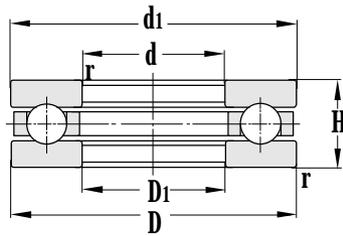
$$P = F_a \quad [\text{KN}]$$

## Equivalent Static Load

$$P_0 = F_a \quad [\text{KN}]$$

# Thrust Ball Bearing

d 25–55 mm

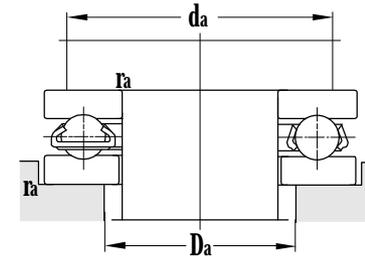
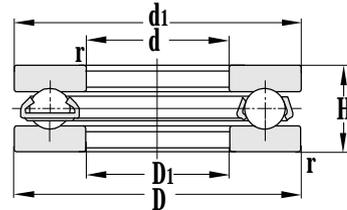
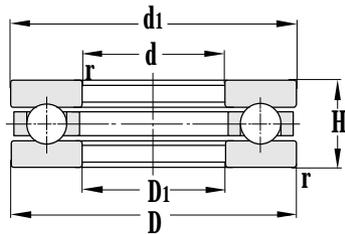


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	H	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>25</b>	42	11	0.6	18.7	38.0	4800	6300	<b>51105</b>
	47	15	0.6	27.0	54.0	4000	5300	<b>51205</b>
	52	18	1	35.0	59.0	3400	4500	<b>51305</b>
<b>30</b>	47	11	0.6	19.6	42.0	4500	6000	<b>51106</b>
	52	16	0.6	27.3	50.0	3600	4800	<b>51206</b>
	60	21	1	42.5	70.0	2800	3800	<b>51306</b>
	70	28	1	71.0	134	2000	3000	<b>51406</b>
<b>35</b>	52	12	0.6	20.8	50.0	4300	5600	<b>51107</b>
	52	12	0.6	20.8	50.0	4300	5600	<b>51107H</b>
	52	12	0.6	20.8	50.0	4300	5600	<b>51107M</b>
	55	16	0.6	24.9	53.5	4300	5600	<b>51107X3</b>
	62	18	1	37.0	72.0	3000	4000	<b>51207</b>
	68	24	1	55.5	94.5	2400	3400	<b>51307</b>
	68	24	1	55.5	94.5	2400	3400	<b>51307/YA6</b>
<b>40</b>	60	13	0.6	27.3	62.0	3800	5000	<b>51108</b>
	60	13	0.6	27.3	62.0	3800	5000	<b>51108H</b>
	68	19	1	47.0	104	2800	3800	<b>51208</b>
	68	19	1	47.0	104	2800	3800	<b>51208M</b>
	78	26	1	68.5	120	2000	3000	<b>51308</b>
	100	28	1.1	75.0	189	1700	2400	<b>51708</b>
<b>45</b>	65	14	0.6	26.7	68.0	3400	4500	<b>51109</b>
	65	14	0.6	26.7	68.0	3400	4500	<b>51109M</b>
	73	20	1	38.0	85.0	2600	3600	<b>51209</b>
	85	28	1	74.5	150	1900	2800	<b>51309</b>
<b>50</b>	70	14	0.6	27.3	73.5	3200	4300	<b>51110</b>
	70	14	0.6	27.3	73.5	3200	4300	<b>51110M</b>
	78	22	1	54.5	114	2400	3400	<b>51210</b>
	95	31	1.1	96.0	186	1800	2600	<b>51310</b>
	110	43	1.5	159	335	1600	2500	<b>51410M</b>
<b>55</b>	78	16	0.6	33.5	83.0	2800	3800	<b>51111</b>

Other dimensions		Abutment and fillet dimensions			Weight
d1	D1	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm		mm			kg
42	26	35	32	0.6	0.0589
47	27	38	34	0.6	0.117
52	27	41	36	1	0.165
47	32	40	37	0.6	0.0642
52	32	43	39	0.6	0.138
60	32	48	42	1	0.266
70	32	54	46	1	3.94
52	37	45	42	0.6	0.0779
52	37	45	42	0.6	0.0779
52	37	45	42	0.6	0.0817
55	37	50	45	0.6	0.141
62	37	51	46	1	0.193
68	37	55	48	1	0.361
68	37	55	48	1	0.301
60	42	52	48	0.6	0.118
60	42	52	48	0.6	0.126
68	42	57	51	1	0.273
68	42	57	51	1	0.324
78	42	63	55	1	0.521
100	58	75	65	1	0.970
65	47	57	53	0.6	0.139
65	47	57	53	0.6	0.162
73	47	62	56	1	0.332
85	47	69	61	1	0.656
70	52	62	58	0.6	0.155
70	52	62	58	0.6	0.186
78	52	67	61	1	0.374
95	52	77	68	1	0.942
110	52	86	74	1.5	1.86
78	57	69	64	0.6	0.226

# Thrust Ball Bearing

d 55–80 mm

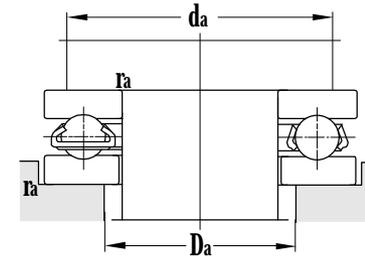
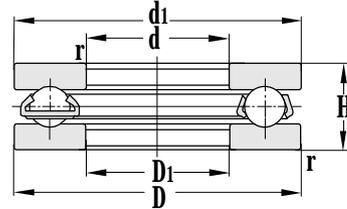
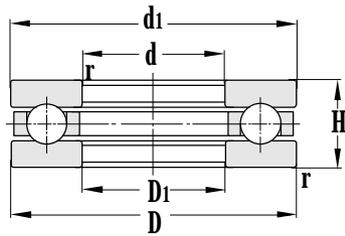


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	H	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>55</b>	78	16	0.6	33.5	83.0	2800	3800	<b>51111M</b>
	90	25	1	69.0	143	2200	3200	<b>51211</b>
	105	35	1.1	119	220	1700	2400	<b>51311</b>
	120	48	1.5	191	380	1500	2100	<b>51411M</b>
<b>60</b>	85	17	1	41.0	120	2600	3600	<b>51112</b>
	85	17	1	41.0	120	2600	3600	<b>51112M</b>
	95	26	1	74.0	147	1900	2800	<b>51212</b>
	95	26	1	74.0	147	1900	2800	<b>51212M</b>
	110	35	1.1	100	220	1600	2200	<b>51312</b>
	130	51	1.5	200	420	1400	1900	<b>51412M</b>
<b>65</b>	90	18	1	45.5	106	2500	3500	<b>51113</b>
	90	18	1	45.5	106	2500	3500	<b>51113M</b>
	100	27	1	75.5	160	1850	2700	<b>51213</b>
	115	36	1.1	107	235	1500	2000	<b>51313</b>
	140	56	2	239	480	1300	1800	<b>51413M</b>
	140	56	2	240	505	1300	1800	<b>51413J</b>
<b>70</b>	95	18	1	49.5	119	2400	3400	<b>51114</b>
	95	18	1	49.5	119	2400	3400	<b>51114M</b>
	95	18	1	47.5	134	2400	3400	<b>51114/YA8</b>
	105	27	1	77.0	170	1800	2600	<b>51214</b>
	105	27	1	77.0	170	1800	2600	<b>51214/YA8</b>
	125	40	1.1	148	315	1400	1900	<b>51314</b>
	125	40	1.1	148	315	1400	1900	<b>51314M</b>
	150	60	2	257	540	1200	1600	<b>51414M</b>
<b>75</b>	100	19	1	48.0	143	2200	3200	<b>51115</b>
	100	19	1	48.0	143	2200	3200	<b>51115M</b>
	110	27	1	66.0	180	1750	2500	<b>51215</b>
	135	44	1.5	175	380	1300	1800	<b>51315</b>
	160	65	2	251	560	1100	1500	<b>51415M</b>
<b>80</b>	105	19	1	49.5	150	2000	3000	<b>51116</b>
	115	28	1	74.5	205	1700	2400	<b>51216</b>

Other dimensions		Abutment and fillet dimensions			Weight
d1	D1	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm		mm			kg
78	57	69	64	0.6	0.242
90	57	76	69	1	0.571
105	57	85	75	1	1.35
120	57	94	81	1.5	2.61
85	62	75	70	1	0.263
85	62	75	70	1	0.294
95	62	81	74	1	0.695
95	62	81	74	1	0.752
110	62	90	80	1	1.39
130	62	102	88	1.5	3.48
90	67	80	75	1	0.315
90	67	80	75	1	0.363
100	67	86	79	1	0.733
115	67	95	85	1	1.54
140	68	110	95	2	4.71
140	68	110	95	2	4.16
95	72	85	80	1	0.351
95	72	85	80	1	0.377
95	72	85	80	1	0.348
105	72	91	84	1	0.764
105	72	91	84	1	0.756
125	72	103	92	1	2.00
125	72	103	92	1	2.85
150	73	118	102	2	5.06
100	77	90	85	1	0.382
100	77	90	85	1	0.429
110	77	96	89	1	0.83
135	77	111	99	1.5	2.61
160	78	126	109	2	6.61
105	82	95	90	1	0.399
115	82	101	94	1	0.92

# Thrust Ball Bearing

d 80-110 mm

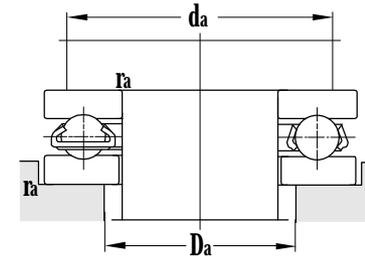
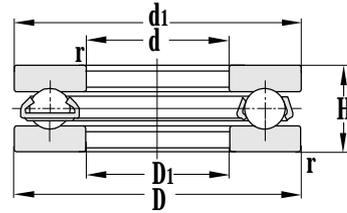
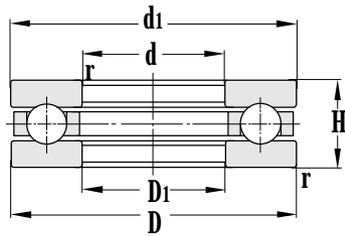


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	H	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>80</b>	140	44	1.5	181	425	1200	1700	<b>51316</b>
	140	44	1.5	173	395	1200	1700	<b>51316M</b>
	170	68	1.1	315	655	1000	1400	<b>51416M</b>
<b>85</b>	110	19	1	49.5	160	1900	2800	<b>51117</b>
	125	31	1	111	270	1600	2200	<b>51217</b>
	150	49	1.5	223	475	1100	1600	<b>51317</b>
	150	49	1.5	223	475	1100	1600	<b>51317M</b>
	180	72	1.1	335	735	950	1200	<b>51417M</b>
	180	72	1.1	335	735	950	1200	<b>51417</b>
<b>90</b>	120	22	1	65.0	205	1800	2600	<b>51118</b>
	120	22	1	65.0	205	3000	4000	<b>51118M/P4</b>
	135	35	1.1	132	320	1500	2000	<b>51218</b>
	155	50	1.5	232	520	1000	1500	<b>51318</b>
	155	50	1.5	232	520	1000	1500	<b>51318M</b>
	190	77	2.1	380	800	900	1100	<b>51418M</b>
<b>100</b>	135	25	1	83.5	285	1700	2400	<b>51120</b>
	135	25	1	83.5	285	1700	2400	<b>51120M</b>
	150	38	1.1	125	350	1300	1800	<b>51220</b>
	150	38	1.1	125	350	1300	1800	<b>51220M</b>
	170	55	1.5	276	705	950	1400	<b>51320</b>
	170	55	1.5	276	705	950	1400	<b>51320M</b>
	172	57	1.8	276	705	900	1300	<b>51720</b>
	210	85	3	420	1130	850	1000	<b>51420</b>
	210	85	3	420	1040	850	1000	<b>51420M</b>
	<b>100.2</b>	150	38	1.1	163	430	1600	1800
<b>110</b>	145	25	1	85.5	310	1650	2300	<b>51122</b>
	145	25	1	85.5	310	1650	2300	<b>51122M</b>
	160	38	1.1	131	395	1200	1700	<b>51222</b>
	160	38	1.1	131	395	1200	1700	<b>51222M</b>
	190	63	2	305	800	850	1200	<b>51322M</b>
	190	63	2	305	800	850	1200	<b>51322</b>

Other dimensions		Abutment and fillet dimensions			Weight
d1	D1	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm		mm			kg
140	82	116	104	1.5	2.63
140	82	116	104	1.5	2.92
170	83	133	117	2	7.89
110	87	100	95	1	0.419
125	88	109	101	1	1.21
150	88	124	111	1.5	3.49
150	88	124	111	1.5	3.97
177	88	141	124	2	8.60
177	88	141	124	2	8.35
120	92	108	102	1	0.632
120	92	108	102	1	0.721
135	93	117	108	1	1.67
155	93	129	116	1.5	4.02
155	93	129	116	1.5	4.44
187	93	149	131	2	9.91
135	102	121	114	1	0.937
135	102	121	114	1	0.937
150	103	130	120	1	2.12
150	103	130	120	1	2.33
170	103	142	128	1.5	4.85
170	103	142	128	1.5	5.42
172	100.2	143	129	1.8	5.36
205	103	165	145	2.5	13.6
205	103	165	145	2.5	13.5
150	100.2	130	120	1	2.20
145	112	131	124	1	1.12
145	112	131	124	1	1.21
160	113	140	130	1	2.43
160	113	140	130	1	2.67
187	113	158	142	2	7.36
187	113	158	142	2	7.08

# Thrust Ball Bearing

d 110~150 mm

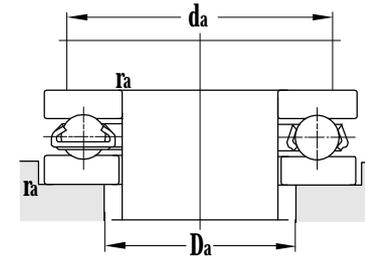
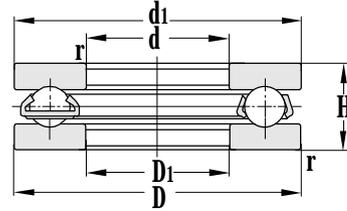
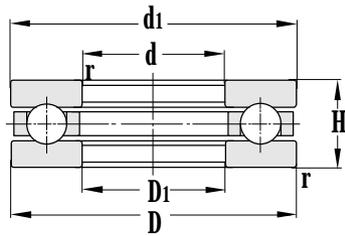


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	H	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>110</b>	230	95	3	490	1200	750	900	<b>51422M</b>
<b>120</b>	155	25	1	86.5	330	1600	2200	<b>51124</b>
	155	25	1	86.5	330	1600	2200	<b>51124M</b>
	170	39	1.1	167	430	1100	1600	<b>51224</b>
	170	39	1.1	167	430	1100	1600	<b>51224M</b>
	210	70	2.1	350	960	800	1100	<b>51324M</b>
	210	70	2.1	350	960	800	1100	<b>51324</b>
	250	102	4	535	1670	600	800	<b>51424M</b>
<b>130</b>	170	27	3	111	415	1500	2000	<b>51726M</b>
	170	30	1	111	415	1400	1900	<b>51126M</b>
	170	30	1	111	415	1400	1900	<b>51126</b>
	190	45	1.5	230	575	1000	1500	<b>51226</b>
	190	45	1.5	230	575	1000	1500	<b>51226M</b>
	225	75	2.1	395	1120	750	1000	<b>51326M</b>
	225	75	2.1	395	1120	750	1000	<b>51326</b>
	270	110	4	635	1670	560	750	<b>51426J</b>
	270	110	4	635	1670	560	750	<b>51426</b>
	<b>140</b>	180	31	1	114	430	1300	1800
180		31	1	114	430	1300	1800	<b>51128M</b>
200		46	1.5	234	610	950	1400	<b>51228</b>
200		46	1.5	234	610	950	1400	<b>51228M</b>
240		80	2.1	415	1300	700	950	<b>51328</b>
280		112	4	630	1700	530	700	<b>51428</b>
<b>150</b>		190	31	1	117	430	1200	1700
	190	31	1	117	430	1200	1700	<b>51130</b>
	200	35	2.1	164	535	1100	1600	<b>51730M</b>
	215	50	1.5	262	785	900	1300	<b>51230M</b>
	215	50	1.5	262	785	900	1300	<b>51230</b>
	250	80	2.1	430	1370	670	900	<b>51330M</b>
	250	80	2.1	430	1370	670	900	<b>51330</b>
	300	120	4	675	2240	500	670	<b>51430</b>

Other dimensions		Abutment and fillet dimensions			Weight
d1	D1	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm		mm			kg
225	113	181	159	2.5	18.6
155	122	141	134	1	1.13
155	122	141	134	1	1.25
170	123	150	140	1	2.71
170	123	150	140	1	2.58
205	123	173	157	2	9.85
205	123	173	157	2	9.43
245	123	197	173	3	23.9
170	130.2	154	146	1	1.65
170	170	154	146	1	1.86
170	170	154	146	1	1.67
187	133	166	154	1.5	4.17
187	133	166	154	1.5	4.64
220	134	186	169	2	12.5
220	134	186	169	2	11.6
265	134	213	187	3	28.8
265	134	213	187	3	29.0
178	142	164	156	1	1.80
178	142	164	156	1	2.00
197	143	176	164	1.5	4.49
197	143	176	164	1.5	4.33
235	144	199	181	2	14.6
275	144	223	197	3	31.6
188	152	174	166	1	2.19
188	152	174	166	1	1.96
200	150.3	187	168	2	3.15
212	153	189	176	1.5	5.80
212	153	189	176	1.5	5.61
245	154	209	191	2	17.0
245	154	209	191	2	17.0
295	154	239	211	3	38.7

# Thrust Ball Bearing

d 160~220 mm

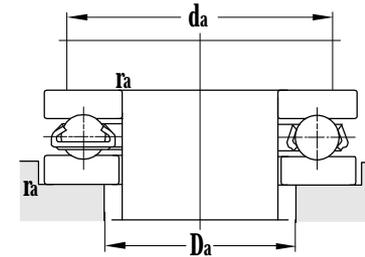
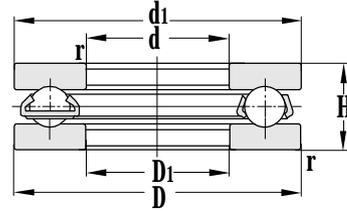
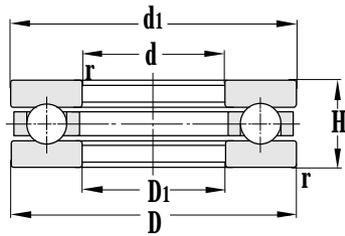


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	H	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>160</b>	200	31	1	121	455	1150	1650	<b>51132M</b>
	225	51	1.5	266	835	850	1200	<b>51232M</b>
	225	51	1.5	266	835	850	1200	<b>51232</b>
	270	87	3	455	1630	630	850	<b>51332M</b>
<b>170</b>	215	34	1.1	131	530	1100	1600	<b>51134M</b>
	215	34	1.1	110	430	1100	1600	<b>51134M-1</b>
	215	34	1.1	131	530	1100	1600	<b>51134</b>
	240	55	1.5	281	1000	830	1100	<b>51234M</b>
	240	55	1.5	281	1000	830	1100	<b>51234</b>
	280	87	3	470	1730	600	800	<b>51334</b>
<b>180</b>	225	34	1.1	151	560	1000	1500	<b>51136M</b>
	225	34	1.1	151	560	1000	1500	<b>51136</b>
	250	56	1.5	295	1060	800	1050	<b>51236M</b>
	250	56	1.5	295	1060	800	1050	<b>51236</b>
	300	95	3	515	1960	560	750	<b>51336</b>
<b>190</b>	240	37	1.1	178	670	950	1400	<b>51138M</b>
	240	37	1.1	178	670	950	1400	<b>51138</b>
	270	62	2	355	1250	780	1000	<b>51238J</b>
	270	62	2	355	1250	780	1000	<b>51238</b>
	320	105	4	607	2350	500	700	<b>51338</b>
	<b>190.5</b>	266.7	57.1	4	276	695	710	1030
<b>200</b>	250	37	1.1	183	695	930	1350	<b>51140M</b>
	280	62	2	350	1290	750	980	<b>51240J</b>
	280	62	2	350	1290	750	980	<b>51240</b>
	340	110	4	660	2550	480	630	<b>51340</b>
<b>220</b>	270	37	1.1	186	785	900	1300	<b>51144</b>
	300	63	2	365	1430	700	950	<b>51244</b>
	300	63	2	365	1430	700	950	<b>51244J</b>
	300	93.75	2	400	1550	650	900	<b>51244X2V</b>

Other dimensions		Abutment and fillet dimensions			Weight
d1	D1	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm		mm			kg
198	162	184	176	1	2.38
222	163	199	186	1.5	6.19
222	163	199	186	1.5	6.08
265	164	225	205	2.5	18.8
213	172	197	188	1	2.99
213	172	197	188	1	2.94
213	172	197	188	1	2.64
237	173	212	198	1.5	7.65
237	173	212	198	1.5	7.33
275	174	235	215	2.5	19.9
222	183	207	198	1	3.08
222	183	207	198	1	2.86
247	183	222	208	1.5	8.15
247	183	222	208	1.5	8.02
295	184	251	229	2.5	26.7
237	193	220	210	1	4.02
237	193	220	210	1	3.62
267	194	238	222	2	11.0
267	194	238	222	2	11.7
315	195	266	244	3	33.5
190.5	266.7	242.6	214.6	4	14.3
247	203	230	220	1	3.60
277	204	248	232	2	10.9
277	204	248	232	2	11.5
335	205	282	258	3	30.8
267	223	250	240	1	4.45
297	224	268	252	2	12.9
297	224	268	252	2	12.2
300	220.5	268	252	2	19.8

# Thrust Ball Bearing

d 230~380 mm

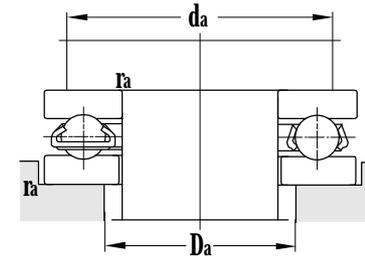
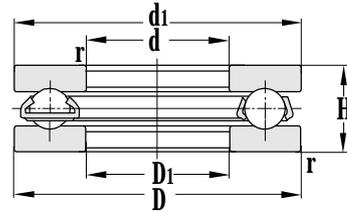
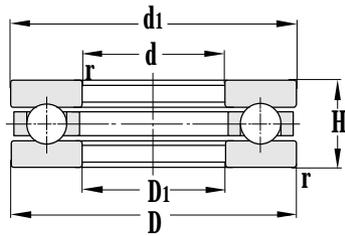


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	H	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>230</b>	300	53.4	2.1	264	955	650	900	<b>51746</b>
<b>240</b>	300	45	1.5	259	1020	850	1200	<b>51148</b>
	340	78	2.1	455	1960	630	860	<b>51248</b>
	340	70	2.5	415	1650	600	800	<b>51748</b>
	340	70	2.5	415	1650	600	800	<b>51748J</b>
	380	112	4	695	2870	430	600	<b>51348</b>
<b>260</b>	320	45	1.5	264	1080	800	1100	<b>51152</b>
	360	79	2.1	475	2120	600	800	<b>51252</b>
	360	79	2.1	475	2120	600	800	<b>51252J</b>
<b>280</b>	350	53	1.5	335	1430	640	900	<b>51156</b>
	380	80	2.1	495	2270	560	750	<b>51256</b>
<b>300</b>	380	62	2	415	1730	630	850	<b>51160</b>
	420	95	3	595	2940	530	710	<b>51260</b>
	435	104	3.7	740	3410	450	600	<b>51760</b>
	432	104.8	3.7	460	2240	450	600	<b>51760V</b>
<b>320</b>	400	63	2	425	1990	610	800	<b>51164</b>
	440	95	3	560	2940	500	700	<b>51264</b>
	399.5	63	2	425	1990	600	800	<b>51164X1</b>
<b>340</b>	420	64	2	420	1920	600	830	<b>51168</b>
	460	96	3	605	3130	450	600	<b>51268</b>
	460	96	3	605	3130	450	600	<b>51268/YB5</b>
	540	160	5	1120	5700	400	530	<b>51368</b>
<b>350</b>	476	85	3.7	630	3150	430	550	<b>51770</b>
<b>360</b>	440	65	2	430	2040	560	750	<b>51172</b>
	500	110	4	795	4050	400	530	<b>51272</b>
<b>380</b>	460	65	2	420	2110	850	1000	<b>51176/P4</b>

Other dimensions		Abutment and fillet dimensions			Weight
d1	D1	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm		mm			kg
300	230.3	270	260	2	9.47
297	243	276	264	1.5	7.28
335	244	299	281	2	21.1
340	238	299	281	2.5	19.4
340	238	299	281	2.5	18.8
375	245	320	300	3	49.6
317	263	296	248	1.5	7.56
355	264	319	301	2	23.3
355	264	319	301	2	22.0
347	283	322	308	1.5	11.4
375	284	339	321	2	25.3
376	304	348	332	2	17.4
415	304	371	349	2.5	40.0
435	300.3	379	356	3	50.7
432	300.3	379	356	3	49.7
396	324	368	352	2	18.0
435	325	391	369	3	44.5
396	324	391	369	2	18.0
416	344	388	372	2	19.9
455	345	411	389	2.5	44.6
455	345	411	389	2.5	44.6
535	345	452	356	4	137
476	350.4	425	401	3	43.3
436	364	408	392	2	23.9
495	365	442	418	3	64.7
456	384	445	394	2	22.5

# Thrust Ball Bearing

d 400~710 mm

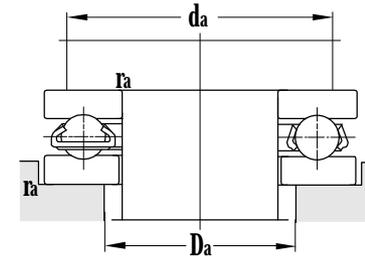
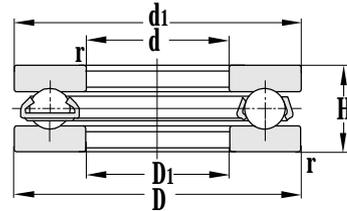
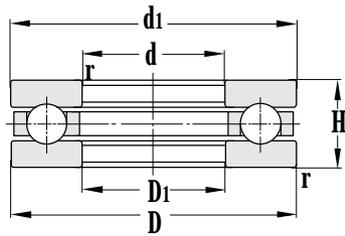


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	H	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>400</b>	480	65	2	435	2240	800	1000	<b>51180/P5</b> <b>51280</b>
	540	112	4	835	4450	380	510	
<b>420</b>	500	65	2	440	2560	530	700	<b>51184</b> <b>51784/P4</b>
	550	80	2.1	570	3110	500	600	
<b>440</b>	540	80	2.1	565	3200	500	650	<b>51188</b>
<b>460</b>	560	80	2.1	585	3200	450	600	<b>51192</b> <b>51292</b> <b>51292F1</b>
	620	130	5	895	5250	350	500	
	620	130	5	895	5250	350	500	
<b>480</b>	580	80	2.1	600	3500	400	500	<b>51196</b>
<b>500</b>	600	80	2.1	615	3500	430	560	<b>511/500/P5</b> <b>511/500</b> <b>511/500F3</b> <b>511/500/P5YB5</b>
	600	80	2.1	615	3500	430	560	
	600	80	2.1	615	3500	430	560	
	600	80	2.1	615	3500	430	560	
<b>530</b>	640	85	3	690	4300	400	530	<b>511/530</b> <b>511/530/P5YB5</b>
	640	85	3	690	4300	400	530	
<b>560</b>	670	85	3	650	4550	390	510	<b>511/560</b>
<b>600</b>	710	85	3	720	4700	380	500	<b>511/600</b> <b>511/600F3</b> <b>511/600/P4YB5</b> <b>591/600</b> <b>591/600F3</b>
	710	85	3	720	4700	380	500	
	710	85	3	720	4700	380	500	
	710	67	3	520	3450	450	600	
	710	67	3	520	3450	450	600	
<b>630</b>	780	112	4	905	6150	320	430	<b>517/630</b>
<b>670</b>	800	105	4	885	6550	300	400	<b>511/670F3</b> <b>511/670/P5</b>
	800	105	4	885	6550	300	400	
<b>710</b>	950	185	8	1350	10010	260	300	<b>512/710X1</b>

Other dimensions		Abutment and fillet dimensions			Weight
d1	D1	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm		mm			kg
476	404	448	432	2	23.0
535	405	517	423	4	71.8
496	424	468	452	2	24.5
545	425	531	439	2	50.3
535	444	499	481	2	40.6
555	464	519	501	2	42.2
615	465	552	528	4	114
615	465	552	528	4	113
575	484	561	498	2	43.7
595	505	559	541	2	45.3
595	505	559	541	2	45.3
595	505	559	541	2	44.7
595	505	559	541	2	45.3
635	534	595	575	2.5	57.1
635	534	595	575	2.5	56.8
564	666	625	606	2.5	58.7
705	604	667	643	2.5	64.9
705	604	665	645	2.5	64.3
705	604	667	643	2.5	64.9
705	604	663	647	2.5	49.2
705	604	663	647	2.5	48.3
760	650	717	693	3	118
795	674	748	722	3	109
795	674	748	722	3	111
950	711	929	732	8	382

# Thrust Ball Bearing

d 750~1800 mm

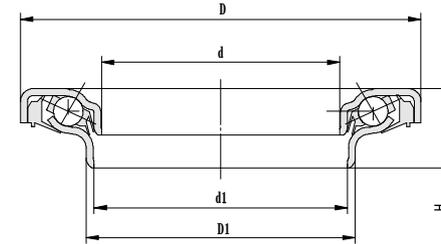
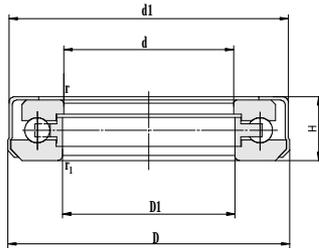


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	H	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>750</b>	900	90	4	815	6330	300	400	<b>591/750</b>
	900	120	4	980	7540	240	340	<b>511/750/P5</b>
<b>780</b>	930	100	4	905	6700	230	300	<b>517/780F3</b>
<b>900</b>	1060	95	5	835	7240	210	280	<b>591/900</b>
<b>950</b>	1110	110	5	1010	8900	200	280	<b>591/950X3/YB2</b>
<b>980</b>	1120	120	5	1080	9700	190	260	<b>517/980/P5</b>
<b>1060</b>	1250	150	5	1390	13200	180	250	<b>511/1060</b>
	1250	150	5	1390	13200	180	250	<b>511/1060/P4YB5</b>
<b>1380</b>	1540	130	5	1280	1410	170	240	<b>517/1380</b>
	1540	130	5	1280	1410	170	240	<b>517/1380/P5YB5</b>
<b>1700</b>	1960	170	7.5	1510	18800	150	220	<b>511/1700X3/P5YB5</b>
<b>1720</b>	1880	130	5	1440	17900	140	210	<b>517/1720</b>
<b>1800</b>	2000	140	5	1730	22300	120	180	<b>517/1800/P5</b>

Other dimensions		Abutment and fillet dimensions			Weight
d1	D1	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm		mm			kg
895	755	836	810	3	108
895	755	839	810	3	158
930	782	912	800	4	128
1054	906	1041	919	5	143
1105	955	1092	968	5	183
1115	985	1097	1006	5	183
1244	1066	1223	1087	5	343
1244	1066	1223	1087	5	343
1535	1385	1475	1445	4	319
1535	1385	1475	1445	4	319
1955	1705	1943	1717	7	824
1880	1721.2	1859	1743	5	401
1990	1810	1969	1831	5	545

# Thrust Ball Bearing With Outer Cover

d 25.1~86.6 mm

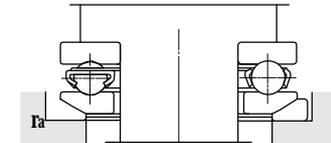
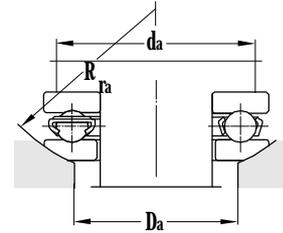
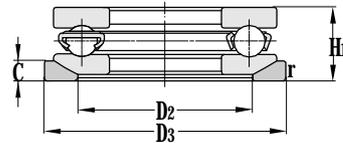
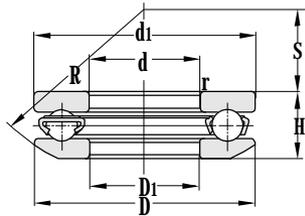


Principal dimensions					Basic load ratings		Limit speed ratings	
d	D	H	$r_{\min}$	$r_{1\min}$	$C_r$	$C_{Or}$	Grease	Oil
mm					kN		r/min	
<b>25.1</b>	49	16	0.6	0.6	16	42	4000	5300
<b>30</b>	53	15.8	0.6	0.6	17	38	3600	4800
<b>32.1</b>	60.5	18	0.6	0.6	24.5	67	3000	4200
<b>35.1</b>	65.9	19.7	0.6	0.6	32.7	89.4	2800	3800
<b>50</b>	81	23		1	59.0	105	2400	3400
<b>52.388</b>	84.5	20.7	1.1	1.1	21.8	46.5	2200	3200
	84.5	20.7	1.1	1.1	21.8	46.5	2200	3200
	84.5	20.7	1.1	1.1	21.8	46.5	2200	3200
<b>54.23</b>	90.2	20.2	1	1.5	23.2	66	1900	2800
<b>69.84</b>	114.3	22.1	1	1.5	42	96	1700	2500
<b>80</b>	145	45	1	1.5	147	335	1200	1700
<b>86.6</b>	137	12	1	3.5	20.7	95	850	1600

Designations	Other dimensions		Weight
	d1	D1	
	mm		kg
<b>51205ZSV</b>		25.3	0.13
<b>51206ZSV</b>		30.4	0.139
<b>517/32-2ZSV</b>	58	32.5	0.211
<b>51207-2ZSV</b>	64	35.6	0.206
<b>51710ZSV/YA</b>		50.2	0.415
<b>517/52X4ZS</b>	83.5	52.8	0.366
<b>517/52X4ZS/YA8</b>	83.5	52.8	0.372
<b>517/52X4ZSD</b>	83.5	52.8	0.372
<b>517/54X4ZSTN1</b>	88.9	54.8	0.402
<b>517/69X4ZSTN1</b>	112.8	70.6	0.642
<b>51316ZSV</b>		82	2.83
<b>517/86.6ZSV/RT6</b>	86.6	137	0.145

# Thrust Ball Bearing With Aligning Seat and Ring

d 30-110 mm

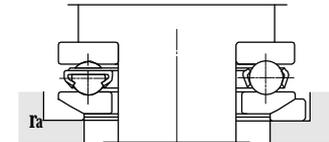
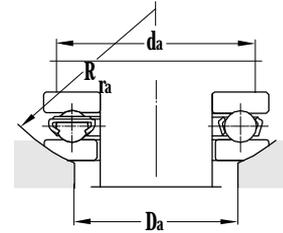
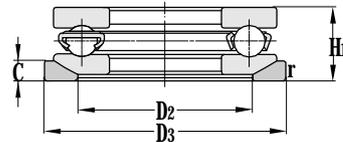
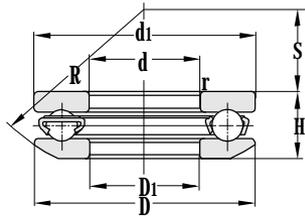


Principal dimensions			Basic load ratings		Limit speed ratings		Designations
d	D	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm			kN		r/min		
<b>30</b>	52	0.6	26.6	50.0	3600	4800	<b>53206+U206</b>
<b>35</b>	62	1	37.3	72.0	3000	4000	<b>53207+U207</b>
<b>40</b>	68	1	46.9	104	2800	3800	<b>53208+U208</b>
<b>45</b>	73	1	47.6	84.8	2600	3600	<b>53209</b>
	73	1	47.6	84.8	2600	3600	<b>53209+U209</b>
<b>50</b>	110	1.5	160	305	2300	3200	<b>53410M</b>
<b>55</b>	90	1	69	143	1900	2800	<b>53211+U211</b>
<b>60</b>	110	1	130	287	1850	2700	<b>53312</b>
<b>65</b>	100	1	74.9	160	1800	2600	<b>53213+U213</b>
<b>70</b>	105	1	59.0	170	1750	2500	<b>53214+U214</b>
	130	1.1	148	314	1400	1900	<b>53314+U314</b>
	125	1.1	148	314			<b>53314</b>
<b>75</b>	110	1	82.1	179	1700	2400	<b>53215+U215</b>
<b>80</b>	115	1	86.6	204	1600	2200	<b>53216+U216</b>
	145	1.5	181	382	1200	1700	<b>53316+U316</b>
<b>85</b>	180	1.1	336	821	1300	1900	<b>53417M</b>
<b>90</b>	135	1.1	133	320	1500	2000	<b>53218+U218</b>
<b>100</b>	170	1.5	282	495	950	1400	<b>53320+U320</b>
	170	1.5	282	495	950	1400	<b>53320</b>
	205	3	445	1040	700	950	<b>53420M+U420</b>
	205	3	445	1040	700	950	<b>53420+U420</b>
<b>110</b>	160	1.1	170	390	1200	1700	<b>53222+U222</b>

Other dimensions									Abutment and fillet dimensions			Weight
d1	D1	D2	D3	C	H1	R	S	H	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm									mm			
52	32	42	55	5.5	20	45	22	17.8	43	42	0.6	0.180
62	37	48	65	7	22	50	24	19.9	51	48	1	0.263
68	42	55	72	7	23	56	28.5	20.3	57	55	1	0.395
73	47					56	26	21.3				0.321
73	47	60	78	7.5	24	56	26	21.3	62	60	1	0.400
110	52					90	35	45.6				1.92
90	57	72	95	9	30	72	35	27.3	76	72	1	0.747
110	62					90	41	38.3				1.44
100	67	82	105	9	32	80	40	28.5	86	82	1	0.898
105	72	88	110	9	32	80	38	28.8	91	88	1	0.961
125	72	98	130	13	48	100	43	44.2	103	98	1	2.51
125	72					100	43	44.2				2.10
110	77	92	115	9.5	32	90	49	28.2	96	92	1	1.15
115	82	98	120	10	33	90	46	29.5	101	98	1	1.18
140	82	110	145	15	52	112	50	47.6	116	110	1.5	3.17
177	88					140	47	77				8.95
135	93	110	140	13.5	42	100	45	38.5	117	110	1	2.33
170	103	135	175	18	64	125	46	59.2	142	135	1.5	5.83
170	103					125	46	59.2				4.90
205	103	155	220	27	98	160	50	90	165	155	2.5	16.5
205	103	155	220	27	98	160	50	90	165	155	2.5	16.2
160	113	135	165	14	45	125	65	40.2	140	135	1	2.87

# Thrust Ball Bearing With Aligning Seat and Ring

d 110–430 mm

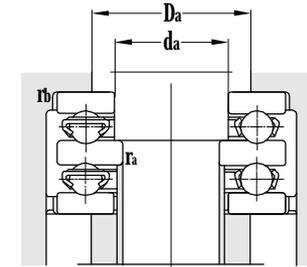
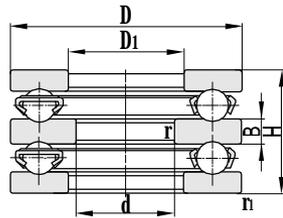


Principal dimensions			Basic load ratings		Limit speed ratings		Designations
d	D	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm			kN		r/min		
<b>110</b>	190	2	305	780	850	1200	<b>53322M+U322</b> <b>53322+U322</b>
	190	2	305	780	850	1200	
<b>120</b>	170	1.1	168	430	1100	1600	<b>53224+U224</b> <b>53324M+U324</b> <b>53324+U324</b> <b>53324/YB2+U324</b> <b>53324U/YB2+U324-1</b>
	205	2.1	320	960	800	1100	
	205	2.1	320	960	800	1100	
	205	2.1	320	960	800	1100	
	205	2.1	320	960	800	1100	
<b>130</b>	265	4	635	2010	700	1000	<b>53426J+U426</b> <b>53426+U426</b>
	265	4	635	2010	700	1000	
<b>150</b>	250	2.1	430	1360	600	900	<b>53330M+U330</b> <b>53330+U330</b> <b>53330/YB2+U330</b> <b>53330</b> <b>53430+U430</b>
	250	2.1	430	1360	600	900	
	250	2.1	430	1360	600	900	
	250	2.1	430	1360	600	900	
	295	4	675	2240	580	880	
<b>180</b>	260	1.5	295	985	550	850	<b>53236M/YB5+U237</b>
<b>220</b>	297	2	365	1370	500	800	<b>53244+U224</b>
<b>300</b>	375	2.5	380	1680	400	700	<b>51760+U760</b>
<b>430</b>	580	3.7	920	5150	300	550	<b>51786+U786</b>

Other dimensions									Abutment and fillet dimensions			Weight
d1	D1	D2	D3	C	H1	R	S	H	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm									mm			
187	113	150	195	20.5	72	140	51	67.2	158	150	2	9.05
	113	150	195	20.5	72	140	51	67.2	158	150	2	8.78
170	123	145	175	15	46	125	61	40.8	150	145	1	3.07
	205	123	165	220	22	80	160	63	173	165	2	12.3
	205	123	165	220	22	80	160	63	173	165	2	11.9
	205	123	165	220	22	80	160	63	173	165	2	11.9
	205	123	165	220	22	80	160	63	173	165	2	11.9
265	134	200	280	38	128	200	58	115.2	213	200	4	34.6
	134	200	280	38	128	200	58	115.2	213	200	4	34.8
245	154	200	260	26	92	200	89.5	83.7	209	200	2	19.5
	154	200	260	26	92	200	89.5	83.7	209	200	2	18.0
	154	200	260	26	92	200	89.5	83.7	209	200	2	18.6
	154	200	260	26	92	200	89.5	83.7	209	200	2	15.1
	295	154	225	310	41	140	225	69	125.9	239	225	4
247	183	210	260	21.5	66	200	112	58.2	222	210	1.5	10.1
297	224	260	310	25	75	225	118	65.6	268	260	2	15.6
375	300.3	340	385	17	75	320	202	70	379	340	2.5	17.2
580	430.5	500	610	45	150	500	301.3	131.7	562	500	3.5	129

# Double-direction Thrust Ball Bearing

d 25-95 mm

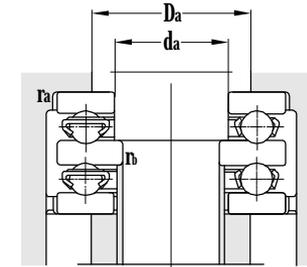
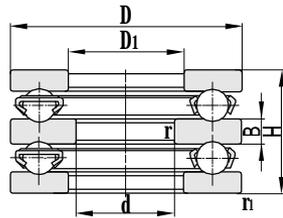


Principal dimensions			Basic load ratings		Limit speed ratings			
d	D	H	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
					kN	r/min		
<b>25</b>	52	29	0.6	0.3	27.3	50.0	5000	6500
<b>30</b>	62	34	1	0.3	37.0	73.0	4800	6000
	68	44	1	0.3	88.5	148	4600	5800
	68	36	1	0.6	47	102.0	4500	5900
<b>35</b>	73	37	1	0.6	48.0	85.0	4200	5300
<b>40</b>	78	39	1	0.6	54.5	114	4000	5100
<b>45</b>	90	45	1	0.6	69.0	143	3800	5000
	120	87	1.5	0.6	191	385	3700	4900
<b>50</b>	95	46	1	0.6	74.0	147	3600	4800
<b>55</b>	100	47	1	0.6	75.5	160	3500	4700
	105	47	1	1	76.5	170	3400	4600
	125	72	1.1	1	148	315	3300	4500
	150	107	2	1	257	539	3250	4400
<b>65</b>	115	48	1	1	87.1	204	3300	4500
	180	128	1.1	1.1	545	1070	3100	4200
<b>70</b>	125	55	1	1	112	270	3200	4300
<b>75</b>	135	62	1.1	1	133	320	3100	4200
<b>80</b>	210	150	3	1.1	730	1550	3100	4100
	210	150	3	1.1	685	1470	3100	4100
<b>85</b>	150	67	1.1	1	163	340	3000	4000
	170	97	1.5	1	276	595	2950	3900
<b>90</b>	230	166	3	1.1	795	1800	2900	3800
<b>95</b>	160	67	1.1	1	170	395	2800	3700

Designations	Other dimensions		Abutment and fillet dimensions				Weight
	D1	B	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	kg
mm							
<b>52206</b>	32	7	30	39	0.3	0.6	0.261
<b>52207</b>	37	8	35	46	0.3	1	0.354
<b>52307</b>	37	10	35	48	0.3	1	0.674
<b>52208</b>	42	9	40	51	0.6	1	0.496
<b>52209</b>	47	9	45	56	0.6	1	0.623
<b>52210</b>	52	9	50	61	0.6	1	0.722
<b>52211</b>	57	10	55	69	0.6	1	1.06
<b>52411M</b>	57	20	53	81	0.6	1.5	4.87
<b>52212</b>	62	10	60	74	0.6	1	1.25
<b>52213</b>	67	10	65	79	0.6	1	1.29
<b>52214</b>	72	10	64	102	1	1	1.37
<b>52314</b>	72	16	70	92	1	1	3.65
<b>52414M</b>	73	24	70	124	1	2	9.15
<b>52216</b>	82	10	80	94	1	1	1.73
<b>52417M</b>	88	29	86	124	1	1	16.0
<b>52217</b>	88	12	85	101	1	1	2.19
<b>52218</b>	93	14	90	108	1	1	3.11
<b>52420M</b>	103	33	101	145	1	3	25.3
<b>52420</b>	103	33	101	145	1	3	24.4
<b>52220</b>	103	15	100	120	1	1	4.05
<b>52320</b>	103	21	100	128	1	1	8.81
<b>52422M</b>	113	37	110	159	1	3	33.4
<b>52222</b>	113	15	110	130	1	1	4.51

# Double-direction Thrust Ball Bearing

d 95–570 mm

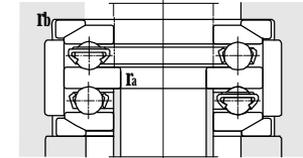
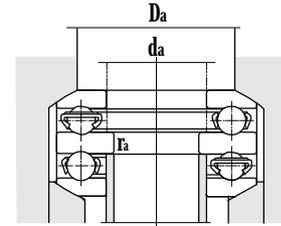
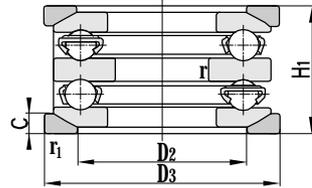
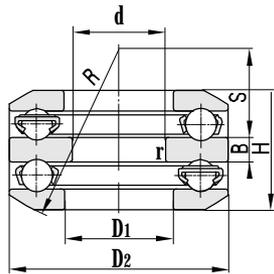


Principal dimensions				Basic load ratings		Limit speed ratings		
d	D	H	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
					kN	r/min		
<b>95</b>	190	110	2	1	305	590	2700	3500
	190	110	2	1	305	590	2700	3500
	190	110	2	1	305	590	2700	3500
	250	177	4	1.5	1380	4140	2600	3300
<b>100</b>	170	68	1.1	1.1	137	430	2400	3000
	210	123	2.1	1.1	565	1420	2300	2800
<b>110</b>	190	80	1.5	1.1	230	575	2000	2500
	280	196	2	2	1020	2630	1600	2200
<b>120</b>	200	81	1.5	1.1	365	1090	1300	1800
	200	81	1.5	1.1	365	1090	1300	1800
	300	209	4	2	1100	2960	1000	1600
<b>130</b>	215	89	1.5	1.1	425	1300	900	1400
	250	140	2.1	2.1	430	1020	800	1200
	250	140	2.1	2.1	430	1020	800	1200
<b>140</b>	225	90	1.5	1.1	430	1380	700	1000
	225	90	1.5	1.1	430	1380	700	1000
<b>150</b>	250	98	1.5	2	760	3300	590	820
	250	98	1.5	2	760	3300	590	820
	300	165	3	2	835	2780	520	800
<b>160</b>	270	109	2	2	920	4080	500	760
	270	109	2	2	920	4080	500	760
<b>170</b>	280	109	2	2	910	4110	460	720
	340	192	4	2	1070	3730	430	680
<b>300</b>	400	80	1.8	1.3	430	3240	350	550
<b>469.5</b>	570	84	2	2	365	2720	230	360
<b>570</b>	700	90	3	1.3	292	2150	200	320

Designations	Other dimensions		Abutment and fillet dimensions				Weight
	D1	B	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	kg
mm							
<b>52322M</b>	113	24	110	142	1	2	13.2
<b>52322</b>	113	24	110	142	1	2	12.9
<b>52322U</b>	113	24	110	142	1	2	13.22
<b>52424M</b>	249	40	246	173	1.5	4	42.1
<b>52224</b>	123	15	120	140	1	1	4.94
<b>52324</b>	123	21	120	157	1	2	17.3
<b>52226M</b>	133	18	130	156	1	1.5	8.60
<b>52428</b>	279	44	276	197	2	2	56.8
<b>52228M</b>	143	18	140	164	1	1.5	8.67
<b>52228</b>	143	18	143	164	1	1.5	8.37
<b>52430</b>	154	46	151	211	2	4	70.3
<b>52230</b>	153	20	150	176	1	1.5	10.3
<b>52330M</b>	154	31	150	176	1	2	31.2
<b>52330</b>	154	31	150	176	1	2	29.4
<b>52232M</b>	163	20	160	186	1	1.5	11.8
<b>52232</b>	163	20	160	186	1	1.5	11.7
<b>52236M</b>	183	21	180	208	2	1.5	15.6
<b>52236</b>	183	21	180	208	2	1.5	14.3
<b>52336</b>	184	37	180	208	2	3	48.8
<b>52238</b>	194	24	191	222	2	2	21.4
<b>52238J</b>	194	24	191	222	2	2	20.9
<b>52240</b>	204	24	201	232	2	2	22.1
<b>52340</b>	105	42	102	258	2	4	59.3
<b>52768</b>	340	18	337	388	1	1.5	21.2
<b>52794X</b>	499	29	493	557	2	2	39.9
<b>527/615F1</b>	615	20	612	684	1	3	53.7

# Double-direction Thrust Ball Bearing With Aligning Seat and Washer

d 30-100 mm



Principal dimensions					Basic load ratings		Designations
d	D	T	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	
mm					kN		
<b>30</b>	68	47.2	1	0.3	90.2	147	<b>54307+U307</b>
<b>40</b>	64	35.4	0.6	0.6	41.1	99.3	<b>54208+U208</b>
<b>85</b>	170	105.4	1.5	1	450	1030	<b>54320+U320</b>
<b>100</b>	210	131.2	2.1	2.1	565	1420	<b>54324M+U324</b>
	210	131.2	2.1	2.1	565	1420	<b>54324+U324</b>

Other dimensions								Abutment and fillet dimensions				Weight
D1	D2	D3	b	C	H1	R	S	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	
mm								mm				kg
37	52	72	10	7.5	52	56	21	35	52	0.3	1	0.909
42	48	69	7	7	42	50	20.9	40	48	0.6	1	0.563
103	135	175	21	18	115	125	42	100	135	1	1.5	10.8
123	165	220	27	22	143	160	58	120	165	2	2	23.0
123	165	220	27	22	143	160	58	120	165	2	2	22.2

# Double-direction Angular Contact Ball Thrust Bearing



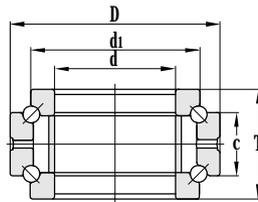
## Product characteristic

This type bearing consist by two shaft washer, one housing washer with lubricating groove and oil hole, one spacer, double-row rolling element and cage. Through grinding the thickness of spacer, could adjust the clearance and preload of the bearing. Bearing contact angle is 60°. Can carrying combination load in double direction load(mainly axile load). This type of bearing is widely apply to the main shaft of grinding machine, boring machine, turning machine, milling machine and rilling machine, is the high precision bearing especially designed for these machine tools. This type of bearing with high precision, high rigidity, low temperature raise, high rotation speed and easily to mounting and dismounting.

## Dimension range

Basic dimension is listed in the bearing dimension data sheet.

Inner diameter range: 50mm~300mm  
 Outer diameter range: 80mm~420mm  
 Width diameter range:38mm~144mm



## Tolerance

ZWZ double direction angular contact thrust ball bearing can provide SP, P4 level tolerance, can provide UP level tolerance if needed.

Tolerance of SP, UP level housing washer μm

d mm		SP					UP			SP, UP	
		Δdmp		Δds		Si Se	Δds Δdmp		Si Se	ΔTs	
Over	To	High	Low	High	Low	max	High	Low	max	High	Low
-	30		-8	+1	-9	3		-6	1.5	+50	-30
30	50		-10	+1	-11	3		-8	1.5	+60	-100
50	80		-12	+2	-14	4		-9	2	+70	-120
80	120	0	-15	+3	-18	4	0	-10	2	+85	-140
120	180		-18	+3	-21	5		-13	3	+95	-160
180	250		-22	+4	-26	5		-15	3	+120	-200
250	315		-25	+5	-30	7		-18	4	+150	-250
315	400		-30	+5	-35	7		-23	4	+200	-300

Tolerance of SP, UP level housing washer μm

D mm		ΔDmp		ΔCs	
Over	To	High	Low	High	Low
30	50	-20	-27		
50	80	-24	-33		
80	120	-28	-38		
120	150	-33	-44		
150	180	-33	-46	0	-30
180	250	-37	-52		
250	315	-41	-59		
315	400	-46	-64		
400	500	-50	-70		
500	630	-55	-77		

## Cage

The double direction angular contact thrust ball bearing made by ZWZ select machined brass cage, the suffix code not marked.

## Preload

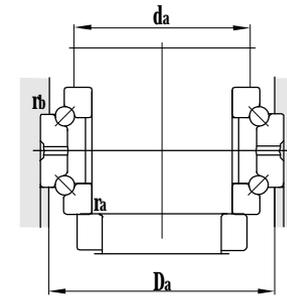
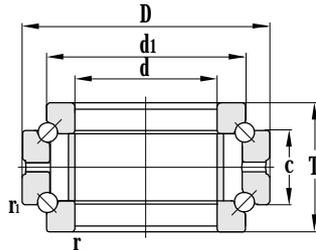
The preload of double direction angular contact thrust ball bearing is determined by spacer, the value of preload is list as follow table:

The preload value of double direction angular contact thrust ball bearing N

Bearing ID Code		Preload						
Over	To	1	2	0	3	4	5	6
-	05	-	196	295	390	490	590	785
05	09	195	295	490	590	680	835	980
09	13	490	685	980	1175	1375	1670	1960
13	16	490	980	1470	1765	2060	2450	2945
16	19	490	980	1470	1765	2160	2550	2945
19	24	785	1175	1960	2450	2945	3435	4415
24	26	785	1470	1960	2450	2945	3925	4415
26	34	980	1470	1960	2450	2945	3925	4905
34	40	1470	1960	2450	2945	3925	4905	5885
40	56	1470	1960	2945	3925	4905	5885	6865
56	68	1960	2450	3435	4905	5885	6865	7850
68	80	1960	2450	3925	5885	6865	7850	8830

# Double-direction Thrust Angular Contact Ball Bearing

d 50–130 mm

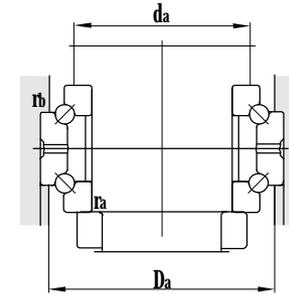
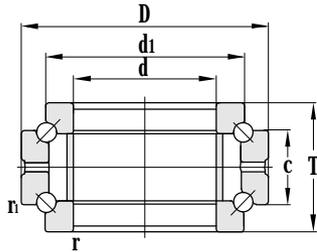


Principal dimensions				Basic load ratings		Limit speed ratings			
d	D	T	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm						kN	r/min		
<b>50</b>	80	38	19	1	0.15				
	72	28	14	1	0.3				
<b>70</b>	110	48	24	1.1	0.3	42.5	93	5300	7000
<b>75</b>	115	48	24	1.1	0.3				
	105	38	19	1	0.5				
<b>80</b>	125	54	27	1.1	0.3	52	120	4500	6000
	110	38	19	1	0.5				
<b>85</b>	130	54	27	1.1	0.3				
	120	44	22	1	0.5				
<b>90</b>	140	60	30	1.5	0.3	108	400	4000	5300
	125	44	22	1	0.6				
<b>95</b>	145	60	30	1.5	0.3				
	130	44	22	1	0.6				
<b>100</b>	150	60	30	1.5	1	108	400	2900	3800
	150	60	30	1.5	1				
	140	48	24	1	0.6				
<b>105</b>	160	66	33	2	0.6	109	200	2600	3500
	145	48	24	1	0.6				
<b>110</b>	170	72	36	2	0.6				
	150	48	24	1	0.6				
<b>120</b>	180	72	36	2	0.6	139	265	2400	3200
	165	54	27	1	0.6				
<b>130</b>	200	84	42	2	0.6	119	360	2200	3000
	180	60	30	1.5	1				

Designations	Dimensions	Abutment and fillet dimensions				Weight
	d <sub>1max</sub>	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	
	mm	mm				
<b>234410</b>	70					
<b>234910</b>	64					
<b>234414</b>	97	86.5	103.5	1.1	0.3	1.49
<b>234415</b>	102					
<b>234915</b>	94					
<b>234416</b>	110	98.5	117	1.1	0.3	2.16
<b>234916</b>	99					
<b>234417</b>	115					
<b>234917</b>	106					
<b>234418/SP5</b>	123	110.5	130.5	1.5	0.3	2.99
<b>234918</b>	111					
<b>234419</b>	128					
<b>234919</b>	116					
<b>234420</b>	133	119	142	1.5	0.3	3.19
<b>234420TN1</b>	133	119	142	1.5	0.3	2.67
<b>234920/P4YAB</b>	126	117	134	1	0.6	2.04
<b>234421/YA6</b>	142	125	151	2	0.6	4.15
<b>234921</b>	121					
<b>234422</b>	150					
<b>234922</b>	136					
<b>234424</b>	160	142	171	2	0.6	5.54
<b>234924</b>	150					
<b>234426</b>	177	143	192	2	0.6	8.64
<b>234926</b>	163					

# Double-direction Thrust Angular Contact Ball Bearing

d 140~260 mm

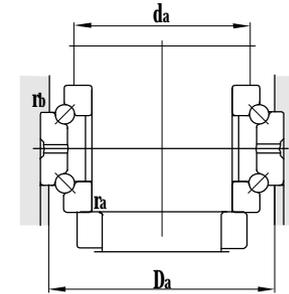
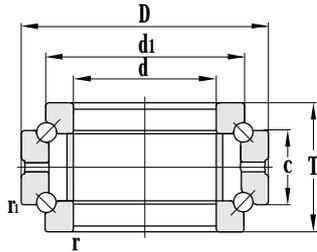


Principal dimensions				Basic load ratings			Limit speed ratings		
d	D	T	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm				kN			r/min		
<b>140</b>	210	84	42	2.1	0.6	113	355	1800	2600
	210	84	42	2.1	0.6	113	355	2500	3600
	210	84	42	2.1	0.6	113	355	2200	3300
	190	60	30	1.5	1				
<b>150</b>	225	90	45	2.1	0.6	250	390	1700	2500
	210	72	36	2	1	151	320	1800	2600
<b>160</b>	240	96	48	2.1	1.1	241	680	1700	2300
	240	96	48	2.1	1.1	241	680	3000	4000
	240	84	36	2.1	1.1	132	445	1700	2300
	240	96	48	2.1	1.1	241	680	1800	2500
<b>170</b>	260	108	54	2.5	1.3	287	590	1600	2100
<b>180</b>	280	120	60	2.1	0.6	280	665	1500	2000
	280	120	60	2.1	0.6	280	665	2000	3000
	280	120	60	2.1	0.6	280	665	1500	2000
<b>190</b>	290	120	60	2.1	0.6	224	630	1900	2800
	260	84	42	2	1	150	625	2300	3300
<b>200</b>	310	132	66	2.1	0.6	230	765	1300	1700
	280	96	48	2	1				
<b>220</b>	300	96	48	2	1	210	930	1200	1700
	340	144	72	3	1	450	1890	1200	1600
<b>240</b>	320	96	48	2	1	270	1280	900	1300
	360	144	72	3	1	300	1090	800	1100
<b>260</b>	360	120	60	2.1	1.1	315	1390	1500	2100

Designations	Dimensions		Abutment and fillet dimensions			Weight
	d <sub>1max</sub>	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	
	mm		mm			kg
<b>234428</b>	187	166	200	2	0.6	8.97
<b>234428/P4</b>	187	166	200	2	0.6	8.97
<b>234428/P5</b>	187	166	200	2	0.6	8.97
<b>234928</b>	173					
<b>234430/P4YAB</b>	200	178	213	2	0.6	12.5
<b>234930</b>	190	172	200	2	1	7.26
<b>234432</b>	212	190	227	2	0.6	14.0
<b>234432/P4YAB</b>	212	190	227	2	0.6	14.0
<b>234432X2</b>	212	190	227	2	0.6	11.6
<b>234432YA6</b>	212	190	227	2	0.6	14
<b>234434</b>	230	206	245	2	1	18.5
<b>234436</b>	248	221	263	2.1	0.6	23.4
<b>234436/P4YAB</b>	248	230	270	2	1	24.8
<b>234436/SP3</b>	248	230	270	2	1	24.8
<b>234438/P4YAB</b>	258	231	273	2.1	0.6	24.7
<b>234938/P5YB2</b>	237					12.0
<b>234440</b>	274	243	300	2	1	33.6
<b>234940</b>	252					
<b>234944/P5W33</b>	272	250	287	2	1	17.0
<b>234444</b>	304	265	330	2	1	43.9
<b>234948</b>	292	253	310	2	1	19.7
<b>234448</b>	322	287	350	2.5	1	46.7
<b>234952/P4</b>	326	300	344	2	1	33.7

# Double-direction Thrust Angular Contact Ball Bearing

d 280~1374.775 mm



Principal dimensions						Basic load ratings		Limit speed ratings	
d	D	T	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm						kN		r/min	
<b>280</b>	380	120	60	2	1	232	955	800	1200
	420	164	82	3	1.5	390	1270	700	1100
<b>300</b>	460	190	95	3	1.5	315	765	670	1100
	420	144	72	3	1				
<b>420</b>	620	236	118	5	2	590	2980	600	1000
<b>460</b>	680	256	128	6	2	665	3500	550	900
<b>1374.775</b>	1597.025	247.65	49.23	5	3	3000	17300	500	800

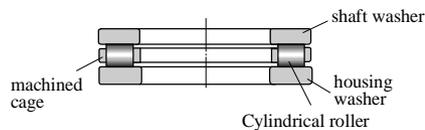
Designations	Dimensions	Abutment and fillet dimensions				Weight
	d <sub>1max</sub>	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	r <sub>bmax</sub>	
	mm	mm				kg
<b>234956</b>	348	323	365	2.5	1	44.9
<b>234456</b>	374	337.5	394.5	4	1.5	69
<b>234460</b>	406					
<b>234960</b>	384					
<b>234484/P4</b>	552	441	607	5	2	222
<b>234492/SP</b>	608	485	667	6	2	291
<b>2327/1374X4/HCEP5</b>	1536.7	1395	1580	5	3	648

## Product Characteristics

Consists washer type raceway rings (shaft washer, housing washer), cylindrical roller and cage. Cylindrical roller adopt convexity process, so the stress between roller and raceway is equally distributed.

This type of bearing is separable structure, can install shaft washer, housing washer, rolling element components separately. The lean between shaft and housing is not allowed while mounting.

This type of bearing is suitable for low rotation speed, can carrying single direction axial load, can not limit radial displacement, have large axial load carrying capacity, and also higher axial rigidity.



## Product Category

- Single direction cylindrical roller thrust bearing
- Double direction cylindrical roller thrust bearing

## Dimension range:

Inner diameter dimension range:  
30mm~1800mm  
Outer diameter dimension range :  
52mm~2080mm  
Width dimension range:  
14mm~250mm

## Tolerance

The tolerance of cylindrical roller bearing made by ZWZ is according to standard GB307.4. The value of tolerance please refer to the table in preface. ZWZ can provide P0, P6, P5 and P4 class products.

## Cage

Brass machined solid cage is normally selected for cylindrical roller thrust bearing which made by ZWZ.

While Bearing outer diameter  $D \leq 500\text{mm}$ , choose brass cage;

While bearing outer diameter  $D > 500\text{mm}$ , choose steel solid cage, cage suffix code not marked, other shall mark the suffix code accordingly.

## Equivalent dynamic load

$$P = Fa$$

## Equivalent static load

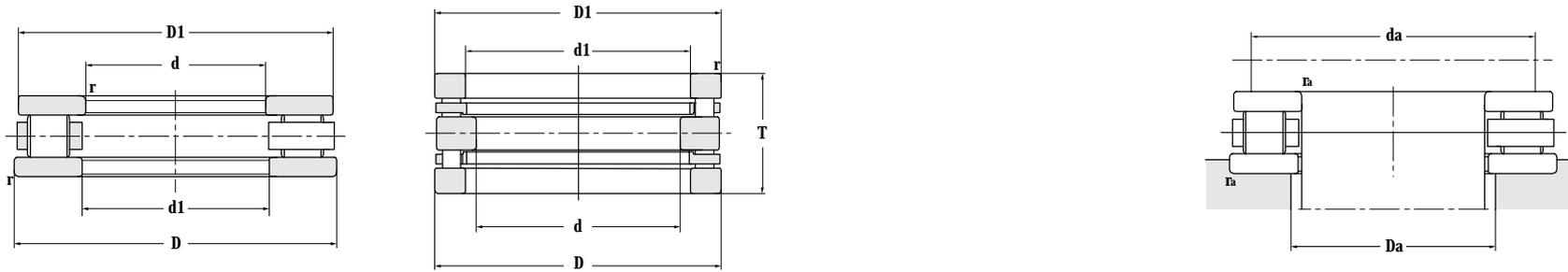
$$P_0 = Fa$$

## Related bearing code explanation:

- X1- Non-standard outer diameter.
- X2- Non-standard width (height).
- X3- Non-standard outer diameter, width (height) (standard bore diameter)
- F1- Carbon steel
- F3- Nodular cast iron
- HC- Ring and rolling elements or only ring or rolling elements are made from case hardened steel (/HC-20Cr2Ni4A; /HC1-20Cr2Mn2MoA; /HC2-15Mn; /HC3-G20CrMo).
- M- Brass solid cage
- TN1- Nylon
- P5- Tolerance grade conforms to the standard P5.
- P4- Tolerance grade conforms to the standard P4.
- SP- Ultra precision grade, dimension tolerance equals to P5, rotating precision equals to P4.
- YB2- Bearing dimension and tolerance changed.
- YB5- Structure and position tolerance have special requirements.
- ZW- Double-row needle rollers and cage assembly.

# Thrust Cylindrical Roller Bearing

d 30–200 mm

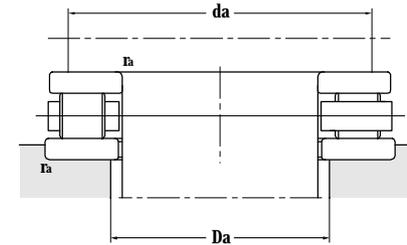
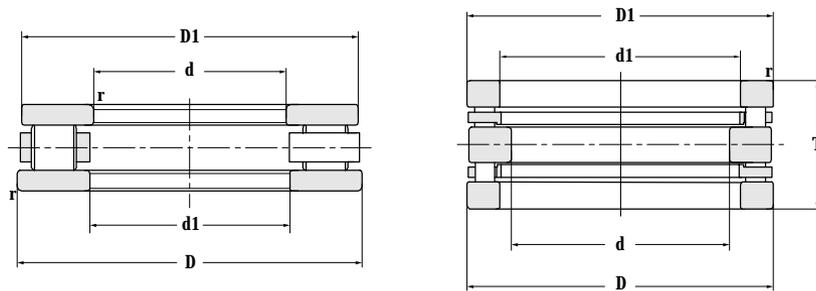


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	T	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>30</b>	52	16	0.6	59.4	129	3200	3800	<b>81206TN1</b>
<b>30.05</b>	54	13.8		41.3	113	3200	3800	<b>81206X2ZRS</b>
<b>38.5</b>	66.7	18		71	190	2200	2500	<b>817/38.5-ZS</b>
<b>42</b>	65	14	0.6	45.1	113	2000	2300	<b>811/42TN1</b>
<b>50</b>	78.6	22		103	300	1500	1800	<b>81210X1ZSTN1</b>
	82	22		69	223	1500	1800	<b>81210X1ZRS</b>
	80	18.89		72.5	245	1500	1800	<b>81210X2ZRS</b>
<b>75</b>	135	36	1.5	265	885	640	860	<b>89315</b>
<b>80</b>	115	28	1	140	505	690	920	<b>81216</b>
<b>85</b>	150	39	1.5	300	1120	1420	1900	<b>89317/P4</b>
<b>100</b>	150	38	1.1	230	880	540	720	<b>81220</b>
<b>110</b>	160	38	1.1	264	878	900	1300	<b>81222</b>
<b>120</b>	155	25	1.1	154	653	950	1400	<b>81124</b>
<b>140</b>	180	31	1	193	850	670	900	<b>81128</b>
<b>160</b>	200	31	1	216	1020	630	850	<b>81132</b>
<b>175</b>	250	82	2	325	1580	400	530	<b>82635</b>
<b>180</b>	250	56	1.5	545	2300	280	380	<b>81236</b>
	360	82	5	1580	6270	340	450	<b>87436ZW</b>
	360	109	5	2090	6240	800	1200	<b>89436ZW</b>
	360	109	5	2090	6240	800	1200	<b>89436ZW-1/HC</b>
<b>200</b>	280	62	2	700	3000	360	500	<b>81240</b>
	250	37	1.1	325	1530	530	700	<b>81140</b>

Other dimensions		Abutment and fillet dimensions			Weight
d1	D1	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm		mm			kg
32	52	48	33	0.6	0.127
30.2	54	50	32		0.113
42	66.7	62	40		0.232
44	65	63	42	0.6	0.147
50.5	78.6	75	53		0.381
50.3	82	80	51		0.439
50.1	74.2	72	48		0.333
77	135	130	80	1.5	2.42
82	115	113	85	1	1.03
88	150	146	92	1.5	3.12
103	150	146	106	1	2.61
113	160	156	117	1	2.80
120.2	155	150	125	1	1.24
142	178	175	145	1	2.07
162	198	195	165	1	2.33
203	247	240	208	2	11.9
183	247	245	185	1	9.37
184	358	350	195	4	41.7
184	355	345	194	4	59.3
184	360	350	194	4	60
204	277	275	210	2	13.0
203	247	243	206	1	43.6

# Thrust Cylindrical Roller Bearing

d 200~380 mm

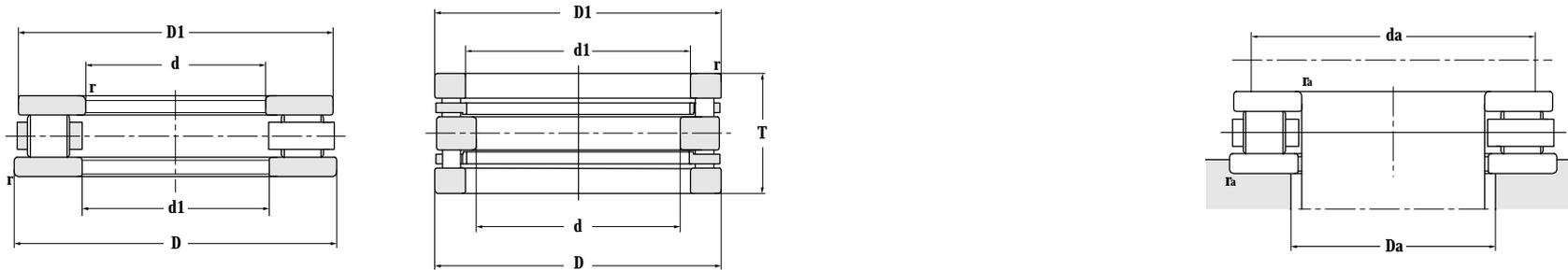


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	T	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>200</b>	340	85	4	1540	5170	210	280	<b>89340</b> <b>89340/P5YB5</b>
	340	85	4	1540	5170	210	280	
<b>220</b>	270	37	1.1	320	1630	240	320	<b>81144</b> <b>81244</b>
	300	63	2	750	3350	360	480	
<b>240</b>	300	45	1.5	490	2350	420	2280	<b>81148</b> <b>81248</b>
	340	78	2.1	1080	4730	190	250	
<b>260</b>	320	45	1.5	515	2500	430	560	<b>81152</b> <b>81252</b> <b>81252/HC</b> <b>87452X1ZW</b> <b>89452ZW/P5YB5</b> <b>89452ZW/YB5</b>
	360	79	2.1	1140	5300	280	380	
	360	79	2.1	1140	5300	280	380	
	420	100	6	2050	10000	160	210	
	480	132	6	3000	12900	200	300	
	480	132	6	3000	12900	200	300	
<b>280</b>	350	53	1.5	653	3410	170	230	<b>81156</b> <b>81256</b> <b>81256F1</b> <b>81256/P5YB5</b>
	380	80	2.1	1130	5280	250	350	
	380	80	2.1	1130	5280	250	350	
	380	80	2.1	1130	5280	250	350	
<b>300</b>	420	95	3	1540	6910	190	250	<b>81260</b> <b>81260F1</b> <b>81260/YB5</b> <b>82760ZW</b> <b>89460ZW/P4YB5</b>
	420	95	3	1540	6910	190	250	
	420	95	3	1470	5950	190	250	
	460	80	3	780	5600	300	400	
	540	145	6	3740	15400	190	280	
<b>340</b>	460	96	3	1630	8000	200	300	<b>81268</b> <b>89468ZT</b>
	620	170	10	4480	21000	140	190	
<b>360</b>	440	65	2	890	4030	180	270	<b>81172/P5</b> <b>81272</b> <b>81272X3M/YB2</b>
	500	110	4	2160	10400	180	260	
	520	82	4	2220	11600	120	160	
<b>380</b>	460	65	2	930	5300	260	360	<b>81176</b> <b>81276M</b>
	520	112	4	2290	10800	180	260	

Other dimensions		Abutment and fillet dimensions			Weight
d1	D1	damin	Damax	ramax	
mm		mm			kg
205	340	332	215	3	35.1
205	340	332	215	3	35.1
223	267	265	225	1	4.83
224	297	290	230	2	13.6
243	297	292	248	1.5	7.43
244	335	330	250	2	24
263	317	315	268	1	8.84
264	355	351	280	2	25.4
264	355	351	280	2	25.4
264	419.5	410	274	5	59.7
265	480	470	275	5	117
265	480	470	275	5	117
283	347	345	285	1	12.4
284	375	372	300	2	29.2
284	375	372	300	2	29.4
284	375	372	300	2	29.4
304	415	413	328	3	41.6
304	415	413	328	3	41.3
304	415	413	328	3	41.6
300	460	454	304	3	54.6
305	540	533	331	5	152
345	455	452	367	2.5	47
342	615	600	360	9	241
364	436	372	428	1.5	22.7
365	495	492	375	3	69.9
365	515	510	375	3	61.5
384	456	453	393	2	22.5
385	515	510	390	3	74.4

# Thrust Cylindrical Roller Bearing

d 380~572 mm

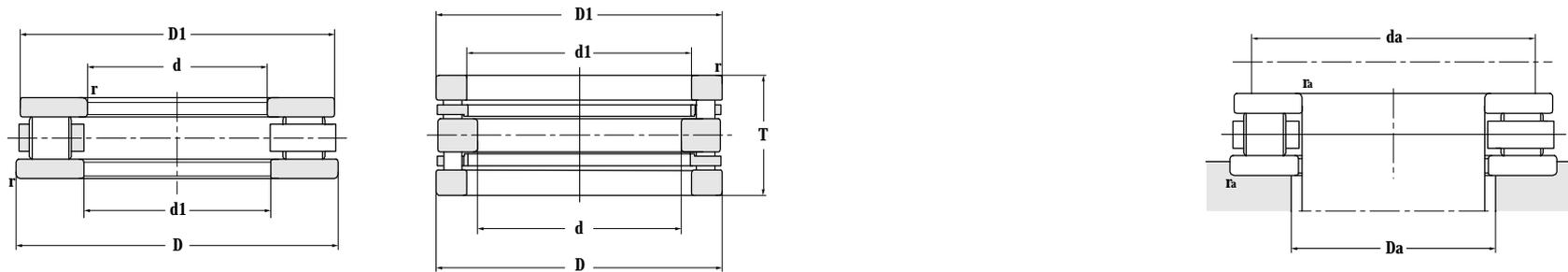


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	T	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>380</b>	560	112	4	2920	12800	180	260	<b>81276X1M</b>
	560	112	4	2920	12800	180	260	<b>81276X1M/YB2</b>
<b>400</b>	480	65	2	1000	5380	110	150	<b>81180</b>
<b>420</b>	500	65	2	940	5620	200	280	<b>81184</b>
<b>440</b>	540	80	2.1	1430	1680	170	230	<b>81188</b>
	600	130	5	2850	12800	90	120	<b>81288</b>
<b>460</b>	560	80	2.1	1400	8160	210	290	<b>81192/P5</b>
	800	206	9.5	6500	32000	110	150	<b>89492ZT</b>
<b>480</b>	580	80	2	1550	8300	150	200	<b>81196F1</b>
	580	80	2	1550	8300	150	200	<b>81196F3</b>
	580	80	2	1550	8300	150	200	<b>81196M</b>
	650	135	5	3350	17000	130	180	<b>81296M</b>
<b>500</b>	600	80	2.1	1600	9000	150	200	<b>811/500</b>
	670	135	5	3520	3600	140	190	<b>812/500</b>
	670	135	5	3520	3600	140	190	<b>812/500F3</b>
	670	135	5	3520	3600	140	190	<b>812/500/YB5</b>
<b>508</b>	762	139.7	6.4	4950	26200	110	150	<b>817/508/P5YB5</b>
	762	139.7	6.4	4950	26200	110	150	<b>817/508/P4YB5</b>
<b>530</b>	640	85	3	1750	9700	180	250	<b>811/530</b>
	640	85	3	1750	9700	450	600	<b>811/530/SPYB5</b>
	710	140	5	3650	18600	320	450	<b>812/530/P5YB5</b>
<b>560</b>	670	85	3	1760	11100	180	260	<b>811/560</b>
	750	150	5	4200	20100	150	230	<b>812/560</b>
	820	200	7.5	5950	28800	130	210	<b>817/560/YB5</b>
	820	200	7.5	5950	28800	130	210	<b>817/560/P4YB5</b>
<b>572</b>	763	115	5	3360	22900	110	160	<b>817/572ZW/P4YB5</b>

Other dimensions		Abutment and fillet dimensions			Weight
d1	D1	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm		mm			kg
385	555	550	390	3	99.5
385	555	550	390	3	99.5
404	476	473	404	1.5	25.8
424	495	493	433	1.5	27.2
444	535	415	525	2	41.5
445	595	533	459	4	114
464	555	553	479	2	43.7
462	795	775	480	9	464
484	575	573	500	1.5	44.1
484	575	573	500	1.5	44.1
484	575	573	500	1.5	44.6
485	645	520	641	4	135
505	595	592	519	2	45.3
505	665	655	515	5	137
505	665	655	515	5	137
505	665	655	515	5	137
511.18	758.83	748	520	5	238
511.18	758.83	748	520	5	238
534	635	632	554	2.5	56.7
534	635	632	540	2.5	56.7
535	705	701	545	4	154
565	665	662	584	2.5	60
565	745	735	584	4	203
565	815	800	584	6	379
565	815	800	584	6	379
574	760	750	585	4	147

# Thrust Cylindrical Roller Bearing

d 600~900 mm

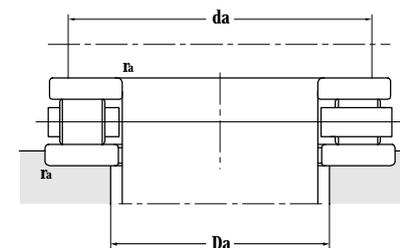
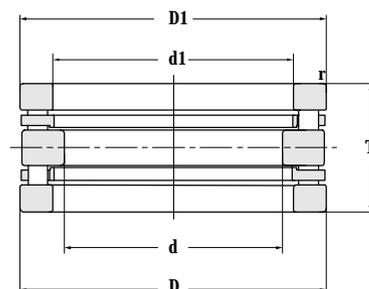
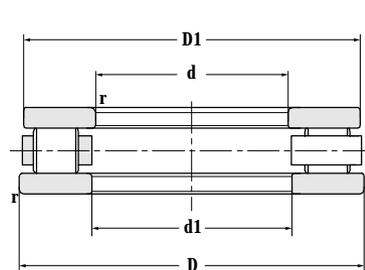


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	T	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>600</b>	710	85	3	1730	11100	170	260	<b>811/600</b>
	800	160	5	4400	24000	110	160	<b>812/600</b>
	800	160	5	4400	24000	110	160	<b>812/600/P4YB5</b>
<b>610</b>	710	65	2	1300	8250	170	260	<b>817/610/P4YB5</b>
<b>650</b>	930	130	4	5300	37000	150	230	<b>817/650ZW</b>
<b>710</b>	950	190	6	5860	29200	120	150	<b>812/710/P4YB5</b>
	950	290	6	6330	26200	120	150	<b>822/710</b>
	850	85	4	2200	14300	150	230	<b>891/710/P4YB5</b>
<b>711.45</b>	846.4	95.25	6.4	2360	17700	170	260	<b>817/711X4ZW</b>
<b>750</b>	900	120	4	3250	21200	120	170	<b>811/750/SPYB5</b>
	1000	195	6	6550	36000	85	120	<b>812/750/YB5</b>
	1000	195	6	6550	36000	85	120	<b>812/750/P4YB5</b>
<b>765</b>	1360	220	15	15000	91000	80	100	<b>817/765ZWF1</b>
	1360	220	15	15000	91000	80	100	<b>817/765ZWF3</b>
<b>800</b>	950	120	4	3400	22000	130	180	<b>811/800</b>
	1060	205	7.5	7300	40000	80	100	<b>812/800</b>
<b>812.8</b>	1016	127.127	2.3	5150	33500	80	100	<b>817/812.8/P5YB5</b>
<b>850</b>	1000	120	4	3400	23000	100	150	<b>811/850</b>
	1120	212	7.5	8000	45000	80	100	<b>812/850/YB5</b>
	1120	212	7.5	8000	45000	130	180	<b>812/850/P4YB5</b>
<b>860</b>	1000	96	3	2200	16200	130	180	<b>817/860/P4YB5</b>
<b>900</b>	1060	130	5	4000	27000	100	150	<b>811/900</b>
	1180	125	7.5	6050	8300	100	130	<b>872/900ZWF1/HC</b>

Other dimensions		Abutment and fillet dimensions			Weight
d1	D1	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm		mm			kg
604	705	702	624	2.5	63.4
605	795	651	789	4	240
605	795	651	789	4	240
610	710	705	615	1.5	50.7
650	930	925	655	3	318
718	942	932	728	5	387
750	945	935	760	5	564
715	850	845	720	3	99.9
672.84	831.8	820	680	5	113
755	895	890	760	3	160
758	992	982	768	5	468
758	992	982	768	5	468
805	945	940	810	3	170
810	1050	1040	820	6	520
815.8	1016	1010	820	2	260
855	995	990	860	3	175
860	1110	1100	870	6	622
860	1110	1100	870	6	622
860	1000	995	865	2	148
906	1054	1045	915	4	220
905	1175	1160	920	7.5	393

# Thrust Cylindrical Roller Bearing

d 900~1800 mm



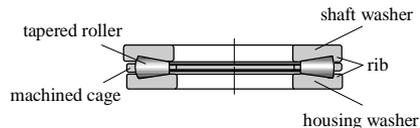
Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	T	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>900</b>	1180	220	7.5	8000	48000	70	100	<b>812/900</b>
<b>950</b>	1120	135	5	4000	30000	90	140	<b>811/950</b> <b>812/950</b>
	1250	236	7.5	10000	58000	60	90	
<b>1000</b>	1180	140	5	4700	32000	90	120	<b>811/1000</b> <b>812/1000</b>
	1320	250	9.5	10100	58000	60	80	
<b>1060</b>	1250	150	5	5300	36500	80	110	<b>811/1060</b>
<b>1120</b>	1320	160	5	6000	41500	80	100	<b>811/1120</b>
<b>1180</b>	1400	100	6	4730	7200	87	110	<b>871/1180ZW/HC</b>
<b>1320</b>	1540	100	6	5450	5900	80	100	<b>871/1320ZW/P4YB5</b>
<b>1800</b>	2080	150	7.5	9320	87000	60	90	<b>871/1800/P4YB5</b>

Other dimensions		Abutment and fillet dimensions			Weight
d1	D1	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm		mm			
910	1170	1160	920	6	660
956	1114	1105	965	4	250
		960	1240	1230	970
1006	1174	1165	1015	4	290
		1012	1308	1290	1030
1066	1244	1235	1075	4	230
1126	1314	1305	1135	4	410
1185	1395	1385	1195	5	308
1325	1535	1525	1335	5	348
1810	2070	2060	1820	6	858

## Product Characteristics

This type of bearings are equipped with cone-shaped rollers (with larger spherical end) and the rollers are precisely guided by the integral flanges of the washers (shaft washer and housing washer) with raceways. When extended, the design makes the shaft washer, housing washer, raceway surface and the circular conical surfaces of rollers' sliding surface converge towards to the same single point on the bearing axis. Single-direction bearings can carry axial load in one direction. Double-direction bearings can carry axial load in two directions. The middle washer of double-direction bearings is connected with the shaft, but due to the clearance inside, a sleeve must be used to fix the middle washer in the axial direction.

The tapered roller thrust bearings with housing can avoid dirt entering and roller falling. As without cage, more rollers can be put in, therefore the bearings can carry bigger axial load, but due to the lower limit rotation speed, axial load can only be suffered in one direction.



## Applications of tapered roller thrust bearings:

Single-direction bearings: shaft washer is the same as housing washer (all with ribs), suitable for radial direction fixing, are mainly found in crane hooks and rotating platforms of oil drillings, etc.

Full rollers bearings are used when axial load is bigger.

During rotation, little shaft eccentric can be allowed for the bearings with plane housing washer raceway.

Double-direction bearings: in the mill roll necks.

## Product types

- Single-direction tapered roller thrust bearings
- Double-direction tapered roller thrust bearings
- Tapered roller thrust bearings with housing

## Dimension range

Bore diameter range: 38.4mm-670mm

Outer diameter range: 66mm-900mm

Width range: 18mm-319mm

## Tolerance

The tolerances of ZWZ tapered roller thrust bearings are standardized as GB307.4. The clearance dimensions can be found in preface form. ZWZ can supply bearings with P0, P6 P5 and P4 classes.

## Cage

ZWZ tapered roller thrust bearings generally use brass solid cages and other machined solid cages. When they use brass solid cages, there is no suffix in the bearing code name. When they use other cages, there is relative suffix in the bearing code name.

## Axial equivalent dynamic load rating

$$P_a = F_a$$

## Axial equivalent static load rating

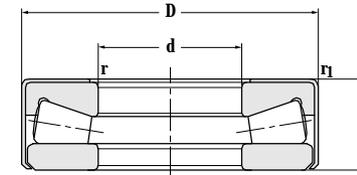
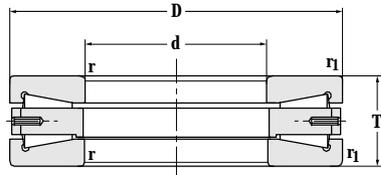
$$P_{0a} = F_a$$

## Related Bearing Code explanation:

- X1- Non-standard outer diameter.
- X2- Non-standard width (height).
- X3- Non-standard outer diameter, width (height) (standard bore diameter)
- X4- Inner diameter select the integer of non-standard bearing, while inner diameter is not integer and have two and more decimal places, indicated by X4 as select integer of the figures.
  - V- Full complement rolling elements (without cage)
- /HG- Ring and rolling elements or only ring are made by other bearing steel (/HG-5GrMnMo; /HG1-55SiMoVA; /HG2-GCr18Mo; /HG3-42CrMo/ HG4-GCr15SiMn).
- /W281- Indicates the metallurgical bearings (execute standard Q/WZ.J14281)
  - Q1- Aluminum iron manganese bronze.
  - F1- Carbon steel
  - F3- Nodular cast iron
- /HA- Ring rolling elements and cage or only the ring and rolling elements are made from vacuum smelted bearing steel.
- /HC- Ring and rolling elements or only ring or rolling elements are made from case hardened steel (/HC-20Cr2Ni4A; /HC1-20Cr2Mn2MoA; /HC2-15Mn; /HC3-G20CrMo).
- M- Brass solid cage
- YA2- Bore of inner ring has changed comparing to the standard design.
- YA3- End face of bearing ring has changed comparing to the standard design.
- YAD- One type of bearing has two or more changes on structure.

# Single-row Thrust Tapered Roller Bearing

d 38.4–210 mm

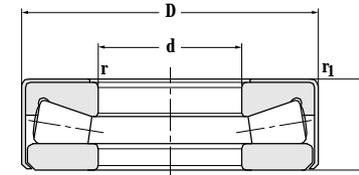
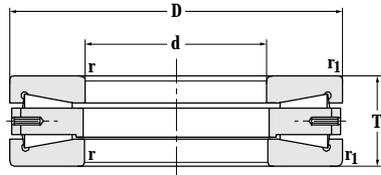


Principal dimensions					Basic load ratings	
d	D	T	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>
mm					kN	
<b>38.4</b>	66	18	0.6	2.5	96.5	300
<b>42.1</b>	70	18	1	2.5	106	224
<b>45.1</b>	73	18	1	2.5	100	350
<b>47</b>	78	22	1	2.5	89	325
<b>50</b>	80	19	0.6	2	120	345
	78	22	0.8	2.5	120	350
	78	22	1	2	78	275
<b>50.1</b>	83	22	2	2	132	350
<b>52.4</b>	85	22	1	1	134	460
<b>60</b>	130	42	1.5	1.5	365	1035
<b>75</b>	160	51	2	2	540	1570
<b>111.76</b>	223.52	55.88	3.3	3.3	980	3850
<b>140</b>	280	85	4	4	1550	5650
<b>177.8</b>	368.3	82.55	8	8	2190	7750
	431.8	101.6	6.4	3.3	3100	12800
<b>180</b>	360	109	5	5	250	8950
<b>203.2</b>	419.1	92.075	9.7	9.7	2670	11600
	200	400	122	5	2960	8670
	405.638	111.506	4	4	3030	11400
<b>210</b>	460	150	10	2.3	3550	12700
	460	150	10	2.3	3550	12700

Designations	Weight
	kg
<b>917/38.4PZSV</b>	0.25
<b>917/42.1PZSV</b>	0.272
<b>917/45.1PZSV</b>	0.297
<b>917/47ZSV/YA</b>	0.409
<b>91210X2PZSV</b>	0.366
<b>91210X3PZSV</b>	0.385
<b>91710ZSV/YA</b>	0.371
<b>917/50.1PZSV</b>	0.446
<b>917/52.4ZSV</b>	0.505
<b>99412</b>	2.88
<b>99415</b>	5.3
<b>917/111X4</b>	11.8
<b>99428</b>	26.1
<b>917/177.8</b>	47.6
<b>917/177.8-1</b>	87.6
<b>99436</b>	55.9
<b>KT811</b>	70.6
<b>99440</b>	80
<b>91740/YA3</b>	75.1
<b>91742</b>	143
<b>91742F1</b>	135

# Single-row Thrust Tapered Roller Bearing

d 220~406.4 mm

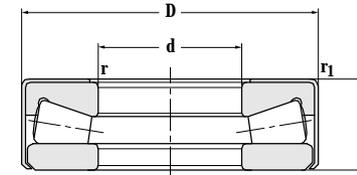
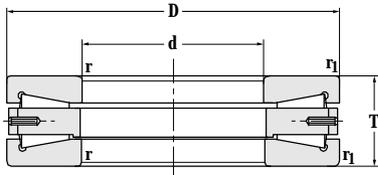


Principal dimensions				Basic load ratings		
d	D	T	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>
mm					kN	
<b>220</b>	330	65	2	2	900	3500
	330	65	3	2.1	915	4100
<b>228.6</b>	482.6	104.775	11.2	11.2	3350	15500
	482.6	104.775	11.2	11.2	3350	15500
<b>234.95</b>	482.6	104.775	11.2	11.2	3350	15500
	546.1	127	16	16	5350	20500
<b>240</b>	350	65	2.1	2.1	1020	4950
<b>260</b>	480	132	6	6	3650	11900
<b>270</b>	540	130	6	6	6150	26750
	540	130	6	6	6150	26750
<b>279.4</b>	603.25	136.525	11.2	11.2	5770	21800
<b>280</b>	520	145	6	6	6050	20700
	520.4	145	6	6	6050	20700
<b>320</b>	440	95	3	3	1650	5800
	580	155	7.5	7.5	5350	14300
<b>340</b>	710	160	4	4	8800	32500
<b>360</b>	500	110	4	4	2000	7500
<b>365</b>	710	160	5	5	6250	31500
<b>380</b>	670	175	7.5	7.5	6890	23500
<b>400</b>	540	112	4	4	2240	7900
<b>406.4</b>	711.2	146.05	9.7	9.7	6160	25400

Designations	Weight
kg	
<b>1-9017M/HG2</b>	20.7
<b>91744/HG2</b>	21
<b>917/228.6</b>	101
<b>917/228.6/HCYAD/W281</b>	99.6
<b>917/234X4</b>	99.2
<b>917/234X4-1</b>	174
<b>99248X3M/HG2</b>	22.2
<b>99452</b>	115
<b>91754</b>	165
<b>91754Q1</b>	164
<b>917/279.4</b>	217
<b>99456</b>	157
<b>99456X1</b>	158
<b>91264</b>	43.4
<b>99464</b>	193
<b>91768</b>	339
<b>91272</b>	69.5
<b>1-9011</b>	328
<b>99476</b>	290
<b>91280</b>	77.8
<b>917/406.4Q1</b>	279

# Single-row Thrust Tapered Roller Bearing

d 420~600 mm

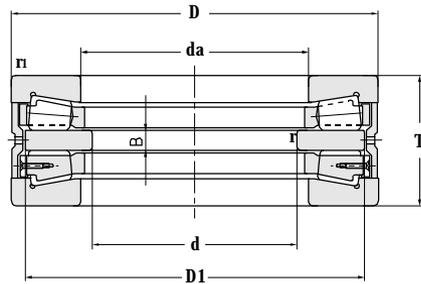


Principal dimensions				Basic load ratings		
d	D	T	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>
mm					kN	
<b>420</b>	740	95	5	5	2460	29200
<b>431.8</b>	863.6	228.6	10.2	10.2	15100	69500
<b>460</b>	800	206	9.5	9.5	7250	31500
<b>480</b>	680	120	5	5	3550	16800
<b>480</b>	850	224	9.5	9.5	9000	40000
<b>500</b>	750	190	6	6	6260	23500
<b>520</b>	900	224	9.5	9.5	10400	39900
<b>560</b>	730	115	5	2.3	2566	6423
<b>600</b>	860	125	6	6	4450	32300

Designations	Weight
	kg
<b>99284X1/HC</b>	198
<b>917/431.8/HC</b>	701
<b>99492</b>	487
<b>1-9012</b>	179
<b>99496</b>	613
<b>913/500X2</b>	325
<b>917/520</b>	661
<b>917/560F1/HC</b>	126
<b>917/600/HC</b>	269

# Double-direction Thrust Tapered Roller Bearing

d 160~320 mm

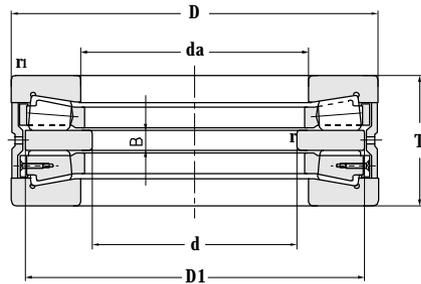


Principal dimensions			Basic load ratings		Designations
d	D	T	C <sub>r</sub>	C <sub>or</sub>	
mm			kN		
<b>160</b>	260	66	230	1470	<b>92232X3</b>
	300	110	580	2900	<b>829232</b>
	240	84	380	1460	<b>92732X3</b>
<b>170</b>	240	84	330	1300	<b>92734</b>
	240	84	330	1300	<b>92734/W281</b>
<b>180</b>	280	90	580	2900	<b>353162</b>
	280	90	500	2720	<b>92736</b>
	280	90	500	2720	<b>92736/W281</b>
<b>220</b>	300	96	510	4500	<b>92744</b>
	300	96	510	4500	<b>92744/HC</b>
	372	195	1380	5400	<b>92744/HCYA2-1</b>
<b>230</b>	400	180	980	4800	<b>829746</b>
	475	300	3050	26500	<b>92746/HCEYAD</b>
<b>240</b>	320	96	640	2300	<b>92748</b>
<b>250</b>	380	100	900	5000	<b>92750</b>
	380	100	900	5000	<b>92750/YA2</b>
	380	100	900	5000	<b>92750/YA2/W281</b>
	380	100	900	5000	<b>92750/HCYA2</b>
<b>260</b>	360	92	630	3200	<b>350981C</b>
	360	92	540	2830	<b>92752</b>
<b>270</b>	450	180	1400	6600	<b>92754</b>
<b>291</b>	520	266	2570	4050	<b>1-9014</b>
<b>300</b>	420	100	1050	4450	<b>92760</b>
	420	100	1050	4450	<b>92760/HC</b>
<b>320</b>	470	130	1600	8000	<b>92764/HC</b>

Other dimensions					Weight
da	D1	B	r <sub>min</sub>	r <sub>1min</sub>	
kN					kg
190	195	18	1	1.5	12.3
186	190	34	1	1.5	3.5
182.5	184	20	0.6	2	12
182.5	184	20	0.6	2	12.9
182.5	184	20	0.6	2	12.9
192	196	20	1	2	21
192	196	20	1	2	20.9
192	196	20	1	2	20.9
231	236	22	0.6	2	19.7
231	236	22	0.6	2	19.7
260	254	75	0.6	2	86.9
254	260	42	1	3	114
285	296	110	3	12	256
314	256	22	0.6	2	21.6
268	275	22	0.6	2	40.8
268	275	22	0.6	2	37.5
268	275	22	0.6	2	37.5
268	275	22	0.6	2	37.5
276	285	20	1	2	27.7
278	285	20	1	2	27.1
305	310	45	2	5	115
349	483	118	2	12	239
324	330	23	1.5	2.5	39.7
324	330	23	1.5	2.5	39.7
350	446	30	1.1	3	77.6

# Double-direction Thrust Tapered Roller Bearing

d 320~470 mm

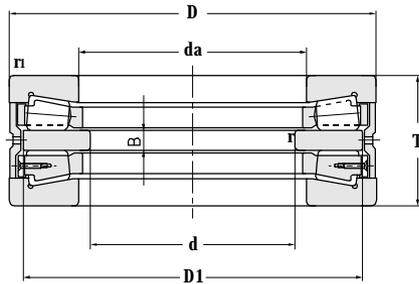


Principal dimensions			Basic load ratings		Designations
d	D	T	C <sub>r</sub>	C <sub>or</sub>	
mm			kN		
<b>320</b>	440	108	1010	4750	<b>92764-1</b>
	440	108	1010	4750	<b>92764/HC-1</b>
	470	130	1350	5800	<b>350982C</b>
<b>336</b>	630	319	3400	5150	<b>1-9013</b>
<b>348</b>	490	130	1200	7200	<b>92770B</b>
	490	136	1200	7200	<b>92770B-1</b>
<b>350</b>	490	130	1200	7200	<b>92770</b>
	540	135	2050	11000	<b>92770X3</b>
	540	199	1770	9060	<b>92770X3/HC-1</b>
	490	130	1200	5300	<b>351100C</b>
	540	135	1750	9200	<b>353006</b>
<b>360</b>	560	200	2400	12500	<b>829272</b>
	530	145	1170	7950	<b>92772</b>
<b>380</b>	530	130	1650	9850	<b>92776</b>
	530	130	1650	9850	<b>92776-1</b>
	560	130	1760	9700	<b>92776/YA2</b>
	560	130	1760	9700	<b>92776/HCYA2</b>
	650	215	3400	17000	<b>BFDB353204</b>
<b>400</b>	650	200	2700	13800	<b>829780</b>
<b>420</b>	620	185	2420	12200	<b>92784/HC</b>
	620	185	2700	13000	<b>92784/YA2</b>
<b>440</b>	650	240	3000	15800	<b>92788/YA2</b>
	650	240	3000	15800	<b>92788-DNL</b>
<b>460</b>	680	215	3200	16000	<b>92792/HC</b>
<b>470</b>	720	200	3450	18000	<b>353151</b>
	720	210	3450	18000	<b>BFDB353238/HA3</b>

Other dimensions					Weight
da	D1	B	r <sub>min</sub>	r <sub>1min</sub>	
kN					kg
348	355	26	1.1	3	45.4
348	355	26	1.1	3	45.4
340	350	30	1.1	3	79
415	578	130	3	13	425
380	390	30	1	3	99.5
380	390	30	1	3	104
380	390	30	1.1	3	70.1
388	400	30	1.1	4	107
402	410	100	1.5	3	161
380	390	30	1.1	3.5	73.5
384	400	30	1.1	4	112
382	396	48	1.5	4	180
400	410	45	2	4	105
398	410	30	3	5	90.1
398	410	30	3	5	90.1
418	430	32	1.5	3	106
418	430	32	1.5	3	106
446	450	65	2	5	275
436	450	50	1.5	5	
420	465	50	1.5	3	200
463	470	50	1.5	3	187
485	493	90	2	6	270
485	493	90	2	6	271
504	510	90	2	4	271
515	535	50	3	4.5	285
515	535	60	3	4.5	305

# Double-direction Thrust Tapered Roller Bearing

d 480~670 mm

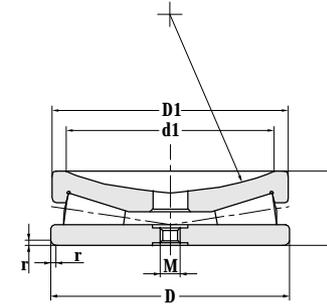
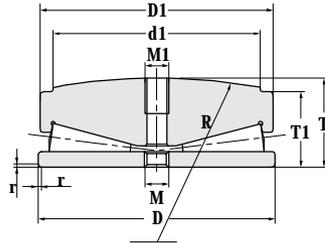


Principal dimensions			Basic load ratings		Designations
d	D	T	$C_r$	$C_{or}$	
mm			kN		
<b>480</b>	710	218	2900	13000	<b>829796</b>
<b>530</b>	710	218	2300	14000	<b>351475C</b>
<b>550</b>	760	230	2950	13500	<b>350976C</b>
<b>600</b>	880	290	4750	21500	<b>BFDB350824B/HA1</b>
<b>670</b>	900	230	3600	19500	<b>927/670/HC</b>

Other dimensions					Weight
da	D1	B	$r_{min}$	$r_{1min}$	
kN					kg
560	575	57	3	4.5	
560	575	57	3	4.5	245
585	610	50	3	4.5	310
670	680	70	4	5	550
725	870	50	2	5	396

# Screw Down Tapered Roller Thrust Bearing

d 120~750 mm



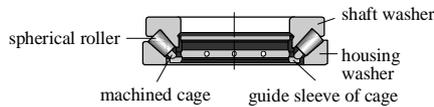
Outer diameter	Bearing designation		Boundary dimension			
	Old designation	New designation	D	D1	T	T1
120	<b>4397/120</b>	<b>TTSX120</b>	<b>120</b>	118	45	38
205	<b>4397/205</b>	<b>TTSX205</b>	<b>205</b>	203	75.6	65
235	<b>4297/235/HG2I</b>	<b>TTSV235/HG2I</b>	<b>235</b>	233	73	
380	<b>4397/380/HC</b>	<b>TTSX380/HC</b>	<b>380</b>	378	129	112
410	<b>4397/410/HC</b>	<b>TTSX410/HC</b>	<b>410</b>	408	142	122
495	<b>4397/495/HC</b>	<b>TTSX495/HC</b>	<b>495</b>	492	172	146
525	<b>4397/525/HC</b>	<b>TTSX525/HC</b>	<b>525</b>	522	180	155
533.4	<b>4397/533.4/HC</b>	<b>TTSX533.4/HC</b>	<b>533.4</b>	533.4	177.8	144
555	<b>4397/555/HC</b>	<b>TTSX555/HC</b>	<b>555</b>	553.26	190.86	165.1
555.63	<b>4397/555X2/HC</b>	<b>TTSX555X4/HC</b>	<b>555.63</b>	553.26	190.86	165.1
609.6	<b>4397/609.6/HC</b>	<b>TTSX609.6/HC</b>	<b>609.6</b>	607.24	204.01	177.8
640	<b>4397/640/HC</b>	<b>TTSX640/HC</b>	<b>640</b>	637	214.5	185
641.35	<b>4397/641X4/HC</b>	<b>TTSX641X4/HC</b>	<b>641.35</b>	638.99	212.67	184.15
750	<b>4397/750/HC</b>	<b>TTSX750/HC</b>	<b>750</b>	745	260	220

Boundary dimension					Axile static load	Weight
d1	R	M	M1	r <sub>min</sub>		
kN						kg
105	300	M10	M12	1.5	800	3.16
178	508	M12	M16	1.6	2210	15.8
208	280	M20		1.5	5100	18.3
330	914.4	M24	M30	2	15300	91.4
355	1016	M24	M30	3	18000	115
432	1066.8	M24	M36	3	28100	210
460	1270	M24	M36	3	30000	245
457.2	1981.2	M24	M36	3.2	30000	251
482.6	1270	M24	M42	3.2	37000	301
482.6	1270	M24	M42	3.2	37000	301
533.4	1524	M30	M42	3.3	46000	383
550	1520	M30	M42	3	82200	439
558.8	1524	M24		3.2	52900	426
650	1600	M30	M48	4	64000	718

## Product Characteristics:

The same as self-aligning roller bearings, the housing washer raceway surface is spherical which takes the same point of the bearing central axle as the spherical center point. The rollers of these bearings are of spherical shape, therefore they are self-aligning. They are not so sensitive to eccentricity and bending of the shaft.

Different with other thrust bearings, these bearings are featured by the extremely big axial load carrying capacity and meanwhile they can also carry a certain radial loads, however, the radial load should not exceed 55% of the axial loads. If the load P and P0 do not exceed 0.05C0 and the shaft washer rotates, then the following angles of misalignment are permissible:



Bearing diameter series	Aligning angle
200 series	1° ~ 1.5°
300 series	1.5° ~ 2°
400 series	1.2° ~ 3°

The figures with small values are suitable for comparatively large size bearings and when the load increases, the permissible misalignment shall decrease.

Oil lubrication is commonly used while working.

Applications of these bearings can be found in hydroelectric generators, vertical motors, propeller axle of vessels, tower cranes and squeezing presses, etc.

## Product types

- Symmetric self-aligning roller thrust bearings
- Asymmetric self-aligning roller thrust bearings

## Dimension Range

The Principal dimensions of ZWZ self-aligning roller thrust bearings have been listed in dimension table.

Bore diameter range: 60mm-1260mm

Outer diameter range: 130mm-1860mm

Width range: 39mm-426mm

## Tolerance

ZWZ can supply bearings with P0, P6 P5 and P4 classes.

## Cage

ZWZ self-aligning roller thrust bearings generally use brass solid cages and pressed cages. When they use the brass solid cages, there is no suffix in the bearing code name. When they use other cages, there is relative suffix in the bearing code name.

## Minimum axial load

The minimum axial load Fa min. required by the self-aligning roller thrust bearings when they are working is the bigger value of the two calculated according to the following two formulas:

Where:

Famin: the minimal axial load kN required

N: rotation speed r/min

Coa: basic static load rating kN

Fr: radial load kN

$$F_{amin} = \frac{C_{0a}}{2000}$$

$$F_{amin} = 1.8Fr + 1.33 \left( \frac{C_{0a}}{2000} \right)^2 \times 10^{-7}$$

Equivalent dynamic load

$$P = Fa + 1.2Fr$$

$$P_0 = Fa + 2.7Fr$$

Equivalent static load

$$P_0 = Fa + 2.7Fr$$

Applications of these bearings are mainly used in the oil drillers and iron and steel processing machines.

## Related bearing code explanation:

-1, -2... to express one series none standard X1, X2, YA2

E- internal structure changes, enhanced structure:

F1- Carbon Steel

F2- Graphitic steel

F3- Nodular cast iron

HC- Ring and rolling elements or only ring or rolling elements are made from case hardened steel (/HC-20Cr2Ni4A; /HC1-20Cr2Mn2MoA; /HC2-15Mn; HC3-G20CrMo).

/HCOR Indicates the outer ring & rolling element are made by carburized steel.

J- Pressed steel cage. When material is changed, it is indicated with the added digitals.

M- Brass solid cage

P5- Tolerance grade conforms to the standard P5

P4- Tolerance grade conforms to the standard P4.

S1- Bearing ring tempered in high temperature, which can reach to 200°C.

SP- Ultra precision grade, dimension tolerance equals to P5, rotating precision equals to P4.

TN1- Nylon

YA3- End face of bearing ring has changed comparing to the standard design.

YA7- Bearing rib or flange has changed comparing to the standard design

YA8- Bearing cage structure changed.

YAB- Structure and technical specification has changed at the same time.

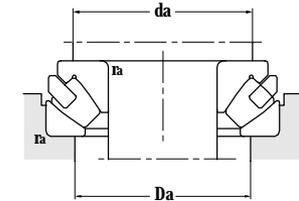
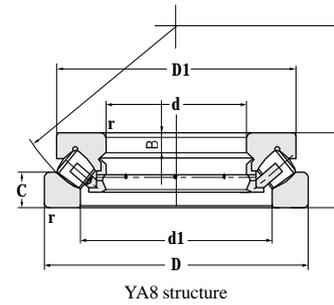
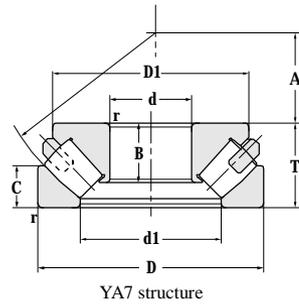
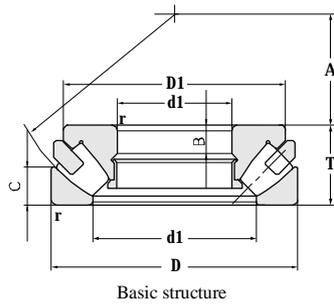
YAD- One type of bearing has two or more changes on structure.

YB2- Bearing dimension and tolerance changed.

YB5- Structure and position tolerance have special requirements.

# Thrust Spherical Roller Bearing(Asymmetrical)

d 60-130 mm

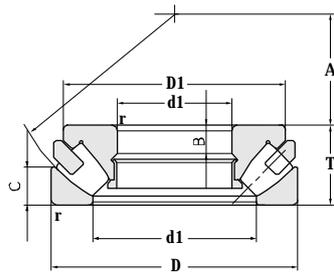


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	T	r <sub>min</sub>	C <sub>R</sub>	C <sub>OR</sub>	Grease	Oil	
mm				kN		r/min		
<b>60</b>	130	42	1.5	375	880	1800	2600	<b>29412</b>
	130	42	1.5	375	880	1800	2600	<b>29412J</b>
<b>65</b>	140	45	2	440	1040	1700	2400	<b>29413</b>
	140	45	2	440	1040	1700	2400	<b>29413J</b>
	140	45	2	440	1040	1700	2400	<b>29413J1</b>
<b>70</b>	150	48	2	500	1200	1600	2200	<b>29414</b>
<b>75</b>	160	51	2	580	1370	1600	2200	<b>29415</b>
<b>80</b>	170	54	2.1	640	1600	1400	2000	<b>29416</b>
	170	54	2.1	640	1600	1400	2000	<b>29416Q1</b>
	170	54	2.1	640	1570	1400	2000	<b>29416Q1/YA7</b>
<b>85</b>	150	39	1.5	365	1070	1600	2200	<b>29317</b>
<b>90</b>	155	39	1.5	385	1040	1600	2200	<b>29318</b>
	190	60	2.1	785	1980	1300	1800	<b>29418</b>
	190	60	2.1	785	1980	1300	1800	<b>29418Q1</b>
	190	60	2.1	785	1980	1300	1800	<b>29418Q1/HAYA7</b>
<b>100</b>	170	42	1.5	450	1330	1500	2000	<b>29320</b>
<b>110</b>	190	48	2	590	1660	1200	1700	<b>29322</b>
	230	73	3	1130	2880	1100	1600	<b>29422</b>
<b>120</b>	210	54	2.1	545	2010	1100	1600	<b>29324</b>
	250	78	4	910	1590	1000	1500	<b>39424</b>
	250	156	5	980	2700	900	1300	<b>29424D/YA7</b>
<b>130</b>	225	58	2.1	830	2400	1000	1500	<b>29326</b>
	225	116	2.1	830	2400	1000	1500	<b>29326D</b>
	225	58	2.1	830	2400	1100	1600	<b>29326J</b>
	225	58	2.1	830	2400	1100	1600	<b>29326/YA7</b>
	225	58	2.1	830	2400	1000	1500	<b>29326/YA8</b>

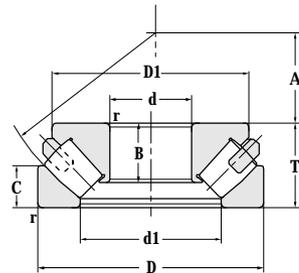
Other dimensions					Abutment and fillet dimensions			Weight
d1	D1	B	C	A	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm					mm			
89	117.6	15	20	38	90	107	1.5	2.60
89	117	15	20	38	90	107	1.5	2.60
95	125	29.5	21	42	100	117	2	3.33
91	120	29.5	22	42	100	117	2	3.14
95	125	29.5	21.5	42	100	117	2	3.34
103	135	31	23	44	107	130	2	4.24
108	140	18	24	47	115	133	2	4.27
113	153.7	19	26.8	50	120	141	2	6.06
113	153.7	19	26.8	50	120	141	2	6.06
114	151	43	25.2	50	120	141	2	9.65
111	138	13	18.7	50	115	129	1.5	2.81
115.5	143.2	13	18.8	52	120	134	1.5	2.93
127	170	22	28.5	56	135	158	2	7.85
127	170	22	28.5	56	135	158	2	7.85
127	170	49.6	28.5	56	135	158	2	7.85
127.5	158.9	14	20.6	58	130	147	1.5	3.80
143	175	16	23	64	145	164	2	6.94
155.5	208	26	34.4	69	164	193	2.5	18.1
156	193.5	18	25.9	70	160	181	2	7.45
172	222	50.5	37	74	180	209	3	17.1
174	220	153	37	74	180	209	3	33.3
168	206.7	19	27.8	76	175	194	2	9.08
168	206.7	19	27.8	76	175	194	2	18.6
166	200	19	28	76	170	195	2	8.48
168	206.7	45	27.8	76	170	195	2	8.99
168	206.7	19	27.8	76	170	195	2	9.11

# Thrust Spherical Roller Bearing(Asymmetrical)

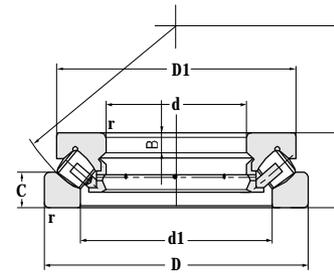
d 130~200 mm



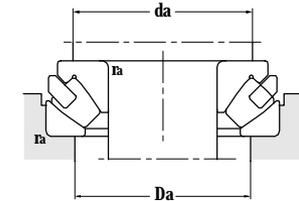
Basic structure



YA7 structure



YA8 structure

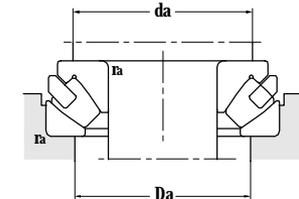
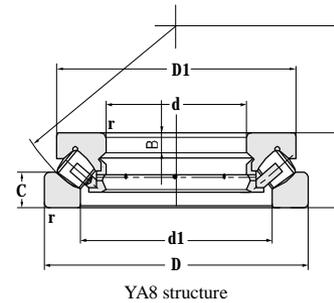
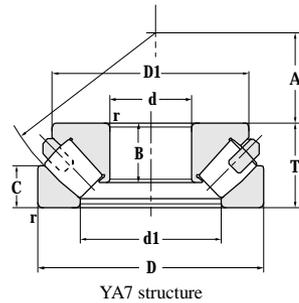
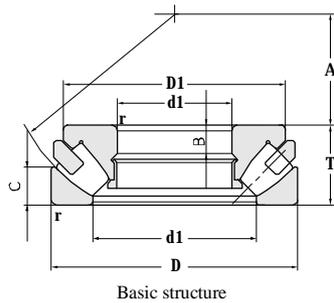


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	T	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>130</b>	270	85	4	1500	3890	950	1400	<b>29426/YA7</b>
<b>140</b>	240	60	2.1	940	2600	950	1400	<b>29328</b>
<b>150</b>	250	60	2.1	960	2740	950	1400	<b>29330</b>
	250	60	2.1	960	2740	950	1400	<b>29330A</b>
	250	60	2.1	960	2740	950	1400	<b>29330J</b>
	250	60	2.1	960	2740	950	1400	<b>29330/YA8</b>
	300	90	4	1790	4900	800	1100	<b>29430/YA8</b>
<b>160</b>	270	67	3	1130	3330	850	1200	<b>29332</b>
	270	67	3	1130	3330	850	1200	<b>29332F3</b>
	320	95	5	2000	5330	700	1000	<b>29432</b>
<b>170</b>	280	67	3	1150	3410	850	1200	<b>29334</b>
	280	67	3	1150	3680	850	1200	<b>29334J</b>
	340	103	5	2270	6350	700	950	<b>29434/YA7</b>
<b>180</b>	250	42	1.5	475	1960	900	1300	<b>29236</b>
	300	73	3	1370	4130	700	1000	<b>29336</b>
	300	73	3	1370	4130	700	1000	<b>29336/YA8</b>
	360	109	5	2500	7060	700	950	<b>29436</b>
	360	109	5	2500	7200	700	950	<b>29436/YA7</b>
	360	109	5	2500	7060	700	950	<b>29436/YA8</b>
	<b>190</b>	270	48	2	620	2660	-	1400
270		48	2	620	2660	-	1400	<b>29238F3</b>
320		78	4	1565	4950	750	1000	<b>29338</b>
320		78	4	1565	5300	750	1000	<b>29338/YA8</b>
380		115	5	2740	7680	630	850	<b>29438</b>
<b>200</b>	280	48	2	630	2590	-	1400	<b>29240</b>
	340	85	4	1790	5280	700	950	<b>29340</b>
	340	85	4	1790	5280	700	950	<b>29340J</b>
	340	85	4	1790	5280	700	950	<b>29340/YA8</b>

Other dimensions					Abutment and fillet dimensions			Weight
d1	D1	B	C	A	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm					mm			
183	246	67.5	39.7	81	142.5	227	3	28.3
183	221	20	28	82	185	208	2	10.1
194	240	20	29	87	195	235	2	11.5
190	215	34.6	29	87	190	210	2	10.5
190	225.5	38	29	87	195	219	2	10.9
194	240	20	29	87	195	219	2	11.5
209.5	273	32	42.1	92	220	253	3	28.6
205	249.6	23	31.7	92	210	235	2.5	14.6
205	249.6	23	31.7	92	210	235	2.5	14.5
218.5	285	34	46.9	99	235	270	4	32.8
216	260.3	23	31.7	96	220	245	2.5	15.7
215	252.5	42.2	32	96	220	245	2.5	14.8
234	310	79	48.8	103	250	286	4	42.8
209	239	15	21.3	97	215	227	1.5	7.05
229	275	25	34.4	103	235	262	2.5	19.9
229	275	25	34.4	103	235	262	2.5	20.3
249.5	326	39	51.2	110	265	304	4	64.2
249.5	326	84	51.2	110	265	304	4	49.8
249.5	326	39	51.2	5	265	304	4	62.5
222.5	257	15.5	24.1	104	225	243	2	8.44
222.5	257	15.5	24.1	104	225	243	2	8.37
240.5	298.3	27	38.6	110	250	280	3	25.1
240.5	308	27	38.6	110	250	280	3	25.7
263	345	41	53.7	117	280	321	4	59.0
234.5	266	15	24	108	240	254	2	8.54
259	314	29	39.1	116	265	297	3	29.5
261	318	54.5	41	116	265	297	3	29.3
261	325	29	41	116	265	297	3	34.0

# Thrust Spherical Roller Bearing(Asymmetrical)

d 200~340 mm

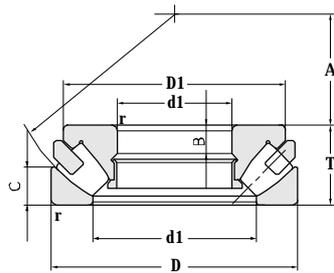


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	T	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>200</b>	400	122	5	2480	9100	600	800	<b>29440/YA7</b>
<b>220</b>	300	48	2	665	2780	-	1300	<b>29244</b>
	360	85	4	1920	2800	670	900	<b>29344</b>
	360	85	4	1920	6050	670	900	<b>29344J</b>
	360	85	4	1920	6050	670	900	<b>29344/YA8</b>
	420	122	6	3220	9270	560	750	<b>29444</b>
<b>240</b>	340	60	2.1	910	4360	670	900	<b>29248</b>
	380	85	4	1960	6290	600	800	<b>29348</b>
	380	85	4	1960	6290	600	800	<b>29348/YA7</b>
	380	85	4	1960	6500	600	800	<b>29348/YA8</b>
	440	122	6	3270	10100	530	750	<b>29448</b>
<b>260</b>	360	60	2.1	830	4150	-	1100	<b>29252</b>
	420	95	5	2450	7970	600	800	<b>29352</b>
	480	132	6	3890	12400	500	670	<b>29452J</b>
	480	132	6	3890	13400	500	670	<b>29452J/HC</b>
	480	132	6	3890	12400	500	670	<b>29452J/HC-1</b>
<b>280</b>	380	60	2.1	895	3840	700	1000	<b>29256</b>
	440	95	5	2450	8300	500	670	<b>29356</b>
	520	145	6	4700	14700	480	630	<b>29456</b>
	520	145	6	4700	14700	480	630	<b>29456F1</b>
<b>300</b>	420	73	3	1220	6200	-	900	<b>29260</b>
	480	109	5	2530	10500	700	750	<b>29360</b>
	540	145	6	3500	14800	450	600	<b>29460</b>
<b>320</b>	440	73	3	1320	7050	670	900	<b>29264</b>
	500	109	5	3250	10800	600	800	<b>29364</b>
	500	109	5	3250	10800	600	800	<b>29364/HC</b>
	580	155	7.5	4750	18200	430	560	<b>29464/YA8</b>
<b>340</b>	540	122	5	3150	12400	600	800	<b>29368</b>

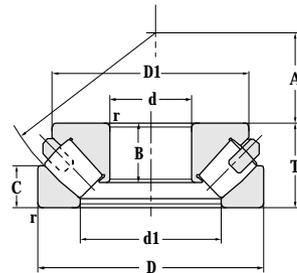
Other dimensions					Abutment and fillet dimensions			Weight
d1	D1	B	C	A	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm					mm			
276.5	360	94	56.7	122	295	337	4	85
254	284.4	15	24	117	260	273	2	9.20
277.5	330	29	40.7	125	285	316	3	28.6
273.5	326.3	55	41	125	285	316	3	31
277.5	330	29	40.7	125	285	316	3	29.4
300	381	43	56.9	132	315	358	5	73.2
281	316	19	30	130	290	308	2	15.7
298.5	360	29	41.7	135	305	336	3	35.4
298.5	360	63.5	41.7	135	305	336	3	35.6
298.5	365	29	41.7	135	305	336	3	20.3
316	400	43	60	142	335	378	5	96.1
302	338	19	30	139	310	326	2	16.9
327.5	392.3	32	46	148	335	380	4	50.2
353	446	83	65	154	360	412	5	98.6
342	432	88.2	65	154	360	412	5	101
353	446	83	65	154	360	412	5	98.6
322.5	364	19	29.5	150	325	347	2	21.7
346	411	32	46.3	158	360	400	4	50.6
373.5	470	54	68.9	166	395	446	5	127
373.5	470	54	68.9	166	395	446	5	125
405	353	21	38	162	360	380	2.5	29.5
371.5	448	37	53	168	385	423	4	72.7
395	494.4	52	68.3	175	395	446	5	138
369.5	419.4	21	36	172	375	410	2.5	31.4
394.5	466.5	37	53	180	340	456	4	75.8
394.5	466.5	37	53	180	340	456	4	75.8
420	534	55	75	191	450	500	6	170
421	503	41	59.5	192	440	479	4	101

# Thrust Spherical Roller Bearing(Asymmetrical)

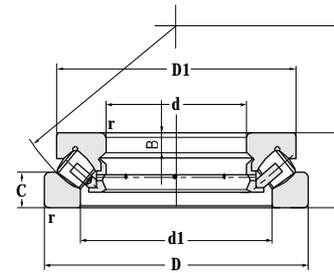
d 340~500 mm



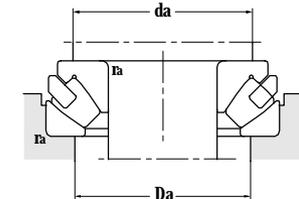
Basic structure



YA7 structure



YA8 structure

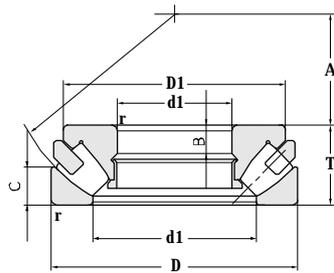


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	T	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>340</b>	620	170	7.5	5520	21500	500	700	<b>29468F3</b> <b>29468/YA57</b>
	620	170	7.5	5700	18500	380	500	
<b>360</b>	500	85	4	1630	8500	600	800	<b>29272</b> <b>29372</b> <b>29472/HC</b>
	560	122	5	3080	12400	500	600	
	640	170	7.5	5230	20800	400	500	
<b>380</b>	520	85	4	1820	8900	500	700	<b>29276</b> <b>29376</b> <b>29376/HC</b>
	600	132	6	3280	15200	450	650	
	600	132	6	3280	15200	450	650	
<b>400</b>	540	85	4	1720	7680	500	700	<b>29280</b> <b>29280F3</b> <b>29280F3/YA7</b> <b>29380</b> <b>29380F3</b> <b>29480</b>
	540	85	4	1720	7680	500	700	
	540	85	4	1650	9050	500	700	
	620	132	6	3500	16800	440	620	
	620	132	6	3500	16800	440	620	
	710	185	7.5	6230	25500	300	450	
<b>420</b>	650	140	6	3800	17900	420	600	<b>29384</b> <b>29484</b>
	730	185	7.5	6900	28000	400	580	
<b>440</b>	600	95	5	2000	10100	400	580	<b>29288/YA8</b> <b>29388</b> <b>29488</b> <b>29488/HC</b>
	680	145	6	4310	19500	360	480	
	780	206	9.5	7500	30700	260	380	
	780	206	9.5	7500	30700	260	380	
<b>460</b>	620	95	5	2280	12900	400	580	<b>29292</b> <b>29292/YA8</b> <b>29392</b> <b>29392/HC</b> <b>29392/YA8</b> <b>29492/YA8</b>
	620	95	5	2280	12900	420	600	
	710	150	6	4460	18800	300	450	
	710	150	6	4460	18800	300	450	
	710	150	6	4460	18800	300	450	
	800	206	9.5	8100	32300	260	380	
<b>480</b>	650	103	5	2350	11800	430	560	<b>29296</b> <b>29296/YA7</b>
	650	103	5	2260	12700	360	480	
<b>500</b>	750	150	6	4950	23100	280	430	<b>293/500</b>

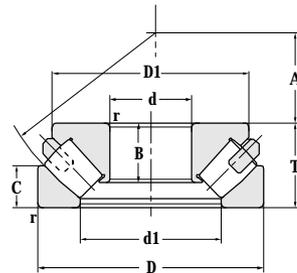
Other dimensions					Abutment and fillet dimensions			Weight
d1	D1	B	C	A	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm					mm			
449.5	560	61	80	201	475	530	6	218
449.5	560	115	80.1	201	475	530	6	206
420	470	25	41	194	430	453	3	45.9
445	521	41	59.5	202	460	500	4	103
470	588	61	81	210	495	500	6	221
439	498	27	42	202	450	473	3	50
475	561	44	61.4	216	495	535	5	129
475	561	44	61.4	216	495	535	5	129
460	510	27	42	212	470	493	3	64.6
460	510	27	42	212	470	493	3	63.1
460	510	64	42	212	470	493	3	62.9
489	582	44	64.7	225	510	550	5	153
489	582	44	64.7	225	510	550	5	153
529.5	652	67	86	236	550	615	6	309
514.5	610	48	6.8	235	535	580	5	159
545	673	67	89	244	575	635	6	311
508	585	30	46.5	235	520	545	4	77.1
539	636	49	70.8	245	585	630	3	180
583	716	74	97	260	630	695	8	394
583	716	74	97	260	630	695	8	394
525.5	590	30	49.4	245	540	565	4	75.2
525.5	590	30	49.4	245	540	565	4	76.6
567	668	51	72	257	586	630	5	207
567	668	51	72	257	586	630	5	207
567	668	51	72	257	586	630	5	210
596	730	74	99.5	272	630	695	8	415
556	635	33	53.5	259	570	595	4	99.3
554	626	79	51	259	570	595	4	93.4
601.5	709.4	51	75.5	280	630	675	5	221

# Thrust Spherical Roller Bearing(Asymmetrical)

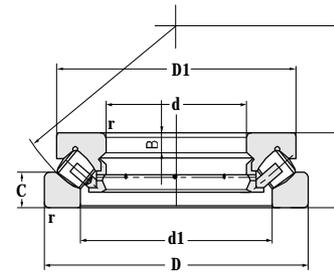
d 500~850 mm



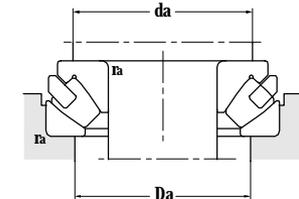
Basic structure



YA7 structure



YA8 structure

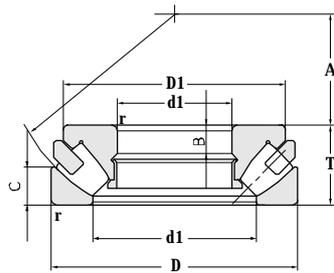


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	T	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>500</b>	750	150	6	4950	23100	280	430	<b>293/500/YA3</b>
	750	150	6	4400	21000	280	430	<b>293/500/YB2</b>
	870	224	9.5	9000	39500	320	460	<b>294/500</b>
	870	224	9.5	8900	39500	320	460	<b>294/500/HC</b>
<b>530</b>	710	109	5	5000	16600	350	500	<b>292/530</b>
	920	236	9.5	10000	40500	220	300	<b>294/530</b>
<b>560</b>	750	115	5	3100	15400	360	480	<b>292/560</b>
	750	115	5	3100	15400	360	480	<b>292/560F3</b>
	980	250	12	11500	49000	230	310	<b>294/560</b>
<b>600</b>	800	122	5	4050	21200	360	480	<b>292/600</b>
	900	180	7.5	7000	33500	320	460	<b>293/600F3/HCORYA7S1</b>
	1030	258	12	12500	54000	300	450	<b>294/600</b>
<b>630</b>	1090	280	12	13800	62400	300	450	<b>294/630</b>
	1090	280	12	13800	62400	300	450	<b>294/630/HC</b>
<b>670</b>	900	140	6	4200	22800	260	380	<b>292/670</b>
	1150	290	15	15400	68000	190	240	<b>294/670HC</b>
<b>710</b>	1220	308	15	15600	71000	170	220	<b>294/710</b>
	1220	308	15	15600	71000	170	220	<b>294/710/HC</b>
<b>750</b>	1000	150	6	6100	31000	220	340	<b>292/750</b>
	1120	224	9.5	9370	45000	180	260	<b>293/750</b>
	1280	315	15	18000	81600	140	200	<b>294/750</b>
	1280	315	15	18000	81600	140	200	<b>294/750F3</b>
<b>800</b>	1060	155	7.5	6220	36000	240	340	<b>292/800</b>
	1360	335	15	19400	89300	230	310	<b>294/800F3</b>
<b>850</b>	1440	354	15	28600	100000	120	150	<b>294/850F1</b>
	1440	354	15	28600	100000	120	150	<b>294/850F1/HC</b>

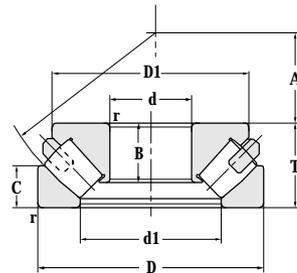
Other dimensions					Abutment and fillet dimensions			Weight
d1	D1	B	C	A	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm					mm			
601.5	709.4	51	75.5	280	630	675	5	221
595	675	51	63	280	630	675	5	201
648	790	81	106	290	685	755	8	589
648	790	81	106	290	685	755	8	589
604	680	35	54	288	615	655	4	118
686	845	89	114	309	725	800	8	615
640	715	40	56.8	302	655	685	4	131
640	715	40	56.8	302	655	685	4	131
727	890	92	120	328	770	850	10	741
688	760	39	59.4	321	700	735	4	159
726	841.5	132.5	87	335	755	810	6	373
769	940	92	127	347	815	900	10	839
816	995	100	137.5	365	860	950	10	1005
816	995	100	137.5	365	860	950	10	1005
773	880	45	73	365	790	825	5	225
864	1045	110	141	387	905	1000	12	1170
910	1130	113	148.5	415	965	1070	12	1406
910	1130	113	148.5	415	965	1070	12	1406
858	950	50	74	406	880	925	5	296
910	1086	76	108	415	935	1000	8	703
972	1164	116	158	436	1015	1120	12	1530
972	1164	116	158	436	1015	1120	12	1530
907.5	1010	50	80	426	935	980	6	343
1034	1250	120	165	462	1080	1185	12	1826
1098	1330	221	172	494	1080	1230	12	2090
1098	1330	221	172	494	1080	1230	12	2090

# Thrust Spherical Roller Bearing(Asymmetrical)

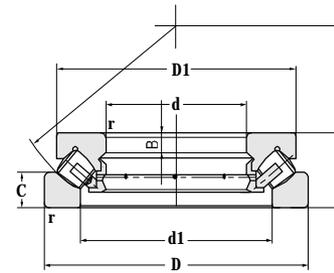
d 900~1620 mm



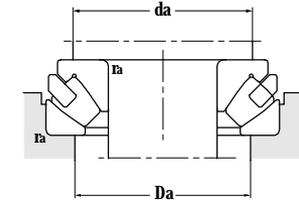
Basic structure



YA7 structure



YA8 structure

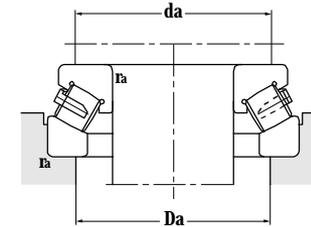
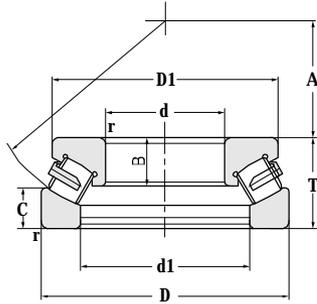


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	T	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>900</b>	1180	170	7.5	7550	41500	120	150	<b>292/900</b> <b>294/900F3/HCYA8</b>
	1520	372	15	26400	121000	120	150	
<b>950</b>	1250	180	7.5	8430	46900	190	240	<b>292/950</b> <b>294/950F1/HC</b>
	1600	390	15	27100	127000	170	220	
<b>1060</b>	1400	206	9.5	10500	62000	180	260	<b>292/1060</b> <b>292/1060F3</b> <b>294/1060F3/HCSYA8</b>
	1400	206	9.5	10500	62000	180	260	
	1770	426	15	32100	150000	150	200	
<b>1120</b>	1460	206	9.5	11000	68600	170	220	<b>292/1120F1</b> <b>292/1120F3</b>
	1460	206	9.5	11000	68600	170	220	
<b>1180</b>	1520	206	9.5	10900	64000	170	220	<b>292/1180</b>
<b>1320</b>	1540	175	6	6500	48500	120	150	<b>217/1320</b>
<b>1620</b>	1860	150	6	6490	48600	120	150	<b>292/1620/YAD</b>

Other dimensions					Abutment and fillet dimensions			Weight
d1	D1	B	C	A	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm					mm			kg
1023	1125	54	86	477	1030	1080	6	445
1137	1394	244.5	186	518	1160	1370	12	2653
1081	1185	58	88	507	1095	1155	6	537
1209	1470	253	191	546	1275	1400	12	2920
1208	1335	66	100	566	1225	1290	8	767
1208	1335	66	100	566	1225	1290	8	767
1332	1640	192	207	610	1410	1555	12	4040
1272	1385	141.5	101	601	1300	1365	8	804
1272	1385	141.5	101	601	1300	1365	8	804
1331	1450	83	101	625	1345	1410	8	854
1380	1510	72	98	1446	1470	1400	5	514
1722	1799	103	78.5	850	1780	1720	5	548

# Thrust Spherical Roller Bearing(Symmetrical)

d 70–260 mm

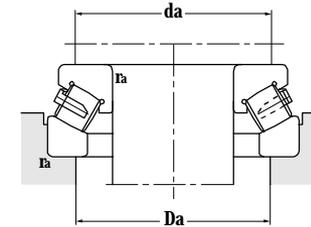
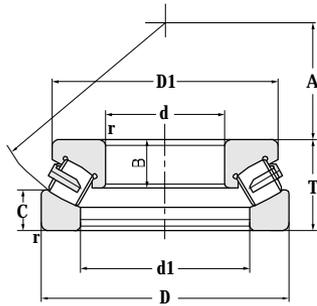


Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	T	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil	
mm				kN		r/min		
<b>70</b>	150	48	2.3	314	430	1400	2000	<b>29414/YAD</b>
<b>80</b>	170	54	2.5	407	550	1100	1700	<b>29416/YAD</b>
<b>90</b>	190	60	2.5	484	690	950	1500	<b>29418/YAD</b>
<b>100</b>	210	67	3	644	865	850	1300	<b>29420/YAD</b>
<b>110</b>	190	48	2	400	1270	1300	1800	<b>29322/YAD</b>
<b>120</b>	210	54	2.5	418	650	1000	1600	<b>29324/YAD</b>
	250	78	3.7	781	1060	750	1100	<b>29424/YAD</b>
	250	78	3.7	781	1060	750	1100	<b>29424/YAD-1</b>
<b>130</b>	225	58	2.5	484	750	950	1500	<b>29326/YAD</b>
	270	85	3.7	836	1100	700	1100	<b>29426/YAD</b>
<b>140</b>	280	85	3.7	908	1120	670	950	<b>29428/YAD</b>
<b>150</b>	300	90	3.7	1090	1710	630	900	<b>29430/YAD</b>
<b>160</b>	270	67	3	730	2380	630	900	<b>29332/YAD</b>
	320	95	4.7	1100	1720	560	800	<b>29432/YAD</b>
<b>170</b>	340	103	4.7	1330	2130	530	750	<b>29434/YAD</b>
<b>180</b>	300	73	3	974	3000	630	900	<b>29336/YAD</b>
	360	109	4.7	1330	2130	750	750	<b>29436/YAD</b>
<b>220</b>	300	48	2	484	910	850	1300	<b>29244/YAD</b>
<b>240</b>	440	122	6	2420	8000	530	750	<b>29448A</b>
	440	122	6	1920	3550	530	750	<b>29448/YAD</b>
<b>260</b>	360	60	2.1	798	1550	530	750	<b>29252/YAD</b>
	480	132	6	3200	11000	530	750	<b>29452A</b>

Other dimensions					Abutment and fillet dimensions			Weight
d1	D1	B	C	A	d <sub>amin</sub>	D <sub>amax</sub>	r <sub>amax</sub>	
mm					mm			
103	135	31	23	44	105	125	2	3.87
117	155	35	25	50	120	141	2	5.33
132	170	39	29	56	135	158	2	7.13
146	190	45	32	62	150	175	2.5	10.5
140	175	31	24	64	145	164	2	5.08
161	188	34	30	57	160	181	2	6.88
	181	222	48	38	74	180	3	19.5
	181	222	48	38	74	180	2	19.4
170	200	37	29	76	175	194	2	8.26
190	240	55	44	79	195	227	3	23.0
203	247	55	47	64	205	236	3	22.7
220	270	60	48	69	220	253	3	27.3
200	240	45	32	92	205	235	2	13.5
	234	275	61	53	74	235	4	33.3
243	310	71	48	104	250	286	2	40.7
230	276	50	35	103	235	262	2.5	19.4
	265	308	67	58	82	265	2	42.3
260	286	31	24	117	260	273	5	7.92
328	370	65	59	142	335	378	5	72.7
	330	400	78	59	335	378	5	74.5
302	335	38	30	139	310	326	2	15.7
	343	400	76	65	310	326	5	95.3

# Thrust Spherical Roller Bearing(Symmetrical)

d 280~1320 mm



Principal dimensions				Basic load ratings		Limit speed ratings		Designations
d	D	T	$r_{min}$	$C_r$	$C_{or}$	Grease	Oil	
mm				kN	r/min			
<b>280</b>	440	95	5	1600	6060	530	750	<b>29356/YAD</b> <b>9069356</b>
	440	95	5	1450	6060	530	750	
<b>340</b>	460	73	3	1250	2440	530	750	<b>29268/YAD</b> <b>29468A</b>
	620	170	7.5	5050	19000	500	690	
<b>380</b>	600	132	6	3750	15200	500	690	<b>29376/P5YAD</b>
<b>420</b>	580	95	4.7	2060	4150	460	560	<b>29284/YAD</b>
<b>440</b>	780	206	9.5	7150	26000	400	450	<b>29488A</b>
<b>490</b>	655	90	5	2300	12000	400	450	<b>217/490/YAD</b>
<b>500</b>	870	224	9.5	6930	27700	260	340	<b>294/500/YAD</b>
<b>590</b>	755	95	5	2390	13200	260	340	<b>217/590/YAD</b>
<b>630</b>	850	132	6	3580	8350	250	300	<b>292/630F3/YAD</b>
<b>670</b>	900	140	6	3900	20300	200	240	<b>292/670F3/YAD</b>
<b>710</b>	950	145	6	3960	12000	200	240	<b>292/710/YAD</b>
<b>750</b>	1280	315	15	14850	31000	80	100	<b>294/750F1/YAD</b> <b>294/750F3/YAD</b>
	1280	315	15	14850	31000	80	100	
<b>1320</b>	1540	175	6	6500	48500	60	80	<b>217/1320</b>

Other dimensions					Abutment and fillet dimensions			Weight
d1	D1	B	C	A	damin	Damax	ramax	
mm					mm			
348	413	64	46	158	355	390	4	49.1
348	413	64	46	158	355	390	4	49.1
388	438	48	36	204	400	422	2.5	31.4
450	520	102	77	201	440	500	6	197
475	561	106.5	61.4	216	480	550	5	131
489	548	62	46	251	500	525	4	78.9
583	650	115	96.5	260	550	630	8	355
552	627	52	40	482	615	635	4	73.7
654	760	140	108	290	685	755	8	462
654	727	55	41.5	570	715	735	4	90
728	800	86	65	338	740	780	5	231
750	830	86	70	365	760	820	5	210
805	895	92	75	380	820	880	5	279
972	1152	160	158	448	1015	1120	12	1340
972	1152	160	158	448	1015	1120	12	1340
1380	1510	98	72	1446	1495	1515	5	514

## 1. Railway Bearing Application

The bearing applied for railway industry must possess high load carrying capacity and safety performance. Wafangdian Bearing Group Corp.,Ltd. have professional experience in the railway bearing application for more than 60 years providing professional technical supporting comprehensive and high quality products. ZWZ Group is the most important railway bearing manufacturer in China, also is the only enterprise that can manufacture railway locomotive, passenger car, wheel bearing journal box free type bearing for railway wagon, during the process of close cooperation with Ministry of Railways and manufacturer of locomotive vehicle, we design the best allocation plan for each type of bearings' application. Our products include journal box bearings for railway passenger car, railway wagon wheel bearing journal box free bearings, locomotive journal box bearing, main generator bearing, traction motor bearing, axle gearbox bearing, traction motor journal sticking bearing, wheel set hollow shaft drive bearing (full suspended bearing) and etc.

Subway, light railway, rural railway as one important component of the city public transport system, are known as "major arteries of urban passenger traffic", since entered the 21st century, along with the rapid growth of the economy and the progress of urbanization in China, urban railway system also enter into a fast growing period, China have already become the world's biggest urban railway transit market, and urban railway vehicle bearing gradually changed from depending on imported bearing to localization. ZWZ Group rely on abundant R&D technology, advanced production techniques & equipments and

perfect service system, successfully complete the research and development of the rail transit bearings, supporting several rail transit vehicle in different major cities in China, the major products include each kind of subway journal box bearing, light rail journal box bearing, journal box bearing for low floor vehicle and subway gearbox bearings.

## 2. Wheel Bearing

Railway locomotive vehicle wheel bearings adopt different structure designs due to different application conditions, locomotive and passenger vehicle have journal box, bearing is connected with bogie through journal box, railway wagon is journal box free, bearing is connected with side bogie through adapter. Bearing carry the impact load between wheel bearing and bogie structure, and also need to carry the axle load while the vehicle turns.

Wheel bearing structure includes cylindrical roller bearing, cylindrical roller bearing unit, tapered roller bearing, tapered roller bearing unit. According to the application requirement to the railway bearing, wheel bearing shall have long-term period of free maintaining period, structure design for easier maintaining, and high reliability.

### 2.1 Classification and Application of Wheel Bearings

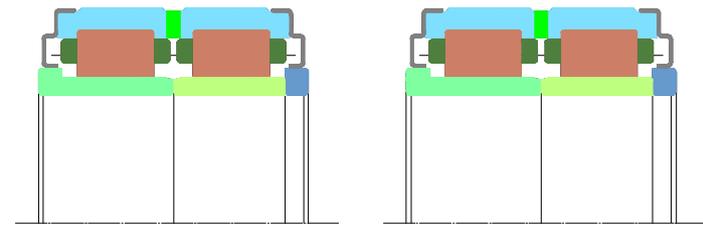
The railway vehicle wheel bearing can be divided into following types, according to the design technology and applications of vehicle types:

- Cylindrical roller bearing unit
- Double-row tapered roller bearing unit
- Single-row tapered roller bearing
- Single-row cylindrical roller bearing

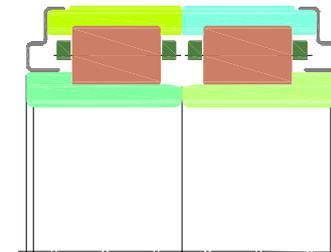
### 2.2 Cylindrical Roller Bearing Unit

Cylindrical roller bearing unit mainly is applied to railway locomotive, passenger vehicle, urban railway transit vehicle journal box, generally, the double-row cylindrical roller bearing with sealing devices on both sides of bearings, or one pair matched single-row cylindrical roller bearing with single side sealing device. Bearing units have been already filled with lubricating grease before mounting, free of filling lubricating grease while mounting. Because bearings have integrated sealing devices,

making the bearing with long period free of maintaining. This type of bearing have special internal structure designs, the modified liner contact between roller and raceway reduce the edge stress and can make the bearing especially fit for carrying very high level of radial load, also can carry part of axle load at the same time. Compared with tapered roller bearing unit, cylindrical roller bearing unit is easy for mounting and assembling, convenient for bearing's repair and maintenance.



Double-row Cylindrical Roller Bearing Unit



Paired Single-row Cylindrical Roller Bearing Unit

### 2.3 Double-row Tapered Roller Bearing Unit

Bearing units have complete sealing, filled with lubricating grease and adjusted clearance before mounting, integrated unit design is good for bearing's mounting and dismounting,

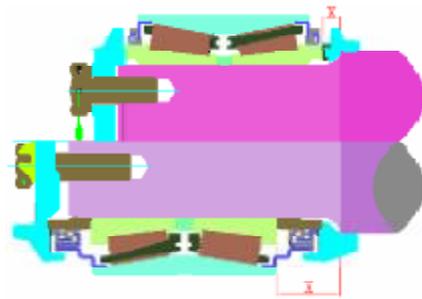
bearing mounting onto the journal by cold press method. Bearing internal adopt ECP structure design, optimized inner ring flange and roller reference plane, decrease bearing

sliding friction and temperature rise, at the same time adopt modified contact design between roller tessellation lines and raceway to avoid edge stress, which can guarantee the bearing is especially fit for carrying the combination load of radial and axle load. Through the calculation FEM and comprehensive performance testing, make sure of the optimized design of bearing structure. The FEM method not only can describe the magnitude of stress level, but also can actually reflect the stress gradient distribution of the bearings.

In order to lower the bending deformation to the shaft while carrying heavy load, adopt compact design for heavy load railway bearings, shorten the distance to journal

Good sealing devices can effectively prevent the leak of lubricating grease, prevent the foreign matter and water invading into the bearing, which can effectively reduce the failure in application, prolong the maintaining period, and guarantee the bearing with long service life. The labyrinth sealing structure performs better than traditional contact sealing in the aspect of sealing performance, lower temperature rise, but due to large axle load,

shoulder, improve the rigidity of shaft, decrease the micro abrasive of bearing, decrease the failure in actual application and improve bearing's service life.

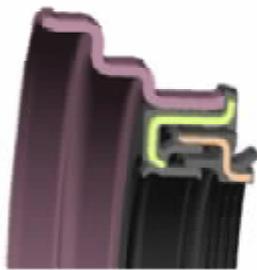


Comparison of compact structure design and traditional design

not good for decreasing micro abrasion effect to the bearings; Composite sealing is integrated structure design, benefit for mounting and dismounting, and can shorten the bearing axial width, fit for the compact structure design with better sealing performance, have the characteristic low friction torque, low running temperature rise, generally apply to heavy load railway wagon bearing and urban rail transit journal box bearing and etc.



Contact Type Sealing



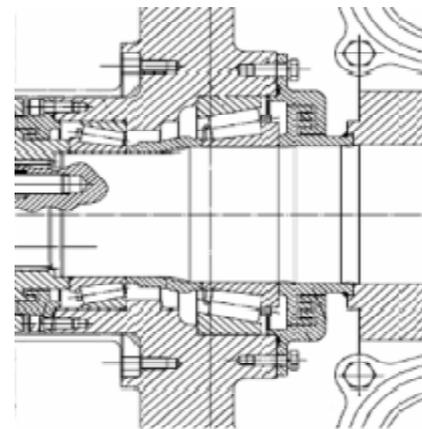
Labyrinth Sealing



Composite Sealing

## 2.4 Single-row Tapered Roller Bearing

This series bearing are generally applied to the low speed railway vehicle with urban low floor, because of the limit of the structure of trailer bogie, need low floor type special axle instead of normal journal wheel and axle, the bearing mounting in the wheel set, bearing inner ring fit with special shaft, outer ring fit with wheel set, the wheel set is considered as journal box, bearing outer ring rotating, this application was called "Embedded wheel hub bearing unit". The ZWZ embedded wheel hub bearing unit which is mounted on independent wheel set in the light rail low floor vehicle is combined with one pair of tapered roller bearing, these two bearings adopt high precision manufacturing technique, to guarantee the bearing with high mounting precision and rotating performance. Select proper matching clearance, make the wheel set have relative high rigidity and guarantee the stability when the vehicle running.



Embedded Journal Box Bearing

## 2.5 Single-row Cylindrical Roller Bearing

Cylindrical roller bearing is one of the most widely adopted bearing type, already passed the verifications on each kind of application in different kinds of railway vehicle, which are applied to the journal box in railway locomotive, passenger car and light rail vehicles, this type of bearings are generally applied in pairs with NJ/NJP type bearings, fit for carrying very high level radial load and amount of axial load. Bearings have special internal structure design, rolling element and raceway modification design, avoiding edge stress to guarantee the bearing with high load carrying capacity and adopt plastic-steel cage to benefit bearing high speed rotation.

## 3. Transmission and driving system bearing

### 3.1 axle gearbox bearing

The main function of rolling bearing in gearbox is mainly for output stable torque while the locomotive running at high speed, it means they must carry varying impact load under complicate environment. The type of bearings are mainly tapered roller bearing, four-point contact bearing and cylindrical roller bearing. The collocation of bearing varying in different types, mainly depend on gearbox design and working condition.

The main application performance of gearbox bearings are:

- High speed
- High Load Carrying
- Vibration and impact resistance
- High temperature resistance

The bearing selection and confirmation is determined by related structure dimension of

gearbox , meanwhile shall consider elements of application above, generally it requires the calculated service life is over two million kilometers.

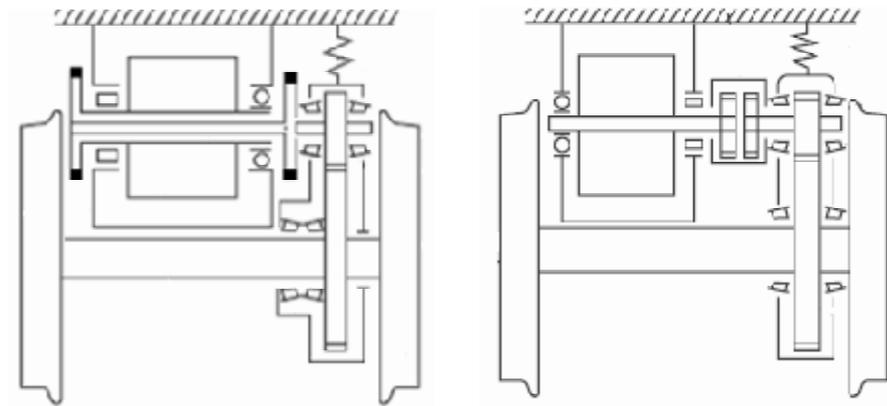
Besides the locomotive gearbox bearing made by ZWZ Group adopt special structure designs, in addition, improve cage strength through increasing the thickness pocket bar of the brass cage and conducting special surface treatment

of pressed sheet-steel cage, in order to fulfill the effect of the impact caused by locomotive vehicle running in high speed. The main structural characteristics of the bearing are:

- Enhance internal design, improve bearing's load carrying capacity;
- Adopt high strength high quality copper alloy material, optimize cage structure design, to guarantee bearing rotating reliability;

improve bearing's design and manufacturing quality and ensure the bearing can satisfy the complicate working condition application and strict working requirement of the traction motor. The traction motor bearings always adopt Cylindrical roller bearing and Deep groove ball bearing, also part of traction motor's designs adopt Spherical roller bearing. The calculation life of the bearing is more than two million kilometers.

bogie frame, the weight of traction motor totally equals to the weight above the spring, reduced the weight below the spring, so that the wheeltrack vertical dynamic load is relatively small. The vertical and horizontal acceleration caused by wheeltrack impact on the rail where it is not smooth can not be delivered to the traction motor and traction gear unit pairs directly. The working condition of traction motor and traction gear pair is improved significantly, the failure rate decreases, service life extended and benefit the locomotive run at a high speed.



Railway Locomotive Transmission And Driving System

### 3.3 Axle box bearing

The two axle box bearings are mounted in the axle box applied to the locomotive vehicle with the structure of suspension type eclectic traction motor, to support the traction motor horizontal configured. Traction motor normally is supported on the bogie frame, the other side is supported on the axle through axle box bearing. In order to make the axle box bearing with high reliability and realize long operating life (in normal condition the operating condition shall be over 2 million km), the bearing applied in this position shall have high load carrying capacity. The high load caused by vibration and impact normally carried by the special tapered roller bearing with enhanced pressed metal cage.

### 3.5 Transmission and Driving System Bearing Application Features

#### 3.5.1 Tapered Roller Bearing

Tapered roller bearing is separable, the cone assembly and cup can be separate and assembled independently. The modified liner contact of the rolling element and raceway avoid edge stress. Tapered roller bearing can carry high level axial and radial load. Because this type of bearing can carry the axial force in only one direction, so it should be applied in pairs. This type of bearings are applied in the gearbox and axle box.

### 3.2 Traction Motor Bearing

Traction motor is the key equipment in the locomotive transmission system, bearing is the critical component of traction motor, besides the bearing carrying the weight of rotor, it also need to bear the traction force and break force effects caused by frequent starting and break, meanwhile, it need to carry the impact load during running of the locomotive and the force generated by gear engagement. As a result, under such complicate working conditions, bearing must satisfy high

running operating reliability and long service life requirement, so this makes greater requirements for bearing's design and manufacturing quality. The traction motor bearings developed by ZWZ Group are all conducted optimized designs depending on the actual demand of customer, through proper selection of clearance, optimized structure of cage, the advanced methods of ring and rolling element heat treatment processing technique, enhanced internal structure optimization, they

### 3.4 Wheel Set hollow Axle Bearing(full suspension bearing)

This type of bearing is applied to wheel set hollow axle driving devices. The bearing for gear wheel is supported on the hollow axle sleeve which was fastened on the body of the traction motor and the bearing outer ring rotates. Wheel set hollow axle driving device is widely applied to the locomotive and bullet trains with high speed, the main characteristic is that the traction motor is fastened on the

#### 3.5.2 Four-point Contact Bearing

Four-point contact ball bearing is a kind of angular contact ball bearing. This type of bearing can carry axial load in double directions, generally together with cylindrical roller bearing which carry radial load, and adopt clearance fit in radial direction. The structure of inner ring is split type that can make bearing installed much more steel balls. This type of bearings are applied to gearbox.

#### 3.5.3 Cylindrical Roller Bearing

Single-row cylindrical roller bearing due to

the inner ring can be separated from the assembly made up of outer ring, roller and cage, extremely beneficial to bearing's mounting, dismounting, maintaining and inspection, therefore they are applied more widely than other types of bearing in railway bearing. Cylindrical roller bearing can carry high level of radial load, the modified liner contact of the rolling element and raceway can avoid edge stress and improve the reliability of the bearing in application. The combination of NJ and NUP type cylindrical roller bearing can carry amount of axial load. This type of bearing can be applied to traction motor, gearbox and wheel set hollow axle driving devices.

### 3.5.4 Insulated Bearing

Under some special or poor working conditions, journal box bearing and electronic motors can be damaged caused by additional voltage. Even the process technique of the electric motor is complete, it can not completely avoid the electric potential difference between the rotor and stator caused by electromagnetic asymmetry, so it formed closed circuit while the current went through the bearing. In order to avoid the circumstance above, the solution of ZWZ group, is to adopt bearing ceramic coating on the bearing outer ring surface, to blocking-up the voltage not lower than 1000V, to protect bearing not to suffer the electric corrosion failure due to extra voltage.

## 4. Bearing Fit

### 4.1 The Purpose of Fit

The purpose of fit is to let the bearing inner ring or outer ring tight fastened on the shaft

or housing, in order to avoid the disadvantageous relative sliding between the fitting surface. This type of disadvantageous relative sliding "called creep" can raise bearing's abnormal temperature rise, creeping abrasive in fitting surface (and then let the abrasive iron powder invade into the internal of bearings) and abnormal vibration and other operating failure. Hence, for the bearing, due to the rotation which carrying load, must let ring interference and let it strongly fasten with shaft or housing.

#### 4.1.1 Dimensional Tolerance and Fit of The Shaft and Housing

Shaft and housing dimensional tolerance have already been standardized by GB/T275-93 "Fit of Rolling Bearing with Shaft and Housing", select the dimensional tolerance inside so it can access and determine the fit between bearing and shaft or housing. For the specially required fit, it can be chosen from the agreement document provided by customers.

#### 4.1.2 Selection of Fit

According to the load direction applied to the bearing, property and whether inner ring or outer ring rotating, the load can be divided into rotation load, static load or no directional load. The ring carrying rotation load and no directional load shall select interference fit, the ring carrying static load shall select clearance fit.

While bearing load is high or carrying vibration or impact load, the interference shall increase. While adopting hollow shaft or the bearing housing with thin wall or light alloy gearbox, it also shall increase interference. The selection of interference of the bearing can be calculated according to the methods as below:

(1) The effect of the magnitude of load  
The inner ring under the radial load, initial interference shall be decreased. The decrease amount of interference can be calculated by the formula as below.

[Fr ≤ 0.25 Cor]

$$\Delta dF = 0.08 \sqrt{\frac{d}{B}} \cdot Fr \times 10^{-3}$$

[Fr > 0.25 Cor]

$$\Delta dF = 0.02 \frac{Fr}{B} \times 10^{-3}$$

$\Delta dF$ : the decrease amount of the inner ring interference

d: nominal bore diameter of bearing

B: nominal width of bearing inner ring

Fr: Radial load, N {kgf}

Cor: Basic rating static load, N {kgf}

(2) The effect of the roughness of the fitting surface

If considering the plastic deformation of salient point of the fitting surface, then the effective interference after fitting can be affected by the manufacturing precision to the fitting surface

[Grinded shaft]

$$\Delta d_{\text{eff}} = \frac{d}{d+2} \Delta d$$

[Turned shaft]

$$\Delta d_{\text{eff}} = \frac{d}{d+3} \Delta d$$

$\Delta d_{\text{eff}}$ : effective interference, mm

$\Delta d$ : actual interface, mm

d: bearing nominal bore diameter, mm

(3) Influence of temperature

In general, while in operation, the temperature of the bearing is higher than that of the components around, hence the inner ring temperature is higher than shaft temperature and the thermal expansion make the effective interference small.

The decrease amount of the interference due to the temperature difference can be calculated by formula as below.

$$\Delta dt = 0.0015 \Delta t \cdot x \times 10^{-3}$$

Besides, between the outer ring and housing, because of the temperature difference or the difference expansion factor, in return, the interference will be increased. So while choosing the fit between outer ring and housing, it need to consider the influence by the temperature.

(4) Minimum interface of bearing fitting

Comprehensively considered the magnitude of load, accuracy of fit and the influence by the temperature for bearings, the minimum interference of bearing fit can be calculated according to the formula as below.

Fr ≤ 0.25 Cor While

$$\Delta d_{\text{eff}} = \frac{d+2}{d} \left( 0.08x \sqrt{Fr \frac{d}{B}} + 0.0015x \Delta T x d \right)$$

Fr > 0.25 Cor While

$$\Delta d_{\text{eff}} = \frac{d+2}{d} \left( 0.02x \sqrt{Fr \frac{d}{B}} + 0.0015x \Delta T x d \right)$$

(5) Others

For the extremely high requirements for the fit accuracy or applied to the working condition

with high rotation precision, high precision bearings shall be chosen, and improve the manufacturing precision of shaft and housing. Compared with shaft, the housing manufacturing is hard and the manufacturing precision is low, so that the fit between outer ring and housing can be relaxed appropriately. None-separable bearing (such as deep groove ball bearing) inner and outer ring all choose interference fit, but it is extremely not convenient for the mounting and dismounting the bearing, so based on the application of working condition, make one inner ring or outer ring adopt clearance fit.

## 5. Lubrication

Precondition for ensuring bearings long service life is clean working environment and good lubricating condition. As a result, good lubrication plays important role in improving bearing load capacity and service life.

### 5.1 Lubrication Effect

- Reduce the friction between the metal and slow wear;
- The formation of the oil film increase the contact area and reduce the contact stress;
- Make sure roller bearing can run for long time and prolong fatigue life under high frequent contact stress;
- Reduce friction heat, lower working temperature of bearing surface and avoid burning;
- Have anti-rust and anticorrosion effect.

### 5.2 Oil Lubrication

Oil lubrication is mainly used in gearbox bearing. The form of lubrication is splash lubrication and it is a common lubrication

method applied in closed gear transmission device. Use gears to splash the oil on the bearing or flow into the predesigned oil tank along the box wall, then enter the roller bearing inside. For roller bearing lubrication, the used oil can be collected again in the box for recycling use. Because when roller bearings use splash lubrication, there is no auxiliary facilities, so it is often adopted by gear transmission device with simple and tight structure. But pay attention to 3 points as below when adopting splash lubrication:

(1) Lubrication oil surface can not be too high, or oil stirring loss will be too much. Meanwhile, sediment such as abrasive dust in the oil pool will be taken into bearing position and cause abrasive wear.

(2) Lubrication oil in the box should be kept clean, use magnetic adsorber in the oil pool to clean abrasive dust and foreign matter timely to Reduce the occurrence of abrasive wear.

(3) When designing structure, set a oil cistern on the box wall and an orifice leading into bearing to make bearings stay oil bath lubrication and drop lubrication state, as well as supplement lubrication and avoid insufficient oil supply.

### 5.3 Grease Lubrication

Grease lubrication is mainly applied in railway vehicles and can be used in axle box bearing, self-sealed bearing unit, traction motor bearing, axle hung bearing, full hanger bearing and so on. Normal rules on lubrication selection are as below:

#### (1) Working Temperature

The working temperature affects the viscosity variation and lubrication effect of the lubrication grease. So when the working temperature is low, the grease with low

viscosity should be adopted; When the working temperature is high, the grease with high viscosity or with certain additive should be adopted. When the working temperature changes frequently, adopt grease with good viscosity-temperature characteristics whose viscosity will not change a lot as the working temperature increases or decreases, in order to ensure lubrication film thickness is controlled in a certain range.

#### (2) Working Speed

The higher rotation speed, the grease with lower viscosity should be used to avoid motion resistance increasing and generating too much heat; on the contrary, adopt grease with high viscosity when the rotation speed is low to enhance load capacity.

#### (3) Transport Property

The transport contains impact, vibration, frequent variable load, speed change and start. Parking, frequent inversion and round trip or intermittent movement are not good for forming oil film, so the grease with high viscosity should be applied.

#### (4) Working Load

The greater the load, the higher viscosity grease should be selected as well as with good EP properties, in order to avoid the grease squeezing out of the friction pair when with the high load and generate dry friction from direct contact between metal.

#### (5) Structure Characteristics

The smaller clearance of roller bearing, the higher working precision of the friction surface and the lower viscosity grease will be.

#### (6) Environment Condition

When the bearing works in the humid condition with corrosive gas, low temperature and dust, the grease is easy to be tainted, in this situation,

should use the grease that is water-resistant, wear-resistant, corrode-resistant and cold-resistant.

#### (7) Bearing Precision

When the bearing movement friction surface is rough, it is common to use grease with high viscosity, in order to withstand big local stress caused by bad contact. When the precision of movement friction surface is high, the grease with low viscosity should be applied, so that the unnecessary energy losses and temperature rise can be reduced.

## 5.4 Wheel Bearing

Railway wheel bearings often use special lubrication grease regulated by Ministry of Railways. These grease has been passed the test by using in railway vehicles and can satisfy the working condition of railway vehicles. For the bearings used in metro and light rail vehicles, the general recommendation is to use the grease specified by Ministry of Railways, such as railway\*type grease, railway \*type grease and locomotive wheel set lubrication grease, etc. Besides, it is also advised to use Mobil SHC series grease and Shell railway bearing grease, etc. For the grease of other bearing positions, it can select as customer's request or choose the proper grease according to the choice principle of the grease above.

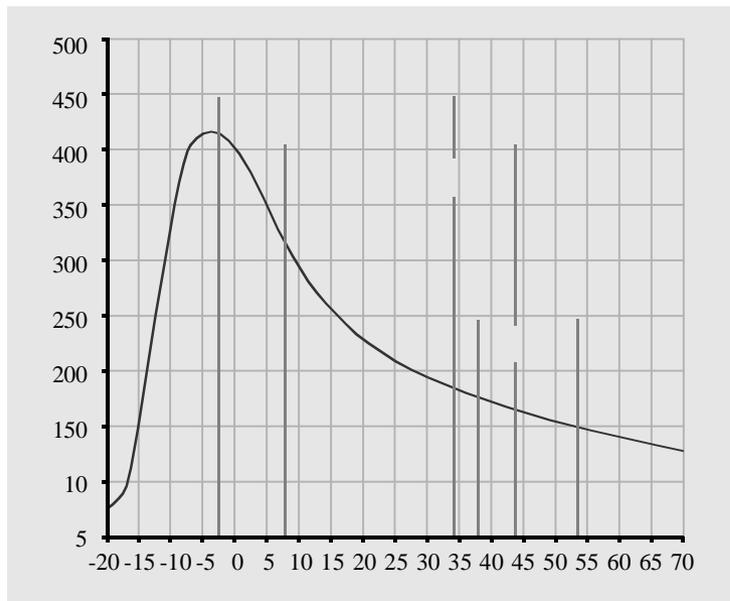
## 6. Bearing Clearance

Theoretical clearance minus swelling or contraction amount caused by interference fit when mounting the bearing to the shaft or housing, the result of this clearance is called "mounting clearance". On the basis of mounting clearance, add or subtract the size change quantity caused by internal temperature

difference, the result of clearance is called "effective clearance". When the bearing is mounted in the machines rotating with a certain loads, the clearance resulted from adding amount of elastic deformation to the effect clearance is called "working clearance". When the working clearance value is micro negative,

the bearing fatigue life is the longest, but with the negative clearance increases, the fatigue life decreases significantly. As a result, when choosing the bearing clearance, it is common to make the clearance zero or slightly positive for good.

Relationship between working clearance and fatigue life is shown as below ( $10^4 \text{ km}/10\mu\text{m}$ )



Bearing Life and Clearance Curve

## 7. Bearing Life

When the bearing is rotating with load, as alternating load continuously have effect on the ring raceway and rolling surface of rolling element, even under the conditions of normal use, there is still fish scale damage ( also called stripping or peeling) on the raceway surface and rolling surface because of material fatigue.

The total number of rotating before these rolling fatigue damage happened is called "(fatigue)" life. Even bearings with the same structure, dimension, material and manufacturing method, under the same rotating condition, the bearing (fatigue) life still has large difference. This is because the material

fatigue itself is dispersed and should be considered from the perspective of statistics. Then when the same batch bearings rotate under the same condition, the total number of rotating that 90% of the bearings without rolling fatigue damage is called "bearing basic rating life" (means reliability is 90% of life). When the rotation speed is fixed, it is also can be shown as total rotation time. But in the actual work, there are also other damages besides rolling fatigue damage. These damages can be avoided through reasonable bearing selection, mounting and lubricating, etc.

### 7.1 Basic Dynamic Load Rating

The basic rating dynamic load shows ability of bearing rolling fatigue resistance (means

load capacity), it is the pure radial load with rating size and direction, under the condition of inner ring rotating and outer ring fixed, the basic rating life can achieve one million revolutions. The basic rating dynamic load of radial bearing and thrust bearing are respectively called radial basic rating dynamic load and axial basic rating dynamic load, expressed as  $C_r$  and  $C_a$  and their values are listed in the bearing dimension table.

### 7.2 Basic Rating Life

Formula (1) Calculation formula of bearing basic rating life;

Formula (2) Life formula shown by time when the bearing rotation speed is fixed.

$$\text{(Total rotations)} \quad L_{10} = \left( \frac{C}{P} \right)^P \quad \dots\dots\dots (1)$$

$$\text{(Time)} \quad L_{10h} = \frac{10^6}{60n} \left( \frac{C}{P} \right)^P \quad \dots\dots\dots (2)$$

- L10: Basic rating life,  $10^6$  rotates
- L10h: basic rating life, h
- P: Equivalent Dynamic Load, N {kgf}
- C: Basic static load rating N {kgf}
- N: rotation speed, rpm
- P: life factors
- Ball bearing  $P=3$
- Roller bearing  $P=10/3$

### 7.3 Dimension Stabilizing Treatment of Bearing

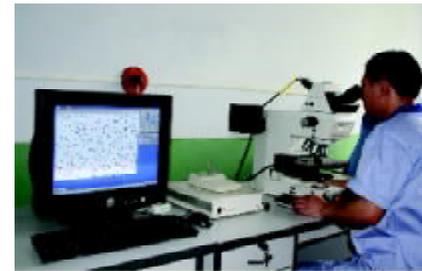
As the temperature of railway locomotive transmission and driving series bearings is

high, the organization of bearing component material will change, the hardness will be reduced and the bearing service life will be shorter than that used in normal temperature.

When the material organization changes, bearings will not recover even the temperature changes to normal. So when the temperature of railway locomotive transmission and driving series bearings is more than 100 °C, the bearings must be acted dimension stabilizing treatment.

Refer dimension stabilizing treatment specification as below:

Dimension Stability Treatment Code	Operating Temperature Range
S0	Over100°C to150°C
S1	Over150°C to200°C
S2	Over200°C to250°C



## 8. Bearing Reliability Test

Assembled bearing and every component material performance can all be tested in the inspection

& test center of ZWZ. Through more than 200 different kinds of inspection instruments and more than 100 test equipments which are introduced and developed alone by ZWZ, there are about over 200 kinds of different design and dimension bearings test completed.



### 8.1 Material Performance Inspection and Lubrication Sealed Test Equipment

Material inspection equipment can do testing analysis on bearing parts material composition, microstructure performance. Coordinate measuring machining, roughmeter and profilometer can analyze bearing parts quality precisely, bearing dynamic analyzer can analyze the vibration noise of bearing and lubricant test equipment can make analysis and testing on different lubrication oil and grease.

### 8.2 Special Wheel Bearing Test Bench

Railway axle box bearing reliability under the limiting condition is tested by railway bearing test bench, ZWZ railway bearing test bench is approved by Ministry of Railways and have performed relevant performance tests on domestic and foreign bearings many times according to Ministry of Railways requirements.

The special axle box bearing test bench can

do tests on double-row tapered roller bearing and cylindrical roller bearing under stable radial load and alternating axial load, and provide testing results of radial load, axial load, temperature and noise. Because airflow has great influence on cooling axle box and axle box bearing in actual operation, the test bench is installed with wind cooling device whose simulated wind speed reaches 180km/h. According to TB/T3000 or DINEN 12082

standard., the test bench can make temperature rise performance and durability test, resistance to high and low temperature test and resistance to injection water infiltration test that includes injecting water continuously under the condition of still bearing axle box or with different working speed and no water is allowed to seep into the bearing in every testing working condition. DINEN 12082 standard., the test bench can make temperature rise performance and durability test, resistance to high and low temperature test and resistance to injection water infiltration test that includes injecting water continuously under the condition of still bearing axle box or with different working speed and no water is allowed to seep into the bearing in every testing working condition.



## 9. Wheel Bearing Installation and Maintenance

The railway wheel bearing unit is double-row tapered roller bearing or double-row cylindrical roller bearing, used in locomotive, passenger car, truck and urban rail transit vehicle. They have adjusted clearance, added lubrication grease and sealed safely when leaving factory. The bearings can be pushed to install on axle journal in the way of hydraulic pressure mode which is very simply and convenient, the can be pressed in the axle journal by only one step operation and fixed by bolts and attachments. When the axle journal and bearing ID dimension conform to the specified tolerances, bearings can reach the required axial clearance.

### 9.1 Bearing Press-fitting

(1) Bearing press-fitting should be performed in the clean and bright workshop. The equipment, tool and measuring instrument used in press-fitting should be kept clean.

(2) Before bearing press-fitting, scrap iron and dirt inside the center hole of shaft end and 3 bolt holes should be cleared away. Clean axle journal and dust guard seat, then measure axle journal, cylindricity and dust guard seat diameter. Then brush with antirust grease special for wheel axle journal with the thickness over 1mm on mounting face of root of axle journal, back porch of axle journal and dust guard seat. After that, paint antirust extreme pressure lithium-based grease type II on the axle journal uniformly.

(3) Install guide sleeve to the axle journal when bearing press-fitting, use sleeve for alignment and push bearing units to axle journal from the guide sleeve through hydraulic device. During press-fitting, Turn the bearing outer ring by hand and make it rotating flexible, in order to avoid clamping stagnation. If there is clamping stagnation, press-fitting must be stopped to check. Set press mounting force and end fitting force according to technical conditions of bearing press-fitting to make sure bearings are fitted in place.

(4) After press-fitting, the axial clearance value measured under specified axial thrust (tension) and the radial clearance after bearing mounting should conform to the technical requirements. Meanwhile, take running-in test that the rotation speed is higher than 200r/min and time is more than 5min. When doing test, the bearing rotation should have no abnormal noise.

### 9.2 Bearing Disassembly

When wheels need to be disassembled and the breakdown bearings need overhauling, the bearings need to be dismantled from the axle. No matter under what conditions, once the bearings are dismantled from axle, bearings must be disintegrated, cleaned, checked and made necessary repair.

Disassembly of bearing unites are the same as assembly with the help of guide sleeve and mounting sleeve or portable device. The force required by dismantling bearing from axle is about 20% higher of press mounting force.

When dismount the bearing from axle, it needs a guide sleeve fixed on the shaft end or pressure

head to ensure the bearing parts are still a whole and not damaged. When take bearing off the guide sleeve, do not casually throw bearing to the ground from the high, in order to prevent bearing from damage.

Pay attention that traction horseshoe-shaped housing dimension matches with bearing dismounting size. It is greatly important for mounting and dismounting bearings successfully that the traction horseshoe-shaped housing connects with back ring well, and detacher and the axle journal are kept coaxial. Or the forces will be uneven and lead to hard dismounting.

### 9.3 Maintenance and Overhauling During Operation

When vehicle runs for a certain range or needs overhauling for other reasons, the bearing units must be carefully checked to see if bearing is too hot, the lubricant leaks, sealed parts are damaged and if there is crack on the bearing outer ring, end cover and axle box body. If there is a problem, the bearing need to be dismantled, checked and repaired. When bearings run achieving the required design or mileage ( subject to the first coming), then they need overhauling.

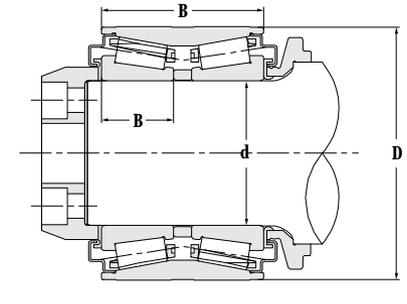
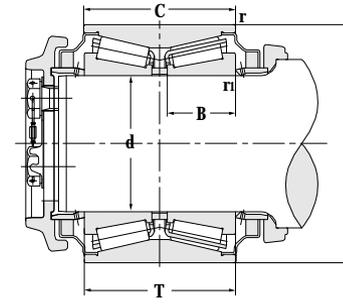
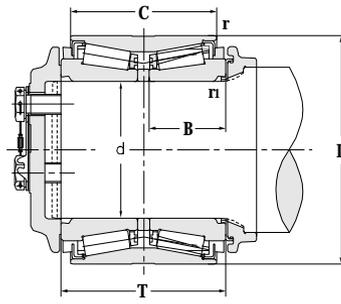
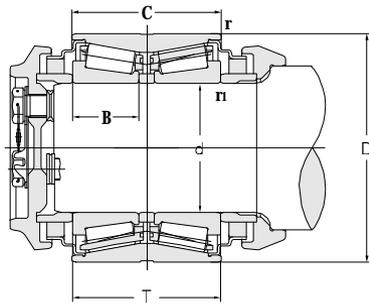
## 10. Railway Bearing Technical Services

Our company can provide all-around professional technical service and high quality products to customers, the service range covers technical consultation in the field of practical application, product design, application calculation and test. Network of sales engineers, service and technical personnel for railway bearing spread across the country to make sure ZWZ make rapid response to customer demand.

# Railway Journal Box Double-row Tapered Roller Bearing

**ZWZ**

d 99~150 mm



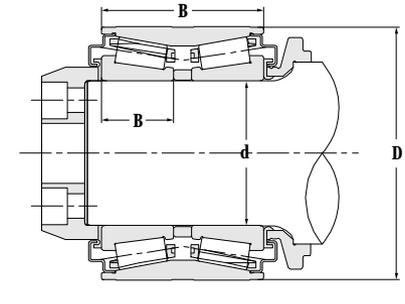
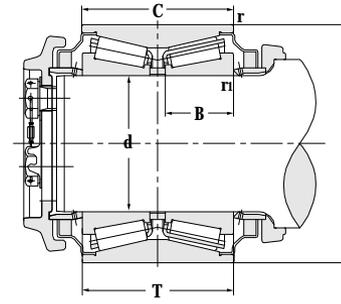
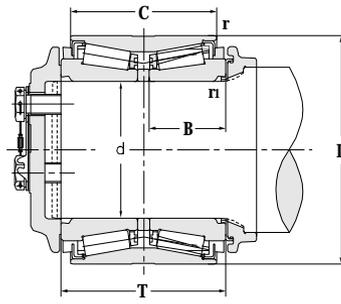
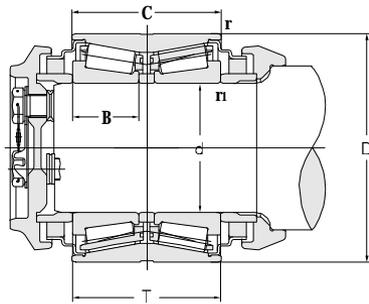
Principal dimensions						Basic load ratings			
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>	
mm	mm	mm	mm	mm	mm	mm	kN		
<b>99</b>	182	117	52	117	2.5	1	535	917	
<b>99.5</b>	182	117	52	117	2.5	1	535	917	
	182	112	46	112	3	0.7	510	867	
<b>100</b>	182	112	46	112	3	0.7	510	867	
	182	117	52	117	2.5	1	535	917	
<b>110</b>	195	126	57.658	131.35	1.5	0.6	570	1170	
<b>119.062</b>	195.262	136.525	57.15	142.875	1.5	0.6	570	1170	
	195.262	136.525	57.15	142.875	1.5	0.6	620	1050	
	195.262	136.525	57.15	142.875	1.5	0.6	620	1050	
<b>130</b>	230	150	67	150	2.5	1	882	1590	
	230	176	79.5	160	8	0.8	870	1600	
	230	166.35	75.675	150	2.5	1	870	1600	
	230	150	67	150	2.5	1	890	1640	
<b>144.45</b>	220.663	155.576	58.738	163.627	1.778	1.626	760	1310	
	220.663	155.576	58.738	163.627	1.473	1.626	760	1310	
	220.663	155.576	58.738	163.627	1.778	1.626	760	1310	
	220.663	155.576	58.738	163.627	1.473	1.626	760	1310	
<b>150</b>	250	180.6	83.15	160	3	1	968	1800	
	250	180.6	83.15	160	3	1	968	1800	
	250	180.6	83.15	160	2	1	1000	1930	
	250	181.3	83.5	160	2	1	960	1900	
	250	154.5	70.25	160	2.5	1	900	1820	
	260	187	86.5	160	2.5	0.5	1060	2040	
	250	156	71	160	2.5	0.5	962	1926	
	250	156	71	160	2.5	0.5	962	1900	
	270	170	75	170	2.5	0.7	1220	2470	
	270	170	75	170	2.5	0.7	1220	2470	
	270	170	75	170	2.5	0.7	1220	2470	
	270	170	75	170	2.5	0.7	1220	2470	

Designations	Calculation coefficient				Weight kg	Mounting position
	e	Y1	Y2	Yo		
	mm					
<b>197720K2ZC</b>	0.26	2.55	3.80	1.25	21.8	Railway wagon journal box free bearing
<b>197720K1ZC</b> <b>97720K</b>	0.26	2.55	3.80	1.25	21.8	Railway wagon journal box free bearing
	0.40	1.68	2.50	0.82	12.9	Railway wagon journal box free bearing
<b>97720</b> <b>197720ZC</b>	0.40	1.68	2.50	0.82	12.9	Railway wagon journal box free bearing
	0.26	2.55	3.80	1.25	15.7	Railway wagon journal box free bearing
<b>352222X3-2RS-ZC</b>	0.26	2.55	3.80	1.25	21.3	Railway wagon journal box free bearing
<b>3506/119X4-2RS-ZC</b> <b>HM124646/HM124618XD</b> <b>197924</b>	0.26	2.55	3.80	1.25	22.1	Railway wagon journal box free bearing
	0.26	2.55	3.80	1.25	19.9	Railway wagon journal box free bearing
	0.26	2.55	3.80	1.25	25.3	Railway wagon journal box free bearing
<b>352226X2-2RZ-ZC</b> <b>352226GS</b> <b>352226X2B</b> <b>352226X2A-ZC</b>	0.26	2.55	3.80	1.25	28.84	Railway wagon wheel set journal box free
	0.26	2.55	3.80	1.25	28	Railway high-speed vehicle journal box
	0.26	2.55	3.80	1.25	29	Subway vehicle journal box
	0.25	2.69	4.00	1.31	28.82	Railway wagon wheel set journal box free
<b>KHM129848/KHM129814XD</b> <b>HM129848/HM129814XD</b> <b>TBU6X11-1</b> <b>TBU6X11</b>	0.26	2.56	3.81	1.25	23	Railway wagon journal box free for export
	0.26	2.56	3.81	1.25	18.2	Railway wagon journal box free for export
	0.26	2.56	3.81	1.25	25.9	Railway wagon journal box free for export
	0.26	2.56	3.81	1.25	25	Railway wagon journal box free for export
<b>353130B</b> <b>353130B-ZC</b> <b>353130X2-2RS-ZC</b> <b>353130X2-2RS-1-ZC</b> <b>353130X2-2RS-2-ZC</b> <b>353130X3-2RS-ZC</b> <b>353130X2-2RZ-ZC</b> <b>353130A-ZC</b> <b>197730</b> <b>197730Y</b> <b>197730Y1</b> <b>197730Y2</b>	0.26	2.56	3.81	1.25	32.3	Railway wagon wheel set journal box free
	0.26	2.56	3.81	1.25	41.2	Railway wagon journal box free for export
	0.26	2.55	3.80	1.25	32.1	Railway wagon journal box free for export
	0.26	2.55	3.80	1.25	41.6	Railway wagon journal box free for export
	0.26	2.55	3.80	1.25	34.4	Railway wagon journal box free for export
	0.26	2.55	3.80	1.25	48.1	Railway wagon journal box free for export
	0.26	2.55	3.80	1.25	35.48	Railway wagon journal box free for export
	0.26	2.55	3.80	1.25	35.48	Railway wagon journal box free for export
	0.27	2.47	3.67	1.21	43.8	Railway wagon journal box free for export
	0.27	2.47	3.67	1.21	46.8	Railway wagon journal box free for export
	0.27	2.47	3.67	1.21	42.9	Railway wagon journal box free for export
0.27	2.47	3.67	1.21	46.8	Railway wagon journal box free for export	

# Railway Journal Box Double-row Tapered Roller Bearing

# ZWZ

d 157.15~177.787 mm

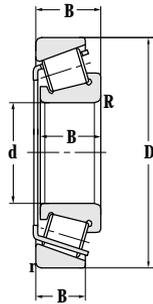


Principal dimensions						Basic load ratings		
d	D	T	B	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>or</sub>
mm	mm	mm	mm	mm	mm	mm	kN	
<b>157.15</b>	252.489	177.8	69.85	184.277	1.778	1.626	910	1850
	252.489	177.8	69.85	184.277	1.778	1.626	910	1850
<b>160</b>	270	195	91	170	2.5	0.5	1200	2370
	270	195	90.5	170	2.5	1	1200	2320
	270	195	90.5	170	3	1	1300	2400
	280	180	80	180	1	2	1250	2390
<b>165.087</b>	301.701	190.5	87.312	196.85	4.8	1	1320	2660
	301.701	190.5	87.312	196.85	4.8	1	1320	2660
	301.701	190.475	87.3	196.85	4.8	0.5	1540	2960
	301.701	191.745	87.312	196.85	0.5	2	1540	2960
<b>170</b>	305	190.5	87.3	196	4.8	1	1320	2650
<b>174.612</b>	301.701	191.745	87.3	196.85	4.8	1	1540	2960
	301.701	190.475	87.312	196.85	2	0.5	1540	2960
<b>175</b>	305	190.475	87.3	196	4.8	1	1320	2650
	305	190.475	87.3	196	4.8	1	1320	2650
<b>177.787</b>	276.225	180.975	74.612	185.852	1.5	1	1130	2520
	276.225	180.975	74.612	185.852	1.5	1	1130	2520
	276.225	181.36	74.612	185.72	2	0.5	1380	2630

Designations	Calculation coefficient				Weight	Mounting position
	e	Y1	Y2	Yo		
	mm				kg	
<b>TBU61/2X12</b>	0.26	2.56	3.81	1.25	36.8	Railway wagon journal box free bearing for export
<b>KHM133444/KHM133416XDA</b>	0.26	2.56	3.81	1.25	36.8	Railway wagon journal box free bearing for export
<b>352132A-ZC</b>	0.26	2.55	3.80	1.25	40.5	Railway wagon wheel set journal box free
<b>353132X2A-ZC</b>	0.26	2.55	3.80	1.25	53.3	Railway wagon wheel set journal box free
<b>353132X2-2RS-ZC</b>	0.26	2.55	3.80	1.25	53	Railway wagon wheel set journal box free
<b>352132X3</b>	0.26	2.55	3.80	1.25	46.1	Railway "Harmonious" series journal box
<b>197933</b>	0.35	1.95	2.90	0.95	72	Railway locomotive wheel set journal box free
<b>197933S</b>	0.35	1.95	2.90	0.95	72	Railway locomotive wheel set journal box free
<b>GG6 1/2</b>	0.29	1.95	3.45	1.13	77.3	Railway wagon journal box free for export
<b>GG6 1/2-1</b>	0.35	2.32	2.90	0.95	65.9	Railway wagon journal box free for export
<b>350634X3-2RS</b>	0.35	1.95	2.90	0.95	66	Railway locomotive wheel set journal box free
<b>GG6 7/8</b>	0.29	2.32	3.45	1.13	72.2	Railway wagon journal box free for export
<b>GG6 7/8-1</b>	0.35	1.95	2.9	0.95	59.1	Railway wagon journal box free for export
<b>197735</b>	0.35	1.95	2.90	0.95	63.7	Railway wagon journal box free
<b>197735ZC</b>	0.35	1.95	2.90	0.95	77.2	Railway wagon journal box free
<b>197935</b>	0.26	2.55	3.80	1.25	44.5	Railway wagon journal box free
<b>197935ZC</b>	0.26	2.55	3.80	1.25	59.7	Railway wagon journal box free
<b>7x12</b>	0.26	2.55	3.8	1.25	40.0	Railway wagon journal box free for export

# Railway Journal Box Single-row Tapered Roller Bearing

d 120~130 mm



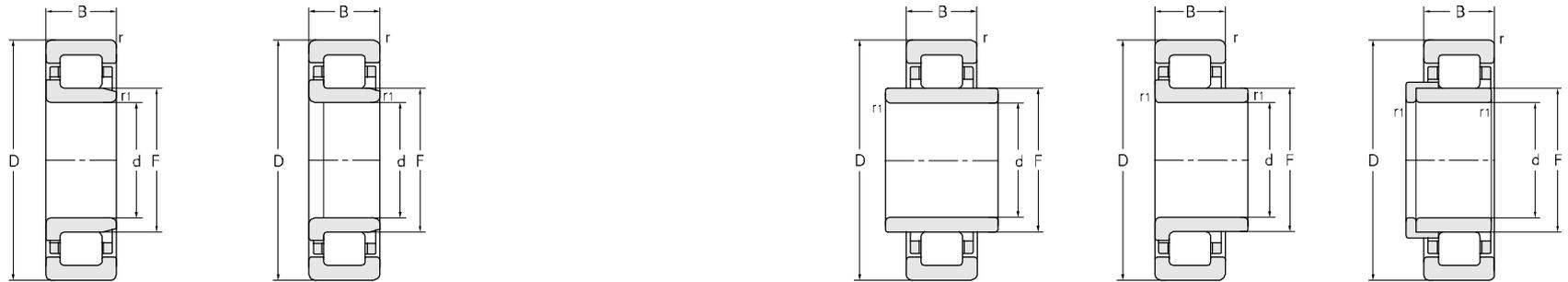
Principal dimensions							Basic load ratings	
d	D	T	B	C	R <sub>min</sub>	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>
mm	mm	mm	mm	mm	mm	mm	kN	
<b>120</b>	180	48	48	38	2.5	2	295	530
<b>130</b>	230	67.75	64	54	4	3	560	855

Limit speed ratings		Designations	Calculation coefficient				Weight	Mounting position
转速 (Grease)	转速 (Oil)		e	Y1	Y2	Y <sub>0</sub>		
r/min	r/min		mm			kg		
1800	2600	<b>33024A</b>	0.31	2	1.1	36	4.17	Light rail axle box
1500	2000	<b>32226A</b>	0.44	1.4	0.76	57	11.7	Light rail axle box

# Railway Journal Box Single-row Cylindrical Roller Bearing



d 80-130 mm



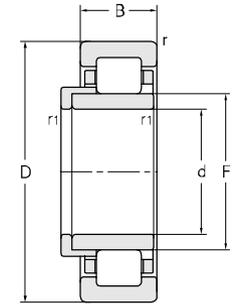
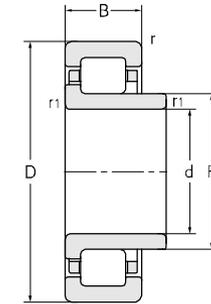
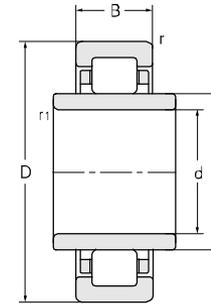
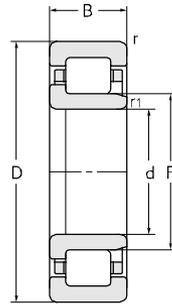
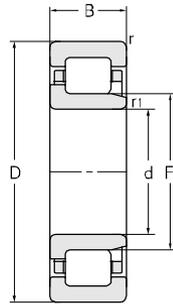
Principal dimensions						Basic load ratings	
d	D	B	rs <sub>min</sub>	r1s <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>
mm	mm	mm	mm	mm	mm	kN	
<b>80</b>	150	45	2	2	97	245	320
	150	45	2	2	97	245	320
	150	90	2	2	97	420	640
<b>100</b>	180	60.3	2.1	2.1	119	335	440
	180	60.3	2.1	2.1	119	335	440
	215	73	3	3	127.5	530	650
	215	73	3	3	127.5	530	650
<b>119</b>	240	80	3.7	3	150	535	708
	240	80	3.7	3	150	535	708
<b>119.5</b>	240	80	3.7	3	150	535	708
	240	80	3.7	3	150	535	708
<b>120</b>	240	80	3.7	3	150	535	708
	240	80	3.7	3	150	535	708
	250	80	3.7	3	158	604	807
	250	80	3.7	3	158	604	807
<b>129.5</b>	250	80	3.7	3	158	604	807
	250	80	3.7	3	158	604	807
<b>130</b>	220	62	2.1	2.1	150	480	675
	220	62	2.1	2.1	150	480	675
	230	64	3	3	156	410	590
	230	64	3	3	156	410	590
	240	80	3	3	156	580	800
	240	80	3	3	156	580	800
	240	160	3	3	156	580	800
	250	80	3.7	3	158	604	807
	250	80	3.7	3	158	604	807
	280	93	4	4	167	880	1160
	280	93	4	4	167	880	1160

Limit speed ratings		Designations	Weight	Mounting position
Grease	Oil			
r/min	r/min		kg	
3700	4500	<b>NJ3216X3M/P54</b>	3.69	Tourist coach axle box
3700	4500	<b>NJP3216X3M/P54</b>	3.69	Tourist coach axle box
3700	4500	<b>NJ/NJP3216X3M/P54</b>	7.40	Tourist coach axle box
3200	3800	<b>NJ3220TN1/HG2P54</b>	6.00	Railway vehicle axle box
3200	3800	<b>NJP3220TN1/HG2P54</b>	5.98	Subway vehicle axle box
2560	3150	<b>4G42620EQT</b>	13.4	Railway vehicles axle box
2560	3150	<b>4G152620EQT</b>	13.5	Railway vehicles axle box
2400	3200	<b>42724QK1T</b>	17.3	Railway passenger car axle box
2400	3200	<b>152724QK1T</b>	17.4	Railway passenger car axle box
2400	3200	<b>152724QKT</b>	17.2	Railway passenger car axle box
2400	3200	<b>42724QKT</b>	17.2	Railway passenger car axle box
2400	3200	<b>42724QT</b>	17.1	Railway passenger car axle box
2400	3200	<b>152724QT</b>	17.2	Railway passenger car axle box
1800	2200	<b>NJ3226X1K2</b>	18.4	Railway passenger car axle box
1800	2200	<b>NJP3226X1K2</b>	18.6	Railway passenger car axle box
1800	2200	<b>NJ3226X1K1</b>	18.4	Railway passenger car axle box
1800	2200	<b>NJP3226X1K1</b>	18.5	Railway passenger car axle box
2200	2800	<b>NJ2226X3TN1/HG2P64</b>	8.69	Railway vehicle axle box
2200	2800	<b>NJP2226X3TN1/HG2P64</b>	8.68	Railway vehicle axle box
2200	2800	<b>NJ2226Q1/C4S0</b>	11.9	Railway locomotive security vehicle axle box
2200	2800	<b>NJP2226Q1/C4S0</b>	11.9	Railway locomotive security vehicle axle box
2200	2800	<b>NJ3226X1SCTN</b>	14.95	Quasi high speed passenger car axle box
2200	2800	<b>NJP3226X1SCTN</b>	14.79	Quasi high speed passenger car axle box
2200	2800	<b>NJ/NJP3226X1SCTN</b>	29.74	Quasi high speed passenger car axle box
1800	2200	<b>NJP3226X1</b>	18.5	Railway passenger car axle box
1800	2200	<b>NJ3226X1</b>	18.3	Railway passenger car axle box
2560	3150	<b>4G42626EQT</b>	29	Railway vehicles axle box
2560	3150	<b>4G152626EQT</b>	29	Railway vehicles axle box

# Railway Journal Box Single-row Cylindrical Roller Bearing



d 140~158.5 mm

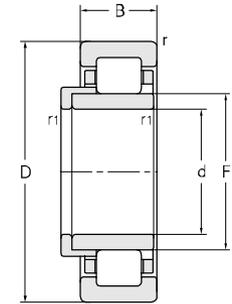
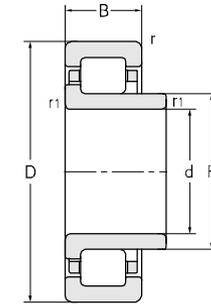
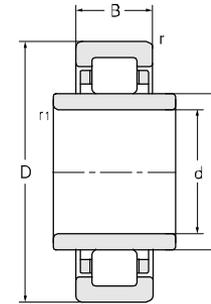
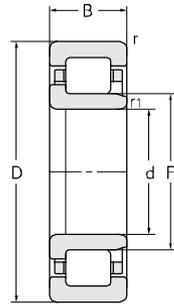
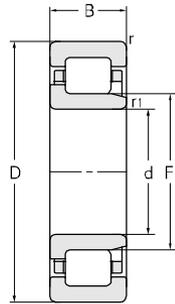


Principal dimensions						Basic load ratings	
d	D	B	r <sub>Smin</sub>	r1 <sub>Smin</sub>	F	C <sub>r</sub>	C <sub>or</sub>
mm	mm	mm	mm	mm	mm	kN	
<b>140</b>	250	68	3	3	169	510	755
	250	68	3	3	169	510	755
<b>160</b>	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
<b>159.5</b>	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
<b>159</b>	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
<b>158.5</b>	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130

Limit speed ratings		Designations	Weight	Mounting position
Grease	Oil			
r/min	r/min		kg	
2000	2600	<b>NJP2228Q1/C4S0</b>	15.1	Engineering vehicle axle box
2000	2600	<b>NJ2228Q1/C4S0</b>	15.1	Engineering vehicle axle box
1800	2200	<b>NU2232WBQ1/YB2</b>	24.8	Railway locomotive axle box
1800	2200	<b>NJ2232WB1Q1/YB2</b>	26	Railway locomotive axle box
1800	2200	<b>NU2232WBQ1/YB2+HJR2</b>	26.5	Railway locomotive axle box
1800	2200	<b>NU2232WBQ1/YB2+HJR</b>	27.1	Railway locomotive axle box
1800	2200	<b>NU2232WBQ1/YB2+HJR1</b>	27.1	Railway locomotive axle box
1800	2200	<b>NU2232WB</b>	24.8	Railway locomotive axle box
1800	2200	<b>NUHJ2232WB</b>	27.2	Railway locomotive axle box
1800	2200	<b>NJ2232WB</b>	26	Railway locomotive axle box
1800	2200	<b>NUHJ2232WB1</b>	26.6	Railway locomotive axle box
1800	2200	<b>NJ2232WB11Q1/YB2</b>	24.2	Railway locomotive axle box
1800	2200	<b>NJ2232WB1</b>	24.2	Railway locomotive axle box
1800	2200	<b>NUHJ2232WB1</b>	27.2	Railway locomotive axle box
1800	2200	<b>NU2232WBK</b>	24.8	Railway locomotive axle box
1800	2200	<b>NJ2232WBK</b>	26	Railway locomotive axle box
1800	2200	<b>NUHJ2232WBK</b>	27.2	Railway locomotive axle box
1800	2200	<b>NUHJ2232WB1K</b>	26.6	Railway locomotive axle box
1800	2200	<b>NUHJ2232WB1K</b>	27.2	Railway locomotive axle box
1800	2200	<b>NJ2232WB1K</b>	24.3	Railway locomotive axle box
1800	2200	<b>NJ2232WBK1</b>	26	Railway locomotive axle box
1800	2200	<b>NUHJ2232WBK1</b>	27.2	Railway locomotive axle box
1800	2200	<b>NU2232WBK1</b>	24.8	Railway locomotive axle box
1800	2200	<b>NUHJ2232WB1K1</b>	26.6	Railway locomotive axle box
1800	2200	<b>NUHJ2232WB1K1</b>	27.2	Railway locomotive axle box
1800	2200	<b>NJ2232WB1K1</b>	24.4	Railway locomotive axle box
1800	2200	<b>NJ2232WBK2</b>	26.4	Railway locomotive axle box
1800	2200	<b>NU2232WBK2</b>	25.0	Railway locomotive axle box
1800	2200	<b>NUHJ2232WBK2</b>	27.4	Railway locomotive axle box
1800	2200	<b>NUHJ2232WB1K2</b>	26.9	Railway locomotive axle box
1800	2200	<b>NUHJ2232WB1K2</b>	27.5	Railway locomotive axle box
1800	2200	<b>NJ2232WB1K2</b>	24.5	Railway locomotive axle box

# Railway Journal Box Single-row Cylindrical Roller Bearing

d 158 mm

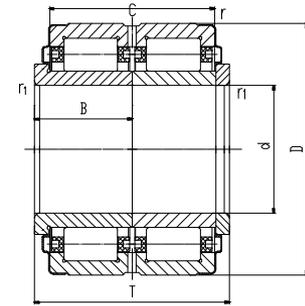
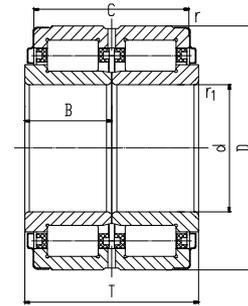
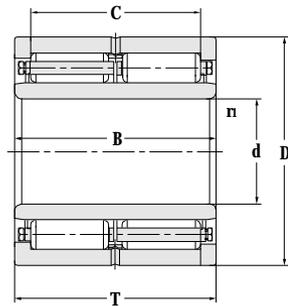
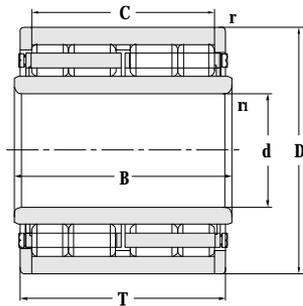


Principal dimensions						Basic load ratings	
d	D	B	r <sub>Smin</sub>	r <sub>1Smin</sub>	F	C <sub>r</sub>	C <sub>or</sub>
mm	mm	mm	mm	mm	mm	kN	
<b>158</b>	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130
	290	80	3	3	193	935	1130

Limit speed ratings		Designations	Weight	Mounting position
Grease	Oil			
r/min	r/min		kg	
1800	2200	<b>NJ2232WBK3</b>	26.5	Railway locomotive axle box
1800	2200	<b>NU2232WBK3</b>	25.1	Railway locomotive axle box
1800	2200	<b>NUHJ2232WBK3</b>	27.5	Railway locomotive axle box
1800	2200	<b>NUHJ2232WBY1K3</b>	27.0	Railway locomotive axle box
1800	2200	<b>NUHJ2232WBYK3</b>	27.6	Railway locomotive axle box
1800	2200	<b>NJ2232WBYK3</b>	24.6	Railway locomotive axle box

# Railway Journal Box Double-row Cylindrical Roller Bearing

d 159~160 mm

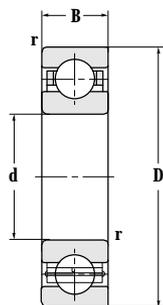


Principal dimensions							Basic load ratings		
d	D	B	C	T	r <sub>Smin</sub>	r1 <sub>Smin</sub>	F	C <sub>r</sub>	C <sub>or</sub>
mm	mm	mm	mm	mm	mm	mm	mm	kN	
<b>159</b>	<b>290</b>	<b>220</b>	<b>178</b>	<b>220</b>	<b>3</b>	<b>3</b>	<b>191</b>	<b>1900</b>	<b>3580</b>
<b>159.5</b>	<b>290</b>	<b>220</b>	<b>178</b>	<b>220</b>	<b>3</b>	<b>3</b>	<b>191</b>	<b>1900</b>	<b>3580</b>
<b>160</b>	<b>270</b>	<b>85</b>	<b>146</b>	<b>170</b>	<b>3</b>	<b>3</b>	<b>182</b>	<b>1080</b>	<b>1830</b>
	<b>270</b>	<b>88</b>	<b>146</b>	<b>176</b>	<b>3</b>	<b>3</b>	<b>182</b>	<b>1080</b>	<b>1830</b>
	<b>280</b>	<b>90</b>	<b>155</b>	<b>180</b>	<b>3</b>	<b>3</b>	<b>190</b>	<b>1250</b>	<b>2160</b>
	<b>290</b>	<b>220</b>	<b>178</b>	<b>206</b>	<b>3</b>	<b>3</b>	<b>191</b>	<b>1900</b>	<b>3580</b>
	<b>290</b>	<b>180</b>	<b>152</b>	<b>180</b>	<b>3</b>	<b>3</b>	<b>191</b>	<b>1870</b>	<b>3520</b>
<b>290</b>	<b>180</b>	<b>152</b>	<b>180</b>	<b>3</b>	<b>3</b>	<b>191</b>	<b>1870</b>	<b>3520</b>	

Designations	Weight	Mounting position
	kg	
<b>972832K1QT</b>	<b>67.5</b>	Railway locomotive axle box
<b>972832KQT</b>	<b>67.3</b>	Railway locomotive axle box
<b>NNJ5132X2</b>	<b>34</b>	Railway "harmonious" series locomotive axle box
<b>NNUP5132X2</b>	<b>33.9</b>	Railway "harmonious" series locomotive axle box
<b>NNUP5232X3</b>	<b>40.8</b>	Railway "harmonious" series locomotive axle box
<b>972832QT</b>	<b>67.2</b>	Railway locomotive axle box
<b>982832QT</b>	<b>56.8</b>	Railway locomotive axle box
<b>982832Q1T</b>	<b>54.4</b>	Railway locomotive axle box

# Railway Bearing (Type 0 Open)

d 60–170 mm

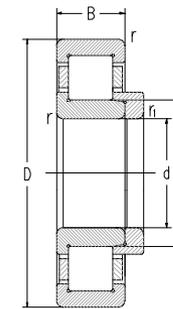
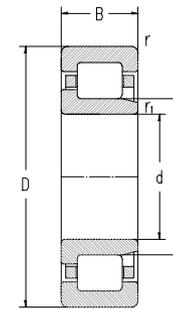
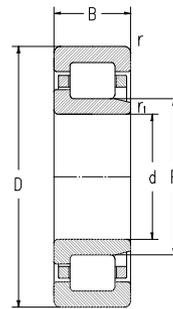
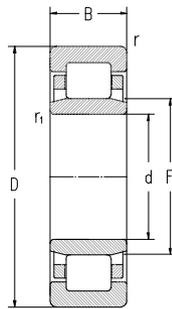


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm	mm	mm	mm	kN		r/min	r/min
60	130	31	2.1	82.0	52.0	5300	6300
170	260	42	2.1	170	171	2200	2800

Designations(New)	Designations(Old)	Weight	Mounting position
		kg	
6312Q/P64S0	4E312QT	2.07	Locomotive traction motor Railway locomotive traction motor
6034Q/C4S0	4G134QT	7.94	Railway locomotive axle box

# Railway Bearing (Type 2 Open)

d 80-150 mm

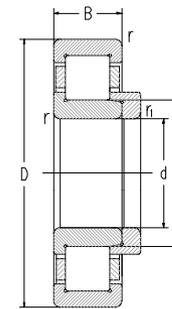
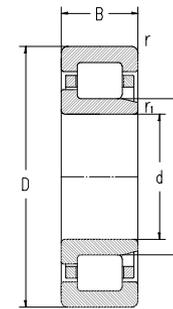
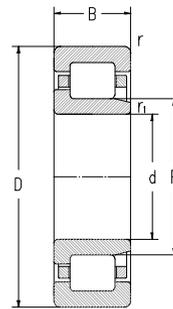
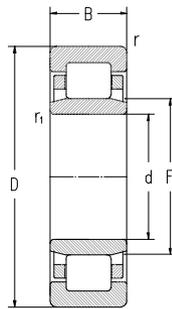


Principal dimensions						Basic load ratings		Limit speed ratings	
d	D	B	rs <sub>min</sub>	r1s <sub>min</sub>	F	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm	mm	mm	mm	mm	mm	kN		r/min	r/min
<b>80</b>	140	26	2	2	95	135	170	4000	4800
	170	39	2.1	2.1	103	204	228	3200	3800
	170	58	2.1	2.1	103	304	380	3200	3800
<b>85</b>	210	52	4	4	113	400	485	2900	3600
<b>90</b>	190	43	3	3	115	270	315	2800	3400
	190	43	3	3	115	270	315	2800	3400
	190	43	3	3	113.5	300	330	2590	3190
<b>95</b>	200	67	3	3	121.5	413	530	2600	3200
	215	47	3	3	129.5	335	370	2400	3000
	215	47	3	3	129.5	335	370	2400	3000
<b>110</b>	240	50	3	3	143	455	515	2000	2600
	240	80	3	3	143	610	770	2000	2600
<b>120</b>	215	40	2.1	2.1	143.5	375	485	2400	3000
	310	72	5	5	170	730	855	1900	2400
<b>130</b>	230	64	3	3	153.5	525	735	2200	2800
	280	58	4	4	167	565	680	1800	2200
	280	93	4	4	167	780	1060	1800	2200
	280	93	4	4	167	780	1060	1800	2200
	340	78	4.7	4.7	185	890	1030	1800	2200
	340	78	4.7	4.7	185	890	1030	1800	2200
	340	78	4.7	4.7	185	890	1030	1800	2200
<b>140</b>	300	62	4	4	180	625	760	1900	2400
	300	62	4	4	180	625	760	1900	2400
	300	62	4	4	180	680	820	1800	2200
	300	62	4	4	180	680	820	1800	2200
<b>150</b>	270	45	3	3	182	460	610	1900	2400
	320	65	4	4	193	770	945	1700	2000

Designations(New)	Designations(Old)	Weight	Mounting position
		kg	
<b>NU216Q1</b>		1.74	Subway gearbox
<b>NU316Q/P64S0</b>	<b>4E32316QT</b>	4.45	Locomotive traction motor
<b>NU2316Q/P63S0Y</b>	<b>3E32616QKT</b>	6.23	Locomotive axle gearbox
<b>NUP417Q/C9S0</b>	<b>92417QTU</b>	10.4	Locomotive traction motor
<b>NH318Q/C4S0</b>	<b>4G62318QT</b>	6.63	Locomotive traction motor
<b>NH318Q/C9S0</b>	<b>62318QTU</b>	6.63	Locomotive traction motor
<b>NH318EQ1/YB2</b>		6.64	Traction motor
<b>NU2319Q/C4S0</b>	<b>4G32619QT</b>	9.86	Locomotive axle gearbox
<b>NH320Q/S0</b>	<b>62320QT</b>	9.64	Locomotive traction motor
<b>NH320Q/C9S0</b>	<b>62320QTU</b>	9.64	Locomotive traction motor
<b>NH322Q/S0</b>	<b>62322QT</b>	13.0	Locomotive traction motor
<b>NU2322EQ/S0</b>	<b>32622EQT</b>	17.6	Locomotive axle gearbox
<b>NU224EQ/P63S0</b>	<b>3E3224EQT</b>	6.88	Locomotive axle gearbox
<b>NU424Q/C4S0</b>	<b>4G32424QT</b>	28.8	Locomotive traction motor
<b>NU2226EQ/P63S0</b>	<b>3E32526EQT</b>	11.1	Locomotive axle gearbox
<b>NU326Q/S0</b>	<b>32326QT</b>	17.9	Locomotive main electric generator
	<b>E32626QTY</b>	29.3	Locomotive main electric generator
	<b>32626QTY</b>	29.3	Locomotive main electric generator
<b>NU426Q/P6S0Y</b>	<b>E32426QTY</b>	38.8	Locomotive traction motor
<b>NU426Q/P6S0Y1</b>	<b>E32426QTY1</b>	38.8	Locomotive traction motor
<b>NU426Q/S0Y</b>	<b>32426QTY</b>	38.8	Locomotive traction motor
<b>NJ328Q/C4S0</b>	<b>4G42328QT</b>	22.1	Locomotive traction motor
<b>NU328Q1/P63S0</b>		21.7	Locomotive traction motor
<b>NJ328EQ/S0</b>	<b>42328EQT</b>	23.8	Locomotive traction motor
<b>NU328E/S0</b>	<b>32328ET</b>	21.9	Locomotive traction motor
<b>NU230EQ/P63S0</b>	<b>3E32230EQT</b>	11.8	Locomotive axle gearbox
<b>NU330EQ/C4S0</b>	<b>4G32330EQT</b>	26.2	Locomotive traction motor

# Railway Bearing (Type 2 Open)

d 150~380 mm

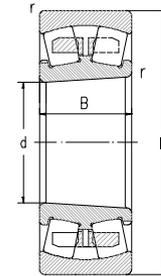
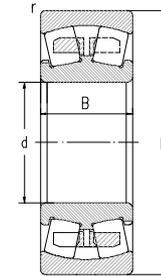
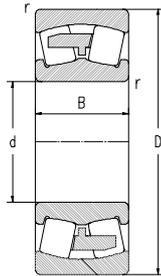


Principal dimensions						Basic load ratings		Limit speed ratings	
d	D	B	r <sub>smin</sub>	r1 <sub>smin</sub>	F	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm	mm	mm	mm	mm	mm	kN		r/min	r/min
<b>150</b>	320	65	4	4	193	770	945	1700	2000
	320	65	4	4	193	770	945	1700	2000
	320	65	4	4	193	770	945	1700	2000
	320	65	4	4	193	770	945	1700	2000
	320	65	4	4	193	770	945	1570	1930
<b>160</b>	340	68	4	4	204	910	1150	1500	1800
	340	68	4	4	204	910	1150	1500	1800
<b>220</b>	340	56	3	3	250	520	780	1800	2200
<b>379.5</b>	480	60	2.1	2.1		550	680	700	890
	480	60	2.1	2.1	406	550	680	700	890
<b>380</b>	480	60	2.1	2.1		550	680	700	890
	480	60	2.1	2.1	406	550	680	700	890

Designations(New)	Designations(Old)	Weight	Mounting position
		kg	
<b>NU330EQ</b>	<b>32330EQ</b>	26.2	Locomotive traction motor
<b>NU330EQ/C9</b>	<b>32330EQU</b>	26.2	Locomotive traction motor
<b>NU330EQ/P69S0</b>	<b>E32330EQTU</b>	26.0	Locomotive traction motor
<b>NU330EQ/S0</b>	<b>32330EQT</b>	26.2	Locomotive traction motor
<b>NU330EQ1/YB2</b>		26.7	Traction Motor
<b>NU332EQ/S0</b>	<b>32332EQT</b>	27.8	Locomotive traction motor
<b>NU332EQ</b>	<b>32332EQ</b>	27.8	Locomotive traction motor
<b>NU1044Q/P63S0</b>	<b>3E32144QT</b>	19.4	Locomotive axle gearbox
<b>N2876K/P69</b>		26	Locomotive wheel set hollow shaft
<b>NUP2876K/P69</b>		27.1	Locomotive wheel set hollow shaft
<b>N2876/P69</b>		25.9	Locomotive wheel set hollow shaft
<b>NUP2876/P69</b>		27	Locomotive wheel set hollow shaft

# Railway Bearing (Type 3)

d 70–280 mm

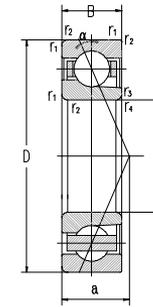
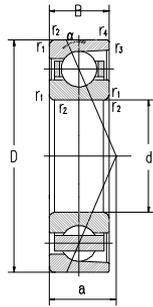


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	r <sub>Smin</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm	mm	mm	mm	kN		r/min	r/min
<b>70</b>	150	51	2.1	285	325	2200	3000
<b>75</b>	160	55	2.1	330	395	2200	3000
<b>80</b>	170	58	2.1	413	455	2000	2800
<b>90</b>	190	64	3	420	410	1800	2400
<b>130</b>	280	93	4	1060	1250	1300	1700
	280	93	4	930	1210	1300	1700
	280	93	4	930	1210	1300	1700
<b>160</b>	270	86	2.1	840	1350	1300	1700
<b>170</b>	320	108	3.7	1160	1790	950	1200
<b>180</b>	300	118	3	1170	2030	950	1300
<b>240</b>	360	92	3	1060	2430	1000	1400
<b>280</b>	380	75	2.1	770	1850	1000	1400

Designations (New)	Designations (Old)	Calculation coefficient				Weight kg	Mounting position
		e	Y1	Y2	Y <sub>o</sub>		
		mm					
<b>22314Q/C3S0</b>	<b>3G3614QT</b>	0.37	1.80	2.70	1.80	4.21	Locomotive axle gearbox
<b>22315Q/C3S0</b>	<b>3G3615QT</b>	0.39	1.75	2.61	1.71	5.29	Locomotive axle gearbox
<b>22316Q/C3S0</b>	<b>3G3616QT</b>	0.37	1.80	2.70	1.80	6.19	Locomotive axle gearbox
<b>22318Q/C3S0</b>	<b>3G3618QT</b>	0.36	1.87	2.79	1.83	8.56	Locomotive traction motor
<b>22326CAQ/S0</b>	<b>53626QT</b>	0.34	1.99	2.96	1.94	18.1	Locomotive main electric generator
<b>22326Q/C3S0</b>	<b>3G3626QT</b>	0.36	1.87	2.79	1.83	27.2	Locomotive main electric generator
<b>22326Q/S0</b>	<b>3626QT</b>	0.36	1.87	2.79	1.83	27.2	Locomotive main electric generator
<b>23132CAQ/C3S0</b>	<b>3G3053732QT</b>	0.30	2.30	3.40	2.20	21.8	Locomotive axle box
	<b>3G113734T</b>	0.36	1.87	2.79	1.83	38.8	Locomotive axle box
<b>24136CA/C3S0</b>	<b>3G4053736T</b>	0.37	1.80	2.70	1.80	33.0	Locomotive axle box
<b>23048Q/S0</b>	<b>3003148QT</b>	0.25	2.70	4.00	2.60	34.5	Locomotive axle gearbox
<b>23956CAQ/C3S0Y</b>	<b>3G3053956QKT</b>	0.18	3.80	5.66	3.72	25.7	Locomotive traction motor journal sticking

# Railway Bearing (Type 6)

d 120~170 mm

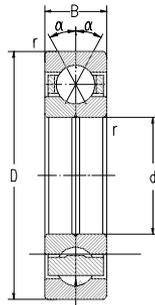


Principal dimensions				Basic load ratings		Limit speed ratings		
d	D	B	r12 <sub>min</sub>	r34 <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm	mm	mm	mm	mm	kN		r/min	r/min
<b>120</b>	215	40	2.1	1.3	189	183	3200	4500
<b>140</b>	250	42	3	1.1	218	235	2200	3000
<b>160</b>	240	38	2.1	1.1	160	237	2000	2700
<b>170</b>	260	42	2.1	1.1	198	227	1900	2500

Designations (New)	Designations (Old)	Weight	Mounting position
		kg	
<b>B7224ACQ1/HAS0</b>	<b>146224QT</b>	6.45	Locomotive axle box
<b>B7228ACQ/P6S0</b>	<b>E146228QT</b>	8.7	Locomotive intermediate gearbox
<b>B7032ACQ/S0</b>	<b>146132QT</b>	5.74	Locomotive axle box
<b>7034ACQ/S0</b>	<b>46134QT</b>	8.27	Locomotive axle box

# Railway Bearing (Four-point Contact Ball Bearing)

d 75–240 mm

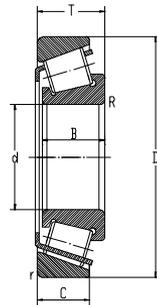


Principal dimensions				Basic load ratings		Limit speed ratings	
d	D	B	$r_{min}$	$C_r$	$C_{or}$	Grease	Oil
mm	mm	mm	mm	kN		r/min	r/min
<b>75</b>	130	25	1.5	120	122	5600	7500
<b>85</b>	149	28	2	155	160	4800	6700
<b>110</b>	240	50	3	343	405	2000	2600
<b>150</b>	270	45	3	336	470	1600	2100
<b>220</b>	340	56	3	398	650	1100	1500
<b>240</b>	360	56	3	430	750	1000	1300

Designations (New)	Designations (Old)	Weight	Mounting position
		kg	
<b>QJ215N2-WTL</b>		1.50	Subway gearbox
<b>QJ217X1N2-WTL</b>		2.20	Subway gearbox
<b>QJ322QN2/P63S0</b>	<b>3E176322QKT</b>	11.7	Locomotive axle gearbox
<b>QJ230QN2/P63S0</b>	<b>3E176230QKT</b>	12.0	Locomotive axle gearbox
<b>QJ1044QN2/P63S0</b>	<b>3E176144QKT</b>	17.8	Locomotive axle gearbox
<b>QJ1048QN2/P63S0</b>	<b>3E176148QKT</b>	20.9	Locomotive axle gearbox

# Railway bearing (Type 7)

d 95–247.175 mm

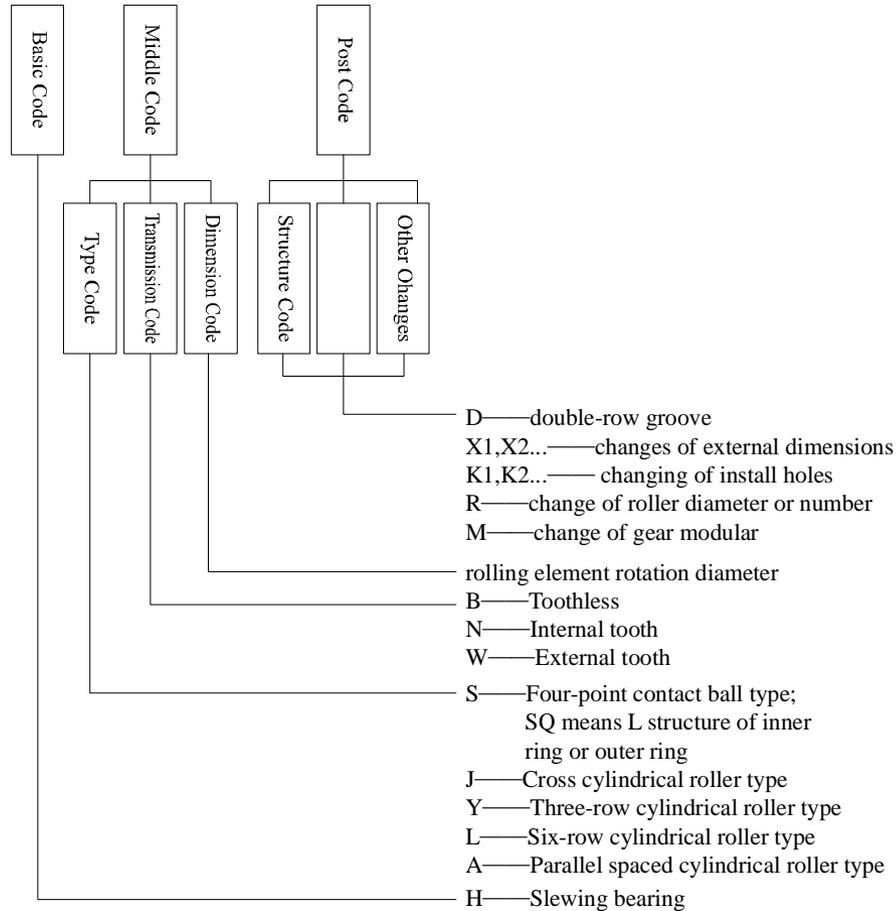


Principal dimensions							Basic load ratings		Limit speed ratings	
d	D	T	B	C	R <sub>min</sub>	r <sub>min</sub>	C <sub>r</sub>	C <sub>or</sub>	Grease	Oil
mm	mm	mm	mm	mm	mm	mm	kN		r/min	r/min
<b>95</b>	170	45.5	43	37	3	2.5	300	415	1900	2800
<b>210</b>	285	41	40	33	4	3	360	710	1100	1400
<b>215.9</b>	285.75	46.038	46.038	34.925	3.3	3.6	370	780	1000	1500
<b>254</b>	324.975	39	41.5	28	3.3	1.5	315	800	850	1080
<b>254</b>	324.975	39	41.5	28	3.3	1.5	315	800	850	1080
<b>254</b>	358.775	71.438	76.2	53.975	3.3	1.5	740	1450	850	1200
<b>255.6</b>	342.9	57.15	63.5	44.45	3.3	1.5	512	1170	800	1020
<b>257.175</b>	358.775	71.438	76.2	53.975	3.3	1.5	730	1470	850	1200
<b>257.175</b>	358.775	71.438	76.2	53.975	3.3	1.5	770	1570	850	1200

Designations	Limit speed ratings				Weight	Mounting position
	e	Y1	Y2	Yo		
	mm				kg	
<b>32219N1-WTL</b>	0.42	1.4	0.79	40	4.18	Subway gearbox
<b>30642N1-WTL</b>	0.32	1.9	1.04	45	7.28	Subway gearbox
<b>KLM742749/KLM742710-WTL</b>	0.48	1.25	0.7	61	7.66	Subway gearbox
<b>1-7009 (KJL848849/KJL848811)</b>	0.56	1.07	0.59	71	8.06	Railway Locomotive journal sticking box
<b>JL848849/JL848810/YB2</b>	0.56	1.07	0.59	71	8.06	Railway Locomotive journal sticking box
<b>M249747/M249710B/YAB</b>	0.34	1.76	0.97	65	23.6	Subway gearbox
<b>KM349547/KM349510(1-7008)</b>	0.35	1.73	0.95	59	16.1	Railway Locomotive journal sticking box
<b>M249747/M249710/YAB</b>	0.34	1.76	0.97	65	21.2	Subway gearbox
<b>M249747/M249710/YAD</b>	0.33	1.8	0.99	64	21.7	Subway gearbox

## 1. Coding of Slewing Bearing

ZWZ slewing bearing code consists of basic code, middle code and post code.



## 2. Modeling of Slewing Bearing

As illustration above, slewing bearing have many types. With reasonable modeling, bearings' property can be sufficiently played and ensure the service life.

### 2.1 Loading of Slewing Bearing

During running, slewing bearing bears combined forces of axial force  $F_a$ , radial force  $F_r$  and tilting moment  $M$ . For different applications, due to machines' different

operation modes and structures, above combined loading may be different. Sometimes there may be two forces working, whereas sometimes there only one force working.

Generally, for slewing bearings, there are three installation methods- horizontal installation, vertical installation and hung installation. The loads acting on these three installation modes are as below:

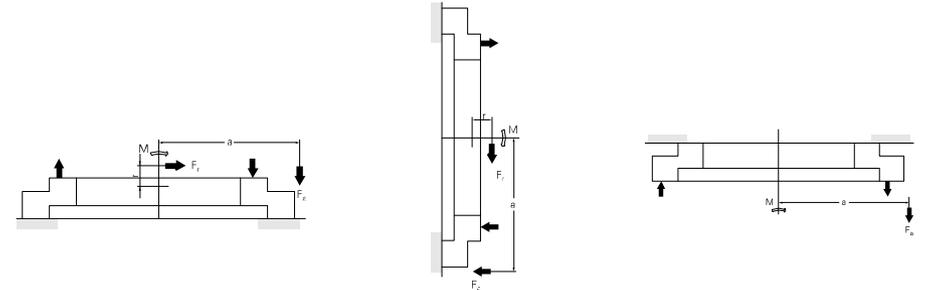


Figure1 horizontal installation    Figure 2 vertical installation    Figure 3 hung installation

## 2.2 Considerations on bearing modeling

### 2.2.1 External Dimension

External dimensions (ID, OD, assembly height) are pre-conditions for ensuring bearings' strength, rigidity, loading, service life and installation requirements. Loading capacity and service life can be calculated through theoretical calculation. Safety requirements are shown in Table 1.

Generally, under certain loading, service life and safety property, roller bearings' external dimensions are smaller than those of ball bearings, and single row bearings' external dimensions are smaller than those of multi-row bearings.

Regarding calculation of bearings' strength and rigidity, please consult with ZWZ.

### 2.2.2 Loading Capacity

For bearings whose external dimensions are more or less the same, ratings by the loading capacity, from high to low are: six-row cylindrical roller bearings, three-row cylindrical roller

bearings, four-point contact ball bearings and cross roller bearings.

### 2.2.3 Friction Moment

Ball bearings are better than roller bearings; single row rollers are better than multi-row rollers; the one with cage is better than that without cage. Regarding calculation of bearing starting moment and rotation moment, please consult with ZWZ.

### 2.2.4 Installation Precision Requirements

For ball bearings, the contact is point contact. They bear small resistance during rotation. Product error, installation clearance and supporting base distortion have small effect to bearing internal contact of balls and raceway. Under condition of the same loading, point contact stress is higher than linear contact. So the loading capacity is smaller than that of linear contact.

For roller bearings, they are linear contact. Roller bearings' contact stress is lower than

that of ball bearings. Their loading capacity is bigger than that of ball bearings. But friction resistance caused by linear contact movement is higher than that of point contact. Meanwhile, for roller bearings, they have higher requirements on manufacture precision, installation precision, supporting base's manufacture precision and rigidity. As a result, for occasion of insufficient supporting base rigidity and bad installation environment, roller bearings are not supposed to be used for good.

### 2.2.5 Rigidity

The pre-condition of bearing loading calculation is to presume enough rigidity of the bearing. Bearings' rigidity refers to the elastic distortion caused by contact of rings and rolling elements under certain loading. Generally, rigidity of roller bearings is higher than that of ball bearings. Proper pre-tension (like minus clearance, etc.) and enhancing supporting base's rigidity can improve bearings'

rigidity.

### 2.2.6 Liability

Generally, slewing bearings bear high loads. Under preconditions of sufficient loading capacity and service life, it should maintain certain safety parameter shown in Table 1, so that bearings' liability during usage can be ensured.

### 2.3 Slewing Bearing Loading Curve

In product catalogue, each bearing has a loading curve chart. The curve can help customers choose slewing bearing type preliminarily. There are 2 type curves. One is static loading curve that shows max. loads when bearing stays still and the other one is limit loading curve of slewing bearing bolt (10.9 curve), which is determined when bolt holding length is 5 times bolt nominal diameter and the pre-tension is 70 % that of bolt material yield limit.

Table 1 Bearing application safety factor

Equipment		Static load safety parameter fs	Service life load parameter fl
Marine crane, automobile crane, grabbing deck crane, turntable ( continuous rotation is required during operating)		1.10	1.0
Tower crane for construction	Bearings are installed on tower	1.25	1.0
	Mf ≤ 0.5M 0.5M < Mf < 0.8M Mf ≥ 0.8M		1.15
1.25			
1.0			
Bearings are installed on base			1.0
Port gantry crane, marine crane			1.15

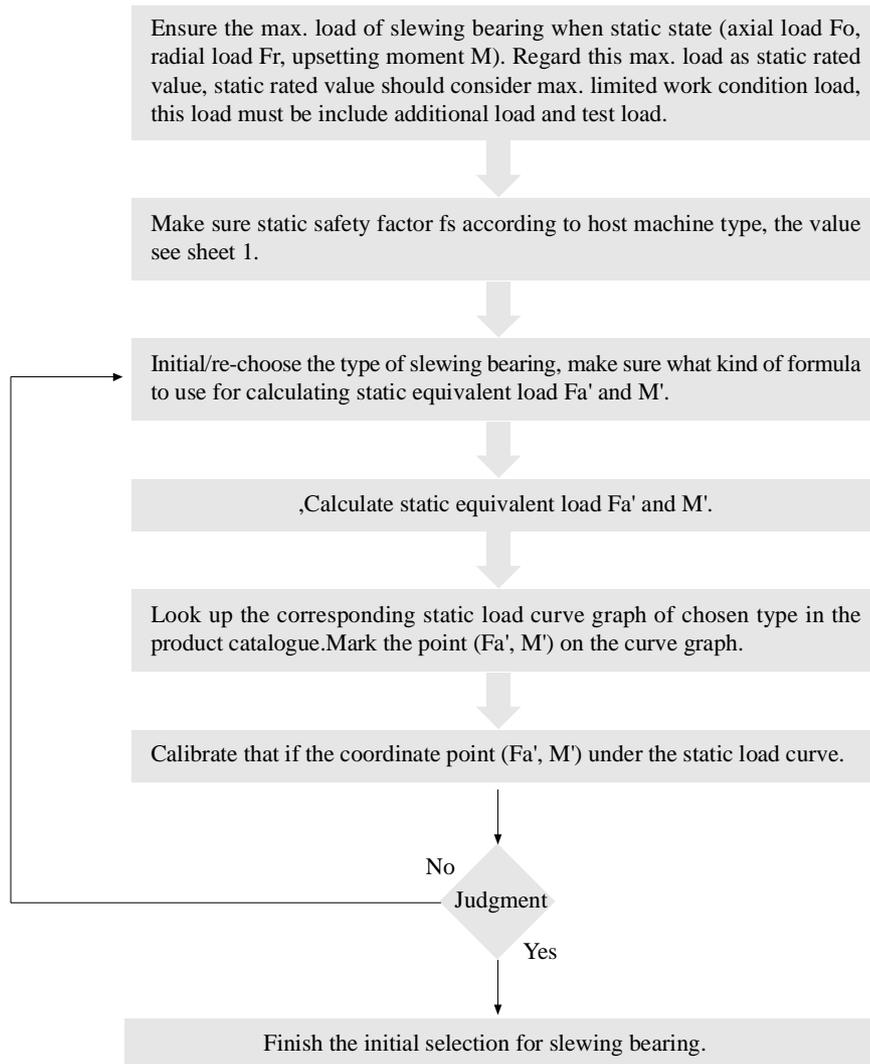
Equipment	Static load safety parameter fs	Service life load parameter fl
Crane for metallurgy factory	1.45	1.5
Automobile crane ( grabbing type or heavy load manual operated) Slewing crane (grab or magnet) Wheel crane (grab or magnet) Bridge crane (grab or magnet) Floating crane (grab or magnet)		1.7
Rope excavator Stacker reclaimer Belt cargo conveyor		2.15
Railway crane	1.0	For the slewing bearings are working under significant change conditions and rotating continuously or intermittently, the dynamic life calculation is needful.
Mini cargo conveyor	1.1	
Pulling shovel	1.25	
Hydraulic tunneller Four-point contact ball slewing bearings are adopted	1.25	
Other slewing bearings are adopted Bucket capacity < 1.5M <sup>3</sup>	1.45	
Bucket capacity ≥ 1.5M <sup>3</sup>	1.75	
Ladle car	1.75	

Note: Fl is the dynamic safety parameter. It is used considering dynamic loading curve (dynamic loading curve is not shown in the catalogue). It is conclusion from experience and experiments. If bearings are chosen according to service life, please contact with ZWZ technical department.

## 2.4 Slewing Bearing Type Selection Method

### 2.4.1 Static Type Selection

(1) Type selection calculation flow



(2) Static equivalent load calculation

Table 2 Static equivalent load calculation

Slewing bearing structure type	Calculation method	Type selection according to static working condition
Four-point contact ball slewing bearing ( $\alpha=45^\circ$ )		$M'=Mofs$ When $Fr \leq 0.44Fa$ , $Fa'=(Fa+2.3Fr) \cdot fs$ When $Fr > 0.44Fa$ , please contact with ZWZ about $Fa'$ calculation $M'=Mofs$
Double row angular contact thrust ball slewing bearing		$M'=Mofs$ When $Fr \leq 10\%Fa$ , $Fa'=Fa \cdot fs$ When $Fr > 10\%Fa$ , please contact with ZWZ about $Fa'$ calculation $M'=Mofs$
Crossed cylindrical roller slewing bearing		$M'=Mofs$ When $Fr \leq 0.44Fa$ , $Fa'=(Fa+2.3Fr)ofs$ When $Fr \geq 0.44Fa$ , please contact with ZWZ about $Fa'$ calculation $M'=Mofs$
Three-row cylindrical roller combined slewing bearing		$Fa'=Fa \cdot fs$ $M'=Mofs$ Radial load $Fr$ is accommodated by one row of rollers which bear the radial load

### 2.4.2 Dynamic Type Selection

For those applications that the slewing bearings need continuous operation, high-speed rotation and specific requirements for the lifespan, please contact with ZWZ technical department.

### 2.4.3 Bolt load carrying capacity calculation and verification

- 1) Regard the limit load of slewing bearing as the load of selected bolts;
- 2) Check whether the load is under the bolt

load curve;

3) If the bolt load capacity is insufficient, re-select slewing bearing or contact with ZWZ technical department.

### 2.5 Type Selection Parameter

In order to guarantee the bearing satisfy the application requirements, before customers decide to choose ZWZ product, please fill out relevant information about type selection in Table 3.

Table 3 Type selection sheet

Type Selection Sheet						
Machine name		Machine type				
Work condition		Axial load (kN)	Radial load (kN)	Tilting torque (kN.m)	Rotation speed (rpm)	Work time (%)
Load	Static Max.:					
	Test:					
	.....					
	Dynamic Max.:					
	Test:					
	Overload:					
	.....					
Vibration, impact level		Mild:    Moderate:    Severe:				
Use	Lifetime(h)					
	Installation method	Horizontal: seat type, hung type    Vertical:    Other:				
	Use method	Continuous:    Interval:    Pushing:    Other:				
	Rotating parts	Outer ring:    Inner ring:				
	Lubrication method	Grease:    Oil:    Other:				
	Seal	Machine setting:    Bearing setting:				
	Bearing drive circumferential force	N				
	Environment condition	Humidity(%):    Temperature (°C):    Contamination:				
	Bearing working temperature	°C				

### 3. Installation and Maintenance

#### 3.1 Assembly and Store

1) Slewing bearings shall be assembled and disassembled carefully.

2) Slewing bearings shall be kept horizontally in dry, ventilated and flat area. Separated from chemical materials and other corrosive matters when stored.

3) When several slewing bearings are overlapped with each other, at least three wooden pillows with equal height should be put between bearings along the circle direction, and the location of the upper and lower pillows should be identical.

4) Lift installation should apply ringbolt and be dealt with horizontally. Impact is forbidden, especially in radial direction.

5) ZWZ slewing bearings have already been anti-rusted when leaving the factory. In normal maintenance, the preventive period is one year. If expired the anti-rust term, and need to be stored for longer, the slewing bearing should be anti-rusted again.

#### 3.2 Requirements for Assembling the Holders

1) There must be enough and equal radial and horizontal stability.

2) After welding assembled holders, they should have stress relief heat treatment, and should be machined reserving the fixed convex (concave) platform's flange plate, in order to avoid radial displacement.

3) The flatness (including the angular deviation with horizontal plane) of assembled holders should be controlled in limits (see Table 4).

Table 4 the flatness of mounting bracket

Raceway center diameter(mm)		Flatness (mm)		
Over	To	Single row four-point contact ball slewing bearing	Double-row ball slewing bearing	Cylindrical roller slewing bearing
-	1000	0.15	0.20	0.10
1000	1500	0.19	0.25	0.12
1500	2000	0.22	0.30	0.15
2000	2500	0.25	0.35	0.17
2500	4000	0.30	0.40	0.20
4000	6000	0.40	0.50	0.30
6000	8000	0.50	0.60	0.40

4) The maximum flatness of the assembled holder is allowed just once in 180°, several wave type peaks are forbidden that means increasing or decreasing uniformly among 0° ~ 90° ~ 180°, shown as Figure 4.

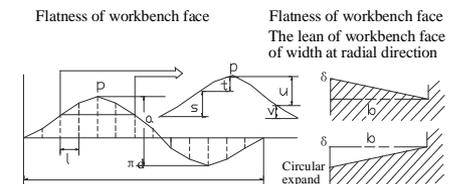


Figure 4 Flatness Requirement

5\*Assembled holders should have good rigidity. With the biggest permissible load, flexural deformation should be controlled in the range listed in Table 5.

Table 5 Maximum bending of holder flatness

Raceway center diameter(mm)	-1000	>1000	>1500	>2000	>2500	>3000	>3500	>4000	>4500	>5000	>5500	>6000	>7000
	-1500	-2000	-2500	-3000	-3500	-4000	-4500	-5000	-5500	-6000	-7000	-8000	-8000
Maximum bending of holder flatness (mm)	0.6	0.8	1.0	1.3	1.6	2.0	2.5	3.0	3.6	4.2	4.8	5.8	7.0

### 3.3 Requirements for Bolt Preload

Preload should be assured when tightening the bolt, in normal maintenance, the preload should be 70% of the yield limit. Please see Table 6 for preload torque or preload.

Table 6 Bolt preload and preload torque

Bolt strength grade			8.8			10.9			12.9		
Yield limit N/mm <sup>2</sup>			M≤16 640 M>16 660			940			1100		
Bolt diameter	Thread stress area mm <sup>2</sup>	Thread cross-sectional area mm <sup>2</sup>	Preload for bolt installation FM N	Theoretical preload torque MA Nm	Torsional moment NmM <sub>t</sub> , =0.9MA	Preload for bolt installation FM N	Theoretical preload torque MA Nm	Torsional moment NmM <sub>t</sub> , =0.9MA	Preload for bolt installation FM N	Theoretical preload torque MA Nm	Torsional moment NmM <sub>t</sub> , =0.9MA
M5	14.2	12.7	6400	6.1	5.5	9300	8.9	8.0	10900	10.4	9.3
M6	20.1	17.9	9000	10.4	9.3	13200	15.5	13.9	15400	18	16.2
M8	36.6	32.8	16500	25	22.5	24200	37	33	28500	43	38
M10	58	52.3	26000	51	45	38500	75	67	45000	87	78
M12	84.3	76.2	38500	87	78	56000	120	117	66000	150	135
M14	115	105	53000	140	126	77000	205	184	90000	240	216
M16	157	144	72000	215	193	106000	310	279	124000	370	333
M18	193	175	91000	300	270	129000	430	387	151000	510	459
M20	245	225	117000	430	387	166000	620	558	194000	720	648
M22	303	282	146000	580	522	208000	830	747	243000	970	873
M24	353	324	168000	740	666	239000	1060	954	280000	1240	1116
M27	459	427	221000	1100	990	315000	1550	1395	370000	1850	1665
M30	561	519	270000	1500	1350	385000	2100	1890	450000	2500	2250
M33	694	647	335000			480000			560000		
M36	817	759	395000			560000			660000		
M39	976	913	475000			670000			790000		
M42	1120	1045	542000			772000			904000		
M45	1300	1224	635000	Need bolt hydraulic compact and tense device		905000	Need bolt hydraulic compact and tense device		1059000	Need bolt hydraulic compact and tense device	
M48	1470	1377	714000			1018000			1191000		
M52	1760	1652	857000			1221000			1429000		
M56	2030	1905	989000			1408000			1648000		
M60	2360	2227	1156000			1647000			1927000		

### 3.4 Bearing Assembly

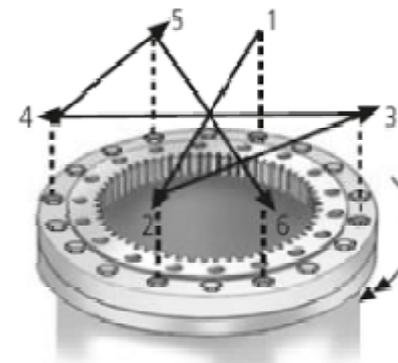
Before assembling, the fitting surface and holder surface should be cleaned with no contamination, burr or any other matter.

#### 3.4.1 Bearing Fixed Position

Slewing bearing rings have quenching soft zone, marked with "S", when assembling, the soft zone should be placed in none load area or not frequently loaded area.

#### 3.4.2 Bolt Installation and Tightening

For the slewing bearings with gears, the none-gear ring should be firstly bolt fastened. Before installing the bolt, put a little lubrication oil in the bolt thread to make all the bolts have equal friction resistance. Fasten the bolts in the way of "star" program (see Figure 5), then we can get equal fasten effect in the circle. There are 3 circulates when tightening the bolt, each circulate respectively use 30%, 70% and 100% of the total tightening force. After each circulate, turn the ring several circles, then continue to the next circulate.



#### 3.4.3 Gear vice lateral clearance adjustment

During installation for slewing bearing with gears, move the pinion to adjust the meshing

clearance. There is one biggest gear run-out point on the addendum (3 marked gears with green paint), meshing clearance  $\delta$  of this place is 0.03~0.04m (m is module of the gear), see Figure 3-3 for inspection method. Turn the bearing more than circulate, check the meshing clearance of other parts and meshing clearance should not lower than  $\delta$ .



Graph 6 side play inspection method

### 3.5 Bearing Lubrication and Maintenance

#### 3.5.1 Bearing Relubricating

The slewing bearings have already been filled with special lubrication grease according to the working condition when leaving the factory. During rotation, grease should be supplemented, and the raceway should be filled with grease each time. When filling the grease, turn the bearing slowly to ensure the grease is filled equally. See Table 7 for lubrication interval.

Table 7 Re-lubrication period

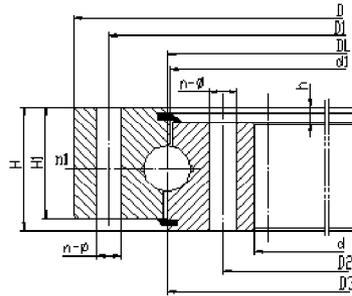
Working condition	Lubrication interval
Running time h is less than 5 hours each week	Half a year
Running time h is more than 100 hours each week	Re-lubricate every 2 weeks
Running time h is between 5 hours and 100 hours each week	$T = -0.25h + 27$ T: Re-lubrication interval, week h: Running time each week, hour

### 3.5.2 Bolt Inspection

Preload for bolt must be ensured enough when slewing bearing is working. In the first 100 hours for the first bearing rotation, preload for bolt should be checked, and should be checked every 500 hours in following rotation.

# Toothless Four-point Contact Ball Slewing Bearing

d 360~1540 mm



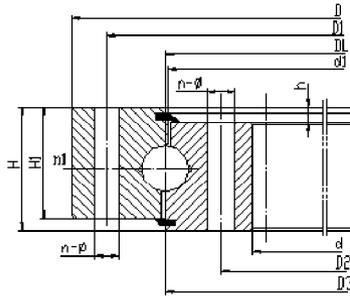
Note:

1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions			Bolt hole dimensions				Structure dimensions						Mass kg
	D	d	H	D1	D2	n	f	D3	d1	H1	h	n1	M	
	mm			mm			mm						mm	
HSB300	360	240	38	340	260	12	9	298	302	31	7	3	8	12.5
HSB344	420	266	55	390	294	8	18	343	345	45	10	12	16	25.7
HSB345	410	285	40	385	305	12	11	344	346	35	5	1	10	16.8
HSB411	496	338	55	460	364	12	18.5	412	410	45	10	2	16	33.4
HSB413	485.521	342.9	55.88	457.2	368.3	12	14	410.5	457.2	44.45	11.43	0	11	28.9
HSB414	496	338	55	460	364	12	18.5	412	410	45	10	2	16	33.5
HSB441	520.344	355.6	50.8	492.125	387.35	12	14.275	438.65	444	50.8	0	0	13	40.1
HSB445	558	332	72	514	377	20	22	446	444	63	9	3	30	67
HSB489	562	396	60	538	440	24	13.5	487.5	491	50	10	4	12	44.9
HSB500	600	398	80	566	434	20	18	499	501	70	10	4	16	78.2
HSB500X1	600	398	70	566	434	20	18	499	501	70	10	4	16	80.1
HSB530	590	460	40	570	488	12	9	527	533	40	0	0	8	30.4
HSB530A	590	460	40	570	488	12	9	527	533	40	0	0	8	30.8
HSB560	662	458	80	626	494	20	18	561	558	70	10	4	16	87.5
HSB592	670	517	55	640	544	12	18	590	594	46	9	4	16	47
HSB630	732	528	80	696	564	24	18	631	628	70	10	4	16	97.7
HSB710	812	608	80	776	644	24	18	708	711	70	10	4	16	116
HSB710X1	812	608	80	776	644	24	18	720	699	70	10	4	16	119
HSB710XA	812	608	80	776	644	24	18	708	711	70	10	2	16	118
HSB724	819.15	628.65	50	781.05	666.75	18	14.275	722	726	50.8	0	0	13	78
HSB741	857	635	56	820	662	16	18	739	743	45.5	10.5	1	16	86
HSB800	922	678	100	878	722	30	22	801	798	90	10	6	20	200
HSB844	916	775	56	890	789	20	13.5	838	850	46	10	4	12	56.5
HSB844X1	916	772	56	890	798	40	14.7	842	846	44.5	11.5	0	12	58
HSB844K	916	775	56	890	798	20	13	842	846	46	10	4	12	60.8
HSB872.5	1060	670	189	1000	744	20	33	859.5	885.5	154	10	6	30	575
HSB900	1022	778	100	978	822	30	22	901	898	90	10	6	20	225
HSB980	1090	870	86	1050	910	44	22	978	982	72	14	4	20	163
HSB1000	1138	878	100	1078	922	36	22	998	1138	90	10	6	20	270
HSB1016	1117.6	914.4	50.8	1079.5	955.675	24	17.457	1014	1018	50.8	0	0	11	116
HSB1078	1244	881	160	1180	945	24	26	1130	1080	105	10	4	24	577
HSB1094	1166	1022	56	1140	1048	48	14	1092.5	1095.5	44.5	11.5	4	12	78.2
HSB1120	1242	998	100	1198	1042	36	22	1121	1118	90	10	6	20	271
HSB1250	1390	1110	110	1337	1163	40	26	1252	1248	100	10	5	24	399
HSB1270	1395.4	1144.45	88.9	1352.55	1187.45	30	17.475	1268	1272	79.25	9.65	0	11	282
HSB1400	1540	1260	110	1487	1313	40	26	1398	1402	100	10	5	24	423

# Toothless Four-point Contact Ball Slewing Bearing

d 1660 ~ 3600 mm



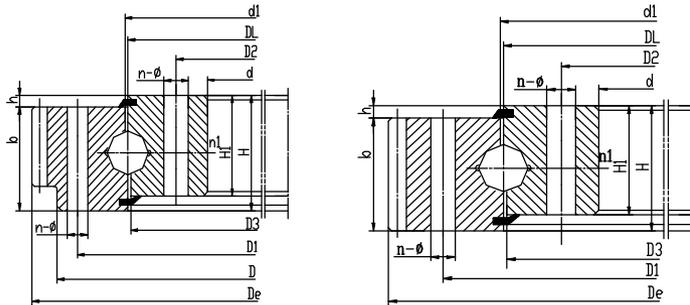
Note:

1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions			Bolt hole dimensions				Structure dimensions						Mass kg
	D	d	H	D1	D2	n	f	D3	d1	H1	h	n1	M	
	mm			mm				mm						
HSB1542	1660	1430	80	1620	1467	24	18	1538	1546	80	0	3	16	311
HSB1600	1740	1460	110	1687	1513	45	26	1602	1598	100	10	5	24	507
HSB1775	1927	1628	130	1875	1680	36	26	1807	1775	115	15	6	24	708
HSB1800	1940	1660	110	1887	1713	45	26	1798	1802	100	10	5	24	514
HSB1800X1	1940	1660	110	1887	1713	40	26	1790	1810	100	10	4	24	547
HSB2000	2178	1825	144	2110	1891	48	33	2040	1958	114	12	8	30	1012
HSB2021	2230	1805	165	2160	1880	36	33	2026	2016	150	15	4	30	1440
HSB2030	2230	1805	165	2160	1880	36	33	2035	2023	150	15	4	30	1440
HSB2135	2310	1905	180	2240	2030	36	23	2141	2131	160	20	4	20	1580
HSB2185	2360	1955	180	2290	2080	36	23	2190	2180	160	20	4	20	1620
HSB2220	2343. 15	2095. 5	87. 725	2289. 175	2133. 6	52	17. 463	2219. 2	2218. 3	73. 152	14. 573	0	11	442
HSB2240	2418	2065	144	2350	2131	48	33	2242	2238	132	12	4	30	1130
HSB2500	2678	2325	144	2610	2391	56	33	2498	2502	132	12	8	30	1270
HSB2645	2820	2474	225	2750	2540	60	32	2647	2643	160	65	12	30	1620
HSB2800	2978	2625	144	2910	2691	56	33	2802	2798	132	12	8	30	1484
HSB2944	3136	2751	135	3064	2823	60	33	2942	2946	125	28	6	30	1470
HSB3144	3271. 825	3017. 2	85. 725	3213. 1	3067. 05	60	17. 463	3141. 5	3143. 25	76. 2	15. 875	0	11	663
HSB3455	3600	3300	191	3560	3340	40	22	3455	3500	142	19	49	20	1740

# Outer-tooth Four point Contact Ball Slewing Bearing

d 256~1584 mm



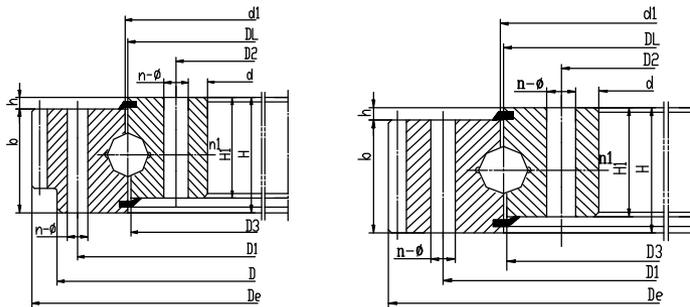
Note:

1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions				Bolt hole dimensions				Structure dimensions						Parameters of gear				Mass kg
	De	D	d	H	D1	D2	n	φ	D3	d1	H1	h	n1	M	m	Z	b	x	
	mm				mm														
HSW186	256	234	135	38	216	154	16	11	185	187	30	8	4	10	4	162	26	0	6.76
HSW400	528	493	307	70	457	343	24	18	396	400	60	10	2	16	6	86	50	0	53.8
HSW450	576	507	357	70	507	393	24	18	450	450	60	10	2	16	6	94	50	0	61.7
HSW500	625	600	398	80	566	434	20	18	499	501	70	10	4	16	5	123	60	0	85.4
HSW500M	628.8	602	398	80	566	434	20	18	501	498	70	10	4	16	6	102	60	+0.5	89
HSW548	679.386	655	425	80	620	475	12	18	548	548	71	9	3	16	4.5	147	56	0	110
HSW560	688.8	662	458	80	626	494	20	18	558.5	561.5	70	10	4	16	6	112	46	+0.5	95.2
HSW630	768	732	528	80	696	564	24	18	630	631	70	10	4	16	6	126	60	0	114
HSW644	744	744	572	56	680	600	24	14	642.5	645.5	44.5	11.5	4	12	6	122	44.5	0	50.1
HSW710	850.8	812	608	80	776	644	24	18	708	711	70	10	4	16	6	139	60	+0.5	69.1
HSW800	924	812	710	67	845	744	8	11	799	801	58	9	4	10	6	152	58	0	121
HSW800X1	966.4	922	678	100	878	722	30	22	801	798	90	10	6	20	8	118	80	+0.5	215
HSW862	1026.5	975	745	111	940	784	20	23	860	864	90	21	4	20	8	120	80	0	242
HSW900	1062.4	1022	778	100	978	822	30	22	901	898	90	10	6	20	8	130	80	-0.5	239
HSW944	1046.4	1046.4	873.5	56	985	900	44	13.5	941	947	45.5	10.5	4	12	8	129	45.5	0	77
HSW980	1110.4	887	63	1039	922	30	18	981	979	54	9	5	18	8	136	54	+0.5	124	
HSW1000	1188	1000	878	100	1078	922	36	22	1000	1000	90	10	6	20	10	116	80	+0.5	288
HSW1000X1	1180	1120	876	90	1074	926	24	17.5	1000	1000	80	10	0	16	10	116	70	0	256
HSW1009	1180	1125	895	100	1085	935	10	22	1004.5	1008.5	85	15	4	20	10	116	75	0	262
HSW1052.5	1192.626	1160	930	80	1125	980	28	18	1052.5	1052.5	70	10	4	16	5	231	55	0	210
HSW1055	1200	1200	905	90	1116	945	30	22	1056.5	1053.5	71	19	6	20	10	118	71	0.0136	227
HSW1055X1	1200	1200	905	90	1116	945	30	22	1056.5	1053.5	71	19	6	20	10	118	71	0	227
HSW1094	1198.1	1198.1	1022	56	1135	1048	48	14	1092.5	1095.5	44.5	11.5	4	12	8	148	44.5	0	91.6
HSW1120	1278	1013	79	1183	1057	30	22	1121	1119	54	9	5	20	10	125	70	+0.5	182	
HSW1120R	1300	1240	996	90	1194	1046	28	24	1121	1118	80	10	4	22	10	129	70	-0.5	272
HSW1120RM	1308	1240	996	90	1194	1046	28	24	1121	1118	80	10	4	22	12	108	70	-0.5	272
HSW1148	1314.1	1314.1	1040	80	1220	1080	30	17.5	1139	1157	70	10	0	16	10	125	70	0	225
HSW1162	1320	1320	1045	93	1236	1084	36	21	1166.5	1158.5	77	16	4	20	10	130	77	0	276
HSW1180	1338	1338	1068	79	1248	1112	36	22	1181	1178	63	9	6	22	10	131	70	+0.5	227
HSW1220	1435.9	1365	1075	120	1310	1130	36	24	1221	1218	105	15	6	22	12	116	90	+1	488
HSW1250	1408	1143	79	1313	1187	36	22	1251	1249	54	9	6	22	10	138	70	+0.5	221	
HSW1250R	1430	1370	1126	90	1324	1176	32	24	1251	1248	80	10	4	24	10	142	70	-0.5	302
HSW1250RM	1440	1370	1126	90	1324	1176	32	24	1251	1248	80	10	4	24	12	119	70	-0.5	309
HSW1278	1428.266	1391	1150	80	1356	1200	32	18	1278	1278	70	8	4	16	6	228	55	0	261
HSW1320	1497.6	1208	89	1388	1252	42	22	1321	1318	63	9	6	20	12	122	80	+0.5	298	
HSW1358	1510	1510	1215	90	1426	1255	24	22	1354	1362	71	19	6	20	10	149	71	0	256
HSW1400	1584	1520	1276	90	1474	1326	36	24	1401	1398	80	10	6	22	12	131	70	-0.5	337

# Outer-tooth Four point Contact Ball Slewing Bearing

d 1596 ~ 3972 mm



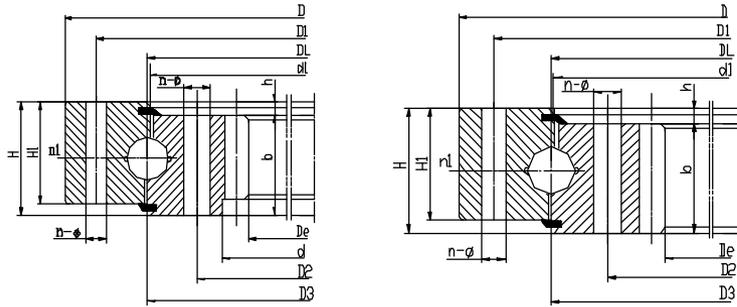
Note:

1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions				Bolt hole dimensions				Structure dimensions						Parameters of gear				Mass kg
	De	D	d	H	D1	D2	n	φ	D3	d1	H1	h	n1	M	m	Z	b	x	
	mm				mm														
HSW1400M	1596	1520	1276	90	1474	1326	36	24	1401	1398	80	10	6	22	14	113	70	-0.5	347
HSW1400R	1608	1540	1258	102	1486	1314	36	26	1401	1398	90	12	6	24	12	133	80	-0.5	448
HSW1452	1600	1600	1305	90	1516	1345	48	22	1455	1454	71	19	6	20	10	158	71	0	253
HSW1452X1	1600	1600	1305	90	1516	1345	48	22	1456.5	1453.5	71	19	6	20	10	158	71	0	262
HSW1454	1600	1550	1305	102	1505	1345	24	22	1450	1458	78	17	3	20	10	158	65	0	282
HSW1500	1677.6		1388	89	1568	1432	48	22	1501	1498	63	9	6	20	12	137	80	+0.5	338
HSW1520	1690	1645	1390	91	1600	1440	22	20	1500	1521.5	91	14	4	18	5	336	47	0	347
HSW1540	1791.1	1720	1360	140	1660	1420	42	26	1540	1540	122	18	6	24	14	124	110	+1.15	926
HSW1600X	1803.2		1466	94	1682	1518	40	26	1601	1598	81	9	8	24	14	126	85	+0.5	479
HSW1600	1812	1740	1458	102	1686	1514	40	26	1601	1598	90	12	5	24	12	150	80	-0.5	528
HSW1600M	1820	1740	1458	102	1686	1514	40	26	1601	1598	90	12	5	24	14	129	80	-0.5	534
HSW1600R	1817.2	1740	1460	110	1687	1513	45	26	1602	1598	100	10	5	24	14	127	90	+0.5	584
HSW1618	1845	1845	1506	95	1728	1550	40	22	1617	1620	86	9	10	20	14	129	67	+0.5	425
HSW1800	1934.47	1902	1680	105	1848	1736	24	18	1801	1803	90	15	6	16	6	308	90	0	450
HSW1800M	2032	1940	1658	102	1886	1714	44	26	1802	1798	90	12	4	24	16	126	80	0.5	607
HSW1800R	2013.2	1940	1660	110	1887	1713	45	26	1802	1798	100	10	5	24	14	141	90	+0.5	652
HSW1824	2013.2	2013.2	1705	122	1896	1749	48	22	1824	1821	80	10	24	20	14	141	112	0.5	566
HSW1900	2139.2		1729	109	2005	1795	36	33	1902	1898	99	9	9	30	14	150	100	+0.5	820
HSW1958	2152.81	2085	1820	90	2045	1870	36	18	1958	1958	70	20	4	16	8	258	60	0	496
HSW2000	2195.2	2129	1877	111	2068	1927	40	22	2001	2003	74	34	10	20	14	154	102	+0.5	599
HSW2000M	2264.4	2178	1825	144	2110	1891	48	33	2002	1998	132	12	8	30	18	123	120	+0.5	1169
HSW2028	2192.041	2150	1880	105	2110	1945	48	18	2026	2030	90	15	6	16	7.5	270	80	0	635
HSW2100	2263.047	2220	1970	105	2180	2020	36	22	2098	2102	90	15	6	20	8	270	80	0	700
HSW2130	2380.8		1959	109	2235	2025	48	33	2132	2128	99	9	8	30	16	146	100	+0.5	931
HSW2240	2382	2342	2130	80	2306	2174	48	18	2238	2242	70	10	6	16	6	395	30	0	388
HSW2240M	2498.4	2418	2065	144	2350	2131	48	33	2242	2238	132	12	8	30	18	136	120	+0.5	1294
HSW2355	2624.4	2541	2184	130	2460	2250	76	33	2357	2353	121	9	12	30	18	143	120	+0.5	1211
HSW2425	2568	2519	2325	72	2490	2365	40	18	2425	2425	63	9	8	16	10	255	55	0	450
HSW2500	2754	2660	2325	144	2610	2391	36	33	2498	2502	132	12	6	30	18	151	120	0	1462
HSW2500M	2776	2678	2325	144	2610	2391	56	33	2502	2498	132	12	8	30	20	136	120	+0.5	1509
HSW2645	2892.8		2474	109	2750	2540	60	33	2647	2643	99	9	12	30	16	178	100	+0.5	1142
HSW2800	3074.4	2978	2625	144	2910	2691	56	33	2802	2798	132	12	8	30	18	168	120	+0.5	1696
HSW2800M	3076	2978	2625	144	2910	2691	56	33	2802	2798	132	12	8	30	20	151	120	+0.5	1696
HSW3124	3456	3340	2940	183	3254	2994	72	26	3124	3124	133	43	20	24	24	141	110	+0.5	2280
HSW3150	3476	3376	2922	174	3286	3014	56	45	3152	3147	162	12	8	42	20	171	150	+0.5	2873
HSW3150M	3471.6	3376	2922	174	3286	3014	56	45	3152	3147	162	12	8	42	22	155	150	+0.5	2873
HSW3600	3972	3972	3400	220	3740	3460	72	32	3600	3604	205	60	20	30	24	163	160	0.25	3830

# Inner-tooth Four point Contact Ball Slewing Bearing

d 300~1224 mm



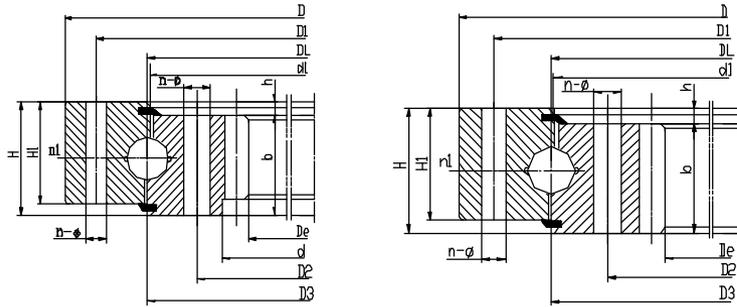
Note:

1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions				Bolt hole dimensions				Structure dimensions						Parameters of gear				Mass kg
	De	D	d	H	D1	D2	n	φ	D3	d1	H1	h	n1	M	m	Z	b	x	
	mm				mm														
HSN400	300	475		55	448	352	16	13.5	401	339	46	9	2	14	5	61	46	+0.5	33
HSN450	345	531		55	500	400	16	15.5	451	449	46	9	2	14	5	70	46	+0.5	38
HSN480	380	573	400	55	538	420	16	16	478.5	481.5	45	5	2	14	4	96	45	+0.5	49
HSN489	388	562	408	60	538	440	24	13.5	487.5	490.5	50	10	12	22	4	99	43	0	44.9
HSN500	367	602	398	80	566	434	20	18	501	498	70	10	4	16	5	74	60	+0.5	90
HSN500M	368.4	602	398	80	566	434	20	18	501	498	70	10	4	16	6	62	60	+0.5	90
HSN560	450	641		55	610	510	20	15.5	561	559	46	9	4	14	6	76	46	+0.5	51
HSN560R	427	662	458	80	626	494	20	18	561	558	70	10	4	16	5	86	60	+0.5	102
HSN560RM	428.4	662	458	80	626	494	20	18	561	558	70	10	4	16	6	72	60	+0.5	102
HSN567.5	471.5	640	496	55	615	520	20	13.5	567.5	567.5	45	10	1	12	5	96	44.5	0.15	49.2
HSN630	494.4	732	528	80	696	564	24	18	631	628	70	10	4	16	6	83	60	+0.5	116
HSN630M	491.2	732	528	80	696	564	24	18	631	628	70	10	4	16	8	62	60	+0.5	116
HSN710	594	797		55	762	658	24	18	711	709	46	9	4	16	6	100	46	+0.5	68
HSN710R	572.4	812	608	80	776	644	24	18	711	708	70	10	4	16	6	96	60	+0.5	132
HSN720	582	820	620	80	780	660	18	18	721	719	70	10	12	16	6	99	60	0	125
HSN800	635.2	922	678	100	878	722	30	22	801	798	90	10	6	20	8	80	80	+0.5	224
HSN800M	634	922	678	100	878	722	30	22	801	798	90	10	6	20	10	64	80	+0.5	224
HSN886	752	980		63	944	827	36	18	887	885	54	9	4	16	8	95	54	+0.5	111
HSN900	739.2	1022	778	100	978	822	30	22	901	898	90	10	6	20	8	93	80	+0.5	252
HSN900M	734	1022	778	100	978	822	30	22	901	898	90	10	6	20	10	74	80	+0.5	252
HSN1000	824	1122	878	100	1078	922	36	22	1001	998	90	10	6	20	10	83	80	+0.5	292
HSN1000M	820.8	1122	878	100	1078	922	36	22	1001	998	90	10	6	20	12	69	80	+0.5	292
HSN1077	930	1169		63	1134	1017	36	18	1078	1076	54	9	6	16	10	94	54	+0.5	140
HSN1050	888.6	1170	920	98	1125	975	40	22	1040	1052	80	10	2	20	8	150	60	0	248
HSN1086S	920	1200		90	1158	940	12	20	1086	1090	80	10	4	18	10	94	80	0	320
HSN1094C	984	1166		56	1140	1055	60	13.5	1095.5	1092.5	45	11	4	12	8	125	45	0	90.5
HSN1120	960	1232		79	1188	1052	36	22	1121	1118	63	9	6	20	10	97	70	+0.5	206
HSN1120R	944	1242	998	100	1198	1042	36	22	1121	1118	90	10	6	20	10	95	80	+0.5	333
HSN1120RM	940.8	1242	998	100	1198	1042	36	22	1121	1118	90	10	6	20	12	79	80	+0.5	333
HSN1220	1017.3	1365		120	1310	1130	36	24	1219	1221	105	15	6	22	12	86	105	+0.35	474
HSN1225	1052	1360		98	1303	1147	40	26	1223	1227	80	10	4	24	10	106	88	+0.5	320
HSN1250	1090	1362		79	1318	1182	40	22	1251	1248	63	9	8	20	10	110	70	+0.5	231
HSN1250R	1048.8	1390	1110	110	1337	1163	40	26	1252	1248	100	10	5	24	12	88	90	+0.5	467
HSN1250RM	1041.6	1390	1110	110	1337	1163	40	26	1252	1248	100	10	5	24	14	75	90	+0.5	467
HSN1535	1278	1695		165	1636	1434	40	30	1533	1537	125	25	4	27	18	72	140	+0.5	930
HSN1400	1224	1512		89	1468	1332	44	22	1401	1398	63	9	11	20	12	103	80	+0.5	296

# Inner-tooth Four point Contact Ball Slewing Bearing

d 1192.8 ~ 3564 mm



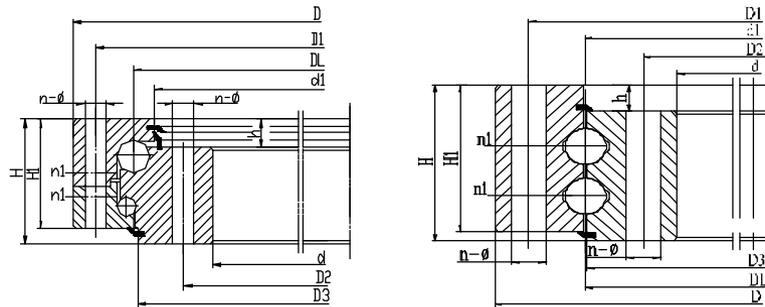
Note:

1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions				Bolt hole dimensions				Structure dimensions	Parameters of gear				Mass kg						
	De	D	d	H	D1	D2	n	φ		D3	d1	H1	h		n1	M mm	m	Z	b mm	x
	mm				mm					mm										
HSN1400R	1192.8	1540	1260	110	1487	1313	40	26	1402	1398	100	10	5	24	12	100	90	+0.5	529	
HSN1400RM	1195.6	1540	1260	110	1487	1313	40	26	1402	1398	100	10	5	24	14	86	90	+0.5	529	
HSN1405	1235	1526		122	1481	1358	40	26	1403	1407	97	12	3	24	14	90	110	0	434	
HSN1500	1308	1634		94	1582	1418	40	26	1501	1498	81	9	8	24	12	110	85	+0.5	410	
HSN1600	1428	1712		89	1668	1532	48	22	1601	1598	63	9	8	20	12	120	80	+0.5	334	
HSN1600R	1391.6	1740	1460	110	1687	1513	45	26	1602	1598	100	10	5	24	14	100	90	+0.5	607	
HSN1600RM	1382.4	1740	1460	110	1687	1513	45	26	1602	1598	100	10	5	24	16	87	90	+0.5	620	
HSN1700	1498	1834		94	1782	1618	44	26	1701	1698	81	9	11	24	14	108	85	+0.5	475	
HSN1728	1500.8	1905	1580	117	1810	1640	30	22/26			95	9	10	20/24	14	108	98	+0.5	701	
HSN1800	1573.6	1940	1660	110	1887	1713	50	26	1798	1802	100	10	5	24	14	113	90	+0.5	649	
HSN1895	1830	1960		115	1865	1925	36/34		1990	1825	64	30	24	5	368	39	0	258		
HSN2000	1728	2178	1825	144	2110	1891	48	33	1998	2002	132	12	12	30	16	109	120	+0.5	1176	
HSN2070	1910.2	2260		140	2180	1995	48		2066	2074	100	40	6	20	10	192	100	+0.5	862	
HSN2211	2032	2335		124	2280	2144	64	22	2208	2214	80	20	6	20	14	147	100	0	633	
HSN2240	1984	2411		109	2345	2135	48	33	2242	2238	99	9	8	30	16	125	100	+0.5	961	
HSN2240R	1990.4	2418	2065	144	2350	2131	48	33	2242	2238	132	12	8	30	16	125	120	+0.5	1393	
HSN2240RM	1987.2	2418	2065	144	2350	2131	48	33	2242	2238	132	12	8	30	18	111	120	+0.5	1393	
HSN2249	2023.4	2410		132	2358	2140	36	22	2246	2252	122	9	4	20	14	146	123	0.245	1115	
HSN2335	2230	2404	2256	120	2270	2410	42/40		2470	2231.4	74	18	20	5	448	45	0	516		
HSN2490	2240	2661		109	2595	2385	54	33	2492	2488	99	9	9	30	16	141	100	+0.5	1053	
HSN2500	2239.2	2678	2325	144	2610	2391	56	33	2502	2498	132	12	8	30	18	125	120	+0.5	1580	
HSN2500M	2228	2678	2325	144	2610	2391	56	33	2502	2498	132	12	8	30	20	112	120	+0.5	1580	
HSN2660	2323	2880		178	2810	2510	60	39	2664	2656	161	17	4	36	18	131	161	0	2373	
HSN2675	2590	2750	2616	119	2634	2744	48/38		2784	2600	72	26	3	20	5	520	45	0	431	
HSN2786	2544.38	2942	2622	155	2890	2683	48	26	2784	2789	125	30	24	24	16	160	115	+0.5	1410	
HSN2796	2515.2	3000	2590	152	2922	2670	72	39	2794	2798	134	20	12	36	16	158	131	+0.5	2033	
HSN2800	2502	2978	2625	144	2910	2691	60		2809	2791	132	12	8	30	18	141	117	0	1776	
HSN2840	2622.4	2990	2735	160	2945	2770	48	23	2835	2820	135	5	8	20	22	121	144	0	1442	
HSN3150	2828	3376	2922	174	3286	3014	56	45	3152	3147	162	12	8	42	20	142	150	+0.5	2840	
HSN3150M	2824.8	3376	2922	174	3286	3014	56	45	3152	3147	162	12	8	42	22	129	150	+0.5	2840	
HSN3803	3564	3939	3651	105	3895	3711	60	22	3807	3799	82	10	15	20	18	199	90	+0.5	1430	

# Toothless Double-row Angular Contact Ball Slewing Bearing

d 616~4778 mm



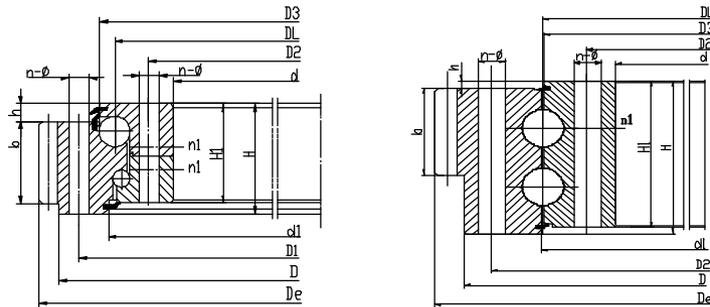
Note:

1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions			Bolt hole dimensions				Structure dimensions						Mass kg
	D	d	H	D1	D2	n	φ	D3	d1	H1	h	n1	M	
	mm			mm			mm						mm	
HSB500D	616	384	106	580	420	20	18	482	477	96	26	4	16	121
HSB560D	676	444	106	640	480	20	18	543	537	96	26	4	16	136
HSB630D	746	514	106	710	550	24	18	613	607	96	26	4	16	152
HSB710D	826	594	106	790	630	24	18	692	687	96	26	4	16	172
HSB800D	942	658	124	898	702	30	22	777	771	114	29	6	20	284
HSB900D	1042	758	124	998	802	30	22	877	871	114	29	6	20	316
HSB1000D	1142	858	124	1098	902	36	22	977	971	114	29	6	20	349
HSB1120D	1262	978	124	1218	1022	36	22	1097	1091	114	29	6	20	394
HSB1250D	1426	1074	160	1374	1126	40	26	1215	1214	150	39	5	24	709
HSB1400D	1576	1224	160	1524	1272	40	26	1365	1364	150	39	5	24	787
HSB1600D	1776	1424	160	1724	1476	45	26	1565	1564	150	39	5	24	899
HSB1783D	1959	1606	166	1893	1672	60	33	1781	1785	158	26	10	30	974
HSB1800D	1976	1624	160	1924	1676	45	26	1765	1764	150	39	5	24	1018
HSB2000D	2215	1785	190	2149	1851	48	33	1965	1962	178	47	8	30	1586
HSB2240D	2455	2025	190	2389	2091	48	33	2206	2202	178	47	8	30	1789
HSB2500D	2715	2285	190	2649	2351	56	33	2465	2462	178	47	8	30	1990
HSB2800D	3015	2585	190	2949	2651	56	33	2765	2762	178	47	8	30	2243
HSB3150D	3428	2872	226	3338	2962	56	45	3104	3102	214	56	8	42	3762
HSB3550D	3828	3272	226	3738	3362	56	45	3504	3502	214	56	8	42	4272
HSB4000D	4278	3722	226	4188	3812	60	45	3954	3952	214	56	10	42	4828
HSB4500D	4778	4222	226	4688	4312	60	45	4454	4452	214	56	10	42	5465

# Outer-tooth Double-row Angular Contact Slewing Bearing

d 644 ~ 2552.4 mm



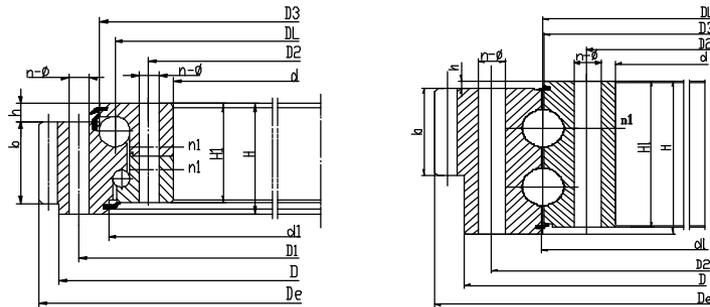
Note:

1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions				Bolt hole dimensions				Structure dimensions						Parameters of gear				Mass kg
	De	D	d	H	D1	D2	n	φ	D3	d1	H1	h	n1	M	m	Z	b	x	
	mm				mm				mm										
HSW500D	644	616	384	106	580	420	20	18	523	518	96	26	4	16	5	126	60	+0.5	130
HSW500DM	646.8	616	384	106	580	420	20	18	523	518	96	26	4	16	6	105	60	+0.5	130
HSW560D	704	676	444	106	640	480	20	18	583	578	96	26	4	16	5	138	60	+0.5	146
HSW560DM	706.8	676	444	106	640	480	20	18	583	578	96	26	4	16	6	115	60	+0.5	147
HSW630D	790.8	746	514	106	710	550	24	18	653	648	96	26	4	16	6	129	60	+0.5	173
HSW630DM	790.4	746	514	106	710	550	24	18	653	648	96	26	4	16	8	96	60	+0.5	170
HSW710D	862.8	826	594	106	790	630	24	18	733	728	96	26	4	16	6	141	60	+0.5	190
HSW710DM	862.4	826	594	106	790	630	24	18	733	728	96	26	4	16	8	105	60	+0.5	187
HSW800D	982.4	942	658	124	898	702	30	22	829	823	114	29	6	20	8	120	80	+0.5	305
HSW800DM	988	942	658	124	898	702	30	22	829	823	114	29	6	20	10	96	80	+0.5	307
HSW900D	1086.4	1042	758	124	998	802	30	22	929	923	114	29	6	20	8	133	80	+0.5	349
HSW900DM	1088	1042	758	124	998	802	30	22	929	923	114	29	6	20	10	106	80	+0.5	348
HSW1000D	1198	1142	858	124	1098	902	36	22	1029	1023	114	29	6	20	10	117	80	+0.5	396
HSW1000DM	1197.6	1142	858	124	1098	902	36	22	1029	1023	114	29	6	20	12	97	80	+0.5	391
HSW1120D	1318	1262	978	124	1218	1022	36	22	1148	1143	114	29	6	20	10	129	80	+0.5	445
HSW1120DM	1317.6	1262	978	124	1218	1022	36	22	1148	1143	114	29	6	20	12	107	80	+0.5	439
HSW1250D	1497.6	1426	1074	160	1374	1126	40	26	1286	1282	150	39	5	24	12	122	90	+0.5	740
HSW1250DM	1495.2	1426	1074	160	1374	1126	40	26	1286	1282	150	39	5	24	14	104	90	+0.5	774
HSW1400D	1641.6	1576	1224	160	1524	1272	40	26	1440	1423	150	39	5	24	12	134	90	+0.5	803
HSW1400DM	1649.2	1576	1224	160	1524	1272	40	26	1436	1432	150	39	5	24	14	115	90	+0.5	878
HSW1600D	1845.2	1776	1424	160	1724	1476	45	26	1636	1635	150	39	5	24	14	129	90	+0.5	995
HSW1600DM	1852.8	1776	1424	160	1724	1476	45	26	1636	1635	150	39	5	24	16	113	90	+0.5	1003
HSW1800D	2060.8	1976	1624	160	1924	1676	45	26	1840	1823	150	39	5	24	16	126	90	+0.5	1208
HSW1800DM	2060.8	1976	1624	160	1924	1676	45	26	1836	1835	150	39	5	24	16	126	90	+0.5	1151
HSW2000D	2300.8	2215	1785	190	2149	1851	48	33	2038	2035	178	47	8	30	16	141	120	+0.5	1794
HSW2000DM	2300.4	2215	1785	190	2149	1851	48	33	2038	2035	178	47	8	30	18	125	120	+0.5	1780
HSW2240D	2540.8	2455	2025	190	2389	2091	48	33	2278	2275	178	47	8	30	16	156	120	+0.5	2017
HSW2240DM	2552.4	2455	2025	190	2389	2091	48	33	2278	2275	178	47	8	30	18	139	120	+0.5	2048

# Outer-tooth Double-row Angular Contact Slewing Bearing

d 2804.4 ~ 4895 mm



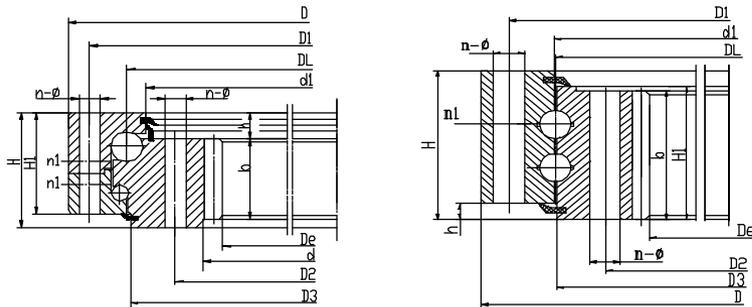
Note:

1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions				Bolt hole dimensions				Structure dimensions						Parameters of gear				Mass kg
	De	D	d	H	D1	D2	n	φ	D3	d1	H1	h	n1	M	m	Z	b mm	x	
	mm				mm			mm	mm										
HSW2500D	2804.4	2715	2285	190	2649	2351	56	33	2538	2532	178	47	8	30	18	153	120	+0.5	2246
HSW2500DM	2816	2715	2285	190	2649	2351	56	33	2538	2532	178	47	8	30	20	138	120	+0.5	2280
HSW2738D	3004	2930	2559	208	2864	2625	36	33	2736	2740	199	9	12	30	16	185	128	+0.5	2480
HSW2800D	3110.4	3015	2585	190	2949	2651	56	33	2838	2832	178	47	8	30	18	170	120	+0.5	2553
HSW2800DM	3116	3015	2585	190	2949	2651	56	33	2838	2832	178	47	8	30	20	153	120	+0.5	2563
HSW3150D	3536	3428	2872	226	3338	2962	56	45	3198	3196	214	56	8	42	20	174	150	+0.5	4428
HSW3150DM	3537.6	3428	2872	226	3338	2962	56	45	3198	3196	214	56	8	42	22	158	150	+0.5	4414
HSW3400D	3700	3605	3240	214	3530	3295	52	33	3436	3440	178	44	8	30	20	183	160	0	2770
HSW3550D	3936	3828	3272	226	3738	3362	56	45	3598	3596	214	56	8	42	20	194	150	+0.5	5012
HSW3550DM	3933.6	3828	3272	226	3738	3362	56	45	3598	3596	214	56	8	42	22	176	150	+0.5	4967
HSW4000DM	4395.6	4278	3722	226	4188	3812	60	45	4048	4046	214	56	10	42	22	197	150	+0.5	5706
HSW4000D	4395	4278	3722	226	4188	3812	60	45	4048	4046	214	56	10	42	25	173	150	+0.5	5656
HSW4500D	4867.2	4754	4256	200	4642	4358	84	39	4502	4498	190	10	7	36	24	200	180	+0.5	5380
HSW4500DM	4895	4778	4222	226	4688	4312	60	45	4548	4546	214	56	10	42	25	193	150	+0.5	6385

# Inner-tooth Double-row Angular Contact Ball Slewing Bearing

d 257 ~ 1933.2 mm



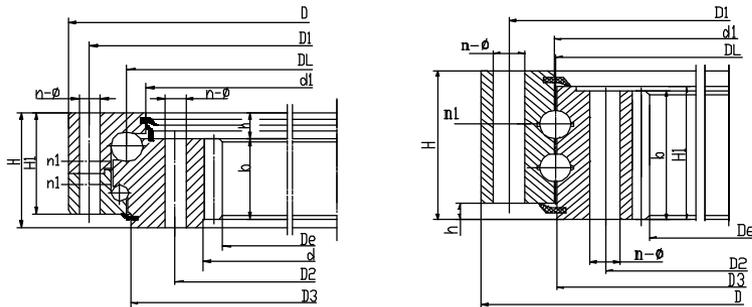
Note:

1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions				Bolt hole dimensions				Structure dimensions						Parameters of gear				Mass kg
	De	D	d	H	D1	D2	n	φ	D3	d1	H1	h	n1	M	m	Z	b	x	
	mm				mm														
HSN500D	257	616	384	106	580	420	20	18	482	477	96	26	4	16	5	72	60	+0.5	126
HSN500DM	350.4	616	384	106	580	420	20	18	482	477	96	26	4	16	6	59	60	+0.5	128
HSN560D	417	676	444	106	640	480	20	18	542	537	96	26	4	16	5	84	60	+0.5	143
HSN560DM	410.4	676	444	106	640	480	20	18	542	537	96	26	4	16	6	69	60	+0.5	144
HSN630D	482.4	746	514	106	710	550	24	18	612	607	96	26	4	16	6	81	60	+0.5	160
HSN630DM	475.2	746	514	106	710	550	24	18	612	607	96	26	4	16	8	60	60	+0.5	162
HSN710D	560.4	826	594	106	790	630	24	18	692	687	96	26	4	16	6	94	60	+0.5	183
HSN710DM	555.2	826	594	106	790	630	24	18	692	687	96	26	4	16	8	70	60	+0.5	184
HSN762D	640	850	640	93	820	705	36	17.5	760	764	83	10	4	16	8	81	83	0.5	140
HSN800D	619.2	942	658	124	898	702	30	22	777	771	114	29	6	20	8	78	80	+0.5	300
HSN800DM	614	942	658	124	898	702	30	22	777	771	114	29	6	20	10	62	80	+0.5	301
HSN900D	715.2	1042	758	124	998	802	30	22	877	871	114	29	6	20	8	90	80	+0.5	337
HSN900DM	714	1042	758	124	998	802	30	22	877	871	114	29	6	20	10	72	80	+0.5	335
HSN1000D	814	1142	858	124	1098	902	36	22	977	971	114	29	6	20	10	82	80	+0.5	371
HSN1000DM	796.8	1142	858	124	1098	902	36	22	977	971	114	29	6	20	12	67	80	+0.5	383
HSN1120D	924	1262	978	124	1218	1022	36	22	1097	1091	114	29	6	20	10	93	80	+0.5	429
HSN1120DM	916.8	1262	978	124	1218	1022	36	22	1097	1091	114	29	6	20	12	77	80	+0.5	432
HSN1250D	1012.8	1426	1074	160	1374	1126	40	26	1215	1214	150	39	5	24	12	85	90	+0.5	746
HSN1250DM	1013.6	1426	1074	160	1374	1126	40	26	1215	1214	150	39	5	24	14	73	90	+0.5	741
HSN1400D	1156.8	1576	1224	160	1524	1272	40	26	1365	1364	150	39	5	24	12	97	90	+0.5	850
HSN1400DM	1153.6	1576	1224	160	1524	1272	40	26	1365	1364	150	39	5	24	14	83	90	+0.5	850
HSN1600D	1349.6	1776	1424	160	1724	1476	45	26	1565	1564	150	39	5	24	14	97	90	+0.5	979
HSN1600DM	1350.4	1776	1424	160	1724	1476	45	26	1565	1564	150	39	5	24	16	85	90	+0.5	972
HSN1800D	1545.6	1976	1624	160	1924	1676	45	26	1765	1764	150	39	5	24	14	111	90	+0.5	1117
HSN1800DM	1542.4	1976	1624	160	1924	1676	45	26	1765	1764	150	39	5	24	16	97	90	+0.5	1116
HSN2000D	1702.4	2215	1785	190	2149	1851	48	33	1965	1962	178	47	8	30	16	107	120	+0.5	1733
HSN2000DM	1699.2	2215	1785	190	2149	1851	48	33	1965	1962	178	47	8	30	18	95	120	+0.5	1732
HSN2240D	1942.4	2455	2025	190	2389	2091	48	33	2206	2202	178	47	8	30	16	122	120	+0.5	1956
HSN2240DM	1933.2	2455	2025	190	2389	2091	48	33	2206	2202	178	47	8	30	18	108	120	+0.5	1973

# Inner-tooth Double-row Angular Contact Ball Slewing Bearing

d 2203.2 ~ 4110 mm



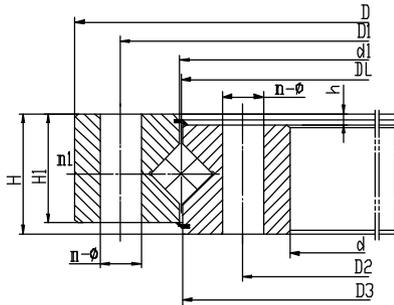
Note:

1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions				Bolt hole dimensions				Structure dimensions						Parameters of gear				Mass kg
	De	D	d	H	D1	D2	n	φ	D3	d1	H1	h	n1	M	m	Z	b	x	
	mm				mm														
HSN2500D	2203.2	2715	2285	190	2649	2351	56	33	2465	2462	178	47	8	30	18	123	120	+0.5	2164
HSN2500DM	2188	2715	2285	190	2649	2351	56	33	2465	2462	178	47	8	30	20	110	120	+0.5	2204
HSN2800D	2491.2	3015	2585	190	2949	2651	56	33	2765	2762	178	47	8	30	18	139	120	+0.5	2486
HSN2800DM	2488	3015	2585	190	2949	2651	56	33	2765	2762	178	47	8	30	20	125	120	+0.5	2485
HSN3150D	2768	3428	2872	226	3338	2962	56	45	3104	3102	214	56	8	42	20	139	150	+0.5	4137
HSN3150DM	2758.8	3428	2872	226	3338	2962	56	45	3104	3102	214	56	8	42	22	126	150	+0.5	4167
HSN3310D	3000	3500	240	240	3435	3190	88	37	3255	3262	214	50	16	33	24	126	190	+0.5	3380
HSN3550D	3168	3828	3272	226	3738	3362	56	45	3504	3502	214	56	8	42	20	159	150	+0.5	4700
HSN3550DM	3176.8	3828	3272	226	3738	3362	56	45	3504	3502	214	56	8	42	22	145	150	+0.5	4627
HSN4000D	3616.8	4278	3722	226	4188	3812	60	45	3954	3952	214	56	10	42	22	165	150	+0.5	5298
HSN4000DM	3610	4278	3722	226	4188	3812	60	45	3954	3952	214	56	10	42	25	145	150	+0.5	5309
HSN4500D	4122.8	4778	4222	226	4688	4312	60	45	4454	4452	214	56	10	42	22	188	150	+0.5	5952
HSN4500DM	4110	4778	4222	226	4688	4312	60	45	4454	4452	214	56	10	42	25	165	150	+0.5	6011

# Toothless Single-row Cross Roller Slewing Bearing

d 480~3376 mm



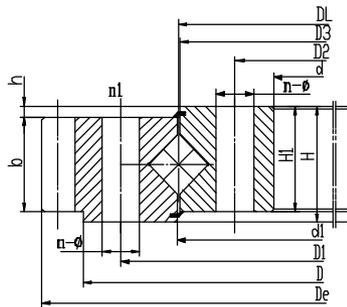
Note:

1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions			Bolt hole dimensions				Structure dimensions						Mass kg
	D	d	H	D1	D2	n	φ	D3	d1	H1	h	n1	M	
	mm			mm										
HJB430	480	380	26	462	398	20		429.4	430.6	26	0	2	8/10	12.2
HJB440.3	480	400	35		439	12	4.5	439	441.5	35	0	4	3	14.7
HJB500	602	398	75	566	434	20	18	498	502	65	10	4	16	77
HJB550/P4-NTW	600	500	40		516.5	12	4.3	548	552	40	0	4	6	26.1
HJB560	662	458	75	626	494	20	18	558	562	65	10	4	16	87
HJB630	732	528	75	696	564	24	18	628	632	65	10	4	16	95
HJB640	700	600	40	683		10		639	641	40	10	2	3	26.6
HJB675	816	573	90	753	604	18	22	673	677	73	20	4	8	142
HJB675X1	816	571	90	753	604	36	22	675	675	73	23	4	20	126
HJB675X2	816	573	90	753	604	18	22	673	677	73	20	4	20	142
HJB710	812	608	75	776	644	24	18	708	712	65	10	4	16	111
HJB780-NTW	880	680	80	846	714	4	16	778	782	80	0	4	14	149
HJB800	922	678	82	878	722	30	22	798	802	72	10	6	20	152
HJB900	1022	778	82	978	822	30	22	898	902	72	10	6	20	186
HJB1000	1122	878	82	1078	922	36	22	998	1002	72	10	6	20	204
HJB1114	1250	1000	110	1200		12		1112	1116	110	0	4	10	355
HJB1120	1242	998	82	1198	1042	36	22	1118	1122	72	10	6	20	233
HJB1135	1270	1000	100	1220	1050	36	19	1132	1138	85	15	2	16	296
HJB1250	1400	1060	120			12				120	0		24	599
HJB1400	1540	1260	91	1487	1313	40	26	1398	1402	81	10	5	24	369
HJB1520	1720	1320	134		1390	12	26	1516	1524	134	0	8	24	967
HJB1520K	1720	1320	134		1390	12	26	1516	1524	134	0	4	24	967
HJB1600	1740	1460	91	1687	1513	45	26	1598	1602	81	10	5	24	425
HJB1635	1770	1500	120					1625	1645	120	0	6		618
HJB1800	1940	1660	91	1887	1713	45	26	1798	1802	81	10	5	24	456
HJB2000	2178	1825	112	2110	1891	48	33	1997	2003	100	12	8	30	815
HJB2240	2418	2065	112	2350	2131	48	33	2237	2243	100	12	8	30	944
HJB2500	2678	2325	112	2610	2391	56	33	2497	2503	100	12	8	30	1026
HJB2745	2980	2500	180	2910	2590	48	33	2743	2747	170	10	6	30	2880
HJB2800K	2978	2625	112	2910	2691	16	33	2799	2801	100	12	4	30	1170
HJB3150	3376	2922	134	3286	3014	56	45	3147	3153	122	12	8	42	2097

# Outer-tooth Cross Roller Slewing Bearing

d 629~2013.2 mm



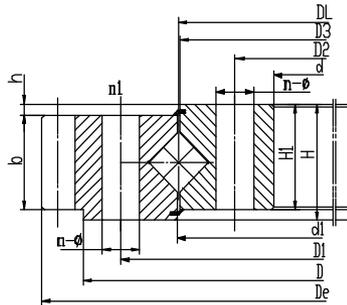
Note:

1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions				Bolt hole dimensions				Structure dimensions						Parameters of gear				Mass kg
	De	D	d	H	D1	D2	n	φ	D3	d1	H1	h	n1	M	m	Z	b mm	x	
	mm				mm			mm	mm					mm					
HJW500	629	602	398	75	566	434	20	18	498	502	65	10	4	16	5	123	60	+0.5	84
HJW500M	628.8	602	398	75	566	434	20	18	498	502	65	10	4	16	6	102	60	+0.5	84
HJW560	689	662	458	75	626	494	20	18	558	562	65	10	4	16	5	135	60	+0.5	92
HJW560M	688.8	662	458	75	626	494	20	18	558	562	65	10	4	16	6	112	60	+0.5	92
HJW630	772.8	732	528	75	696	564	24	18	628	632	65	10	4	16	6	126	60	+0.5	111
HJW630M	774.4	732	528	75	696	564	24	18	628	632	65	10	4	16	8	94	60	+0.5	111
HJW710	852	812	610	74	776	644	24	13.5	708	712	36.5	10	4	10	6	140	54	0	125
HJW710M	854.4	812	608	75	776	644	24	18	708	712	65	10	4	16	8	104	60	+0.5	125
HJW800	966.4	922	678	82	878	722	30	22	798	802	72	10	6	20	8	118	65	+0.5	179
HJW800M	968	922	678	82	878	722	30	22	798	802	72	10	6	20	10	94	65	+0.5	179
HJW823	979	853	715	100	893	753	28	22	821	825	84	21	4	20	10	94	63	1.1	193
HJW900	1062.4	1022	778	82	978	822	30	22	898	902	72	10	6	20	8	130	65	+0.5	189
HJW900M	1068	1022	778	82	978	822	30	22	898	902	72	10	6	20	10	104	65	+0.5	200
HJW1000	1188	1122	878	82	1078	922	36	22	998	1002	72	10	6	20	10	116	65	+0.5	242
HJW1000M	1185.6	1122	878	82	1078	922	36	22	998	1002	72	10	6	20	12	96	65	+0.5	242
HJW1025	1180	1150	885	115	1115	935	16	18	1021	1029	100	15	4	16	5	234	80	0	333
HJW1120	1272	1242	998	82	1198	1042	8	20	1118	1122	66	16	4	20	6	210	65	0	249
HJW1120M	1305.6	1242	998	82	1198	1042	36	22	1118	1122	72	10	6	20	12	106	65	+0.5	261
HJW1250	1449.6	1390	1110	91	1337	1163	40	26	1248	1252	81	10	5	24	12	118	75	+0.5	362
HJW1250M	1453.2	1390	1110	91	1337	1163	40	26	1248	1252	81	10	5	24	14	101	75	+0.5	362
HJW1262	1477	1400	1100	140	1352	1160	26	22	1260	1264	126	21	4	20	14	104	90	-0.24	607
HJW1400	1605.6	1540	1260	91	1487	1313	40	26	1398	1402	81	10	5	24	12	131	75	+0.5	417
HJW1400M	1607.2	1540	1260	91	1487	1313	40	26	1398	1402	81	10	5	24	14	112	75	+0.5	411
HJW1600	1817.2	1740	1460	91	1687	1513	45	26	1598	1602	81	10	5	24	14	127	75	+0.5	488
HJW1600M	1820.8	1740	1460	91	1687	1513	45	26	1598	1602	81	10	5	24	16	111	75	+0.5	484
HJW1800	2013.2	1940	1660	91	1887	1713	45	26	1798	1802	81	10	5	24	14	141	75	+0.5	530

# Outer-tooth Cross Roller Slewing Bearing

d 2012.8~4100 mm



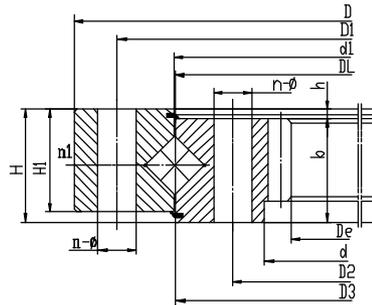
Note:

1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions				Bolt hole dimensions				Structure dimensions						Parameters of gear				Mass kg
	De	D	d	H	D1	D2	n	φ	D3	d1	H1	h	n1	M	m	Z	b mm	x	
	mm				mm			mm	mm					mm					
<b>HJW1800M</b>	2012.8	1940	1660	91	1887	1713	45	26	1798	1802	81	10	5	24	16	123	75	+0.5	530
<b>HJW2000</b>	2268.8	2178	1825	112	2110	1891	48	33	1998	2002	100	12	8	30	16	139	90	+0.5	922
<b>HJW2000M</b>	2264.4	2178	1825	112	2110	1891	48	33	1997	2003	100	12	8	30	18	123	90	+0.5	935
<b>HJW2240</b>	2498.4	2418	2065	112	2350	2131	48	33	2237	2243	100	12	8	30	16	136	90	+0.5	1000
<b>HJW2240M</b>	2498.4	2418	2065	112	2350	2131	48	33	2237	2243	100	12	8	30	18	136	90	+0.5	1008
<b>HJW2500</b>	2768.4	2678	2325	112	2610	2391	56	33	2497	2503	100	12	8	30	18	151	90	+0.5	1147
<b>HJW2500M</b>	2776	2678	2325	112	2610	2391	56	33	2497	2502	100	12	8	30	20	136	90	+0.5	1185
<b>HJW2800</b>	3074.4	2978	2625	112	2910	2691	56	33	2797	2803	100	12	8	30	18	168	90	+0.5	1320
<b>HJW2800M</b>	3076	2978	2625	112	2910	2691	56	33	2798	2802	100	12	8	30	20	151	90	+0.5	1470
<b>HJW3150</b>	3476	3376	2922	134	3286	3014	56	45	3147	3153	122	12	8	42	20	171	110	+0.5	2222
<b>HJW3150M</b>	3471.6	3376	2922	134	3286	3014	56	45	3147	3153	122	12	8	42	22	155	110	+0.5	2222
<b>HJW3580</b>	4100	3970	3230	240	3820	3350	54/52	37	3578	3582	220	20	16	33	25	162	200	0	7587

# Inner-tooth Cross Roller Sewing Bearing

d 367~1735.2 mm



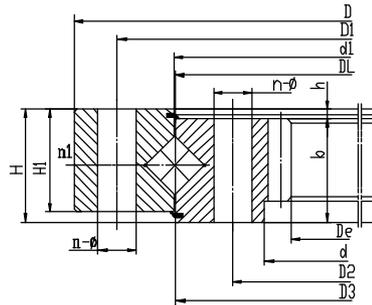
Note:

1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions				Bolt hole dimensions				Structure dimensions						Parameters of gear				Mass kg
	De	D	d	H	D1	D2	n	φ	D3	d1	H1	h	n1	M	m	Z	b mm	x	
	mm				mm			mm	mm										
HJN500	367	602	398	75	566	434	20	18	498	502	65	10	4	16	5	74	60	+0.5	85
HJN500M	368.4	602	398	75	566	434	20	18	498	502	65	10	4	16	6	62	60	+0.5	85
HJN560	427	662	458	75	626	494	20	18	558	562	65	10	4	16	5	86	60	+0.5	96
HJN560M	428.4	662	458	75	626	494	20	18	558	562	65	10	4	16	6	72	60	+0.5	96
HJN630	494.4	732	528	75	696	564	24	18	628	632	65	10	4	16	6	83	60	+0.5	110
HJN630M	491.2	732	528	75	696	564	24	18	628	632	65	10	4	16	8	62	60	+0.5	110
HJN710	572.4	812	608	82	776	644	24	18	708	712	65	10	4	16	6	96	60	+0.5	126
HJN710M	571.2	812	608	82	776	644	24	18	708	712	65	10	4	16	8	72	60	+0.5	122
HJN800	635.2	922	678	82	878	722	30	22	798	802	72	10	6	20	8	80	65	+0.5	186
HJN800M	634	922	678	82	878	722	30	22	798	802	72	10	6	20	10	64	65	+0.5	186
HJN817	685	920	712	70	880	751	30	22	815	819	60	10	5	20	5	139	53	0	115
HJN900	739.2	1022	778	82	978	822	30	22	898	902	72	10	6	20	8	93	65	+0.5	208
HJN900M	734	1022	778	82	978	822	30	22	898	902	72	10	6	20	10	74	65	+0.5	208
HJN1000	824	1122	878	82	1078	922	36	22	998	1002	72	10	6	20	10	83	65	+0.5	220
HJN1000M	820.8	1122	878	82	1078	922	36	22	998	1002	72	10	6	20	12	69	65	+0.5	220
HJN1094S	920	1216	920	100	1172	1013	12	22	1092	1096	90	10	4	20	10	94	90	0	393
HJN1120	944	1242	998	82	1198	1042	36	22	1118	1122	72	10	6	20	10	95	65	+0.5	273
HJN1120M	940.8	1242	998	82	1198	1042	36	22	1118	1122	72	10	6	20	12	79	65	+0.5	273
HJN1250	1048.8	1390	1110	91	1337	1163	40	26	1248	1252	81	10	5	24	12	88	75	+0.5	386
HJN1250M	1041.6	1390	1110	91	1337	1163	40	26	1248	1252	81	10	5	24	14	75	75	+0.5	390
HJN1400	1192.8	1540	1260	91	1487	1313	40	26	1398	1402	81	10	5	24	12	100	75	+0.5	441
HJN1400M	1195.6	1540	1260	91	1487	1313	40	26	1398	1402	81	10	5	24	14	86	75	+0.5	441
HJN1600	1391.6	1740	1460	91	1687	1513	45	26	1598	1602	81	10	5	24	14	100	75	+0.5	502
HJN1600M	1382.4	1740	1460	91	1687	1513	45	26	1598	1602	81	10	5	24	16	87	75	+0.5	517
HJN1800	1573.6	1940	1660	91	1887	1713	45	26	1798	1802	81	10	5	24	14	113	75	+0.5	605
HJN1800M	1574.4	1940	1660	91	1887	1713	45	26	1798	1802	81	10	5	24	16	99	75	+0.5	605
HJN2000	1734.4	2178	1825	112	2110	1891	48	33	1998	2002	100	12	8	30	16	109	90	+0.5	893
HJN2000M	1735.2	2178	1825	112	2110	1891	48	33	1997	2003	100	12	8	30	18	97	90	+0.5	977

# Inner-tooth Cross Roller Sewing Bearing

d 1990.4 ~ 2824.8 mm



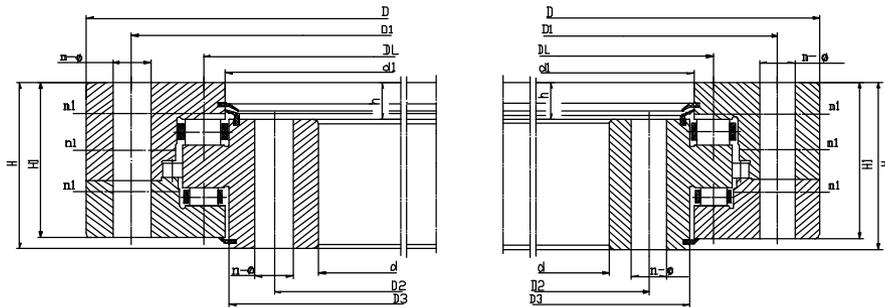
Note:

1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions				Bolt hole dimensions				Structure dimensions						Parameters of gear				Mass kg
	De	D	d	H	D1	D2	n	φ	D3	d1	H1	h	n1	M	m	Z	b mm	x	
	mm				mm			mm	mm					mm					
HJN2240	1990.4	2418	2065	112	2350	2131	48	33	2237	2243	100	12	8	30	16	125	90	+0.5	1000
HJN2240M	1987.2	2418	2065	112	2350	2131	48	33	2237	2243	100	12	8	30	18	111	90	+0.5	1072
HJN2460	2154.5	2670	2240	160	2600	2320	54	35	2457	2463	140	20	6	33	16	136	120	0.3	1852
HJN2500	2239.2	2678	2325	112	2610	2391	56	33	2497	2503	100	12	8	30	18	125	90	+0.5	1211
HJN2500M	2228	2678	2325	112	2610	2391	56	33	2497	2503	100	12	8	30	20	112	90	+0.5	1211
HJN2800	2527.2	2978	2625	112	2910	2691	56	33	2797	2803	100	12	8	30	18	141	90	+0.5	1396
HJN2800M	2528	2978	2625	112	2910	2691	56	33	2797	2803	100	12	8	30	20	127	90	+0.5	1396
HJN3150	2828	3376	2922	134	3286	3014	56	45	3147	3153	122	12	8	42	20	142	110	+0.5	2344
HJN3150M	2824.8	3376	2922	134	3286	3014	56	45	3147	3153	122	12	8	42	22	129	110	+0.5	2344

# Toothless Three-row Cylindrical Roller Slewing Bearing

d 634 ~ 5335 mm



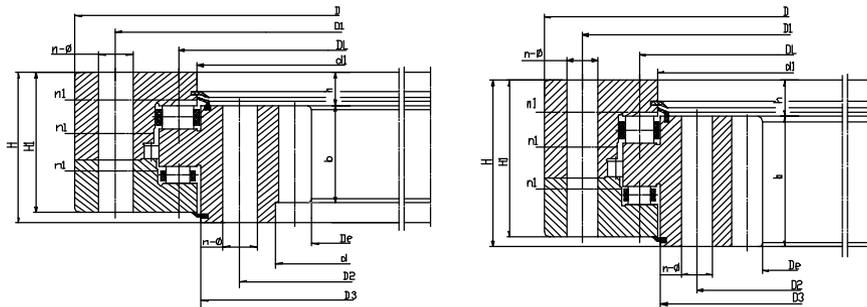
Note:

1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions			Bolt hole dimensions				Structure dimensions						Mass
	D	d	H	D1	D2	n	φ	D3	d1	H1	h	n1	M	
	mm			mm				mm						kg
HYB500	634	366	148	598	402	24	18	474	463	138	32	4	16	191
HYB560	694	426	148	658	462	24	18	534	523	138	32	4	16	214
HYB630	764	496	148	728	532	28	18	604	593	138	32	4	16	240
HYB710	844	576	148	808	612	28	18	684	673	138	32	4	16	272
HYB800	964	636	182	920	680	36	22	770	759	172	40	4	20	459
HYB900	1064	736	182	1020	780	36	22	870	859	172	40	4	20	519
HYB1000	1164	836	182	1120	880	40	22	970	959	172	40	5	20	577
HYB1120	1284	956	182	1240	1000	40	22	1090	1079	172	40	5	20	650
HYB1150	1310	1000	140	1250	1055	36	26	1120	1310	130	0	4	24	531
HYB1250	1445	1055	220	1393	1107	45	26	1210	1200	210	50	5	24	1030
HYB1400	1595	1205	220	1543	1257	45	26	1363	1350	210	50	5	24	1170
HYB1600	1795	1405	220	1743	1457	48	26	1563	1550	210	50	6	24	1341
HYB1705	1910	1500	182	1844	1566	48	33	1749	1755	162	10	24	30	1226
HYB1800	1995	1605	220	1943	1657	48	26	1763	1750	210	50	6	24	1510
HYB1825	2020	1655	136	1950	1725	36/40	33	1880	1865	123	13	5	30	870
HYB1835	2020	1655	156	1950	1725	36/40	33	1882	1877	123	19	6	30	955
HYB2000	2221	1779	231	2155	1845	60	33	1967	1945	219	54	6	30	1949
HYB2240	2461	2019	231	3395	2085	60	33	2207	2185	219	54	6	30	2197
HYB2400	2650	2190	154	2560	2280	60	39	2446	2442	121	14	6	36	1580
HYB2500	2721	2279	231	2655	2345	72	33	2555	2533	219	12	8	30	2391
HYB2500C	2721	2279	231	2655	2345	72	33	2555	2533	177	12	8	30	2391
HYB2800	3021	2579	231	2955	2645	72	33	2867	2833	219	54	8	30	2924
HYB3150	3432	2868	270	3342	2958	72	45	3104	3090	258	65	8	42	4551
HYB3175	3395	2965	184	3328	3038	64	33	3221	3206	154	10.5	8	30	2523
HYB3550	3832	3268	270	3742	3358	72	45	3504	3490	258	65	8	42	5178
HYB4000	4243	3762	270	4165	3840	72	39	4050	4037	217	55	9	36	4580
HYB4500	4850	4235	268	4700	4325	68	45	4560	4546	203	10	11	42	7150
HYB5000	5290	4735	268	5200	4825	78	39	5064	5048	203	10	12	36	7280
HYB5055	5335	4785	275	5245	4875	90	45	5101	5130	210	17	15	42	7376

# Inner-tooth Three-row Cylindrical Roller Slewing Bearing

d 337 ~ 1702.4 mm



Note:

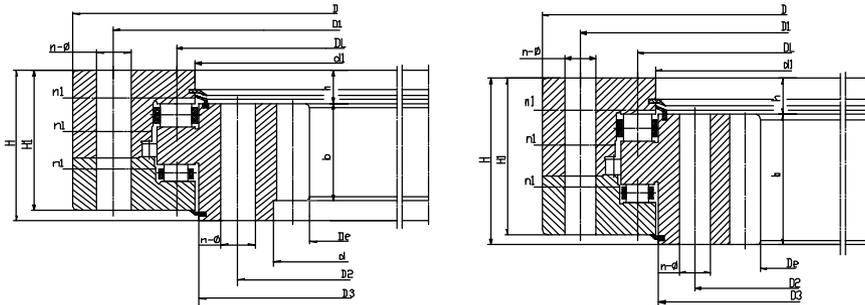
1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions				Bolt hole dimensions				Structure dimensions						Parameters of gear				Mass kg
	De	D	d	H	D1	D2	n	φ	D3	d1	H1	h	n1	M	m	Z	b	x	
	mm				mm														
HYN500	337	634	366	148	598	402	24	18	474	463	138	32	4	16	5	68	80	+0.5	198
HYN500M	338.4	634	366	148	598	402	24	18	474	463	138	32	4	16	6	57	80	+0.5	198
HYN560	397	694	426	148	658	462	24	18	534	523	138	32	4	16	5	80	80	+0.5	222
HYN560M	398.4	694	426	148	658	462	24	18	534	523	138	32	4	16	6	67	80	+0.5	220
HYN630	458.4	764	496	148	728	532	28	18	604	593	138	32	4	16	6	77	80	+0.5	253
HYN630M	459.2	764	496	148	728	532	28	18	604	593	138	32	4	16	8	58	80	+0.5	251
HYN710	536.4	844	567	148	808	612	28	18	684	673	138	32	4	16	6	90	80	+0.5	288
HYN710M	539.2	844	567	148	808	612	28	18	684	673	138	32	4	16	8	68	80	+0.5	284
HYN800	595.2	964	636	182	920	680	36	22	770	759	172	40	4	20	8	75	120	+0.5	483
HYN800M	594	964	636	182	920	680	36	22	770	759	172	40	4	20	10	60	120	+0.5	481
HYN900	691.2	1064	736	182	1020	780	36	22	870	859	172	40	4	20	8	87	120	+0.5	551
HYN900M	694	1064	736	182	1020	780	36	22	870	859	172	40	4	20	10	70	120	+0.5	545
HYN1000	784	1164	836	182	1120	880	40	22	970	959	172	40	5	20	10	79	120	+0.5	618
HYN1000M	784.8	1164	836	182	1120	880	40	22	970	959	172	40	5	20	12	66	120	+0.5	613
HYN1120	904	1284	956	182	1240	1000	40	22	1090	1079	172	40	5	20	10	91	120	+0.5	698
HYN1120M	904.8	1284	956	182	1240	1000	40	22	1090	1079	172	40	5	20	12	76	120	+0.5	691
HYN1250	988.8	1445	1055	220	1393	1107	45	26	1213	1200	210	50	5	24	12	83	150	+0.5	1123
HYN1250M	985.6	1445	1055	220	1393	1107	45	26	1213	1200	210	50	5	24	14	71	150	+0.5	1122
HYN1400	1144.8	1595	1205	220	1543	1257	45	26	1363	1350	210	50	5	24	12	96	150	+0.5	1254
HYN1400M	1139.6	1595	1205	220	1543	1257	45	26	1363	1350	210	50	5	24	14	82	150	+0.5	1258
HYN1600	1335.6	1795	1405	220	1743	1457	48	26	1563	1500	210	50	6	24	14	96	150	+0.5	1454
HYN1600M	1334.4	1795	1405	220	1743	1457	48	26	1563	1500	210	50	6	24	16	84	150	+0.5	1448
HYN1800	1531.6	1995	1605	220	1943	1657	48	26	1763	1750	210	50	6	24	14	110	150	+0.5	1658
HYN1800M	1526.4	1995	1605	220	1943	1657	48	26	1763	1750	210	50	6	24	16	96	150	+0.5	1663
HYN1992	1740	2180		153	2115	1870	66	33	1966	1948	141	33	8	30	12	146	120	0.5	1280
HYN2000	1760	2147		132	2095	1895	54	26	1968	1969	123	26	5	24	16	111	106	+0.5	902
HYN2000R	1728	2181		147	2115	1875	44	33	1974	1963	138	30	7	30	16	109	117	+0.5	1202
HYN2000R1	1702.4	2221	1779	231	2155	1845	60	33	1967	1945	219	54	6	30	16	107	160	+0.5	2114

# Inner-tooth Three-row Cylindrical Roller Slewing Bearing



d 1699.2 ~ 4110 mm



Note:

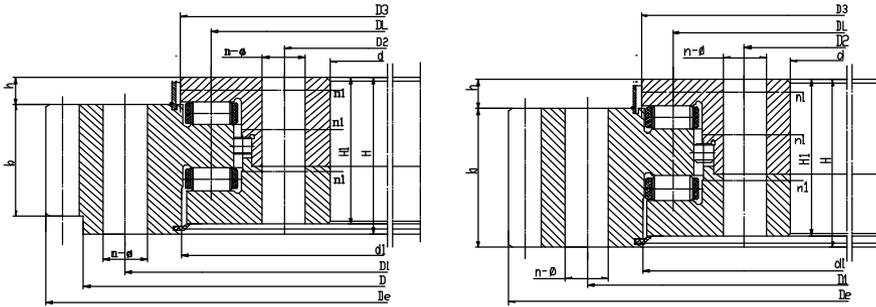
1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions				Bolt hole dimensions				Structure dimensions						Parameters of gear				Mass kg
	De	D	d	H	D1	D2	n	φ	D3	d1	H1	h	n1	M	m	Z	b	x	
	mm				mm														
HYN2000R1M	1699.2	2221	1779	231	2155	1845	60	33	1967	1945	219	54	6	30	18	95	160	+0.5	2112
HYN2138	1820	2320	1910	160	2255	1990	30/40	37.5	2144	2105	140	20	4	36	14	132	110	0	1500
HYN2230	1862	2540	1945	265	2436	2020	72/68	45	2166	2150	253	60	9	42	16	117	165	+0.5	3530
HYN2240	1944	2421		147	2355	2115	48	33	2214	2203	138	30	8	30	18	109	117	+0.5	1406
HYN2240R	1908	2458		181	2380	2085	40	39	2210	2199	172	42	8	36	18	107	139	+0.5	2010
HYN2240R1	1924.4	2461	2019	231	2395	2085	60	33	2207	2185	219	54	6	30	16	121	160	+0.5	2447
HYN2240R1M	1933.2	2461	2019	231	2395	2085	60	33	2207	2185	219	54	6	30	18	108	160	+0.5	2407
HYN2500	2185.2	2721		241	2655	2341	24/72	39	2460	2443	229	54	4	36	18	122	170	+0.5	2817
HYN2500R	2178	2718		181	2640	2345	44	39	2470	2459	172	42	7	36	18	122	139	+0.5	2210
HYN2500R1	2185.2	2721	2279	231	2655	2345	72	33	2467	2445	219	54	8	30	18	122	160	+0.5	2862
HYN2500R1M	2188	2721	2279	231	2655	2345	72	33	2467	2445	219	54	8	30	20	110	160	+0.5	2834
HYN2800	2500	2981		147	2915	2675	60	33	2774	2763	138	30	10	30	20	126	117	+0.5	1767
HYN2800R	2460	3018		181	2940	2645	48	39	2770	2759	172	42	8	36	20	124	139	+0.5	2542
HYN2800R1	2460	3038		220	2960	2635	48	39	2763	2750	210	50	8	36	20	124	170	+0.5	3213
HYN2800R2	2491.2	3021	2579	231	2955	2645	72	33	2767	2745	219	54	8	30	18	139	160	+0.5	3211
HYN2800R2M	2488	3021	2579	231	2955	2645	72	33	2767	2745	219	54	8	30	20	125	160	+0.5	3209
HYN3150	2820	3368		181	3290	2995	56	39	3120	3109	172	42	7	36	20	142	139	+0.5	2807
HYN3150R	2794	3368		220	3310	2985	56	39	3113	3100	210	50	7	36	22	128	170	+0.5	3683
HYN3150R1	2768	3432	2868	270	3342	2958	72	45	3104	3090	258	65	8	42	20	139	180	+0.5	4954
HYN3150R1M	2758.8	3432	2868	270	3342	2958	72	45	3104	3090	258	65	8	42	22	126	180	+0.5	4988
HYN3474	3140	3240	3240	173	3600	3310	100	33	3447	3434	152	30	10	30	20	158	140	+0.5	2640
HYN3550	3190	3768		181	3690	3395	66	39	3520	3509	172	42	8	36	22	146	139	+0.5	3302
HYN3550R	3190	3788		220	3710	3385	66	39	3513	3500	210	50	8	36	22	146	170	+0.5	4171
HYN3550R1	3168	3832	3268	270	3742	3358	72	45	3504	3490	258	65	8	42	20	159	180	+0.5	5638
HYN3550R1M	3154.8	3832	3268	270	3742	3358	72	45	3504	3490	258	65	8	42	22	144	180	+0.5	5706
HYN4000	3652	4218		181	4140	3845	72	39	3970	3959	172	42	9	36	22	167	139	+0.5	3664
HYN4000R	3624	4238		220	4160	3835	72	39	3963	3950	210	50	9	36	24	152	170	+0.5	4810
HYN4000R1	3616.8	4282	3718	270	4192	3808	80	45	3954	3940	258	65	8	42	22	165	180	+0.5	6257
HYN4000R1M	3610	4282	3718	270	4192	3808	80	45	3954	3940	258	65	8	42	25	145	180	+0.5	6268
HYN4500	4092	4765		281	4675	4300	72	45	4454	4440	258	65	12	42	22	187	170	+0.5	7740
HYN4500R	4122.8	4782	4218	270	4692	4308	80	45	4454	4440	258	65	8	42	22	188	180	+0.5	7040
HYN4500RM	4110	4782	4218	270	4692	4308	80	45	4454	4440	258	65	8	42	25	165	180	+0.5	7108

# Outer-tooth Three-row Cylindrical Roller Slewing Bearing



d 664 ~ 2300.8 mm



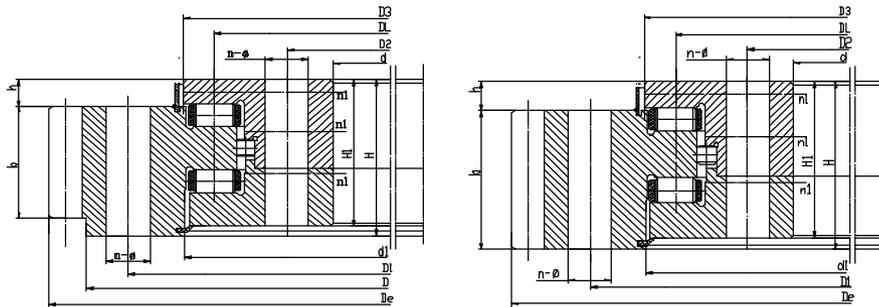
Note:

1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions				Bolt hole dimensions				Structure dimensions						Parameters of gear				Mass kg
	De	D	d	H	D1	D2	n	φ	D3	d1	H1	h	n1	M	m	Z	b	x	
	mm				mm				mm										
HYW500	664	634	366	148	598	402	24	18	537	526	138	32	4	16	5	130	80	+0.5	200
HYW500M	664.8	634	366	148	598	402	24	18	537	526	138	32	4	16	6	108	80	+0.5	200
HYW560	724	694	426	148	658	462	24	18	597	586	138	32	4	16	5	142	80	+0.5	224
HYW560M	724.8	694	426	148	658	462	24	18	597	586	138	32	4	16	6	118	80	+0.5	224
HYW630	808.8	764	496	148	728	532	28	18	667	656	138	32	4	16	6	132	80	+0.5	262
HYW630M	806.4	764	496	148	728	532	28	18	667	656	138	32	4	16	8	98	80	+0.5	257
HYW710	886.8	844	567	148	808	612	28	18	747	736	138	32	4	16	6	145	80	+0.5	295
HYW710M	886.4	844	567	148	808	612	28	18	747	736	138	32	4	16	8	108	80	+0.5	291
HYW800	1006.4	964	636	182	920	680	36	22	841	830	172	40	4	20	8	123	120	+0.5	490
HYW800M	1008	964	636	182	920	680	36	22	841	830	172	40	4	20	10	98	120	+0.5	487
HYW900	1102.4	1064	736	182	1020	780	36	22	941	930	172	40	4	20	8	135	120	+0.5	549
HYW900M	1108	1064	736	182	1020	780	36	22	941	930	172	40	4	20	10	108	120	+0.5	562
HYW1000	1218	1164	836	182	1120	880	40	22	1041	1030	172	40	5	20	10	119	120	+0.5	631
HYW1000M	1221.6	1164	836	182	1120	880	40	22	1041	1030	172	40	5	20	12	99	120	+0.5	631
HYW1120	1338	1284	956	182	1240	100	40	22	1161	1150	172	40	5	20	10	131	120	+0.5	710
HYW1120M	1341.6	1284	956	182	1240	1000	40	22	1161	1150	172	40	5	20	12	109	120	+0.5	710
HYW1250	1509.6	1445	1055	220	1393	1107	45	26	1300	1287	210	50	5	24	12	123	150	+0.5	1137
HYW1250M	1509.2	1445	1055	220	1393	1107	45	26	1300	1287	210	50	5	24	14	105	150	+0.5	1126
HSW1358	1510	1470	1215	90	1426	1255	24	22	1362	1354	71	19	6	20	10	149	71	0	256
HYW1400	1665.6	1595	1205	220	1543	1257	45	26	1450	1437	210	50	5	24	12	136	150	+0.5	1299
HYW1400M	1663.2	1595	1205	220	1543	1257	45	26	1450	1437	210	50	5	24	14	116	150	+0.5	1281
HYW1600	1873.2	1795	1405	220	1743	1457	48	26	1650	1637	210	50	6	24	14	131	150	+0.5	1501
HYW1600M	1868.8	1795	1405	220	1743	1457	48	26	1650	1637	210	50	6	24	16	114	150	+0.5	1471
HYW1800	2069.2	1995	1605	220	1943	1657	48	26	1850	1837	210	50	6	24	14	145	150	+0.5	1682
HYW1800M	2076.8	1995	1605	220	1943	1657	48	26	1850	1837	210	50	6	24	16	127	150	+0.5	1697
HYW1898	2169.6	2113	1690	181	2049	1762	54	36	1941	1930	172	32	6	34	12	178	100	+0.5	1470
HYW2000	2236.8		1853	132	2105	1905	54	26	2030	2032	123	26	5	24	16	137	106	+0.5	912
HYW2000R	2268.8		1819	147	2125	1885	44	33	2036	2026	138	30	7	30	16	139	117	+0.5	1216
HYW2000R1	2300.8	2221	1779	231	2155	1845	60	33	2055	2033	219	54	6	30	16	141	160	+0.5	2147

# Outer-tooth Three-row Cylindrical Roller Slewing Bearing

d 2300.4 ~ 3936 mm



Note:

1. n1 is the amount of lubricating holes, customer can specify the position of lubricating hole according to using conditions.
2. N-φ can change to threaded hole, diameter of thread M, depth of thread 2M.
3. The product in this catalogue are standard products, please contact ZWZ if have other special requirements.

Bearing designation	Boundary Dimensions				Bolt hole dimensions				Structure dimensions						Parameters of gear				Mass kg
	De	D	d	H	D1	D2	n	φ	D3	d1	H1	h	n1	M	m	Z	b	x	
	mm				mm				mm										
HYW2000R1M	2300.4	2221	1779	231	2366	1845	60	33	2055	2033	219	54	6	30	18	125	160	+0.5	2129
HYW2240	2556.8	2461	2019	231	2395	2085	60	33	2298	2276	219	54	9	30	16	157	160	+0.5	2478
HYW2240R	2552.4		2022	181	2395	2100	40	39	2281	2270	172	42	8	36	18	139	139	+0.5	1975
HYW2240R1	2556.8	2461	2019	231	2395	2085	60	33	2295	2273	219	54	6	30	16	157	160	+0.5	2501
HYW2240R1M	2552.4	2461	2019	231	2625	2085	60	33	2295	2273	219	54	6	30	18	139	160	+0.5	2461
HYW2250	2481.6	2425	2071	155	2376	2137	72	33	2287	2276	146	28	6	30	12	204	127	+0.5	1240
HYW2250X1	2534	2492	2050	159	2394	2128	70	39	2291	2279	149	33	7	36	14	178	100	+0.5	1500
HYW2500	2822.4	2721	2279	231	2655	2345	72	33	2555	2533	219	54	8	30	18	154	177	+0.5	2410
HYW2500R	2822.4		2282	181	2655	2360	44	39	2541	2530	172	42	7	36	18	154	139	+0.5	2260
HYW2500R1	2822.4	2721	2279	231	2655	2345	72	33	2555	2533	219	54	8	30	18	154	160	+0.5	2786
HYW2500M	2816	2721	2279	231	2925	2345	72	33	2555	2533	219	54	8	30	20	138	160	+0.5	2731
HYW2555	2996	2905	2236	315	2802	2348	64	56	2643	2606	305	50	8	52	20	147	200	+0.5	5515
HYW2555X1	2998.7	2905	2236	270	2802	2348	80	45	2639	2596	260	50	8	42	20	147	180	+0.5	4758
HYW2800	3110.4	3021	2579	231	2955	2645	72	33	2855	2833	219	54	8	30	18	170	160	+0.5	2914
HYW2800R	3136		2582	181	2965	2660	48	39	2841	2830	172	42	8	36	20	154	139	+0.5	2576
HYW2800R1	3136		2562	220	2965	2640	48	39	2850	2837	210	50	8	36	20	154	170	+0.5	3267
HYW2800R2	3110.4	3021	2579	231	2955	2645	72	33	2855	2833	219	54	8	30	18	170	160	+0.5	3067
HYW2800M	3116	3021	2579	231	2955	2645	72	33	2855	2833	219	54	8	30	20	153	160	+0.5	3079
HYW2800X1	3148.8	3065	2546	223	2975	2636	60	45	2860	2839	210	53	10	42	16	194	140	+0.5	3400
HYW2825	3168		2575	240	3005	2655	48	36	2875	2865	210	50	8	30	18	174	190	0	3657
HYW2960	3375.2	3285	2632	320	3189	2738	72	56	3044	3012	311	65	9	54	20	166	200	+0.5	6280
HYW3150	3476		2932	181	3305	3010	56	39	3191	3180	172	42	7	36	20	171	139	+0.5	2828
HYW3150R	3515.6		2912	220	3315	2990	56	39	3200	3187	210	50	7	36	22	157	170	+0.5	3812
HYW3150R1	3536	3432	2868	270	3342	2958	72	45	3213	3916	258	65	8	42	20	174	180	+0.5	5025
HYW3150M	3537.6	3432	2868	270	3342	2958	72	45	3213	3916	258	65	8	42	22	158	180	+0.5	5009
HYW3550	3970	3820	3268	270	3742	3358	72	45	3613	3596	258	65	8	42	25	156	200	+0.5	5894
HYW3550R	3911.6		3312	220	3715	3390	66	39	3600	3587	210	50	8	36	22	175	170	+0.5	4255
HYW3550R1	3936	3832	3268	270	3742	3358	72	45	3613	3596	258	65	8	42	20	194	180	+0.5	5713



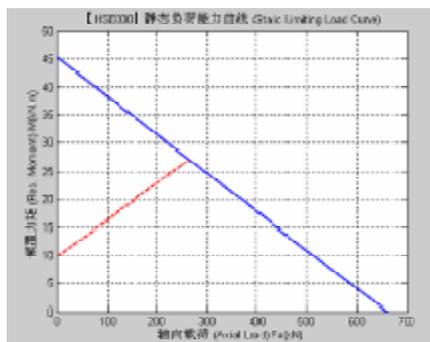


Figure A-1

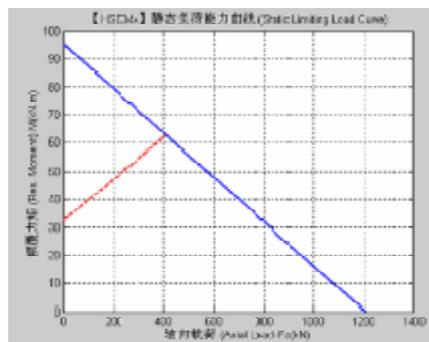


Figure A-2

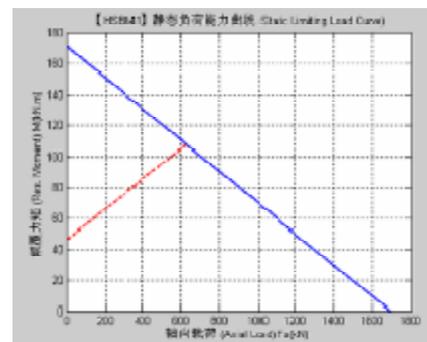


Figure A-7

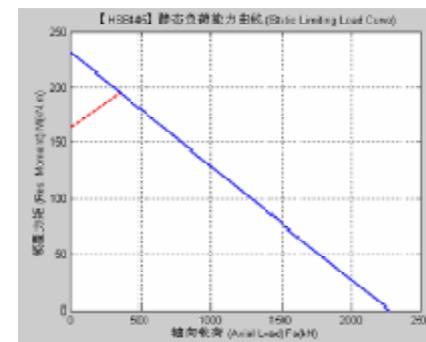


Figure A-8

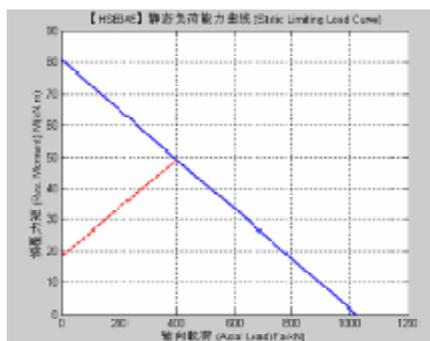


Figure A-3

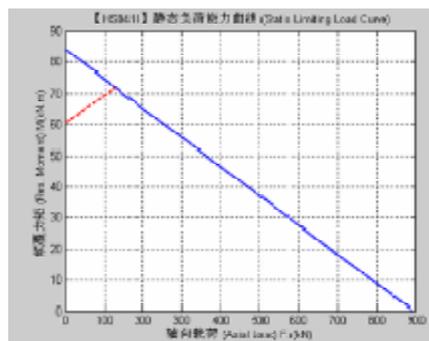


Figure A-4

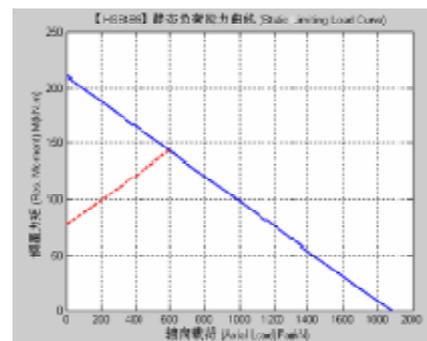


Figure A-9

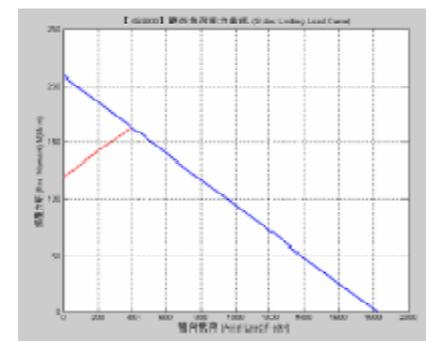


Figure A-10

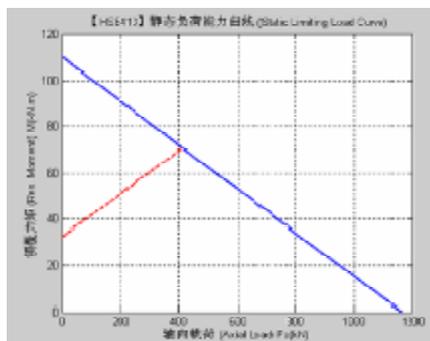


Figure A-5

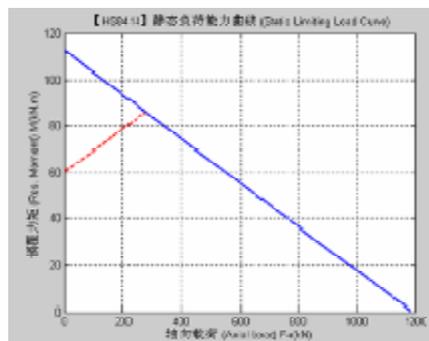


Figure A-6

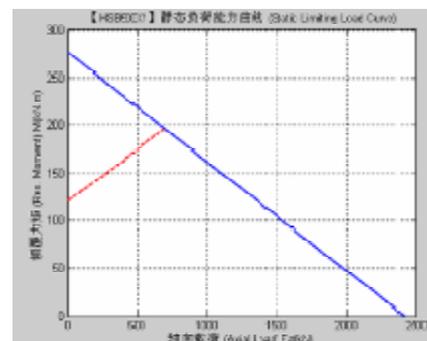


Figure A-11

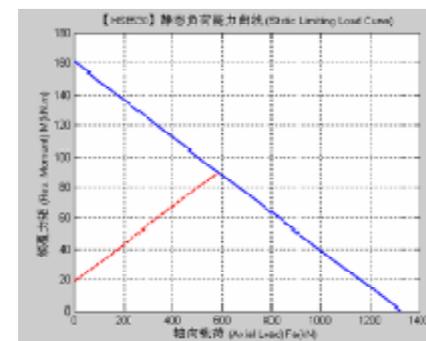


Figure A-12

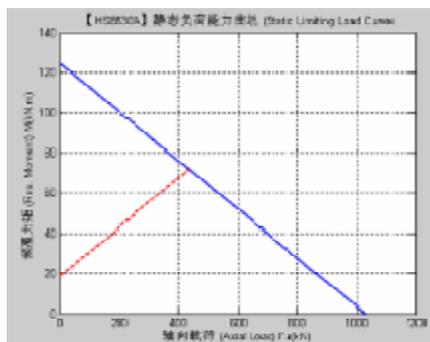


Figure A-13

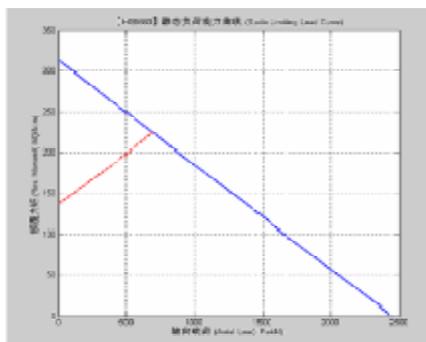


Figure A-14

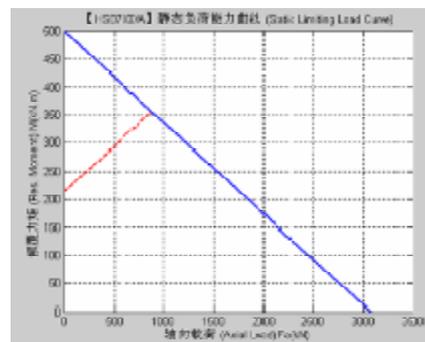


Figure A-19

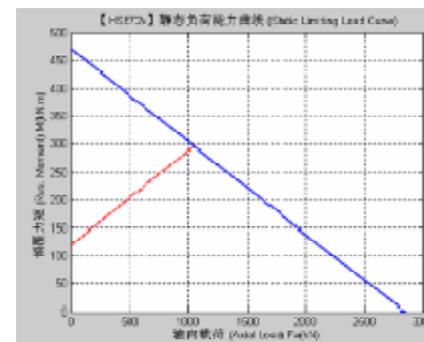


Figure A-20

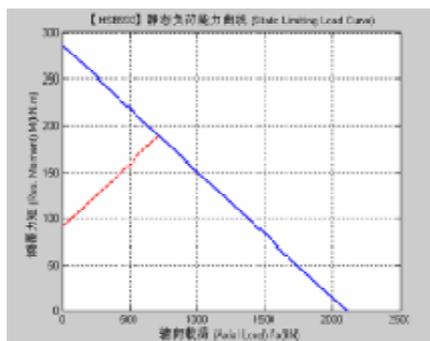


Figure A-15

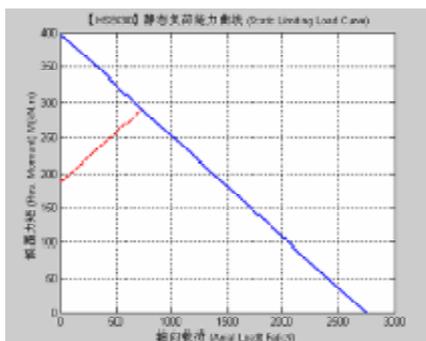


Figure A-16

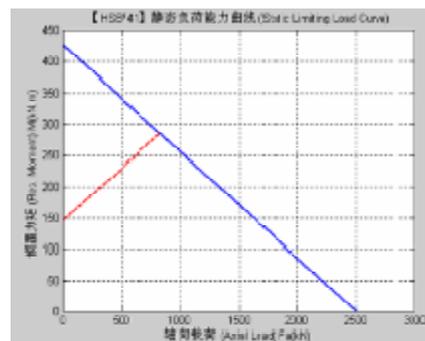


Figure A-21

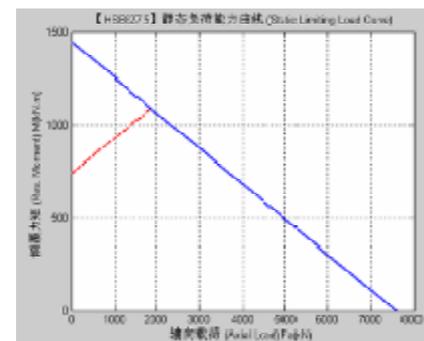


Figure A-22

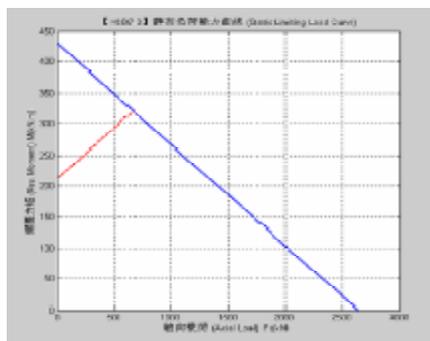


Figure A-17

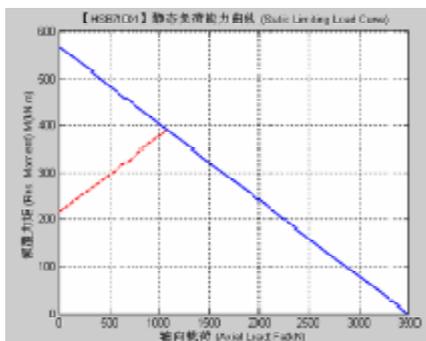


Figure A-18

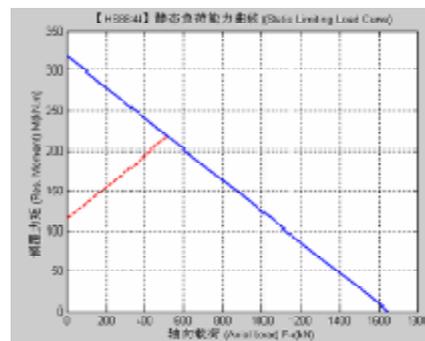


Figure A-23

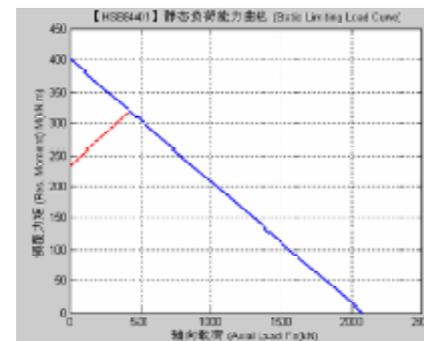


Figure A-24

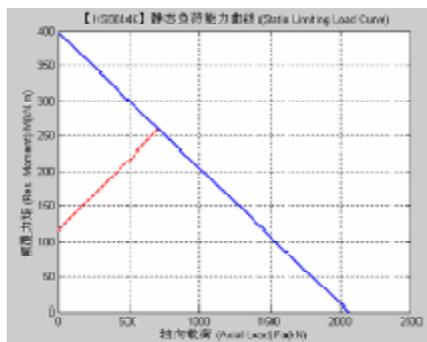


Figure A-25

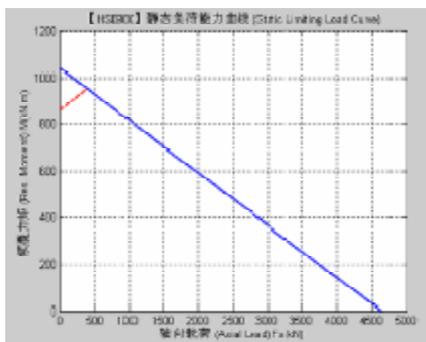


Figure A-26

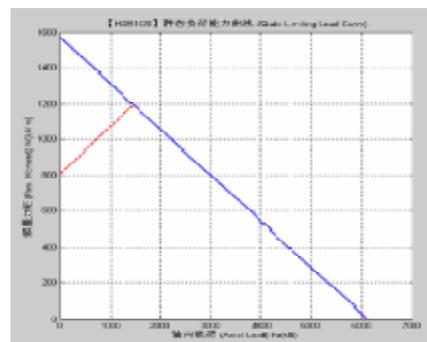


Figure A-31

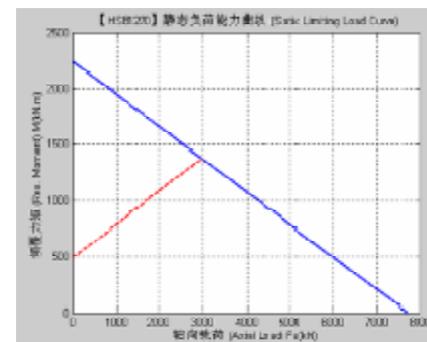


Figure A-32

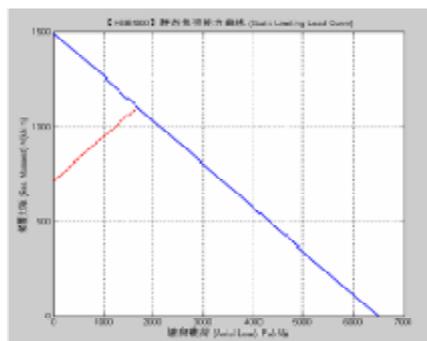


Figure A-27

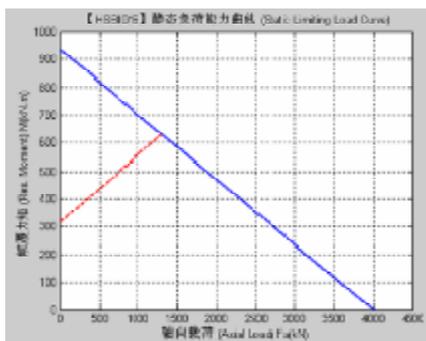


Figure A-28

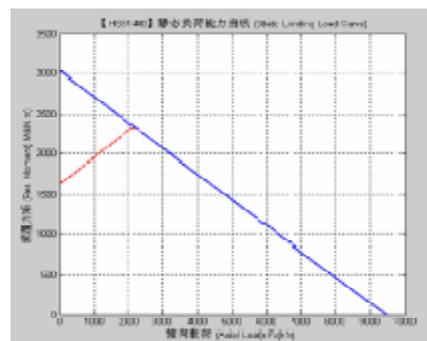


Figure A-33

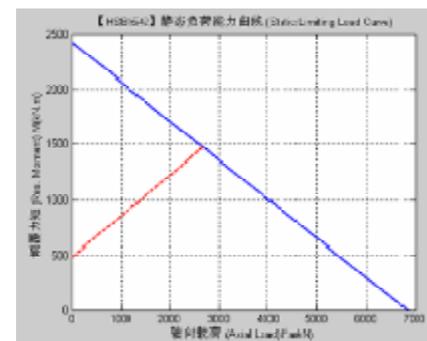


Figure A-34

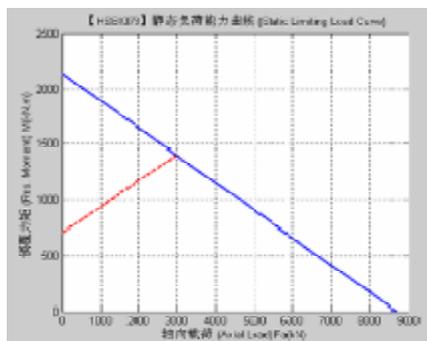


Figure A-29

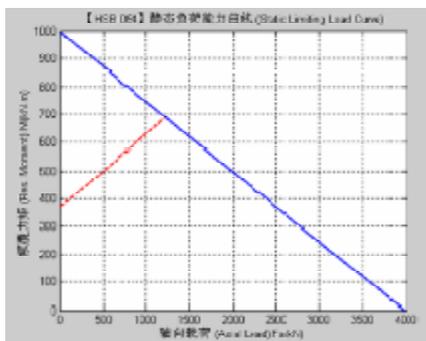


Figure A-30

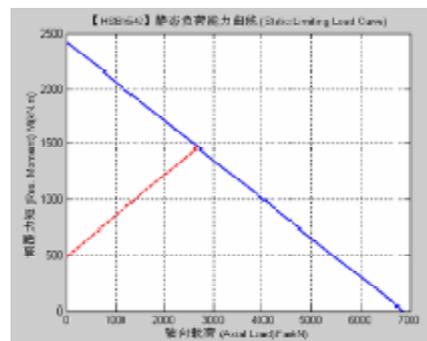


Figure A-35

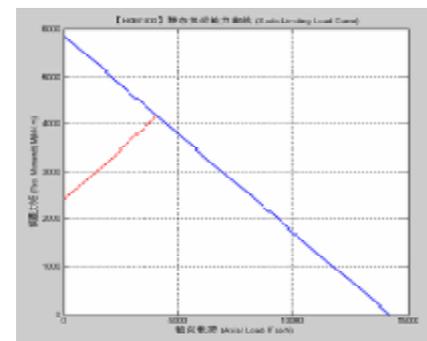


Figure A-36

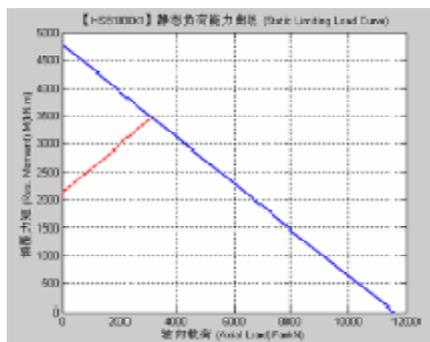


Figure A-37

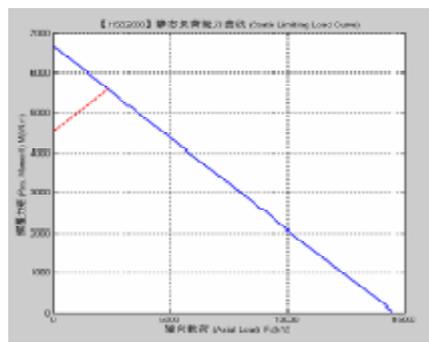


Figure A-38

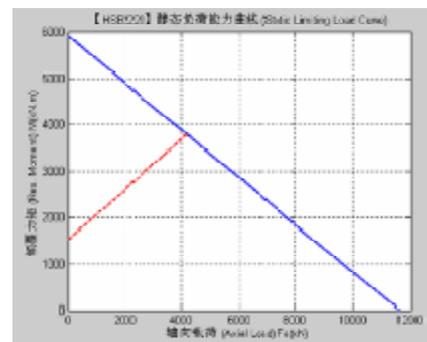


Figure A-43

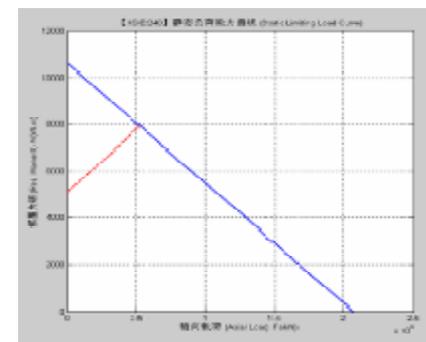


Figure A-44

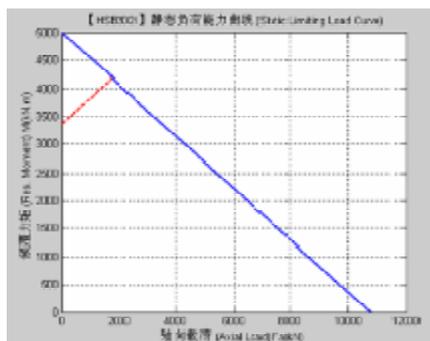


Figure A-39

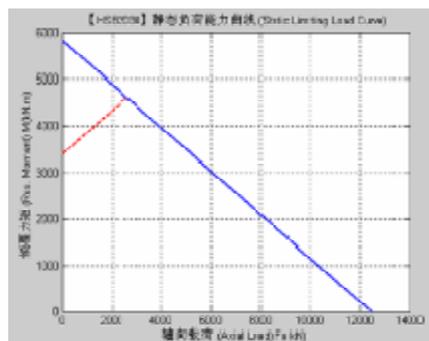


Figure A-40

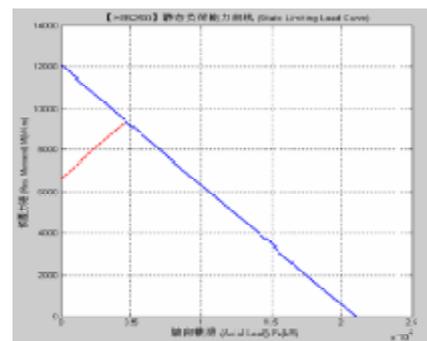


Figure A-45

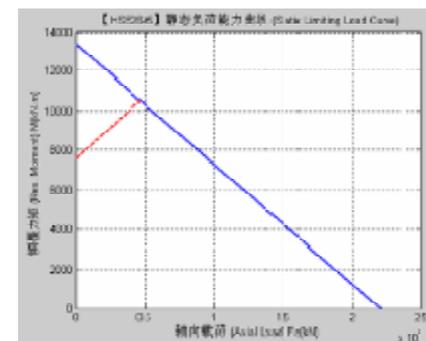


Figure A-46

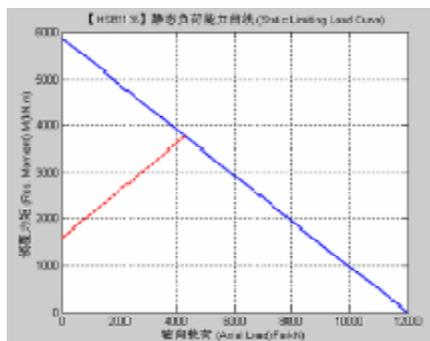


Figure A-41

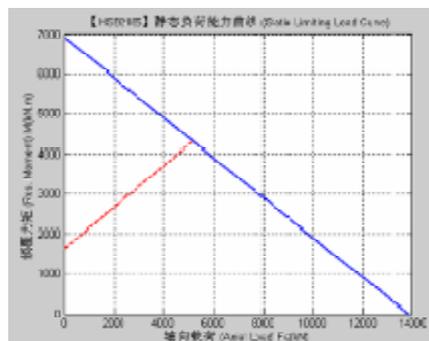


Figure A-42

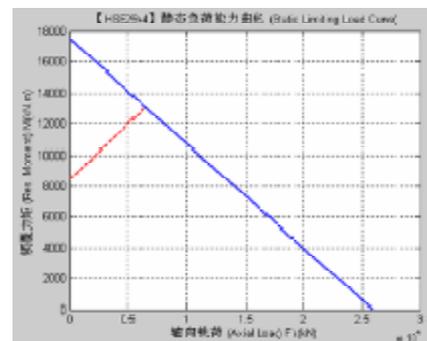


Figure A-47

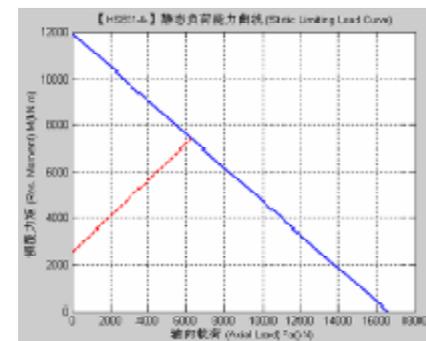


Figure A-48

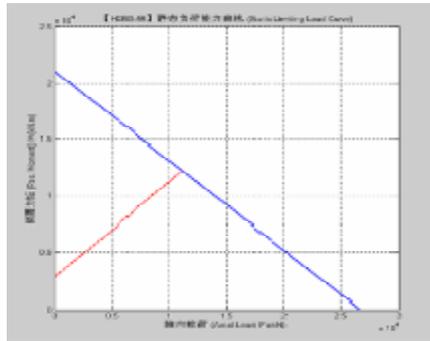


Figure A-49

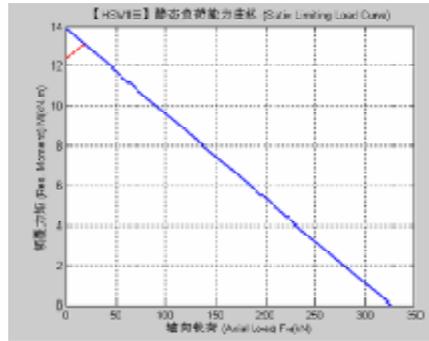


Figure A-50

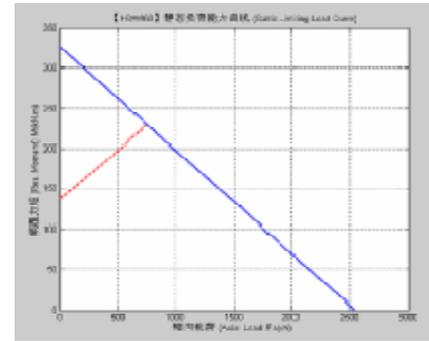


Figure A-55

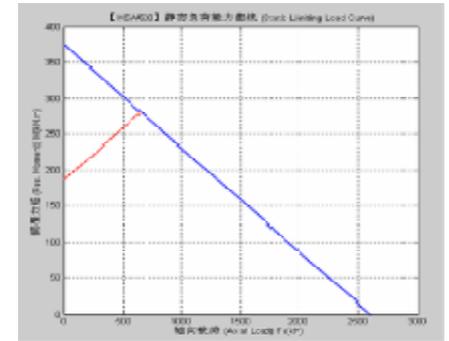


Figure A-56

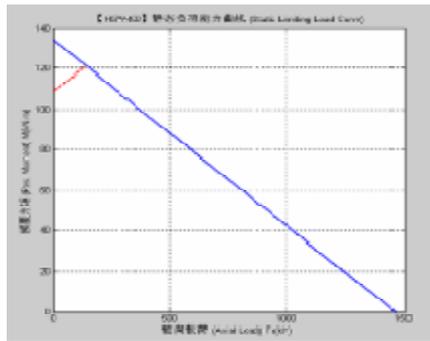


Figure A-51

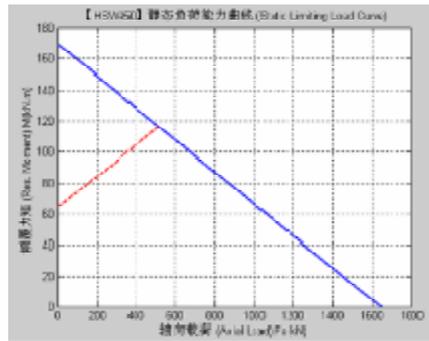


Figure A-52

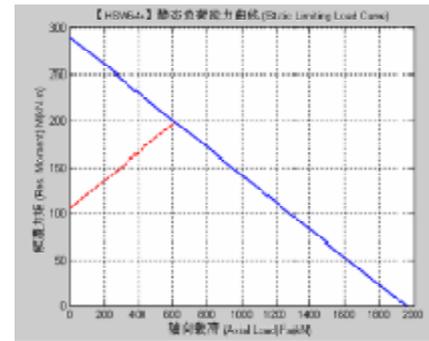


Figure A-57

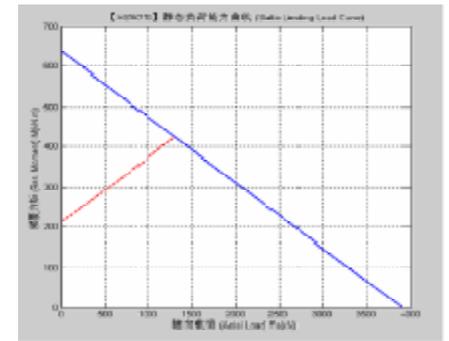


Figure A-58

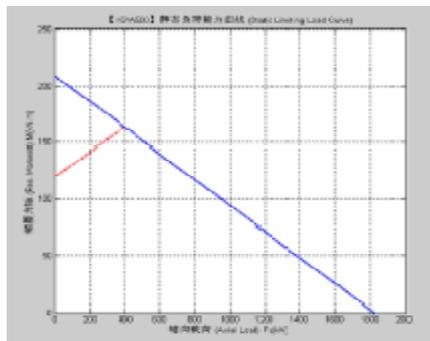


Figure A-53

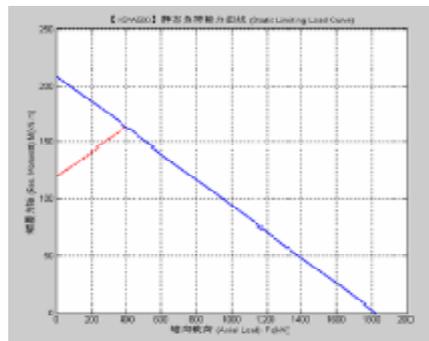


Figure A-54

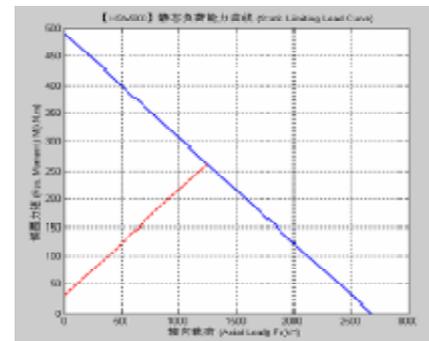


Figure A-59

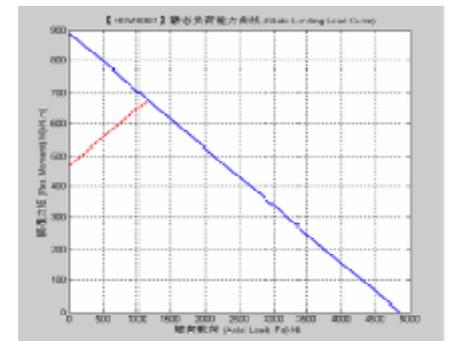


Figure A-60

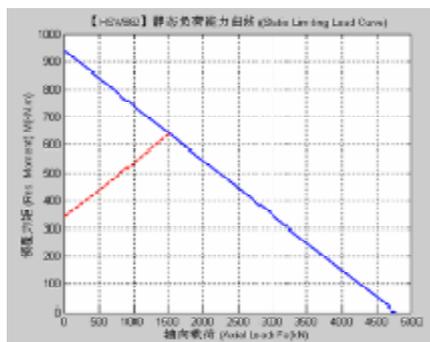


Figure A-61

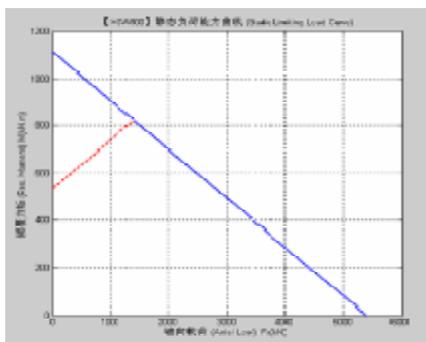


Figure A-62

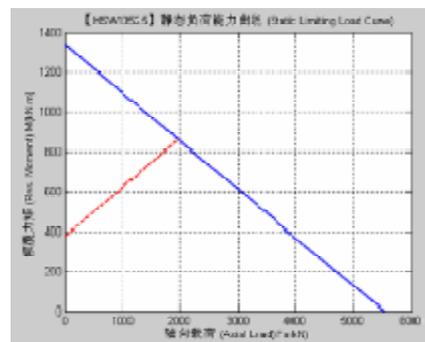


Figure A-67

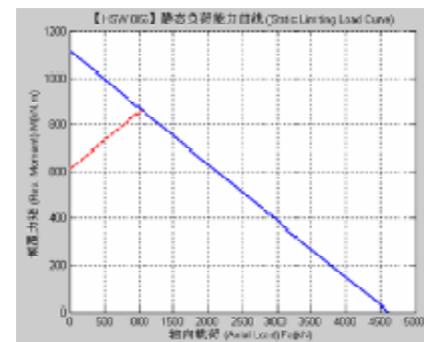


Figure A-68

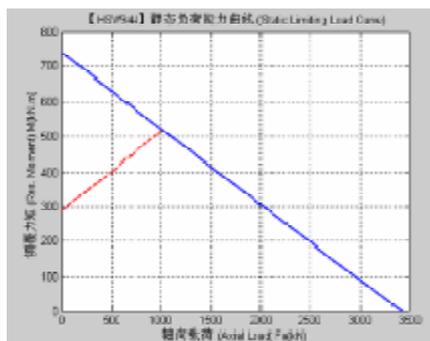


Figure A-63

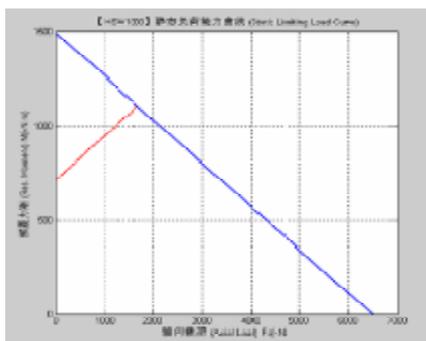


Figure A-64

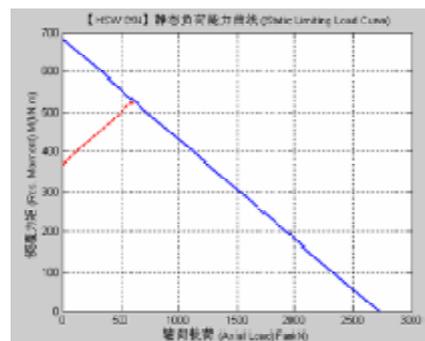


Figure A-69

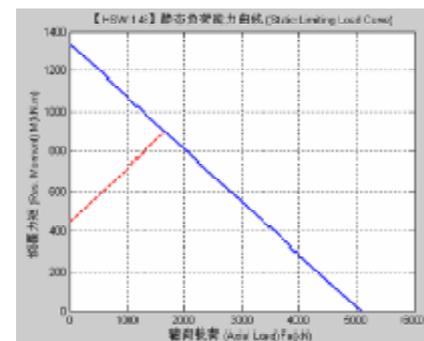


Figure A-70

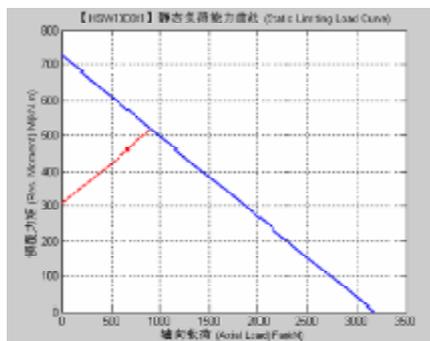


Figure A-65

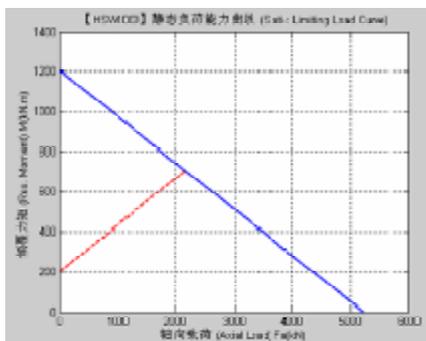


Figure A-66

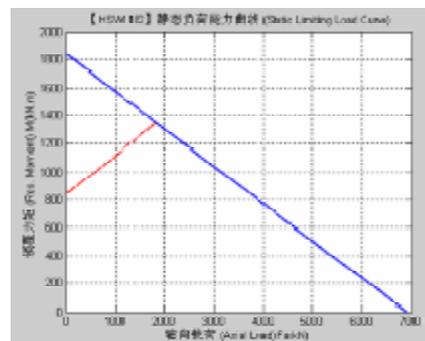


Figure A-71

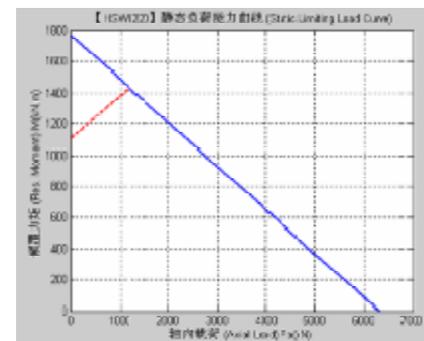


Figure A-72

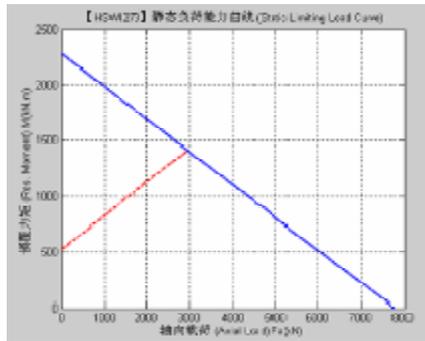


Figure A-73

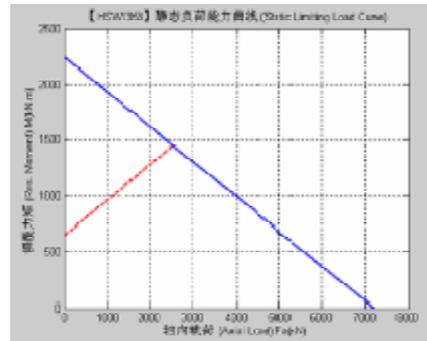


Figure A-74

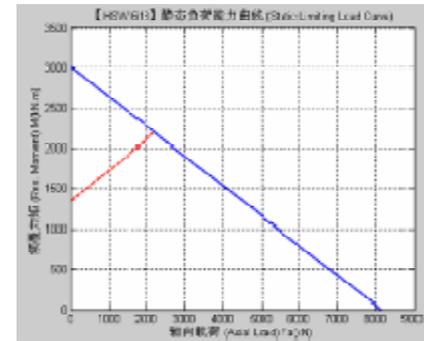


Figure A-79

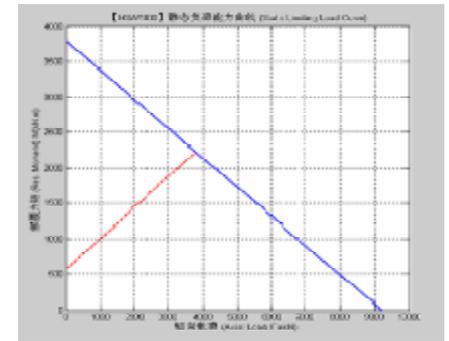


Figure A-80

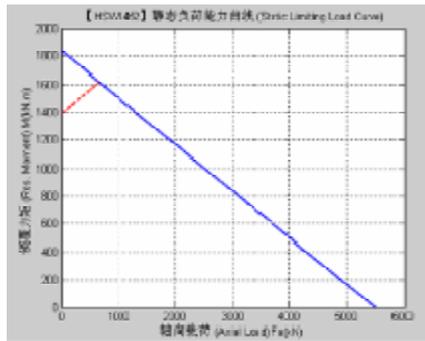


Figure A-75

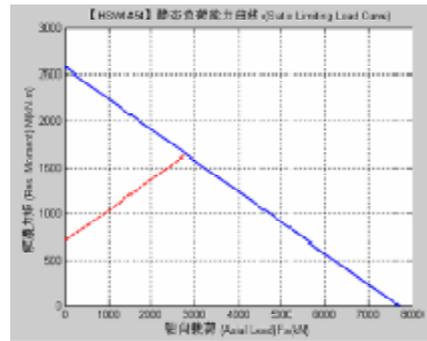


Figure A-76

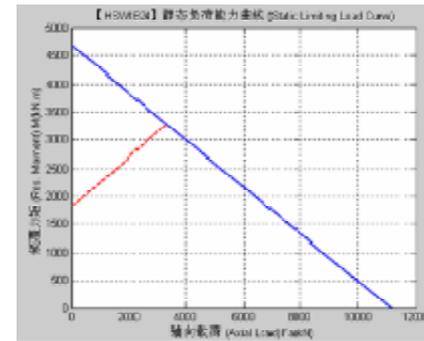


Figure A-81

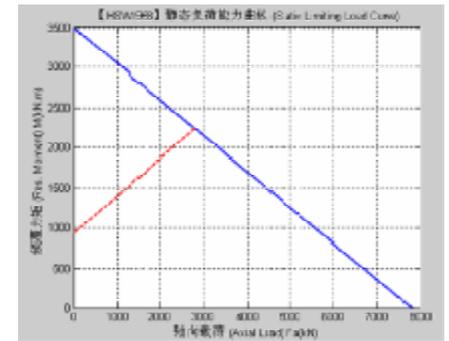


Figure A-82

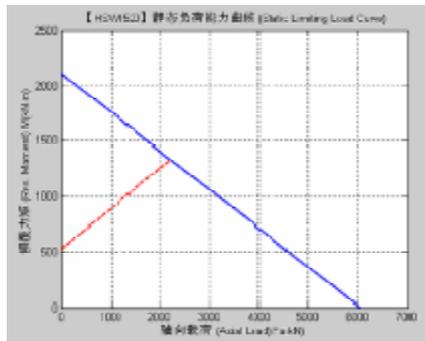


Figure A-77

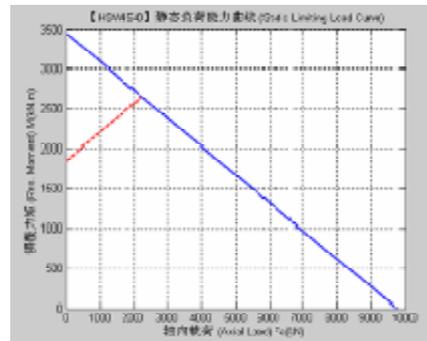


Figure A-78

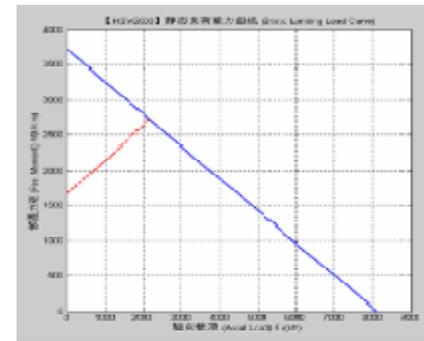


Figure A-83

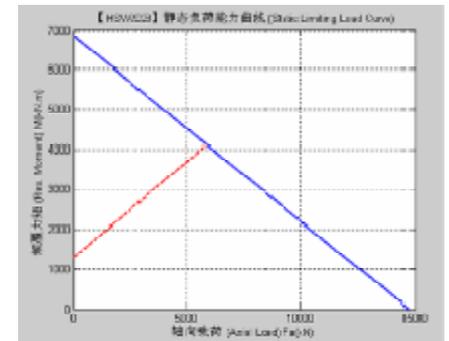


Figure A-84

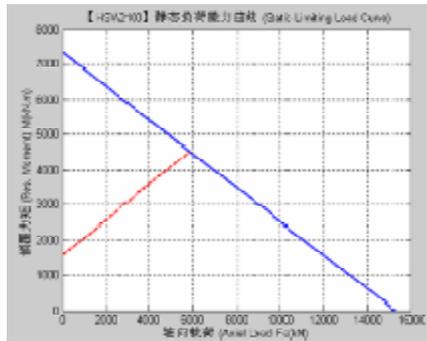


Figure A-85

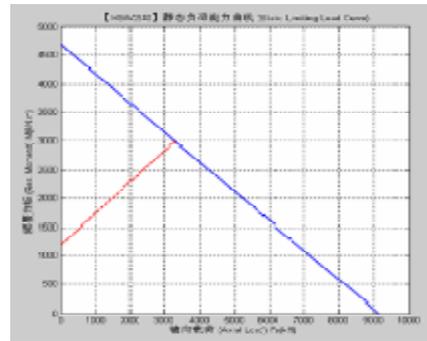


Figure A-86

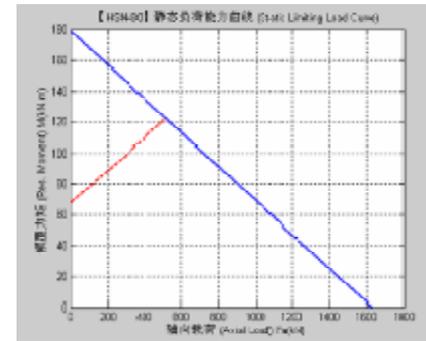


Figure A-91

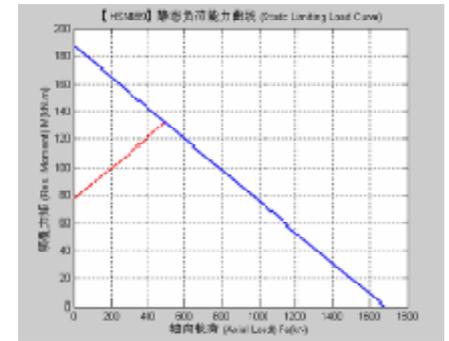


Figure A-92

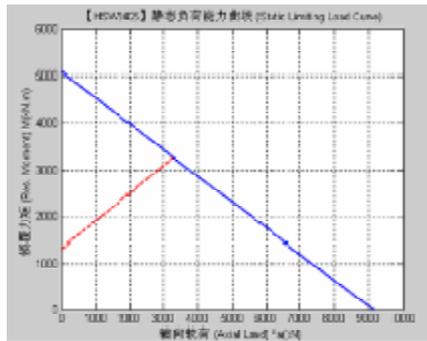


Figure A-87

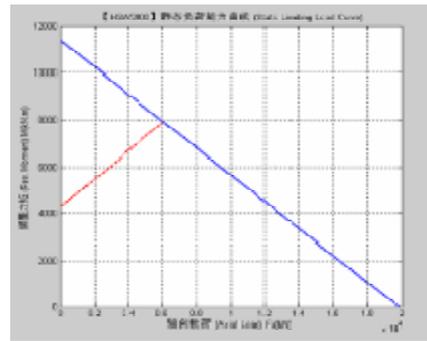


Figure A-88

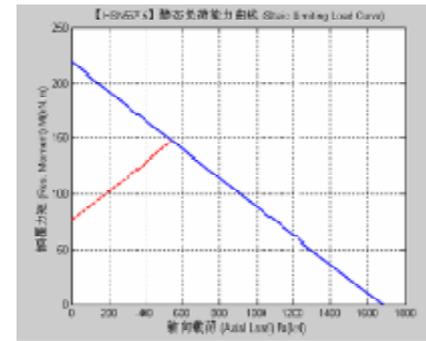


Figure A-93

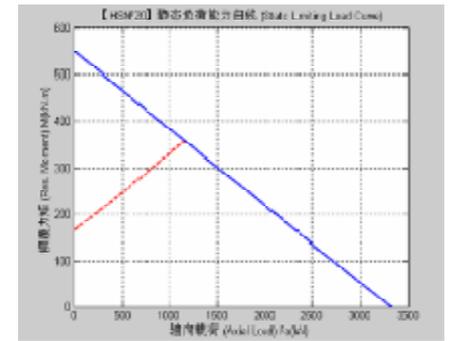


Figure A-94

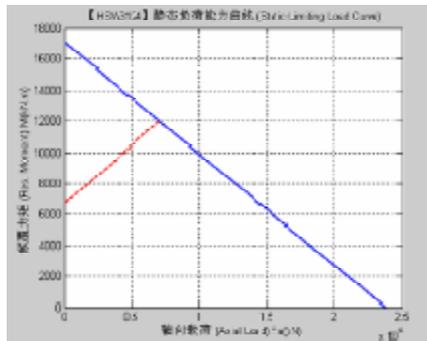


Figure A-89

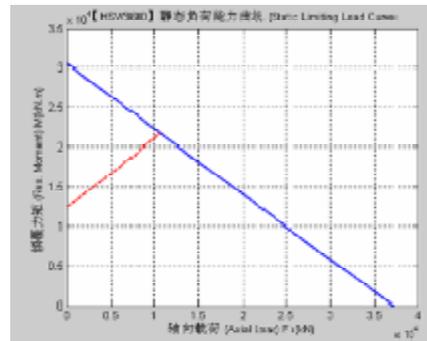


Figure A-90

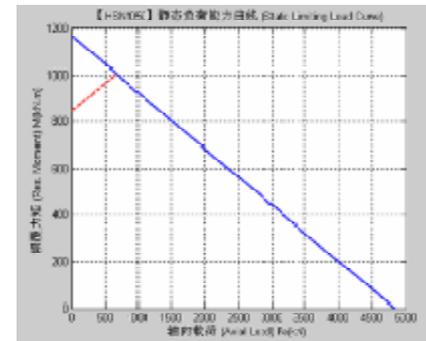


Figure A-95

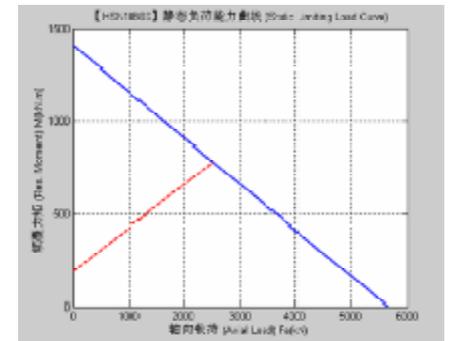


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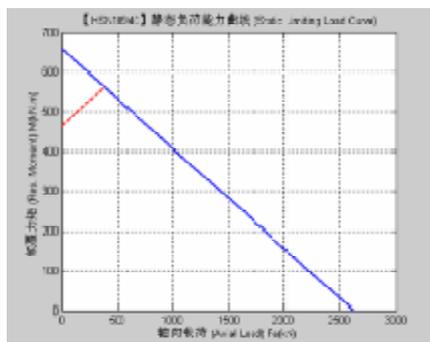


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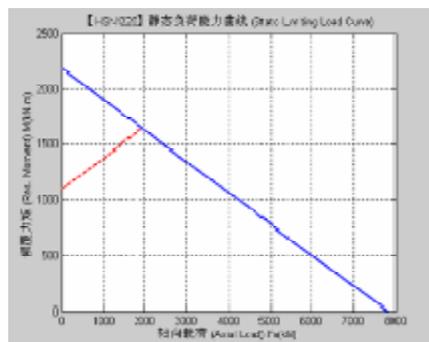


Figure A-98

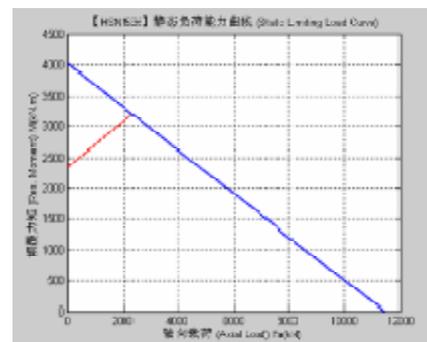


Figure A-103

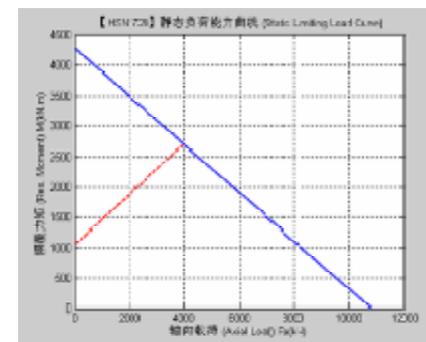


Figure A-104

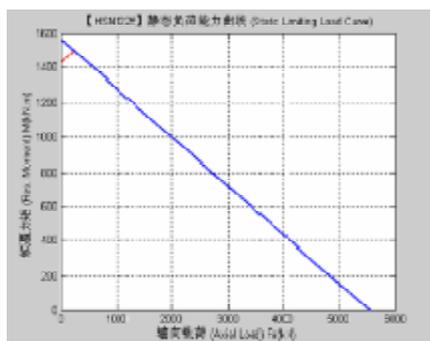


Figure A-99

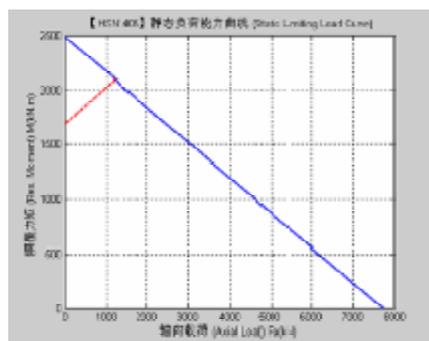


Figure A-100

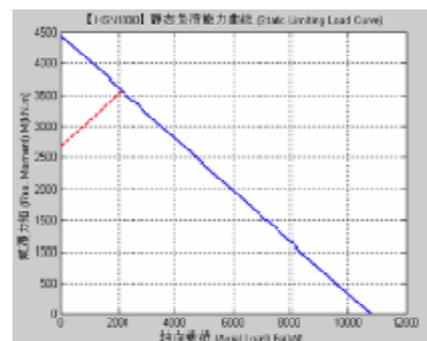


Figure A-105

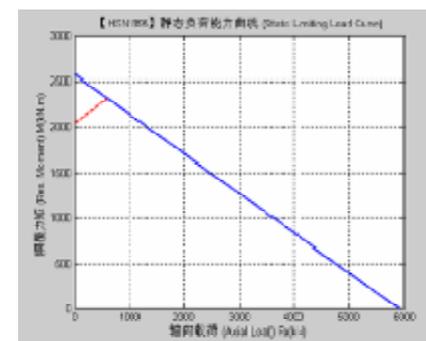


Figure A-106

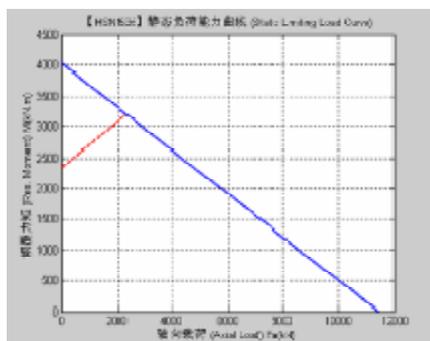


Figure A-101

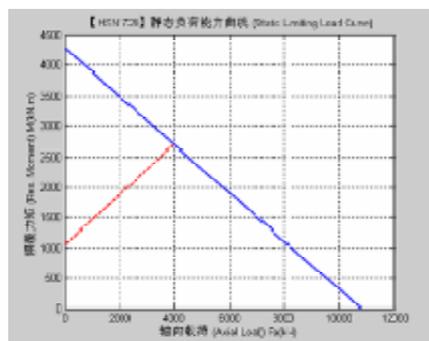


Figure A-102

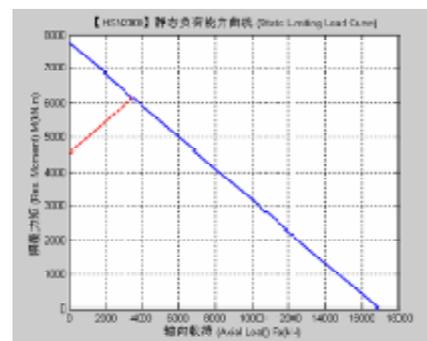


Figure A-107

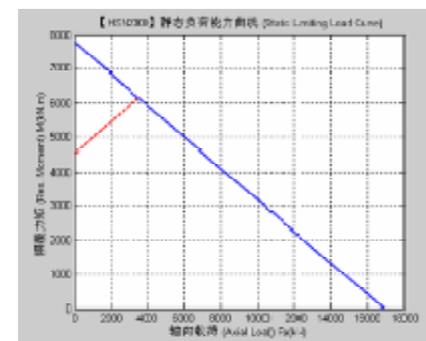


Figure A-108

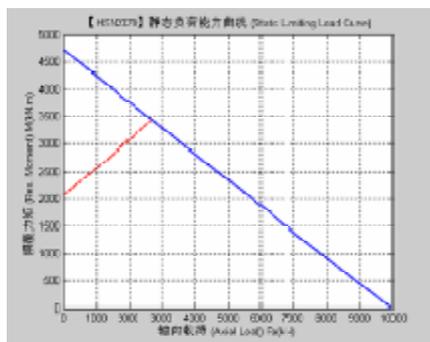


Figure A-109

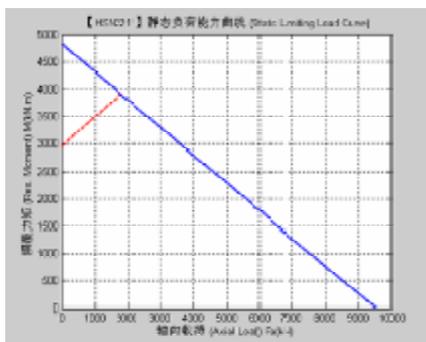


Figure A-110

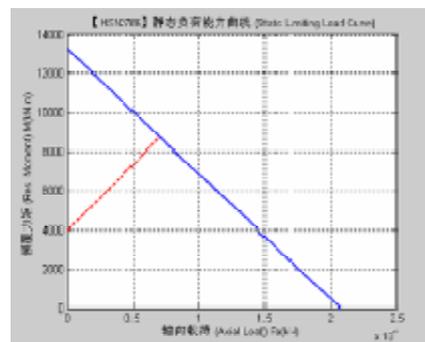


Figure A-115

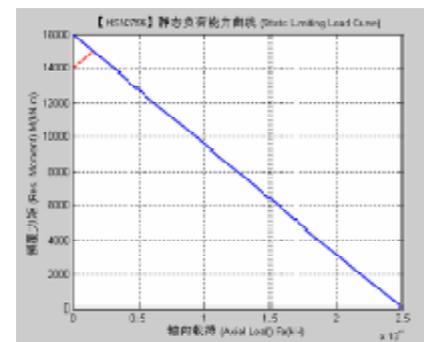


Figure A-116

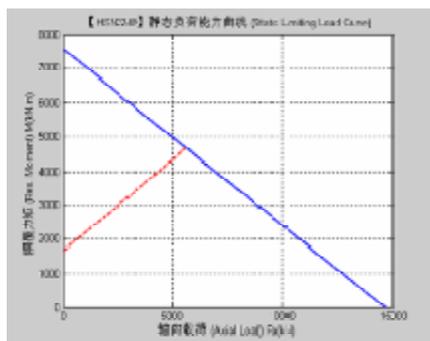


Figure A-111

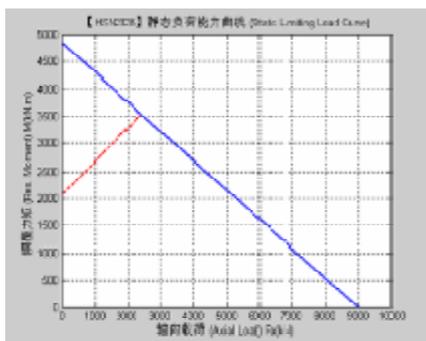


Figure A-112

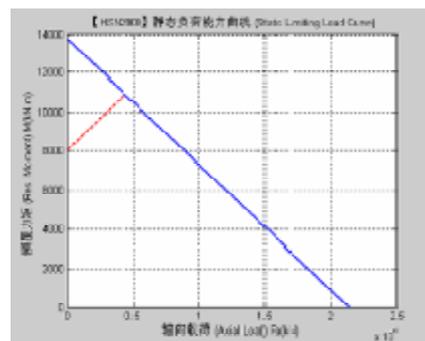


Figure A-117

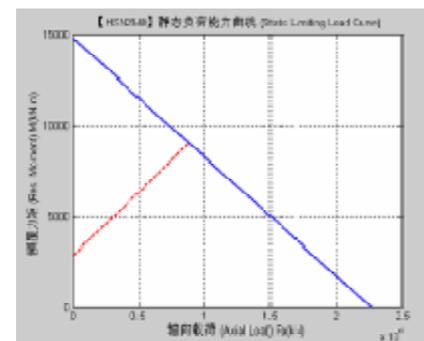


Figure A-118

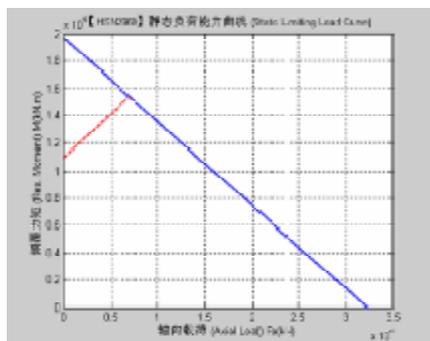


Figure A-113

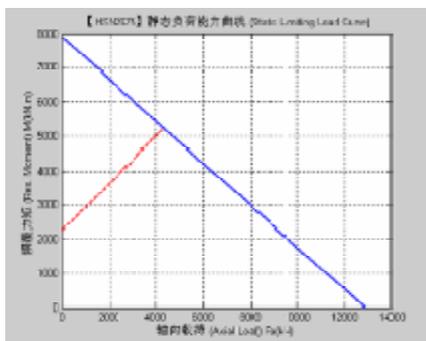


Figure A-114

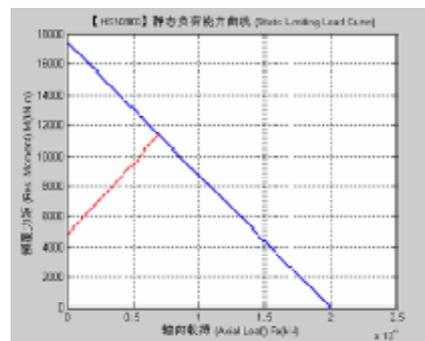


Figure A-119

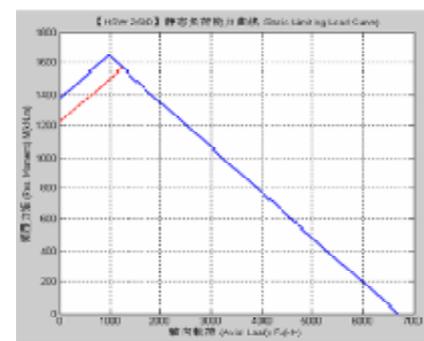


Figure A-120

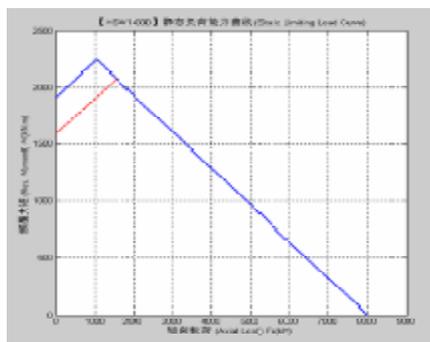


Figure A-121

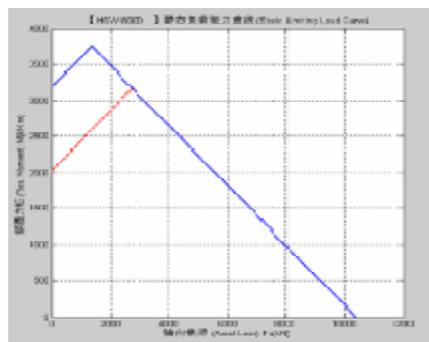


Figure A-122

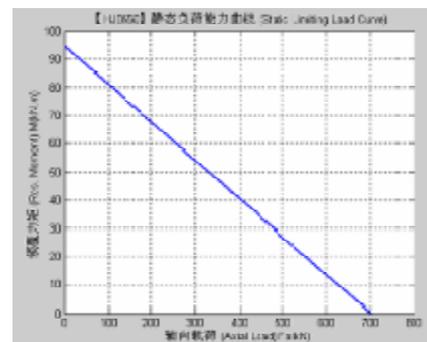


Figure A-127

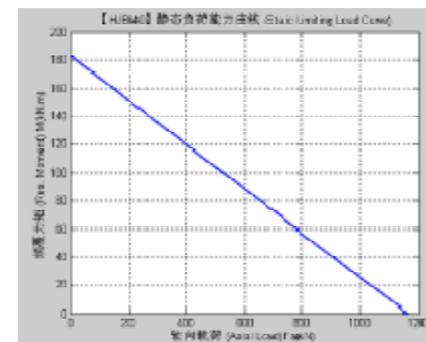


Figure A-128

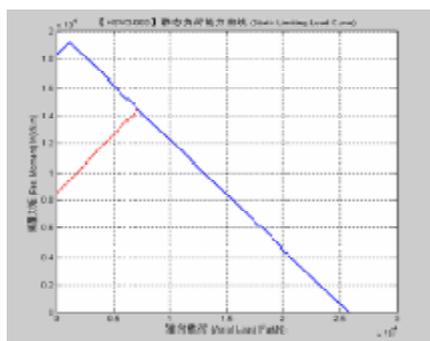


Figure A-123

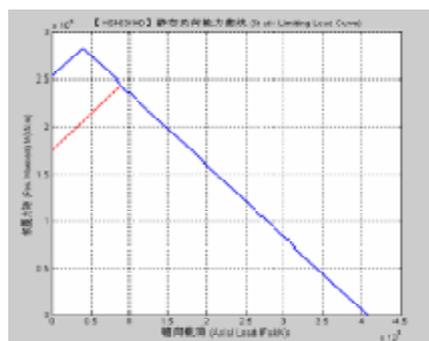


Figure A-124

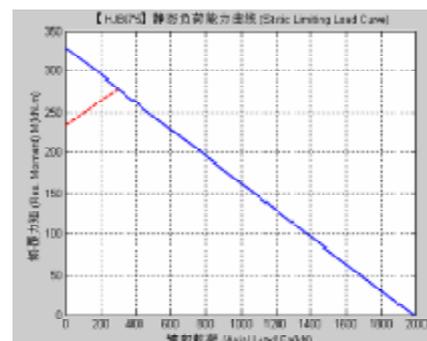


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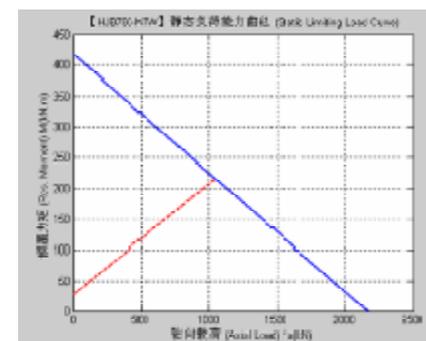


Figure A-130

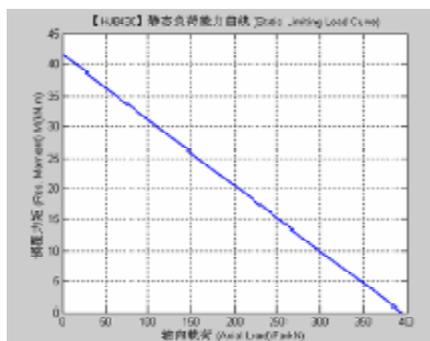


Figure A-125

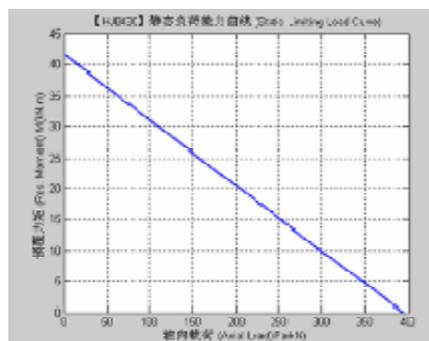


Figure A-126

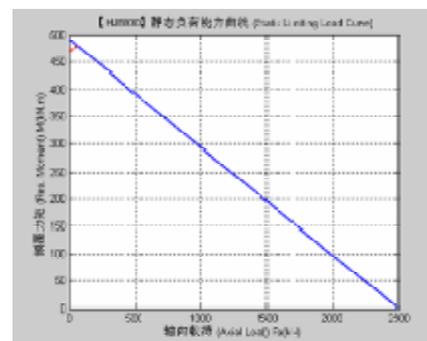


Figure A-131

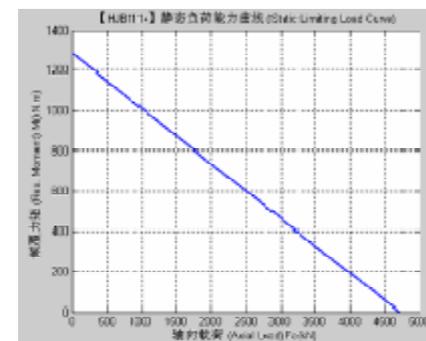


Figure A-132

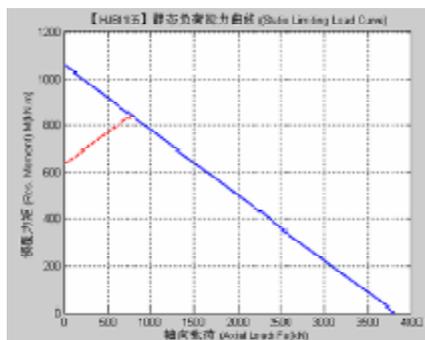


Figure A-133

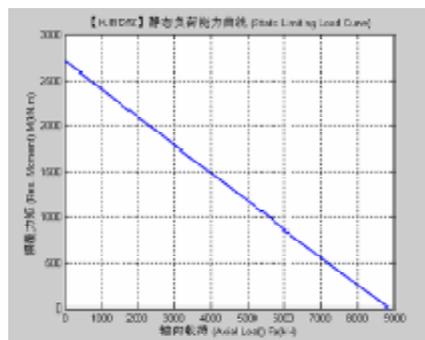


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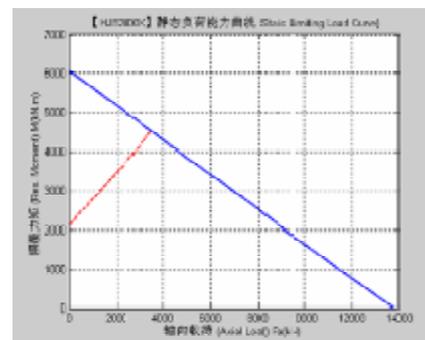


Figure A-139

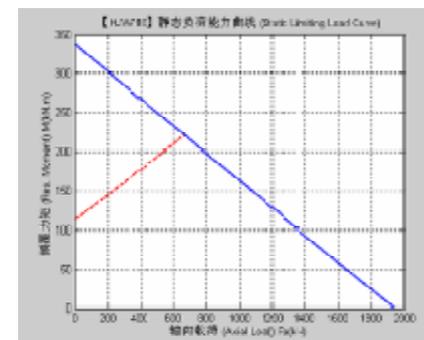


Figure A-140

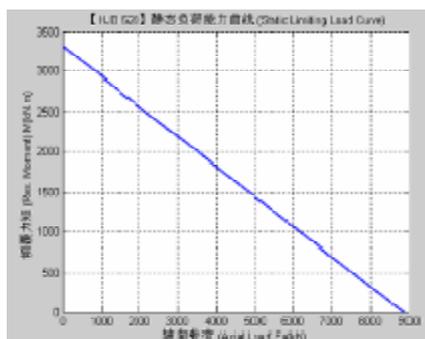


Figure A-135

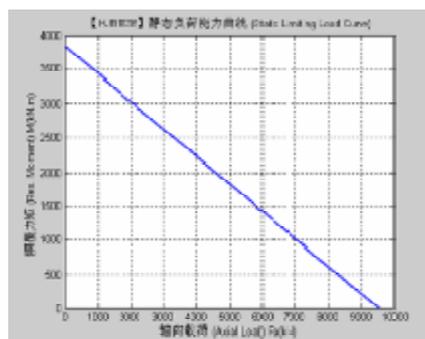


Figure A-136

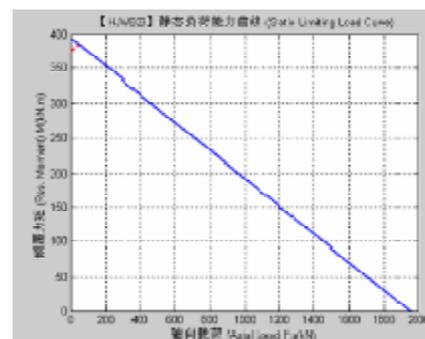


Figure A-141

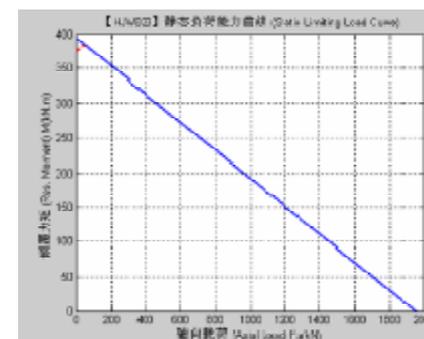


Figure A-142

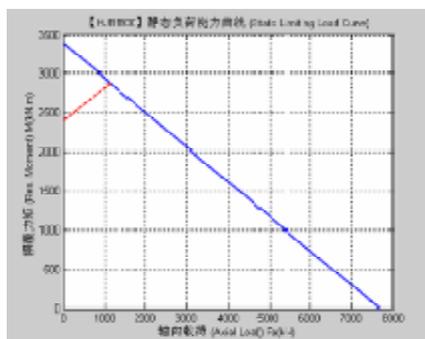


Figure A-137

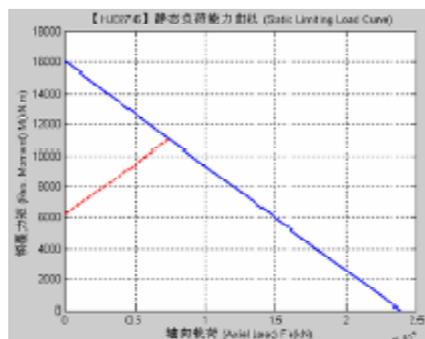


Figure A-138

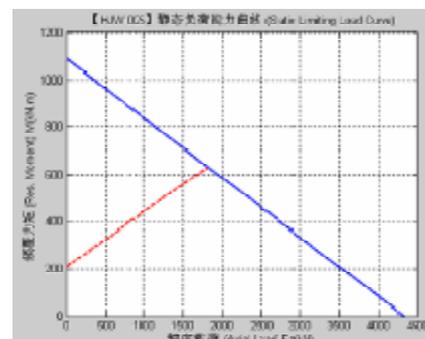


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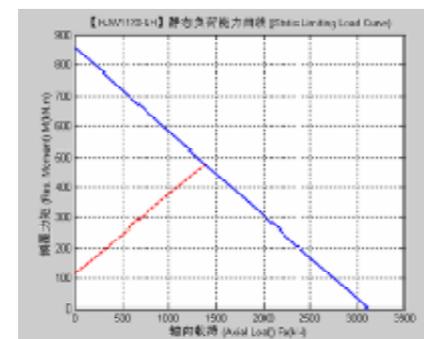


Figure A-144

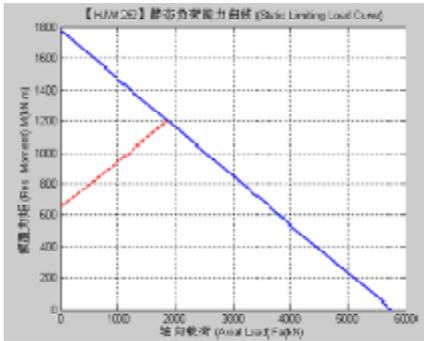


Figure A-145

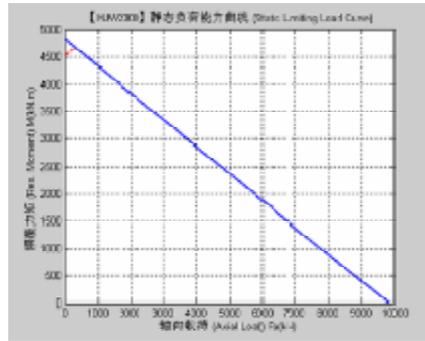


Figure A-146

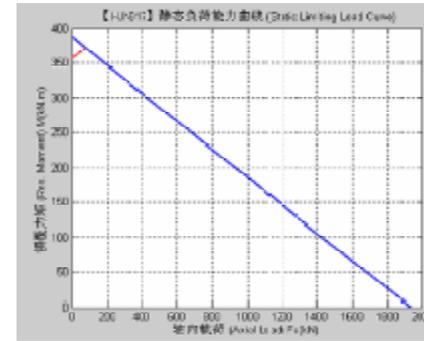


Figure A-151

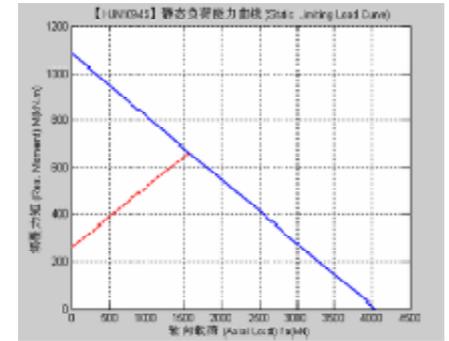


Figure A-152

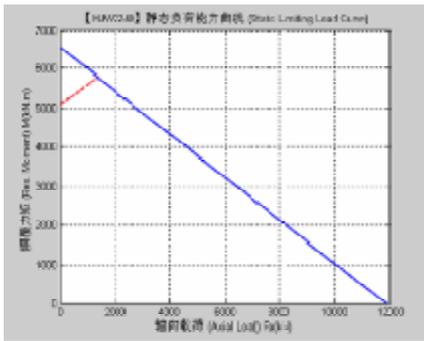


Figure A-147

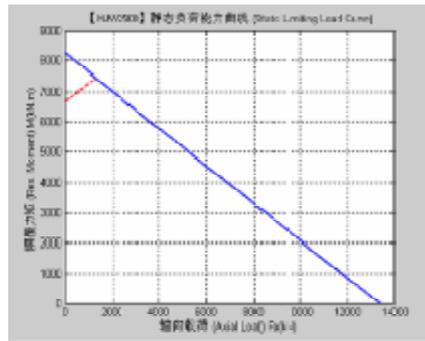


Figure A-148

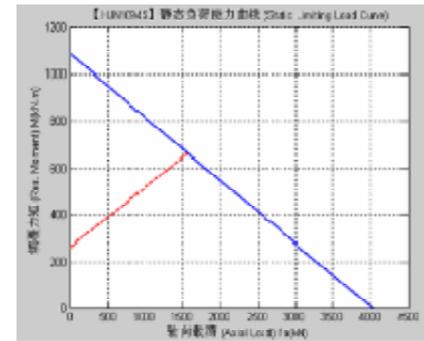


Figure A-153

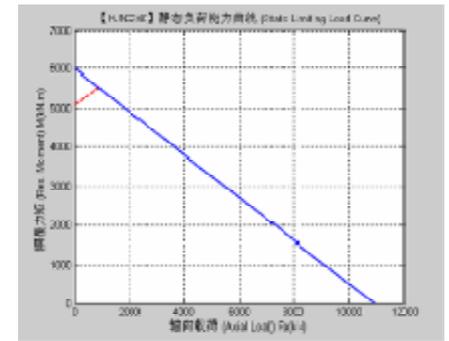


Figure A-154

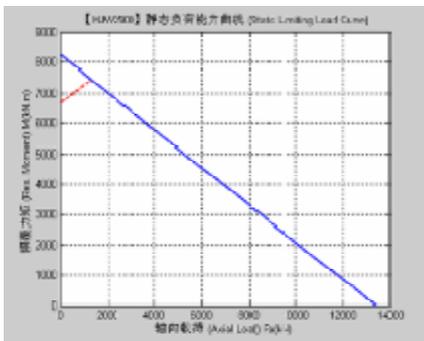


Figure A-149

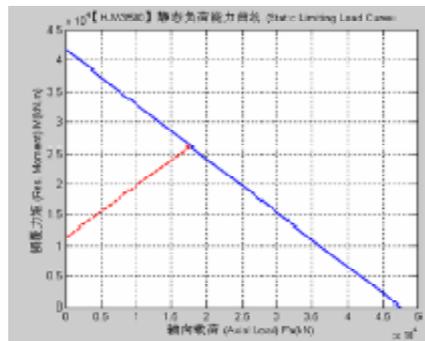


Figure A-150

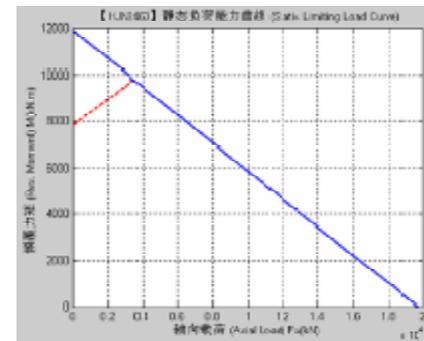


Figure A-155

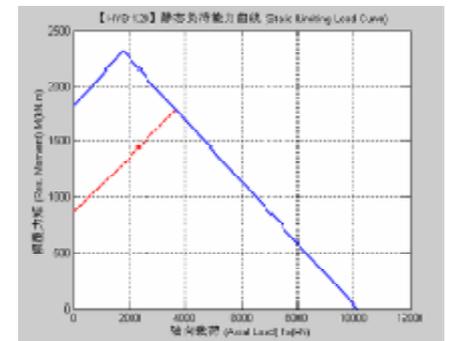


Figure A-156

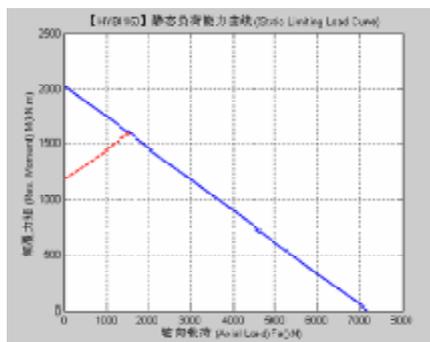


Figure A-157

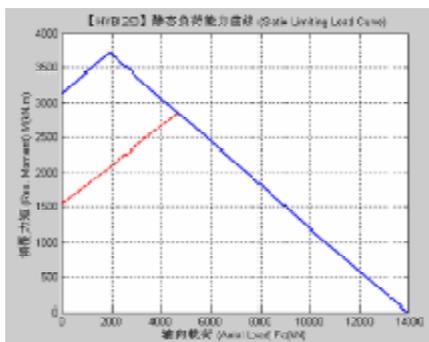


Figure A-158

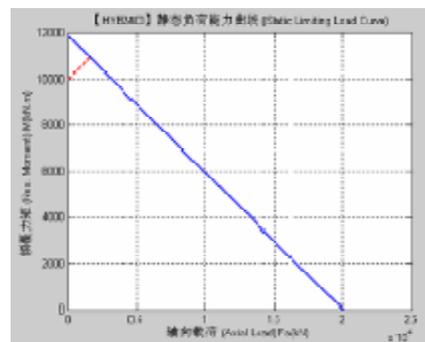


Figure A-163

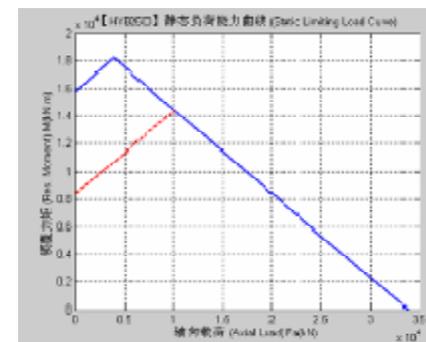


Figure A-164

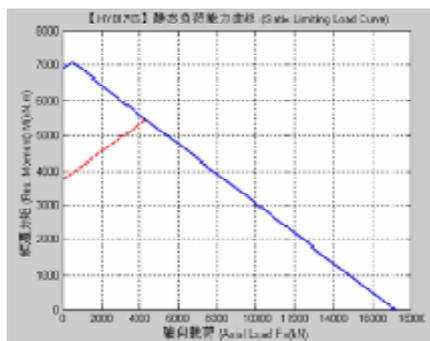


Figure A-159

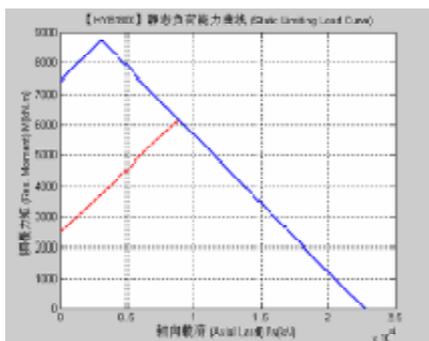


Figure A-160

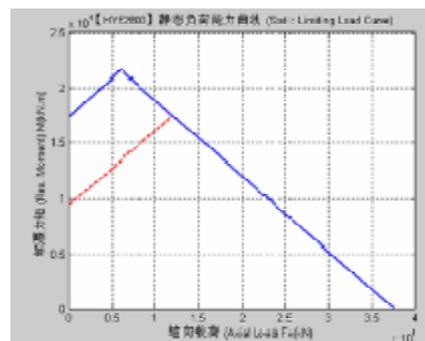


Figure A-165

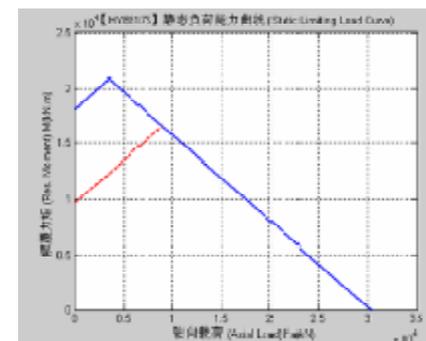


Figure A-166

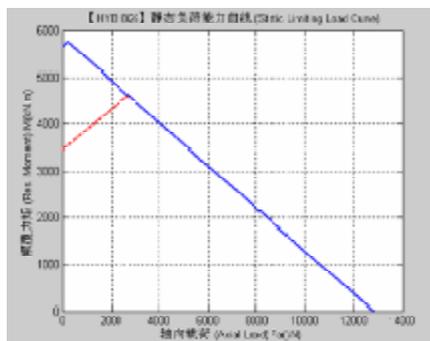


Figure A-161

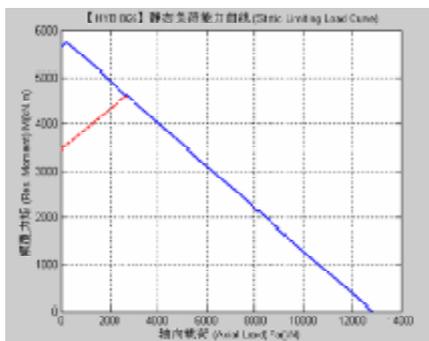


Figure A-162

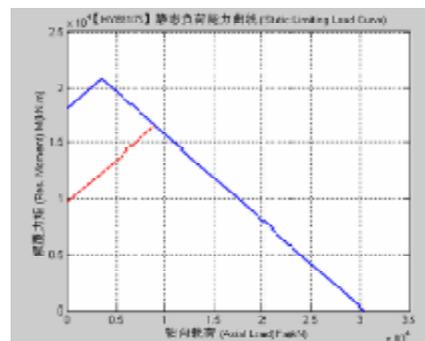


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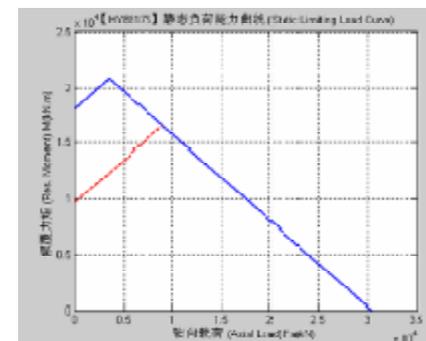


Figure A-168

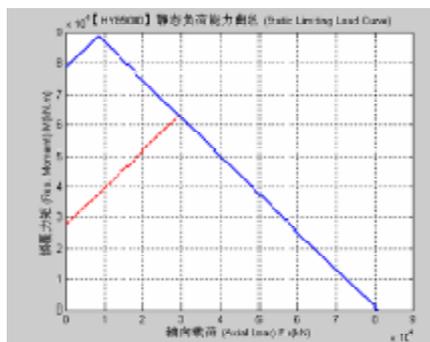


Figure A-169

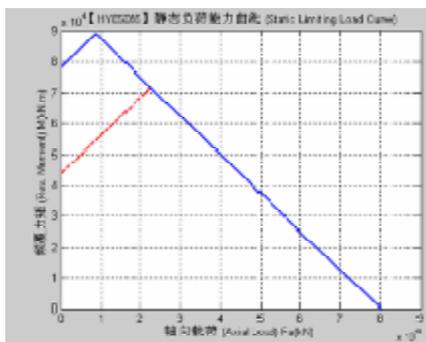


Figure A-170

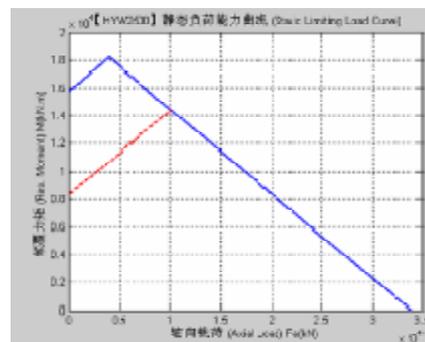


Figure A-175

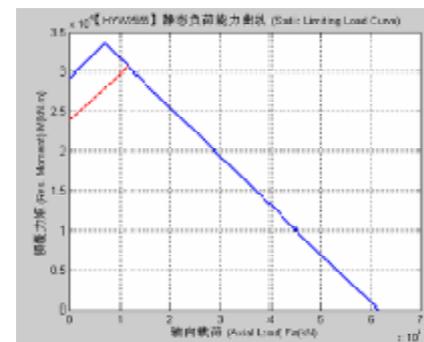


Figure A-176

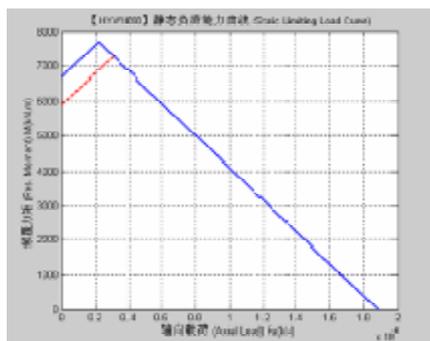


Figure A-171

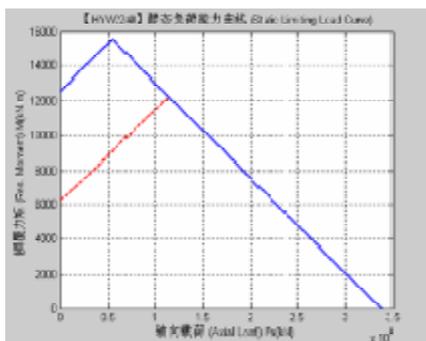


Figure A-172

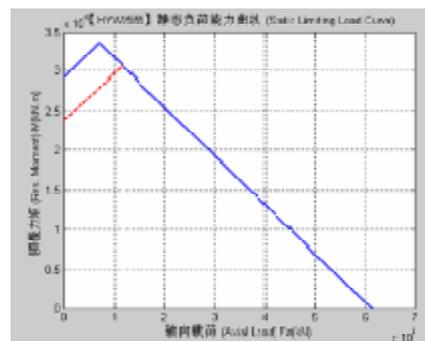


Figure A-177

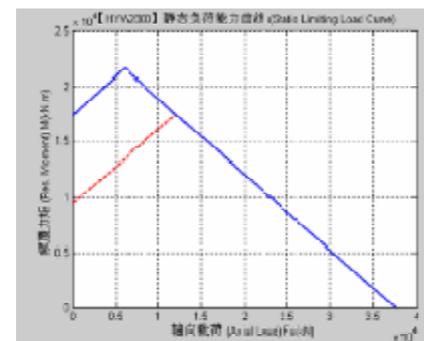


Figure A-178

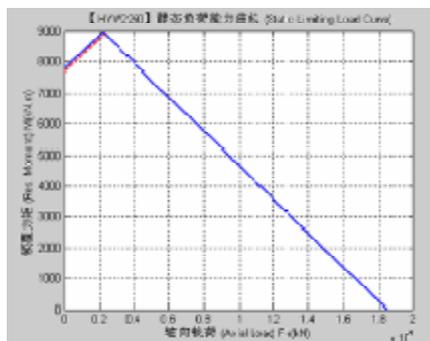


Figure A-173

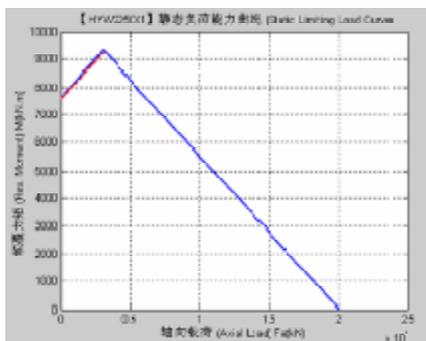


Figure A-174

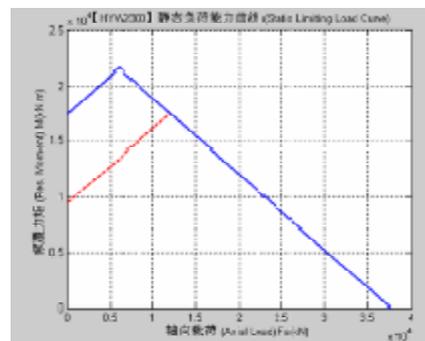


Figure A-179

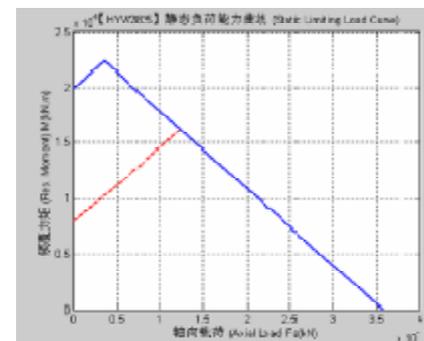


Figure A-180

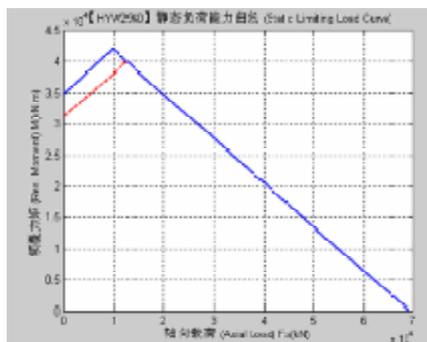


Figure A-181

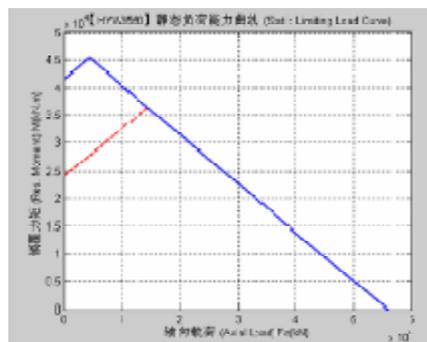


Figure A-182

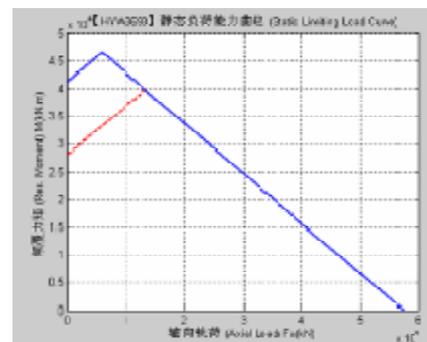


Figure A-187

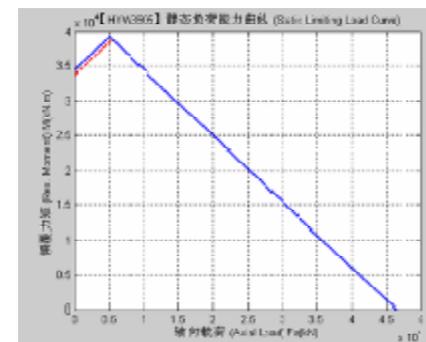


Figure A-188

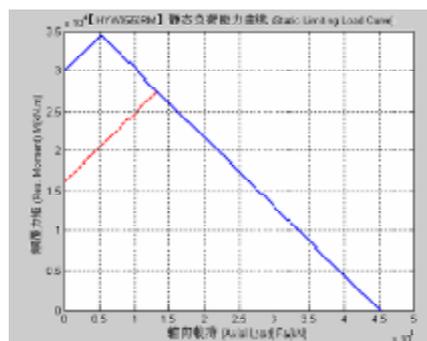


Figure A-183

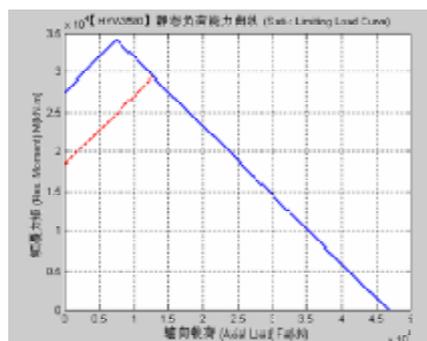


Figure A-184

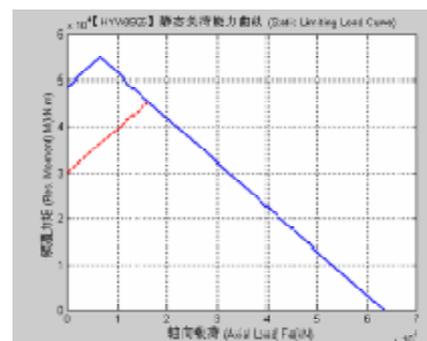


Figure A-189

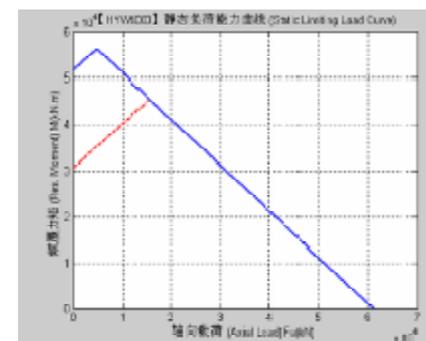


Figure A-190

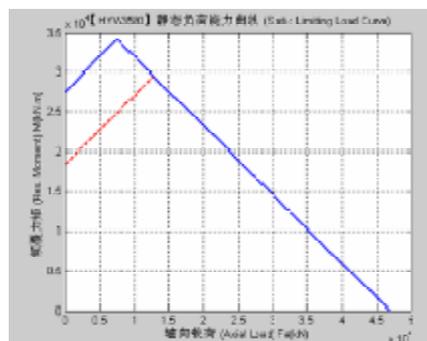


Figure A-185

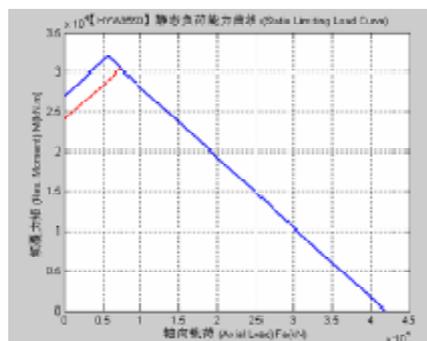


Figure A-186

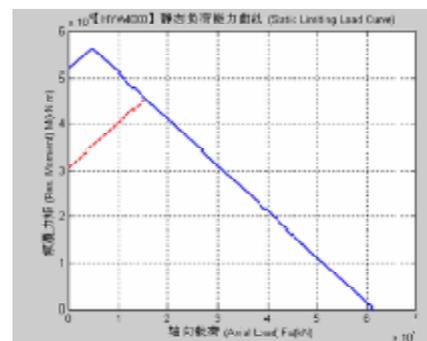


Figure A-191

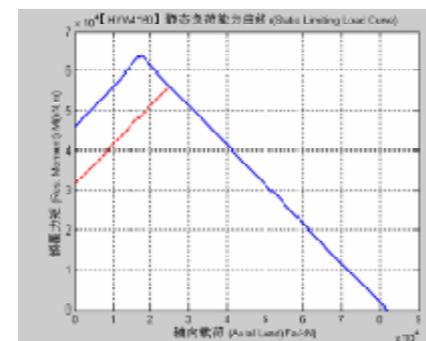


Figure A-192

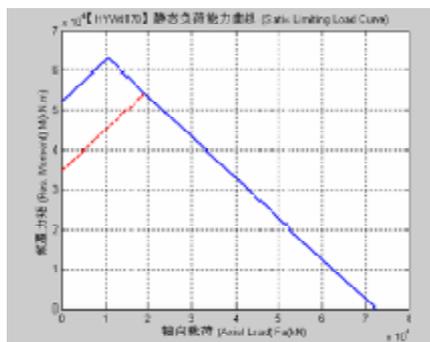


Figure A-193

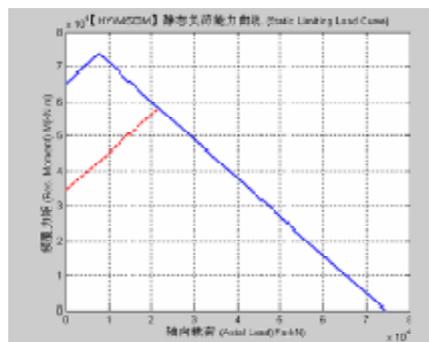


Figure A-194

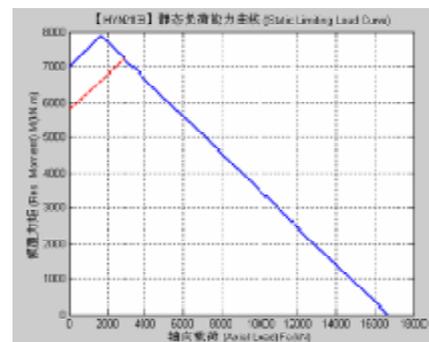


Figure A-199

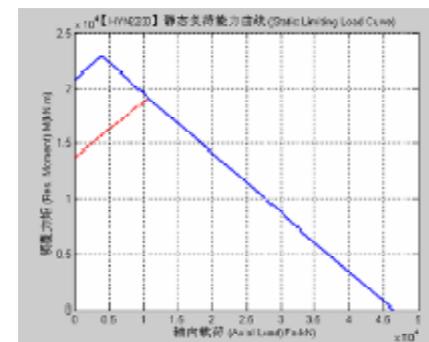


Figure A-200

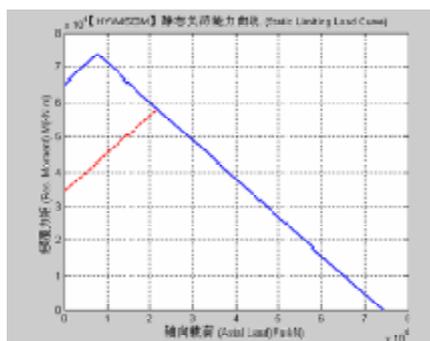


Figure A-195

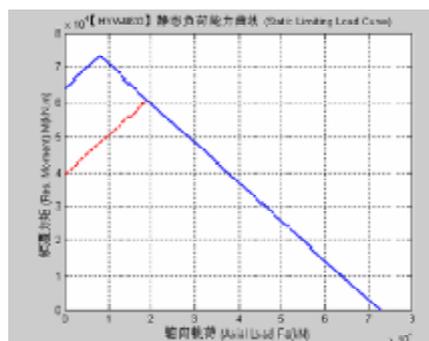


Figure A-196

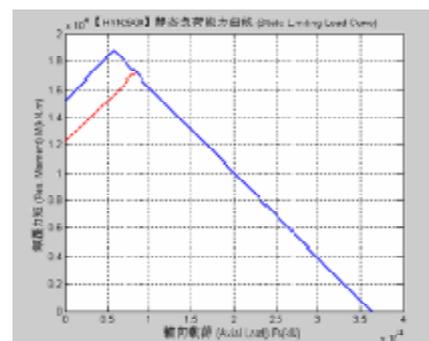


Figure A-201

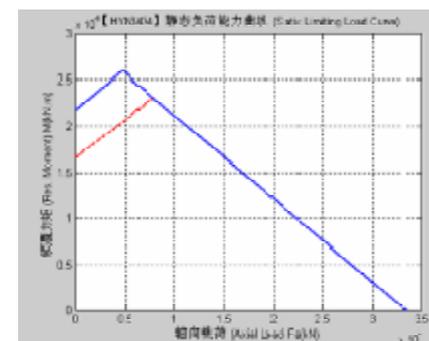


Figure A-202

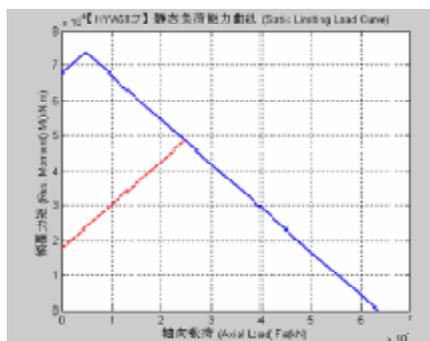


Figure A-197

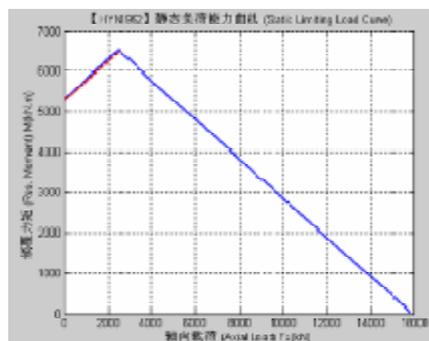


Figure A-198

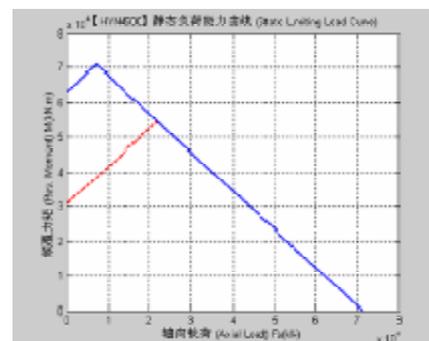


Figure A-203

## Concise Comparison of New and Old Bearing Code System

This comparison is according to the type, structure, diameter series, width series as index, organized accordingly. Compares the bearing old and new designations which comply with boundary dimensions comply with standard requirement.

### "0" Deep groove ball bearing

Series		Example	
Old designation	New Designation	Old designation	New Designation
0000 type Deep groove ball bearing			
1000800	61800	1000838	61838
1000900	61900	1000918	61918
7000100	16000	7000115	16015
100	6000	116	6016
200	6200	208	6208
3000200	63200	3000210	63210
300	6300	309	6309
400	6400	422	6422
50000 type Deep groove ball bearing outer ring with snap groove			
50100	6100N	50106	6106N
50200	6200N	50218	6218N
50300	6300N	50310	6310N
50400	6400N	50420	6420N
60000 type Deep groove ball bearing one side shield			
1060900	61900-Z	1060905	61905-Z
60100	6000-Z	60120	6020-Z
60200	6200-Z	60203	6203-Z
60300	6300-Z	60308	6308-Z
80000 type Deep groove ball bearing double side shield			
80100	6000-2Z	80115	6015-2Z
80200	6200-2Z	80205	6205-2Z
80300	6300-2Z	80308	6308-2Z
150000 type Deep groove ball bearing one side shield, other side with snap groove			
150200	6200-ZN	150215	6215-ZN
150300	6300-ZN	150310	6310-ZN
150400	6400-ZN	150404	6404-ZN

### "0" Deep groove ball bearing

Series		Example	
Old designation	New Designation	Old designation	New Designation
160000 Type Deep groove ball bearing one side with sealing ring			
160100	6000-RS	160112	6012-RS
160200	6200-RS	160212	6212-RS
160300	6300-RS	160308	6308-RS
160500	62200-RS	160505	62205-RS
180000 Type Deep groove ball bearing double side with sealing ring			
180100	6000-2RS	180112	6012-2RS
180200	6200-2RS	180216	6216-2RS
3180200	63200-2RS	3180210	63210-2RS
180300	6300-2RS	180311	6311-2RS
180500	62200-2RS	180516	62216-2RS
180600	62300-2RS	180609	62309-2RS
250000 Type Deep groove ball bearing double side with shield outer ring with snap groove			
250200	6200-2ZN	250211	6211-2ZN
350000 Type Deep groove ball bearing one side with sealing ring, other side outer ring with snap groove.			
350500	62200-RSN	350505	62205-RSN
370000 Type Deep groove ball bearing with filling slot			
370200	200	370213	213
370300	300	370310	310
370400	400	370401	401
370000 Type Deep groove ball bearing with filling slot			
370200	200	370213	213
370300	300	370310	310
370400	400	370401	401

## "1" Self-aligning ball bearing

Series		Example	
Old designation	New Designation	Old designation	New Designation
1000 type Self-aligning ball bearing			
1200	1200	1212	1212
1300	1300	1314	1314
1400	1400	1412	1412
1500	2200	1520	2220
1600	2300	1615	2300
111000 type Self-aligning ball bearing with tapered bore			
111200	1200K	111214	1214K
111300	1300K	111316	1316K
111500	2200K	111518	2218K
111600	2300K	111618	2318K
11000 type Self-aligning ball bearing with adapter sleeve			
1060900	61900-Z	1060905	61905-Z
60100	6000-Z	60120	6020-Z
60200	6200-Z	60203	6203-Z
60300	6300-Z	60308	6308-Z
80000 type Deep groove ball bearing with double side shield			
Old designation		New Designation	
11204		1205K+H205	
11205		1206K+H206	
11206		1207K+H207	
11207		1208K+H208	
11209		1210K+H210	
11210		1211K+H211	
11211		1212K+H212	
11212		1213K+H213	
11305		1306K+H306	
11609		2310K+H2310	

## "2" Cylindrical roller bearing

Series		Example	
Old designation	New Designation	Old designation	New Designation
32000 Type Cylindrical roller bearing outer ring with double flange, inner ring without flange			
1032900	NU 1900	1032948	NU 1948
2032900	NU 2900	2032944	NU 2944
32100	NU 1000	32124	NU 1024
3032100	NU 3000	3032134	NU 3034
3032200	NU 3200	3032224	NU 3224
32300	NU 300	32316	NU 316
3032300	NU 3300	3032315H	NU 3315 M
32400	NU 400	32426	NU 426
32500	NU 2200	32538	NU 2238
32600	NU 2300	32636	NU 2336
332000 Type Cylindrical roller bearing with tapered bore			
332100	NU 1000 K	332180	NU 1080 K
2000Type Cylindrical roller bearing outer ring without flange			
2002800	N 2800	20028/530	N 28/530
1002900	N 1900	1002934	N 1934
7002100	N 0000	7002158	N 0058
2100	N 1000	2152	N 1052
2200	N 200	2244	N 244
2300	N 300	2324	N 324
2400	N 400	2418	N 418
2500	N 2200	2526	N 2226
2600	N 2300	2640	N 2340
12000Type Cylindrical roller bearing outer ring with single flange			
1012900	NF 1900	1012936	NF 1936
2012800	NF 2800	20128/530	NF 28/530
12100	NF1000	12121	NF1021
12200	NF 200	12220	NF 220
12300	NF 300	12328	NF 328
12400	NF 400	12410	NF 410
12500	NF 2200	12526	NF 2226
12600	NF 2300	12630	NF 2330

## "2" Cylindrical roller bearing

Series		Example	
Old designation	New Designation	Old designation	New Designation
22000 type Cylindrical roller bearing outer ring with single rib and with loose rib			
3022800	NFP 3800	30228/630	NFP 38/630
22300	NFP 300	22317	NFP 317
42000 type Cylindrical roller bearing inner ring with single flange			
42100	NJ 1000	42144	NJ 1044
42200	NJ 200	42236	NJ 236
42300	NJ 300	42330	NJ 330
42400	NJ 400	42428	NJ 428
42500	NJ 2200	42544	NJ 2244
42600	NJ 2300	42636	NJ 2336
52000 type Cylindrical roller bearing inner ring without flange, with separate thrust collar			
52200	NU 200+HJ 200	52244	NU 200+HJ 244
52300	NU 300+HJ 300	52340	NU 300+HJ 340
52600	NU 2300+HJ 2300	52632	NU 2300+HJ 2332
62000 type Cylindrical roller bearing inner ring with single flange and separate thrust collar			
62200	NJ 200+HJ 200	62218	NJ 200+HJ 218
62300	NJ 300+HJ 300	62322	NJ 300+HJ 322
62400	NJ 400+HJ 400	62419	NJ 400+HJ 419
62600	NJ 2300+HJ 2300	62613	NJ 2300+HJ 2313
262000 type Cylindrical roller bearing outer ring with snap groove, inner ring with single flange.			
4262900	NJ 4900 N	4262992	NJ 4992 N
262300	NJ 300 N	262314 E	NJ 314 N
92000 type Cylindrical roller bearing inner ring with single flange and loose rib			
1092900	NUP 1900	10929/710	NUP 19/710
92100	NUP 1000	92154	NUP 1054
92200	NUP 200	92232	NUP 232
92300	NUP 300	92328	NUP 328
92400	NUP 400	92417	NUP 417
92500	NUP 2200	92513	NUP 2213
92600	NUP 2300	92626	NUP 2326

## "2" Cylindrical roller bearing

Series		Example	
Old designation	New Designation	Old designation	New Designation
192000 type Cylindrical roller bearing outer ring with snap groove, inner ring with single flange and loose rib			
192200	NUP 2200 N	192213	NUP 2213 N
192300	NUP 300 N	192314	NUP 314 N
102000 type Cylindrical roller bearing outer ring without flange inner ring with double			
102100	NCL 1000	102110	NCL 1010
202000 type Cylindrical roller bearing outer ring without flange have snap groove			
3202700	N 3200 N	3202776	N 3276 N
3202200	N 3200 N	3202244	N 3244 N
202300	N 300 N	202330 EH	N 330 N
292000 type Cylindrical roller bearing without inner ring			
1292900	RNU 1900	1292934	RNU 1934
292100	RNU 1000	292136	RNU 1036
292200	RNU 200	292224	RNU 224
292300	RNU 300	292320	RNU 320
292500	RNU 2200	292518	RNU 2218
292600	RNU 2300	292615	RNU 2315
392000 type Cylindrical roller bearing outer ring with double flange and snap groove but without inner ring			
392200	RNU 200 N	392224	RNU 224 N
392300	RNU 300 N	392322	RNU 322 N
392600	RNU 2300 N	392620	RNU 2320 N
402000 type Cylindrical roller bearing with wide outer ring and single flange.			
402300	NF 300 WC	402310	NF 310 WC
502000 type Cylindrical roller bearing without outer ring.			
502100	RN 1000	502118	RN 1018
502200	RN 200	502222	RN 222
502300	RN 300	502330	RN 330
502400	RN 400	502408	RN 408
502600	RN 2300	502606	RN 2306

## "2" Cylindrical roller bearing

Series		Example	
Old designation	New Designation	Old designation	New Designation
372000 type Cylindrical roller bearing outer ring with double snap groove double end sealed double inner ring without cage.			
5372100	NNF 5000-2LSNV	5372126 NNF	5026-2LSNV
472000 type Double-row cylindrical roller bearing inner ring without flange roller arrangement in parallel			
4472900	NU 4900 A	4472992 H	NU 4992 A
182000 type Double-row cylindrical roller bearing with tapered bore.			
3182900	NN 3900 K	3182980	NN 3980 K
4182900	NN 4900 K	4182952	NN 4952 K
3182100	NN 3000 K	3182117	NN 3017 K
62000 type Cylindrical roller bearing inner ring with single flange and separate thrust collar			
62200	NJ 200+HJ 200	62218	NJ 200+HJ 218
62300	NJ 300+HJ 300	62322	NJ 300+HJ 322
62400	NJ 400+HJ 400	62419	NJ 400+HJ 419
62600	NJ 2300+HJ 2300	62613	NJ 2300+HJ 2313
282000 type Double-row cylindrical roller bearing			
3282900	NN 3900	32829/560	NN 39/560
3282100	NN 3000	3282140	NN 3040
482000 type Double-row cylindrical roller bearing inner ring without flange tapered bore.			
3482100	NNU 3000	3482124	NNU 3024
4482100	NNU 4000	4482120	NNU 4020
4482900	NNU 4900	4482932	NNU 4932

## "3" Spherical roller bearing

Series		Example	
Old designation	New Designation	Old designation	New Designation
53000 type symmetrical roller type spherical roller bearing			
3053900	23900	3053956	23956
3053100	23000	3053140	23040
4053100	24000	4053184 K	24084/W33
3053700	23100	3053740	23140
4053700	24100	4053756	24156
3053200	23200	3053230	23230
53300	21300	53317	21317
53500	22200	53522	22222
53600	22300	53624	22324
153000 type symmetrical roller tapered bore spherical roller bearing			
3153100	23000	3153126	23026
3153200	23200	3153284	23284
153500	22200	153524	22224
153600	22300	153616	22316
153300	21300	153322	21322
3153700	23100	3153776	23176
453000 type symmetrical roller type tapered bore (1:30) spherical roller bearing			
4453700	24100 K30	4453772 K	24172 K30/W33
4453100	24000 K30	4453176 K	24076 K30/W33

## "6" Angular contact ball bearing

Series		Example	
Old designation	New Designation	Old designation	New Designation
36000 type Angular contact ball bearing (nominal contact angle =15° )			
36100	7000 C	36126	7029 C
36200	7200 C	36219	7219 C
36300	7300 C	36318	7318 C
36400	7400 C	36409	7409 C

"6" Angular contact ball bearing

Series		Example	
Old designation	New Designation	Old designation	New Designation
46000 type Angular contact ball bearing (nominal contact angle =25° )			
46100	7000 AC	46140	7040 AC
46200	7200 AC	46220	7220 AC
46300	7300 AC	46319	7319 AC
46400	7400 AC	46416	7416 AC
66000 type Angular contact ball bearing (nominal contact angle =40° )			
66100	7000 B	66118	7018 B
66200	7200 B	66207	7207 B
66300	7300 B	66324	7324 B
66400	7400 B	66412	7412 B
116000 type Four-point contact ball bearing with split outer ring			
116100	QJF 000	116134	QJF 034
116200	QJF 200	116240	QJF 240
116300	QJF 300	116330	QJF 330
176000 type Four-point contact ball bearing with split inner ring			
176100	QJ 000	176136	QJ 036
176200	QJ 200	176222	QJ 222
176300	QJ 300	176317	QJ 317
276000 type Three-point contact ball bearing with split inner ring			
276200	QJS 200	276214L	QJS 214
276300	QJS 300	276308	QJS 308
136000 type Angular contact ball bearing lock catch on the inner ring (nominal contact angle =15° )			
136100	B7000 C	136108	B7008 C
136200	B7200 C	136205	B7205 C
136300	B7300 C	136318	B7318 C
146000 type Angular contact ball bearing lock catch on the inner ring (nominal contact angle =25° )			
146100	B7000 AC	146122J	B7022 AC
146200	B7200 AC	146234	B7234 AC
146300	B7300 AC	146313	B7313 AC

"6" Angular contact ball bearing

Series		Example	
Old designation	New Designation	Old designation	New Designation
166000 type Angular contact ball bearing lock catch on the inner ring (nominal contact angle =40° )			
166200	B7200 B	166203	B7203 B
166300	B7300 B	166322	B7322 B
426000 type Angular contact ball bearing without cage			
1426800	71800 BV	1426816	71816 BV
7426800	7800 BV	7426819	7819 BV
236000 type Angular contact ball bearing back-to-back paired arrangement (nominal contact angle =15° )			
236100	7000 C/DB	236108	7008 C/DB
236200	7200 C/DB	236214	7214 C/DB
236300	7300 C/DB	236309	7309 C/DB
246000 type Angular contact ball bearing back-to-back paired arrangement (nominal contact angle =25° )			
246100	7000 AC/DB	246130	7030 AC/DB
246200	7200 AC/DB	246220	7220 AC/DB
246300	7300 AC/DB	246322	7322 AC/DB
246400	7400 AC/DB	246407J	7407 AC/DB
266000 type Angular contact ball bearing back-to-back paired arrangement(nominal contact angle =40° )			
266300	7300 B/DF	266311	7311 B/DB
336000 type Angular contact ball bearing face-to-face paired arrangement (nominal contact angle =15° )			
336200	7200 C/DF	336240	7240 C/DF
336300	7300 C/DF	336310	7310 C/DF
346000 type Angular contact ball bearing face-to-face paired arrangement (nominal contact angle =25° )			
346100	7000 AC/DF	346120	7020 AC/DF
346200	7200 AC/DF	346240	7240 AC/DF
346300	7300 AC/DF	346330	7330 AC/DF
366000 type Angular contact ball bearing face-to-face paired arrangement (nominal contact angle =40° )			
366300	7300B/DF	366310	7310 B/DF

## "6" Angular contact ball bearing

Series		Example	
Old designation	New Designation	Old designation	New Designation
436000 type Angular contact ball bearing tandem paired arrangement (nominal contact angle =15° ).			
436100	7000 C/DT	436120	7020 C/DT
436200	7200 C/DT	436214	7214 C/DT
436300	7300 C/DT	436307	7307 C/DT
446000 type Angular contact ball bearing tandem paired arrangement (nominal contact angle =25° ).			
446100	7000 AC/DT	446113	7013 AC/DT
446200	7200 AC/DT	446210	7210 AC/DT
446300	7300 AC/DT	446328	7328 AC/DT
466000 type Angular contact ball bearing tandem paired arrangement (nominal contact angle =45° ).			
466300	7300 B/DT	466336	7336 B/DT
546000 type Angular contact ball bearing back-to back paired arrangement lock catch on the inner ring(nominal contact angle =25° ).			
546300	B7300 AC/DB	546322H	B7322 AC/DB
736000 type Angular contact ball bearing tandem paired arrangement lock catch on the inner ring (nominal contact angle =15° ).			
736100	B7000 C/DT	736106	B7006C/DT
836000 type Angular contact ball bearing with triple set tandem arrangement (nominal contact angle =15° ).			
836200	7200 C/TT	836207	7207 C/TT
56000 type Double-row angular contact ball bearing with ball filling slot.(nominal contact angle =25° ).			
3056200	3056200	3056209	3209
3056300	3056300	3056316	3316
86000, 286000 type Double inner ring double-row angular-contact ball bearing.			
3086200	3200 D	3086215	3215 D
3086300	3300 D	3086315	3315 D
3286300	3300 D	3286307	3307 D

## "7" Tapered roller bearing

Series		Example	
Old designation	New Designation	Old designation	New Designation
7000 type Tapered roller bearing			
1007700	31700	1007760	31760
3007700	33100	3007718	33118
1007800	31800	10078/850	318/850
1007900	31900	1007996	31996
2007900	32900	2007952	32952
2007100	32000	2007134	32034
3007100	33000	3007119	33019
7200	30200	7236	30236
3007200	33200	3007213	33213
7300	30300	7352	30352
7500	32200	7532	32232
7600	32300	7626	32326
27000 type Steep angle tapered roller bearing			
27300	31300	27317	31317
67000 type Tapered roller bearing outer ring with cup flange			
7067800	30800R	70678/800	308/800R
67500	32200R	67518	32218R
97000 type Double-row tapered roller bearing with double inner ring			
1097900	351900	10979/1200	3519/1200
2097900	352900	2097930	352930
97100	351000	97172	351072
2097100	352000	2097136	352036
1097700	351100	1097760	351160
2097700	352100	2097752	352152
97200	350200	97210	350210
97500	352200	97536	352236
87000 type Double-row tapered roller bearing tandem arrangement with double outer ring			
87500	372200	87518	372218

## "7" Tapered roller bearing

Series		Example	
Old designation	New Designation	Old designation	New Designation
77000 type Four-row tapered roller bearing			
1077900	381900	1077992	381992
2077900	382900	2077930	382930
77100	381000	771/600	3810/600
2077100	382000	2077148	382048
1077700	381100	1077772	381172

## "8" Thrust ball bearing

Series		Example	
Old designation	New Designation	Old designation	New Designation
8000 type Thrust ball bearing			
8100	51100	8128	51128
8200	51200	8252	51252
8300	51300	8338	51338
8400	51400	8430	51430
708000 type Thrust ball bearing without cage			
7708100	57100 V	7708172	57172 V
9708100	59100 V	97081/750	591/750 V
18000 type Thrust ball bearing with aligning washer			
18200	53200 U	18230	53230 U
18300	53300 U	18330	53330 U
18400	53400 U	18430	53430 U
28000 type Thrust ball bearing with aligning housing washer			
28300	53300	28320	53320
28400	53400	28417	53417

## "8" Thrust ball bearing

Series		Example	
Old designation	New Designation	Old designation	New Designation
168000 type Thrust angular contact ball bearing			
1168900	561000	11689/900	5610/900
168100	561100	1681/800	5611/800
9168200	569200	91682/530	5692/530
9168300	569300	9168306	569306
9168400	569400	9168406	569406
268000 type Double direction thrust angular contact ball bearing			
2268100	234400	2268134	234434
108000 type Thrust ball bearing without shaft washer			
108100	KOW-51100	108107	KOW-51107
38000 type Double direction thrust ball bearing			
38200	52200	38240	52240
38300	52300	38322	52322
38400	52400	38430	52430
48000 type Double direction thrust ball bearing with aligning washer			
48200	54200 U	48226	54226 U
48300	54300 U	48324	54324 U
58000 type Double direction thrust ball bearing with spherical housing washer			
58300	54300	58320	54320

## "9" thrust roller bearing

Series		Example	
Old designation	New Designation	Old designation	New Designation
9000 type Cylindrical roller thrust bearing			
9009100	89100	9009107	89107
9100	81100	9124	81124
9200	81200	9226	81226

## "9" thrust roller bearing

Series		Example	
Old designation	New Designation	Old designation	New Designation
209000 type Cylindrical roller thrust bearing without housing washer			
209100	KIW-81100	209130	KIW-81130
19000 type Thrust tapered roller bearing			
9019400	99400	9019456	99456
39000 type Thrust spherical roller bearing			
9039200	29200	90392/630	292/630
9039300	29300	9039330	29330
9039400	29400	9039434	29434
549000 type Double row thrust cylindrical roller bearing.			
7549100	87100	75491/1180	871/180
549100	81100 A	549/1800	811/1800 A
7549200	87200	75492/900	872/900
9549200	89200	9549272 H	89272
9549300	89300	9549320	89320

## Inch-mm Conversion Table

inch		0	1	2	3	4	5	6	7	8	9	10
Fraction	Decimal	mm										
1/8	0.125000	3.175	28.575	53.975	53.975	104.775	130.175	155.575	180.975	206.375	231.775	257.175
9/64	0.140625	3.572	28.972	54.372	54.372	105.172	130.572	155.972	181.372	206.772	232.172	257.572
5/32	0.156250	3.969	29.369	54.769	54.769	105.569	130.969	156.369	181.769	207.169	232.569	257.969
11/64	0.171875	4.366	29.766	55.166	55.166	105.966	131.366	156.766	182.166	207.566	232.966	258.366
3/16	0.187500	4.762	30.162	55.562	55.562	106.362	131.762	157.162	182.562	207.962	233.362	258.762
13/64	0.203125	5.159	30.559	55.959	55.959	106.759	132.159	157.559	182.959	208.359	233.759	259.159
7/32	0.218750	5.556	30.956	56.356	56.356	107.156	132.556	157.956	183.356	208.756	234.156	259.556
15/64	0.234375	5.953	31.353	56.753	56.753	107.553	132.953	158.353	183.753	209.153	234.553	259.953
1/4	0.250000	6.350	31.750	57.150	57.150	107.950	133.350	158.750	184.150	209.550	234.950	260.350
17/64	0.265625	6.747	32.147	57.547	57.547	108.347	133.747	159.147	184.547	209.947	235.347	260.747
9/32	0.281250	7.144	32.544	57.944	57.944	108.744	134.144	159.544	184.944	210.344	235.744	261.144
19/64	0.296875	7.541	32.941	58.341	58.341	109.141	134.541	159.941	185.341	210.741	236.141	261.541
5/16	0.312500	7.938	33.338	58.738	58.738	109.538	134.938	160.338	185.738	211.138	236.538	261.938
21/64	0.328125	8.334	33.734	59.134	59.134	109.934	135.334	160.734	186.134	211.534	236.934	262.334
13/32	0.343750	8.731	34.131	59.531	59.531	110.331	135.731	161.131	186.531	211.931	237.331	262.731
23/64	0.359375	9.128	34.528	59.928	59.928	110.728	136.128	161.528	186.928	212.328	237.728	263.128

## Inch-mm Conversion Table

inch		0	1	2	3	4	5	6	7	8	9	10
Fraction	Decimal	mm										
0	0.000000	0.000	25.400	50.800	76.200	101.600	127.000	152.400	177.800	203.200	228.600	254.000
1/64	0.015625	0.397	25.797	51.197	76.597	101.997	127.397	152.797	178.197	203.597	228.997	254.397
1/32	0.031250	0.794	26.194	51.594	76.994	102.394	127.794	153.194	178.594	203.994	229.394	254.794
3/64	0.046875	0.191	26.591	51.991	77.391	102.791	128.191	153.591	178.991	204.391	229.791	255.191
1/16	0.062500	1.588	26.988	52.388	77.788	103.188	128.588	153.988	179.388	204.788	230.188	255.588
5/64	0.078125	1.984	27.384	52.784	78.184	103.584	128.984	154.384	179.784	205.184	230.584	255.984
3/32	0.093750	2.381	27.781	53.181	78.581	103.981	129.381	154.781	180.181	205.581	230.981	256.381
7/64	0.109375	2.778	28.178	53.578	78.978	104.378	129.778	155.178	180.578	205.978	231.378	256.778

inch		0	1	2	3	4	5	6	7	8	9	10
Fraction	Decimal	mm										
3/8	0.375000	9.525	34.925	60.325	85.725	111.125	136.525	161.925	187.325	212.725	238.125	263.525
25/64	0.390625	9.922	35.322	60.722	86.122	111.522	136.922	162.322	187.722	213.122	238.522	263.922
13/32	0.406250	10.319	35.719	61.119	86.519	111.919	137.319	162.719	188.119	213.519	238.919	264.319
27/64	0.421875	10.716	36.116	61.516	86.916	112.316	137.716	163.116	188.516	213.916	239.316	264.716
7/16	0.437500	11.112	36.512	61.912	87.312	112.712	138.112	163.512	188.912	214.312	239.712	256.112
29/64	0.453125	11.509	36.909	62.309	87.709	113.109	138.509	163.909	189.309	214.709	240.109	265.509
15/32	0.468750	11.906	37.306	62.706	88.106	113.506	138.906	164.306	189.706	215.106	240.506	265.906
31/64	0.484375	12.303	37.703	63.103	88.503	113.903	139.303	164.703	190.103	215.503	240.903	266.303

### Inch-mm Conversion Table

inch	0	1	2	3	4	5	6	7	8	9	10	
Fraction	Decimal	mm										
1/2	0.50000	12.700	12.700	63.500	88.900	114.300	139.700	165.100	190.500	215.900	241.300	266.700
33/64	0.515625	13.097	13.097	63.897	89.297	114.697	140.097	165.497	190.897	216.297	241.697	267.097
17/32	0.531250	13.494	13.494	64.294	89.694	115.094	140.494	165.894	191.294	216.694	242.094	267.494
35/64	0.546875	13.891	13.891	64.691	90.091	115.491	140.891	166.291	191.691	217.091	242.491	267.891
5/8	0.625000	15.875	15.875	66.675	92.075	117.475	142.875	168.275	193.675	219.075	244.475	269.875
41/64	0.640625	16.272	16.272	67.072	92.472	117.872	143.272	168.672	194.072	219.472	244.872	270.272
21/32	0.656250	16.669	16.669	67.469	92.869	118.269	143.669	169.069	194.469	219.869	245.269	270.669
43/64	0.671875	17.066	17.066	67.866	93.266	118.666	144.066	169.466	194.866	220.266	245.666	271.066
11/16	0.687500	17.462	17.462	68.262	93.662	119.062	144.462	169.862	195.262	220.662	246.062	271.462
45/64	0.703125	17.859	17.859	68.659	94.059	119.459	144.859	170.259	195.659	221.059	246.459	271.859
23/32	0.718750	18.256	18.256	69.056	94.456	119.856	145.256	170.656	196.056	221.456	246.856	272.256
47/64	0.734375	18.653	18.653	69.453	94.853	120.253	145.653	171.053	196.453	221.853	247.253	272.653
3/4	0.750000	19.050	19.050	69.850	95.250	120.650	146.050	171.450	196.850	222.250	247.650	273.050
49/64	0.765625	19.447	19.447	70.247	95.647	121.047	146.447	171.847	197.247	222.647	248.047	273.447
25/32	0.781250	19.844	19.844	70.644	96.044	121.444	146.844	172.244	197.644	223.044	248.444	273.844
51/64	0.796875	20.241	20.241	71.041	96.441	121.841	147.241	172.641	198.041	223.441	248.841	274.241
13/16	0.812500	20.638	20.638	71.438	96.838	122.238	147.638	173.038	198.438	223.838	249.238	274.638
53/64	0.828125	21.034	21.034	71.834	97.234	122.634	148.034	173.434	198.834	224.234	249.634	275.034
27/32	0.843750	21.431	21.431	72.231	97.631	123.031	148.431	173.831	199.231	224.631	250.031	275.431
55/64	0.859375	21.828	21.828	72.628	98.028	123.428	148.828	174.228	199.628	225.028	250.428	275.828
7/8	0.875000	22.225	22.225	73.025	98.425	123.825	149.225	174.625	200.025	225.425	250.825	276.225
57/64	0.890625	22.622	22.622	73.422	98.822	124.222	149.622	175.022	200.422	225.822	251.222	276.622
29/32	0.906250	23.019	23.019	73.819	99.219	124.619	150.019	175.419	200.819	226.219	251.619	277.019
59/64	0.921875	23.416	23.416	74.216	99.616	125.016	150.416	175.816	201.216	226.616	252.016	277.416
15/16	0.937500	23.812	23.812	74.612	100.012	125.412	150.812	176.212	201.612	227.012	252.412	277.812
61/64	0.953125	24.209	24.209	75.009	100.409	125.809	151.209	176.609	202.009	227.409	252.809	278.209
31/32	0.968750	24.606	24.606	75.406	100.806	126.206	151.606	177.006	202.406	227.806	253.206	278.606
63/64	0.984375	25.003	25.003	75.803	101.203	126.603	152.003	177.403	202.803	228.203	253.603	279.003

inch	11	12	13	14	15	16	17	18	19	20	
Fraction	Decimal	mm									
0	0.0000	279.400	304.800	330.200	355.600	381.000	406.400	431.800	457.200	482.600	508.000
1/16	0.0625	280.988	306.388	331.788	357.188	382.588	407.988	433.388	458.788	484.188	509.588
1/8	0.1250	282.575	307.975	333.375	358.775	384.175	409.575	434.975	460.375	485.775	511.175
3/16	0.1875	284.162	309.562	334.926	360.362	385.762	411.162	436.562	461.962	487.362	512.762
1/4	0.2500	285.750	311.150	336.550	361.950	387.350	412.750	438.150	463.550	488.950	514.350
5/16	0.3125	287.338	312.738	338.138	363.538	388.938	414.338	439.738	465.138	490.538	515.938
3/8	0.3750	288.925	314.325	339.725	365.125	390.525	415.925	441.325	466.725	492.125	517.525
7/16	0.4375	290.512	315.912	341.312	366.712	392.112	417.512	442.912	468.312	493.712	519.112
1/2	0.5000	292.100	317.500	342.900	368.300	393.700	419.100	444.500	469.900	495.300	520.700
9/16	0.5625	293.688	319.088	344.488	369.888	395.288	420.688	446.088	471.488	496.888	522.288
5/8	0.6250	295.275	320.675	346.075	371.475	396.875	422.275	447.675	473.075	498.475	523.875
11/16	0.6875	296.862	322.262	347.662	373.062	398.462	423.862	449.262	474.662	500.062	525.462
3/4	0.7500	298.450	323.850	349.250	374.650	400.050	425.450	450.850	476.250	501.650	527.050
13/16	0.8125	300.038	325.438	350.838	376.238	401.638	427.038	452.438	477.838	503.238	528.638
7/8	0.8750	301.625	327.025	352.425	377.825	403.225	428.625	454.025	479.425	504.825	530.225
15/16	0.9375	303.212	328.612	354.012	379.412	404.812	430.212	455.612	481.012	506.412	531.812

inch	21	22	23	24	25	26	27	28	29	30	
Fraction	Decimal	mm									
0	0.0000	533.400	558.800	584.200	609.600	635.000	660.400	685.800	711.200	736.600	762.000
1/16	0.0625	534.988	560.388	585.788	611.188	636.588	661.988	687.388	712.788	738.188	763.588
1/8	0.1250	536.575	561.975	587.375	612.775	638.175	663.575	688.975	714.375	739.775	765.175
3/16	0.1875	538.162	563.562	588.962	614.362	639.762	665.162	690.562	715.962	741.362	766.762
1/4	0.2500	539.750	565.150	590.550	615.950	641.350	666.750	692.150	717.550	742.950	768.350
5/16	0.3125	541.338	566.738	592.138	617.538	642.938	668.338	693.738	719.138	744.538	769.938
3/8	0.3750	542.925	568.325	593.725	619.125	644.525	669.925	695.325	720.725	746.125	771.525
7/16	0.4375	544.512	569.912	595.312	620.712	646.112	671.512	696.912	722.312	747.712	773.112
1/2	0.5000	546.100	571.500	596.900	622.300	647.700	673.100	698.500	723.900	749.300	774.700
9/16	0.5625	547.688	573.088	598.488	623.888	649.288	674.688	700.088	725.488	750.888	776.288
5/8	0.6250	549.275	574.675	600.075	625.475	650.875	676.275	701.675	727.075	752.475	777.875
11/16	0.6875	550.862	576.262	601.662	627.062	652.462	677.862	703.262	728.662	754.062	779.462
3/4	0.7500	552.450	577.850	603.250	628.650	654.050	679.450	704.850	730.250	755.650	781.050
13/16	0.8125	554.038	579.438	604.838	630.238	655.638	681.038	706.438	731.838	757.238	782.638
7/8	0.8750	555.625	581.025	606.425	631.825	657.225	682.625	708.025	733.425	758.825	784.225
15/16	0.9375	557.212	582.612	608.012	633.412	658.812	684.212	709.612	735.012	760.412	785.812

### Inch-mm Conversion Table

inch		31	32	33	34	35	36	37	38	39	40
Fraction	Decimal	mm									
0	0.0000	787.400	812.800	838.200	863.600	889.000	914.400	939.800	965.200	990.600	1016.000
1/16	0.0625	788.988	814.388	839.788	865.188	890.588	915.988	941.388	966.788	992.188	1017.588
1/8	0.1250	790.575	815.975	841.375	866.775	892.175	917.575	942.975	968.375	993.775	1019.175
3/16	0.1875	792.162	817.562	842.962	868.362	893.762	919.162	944.562	969.962	995.362	1020.762
1/4	0.2500	793.750	819.150	844.550	869.950	895.350	920.750	946.150	971.550	996.950	1022.350
5/16	0.3125	795.338	820.738	846.138	871.538	896.938	922.338	947.738	973.138	998.538	1023.938
3/8	0.3750	796.925	822.325	847.725	873.125	898.525	923.925	949.325	974.725	1000.125	1025.525
7/16	0.4375	798.512	823.912	849.312	874.712	900.112	925.512	950.912	976.312	1001.712	1027.112
1/2	0.5000	800.100	825.500	850.900	876.300	901.700	927.100	952.500	977.900	1003.300	1028.700
9/16	0.5625	801.688	827.088	852.488	877.888	903.288	928.688	954.088	979.488	1004.888	1030.288
5/8	0.6250	803.275	828.675	854.075	879.475	904.875	930.275	955.675	981.075	1006.475	1031.875
11/16	0.6875	804.862	830.262	855.662	881.062	906.462	931.862	957.262	982.662	1008.062	1033.462
3/4	0.7500	806.450	831.850	857.250	882.650	908.050	933.450	958.850	984.250	1009.650	1035.050
13/16	0.8125	808.038	833.438	858.838	884.238	909.638	935.038	960.438	985.838	1011.238	1036.638
7/8	0.8750	809.625	835.025	860.425	885.825	911.225	936.625	962.025	987.425	1012.825	1038.225
15/16	0.9375	811.212	836.612	862.012	887.412	912.812	938.212	963.612	989.012	1014.412	1039.812

### Basic Tolerance IT

Basic dimensional classification (mm)	Tolerance Grade																		
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	
Over	Under	Value of basic tolerance(um)										Value of basic tolerance(um)							
-	3	0.8	1.2	2	3	4	6	10	14	25	40	60	0.10	0.14	0.26	0.40	0.60	1.00	1.40
3	6	1	1.5	2.5	4	5	8	12	18	30	48	75	0.12	0.18	0.30	0.48	0.75	1.20	1.80
6	10	1	1.5	2.5	4	6	9	15	22	36	58	90	0.15	0.22	0.36	0.58	0.90	1.50	2.20
10	18	1.2	2	3	5	8	11	18	27	43	70	110	0.18	0.27	0.43	0.70	1.10	1.80	2.70
18	30	1.5	2.5	4	6	9	13	21	33	52	84	130	0.21	0.33	0.52	0.84	1.30	2.10	3.30
30	50	1.5	2.5	4	7	11	16	25	39	62	100	160	0.25	0.39	0.62	1.00	1.60	2.50	3.90
50	80	2	3	5	8	13	19	30	46	74	120	190	0.30	0.46	0.74	1.20	1.90	3.00	4.60
80	120	2.5	4	6	10	15	22	35	54	87	140	220	0.35	0.54	0.87	1.40	2.20	3.50	5.40
120	180	3.5	5	8	12	18	25	40	63	100	160	250	0.40	0.63	1.00	1.60	2.50	4.00	6.30
180	250	4.5	7	10	14	20	29	46	72	115	185	290	0.46	0.72	1.15	1.85	2.90	4.60	7.20
250	315	6	8	12	16	23	32	52	81	130	210	320	0.52	0.81	1.30	2.10	3.20	5.20	8.10
315	400	7	9	13	18	25	36	57	89	140	230	360	0.57	0.89	1.40	2.30	3.60	5.70	8.90
400	500	8	10	15	20	27	40	63	97	155	250	400	0.63	0.97	1.55	2.50	4.00	6.30	9.70
500	630	9	11	16	22	30	44	70	110	175	280	440	0.70	1.10	1.75	2.80	4.40	7.00	11.00
630	800	10	13	18	25	35	50	80	125	200	320	500	0.80	1.25	2.00	3.20	5.00	8.00	12.50
800	1000	11	15	21	29	40	56	90	140	230	360	560	0.90	1.40	2.30	3.60	5.60	9.00	14.00
1000	1250	13	18	24	34	46	66	105	165	260	420	660	1.05	1.65	2.60	4.20	6.60	10.50	16.50
1250	1600	15	21	29	40	54	78	125	195	310	500	780	1.25	1.95	3.10	5.00	7.80	12.50	19.50
1600	2000	18	25	35	48	65	92	150	230	370	600	920	1.50	2.30	3.70	6.00	9.20	15.00	23.00
2000	2500	22	30	41	57	77	110	175	280	440	700	1100	1.75	2.80	4.40	7.00	11.00	17.50	28.00
2500	3150	26	36	50	69	93	135	210	330	540	860	1350	2.10	3.30	5.40	8.60	13.50	21.00	33.00

Viscosity Conversion Table

kinematic viscosity mm <sup>2</sup> /s	Saybolt universal viscosity SUS(second)		Redwood Viscosity R (second)		Engler viscosity E(°C)
	100°C	210°C	50°C	100°C	
2	32.6	32.8	30.8	31.2	1.14
3	36.0	36.3	33.3	33.7	1.22
4	39.1	39.4	35.9	36.5	1.31
5	42.3	42.6	38.5	39.1	1.40
6	45.5	45.8	41.1	41.7	1.48
7	48.7	49.0	43.7	44.3	1.56
8	52.0	52.4	46.3	47.0	1.65
9	55.4	55.8	49.1	50.0	1.75
10	58.8	59.2	52.1	52.9	1.84
11	62.3	62.7	55.1	56.0	1.93
12	65.9	66.4	58.2	59.1	2.02
13	69.6	70.1	61.4	62.3	2.12
14	73.4	73.9	64.7	65.6	2.22
15	77.2	77.7	68.0	69.1	2.32
16	81.1	81.7	71.5	72.6	2.43
17	85.1	85.7	75.0	76.1	2.54
18	89.2	89.8	78.6	79.7	2.64
19	93.3	94.0	82.1	83.6	2.76
20	97.5	98.2	85.8	87.4	2.87
21	102	102	89.5	91.3	2.98
22	106	107	93.3	95.1	3.10
23	110	111	97.1	98.9	3.22
24	115	115	101	103	3.34
25	119	120	105	107	3.46
26	123	124	109	111	3.58
27	128	129	112	115	3.70
28	132	133	116	119	3.82
29	137	138	120	123	3.95
30	141	142	124	127	4.07
31	145	146	128	131	4.20
32	150	150	132	135	4.32
33	154	155	136	139	4.45
34	159	160	140	143	4.57

Viscosity Conversion Table

kinematic viscosity mm <sup>2</sup> /s	Saybolt universal viscosity SUS(second)		Redwood Viscosity R (second)		Engler viscosity E(°C)
	100°C	210°C	50°C	100°C	
35	163	164	144	147	4.70
36	168	170	148	151	4.83
37	172	173	153	155	4.96
38	177	178	156	159	5.08
39	181	183	160	164	5.21
40	186	187	164	168	5.34
41	190	192	168	172	5.47
42	195	196	172	176	5.59
43	199	201	176	180	5.72
44	204	205	180	185	5.85
45	208	210	184	189	5.98
46	213	215	188	193	6.11
47	218	219	193	197	6.24
48	222	224	197	202	6.37
49	227	228	201	206	6.50
50	231	233	205	210	6.63
55	254	256	225	231	7.24
60	277	279	245	252	7.90
65	300	302	266	273	8.55
70	323	326	286	294	9.21
75	346	349	306	315	9.89
80	371	373	326	336	10.5
85	394	397	347	357	11.2
90	417	420	367	378	11.8
95	440	443	387	399	12.5
100	464	467	408	420	13.2
120	556	560	490	504	15.8
140	649	653	571	588	18.4
160	742	747	653	672	21.1
180	834	840	734	755	23.7
200	927	933	816	841	26.3
250	1159	1167	1020	1051	32.9
300	1391	1400	1224	1241	39.5

Rockwell, Vickers and Brinell Hardness Conversion Table

Rockwell Hardness		Superficial Rockwell			Vickers Hardness	Brinell hardness	
HRC	HRA	HR15N	HR30N	HR45N	HV	HB30D	$\frac{d_{10} \cdot 2d_{10}}{4d_{2.5} \text{ mm}}$
70.0	86.6				1037		
69.5	86.3				1017		
69.0	86.1				997		
68.5	85.8				978		
68.0	85.5				959		
67.5	85.2				941		
67.0	85.0				923		
66.5	84.7				906		
66.0	84.4				889		
65.5	84.1				872		
65.0	83.9	92.2	81.3	71.7	856		
64.5	83.6	92.1	81.0	71.2	840		
64.0	83.3	91.9	80.6	70.6	825		
63.5	83.1	91.8	80.2	70.1	810		
63.0	82.8	91.7	79.8	69.5	795		
62.5	82.5	91.5	79.4	69.0	780		
62.0	82.2	91.4	79.0	68.4	766		
61.5	82.0	91.2	78.6	67.9	752		
61.0	81.7	91.0	78.1	67.3	739		
60.5	81.4	90.8	77.7	66.8	726		
60.0	81.2	90.6	77.3	66.2	713		
59.5	80.9	90.4	76.9	65.6	700		
59.0	80.6	90.2	76.5	65.1	688		
58.5	80.3	90.0	76.1	64.5	676		
58.0	80.1	89.8	75.6	63.9	664		
57.5	79.8	89.6	75.2	63.4	653		
57.0	79.5	89.4	74.8	62.8	642		
56.5	79.3	89.1	74.4	62.2	631		
56.0	79.0	88.9	73.9	61.7	620		
55.5	78.7	88.6	73.5	61.1	609		
55.0	78.5	88.4	73.1	60.5	599		
54.5	78.2	88.1	72.6	59.9	589		
54.0	77.9	87.9	72.2	59.4	579		
53.5	77.7	87.6	71.8	58.8	570		

Rockwell, Vickers and Brinell Hardness Conversion Table

Rockwell Hardness		Superficial Rockwell			Vickers Hardness	Brinell hardness	
HRC	HRA	HR15N	HR30N	HR45N	HV	HB30D	$\frac{d_{10} \cdot 2d_{10}}{4d_{2.5} \text{ mm}}$
53.0	77.4	87.4	71.3	58.2	561		
52.5	77.1	87.1	70.9	57.6	551		
52.0	76.9	86.8	70.4	57.1	543		
51.5	76.6	86.6	70.0	56.5	534		
51.0	76.3	86.3	69.5	55.9	525	501	2.73
50.5	76.1	86.0	69.1	55.3	517	494	2.75
50.0	75.8	85.7	68.6	54.7	509	488	2.77
49.5	75.5	85.5	68.2	54.2	501	481	2.79
49.0	75.3	85.2	67.7	53.6	493	474	2.81
48.5	75.0	84.9	67.3	53.0	485	468	2.83
48.0	74.7	84.6	66.8	52.4	478	461	2.85
47.5	74.5	84.3	66.4	51.8	470	455	2.87
47.0	74.2	84.0	65.9	51.2	463	449	2.89
46.5	73.9	83.7	65.5	50.7	456	442	2.91
46.0	73.7	83.5	65.0	50.1	449	436	2.93
45.5	73.4	83.2	64.6	49.5	443	430	2.95
45.0	73.2	82.9	64.1	48.9	436	424	2.97
44.5	72.9	82.6	63.6	48.3	429	418	2.99
44.0	72.6	82.3	63.2	47.7	423	413	3.01
43.5	72.4	82.0	62.7	47.1	417	407	3.03
43.0	72.1	81.7	62.3	46.5	411	401	3.05
42.5	71.8	81.4	61.8	45.9	405	396	3.07
42.0	71.6	81.1	61.3	45.4	399	391	3.09
41.5	71.3	80.8	60.9	44.8	393	385	3.11
41.0	71.1	80.5	60.4	44.2	388	380	3.13
40.5	70.8	80.2	60.0	43.6	382	375	3.15
40.0	70.5	79.9	59.5	43.0	377	370	3.17
39.5	70.3	79.6	59.0	42.4	372	365	3.19
39.0	70.0	79.3	58.6	41.8	367	360	3.21
38.5		79.0	58.1	41.2	362	355	3.24
38.0		78.7	57.6	40.6	357	350	3.26
37.5		78.4	57.2	40.0	352	345	3.28
37.0		78.1	56.7	39.4	347	341	3.30
36.5		77.8	56.2	38.8	342	336	3.32
36.0		77.5	55.8	38.2	338	332	3.34

Rockwell, Vickers and Brinell Hardness Conversion Table

Rockwell Hardness		Superficial Rockwell			Vickers Hardness	Brinell hardness	
HRC	HRA	HR15N	HR30N	HR45N	HV	HB30D	$d_{10}, 2d_{10}$ $4d_{2.5} \text{ mm}$
35.5		77.2	55.3	37.6	333	327	3.37
35.0		77.0	54.8	37.0	329	323	3.39
34.5		76.7	54.4	36.5	324	318	3.41
34.0		76.4	53.9	35.9	320	314	3.43
33.5		76.1	53.4	35.3	316	310	3.46
33.0		75.8	53.0	34.7	312	306	3.48
32.5		75.5	52.5	34.1	308	302	3.50
32.0		75.2	52.0	33.5	304	298	3.52
31.5		74.9	51.6	32.9	300	294	3.54
31.0		74.7	51.1	32.3	296	291	3.56
30.5		74.4	50.6	31.7	292	287	3.59
30.0		74.1	50.2	31.1	289	283	3.61
29.5		73.8	49.7	30.5	285	280	3.63
29.0		73.5	49.2	29.9	281	276	3.65
28.5		73.3	48.7	29.3	278	273	3.67
28.0		73.0	48.3	28.7	274	269	3.70
27.5		72.7	47.8	28.1	271	266	3.72
27.0		72.4	47.3	27.5	268	263	3.74
26.5		72.2	46.9	26.9	264	260	3.76
26.0		71.9	46.4	26.3	261	257	3.78
25.5		71.6	45.9	25.7	258	254	3.80
25.0		71.4	45.5	25.1	255	251	3.83
24.5		71.1	45.0	24.5	252	248	3.85
24.0		70.8	44.5	23.9	249	245	3.87
23.5		70.6	44.0	23.3	246	242	3.89
23.0		70.3	43.6	22.7	243	240	3.91
22.5		70.0	43.1	22.1	240	237	3.93
22.0		69.8	42.6	21.5	237	234	3.95
21.5		69.5	42.2	21.0	234	232	3.97
21.0		69.3	41.7	20.4	231	229	4.00
20.5		69.0	41.2	19.8	229	227	4.02
20.0		68.8	40.7	19.2	226	225	4.03
19.5		68.5	40.3	18.6	223	222	4.05
19.0		68.3	39.8	18.0	221	220	4.07
18.5		68.0	39.3	17.4	218	218	4.09
18.0		67.8	38.9	16.8	216	216	4.11
17.5		67.6	38.4	16.2	214	214	4.13
17.0		67.3	37.9	15.6	211	211	4.15

Conversion Table of Leeb and Rockwell Hardness

Leeb	Rockwell	Leeb	Rockwell	Leeb	Rockwell	Leeb	Rockwell
HLD	HRC	HLD	HRC	HLD	HRC	HLD	HRC
756	54.0	788	57.5	820	60.9	852	64.2
758	54.2	790	57.7	822	61.1	854	64.4
760	54.4	792	58.0	824	61.4	856	64.6
762	54.7	794	58.2	826	61.6	858	64.8
764	54.9	796	58.4	828	61.8	860	65.0
766	55.1	798	58.6	830	62.0	862	65.3
768	55.3	800	58.8	832	62.2	864	65.5
770	55.6	802	59.0	834	62.4	866	65.7
772	55.8	804	59.2	836	62.6	868	65.9
774	56.0	806	59.5	838	62.8	870	66.1
776	56.2	808	59.7	840	63.0	872	66.3
778	56.4	810	59.9	842	63.2	874	66.5
780	56.7	812	60.1	844	63.4	876	66.7
782	56.9	814	60.3	846	63.6	878	66.9
784	57.1	816	60.5	848	63.8	880	67.1
786	57.3	818	60.7	850	64.0	882	67.3

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